

Machine Automation Controller

NJ-Series

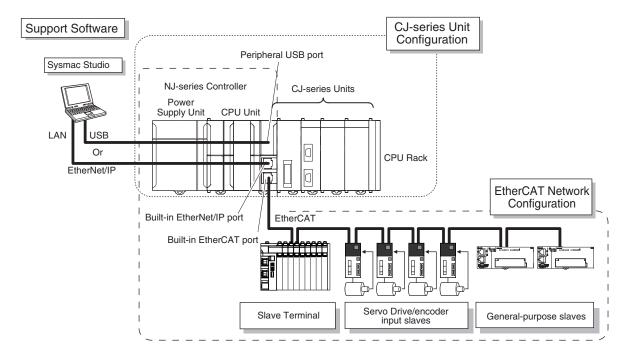
Controller that covers functions and high-speed processing required for machine control and safety, reliability and maintainability



Features

- Implemented OPC UA as standard feature. **EXECUTE** (NJ501-1□00)
- Integration of Logic and Motion in one CPU.
- Conforms to IEC 61131-3 (JIS B 3503) standard programming and PLCopen function blocks for Motion Control. Programming with variables allows users to create complex programs efficiently.
- Fast and accurate control by synchronizing all EtherCAT devices, such as vision sensors, servo drives, and field devices, with the PLC and Motion Engines.
- · Offers speed without compromising on reliability and robustness expected from PLCs.
- Complete RAS functions: Transmission frame error check, timeout, bus diagnosis, Watchdog (WDT), memory check, and topology check, etc.
- Ideal for small-scale control with up to 8 axes. (NJ301-
- Ideal for simple machines. (NJ101-
- · Linear and circular interpolation.
- Electronic gear and cam synchronization.
- The Controller can be directly connected to a database. No special Unit, software, nor middleware is required. (NJ501-□□20/NJ101-□020)
- The NJ501 SECS/GEM CPU Unit has built-in the SECS/GEM communications functions which are the standards in the semiconductor industry. (NJ501-1340)
- Control function of parallel link robots, cartesian robots and serial link robots. (NJ501-4□□0)
- Integration of Logic, Motion, OMRON Robot and Kinematics in one CPU. (NJ501-R□□0)
- Realize high-accuracy synchronization motion control (MC) and numerical control (NC) functions by ONE controller. G-Code available. (NJ501-5300)

System Configuration



Ordering Information

Applicable standards

Refer to the OMRON website (www.ia.omron.com) or ask your OMRON representative for the most recent applicable standards for each model.

CPU Units

		Specifications					
Product name	I/O capacity / maximum number of configuration Units (Expansion Racks)	puration Units Program Memory Capacity		Number of motion axes	Model		
NJ501 OPC UA Support				64	NJ501-1500		
	2,560 points / 40 Units (3 Expansion Racks)	20 MB	MB: Retained during power interruption MB: Not retained during power interruption	32	NJ501-1400		
				16	NJ501-1300		
NJ301 CPU Units		5 MB		8	NJ301-1200		
			0.5 MB: Retained during power interruption	4	NJ301-1100		
NJ101 CPU Units		3 MB	2 MB: Not retained during power interruption	2	NJ101-1000		
				0	NJ101-9000		

	Specifications									
Product name	I/O capacity / maximum number of configuration Units (Expansion Racks)	Program capacity	Memory capacity for variables	Number of motion axes	Number of CNC axes	Database Connection function	SECS/GEM Communication function	Number of controlled robots	Number of controlled OMRON robots	Model
Database			2 MB: Retained during	64						NJ501-1520
Connection CPU Units		20 MB	power interruption 4 MB: Not retained	32						NJ501-1420
	2,560 points / 40 Units		during power interruption	16	·	Yes	No			NJ501-1320
	(3 Expansion Racks)	3 MB	0.5 MB: Retained during power interruption	2						NJ101-1020
		OWE	2 MB: Not retained during power interruption	0						NJ101-9020
SECS/GEM CPU Unit				16		No	Yes			NJ501-1340
NJ Robotics		Units 20 MB		64	0	0			-	NJ501-4500
CPU Units				32				8 max. *1		NJ501-4400
										NJ501-4300
				16				1		NJ501-4310
	2,560 points /		2 MB: Retained during	64		Yes				NJ501-4320
Robot Integrated	40 Units		power interruption 4 MB: Not retained			No				NJ501-R500
CPU Units	(3 Expansion Racks)		during power interruption	04		Yes				NJ501-R520
MAN ALP				32		No	No	8 max. *1	8 max.	NJ501-R400
				- 02		Yes	110		o max.	NJ501-R420
				16		No				NJ501-R300
						Yes				NJ501-R320
NC Integrated Controller				16	16 *2 *3	No				NJ501-5300

^{*1.} The number of controlled robots varies according to the number of axes used for the system.

^{*2.} With a combination of a CPU Unit with CNC version 1.03 or higher and Sysmac Studio version 1.60 or higher, up to 32 axes can be controlled. For a CPU Unit with CNC version 1.02 or lower, the maximum number of motion axes and CNC axes total is 16 axes.
*3. One CNC Operator License (SYSMAC-RTNC0001L) is attached with the CPU Unit.

Accessories

The following accessories come with the CPU Unit.

Product name	Model
Battery	CJ1W-BAT01
End Cover	CJ1W-TER01 (must be attached to the right end of the CPU Rack)
End Plate	PFP-M (2 required)
SD Memory Card (Flash Memory)	NJ501-□□20, NJ501-1340, NJ501-R□□□: HMC-SD492 NJ101-□□20: HMC-SD292

Power Supply Units

One Power Supply Unit is required for each Rack.

Power our		Output current		Output capacity	Options				
Product name	Power supply voltage	voltage 5-VDC output	24-VDC output capacity	Total power consumption	24-VDC service power supply	service RUN forecast		Model	
AC Power Supply Unit	100 to 240 VAC	6.0 A	1.0 A 30 V	30 W	No	Yes	No	NJ-PA3001	
DC Power Supply Unit	24 VDC							NJ-PD3001	

Note: Power supply units for the CJ-Series cannot be used as a power supply for a CPU rack of the NJ system or as a power supply for an expansion rack.

Expansion Racks

Select the I/O Control Unit, I/O Interface Unit, Expansion Connecting Cable, and Power Supply Unit.

CJ-Series I/O Control Unit (Mounted on CPU Rack when Connecting Expansion Racks)

Product name	Specifications		rent ption (A)	Model	
			24 V		
CJ-Series I/O Control Unit	Mount one I/O Control Unit on the CJ-Series CPU Rack when connecting one NJ-Series Expansion Racks. Connecting Cable: CS1W-CN□□3 Expansion Connecting Cable Connected Unit: CJ1W-II101 I/O Interface Unit Mount to the right of the CPU Unit.	0.02		CJ1W-IC101	

Note: Mounting the I/O Control Unit in any other location may cause faulty operation.

CJ-Series I/O Interface Unit (Mounted on Expansion Rack)

Product Name	Specifications		rent ption (A)	Model	
			24 V		
	One I/O Interface Unit is required on each Expansion Rack. Connecting Cable: CS1W-CN□□3 Expansion Connecting Cable Mount to the right of the Power Supply Unit.	0.13		CJ1W-II101	

Note: Mounting the I/O Interface Unit in any other location may cause faulty operation.

I/O Connecting Cables

Product name	Specifications	Model	
I/O Connecting Cable		Cable length: 0.3 m	CS1W-CN313
	Connects an I/O Control Unit on NJ-Series CPU Rack to an I/O Interface Unit on a NJ-Series Expansion Rack. or Connects an I/O Interface Unit on NJ-Series Expansion Rack to an I/O Interface Unit on another NJ-Series Expansion Rack.	Cable length: 0.7 m	CS1W-CN713
		Cable length: 2 m	CS1W-CN223
		Cable length: 3 m	CS1W-CN323
		Cable length: 5 m	CS1W-CN523
	an 1/O interface of it of another No-Series Expansion Nack.	Cable length: 10 m	CS1W-CN133
		Cable length: 12 m	CS1W-CN133-B2

Automation Software Sysmac Studio

The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI.

For details, refer to your local OMRON website and Sysmac Studio Catalog (Cat. No. P138).

Collection of software functional components Sysmac Library

Please download it from following URL and install to Sysmac Studio. https://www.ia.omron.com/sysmac_library/

Typical Models

Product Features		Model
Vibration Suppression Library	The Vibration Suppression Library is used to suppress residual vibration caused by the operation of machines.	SYSMAC-XR006
Device Operation Monitor Library	The Device Operation Monitor Library is used to monitor the operation of devices such as air cylinders, sensors, motors, and other devices.	SYSMAC-XR008
Dimension Measurement Library	The Dimension Measurement Library is used to dimension measurement with ZW-8000/7000/5000 Confocal Fiber Displacement Sensor, or E9NC-TA0 Contact-Type Smart Sensor.	SYSMAC-XR014

SECS/GEM Configurator (For NJ-series SECS/GEM CPU Unit NJ501-1340)

Please purchase the required number of SECS/GEM Configurator licenses and a Sysmac Studio Standard Edition DVD the first time you purchase the SECS/GEM Configurator.

The Sysmac Studio Standard Edition DVD includes the SECS/GEM Configurator. The license does not include the DVD.

	Specifications			
Product Name		Number of licenses	Media	Model
SECS/GEM Configurator Ver.1.□□	The SECS/GEM Configurator is the software to make HSMS, SECSII and GEM settings for NJ501 SECS/GEM CPU Units.	1 license		WS02-GCTL1
	The software is included in the Sysmac Studio Standard Edition DVD.			

Operation Software CNC Operator (For NJ-series NC Integrated Controller NJ501-5300)

Please purchase a DVD or download it from following URL.

http://www.ia.omron.com/cnc-operator/

One CNC Operator License (SYSMAC-RTNC0001L) is attached with the CPU Unit.

	Specifications			
Product Name		Number of licenses	Media	Model
CNC Operator	The CNC Operator is the software that provides a operation interface for	(Installer only)	(Download)	SYSMAC-RTNC0000
	NC programming, debugging and maintenance of CNC machine.	 (Media only)	DVD	SYSMAC-RTNC0000D
CNC Operator License	The one license key (hardware key, USB dongle). The CNC Operator needs license key.	1 license		SYSMAC-RTNC0001L
CNC Operator Software Development Kit	The CNC Operator Software Development Kit provides a environment for customization of CNC Operator. Supported execution environment: NET Framework (4.6.1) Development environment: Visual Studio 2013/2015 Development languages: C#		DVD	SYSMAC-RTNC0101D

Recommended EtherCAT and EtherNet/IP Communications Cables

Use a straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (aluminum tape and braiding) for EtherCAT. For EtherNet/IP, required specification for the communications cables varies depending on the baud rate.

For 100BASE-TX/10BASE-T, use a straight or cross STP (shielded twisted-pair) cable of category 5 or higher.

For 1000BASE-T, use a straight or cross STP cable of category 5e or higher with double shielding (aluminum tape and braiding).

Cable with Connectors

	Item	Recommended manufacturer	Cable length (m)	Model
	Cable with Connectors on Both Ends (RJ45/RJ45)	OMRON	0.3	XS6W-6PUR8SS30CM-YF
	Standard RJ45 plug type *1		0.5	XS6W-6PUR8SS50CM-YF
Wire Gauge and Number of Pairs:	Cable color: Yellow *2 EtherCAT/		1	XS6W-6PUR8SS100CM-YF
AWG26, 4-pair Cable Cable Sheath material: PUR	EtherNet/IP (10BASE/100BASE/1000BASE *4)		2	XS6W-6PUR8SS200CM-YF
			3	XS6W-6PUR8SS300CM-YF
			5	XS6W-6PUR8SS500CM-YF
	Cable with Connectors on Both Ends (RJ45/RJ45)	OMRON	0.3	XS5W-T421-AMD-K
	Rugged RJ45 plug type *1		0.5	XS5W-T421-BMD-K
	Cable color: Light blue EtherCAT/		1	XS5W-T421-CMD-K
	EtherNet/IP (10BASE/100BASE)		2	XS5W-T421-DMD-K
			5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
	Cable with Connectors on Both Ends (M12 Straight/M12 Straight) Shield Strengthening Connector cable *3 M12/Smartclick Connectors Cable color: Black EtherCAT/ EtherNet/IP (10BASE/100BASE)	OMRON	0.5	XS5W-T421-BM2-SS
			1	XS5W-T421-CM2-SS
			2	XS5W-T421-DM2-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair cable			3	XS5W-T421-EM2-SS
AWOZZ, Z-pail Gable			5	XS5W-T421-GM2-SS
			10	XS5W-T421-JM2-SS
	Cable with Connectors on Both Ends (M12 Straight/RJ45)	OMRON	0.5	XS5W-T421-BMC-SS
	Shield Strengthening Connector cable *3 M12/Smartclick Connectors		1	XS5W-T421-CMC-SS
	Rugged RJ45 plug type Cable color: Black		2	XS5W-T421-DMC-SS
	EtherCAT/ EtherNet/IP (10BASE/100BASE)		3	XS5W-T421-EMC-SS
			5	XS5W-T421-GMC-SS
	0		10	XS5W-T421-JMC-SS

^{*1.} Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the *Industrial Ethernet Connectors Catalog* (Cat. No. G019).

Cables / Connectors

	Item		Recommended manufacturer	Model
Products for EtherCAT or EtherNet/IP	Time Caage ama riamber or	Cables	Kuramo Electric Co.	KETH-SB *1
(1000BASE-T*2/100BASE- TX)	Pairs: AWG24, 4-pair Cable	RJ45 Connectors	Panduit Corporation	MPS588-C *1
Products for EtherCAT or	Wire Gauge and Number of Pairs: AWG22, 2-pair Cable	Cables	Kuramo Electric Co.	KETH-PSB-OMR *3
EtherNet/IP			JMACS Japan Co., Ltd.	PNET/B *3
(100BASE-TX/10BASE-T)		RJ45 Assembly Connector	OMRON	XS6G-T421-1 *3

^{*1.} We recommend you to use the above Cable and RJ45 Connector together.

^{*2.} Cable colors are available in yellow, green, and blue.

^{*3.} For details, contact your OMRON representative.

^{*4.} The products can be used only with the NX701/NX502.

^{*2.} The products can be used only with the NX701/NX502.

^{*3.} We recommend you to use the above Cable and RJ45 Assembly Connector together.

Optional Products and Maintenance Products

Product name	Specifications	Model
	SD memory card, 2GB	HMC-SD292
Memory Cards *1	SDHC memory card, 4GB	HMC-SD492
	SDHC memory card, 16GB	HMC-SD1A2

^{*1.} There are restrictions on the combination of CPU Unit version and memory card. Refer to NJ/NX-series CPU Unit Software User's Manual (W501) 8-5-2 Specifications of Supported SD Memory Cards, Folders, and Files for details.

