





Installation Instructions Spanish German Italian

WARNING - Disconnect from power source before installing or servicing.

SPANISH - Disconnect from power source before installing or servicing.

GERMAN - Disconnect from power source before installing or servicing.

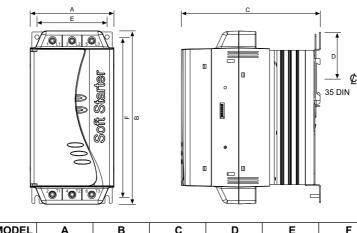
ITALIAN - Disconnect from power source before installing or servicing.

Range Spanish German Italian

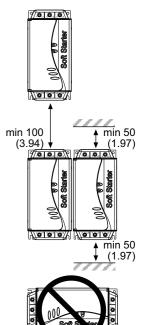
CSXi						
Control Supply (A1, A2, A3)						
	C1	110-240 VAC & 380-440 VAC				
	C2	24 VAC/VDC				
Mains Supply (L1, L2, L3)						
	V4	3Ø, 200-440 VAC, 45-66 Hz				
	V6	3Ø, 200-575 VAC, 45-66 Hz				
	Maximu	m Motor FLC				

AC53b 4-20:340 AC53b 4-6:354 007 18 A 16 A 015 34 A 31 A 018 42 A 37 A 022 48 A 46 A 030 60 A 48 A AC53b 4-6:594 AC53b 4-20:580 037 75 A 67 A 045 85 A 72 A 92 A 055 100 A 075 140 A 116 A 170 A 138 A 090 110 200 A 160 A

Dimensions Spanish German Italian



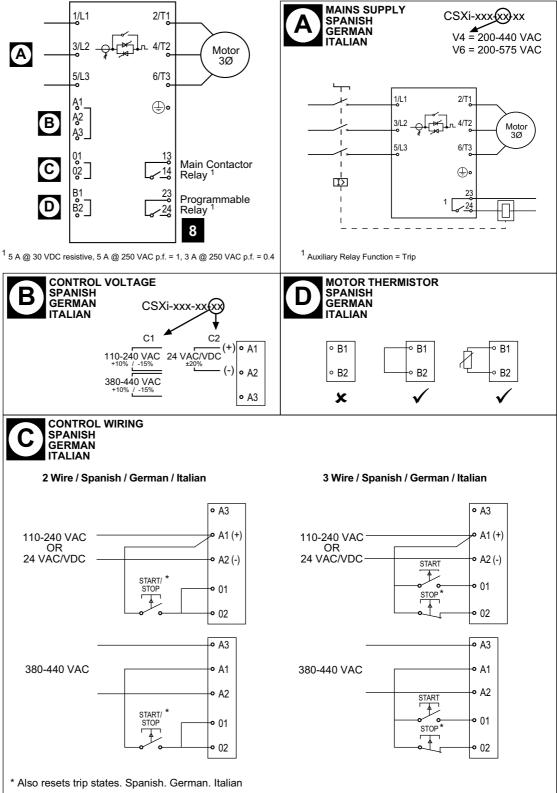
MODEL	A	В	С	D	E	F
007						
015						
018	98 (3.86)	203 (7.99)	163 (6.42)	55 (2.17)	82 (3.23)	188 (7.40)
022						
030						
037						
045	145 (5.71)	215 (8.46)	191 (7.52)	-	124 (4.88)	196 (7.72)
055						
075						
090	202 (7.95)	240 (9.45)	212 (8.35)	-	160 (6.30)	204 (8.03)
110						
mm (inch)		•	•			