Product name		Specifications	Model
Battery Set	Battery for NX701-DDD/NJ501-DDD/NJ301-DDD/NJ101-DDD/NJ/NX-Series CPU Unit maintenance	Note: 1. The battery is included as a standard accessory with the CPU Unit. 2. The battery service life is 5 years at 25°C. (The service life depends on the ambient operating temperature and the power conditions.) 3. Use batteries within two years of manufacture.	
End Cover	Mounted to the right-hand side of NJ-Series CPU Racks or Expansion Racks.	One End Cover is provided as a standard accessory with each CPU Unit and I/O Interface Unit.	CJ1W-TER01

DIN Track Accessories

Product name	Specifications	Model
DIN Track	Length: 0.5 m; Height: 7.3 mm	PFP-50N
	Length: 1 m; Height: 7.3 mm	PFP-100N
	Length: 1 m; Height: 16 mm	PFP-100N2
End Plate	There are 2 stoppers provided with CPU Units and I/O Interface Units as standard accessories to secure the Units on the DIN Track.	PFP-M

Basic I/O Units Input Units

Unit Product na	Product name		Specifi	cations		Number of bits	Respons	se time *1	consu	rent mption A)	Model
Classification		I/O points	Input voltage and current	Commons	External connection	allocated	ON	OFF	5 V	24 V	
		8 inputs	12 to 24 VDC, 10 mA	Independent contacts	Removable terminal block	16	20 µs max.	400 μs max.	0.08		CJ1W-ID201
	DC Input Units	16 inputs	24 VDC, 7 mA	16 points, 1 common	Removable terminal block	16	20 μs max.	400 μs max.	0.08		CJ1W-ID211
		16 inputs High-speed type	24 VDC, 7 mA	16 points, 1 common	Removable terminal block	16	15 µs max.	90 µs max.	0.13		CJ1W-ID212
		32 inputs	24 VDC, 4.1 mA	16 points, 1 common	Fujitsu/OTAX connector	32	20 µs max.	400 μs max.	0.09		CJ1W-ID231 *2
CJ1		32 inputs	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	32	20 µs max.	400 μs max.	0.09		CJ1W-ID232 *2
Basic I/O Units		32 inputs High-speed type	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	32	15 µs max.	90 μs max.	0.20		CJ1W-ID233 *2
		64 inputs	24 VDC, 4.1 mA	16 points, 1 common	Fujitsu/OTAX connector	64	120 μs max.	400 μs max.	0.09		CJ1W-ID261 *2
	AC Input Units	64 inputs	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	64	120 μs max.	400 μs max.	0.09		CJ1W-ID262 *2
		8 inputs	200 to 24 VAC, 10 mA (200 V, 50 Hz)	8 points, 1 common	Removable Terminal Block	16	10 µs max.	40 μs max.	0.08		CJ1W-IA201
		16 inputs	100 to 120 VAC, 7 mA (100 V, 50 Hz)	16 points, 1 common	Removable Terminal Block	16	10 µs max.	40 μs max.	0.09		CJ1W-IA111

^{*1} This is the input response time when no filter (i.e., 0 ms) is set.
*2 The cable-side connector is not provided with Units equipped with cables. Purchase the 40-pin connector separately (Refer to page 11), or use an OMRON XW2K Series Datasheet (Cat. No. G152) and XW2R Datasheet or a G7□ I/O Relay Terminal.

Output Units

Unit classification	Product name			Specifications			Number of bits	consu	rrent mption A)	Model
Classification		Output type	I/O points	Maximum switching capacity	Commons	External connection	allocated	5 V	24 V	
	Relay Contact Output Units	-	8 outputs	250 VAC/24 VDC, 2 A	Independent contacts	Removable terminal block	16	0.09	0.048 max.	CJ1W-OC201
	the state of the	-	16 outputs	250 VAC/24 VDC, 2 A	16 points, 1 common	Removable terminal block	16	0.11	0.096 max.	CJ1W-OC211
	Triac Output Unit	-	8 outputs	250 VAC, 0.6 A	8 points, 1 common	Removable terminal block	16	0.22	-	CJ1W-OA201
		Sinking	8 outputs	12 to 24 VDC, 2 A	4 points, 1 common	Removable terminal block	16	0.09	-	CJ1W-OD201
		Sinking	8 outputs	12 to 24 VDC, 0.5 A	8 points, 1 common	Removable terminal block	16	0.10	-	CJ1W-OD203
		Sinking	16 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	Removable terminal block	16	0.10	-	CJ1W-OD211 *1
CJ1 Basic	Transistor Output Units	Sinking	16 outputs High-speed type	24 VDC, 0.5 A	16 points, 1 common	Removable terminal block	16	0.15	-	CJ1W-OD213 *1
I/O Units		Sinking	32 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	Fujitsu/OTAX connector	32	0.14	-	CJ1W-OD231 *2
	WOOD,	Sinking	32 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	MIL connector	32	0.14	-	CJ1W-OD233 *1, *2
		Sinking	32 outputs High-speed type	24 VDC, 0.5 A	16 points, 1 common	MIL connector	32	0.22	-	CJ1W-OD234 *1, *2
		Sinking	64 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	Fujitsu/OTAX connector	64	0.17	-	CJ1W-OD261 *2
		Sinking	64 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	MIL connector	64	0.17	-	CJ1W-OD263 *2
		Sourcing	8 outputs	24 VDC, 2 A Short-circuit protection	4 points, 1 common	Removable terminal block	16 *1	0.11	-	CJ1W-OD202
	規制	Sourcing	8 outputs	24 VDC, 0.5 A Short-circuit protection	8 points, 1 common	Removable terminal block	16 *1	0.10	-	CJ1W-OD204
		Sourcing	16 outputs	24 VDC, 0.5 A Short-circuit protection	16 points, 1 common	Removable terminal block	16	0.10	-	CJ1W-OD212
		Sourcing	32outputs	24 VDC, 0.5 A Short-circuit protection	16 points, 1 common	MIL connector	32	0.15	-	CJ1W-OD232 *2
		Sourcing	64 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	MIL connector	64	0.17	_	CJ1W-OD262 *2

^{*1} The ON/OFF response time for the CJ1W-OD213/CJ1W-OD234 is shorter than for the CJ1W-OD211/CJ1WOD233, as shown below.

ON response time: 0.1 ms improved to 0.015 ms
OFF response time: 0.8 ms improved to 0.08 ms

^{*2} Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2K Series Datasheet (Cat. No. G152) and XW2R Datasheet or a G7□ I/O Relay Terminal.

I/O Units

			Specifications					-	rent ption (A)	
Unit classification	Product name	Output type	I/O points	Input voltage, Input current	Commons	External connection	Number of bits allocated	5 V	24 V	Model
			-	Maximum switching capacity		connection				
		Sinking	16 inputs	24 VDC, 7 mA	16 points, 1 common	Fujitsu/OTAX	32	0.13		CJ1W-MD231
		Oliking	16 outputs	250 VAC/24 VDC, 0.5 A	16 points, 1 common	connector	32	0.13		*2
	DC Input/ Transis- tor Out-	Sinking	16 inputs	24 VDC, 7 mA	16 points, 1 common	- MIL connector	64	0.13		CJ1W-MD233
	put Units	Silikilig	16 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	WIL CONNECTOR	04	0.13		*2
		Sinking	32 inputs	24 VDC, 4.1 mA	16 points, 1 common	Fujitsu/OTAX connector	32	0.14		CJ1W-MD261
	1 s	Silking	32 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common		32			*1
CJ1 Basic		0:1:	32 inputs	24 VDC, 4.1 mA	16 points, 1 common	- MIL connector	64	0.14		CJ1W-MD263
I/O Units		Sinking	32 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common		04	0.14		*1
		Sourcing	16 inputs	24 VDC, 7 mA	16 points, 1 common		32	0.13		CJ1W-MD232
		Sourcing	16 outputs	24 VDC, 0.5 A Short-circuit protection	16 points, 1 common	- MIL connector	32	0.13		*2
	TTL I/O Units		32 inputs	5 VDC, 35 mA	16 points, 1 common					CJ1W-MD563
			32 outputs	5 VDC, 35 mA	16 points, 1 common	- MIL connector	64	0.19		*1

^{*1} Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2K Series Datasheet (Cat. No. G152) and XW2R Datasheet or a G7□ I/O Relay Terminal.

Applicable Connectors

Fujitsu/OTAX Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output, and 16-input/16-output Units

Name	Connection		Remarks	Applicable Units	Model
40-pin Connectors	•	Connector Connector Cover	Fujitsu FCN-361J040-AU Fujitsu FCN-360C040-J2 OTAX N360C040J2	Fujitsu/OTAX Connectors: CJ1W-ID231(32 inputs): 1 per Unit CJ1W-ID261 (64 inputs) 2 per Unit	C500-CE404
	Crimped	Housing Contactor Connector Cover	Fujitsu FCN-363J040 OTAX N363J040 Fujitsu FCN-363J-AU OTAX N363JAU Fujitsu FCN-360C040-J2 OTAX N360C040J2	CJ1W-OD231 (32 outputs):1 per Unit CJ1W-OD261 (64 outputs): 2 per Unit CJ1W-MD261 (32 inputs, 32 outputs): 2 per Unit	C500-CE405
	Pressure welded	Fujitsu FCN-367J	040-AU/F		C500-CE403
24-pin Connectors	Soldered	Connector Connector Cover	Fujitsu FCN-361J024-AU Fujitsu FCN-360C024-J2 OTAX N360C024J2	Fujitsu/OTAX Connectors: CJ1W-MD231 (16 inputs, 16 outputs): 2 per Unit	C500-CE241
	Crimped	Housing Contactor Connector Cover	Fujitsu FCN-363J024 OTAX N363J024 Fujitsu FCN-363J-AU OTAX N363JAU Fujitsu FCN-360C024-J2 OTAX N360C024J2		C500-CE242
	Pressure welded	Fujitsu FCN-367J0 OTAX N367J024A			C500-CE243

MIL Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output, and 16-input/16-output Units

Name	Connection	Remarks	Applicable Units	Model
40-pin Connectors	Pressure welded	FRC5-AO40-3TOS	MIL Connectors: CJ1W-ID232/233 (32 inputs): 1 per Unit CJ1W-OD232/233/234 (32 outputs):1 per Unit CJ1W-ID262 (64 inputs): 2 per Unit CJ1W-OD262/263 (64 outputs): 2 per Unit CJ1W-MD263/563 (32 inputs, 32 outputs): 2 per Unit	XG4M-4030-T
20-pin Connectors	Pressure welded	FRC5-AO20-3TOS	MIL Connectors: CJ1W-MD232/233 (16 inputs, 16 outputs): 2 per Unit	XG4M-2030-T

^{*2} Connectors are not provided with these connector models. Either purchase one of the following 20-pin or 24-pin Connectors, or use an OMRON XW2K Series Datasheet (Cat. No. G152) and XW2R Datasheet or a G7 I/O Relay Terminal.

Applicable Connector-terminal block conversion unit

Example: With OMRON Connector-terminal block conversion unit

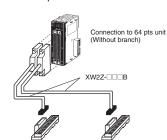
Only main products are shown here.

More detail informations are shown in XW2K Series Datasheet (Cat. No. G152) and XW2R Datasheet.

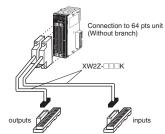
32-point Input Unit or Output Unit CJ1W-ID231 32-point



64-point Input Unit or Output Unit CJ1W-ID261 64-point



64-point Output UnitCJ1W-MD563 IN 32 Points, OUT 32 Points



Choose the wiring method.

Choose $\square\square$ from a following combination table PLC type.

Wiring method	Model
Models with Push-In Plus	XW2K-40G-O32□
Models with Phillips screw	XW2R-J34GD-C□
Models with Slotted screw (rise up)	XW2R-E34GD-C□

Combination table

LC Type (Connec	ctor-terminal block)		PLC		Connecting pobles				
XW2K	XW2R	I/O	I/O Points	I/O unit model	Connecting cables				
		la accet	32	CJ1W-ID231	XW2Z-□□□B				
O32A	C1	Input	64	CJ1W-ID261	32-point Unit: 1 Cable				
		Input/Output	32	CJ1W-MD261 (inputs)	64-point Unit: 2 Cables				
			32	CJ1W-ID232					
		Input	32	CJ1W-ID233	XW2Z-□□□K				
O32C	C2		64	CJ1W-ID262	32-point Unit: 1 Cable				
		I	20	CJ1W-MD263 (inputs)	64-point Unit: 2 Cables				
		Input/Output	32	CJ1W-MD563 (inputs)					
	1-		32	CJ1W-OD231	XW2Z-□□□B				
O32B	C3	C3	C3	C3	Input	64	CJ1W-OD261	32-point Unit: 1 Cable	
		Input/Output	32	CJ1W-MD261 (outputs)	64-point Unit: 2 Cables				
				CJ1W-OD232					
		32	CJ1W-OD233						
O32C		Output		CJ1W-OD234	XW2Z-□□□K				
	C4		64	CJ1W-OD262	32-point Unit: 1 Cable				
			64	CJ1W-OD263	64-point Unit: 2 Cables				
		I4/04	22	CJ1W-MD263 (outputs)					
		Input/Output 32		CJ1W-MD563 (outputs)					

Note: 1. $\square\square\square$ is replaced by the cable length.

2. There is one common for each 32 points.

Connector-terminal block conversion unit

Product name	Specifications	I/O Points (number of poles)	Model
	Push-In Plus	32 (36)	XW2K-40G-O32A
		32 (36)	XW2K-40G-O32B
		32 (36)	XW2K-40G-O32C
	Phillips screw	32 (34)	XW2R-J34GD-C1
0 1 7 1		32 (34)	XW2R-J34GD-C2
Connector-Terminal Block Conversion Unit		32 (34)	XW2R-J34GD-C3
	*	32 (34)	XW2R-J34GD-C4
	Slotted screw	32 (34)	XW2R-E34GD-C1
	(rise up)	32 (34)	XW2R-E34GD-C2
		32 (34)	XW2R-E34GD-C3
	**	32 (34)	XW2R-E34GD-C4

Connecting cables

Product name	Appearance	Connectors	Model	Cable length (m)
	XW2Z-□□B		XW2Z-050B	0.5
			XW2Z-100B	1
		One 40-pin FCN Connector to	XW2Z-150B	1.5
		One 40-pin MIL Connector	XW2Z-200B	2
			XW2Z-300B	3
or I/O Unit Connecting			XW2Z-500B	5
able	XW2Z-DDK	One 40-pin MIL Connector to	XW2Z-C50K	0.5
			XW2Z-100K	1
			XW2Z-150K	1.5
		One 40-pin MIL Connector	XW2Z-200K	2
			XW2Z-300K	3
			XW2Z-500K	5

Quick-response Input Units

Unit clas-	Product		Specifications			Number of	Response time		Current con- sumption (A)		
sification		I/O points	Input voltage, Input current	Commons	External connection	bits allo- cated	ON	OFF	5 V	24 V	Model
CJ1 Basic I/O Units	Quick- response Input Unit	16 inputs	24 VDC, 7 mA	16 points, 1 common	Removable terminal block	16	0.05 ms max.	0.5 ms max.	0.08		CJ1W-IDP01

Special I/O Units and CPU Bus Units

Process I/O Units

Isolated-type Units with Universal Inputs

Unit clas-	it clas- ication Product		Signal range	Signal range	Conversion speed	Accuracy (at ambient tempera-	External connec-	No. of unit	Currer sumpt		Model
Sincation	name	points	selection		(resolution)	ture of 25°C)	tion	allocated	5 V	24 V	
CJ1 Special I/O Units	Process Input Units (Isolated- type Units with Uni- versal Inputs)	4 inputs	Set sepa- rately for each input	Universal inputs: Pt100 (3-wire), JPt100 (3-wire), Pt1000 (3-wire), Pt1000 (3-wire), Pt100 (4-wire), K, J, T, E, L, U, N, R, S, B, WRe5-26, PL II, 4 to 20 mA, 1 to 5 V, 0 to 1.25 V, 0 to 5 V, 0 to 10 V, ±100 mV selectable range -1.25 to 1.25 V, -5 to 5 V, -10 to 10 V, ±10 V selectable range, potentiometer	Resolution (conversion speed): 1/256,000 (conversion cycle: 60 ms/ 4 inputs) 1/64,000 (con- version cycle: 10 ms/ 4 inputs) 1/16,000 (con- version cycle: 5 ms/ 4 inputs)	Standard accuracy: ±0.05% of F.S.	Remov- able ter- minal block	1	0.30		CJ1W-PH41U *1
		4 inputs	Set sepa- rately for each input	Universal inputs: Pt100, JPt100, Pt1000, K, J, T, L, R, S, B, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 5 V, 0 to 10 V	Conversion speed: 250 ms/ 4 inputs	Accuracy: Platinum resistance thermometer input: (±0.3% of PV or ±0.8°C, whichever is larger) ±1 digit max. Thermocouple input: (±0.3% of PV or ±1.5°C, whichever is larger) ±1 digit max. *2 Voltage or current input: ±0.3% of F.S. ±1 digit max.			0.32		CJ1W-AD04U

^{*1} Do not connect a Relay Output Unit to the same CPU Rack or to the same Expansion Rack as the CJ1W-PH41U.

Isolated-type DC Input Units

Unit clas-		Input	Signal range selection	Conversion speed	Accuracy (at ambient tem-	External connection	No. of unit numbers		nt con- ion (A)	Model
Silication	namo	points		(resolution)	perature of 25°C)	Comiconon	allocated	5 V	24 V	
CJ1 Special I/O Units	Isolated- type DC Input Units	2 inputs	DC voltage: 0 to 1.25 V, -1.25 to 1.25 V, 0 to 5 V, 1 to 5 V, -5 to 5 V, 0 to 10 V, -10 to 10 V, ±10 V selectable range DC current: 0 to 20 mA, 4 to 20 mA	Conversion speed: 10 ms/ 2 inputs Resolution: 1/ 64,000	Standard accuracy: ±0.05% of F.S.	Removable terminal block	1	0.18	0.09 *	CJ1W-PDC15

^{*} This is for an external power supply, and not for internal current consumption.

^{*2} L and -100°C or less for K and T are ±2°C±1 digit max., and 200°C or less for R and S is ±3°C±1 digit max. No accuracy is specified for 400°C or less for B.

Analog I/O Units Analog Input Units

Unit clas- sification name		Input points	· range	Signal range	Resolution	Conversion speed	Accuracy (at ambient temperature of	connec-	No. of unit numbers allocated	consu	rent mption A)	Model
			Selection				25°C)	tion	anocateu	5 V	24 V	
CJ1 Special	Analog Input Units High-speed type	4 inputs	Set sep- arately for each	1 to 5 V (1/10 0 to 10 V (1/2 -5 to 5 V (1/2 -10 to 10 V (1/2 4 to 20 mA (1	0,000), 0,000), 1/40,000), and	20 μs/1 point, 25 μs/2 points, 30 μs/3 points, 35 μs/4 points	Voltage: ±0.2% of F.S. Current: ±0.4% of F.S.	Remov- able terminal	1	0.52		CJ1W-AD042 *1
Units	Analog Input Units	8 inputs	input	1 to 5 V, 0 to 5 V, 0 to 10 V, –	1/4000, (Settable to	1 ms/point max. (Settable to	Voltage: ±0.2% of F.S.	block		0.42		CJ1W-AD081-V1
	Table and the second	4 inputs		10 to 10 V, 4 to 20 mA	1/8000)	250 μs/point) *2	Current: ±0.4% of F.S. *3			0.42		CJ1W-AD041-V1

^{*1} The direct conversion function using the AIDC instruction cannot be used.

Analog Output Units

Unit clas-		Output	Signal range	Signal	Resolution	Conver-	Accuracy (at ambient	External connec-	External	No. of unit	sumption (A)		Model
sification	name	points	selection	range		speed	temperature of 25°C)	tion	power supply	allocated	5 V	24 V	
	Analog Output Units High-speed type	4 outputs		1 to 5 V (1/10 0 to 10 V (1/2 and -10 to 10 V (20,000),	20 μs/ 1 point, 25 μs/ 2 points, 30 μs/ 3 points, 35 μs/ 4 points	±0.3% of F.S.				0.40		CJ1W-DA042V *1
CJ1 Special I/O Units	Analog	8 outputs	Set sep- arately for each input	1 to 5 V, 0 5 to 5 V, 0 to 10 V, -10 to 10 V	1/4,000 (Settable	1 ms/ point max. (Settable		Remov- able ter- minal block	24 VDC ⁺¹⁰ % 140 mA max.	1	0.14	0.14	CJ1W-DA08V
	Output Units	8 outputs		4 to 20 mA	1/8,000)	to 250 μs/point)			24 VDC ^{+10%} , 170 mA max.		0.14	0.17 *2	CJ1W-DA08C
	(Commence of the commence of	4 outputs		1 to 5 V, 0 to 5 V, 0 to 10 V,	1/4000	1 ms/	Voltage output: ±0.3% of F.S.		24 VDC ^{+10%} ₋₁₅ , 200 mA max.		0.12	0.2 *2	CJ1W-DA041
		2 outputs		-10 to 10 V, -10 to 10 V, 4 to 20 mA	1/4000	max.	Current output: ±0.5% of F.S.		24 VDC ^{+10%} , 140 mA max.		0.12	0.14 *2	CJ1W-DA021

^{*1} The direct conversion function using the AODC instruction cannot be used.

Analog I/O Units

Unit classification		No. of points	Signal range selection	Signal range	Resolution (See note.)	Conversion speed	(at ambient tem-	External connection	No. of unit numbers allocated	cons	rent ump- ı (A)	Model
			Selection			(See Hote.)	perature or 25 of		anocateu	5 V	24 V	
CJ1 Special	Analog I/O Units	4 inputs	Set sepa-	1 to 5 V, 0 to 5 V,	1/4,000 (Settable	1 ms/point (Settable to	Voltage input: ±0.2% of F.S. Current input: ±0.2% of F.S.	Remov-	4	0.50		C IAW MADA2
I/O Units		2 outputs	rately for each input	0 to 10 V, -10 to 10 V, 4 to 20 mA	to 1/8,000)	500 μs/ point max.)	Voltage output: ±0.3% of F.S. Current output: ±0.3% of F.S.	able termi- nal block	1	0.58		CJ1W-MAD42

Note: The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/point.

^{*2} The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/ point. *3 At 23 ±2°C

^{*2} This is for an external power supply, and not for internal current consumption

Temperature Control Units

Unit classifi-	Product		Specification	s	No. of unit	Current con- sumption (A)		Model	
cation	name	No. of loops	Temperature sensor inputs	Control outputs	allocated	5 V	24 V	Wodel	
	Tempera-		Thermocouple input	Open collector NPN outputs (pulses)		0.25		CJ1W-TC003	
CJ1 Spe-	ture Con- trol Units	2 loops, heater	(R, S, K, J, T, B, L)	Open collector PNP outputs (pulses)		0.25		CJ1W-TC004	
cial I/O Units		burnout detection function	Platinum resistance thermometer input	Open collector NPN outputs (pulses)	2	0.25		CJ1W-TC103	
			(JPt100, Pt100)	Open collector PNP outputs (pulses)		0.25		CJ1W-TC104	

High-speed Counter Unit

Unit classifi-	Product		Specifications			Current con- sumption (A)		Model
cation	name	Countable channels	Encoder A and B inputs, pulse input Z signals	Max. counting rate	numbers allocated	5 V	24 V	Model
CJ1 Spe-	High- speed Counter Unit		Open collector Input voltage: 5 VDC, 12 V, or 24 V (5 V and 12 V are each for one axis only.)	50 kHz				
cial I/O Units		2	RS-422 line driver	500 kHz	4	0.28		CJ1W-CT021

Note: The following functions become unavailable when it is used with the NJ-Series CPU unit.

- Counter value capture using allocation area(CIO)
- The capture, Stop/capture/continue, Stop/capture/reset/continue, and Capture/reset functions using External Control Input Function
- Pulse rate range control using Output Control Mode
- The pulse rate measurement function
- Because the NJ-Series has no power OFF interrupt task, operation cannot be restarted from the position at which the power was interrupted.
- Read or write the data using IORD/IOWR instruction
- Starting of External Interrupt Task by Output and External Control Input

Serial Communications Units

Unit clas-	Product name	s	pecifications	No. of unit numbers	Current con- sumption (A)		Model
sification		Communications Interface	Communications functions	allocated	5 V	24 V	
	Serial Com- munications Units High-speed type	2 RS-232C ports	The following functions can be calcuted		0.29 *2		CJ1W-SCU22
CJ1 CPU Bus Units		2 RS-422A/485 ports	The following functions can be selected for each port: Protocol macro *1 Host Link NT Links (1:N mode) Serial Gateway	1	0.46		CJ1W-SCU32
		1 RS-232C port and 1 RS-422A/485 port	No-protocol *3 Modbus-RTU Slave		0.38 *2		CJ1W-SCU42
RS-422A Converter		Converts RS-233C to RS-422			1	CJ1W-CIF11	

Note: Simple Backup Function and Interrupt notification function cannot be used.

- *1 You can activate protocol macro trace function when the CPU Unit is set to the RUN Mode. (MONITOR Mode is not available with the NJ-Series CPU Units.)
- *2 When an NT-AL 001 RS-232C/RS-422A Conversion Unit is used, this value increases by 0.15 A/Unit. Add 0.20A/Unit when using NV3W-M□20L Programmable Terminals. Add 0.04A/Unit when using CJ1W-CIF11 RS-422A Adapters.

^{*3} Supported only by the SerialRcvNoClear Instructions with Serial communication unit version 2.1 or later, CPU Units with unit version 1.03 or later and the Sysmac Studio version 1.04 or higher.

EtherNet/IP Unit

Unit classifi-	Product		Specifications			Current con- sumption (A)			
cation	name	Communications cable	Communications functions	Max. Units mountable per CPU Unit	numbers allocated	5 V	24 V	Model	
CJ1 CPU	EtherNet/IP Unit	Shielded twisted-pair (STP) cable	Tag Data Link Functions, Message Communications Functions, Socket Service Functions	4	1	0.65		CJ1W-EIP21S *	
Bus Unit		Categories: 100 Ω at 5, 5e	Tag Data Link Functions, Message Communications Functions	7	'	0.41		CJ1W-EIP21 *	

^{*} EtherNet/IP Unit with unit version 1.0 or later (Lot number 241001□ or later) is required to connect CJ1W-EIP21S to NJ-series CPU Unit. Use NJ-series CPU Unit with version 1.67 or later and Sysmac Studio with version 1.60 or later. EtherNet/IP Unit with unit version 2.1 or later is required to connect CJ1W-EIP21 to NJ-series CPU Unit. Use NJ-series CPU Unit with version 1.01 or later and Sysmac Studio with version 1.02 or later.

EtherCAT Slave Unit

Unit classifi-	Product name	Specifications	Communications type	No. of unit numbers		nt con- ion (A)	Model
Cation				allocated	5 V	24 V	
CJ1 CPU Bus Units	EtherCAT Slave Unit	STP (shielded twisted-pair) cable of category 5 or higher with double shielding	Refreshing methods: Free-Run Mode PDO DATA SIZE: TXPDO 400byte or less/RxPDO: 400byte or less	1	0.34		CJ1W-ECT21 *

^{*} When using with the Machine Automation Controller NJ /NXSeries, use CPU Units with unit version 1.10 or later and the Sysmac Studio version 1.13 or higher.

DeviceNet Unit

Unit classifi-	Product name	Specifications	Communications type	No. of unit numbers		nt con- ion (A)	Model
Cation				allocated	5 V	24 V	
CJ1 CPU Bus Units	DeviceNet Unit	Functions as master and/or slave; allows control of 32,000 points max. per master.	Remote I/O communications master (fixed or user-set allocations) Remote I/O communications slave (fixed or user-set allocations) Message communications	1	0.29		CJ1W-DRM21

CompoNet Master Unit

Unit classifi- cation Produc	Product name		No. of unit	Current con- sumption (A)		Model	
	r roudet name	Communications functions	No. of I/O points per Master Unit	allocated	5 V	24 V	Model
CJ1 Special I/O Units	CompoNet Master Unit	Remote I/O communications Message communications	Word Slaves: 2,048 max. (1.024 inputs and 1,024 outputs) Bit Slaves: 512 max. (256 inputs and 256 outputs)	1, 2, 4, or 8	0.4		CJ1W-CRM21 *

Note: 1. Simple backup function cannot be used.

Note: 1. Simple backup function cannot be used.
2. DeviceNet configurator cannot be used. Use CX-Integrator.

^{2.} The FINS command to the CompoNet Master Unit cannot be issued.

* Supported only by the CPU Units with unit version 1.01 or later and the Sysmac Studio version 1.02 or higher.

ID Sensor Units

Unit classifi-	Product name	Specifications			No. of unit	Current con- sumption (A)		Model	
cation		Connected ID Systems	No. of connected R/W heads	External power supply	allocated	5 V	24 V	illoud.	
CJ1 CPU	ID Sensor Units	Jnits	1		1	0.26	0.13 *	CJ1W-V680C11	
Bus Units		2	Not required.	2	0.32	0.26	CJ1W-V680C12		

Peripheral Devices EtherCAT junction slaves

Product	name	No. of ports	Power supply voltage	Current consumption (A)	Model
EtherCAT	ic c	3	20.4 to 28.8 VDC	0.08	GX-JC03
junction slaves	E E	6	(24 VDC -15 to +20%)	0.17	GX-JC06

Note: 1. Please do not connect EtherCAT junction slaves with OMRON position control unit, Model CJ1W-NC□81/□82.

2. EtherCAT junction slaves cannot be used for EtherNet/IP and Ethernet.

Industrial Switching Hubs for EtherNet/IP and Ethernet

Product name	e Appearance Functions		No. of ports Accessories		Current consumption (A)	Model
Industrial Switching Hubs	and a	Quality of Service (QoS): EtherNet/IP control data priority 10/100BASE-TX, Auto-Negotiation	5	Power supply connector	0.07	W4S1-05D

Note: Industrial switching hubs cannot be used for EtherCAT.

WE70 FA WIRELESS LAN UNITS (Final order entry date: The end of June, 2020)

Product name	Applicable region	Туре	Model
	Japan	Access Point (Master)	WE70-AP
	Јаран	Client (Slave)	WE70-CL
WETO EA WIDE! EQQ ! AN INUTO	Europe	Access Point (Master)	WE70-AP-EU
WE70 FA WIRELESS LAN UNITS	Europe	Client (Slave)	WE70-CL-EU
	U.S	Access Point (Master)	WE70-AP-US *1
		Client (Slave)	WE70-CL-US *1
	Canada	Access Point (Master)	WE70-AP-CA *2
	Canada	Client (Slave)	WE70-CL-CA *2
	China	Access Point (Master)	WE70-AP-CN
	China	Client (Slave)	WE70-CL-CN

Note: 1. A Pencil Antenna, mounting magnet, and screw mounting bracket are included as accessories. 2. Always use a model that is applicable in your region. Refer to the WE70 Catalog (Cat. No. N154).

The Units will be sold in the USA until the end of May 2016.

Note: The data transfer function using intelligent I/O commands can not be used.

* To use a V680-H01 Antenna, refer to the V680 Series RFID System Catalog (Cat. No. Q151).

From December 2015, the WE70-AP-US and WE70-CL-US can be used in Mexico.

From January 2016, the WE70-AP-CA and WE70-CL-CA can be used in Singapore.