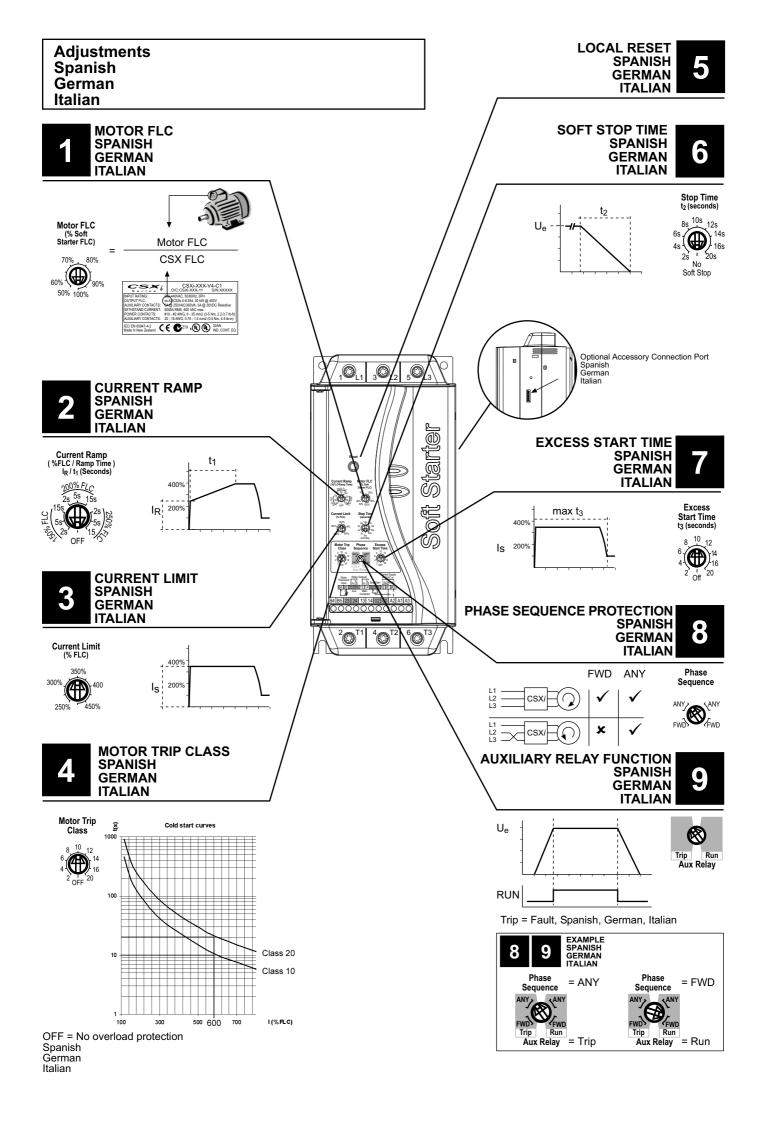


Wiring Spanish German Italian

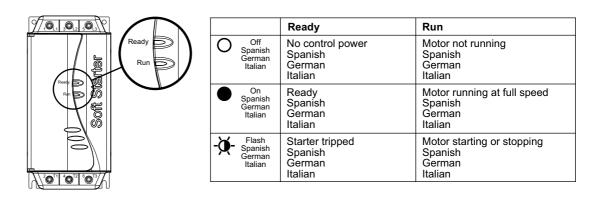
75 ⁰ C Wire Use copper conductors only	L1/1, L2/3, L3/5, T1/2, T2/4, T3/6 mm ² (AWG)						A1, A2, A3, 01, 02, B4, B5, 13, 14, 23, 24 mm² (AWG)	
conductors only	007 ~ 030		037 ~ 055		075 ~ 110		007 ~ 110	
	10 - 35 (8 - 2)		25 - 70 (4 - 2/0)		N.A.	0 1 1 (0.43) 26 Ø 8.5	0.14 - 1.5 (26 - 16)	
	(8 - 2)	14 (0.55) m (inch)	25 - 70 (4 - 2/0)	14 (0.55) mm (inch)	N.A.	(1.02)(0.33) mm (inch)	0.14 - 1.5 (26 - 16)	(0.24)
	Torx (T20) 3 - 5 Nm 2.2 - 3.7 ft-lb		Torx (T20) 4 - 6 Nm. 2.9 - 4.4 ft-lb		N.A.		N.A.	
	7 mm 3 - 5 Nm 2.2 - 3.7 ft-lb		7 mm 4 - 6 Nm 2.9 - 4.4 ft-lb		N.A.		3.5 mm 0.5 Nm max 4.4 lb-in max	







Indication Spanish German Italian



Trouble Shooting Spanish German Italian

Ready	Description / Spanish / German / Italian
- Ŏ - ×1	Power Circuit: Check mains supply L1,L2 & L3, motor circuit T1,T2 & T3 and soft starter SCRs. Spanish German Italian
- Ŏ - ×2	Excess Start Time: Check load, increase Current Limit or adjust Excess Start Time setting. Spanish German Italian
- ⋈ - ×3	Motor Overload: Allow motor to cool, reset soft starter and restart. Soft starter cannot be reset until motor has cooled adequately. Spanish German Italian
- Ŏ - ×4	Motor Thermistor: Check motor ventilation and thermistor connection B1 & B2. Allow motor to cool. Spanish German Italian
-`Ŏ - ×5	Phase Imbalance: Check line current L1, L2 & L3. Spanish German Italian
-`Ŏੑ- ×6	Supply Frequency: Check supply frequency is in range. Spanish German Italian
- Ŏ - ×7	Phase Sequence: Check for correct phase rotation. Spanish German Italian
- Ŏ - ×8	Communications Failure (between soft starter and optional accessory module): Check plug connection. Spanish German Italian



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CAUTION - Do not connect power factor correction capacitors between the soft starter and the motor.

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