General Specifications

	lto m		Specification					
	Item	NJ501-□□□	NJ301-□□□	NJ101-□□□				
Enclosure		Mounted in a panel						
Grounding Me	thod	Ground to less than 100 Ω						
Dimensions (h	eight×depth×width)	90 mm × 90 mm × 90 mm						
Weight		550 g (including the End Cover)						
Current Consu	ımption	5 VDC, 1.90 A (including SD Memory 0	Card and End Cover)					
	Ambient Operating Temperature	0 to 55°C						
	Ambient Operating Humidity	10% to 90% (with no condensation)						
	Atmosphere	Must be free from corrosive gases.						
	Ambient Storage Temperature	-20 to 75°C (excluding battery)	-20 to 75°C (excluding battery)					
	Altitude	2,000 m or less						
Operation Environment	Pollution Degree	2 or less: Meets IEC 61010-2-201.						
	Noise Immunity	2 kV on power supply line (Conforms to IEC 61000-4-4.)						
	Overvoltage Category	Category II: Meets IEC 61010-2-201.						
	EMC Immunity Level	Zone B						
	Vibration Resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 Acceleration of 9.8 m/s² for 100 min in		0 min each = 100 min total)				
	Shock Resistance	Conforms to IEC 60068-2-27. 147 m/s², 3 times in X, Y, and Z directions (100 m/s² for Relay Output Units)						
Pottom	Life *1	5 years at 25°C						
Battery	Model	CJ1W-BAT01						
Applicable Sta	indards *2	cULus, EU, UKCA, RCM, KC, NK, LR *3						

^{*1.} This is the value when the power ON time rate is 0% (power OFF).
*2. Refer to the OMRON website (http://www.ia.omron.com/) or consult your OMRON representative for the most recent applicable standards for

^{*3.} Supported only by the CPU Units with unit version 1.01 or later.

Performance Specifications

	Item				NJ501-		N.	J301-	NJ10)1-
	iten			□5□0	□4□0	□3□0	1200	1100	1□□0	9□□0
Processing	Instruction	LD instruc	tion	1.1 ns (1.7 r	ns or less)		1.6 ns (2.5	ns or less) *2	3.0 ns (4.5 ns	or less) *2
Time	Execution Times	Math Instr		24 ns or mo	re *1		35 ns or mor	e *2	63 ns or more *	2
		Size		20 MB (400 KS)			5 MB (100 KS)		3 MB (60 KS)	
	Program capacity		POU definition	3,000			750		450	
	*3	Number	POU instance	Ver. 1.05 or Using Sysm	Using Sysmac Studio Ver. 1.05 or lower : 6,000 Using Sysmac Studio Ver. 1.06 or higher : 9,000		Using Sysmac Studio Ver. 1.04 or lower: 1,500 Using Sysmac Studio Ver. 1.05 or higher: 3,000		1,800	
		No Retain	Size	4 MB			2 MB			
		Attribute *	1 Number	180,000 *5			90,000 *6		22,500	
	Variables		Size	2 MB			0.5 MB			
Programming	capacity	Retain Attribute *7	Number	10,000			1.04 or lowe	ac Studio Ver.	5,000	
	Data type	Number		2,000			1,000			
	Memory for	CIO Area		6,144 words	(CIO 0 to CIO	O 6143)				
	CJ-Series Units	Work Area	1	512 words (\	W0 to W511)					
	(Can be Specified with AT	Holding A	rea	1,536 words	(H0 to H153	5)				
	Specifications for	DM Area		32,768 words (D0 to D32767)						
	Variables.)	EM Area		32,768 words × 25 banks (E0_00000 to E18_32767) *8 32,768 words × 4 banks (E0_00000 to E3_3276					_32767) *8	
Mavimi	Maximum		number of r CPU Rack or ı Rack	10 Units						
	Number of Connectable		number of the system	40 Units						
Unit	Units		number of the system	4,096 (on NX serie	es EtherCAT s	slave terminal)			400 (on NX series slave terminal	
Configuration	Maximum number	of Expansi	on Racks	3 max.						
	I/O Capacity		number of I/O CJ-series Units	2,560 points max.						
	Power Supply	Model		NJ-P□3001						
	Unit for CPU Rack and Expansion	Power OFI Detection	AC Power Supply	30 to 45 ms						
	Racks	Time	DC Power Supply	22 to 25 ms						
			Number of			which can be		45 .5		
		Controlled	I MACO	64 axes	32 axes	16 axes	15 axes *9	15 axes *9	6 axes	
		Mot	ion control axes	Maximum number of motion control axes which can be defined. All motion control function is available.						
				64 axes	32 axes	16 axes	15 axes	15 axes	6 axes	
		Maximum	number of used		umber of used					
	Number of	real axes			1	axes includes t	following serv 8 axes	1		
Motion	Controlled Axes	Hea	d motion control	64 axes	32 axes	16 axes o axes which a	1 -	4 axes	2 axes	
Control			o axes	64 axes	32 axes	16 axes	8 axes	4 axes	2 axes	
JUILLOI		-	number of axes nterpolation axis	4 axes per axes group						
			axes for circular	2 axes per axes group						
	Maximum Number	·		32 groups						
	Motion Control Pe	riod		The same o		s that is used f	or the process	data communi	ications cycle	
				for EtherCA	Τ.					

^{*1.} When the hardware revision for the Unit is A or B.

^{*2.} When the hardware revision for the Unit is A.

^{*3.} This is the capacity for the execution objects and variable tables (including variable names).

^{*4.} Words for CJ-series Units in the Holding, DM, and EM Areas are not included.

^{*5.} The number of variables of the CPU Unit version 1.19 or earlier is 90,000.

^{*6.} The number of variables of the CPU Unit version 1.18 or earlier is 22,500.

^{*7.} Words for CJ-series Units in the CIO and Work Areas are not included.
*8. When the Spool function of the NJ501-□20 is enabled, the DB Connection Service uses E9_0 to E18_32767 (NJ501-1□20).
When the Spool function of the NJ101-□20 is enabled, the DB Connection Service uses E1_0 to E3_32767 (NJ101-□20).

^{*9.} This number of axes is achieved in a combination of a CPU Unit with unit version 1.06 or later and Sysmac Studio version 1.07 or higher. In other combinations, the maximum number of controlled axes is 8 axes (NJ301-1200) or 4 axes (NJ301-1100).

Motion Control Cam Number of Cam Points part of Cam Table Maximum Points for All Cam Table Points for						NJ501-		NJ301- N			J101	
Motion Control Cams Cam Data Points Maximum Points For All Cam Table Cam Table Cam Table Share Points For All Cam Table Share Points For All Cam Table Share Points For All Cam Tables Share Post Interest Points Postition Units Supported Services Supported Services Postition Units Maximum Number of Connection Maximum Number of Registion Table Units Postition Units Post Postition Maximum Units Post Postition Units Postition Units Can Connection Maximum Number of Registion Table Units Postition Units Post Postition Maximum Number of Connection Maximum Number of Connection Maximum Number of Connection Number of Registion Maximum Number of Connection Ma		It	tem		□5□0		□3□0				9□□0	
Modification Distance between Hub and Node Nodulation Transmission Media Access Method Nodulation Transmission Media Naximum Number of Connections Naximum Number of Connection Naximum Number of Connection Naximum Number of Connection Naximum Number of Connection Naximum Number of Elevations Naximum Number				Points per Cam Table		_#_U		1200	1100	I	30	
Position Units Position Units		Cams	Points	Points for All	1,048,560 poi	nts		262,140 pc	pints			
Peripheral USB Port Peripheral USB Port With Secretary and Services Sysmac Studio connection Physical Layer Transmission Distance between Hub and Node Number of port Frame length 1514 max. Media Access Method CSMA/CD Modulation Topology Slar Baud Rate Transmission Media Street Switch and Node Maximum Transmission Media Packet Filter 114 Maximum Number of Cacade Connections Maximum Number of Connections Packet interval '10 Can be set for each connection, (Data will be refreshed at the set interval, regardless of the not node, and will be refreshed at the set interval, regardless of the not node, and will be refreshed at the set interval, regardless of the not node, and will be refreshed at the set interval, regardless of the not node, and will be refreshed at the set interval, regardless of the not node, and the tag set.) Permissible Communications Band Communications Band Summum Number of Tag Sets Packet interval '10 Can be set for each connection, (Data will be refreshed at the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the not node, and the set interval, regardless of the node of the set interval, regardless of the node of the				ımber of Cam	640 tables			160 tables				
Peripheral Physical Layer USB 2-0-complant B-type connector		Position Units			Pulses, millime	eters, microme	ters, nanometer	s, degrees or	inches			
Peripheral USB Port Transmission Distance between Hub and Node Number of port Physical Layer Frame length Media Access Method Modulation Topology Baud Rate Transmission Distance Maximum Transmission Distance between Ethernet Switch and Node Maximum Number of Connections Packet interval *10 Permissible Communications Inis) CiP service: Tag Data Etherketipp Port Cip Maximum Aumber of Regis- Tag Sets Cip Maximum Link Data Size per Maximum Far age sets Maximum Number of Regis- Maximum N		Override Facto	ors		0.00% or 0.01	% to 500.00%						
Number of port 1 1 1 1 1 1 1 1 1		Supported Ser	vices		Sysmac Studio	connection						
Number of port Physical Layer Frame length Number of port Physical Layer Frame length Number of Developing Baud Rate Transmission Media Maximum Number of Cascade Connections Maximum Number of Cascade Connections Maximum Number of Connections Packet interval *10 Cip Permissible Communications Band Cycyclic Communications Maximum Number of Tag Sets Cip Messages Maximum Number of Regis- trable Tag Sets Maximum Number of Regis- trable Tag Sets Cip Messages Cip Messages Maximum Number of Regis- trable Tag Sets Cip Messages Cip Messages Cip Messages Cip Messages Cip Messages Maximum Number of Tag Sets Cip Messages Cip Messages Cip Messages Maximum Number of Cin- nections Sm max. 100 Maps (100Base-TX) Transmission Distance 100 Mbps (100Base-TX) Transmission Media STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher 100 Mbps (100Base-TX) Transmission Media STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher 100 Mbps (100Base-TX) Transmission Media STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher 100 Mbps (100Base-TX) Transmission Media STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher 100 Mbps (100Base-TX) There are no restrictions if Ethernet switch is used. 3 to 10 10 000 ms in 1.0-ms increments *11 Can be set for each connection. (Data will be refreshed at the set interval, regardless of the not nodes.) 1 to 10,000 ms in 1.0-ms increments *11 Can be set for each connection. (Data will be refreshed at the set interval, regardless of the not nodes.) 1 to 10,000 ms in 1.0-ms increments *11 Can be set for each connection. (Data will be refreshed at the set interval, regardless of the not nodes.) 1 to 10,000 ms in 1.0-ms increments *11 Can be set for each connection. (Data will be refreshed at the set interval, regardless of the not nodes.) 1 to 10,000 ms in 1.0-ms increments *11 Can be set for each connection. (Data will be refreshed at the set interval, regardless of the not nodes.) 1 to 10,000 ms		Physical Layer	r		USB 2.0-comp	liant B-type co	nnector					
Physical Layer Frame length Media Access Method CSMA/CD Baseband Topology Star Baud Rato Transmission Media Maximum Transmission Distance between Ethernet Switch and Node Maximum Number of Connections Packet interval *10 Permissible Communications Band Maximum Number of Connections Permissible Communications Band Cil' service: Tag Data Ratimus Cyclic (Tag Sets) Ciry communications Maximum Link Data Size per Node (total size for all tags) Maximum Data Size per Connection Maximum Number of Registrable Tag Sets Cip Maximum Transmission Cip Maximum Transmission Distance between Ethernet Switch and Node Maximum Number of Connections Packet interval *10 1000 There are no restrictions if Ethernet switch is used. There are no restrictions if Ethernet switch i	USB Port		Distance betw	een Hub and	5 m max.							
Frame length Media Access Method CSMA/CD Modulation Baseband Topology Star Baud Rate 100 Mbps (1008ase-TX) Transmission Media STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher Maximum Transmission Distance between Ethernet Switch and Node Maximum Number of Cascade Connections Maximum Number of Connections Packet interval *10		Number of por	t		1							
Media Access Method CSMA/CD		Physical Layer	r		10Base-T or 1	00Base-TX						
Modulation Baseband Topology Star		-			1514 max.							
Topology Star 100 Mbps (100Base-TX) Transmission Media STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher 100m 100		Media Access Method CSMA/CD										
Baud Rate 100 Mbps (100Base-TX)		Modulation Baseband										
Transmission Media Maximum Transmission Distance between Ethernet Switch and Node Maximum Number of Cascade Connections Maximum Number of Cascade Connections Maximum Number of Connections Packet interval *10 CIP service: Tag Data Links (Cyclic Communications Port Maximum Link Data Size per Connection (Maximum Number of tag) Maximum number of tag Maximum Number of tags per connection (Maximum Number of tag) Maximum number of tags Maximum number of tags Maximum Data Size per Connection (Maximum Number of tags) Maximum Number of tags Maximum Data Size per Connection (Maximum Number of tags) Maximum Number of tags Maximum Data Size per Connection (Maximum Number of tags) Maximum Number of tags Maximum Number of tags Maximum Number of tags Maximum Number of tags Maximum Data Size per Connection (Maximum Number of tags) Maximum Number of tags Maximum Number of		Topology	Star									
Maximum Transmission Distance between Ethernet Switch and Node Maximum Number of Cascade Connections Maximum Number of Connections Packet interval *10 Can be set for each connection. (Data will be refreshed at the set interval, regardless of the not of nodes.) Permissible Communications Band Maximum Number of Tag Sets Tag types Number of tags per connection. (Nota will be refreshed at the set interval, regardless of the not nodes.) Number of tags per connection. (Nota will be refreshed at the set interval, regardless of the not nodes.) Number of tags per connection. (Nota will be refreshed at the set interval, regardless of the not nodes.) Number of tags per connection. (Nota will be refreshed at the set interval, regardless of the not nodes.) Notation Number of tags per connection. (Notation Number of tags per connection. (Notation Number of tags per connection. (Notation Number of tags) Maximum number of tag. Maximum Number of tags. Maximum Number of Registrable Tag Sets. Maximum Tag Set Size Maximum Tag Set Size Maximum Number of connections. Cip Message Service: Explicit Maximum Number of Cinetts that Can cat One Time. Maximum Number of Cinetts that Can cat One Time. Maximum Number of Cinetts that Can cat One Time. Maximum Number of Cinetts that Can cat One Time. Maximum Number of Cinetts that Can cat One Time. Maximum Number of Servers that Can Communicate that Can		Too maps (Toobass 177)										
Detween Ethernet Switch and Node 100m		Transmission										
Maximum Number of Connections 32					100m							
Built-in EtherNet/IP Port CiP service: Tag Data Links (Cyclic Communications) Maximum Number of Tag Sets		Maximum Nun	nber of Cascac	le Connections	There are no restrictions if Ethernet switch is used.							
Packet interval *10					32							
Built-in EtherNet/IP Port CIP service: Tag Data Links (Cyclic Communications) Port CIP service: Tag Data Links (Cyclic Communications) Port Communications Maximum Number of tags per connection (i.e., per tag set) Maximum Link Data Size per Node (total size for all tags) Maximum Data Size per Connection Maximum Number of Registrable Tag Sets Maximum Tag Set Size Multi-cast Packet Filter *14 Cip Message Service: Explicit Messages CUCMM (nonconnection) Maximum Number of Clients that Can Communications Maximum Number of Clients that Can Communications Maximum Number of Registrable Tag Sets Cip Message Service: Explicit Messages Communications Band Maximum Number of Ragistrables, CIO, Work, Holding, DM, and EM Areas 8 (7 tags if Controller status is included in the tag set.) 8 (7 tags if Controller status is included in the tag set.) Maximum Data Size per Connection = 1 tag set) 600 bytes 600 bytes (Two bytes are used if Controller status is included in the tag set.) Supported. 32 (clients plus server) 32 (clients plus server)			Packet interv	/al *10	Can be set for			refreshed at	the set interva	al, regardless	of the number	
Tag Sets Tag Data Links (Cyclic Communicati ons) Maximum Link Data Size per Node (total size for all tags) Maximum Number of Registrable Tag Sets Maximum Tag Set Size Maximum Tag Set Size Maximum Tag Set Size Cip Message Service: Explicit Messages Cip Messages Cip Message Service: Explicit Messages Tag Sets Tag ypes Network variables, CIO, Work, Holding, DM, and EM Areas Number of tags per connection (a.e., per tag set) 8 (7 tags if Controller status is included in the tag set.) 8 (7 tags if Controller status is included in the tag set.) 8 (7 tags if Controller status is included in the tag set.) 8 (7 tags if Controller status is included in the tag set.) 8 (7 tags if Controller status is included in the tag set.) 9 tags if Controller status is included in the tag set.) 10 tags if Controller status is included in the tag set.) 11 tags if Controller status is included in the tag set.) 12 tags if Controller status is included in the tag set.) 13 tags if Controller status is included in the tag set.) 14 tags if Controller status is included in the tag set.) 15 tags if Controller status is included in the tag set.) 16 tags if Controller status is included in the tag set.) 17 tags if Controller status is included in the tag set.) 18 tags if Controller status is included in the tag set.) 19 tags if Controller status is included in the tag set.) 10 tags if Controller status is included in the tag set.) 10 tags if Controller status is included in the tag set.) 10 tags if Controller status is included in the tag set.) 10 tags if Controller status is included in the tag set.) 10 tags if Controller status is included in the tag set.) 11 tags if Controller status is included in the tag set.) 12 tags if Controller status is included in the tag set.) 12 tags if Controller status is included in the tag set.) 12 tags if Controller status is included in the tag set.) 12 tags if Controller status is included in the tag set.) 12 tags if Controller status is included in the tag set.)				tions Band	3,000 pps *12 *13 (including heartbeat)							
Built-in EtherNet/IP Port Tag Data Links (Cyclic Communications) Maximum Link Data Size per Node (total size for all tags) Maximum number of tag Maximum Number of Registrable Tag Sets Maximum Tag Set Size Multi-cast Packet Filter *14 Class 3 (number of connections) Maximum Number of Clients that Can Communicate at One Time Maximum Number of Clients that Can Communicate at One Time Maximum Number of Servers Service: Explicit Messages Messages Maximum Number of Clients that Can Communicate at One Time Maximum Number of Servers Maximum Number of Servers 32 (I connection = 1 tag set) Supported. 32 (clients plus server) Maximum Number of Clients that Can Communicate at One Time Maximum Number of Servers Maximum Number of Servers 32 (clients plus server)		CIP service:	Tag Sets	ımber of								
Links (Cyclic Communications) Number of tags per connection (i.e., per tag set) 256	Built-in		<u> </u>		Network varia	oles, CIO, Wor	k, Holding, DM,	and EM Area	S			
Node (total size for all tags) Maximum number of tag Maximum Data Size per Connection Maximum Number of Registrable Tag Sets Maximum Tag Set Size Multi-cast Packet Filter *14 Class 3 (number of connections) Cip Message Service: Explicit Messages UCMM (nonconnection type) Maximum Number of Clients that Can Communicate at One Time Maximum Number of Servers that Can Comsum Supported. 256 400 bytes 600 bytes (Two bytes are used if Controller status is included in the tag set.) Supported. 32 (clients plus server) 32 (clients plus server)	EtherNet/IP	Links (Cyclic	tion (i.e., per	tag set)	8 (7 tags if Controller status is included in the tag set.)							
Maximum Data Size per Connection Maximum Number of Registrable Tag Sets Maximum Tag Set Size Multi-cast Packet Filter *14 Cip Message Service: Explicit Messages UCMM (nonconnection type) Maximum Number of Clients that Can Communicate at One Time Maximum Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers tha					256							
Maximum Number of Registrable Tag Sets 32 (1 connection = 1 tag set)					19,200 bytes							
trable Tag Sets Maximum Tag Set Size Multi-cast Packet Filter *14 Cip Message Service: Explicit Messages UCMM (non-connection type) Maximum Number of Clients that Can Communicate at One Time Maximum Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communicate at One Time Number of Servers that Can Communi			nection	·	600 bytes							
Multi-cast Packet Filter *14 Supported.			Maximum Nu trable Tag Se	ımber of Regis- ets	32 (1 connecti	on = 1 tag set)						
Cip Message Service: Explicit Messages UCMM (nonconnection type) Class 3 (number of connection and connection type) Maximum Number of Clients that Can Communicate at One Time Maximum Number of Servers that Can Communicate at One Time Maximum Number of Servers that Can Communicate at One Time Maximum Number of Servers that Can Communicate at One Time Maximum Number of Clients plus server) 32 (clients plus server)					(Two bytes are	used if Contro	oller status is inc	cluded in the t	ag set.)			
Cip Message Service: Explicit Messages UCMM (nonconnection type) Waximum Number of Clients that Can Communicate at One Time Maximum Number of Clients that Can Communicate at One Time Maximum Number of Servers that Can Communicate at One Time Maximum Number of Servers that Can Communicate at One Time					Supported.							
Cip Message Service: Explicit Messages UCMM (non- connection type) Number of Cli- ents that Can Communicate at One Time Maximum Num- ber of Servers that Can Com- 32					32 (clients plu	s server)						
type) Maximum Number of Servers that Can Com- 32		Service: Explicit		Number of Cli- ents that Can Communicate	32							
One Time		messages		ber of Servers that Can Com- municate at	32							
Maximum number of TCP socket service 30 *15		Maximum num	nber of TCP so	cket service	30 *15					30		

^{*10.}Data is updated on the line in the specified interval regardless of the number of nodes.

*11.The Packet interval of the CPU Unit version 1.02 or earlier is 10 to 10,000 ms in 1.0-ms increments.

*12.Means packets per second, i.e., the number of communications packets that can be sent or received in one second.

*13.The Permissible Communications Band of the CPU Unit version 1.02 or earlier is 1,000 pps.

*14.An IGMP client is mounted for the EtherNet/IP port. If an ethernet switch that supports IGMP snooping is used, filtering of unnecessary multicast packets is performed.

*15.The Maximum number of TCP socket service of the CPU Unit version 1.02 or earlier is 16.

	14.	em			NJ501-		N.	J301	-		NJ101	
	TIV.	J		□5□0	□4□0	□3□0	1200		1100	100 900		
		Support Prof	le/Model	Embedded 201 PLCopen Infor								
		Default Endp	oint/Port	opc.tcp://192.168.250.1:4840/								
		Maximum nu sions (Client)		5								
		Maximum nu tored Items p	mber of Moni- er server	2,000								
		Sampling rate of the Monitored Items (ms) Maximum number of Subscriptions per server				00, 5000, 10000 I that is set to 50.						
				100	, 10 400411100	t triat to dot to do.						
		Maximum nu	•	10,000								
		Maximum nu	mber of struc-	100								
		published	is that can be		ab aiza ara av							
Built-in OPC UA EtherNet/IP Port (NJ501-1□00)		Restrictions unable to be		Structures in dimensional Structures not array which! from 0 Array which! (global varia)	over dimensio lobal variables cludes double array (global v ested 4 and ov s index number s element is or bles)	nal array of s) and over variables) ver Unions er don't start						
		SecurityPolicy/Mode		 Sign - Basic128Rsa15 Sign - Basic256 Sign - Basic256Sha256 Sign - Aes128Sha256RsaOaep Sign - Aes256Sha256RsaPss SignAndEncrypt - Basic128Rsa15 SignAndEncrypt - Basic256 SignAndEncrypt - Basic256Sha256 SignAndEncrypt - Aes128Sha256RsaOaep SignAndEncrypt - Aes256Sha256RsaPss 								
			Authentication	X.509								
		Application Authentica- tion	Maximum number of certification	Trusted certifical Issuer certifical Rejected certifi	ion: 32							
		User Authentication	Authentica- tion	User name / Pa Anonymous		e *16						
	Communicatio	ns Standard		IEC 61158 Typ	e12							
	EtherCAT Mast	ter Specification	ns	Class B (Featu	re Pack Motio	n Control complia	ant)					
	Physical Layer			100BASE-TX								
	Modulation			Baseband								
	Baud Rate			100 Mbps (100	Base-TX)							
	Duplex mode			Auto		·	-		-			
	Topology			Line, daisy cha	in, branching	and ring *17						
uilt-in	Transmission I	Media		-		ry 5 or higher (do	uble-shield	ed sti	raight cal	ole with alumi	num tape a	
therCAT	Maximum Tran between Nodes		ince	100m								
	Maximum Num	ber of Slaves		192						64		
_	Range of node	address		1-192						•		
	Maximum Proc	ess Data Size		Inputs: 5,736 b Outputs: 5,736								
	Maximum Proc	ess Data Size	per Slave	Inputs: 1,434 b Outputs: 1,434	ytes							
	Communicatio	ns Cycle		500/1,000/2,00	0/4,0 <mark>00 μs *1</mark>	9				1,000/2,000	0/4,000 μs	
	Sync Jitter			1 μs max.		<u></u>						
	k *20					5°C: -4.5 to +4.5 i 5°C: -3.5 to +3.5 i		er mo	nth			

^{*16.}Roles can be set for the unit versions 1.62 or later of CPU Units.
*17.Ring topology is supported with the project version 1.40 or later.
Slaves on a ring topology should support a ring topology. If Omron slaves, please see the user's manual of slaves.
*18.For project unit version earlier than 1.40, the data must be within four frames.
*19.The Maximum Communications Cycle of the NJ301 CPU Unit version 1.02 or earlier and NJ501-R□□ are 1,000/2,000/4,000 μs.
The EtherCAT communications cycle of NJ501-4□□0 for robot control is 1 ms or more.
*20.The values shown are values in continuous operation.

Note: For robot control by NJ501-4□□0, use the G5 series/1S series AC Servo Drive with built-in EtherCAT communications, absolute encoder, and brake and brake.

Performance Specifications Supported by NC Integrated Controller

		W		NJ501-
		Item		5300
	Task Period	Primary periodic cycle		500/1,000/2,000/4,000 μs
	rask Period	CNC Planner Service per	riod	500 μs to 16 ms
	Number of CNC motors	Maximum number of CN	C motors	16
		Maximum number of CN	C coordinate systems	4
	CNC Coordinate system	Maximum number of CN0 cluded in a CNC coordin (excluding spindle axes)		8
Numerical		Number of spindle axes nate system	that are included in a CNC coordi-	1
Control	Number of simu	Iltaneous interpolation axe	es	4
		Program buffer size *1		16 MB
	NC Program	Maximum number of	Upper limit of main registrations	512
		programs	Upper limit of sub registratioins	512
		P variable		Double-precision floating point 65536 *2
	NC program variables Q variable L variable			Double-precision floating point 8192 *2
				Double-precision floating point 256
	CNC motor	Maximum number of CN	C motor compensation tables	32
	compensation table	Maximum size of all com	pensation tables	1 MB

^{*1.} The number of programs and their capacities that can be loaded into the CPU Unit at the same time.

The program capacity is the maximum size available. As fragmentation will occur, the size that is actually available will be smaller than the maximum size.

^{*2.} Some parts of the area are reserved by the system.

Function Specifications

		Item		NJ501-□□□□	NJ301-□□□□	NJ101-□□□□			
	Function				er program are executed in specify execution conditions				
		Periodically Ex-	Maximum Number of Pri- mary Periodic Tasks	1					
		ecuted Tasks	Maximum Number of Periodic Tasks	3					
Tasks		Conditionally	Maximum number of event tasks	32					
Tasks		executed tasks *1	Execution conditions	When Activate Event Task instruction is executed or when condition expression for variable is met.					
		System Service Tasks (NJ501-R□□□)	Maximum number of V+ Tasks	64					
	Setup	System Service	Monitoring Settings		d the percentage of the totale system services (processed to task execution).				
		Programs		POUs that are assigned t	o tasks.				
	POU (program organization	Function Blocks		POUs that are used to cre	eate objects with specific co	onditions.			
	units)	Functions		POUs that are used to cre inputs, such as for data p	eate an object that determir rocessing.	ne unique outputs for the			
	Programming Languages	Types		Ladder diagrams *2 Structured text (ST) V+ (NJ501-R□□□)					
	Namespaces *3	-		A concept that is used to	group identifiers for POU d	efinitions.			
	Variables	External Access of Variables	Network Variables	The function which allows Controllers	t computers, or other				
			Boolean	BOOL					
			Bit Strings	BYTE, WORD, DWORD,	LWORD				
			Integers	INT, SINT, DINT,LINT, UI	NT, USINT, UDINT, ULINT				
			Real Numbers	REAL, LREAL					
		Data Types	Durations	TIME					
			Dates	DATE					
			Times of Day	TIME_OF_DAY					
			Date and Time	DATE_AND_TIME					
			Text Strings	STRING					
		Derivative Data	1	Structures, unions, enumerations					
Program- ming	Data Types		Function Maximum Number of Mem-	A derivative data type that groups together data with different varial 2048					
ıııııy		Structures	Nesting Maximum	8					
			Levels						
			Member Data Types	21 /	es, unions, enumerations, a	,			
			Specifying Member Offsets	locations.*3	ets to place structure mem	bers at any memory			
			Function	A derivative data type that	t groups together data with	different variable types.			
		Unions	Maximum Number of Members	4					
			Member Data Types	BOOL, BYTE, WORD, D	WORD, LWORD				
		Enumerations	Function	A derivative data type that variable values.	t uses text strings called er	numerators to express			
			Function	, , ,	ments with the same data t element from the first elem	,, ,			
		Array Specifi-	Maximum Number of Dimensions	3					
	Data Type Attri- butes	cations	Maximum Number of Elements	65535					
			Array Specifications for FB Instances	Supported.					
		Range Specifica	tions		or a data type in advance. specified range.	The data type can take			
		Libraries *3		only values that are in the specified range. User libraries					

^{*1.} Supported only by the CPU Units with unit version 1.03 or later.
*2. Inline ST is supported. (Inline ST is ST that is written as an element in a ladder diagram.)
*3. Supported only by the CPU Units with unit version 1.01 or later.

		Item		NJ501-□□□□	NJ301-□□□□	NJ101-□□□□				
	Control Modes			position control, velocity c	ontrol, torque control					
	Axis Types			Servo axes, virtual servo	axes, encoder axes, and v	irtual encoder axes				
	Positions that ca	an be managed		Command positions and a	actual positions					
			Absolute Positioning	Positioning is performed for value.	or a target position that is s	specified with an absolu				
		Single-axis Po-	Relative Positioning	Positioning is performed for current position.	or a specified travel distan	ce from the command				
		sition Control	Interrupt Feeding	Positioning is performed for a specified travel distance from the position an interrupt input was received from an external input.						
			Cyclic synchronous absolute positioning *1	The function which output position control mode.	s command positions in ev	ery control period in the				
			Velocity Control	Velocity control is perform	ed in Position Control Mod	le.				
		Single-axis Ve- locity Control	gle-axis Ve- Cyclic Synchronous		tput each control period in					
		Single-axis Torque Control	Torque Control	The torque of the motor is	controlled.					
		1	Starting Cam Operation	A cam motion is performe	d using the specified cam	table				
			Ending Cam Operation	· ·	is that is specified with the					
			Starting Gear Operation		ecified gear ratio is perforr	ned between a master				
		Single-axis Synchronized	Positioning Gear Operation		ecified gear ratio and sync	position is performed				
		Control	Ending Gear Operation	The specified gear motion	r motion or positioning gear motion is ended.					
			Synchronous Positioning	Positioning is performed in sync with a specified master axis.						
			Master Axis Phase Shift	The phase of a master axis in synchronized control is shifted.						
			Combining Axes	The command positions of two axes are added or subtracted and the routput as the command position.						
		Single-axis	Powering the Servo	· ·	rive is turned ON to enable	axis motion.				
Motion Control		Manual Operation	Jogging	An axis is jogged at a spe	cified target velocity.					
	Single-axis	-	Resetting Axis Errors	Axes errors are cleared.						
			Homing		ne limit signals, home prox	imity signal, and home				
			Homing with parameter *1	Specifying the parameter,	a motor is operated and the signal are used to define	_				
			High-speed Homing		or an absolute target posit					
			Stopping		a stop at the specified rate					
			Immediately Stopping	An axis is stopped immed	· · · · · · · · · · · · · · · · · · ·					
			Setting Override Factors	The target velocity of an a						
			Changing the Current Position	The command current post	sition or actual current pos	ition of an axis can be				
			Enabling External Latches		recorded when a trigger or	ccurs.				
		Auxiliary Func-	Disabling External Latches	The current latch is disable						
		tions for Sin- gle-axis	Zone Monitoring		nand position or actual pos	sition of an axis to see				
		Control	Enabling digital cam switches *4	-	out ON and OFF according	to the position of an a				
			Monitoring Axis Following Error		the difference between the ecified axes exceeds a thre					
			Resetting the Following Error	· · · · · · · · · · · · · · · · · · ·	nmand current position and					
			Torque Limit	The torque control function	n of the Servo Drive can be et to control the output torq					
			Slave Axis Position Compensation *5		s the position of the slave					
			Cam monitor (NJ□01-□□00)	Outputs the specified offset	et position for the slave ax	s in synchronous contr				
			Start velocity *6	You can set the initial velo	city when axis motion star	ts.				

^{*1.} Supported only by the CPU Units with unit version 1.03 or later.
*4. Supported only by the CPU Units with unit version 1.06 or later.
*5. Supported only by the CPU Units with unit version 1.10 or later.
*6. Supported only by the CPU Units with unit version 1.05 or later.

		Item		NJ501-□□□□ N	J301-□□□□	NJ101-□□□□		
			Absolute Linear Interpolation	Linear interpolation is performed	to a specified abso	lute position.		
		Multi-axes Co-	Relative Linear Interpola-	Linear interpolation is performed	to a specified relati	ve position.		
		ordinated Con- trol	Circular 2D Interpolation	Circular interpolation is performed for two axes.				
			Axes Group Cyclic Syn- chronous Absolute Posi- tioning	A positioning command is output each control period in Position Con Mode.*3				
			Resetting Axes Group Errors	Axes group errors and axis errors are cleared.				
	Axes Groups		Enabling Axes Groups	Motion of an axes group is enable	ed.			
			Disabling Axes Groups	Motion of an axes group is disable	ed.			
		Auxiliary Func-	Stopping Axes Groups	All axes in interpolated motion are	e decelerated to a	stop.		
		tions for Multi- axes Coordi-	Immediately Stopping Axes Groups	All axes in interpolated motion are	e stopped immedia	tely.		
		nated Control	Setting Axes Group Over- ride Factors	The blended target velocity is cha	inged during interp	olated motion.		
			Reading Axes Group Positions	The command current positions a can be read.*3	nd actual current p	ositions of an axes grou		
			Changing the Axes in an Axes Group	The Composition Axes parameter overwritten temporarily.*3	in the axes group	parameters can be		
			Setting Cam Table Properties	The end point index of the cam table that is specified in the input p changed.				
		Cams	Saving Cam Tables	The cam table that is specified with the input parameter is saved volatile memory in the CPU Unit.				
	Common Items		Generating cam tables *7	The cam table that is specified with the input parameter is generated cam property and cam node.				
		Parameters	Writing MC Settings	Some of the axis parameters or axes group parameters are overw temporarily.				
		r arameters	Changing axis parameters *7	You can access and change the axis parameters from the use				
Motion Control		Count Modes		You can select either Linear Mode (finite length) or Rotary Mode (infinite length).				
		Unit Conversion	1	You can set the display unit for each axis according to the machine.				
		Acceleration/ Deceleration Control	Automatic Acceleration/ Deceleration Control	Jerk is set for the acceleration/deceleration curve for an axis motion group motion.		r an axis motion or axes		
			Changing the Acceleration and Deceleration Rates	You can change the acceleration or deceleration.	or deceleration rate	e even during acceleratio		
		In-position Check		You can set an in-position range and in-position check time to confirm wh positioning is completed.		ck time to confirm when		
		Stop Method		You can set the stop method to the immediate stop input signal or limit i signal.				
		Re-execution of	Motion Control Instructions	You can change the input variables for a motion control instruction during execution and execute the instruction again to change the target values operation.				
	Auxiliary Functions	Multi-execution tions (Buffer Mo	of Motion Control Instruc- de)	You can specify when to start execution and how to connect the velocitied between operations when another motion control instruction is executed during operation.				
		Continuous Axe Mode)	s Group Motions (Transition	You can specify the Transition Moaxes group operation.	ode for multi-execu	tion of instructions for		
			Software Limits	Software limits are set for each ax	kis.			
			Following Error	The error between the command monitored for an axis.	current value and t	the actual current value i		
		Monitoring Functions	Velocity, Acceleration Rate, Deceleration Rate, Torque, Interpolation Velocity, Interpolation Acceleration Rate, And Interpolation Deceleration Rate	You can set and monitor warning values for each axis and each a		is and each axes group.		
		Absolute Encod	er Support	You can use an OMRON G5-Serie Encoder to eliminate the need to				
		Input signal logi	c inversion *6	You can inverse the logic of imme signal, negative limit input signal,	ediate stop input sig	gnal, positive limit input		
	External Interface	Signals		The Servo Drive input signals liste proximity signal, positive limit sign signal, and interrupt input signal	•	•		

^{*3.} Supported only by the CPU Units with unit version 1.01 or later.
*6. Supported only by the CPU Units with unit version 1.05 or later.
*7. Supported only by the CPU Units with unit version 1.08 or later.

		Item		NJ501-□□□□	NJ301-□□□□	NJ101-□□□□	
	EtherCAT Slaves	Maximum Numb	er of Slaves	192		64	
Unit (I/O)		Maximum number	er of Units	40	40		
Manage- ment	CJ-Series Units	Basic I/O Units	Load Short-circuit Protection and I/O Disconnection Detection	Alarm information for Basic I/O Units is read.			
	Peripheral USB Po	rt		A port for communications with various kinds of Support Software running on a personal computer.			
	Secure Communic	ations		Function for secure communication with support software			
		Communications	protocol	TCP/IP, UDP/IP			
		CIP Communications	Tag Data Links	Programless cyclic data e EtherNet/IP network.	Programless cyclic data exchange is performed with the devices on the EtherNet/IP network.		
		Service	Message Communications	CIP commands are sent network.	to or received from the dev	vices on the EtherNet/IP	
		TCP/IP functions	CIDR	The function which perfor (class A to C) of IP addre	ms IP address allocations ss.	without using a class	
	Built-in EtherNet/		Socket Services	Data is sent to and receiv protocol. Socket communications i	ed from any node on Ethernstructions are used.	rnet using the UDP or TC	
	IP port Internal Port		FTP client *7		vritten to computers at othe nmunications instructions a		
		TCP/IP Applica- tions	FTP Server	Files can be read from or written to the SD Memory Card in the CPU Unit for computers at other Ethernet nodes.			
			Automatic Clock Adjust- ment	Clock information is read from the NTP server at the specified time or at a specified interval after the power supply to the CPU Unit is turned ON. The internal clock time in the CPU Unit is updated with the read time.			
Communica-			SNMP Agent	Built-in EtherNet/IP port internal status information is provided to network management software that uses an SNMP manager.			
tions		OPC UA (NJ501-1□00)	Server Function	Functions to respond to requests from clients on the OPC UA network			
		Supported Ser-	Process Data Communications	Control information is exchanged in cyclic communications between the EtherCAT master and slaves.			
		vices	SDO Communications	A communications method to exchange control information in noncyclic ever communications between EtherCAT master and slaves. This communications method is defined by CoE.			
		Network Scannin	ng	Information is read from connected slave devices and the slave configuration is automatically generated.			
	EtherCAT Port	DC (Distributed	Clock)	Time is synchronized by sharing the EtherCAT system time among all EtherCAT devices (including the master).			
		Enable/disable S	ettings for Slaves	The slaves can be enable	ed or disabled as commun	ications targets.	
		Disconnecting/C	onnecting Slaves	Temporarily disconnects a slave from the EtherCAT network for maintenance such as for replacement of the slave, and then connects the slave again.			
		Supported Application Protocol	СоЕ	SDO messages of the CA	AN application can be sent	to slaves via EtherCAT.	
	Communications Instructions			message instructions, no-	are supported. uctions, socket communica protocol communications in t instructions *7, and Modb	structions, protocol macro	
Operation Management	RUN Output Conta	IN Output Contacts		The output on the Power	Supply Unit turns ON in R	UN mode.	
		Function		Events are recorded in th	e logs.		
System	Event Lege	Maximum	System event log	1,024	512		
Management	Event Logs	number of	Access event log	1,024	512		
		events	User-defined event log	1,024	512		

^{*6.} Supported only by the CPU Units with unit version 1.05 or later.
*7. Supported only by the CPU Units with unit version 1.08 or later.
*8. Supported only by the CPU Units with unit version 1.11 or later.

	Item Online Editing Single			NJ501-□□□□	NJ301-□□□□	NJ101-□□□□		
	Online Editing	Single			s, functions, and global var s can change different POL			
	Forced Refreshing			The user can force speci	fic variables to TRUE or FA	LSE.		
		Maximum Num-	Device Variables for Ether- CAT Slaves	64				
		ber of Forced Variables	Device Variables for CJ-series Units and Variables with AT Specifications	64				
	MC Test Run *9			Motor operation and wiring can be checked from the Sysmac Studio.				
	Synchronizing			The project file in the Sysmac Studio and the data in the CPU Unit can be made the same when online.				
	Differentiation mon	itoring *1		Rising/falling edge of contacts can be monitored.				
		Maximum number	er of contacts *1	8				
		Types	Single Triggered Trace	When the trigger condition and then tracing stops at	n is met, the specified num tomatically.	ber of samples are taker		
Debugging		Турес	Continuous Trace	Data tracing is executed Sysmac Studio.	continuously and the trace	data is collected by the		
		Trace	Maximum Number of Simultaneous Data Trace		2			
		Maximum Numb		10,000	1			
	Data Tracing	Sampling	Maximum Number of Sam- pled Variables	192 variables	48 variables			
		Timing of Sampl		when a sampling instruct				
		Triggered Traces	5	Trigger conditions are set to record data before and after an event.				
			Trigger Conditions	When BOOL variable changes to TRUE or FALSE Comparison of non-BOO variable with a constant Comparison Method: Equals (=), Greater than (>), Greater than or equals (Less Than (<), Less than or equals (\leq), Not equal (\neq)				
:			Delay	Trigger position setting: A slider is used to set the percentage of sampling before and after the trigger condition is met.				
	Simulation			The operation of the CPU Unit is emulated in the Sysmac Studio.				
		Controller Er- rors	Levels	Major fault, partial fault, minor fault, observation, and information				
Reliability Functions	Self-diagnosis	User-defined errors		User-defined errors are registered in advance and then records are created be executing instructions.				
		Levels		8 levels				
		CPU Unit Names	and Serial IDs		PU Unit from the Sysmac S d to the name of the CPU L			
			User Program Transfer with No Restoration Information	You can prevent reading data in the CPU Unit from the Sysmac Studio.				
	Protecting Soft-	Protection	CPU Unit Write Protection	You can prevent writing of Memory Card.	lata to the CPU Unit from the	ne Sysmac Studio or SD		
Security	ware Assets and Preventing Oper- ating Mistakes		Overall Project File Protection	You can use passwords to Sysmac Studio.	o protect .smc files from una	authorized opening on the		
	ugcucc		Data Protection	You can use passwords t	o protect POUs on the Sys	mac Studio.*3		
		Verification of O	peration Authority	Online operations can be restricted by operation rights to prevent damage to equipment or injuries that may be caused by operating mistakes.				
			Number of Groups	5 *11		5		
		Verification of User Program Execution ID			The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU Unit).			
	Storage Type	T		SD Memory Card, SDHC	Memory Card			
		Automatic transf	fer from SD Memory Card *1	when the power supply to	older on an SD Memory Ca the Controller is turned O	N.		
SD Memo-			m from SD Memory Card *8	The user program on an system-defined variable t	SD Memory Card is loaded to TRUE.	when the user changes		
ry Card Functions	Application	SD Memory Card Instructions	l Operation		ory Cards from instructions			
		File Operations 1	rom the Sysmac Studio	read/write standard docu	ations for Controller files in ment files on the computer.			
				Notification of the expiration of the life of the SD Memory Card is provided in a systemdefined variable and event log.				

^{*1.} Supported only by the CPU Units with unit version 1.03 or later.
*3. Supported only by the CPU Units with unit version 1.01 or later.
*8. Supported only by the CPU Units with unit version 1.11 or later.

^{*9.} Cannot be used with the NJ101-9000.

^{*10.}Maximum Number of Simultaneous Data Trace of the NJ501-□□20 CPU Unit with unit version 1.08 or later is 2. *11.When the NJ501 CPU Units with unit version 1.00 is used, this value becomes two.

		Item		NJ501-□□□□	NJ301-□□□□	NJ101-□□□□		
Backup			Using front switch	You can use front switch to backup, compare, or restore data.				
			Using system-defined variables	You can use system-defined variables to backup, compare, or restore data. *12				
			Memory Card Operations Dialog Box on Sysmac Studio	Backup and verification of Card Operations Dialog B	perations can be performed ox on the Sysmac Studio.	I from the SD Memory		
functions *1			Using instruction *7	Backup operation can be performed by using instruction.				
		Prohibiting backing up data to the SD Memory Card		Prohibit SD Memory Card backup functions.				
	Sysmac Studio Controller backup functions			Backup, restore, and verification operations for Units can be performed from the Sysmac Studio.				

^{*1.} Supported only by the CPU Units with unit version 1.03 or later.
*7. Supported only by the CPU Units with unit version 1.08 or later.
*12. Restore is supported with unit version 1.14 or later.

Function Specifications of Database Connection CPU Units

Besides functions of the NJ501- \square 0/NJ101- \square 0, functions supported by the NJ501- \square 20/NJ101- \square 020 are as follows.

	Item			ription			
•			NJ501-1□20 Built-in EtherNet/IP port	NJ101-□020			
Supported Supported			Microsoft Corporation: SQL Server 2012/2014/2016/2017/2019 Oracle Corporation: Oracle Database 11g /12c/18c/19c				
		n be connected at the	3 connections max. *5 1				
oumo umo,	Supported opera	tions	The following operations can be performed by exect CPU Units. Inserting records (INSERT), Updating records (UPI records (DELETE), Execute Stored Procedure *6, a	Luting DB Connection Instructions in the NJ/NX-series DATE), Retrieving records (SELECT), Deleting and Execute Batch Insert *6			
	Max. number of i		32				
	Max. number of o		SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000				
_	Max. number of o		SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000 SQL Server: 1,024				
	Max. number of columns in a SELECT operation		Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000				
	Max. number of r	ecords SELECT operation	65,535 elements, 4 MB	65,535 elements, 2 MB			
	Stored procedure call *6	Supported databases	SQL Server Oracle Database MySQL Community Edition PostgreSQL *7				
		Argument (Sum of IN, OUT and INOUT)	Up to 256 variables *8				
		Return value	One variable				
		Result set	Supported				
		Spool function	Not supported				
	Batch insert ex-	Supported databases	SQL Server Oracle Database MySQL Community Edition PostgreSQL *7				
	Council C	Supported data size	Less than 1,000 columns and upper limit of structur	re variable size or less *9			
		Spool function	Not supported				
	Max. number of DB Map Variables for which a mapping can be connected *10		SQL Server: 60 Oracle: 30 DB2: 30 *4 MySQL: 30 Firebird: 15 *4 PostgreSQL: 30 *4	SQL Server: 15 Oracle: 15 DB2: 15 MySQL: 15 Firebird: 15 PostgreSQL: 15			
Run mode of the DB Connection Service		ion Service	Operation Mode or Test Mode Operation Mode: When each instruction is executed, the service actually accesses the DB. Test Mode: When each instruction is executed, the service ends the instruction normally without accessing the DB actually.				
Spool function			Used to store SQL statements when an error occurred and resend the statements when the communications are recovered from the error.				
	Spool capacity		1 MB *11 192 KB *11				
Operation Log function			The following three types of logs can be recorded. • Execution Log: Log for tracing the executions of the DB Connection Service. • Debug Log: Detailed log for SQL statement executions of the DB Connection Service. • SQL Execution Failure Log: Log for execution failures of SQL statements in the DB.				
DB Connec	ction Service shutd	own function	Used to shut down the DB Connection Service after automatically saving the Operation Log files into the SD Memory Card.				
DB Connection Service shutdown function Supported databases		Summarian databases	SQL Server Oracle Database MySQL Community Edition				
Encrypted	Communication	Supported databases	MySQL Community Edition PostgreSQL *7				

SQL Server 2016, My SQL 5.7, DB2 11.1 and Postgre SQL 9.5/9.6 are supported by the DB Connection Service Version 1.03 or higher. SQL Server 2017 is supported by the DB Connection Service Version 1.04 or higher.

Oracle Database 18c, MySQL Community Edition 8.0 and PostgreSQL 10 are supported by the DB Connection Service Version 2.00 or higher. You cannot use Oracle 10g with the DB Connection Service version 2.00 or higher.

SQL Server 2019, Oracle Database 19c and PostgreSQL 11/12/13 are supported by the DB Connection Service Version 2.01 or higher.

Connection to the DB on the cloud is not supported.

The supported storage engines of the DB are InnoDB and MyISAM.

*4. NJ501-4320 is not supported.

- When two or more DB Connections are established, the operation cannot be guaranteed if you set different database types for the connections.
- *6. The function is available for the DB Connection Service Version 2.00 or higher.
- The NJ501-4320 does not support PostgreSQL.
- *8. Depends on members of a structure.
- *9. Constrained by the memory capacity for variables. See the specifications for the memory capacity for variables.
- *10.Even if the number of DB Map Variables has not reached the upper limit, the total number of members of structures used as data type of DB Map Variables is 10,000 members max.
- *11.Refer to "NJ/NX-series Database Connection CPU Units User's Manual(W527)" for the information.

Note: The extended support for databases has ended for the following DB versions.

Please consider replacing the current database with a new version.

Item	Discription
Microsoft Corporation: SQL Server	2008/2008R2
Oracle Corporation: Oracle Database	10g
Oracle Corporation: MySQL Community Edition	5.1/5.5
International Business Machines Corporation (IBM): DB2 for Linux, UNIX and Windows	9.5
Firebird Foundation Incorporated: Firebird	2.1
The PostgreSQL Global Development Group: PostgreSQL	9.2/9.3

^{*1.} SQL Server 2014, Oracle Database 12c and PostgreSQL 9.4 are supported by the DB Connection Service Version 1.02 or higher.

Function Specifications of SECS/GEM CPU Units

Besides functions of the NJ501-1300, functions supported by the NJ501-1340 are as follows.

Item	Description		
Supported port	Built-in EtherNet/IP port		
Supported standard *1 The Unit conforms to the following SEMI standards: E37-0303, E37.1-0702, E5-0707, and E30-0307			
Fundamental GEM requirement State Model, Equipment Processing State, Host-initiated S1, F13/F14 Scenario, Event Notification, On-Line Identification, On-Line Identification, On-Line Identification, On-Line Identification			
Additional GEM capability Establish Communications, Dynamic Event Report Configuration, Variable Data Collection, Trace Data Collection, Alarm Management, Remote Control, Equipment Constant, Process Recipe Management *1, Management Terminal Service, Clock, Limit Monitoring, Spooling *2, Control (Host Initiated)			
User-defined message	You can create non-GEM compliant communications messages and have host communications.		
GEM specific instruction	The Unit supports 29 instructions to perform the following: Changing the GEM Service status. Setting HSMS communications. Reporting events and reporting alarms. Acknowledging host commands and enhanced remote commands. Changing equipment constants. Uploading and downloading process programs. Sending and acknowledging equipment terminal messages. Requesting to change time. Sending user-defined messages. Getting SECS communications log.		
Can record the following information. • HSMS communications log: Keeps log of HSMS communications operations. • SECS message log: Keeps log of SECS-II communications messages. • Execution log: Keeps log of executions of GEM instructions.			
Shutting down the GEM Service	Saves the spool data and GEM Service log records into an SD Memory Card and ends the GEM Service.		

^{*1.} E42 recipes, large process programs, and E139 recipes are not supported.

Conformance to Fundamental GEM Requirements and Additional Capabilities

Fundamental GEM requirements	GEM-compliant
State Model	
Equipment Processing State	
Host-initiated S1, F13/F14 Scenario	
Event Notification	Yes
On-Line Identification	103
Error Message	
Control (Operator Initiated)	
Documentation	

Additional capabilities	GEM-compliant
Establish Communications	
Dynamic Event Report Configuration	
Variable Data Collection	
Trace Data Collection	Yes
Status Data Collection	165
Alarm Management	
Remote Control	
Equipment Constant	
Process Recipe Management	Process program: Yes E42 recipes: No E139 recipes: No
Material Movement	
Equipment Terminal Service	
Clock	Yes
Limit Monitoring	165
Spooling	
Control (Host Initiated)	

Function Specifications of NJ Robotics CPU Units

Besides functions of the NJ501-1 \square 00, functions supported by the NJ501-4 \square \square are as follows.

		Itom			NJ501-			
ltem				4500	4400	4300	4310	4320
		Multi-axes coordinated control	Conveyer tracking	The robot is moved in synchronization with the conveyor during the conveyor tracking operation.				
Robot control functions	Axes groups	Auxiliary functions for multi-axes coordinated control	Kinematics Setting	Set parameters for robot operation, such as arm length of Delta3 robot.				
	Auxiliary functions Monitoring functions V		Work space function	Set the coordinate values for workspace check and check the workspace during operation.			ck the	

^{*2.} The capability is not available when no SD Memory Card is mounted.

Function Specifications of NC Integrated Controller

Besides functions of the NJ501-1 \square 00, functions supported by the NJ501-5300 are as follows.

		Ite	em		NJ501-
		Avec to			5300
		Axes types	Da altia minus ancie		Positioning axis, Spindle axis
		Control modes	Positioning axis	•	Position control
			Spindle axis		Velocity control Absolute position (command), absolute position (actual), program
		Positions that can be managed			position, remaining travel distance
			Execute		Executes the NC program.
			Reset		Interrupt NC program
			Single step exe	cution	Executes the NC program by block.
			Back trace		Executes back trace of interpolation pass.
		NO	Feed hold / Fee	d hold reset	Temporarily stops the NC program, and restarts it.
		NC program execution	Optional stop		Stops the NC program with optional signal.
			Optional block	stop	Skips one block of the NC program with optional signal.
			Dry run		Runs operation from the NC program.
			Machine lock		Locks each axis operation during execution of the NC program.
			Auxiliary lock		Locks M code output.
			Override		Overrides the feed rate and spindle velocity.
				Rapid Positioning	Rapid feed of each CNC motor according to the motor setting.
			Position	Linear interpolation	Interpolates linearly.
			control	Circular interpolation	Interpolates circularly, helically, spirally, or conically.
				Skip function	Rapid feed until an external signal is input.
		G Code	Return to refere	nce point	Returns to a specified position on the machine.
			Canned cycle	Rigid tap	Performs tapping machining.
			Feed function	Exact stop	Temporarily prevents blending of positioning operations before and after an exact stop direction.
				Exact stop mode	Mode in which anteroposterior positioning operations are not blended
				Continuous-path mode	Mode in which anteroposterior positioning operations are blended.
	CNC			Dwell	Waits for the specified period of time.
lumerical control	coordinate system		Coordinate system selection	Machine Coordinate System	The coordinate system uses the machine home position as the home of the system.
				Work Coordinate System	The coordinate system has work offset for the Machine Coordinate System.
				Local Coordinate System	The coordinate system has additional offset for the Work Coordinate System.
			Auxiliary for coordinate system	Absolute/relative selection	Specifies manipulated variable absolutely, or switches to the relative setting.
				Metric/inch selection	Selects metric or inch as the orthogonal axes unit system.
				Scaling	Scales the current coordinates of the orthogonal axes.
			oyoto	Mirroring	Mirrors the current coordinates for the specified orthogonal axes.
				Rotation	Rotate the current coordinates around the coordinates of the specifie axis.
			To al functions	Cutter compensation	Compensation of the tool edge path according to the tool radius.
			Tool functions	Tool length compensation	Compensation of tool center point path according to the tool length.
			M code/M code	reset	Outputs M codes, and interlocks with sequence control program usin reset.
		M code	Spindle axis	CW/CCW/Stop	Outputs/stops velocity commands in velocity loop control mode.
				Orientation	Stops spindle axis to the specified phase by setting up feed back loop
			Subroutine call		Calls a subroutine of the NC program.
			Arithmetic oper	ation	Performs a calculation in the NC program.
			Branch control		Branches on condition in the NC program.
		NC .	User variables	I	Memory area in the NC program used for processing such as data calculation.
		programming		P variable	System global memory area common to CNC coordinate systems
				Q variable	Global system area unique to each CNC coordinate system
			_	L variable	Memory area that can be used as the primary area during execution of the NC program
		Auxiliary control	Error reset		Function that resets errors or CNC coordinate system and CNC motor
		functions	Immediate stop		Function that stops all the CNC motors of the CNC coordinate system

					NJ501-	
		Ite	m		5300	
		Positions that ca	an be managed		Commanded positions and actual positions.	
			Absolute positioning		Positioning is performed for a target position that is specified using an absolute value.	
		Position control	Relative position	ning	Positioning is performed for a specified travel distance from the command current position.	
			Cyclic positioni	ing	A commanded position is output at each control period in Position Control Mode.	
		Spindle control	CW/CCW/Stop		Outputs/stops velocity commands in velocity loop control mode.	
		Manual	Powering the S	ervo	The Servo in the servo driver is turned ON to enable CNC motor operation.	
		operation	Jogging		A CNC motor is jogged at a specified target velocity.	
		Auxiliary control	Homing		A CNC motor is operated, and the limit signals, home proximity sign and home signal are used to define home.	
	CNC motor	functions	Immediate stop		A CNC motor is stopped immediately.	
		CNC motor compensation table	Ball screw compensation		Pitch error compensation for one-dimensional ball screw.	
			Cross-axis compensation		Compensation of one-dimensional cross-axis.	
Numerical Control			Editing the CNC motor compensation table		Edit using sequence control program. (Read/write)	
			In-position check		You can set an in-position range and in-position check time to confirm when positioning is completed.	
			Stop method		You can set the stop method to the immediate stop input signal or limit input signal.	
			Monitoring functions	Software limits	Monitors the movement range of a CNC motor.	
		Auxiliary functions		Following error	Monitors the error between the command current value and the actual current value for a CNC motor.	
			Absolute encoder support		You can use an OMRON 1S-series Servomotor or G5-series. Servomotor with an Absolute Encoder to eliminate the need to perform homing at startup.	
			Input signal logic inversion		You can inverse the logic of immediate stop input signal, positive limit input signal, negative limit input signal, or home proximity input signal.	
		External interface signals			The Servo Drive input signals listed on the right are used. Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop signal, and interrupt input signal.	
	Common items	Parameters	Changing CNC CNC motor para	coordinate system and ameters	You can access and change the CNC coordinate system and CNC motor parameters from the user program.	

Function Specifications of Robot integrated CPU Units

Besides functions of the NJ501-1 \square 0, functions supported by the NJ501-R \square 0 are as follows.

Item			Description	
			NJ501-R□□0	
	Number of robots	Maximum number of robots	8 robots	
		Basic operation	Joint interpolation operation, Linear motion, Arc motion, Jog motion	
		Coordinate system of Tool	Descent (APPRO), Rising (DEPART), Tool alignment (ALIGN)	
		Joint motion	Each joint operation (DRIVE)	
	Motion Operation	Application	Pick or Place	
		Continous-path motion	ON, OFF	
		Deceleration Stop	Braking current motion	
		Home position	Move to home position (READY)	
		Speed of the robot	Velocity profile, Velocity, Acceleration, Deceleration, Minimum operation time	
		Unit of speed	Ratio for maximum velocity, [mm/s], [inch/s]	
	Motion Modifiers	Arm configuration	ABOVE/BELOW, LEFTY/RIGHTY, FLIP/NOFLIP	
		Hardware servo	High accuracy/Low accuracy	
Robot Control		Axis of rotation	Rotation Range, Rotation Range Over Error	
		Position Deviation	Pending position deviation cancellation	
	Latching	Robot position	You can read the robot position in the V+ program when a latch signal occurred.	
		Local encoder	You can read the counter value of encoder that is connected to the encoder input port of OMRON robot in the V+ program when a latch signal occurred.	
	Other functions	Coordinate system	World coordinate system, Tool coordinate system, Conversion from/to NJ Robotics function coordinate system	
		Position variable	Conversion, Relative conversion, High accuracy position	
		Robot tool	Tool offset setting	
		End effector operation	Open/Close/Loosen Gripper	
		Conveyor tracking	Belt variable, Nominal transformation, Encoder scaling factor, Encoder offset, Belt window, Belt relative motion	
		Stop	Specified time stop (DELAY)	

Version Information

Unit Versions and Programming Devices (NJ-series CPU Units)

Refer to NJ-series CPU Unit Hardware User's Manual (W500).

Unit Versions, DBCon Versions and Programming Devices (Database Connection CPU Units)

Refer to NJ/NX-series Database Connection CPU Units User's Manual (W527).

Unit Versions, Robot Versions and Programming Devices (NJ Robotics CPU Units)

Refer to NJ-series Robotics CPU Units User's Manual (W539).

Unit Versions and Programming Devices (NC Integrated Controller)

Refer to NJ/NY-series NC Integrated Controller User's Manual (O030).

Unit Versions, Robot Control Versions and Programming Devices (Robot Integrated CPU Units)

Refer to NJ-series Robot Integrated CPU Unit User's Manual (O037).

Relationship between Hardware Revisions of CPU Units and Sysmac Studio Versions

Refer to NJ-series CPU Unit Hardware User's Manual (W500).

Functions That Were Added or Changed for Each Unit Version and Sysmac Studio version

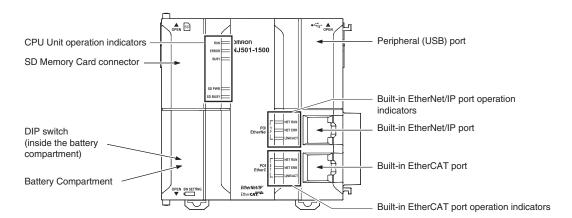
Refer to NJ-series CPU Unit Hardware User's Manual (W500).

Performance Improvements for Unit Version Upgrades

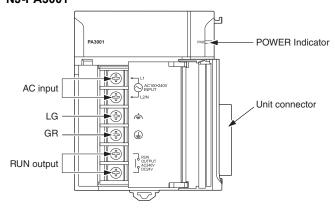
Refer to NJ-series CPU Unit Hardware User's Manual (W500).

Components and Functions

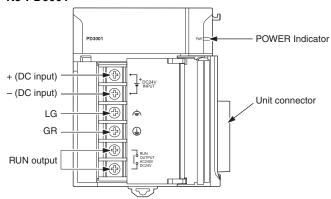
CPU Unit NJ□01-□□□□



Power Supply Unit NJ-PA3001



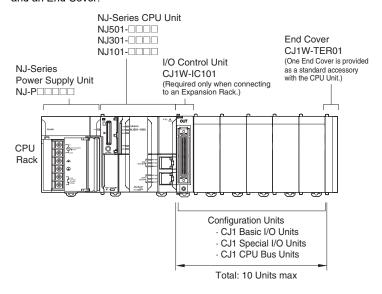
NJ-PD3001



Unit Configuration

NJ-Series CPU Racks

A NJ-Series CPU Rack consists of a CPU Unit, Power Supply Unit, Configuration Units (Basic I/O Units, Special I/O Units, and CPU Bus Units), and an End Cover.



Even though the NJ-Series Controllers do not have Backplanes, the term "slot" still used to refer to the location of Units. Slot numbers are assigned in order to Units from left to right on the CPU Rack (slot 0, slot 1, slot 2, etc.).

Required Units

Rack	Unit name	Required number of Units			
	NJ-Series Power Supply Unit	1			
	NJ-Series CPU Unit	1			
	I/O Control Unit	Required only for mounting to an Expansion Rack. Mount the I/O Control Unit immediately to the right of the CPU Jnit.			
CPU Rack	Number of Configuration Units	10 max. (Same for all models of CPU Unit.) (The number of Basic I/O Units, Special I/O Units, and CPU Bus Units can be varied. The number does not include the I/O Control Unit.)			
	End Cover	1 (Included with CPU Unit.)			
	NJ-Series SD Memory Card	Install as required.			

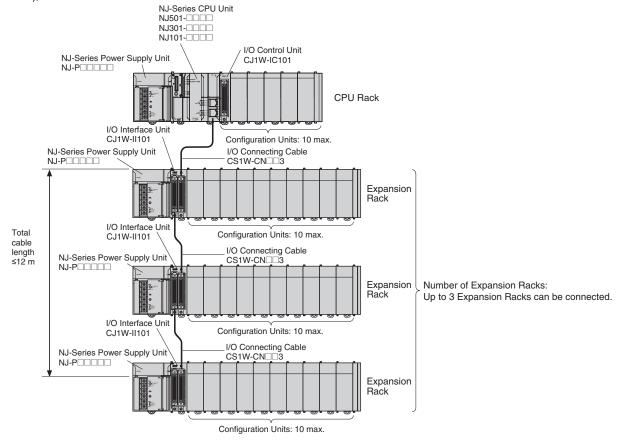
Types of Configuration Units

In the NJ-Series, Configuration Units are classified into the following three types. The number of Racks differs depending on the type.

Туре	Appearance (example)	Description Unit recognition method		Max. Units mountable per CPU Unit
Basic I/O Units	900	Units with contact inputs and contact outputs.	Recognized by the CPU Unit according to the position of the Rack and slot.	A maximum of 40 Units can be mounted.
Special I/O Units		Special I/O Units provide more advanced functions than do Basic I/O Units, including I/O other than contact inputs and contact outputs. Examples of Special I/O Units are Analog I/O Units and High-speed Counter Units. They differ from CPU Bus Units (including Network Communications Units) in having a smaller area for exchanging data with the CPU Unit.	Recognized by the CPU Unit according to the unit number (0 to 95) set with the rotary switches on the front panel.	A maximum of 40 Units can be connected. (Multi- ple unit numbers are allo- cated per Unit, depending on the model and settings.)
CPU Bus Units		CPU Bus Units exchange data with the CPU Unit via the CPU Bus. Examples of CPU Bus Units are Network Communications Units and Serial Communications Units. They differ from Special I/O Units in having a larger area for exchanging data with the CPU Unit.	Recognized by the CPU Unit according to the unit number (0 to F) set with the rotary switch on the front panel.	A maximum of 16 Units can be mounted.

NJ-Series Expansion Racks

A NJ-Series Expansion Rack consists of a Power Supply Unit, an I/O Interface Unit, Configuration Units (Basic I/O Units, Special I/O Units, and CPU Bus Units), and an End Cover.



Required Units

Rack	Unit name	Required number of Units		
CPU Rack	I/O Control Unit	One Unit. Required only when an Expansion Rack is used. Mount the I/O Control Unit immediately to the right of the CPU Unit. *1		
	Power Supply Unit	One Unit		
Expansion	I/O Interface Unit	One Unit. Mount the I/O Interface Unit immediately to the right of the Power Supply Unit. *2		
Rack	Number of Configuration Units	Ten Units max. (The number of Basic I/O Units, Special I/O Units, and CPU Bus Units can be varied. This number does not include the I/O Interface Unit.)		
	End Cover	One (Included with the I/O Interface Unit.)		

^{*1} Mounting the I/O Control Unit in any other location may cause faulty operation.

Configuration Units

Maximum Number of Configuration Units That Can Be Mounted

CPU Unit	Model	Total Units	No. of Units on CPU Rack	No. of Expansion Racks
	NJ501-□□□□	40	10 per Rack	3 Racks x 10 Units
CPU Unit	NJ301-□□□□			
	NJ101-□□□□			

Note: It may not be possible to mount the maximum number of configuration Units depending on the specific Units that are mounted. Refer to the next page for details.

Number of mountable units per Configuration Unit

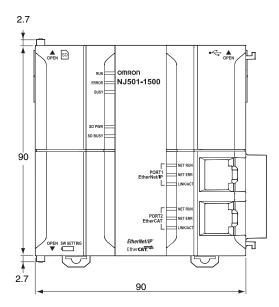
Basic I/O Units, Special I/O Units, and CPU Bus Units of the CJ-Series are used as Configuration Units of the NJ-Series. All Basic I/O Units are useable. Not all Special I/O Units and CPU Bus Units can be used. Units that can be used are shown in the list. In addition, note that the number of units that can be connected to one CPU vary depending on the units.

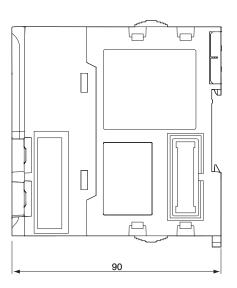
^{*2.} Mounting the I/O Interface Unit in any other location may cause faulty operation.

Dimensions (Unit: mm)

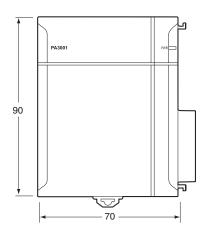
CPU Units NJ□01-□□□□

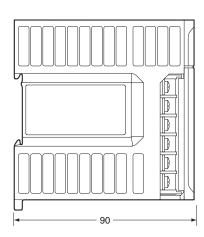




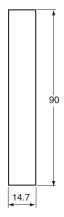


Power Supply Units NJ-PA3001 NJ-PD300





End Cover (included with CPU Units) CJ1W-TER01



Related Manuals

Cat. No.	Model number	Manual	Application	Description
W513	NJ501 NJ301 NJ101	NJ Series Startup Guide (CPU Unit)	Using the NJ-series CPU Unit for the first time	The startup procedures for using an NJ-series CPU Unit and the basic operating instructions for the Sysmac Studio are described with a simple sequence control example.
W514	NX701 NX1P2 NJ501 NJ301	NJ/NX-series Startup Guide (Motion Control)	Using the motion control function module of the NJ/NX-series for the first time	The startup procedures for setting axis parameters and performing simple one-axis positioning and two-axis linear interpolation with an NJ/NX-series CPU Unit and the operating instructions for the Sysmac Studio are described.
W500	NJ501 NJ301 NJ101	NJ-series CPU Unit Hardware User's Manual	Learning the basic specifications of the NJ-series CPU Units, including introductory information, designing, installation, and maintenance Mainly hardware information is provided.	An introduction to the entire NJ-series system is provided along with the following information on a Controller built with a CPU Unit. Features and system configuration Introduction Part names and functions General specifications Installation and wiring Maintenance and inspection
W501	NX701	NJ/NX-series CPU Unit Software User's Manual	Learning how to program and set up an NJ/NX-series CPU Unit. Mainly software information is provided.	The following information is provided on a Controller built with an NJ/NX-series CPU Unit. • CPU Unit operation • CPU Unit features • Initial settings • Programming language specifications and programming with the IEC 61131-3 standard.
W507	NX701-	NJ/NX-series CPU Unit Motion Control User's Manual	Learning about motion control settings and programming concepts	The settings and operation of the CPU Unit and programming concepts for motion control are described.
W505	NX701- NX502 NX102 NX1P2 NJ501 NJ301 NJ101	NJ/NX-series CPU Unit Built-in EtherCAT Port User's Manual	Using the built-in EtherCAT port on an NJ/NX-series CPU Unit	Information on the built-in EtherCAT port is provided. This manual provides an introduction and provides information on the configuration, features, and setup.
W539	NJ501-4□□□ NJ501-R□□□	NJ-series NJ Robotics CPU Unit User's Manual	Controlling robots with NJ-series CPU Units.	Describes the functionality to control robots.
O037	NJ501-R□□□	NJ-series Robot Integrated CPU Unit User's Manual	Using the NJ-series Robot Integrated CPU Unit.	Describes the settings and operation of the CPU Unit and programming concepts for OMRON robot control.
W527	NX701-□20 NX502-1□00 NX102-□20 NJ501-□20 NJ101-□20	NJ/NX-series Database Connection CPU Units User's Manual	Learning about the functions and application procedures of the NJ/ NX-series DB Connection function.	Describes the functions and application procedures of the NJ/NX-series DB Connection function.
W528	NJ501-1340	NJ-series SECS/GEM CPU Unit User's Manual	Learning about the SECS/GEM CPU Unit and how to use it.	Functional outline, GEM instructions, settings with the GEM Configurator and so on are provided.
O030	NJ501-5300 NY532-5400	NJ/NY-Series NC Integrated Controller User's Manual	For numerical control with NJ/NY-series	Describes the numerical control function.
W506	NX701-	NJ/NX-series CPU Unit Built-in EtherNet/IP Port User's Manual	Using the built-in EtherNet/IP port on an NJ/NX-series CPU Unit	Information on the built-in EtherNet/IP port is provided. Information is provided on the basic setup, tag data links, FINS communications (non-disclosure), and other features.
W588	NX102 NX701-1 NX502-1	NJ/NX-series CPU Unit OPC UA User's Manual	Using the OPC UA.	Describes the OPC UA.
W502	NX701	NJ/NX-series Instructions Reference Manual	Learning about the specifications of the instruction set that is provided by OMRON	The instructions in the instruction set (IEC 61131-3 specifications) are described.
W508	NX701	NJ/NX-series Motion Control Instructions Reference Manual	Learning about the specifications of the motion control instructions that are provided by OMRON	The motion control instructions are described.
W503	NX701-□□□ NX502-□□□ NX102-□□□ NX1P2-□□□ NJ501-□□□ NJ301-□□□ NJ101-□□□	NJ/NX-series Troubleshooting Manual	Learning about the errors that may be detected in an NJ/NX-series Controller.	Concepts on managing errors that may be detected in an NJ/NX-series Controller and information on individual errors are described.

Cat. No.	Model number	Manual	Application	Description
W504	SYSMAC-SE2	Sysmac Studio Version 1 Operation Manual	Learning about the operating procedures and functions of the Sysmac Studio.	Describes the operating procedures of the Sysmac Studio.
O031	NJ501-5300 NY532-5400	NJ/NY-series G code Instruction Reference Manual	Learning about detailed specifications of the G code/M code instructions.	This section describes G code/M code instructions in detail.
W589	SYSMACSE2	Sysmac Studio Project Version Control Function Operation Manual	Learning the overview of the Sysmac Studio project version control function and how to use it.	The manual outlines the Sysmac Studio project version control function, and describes how to install, basic operation, and how to operate its major functions.
O032	SYSMAC-RTNC0	CNC Operator Operation Manual	Learning the overview of CNC Operator and how to use it.	Describes the CNC Operator, installation procedure, basic operation, connection operation, and operating procedures for main functions.
W595	SYSMAC-SE2DD-64	Sysmac Studio Robot Integrated System Building Munction with Robot Integrated CPU Unit Operation Manual	Learning about the operating procedures and functions of the Sysmac Studio to configure Robot Integrated System using Robot Integrated CPU Unit.	Describes the operating procedures of the Sysmac Studio for Robot Integrated CPU Unit.
W621	SYSMAC-SE2□□□ SYSMAC-SE200D-64	Sysmac Studio Robot Integrated System Building Innction with IPC Application Controller Operation Manual	Learning about the operating procedures and functions of the Sysmac Studio to configure Robot Integrated System using IPC Application Controller.	Describes the operating procedures of the Sysmac Studio for IPC Application Controller.
W490 W498 W491 Z317 W492 W494 W497 W495 W493	CJ1W-□□□	CJ-series Special Unit Manuals for NJ-series CPU Unit	Leaning how to connect CJ-series Units	The methods and precautions for using CJ-series Units with an NJ-series CPU Unit are described, including access methods and programming interfaces. Manuals are available for the following Units. Analog I/O Units, Insulated-type Analog I/O Units, Temperature Control Units, ID Sensor Units, High-speed Counter Units, and DeviceNet Units, EtherNet/IP Units, CompoNet Master Units
Y128		Vision & Robot Integrated Simulation Startup Guide	Learning about the operating procedures of Vision & Robot integrated simulation.	Describes the operating procedures of Vision & Robot integrated simulation.
Y213	SYSMAC-SE20 SYSMAC-RA401L NJ501-4 SPECT R88D-KNS-ECT FH-1 SSECT FH-3 SSECT	Vision & Robot Integrated Simulation Technology In- troduction Guide (Calibra- tion Parameter)	Learning about the calibration parameters created using the 3D Equipment Model Creation Wizard for the Vision & Robot integrated simulation.	Describes calibration parameters created using the 3D Equipment Model Creation Wizard for the Vision & Robot integrated simulation.
Z368		Vision Sensor FH Series Conveyor Tracking Applica- tion Programming Guide	Learning about the setup procedure of the wizard style calibration for cameras, robots, or conveyors.	Describes how to configure and operate Conveyor Tracking Calibration Wizard on Sysmac Studio on FH Sensor Controllers.
Z369		Vision Sensor FH Series Operation Manual Sysmac Studio Calibration Plate Print Tool	Learning about the setup procedure for printing the Pattern on a Calibration Plate used for calibration for cameras and robots on Sysmac Studio.	Describes how to configure and operate Calibration Plate Print Tool on Sysmac Studio on FH Sensor Controllers.
Z370		Vision Sensor FH Series Operation Manual Sysmac Studio Conveyor Tracking Calibration Wizard Tool	Learning about the setting procedure of sample macros for conveyor tracking.	Describes the setting procedure of sample macros used for applications of conveyor tracking on FH Sensor Controllers.
Z371		Vision Sensor FH Series Operation Manual Sysmac Studio Conveyor Panorama Display Tool	Learning about the setup procedure of panorama display for image capture of targets on conveyors.	Describes how to configure and operate the Conveyor Panorama Display tool on Sysmac Studio on FH Sensor Controllers.

Applicable Models for Cable Redundancy Function

For more information on applicable models of Cable Redundancy function, refer to the Applicable Models of Cable Redundancy Function (Cat. No. R200).

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