

FACTORY AUTOMATION

SERVO AMPLIFIERS & MOTORS MELSERVO-J4

Man, machine and environment in perfect harmony













Our Factory Automation business is focused on "Automating the World" to make it a better, more sustainable environment supporting manufacturing and society, celebrating diversity and contributing towards an active and fulfilling role.

Mitsubishi Electric is involved in many areas including the following:

Energy and Electric Systems

A wide range of power and electrical products from generators to large-scale displays.

Electronic Devices

A wide portfolio of cutting-edge semiconductor devices for systems and products.

Home Appliance

Dependable consumer products like air conditioners and home entertainment systems.

Information and Communication Systems

Commercial and consumer-centric equipment, products and systems.

Industrial Automation Systems

Maximizing productivity and efficiency with cutting-edge automation technology.



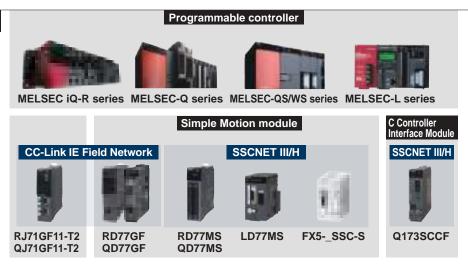
The Mitsubishi Electric Group is actively solving social issues, such as decarbonization and labor shortages, by providing production sites with energy-saving equipment and solutions that utilize automation systems, thereby helping towards a sustainable society.

OVERVIEW

MELSERVO-J4 Product Lines	3
Harmony with Machine	
Basic Performance/Servo Gain Adjustment Function A Variety of Functions Network	. 10
Harmony with Man	
Safety Sub-Function Maintenance Function Easy to Use (Software)	. 25
Harmony with the Environment	
Multi-Axis Servo Amplifier Energy-Saving System	
Heritage	
Replacement	. 34
Features	
Basic Functions Servo Amplifiers/Compatible Servo Motors Rotary Servo Motors Linear Servo Motors Direct Drive Motors Controllers Solutions Partners	. 39 . 41 . 43 . 45 . 47
Product Specifications	
Servo Amplifiers Rotary Servo Motors Linear Servo Motors. Direct Drive Motors Options/Peripheral Equipment Low-Voltage Switchgear/Wires Product List	. 2-1 . 3-1 . 4-1 . 5-1 . 6-1
Precautions	. 8-1

A complete system lineup to meet your production and manufacturing needs







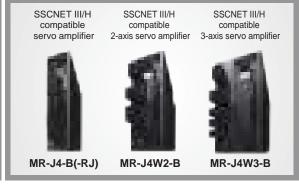
SSCNET III/H





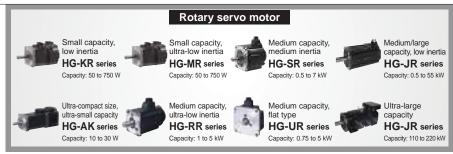
SERVO AMPLIFIER SENSING MODULE





^{*} Refer to the Instruction Manual about CC-Link IE Field Network Basic

SERVO MOTOR



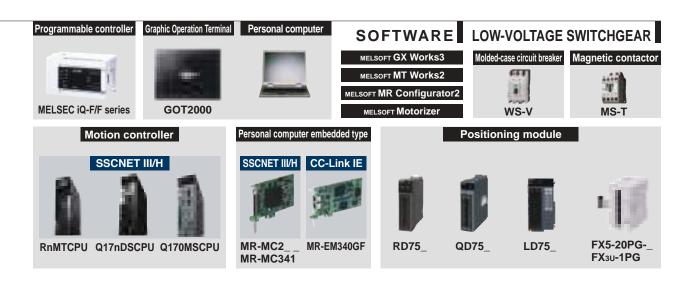
^{*} For the combinations of the servo amplifier and the servo motor, refer to pp. 1-4 to 1-8 in this catalog.

SOLUTION



Mitsubishi Electric's e-F@ctory concept utilizes both FA and IT technologies, to reduce the total cost of development, production and maintenance, with the aim of achieving manufacturing that is a "step ahead of the times". It is supported by the e-F@ctory Alliance Partners covering software, devices, and system integration, creating the optimal e-F@ctory architecture to meet the end users needs and investment plans.

To respond to an expanding range of applications including semiconductor and FPD manufacturing, robots, and food processing machines, MELSERVO-J4 combines with other Mitsubishi Electric product lines such as Motion controllers, networks, graphic operation terminals, programmable controllers and more. This gives you the freedom and flexibility to create a more advanced servo system.



SSCNET III/H

SSCNETIII/H

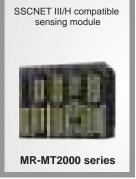
SSCNET III/H compatible sensing module

MR-CV+MR-J4-DU_B(-RJ)

Power regeneration converter

unit + SSCNET III/H compatible

drive unit



Pulse train/Analog voltage/RS-422/RS-485/MODBUS® RTU*

- * RS-485 is supported only by MR-J4-A(-RJ). (Not supported by MR-J4-03A6-RJ)
- * MODBUS® RTU is supported only by MR-J4-A-RJ. (Not supported by MR-J4-03A6-RJ)





PLATFORM



Mitsubishi Electric's integrated FA platform for achieving lateral integration of controllers & HMI, engineering environments and networks at production sites.

■Servo amplifier ●: Supported -: Not supported

	Cosponer The Cosponer																											
		Nur			Со	mma	ınd ir	nterf		Сс	ntro			Fully				Cor	npa	tible	ser	vo n	noto	r sei	ries			
Se	ervo amplifier (*6)	Number of control axes	Power supply specifications	Rated output [kW] (*1, 4)	CC-Link IE Field	SSCNET III/H	Pulse train	Analog voltage	RS-422/MODBUS® RTU	Position	Speed	Torque	Positioning function	Fully closed loop control 🟵	HG-KR	HG-MR	HG-SR	HG-JR	HG-AK	HG-RR	HG-UR	LM-H3	LM-F	LM-K2	LM-U2	TM-RG2M	TM-RU2M	TM-RFM
- 5	MR-J4-GF(-RJ)		1-phase 100 V AC	0.1, 0.2, 0.4	•	-	_	-	_	•	•	•	•	•	•	•	_	1	1		1	•	1	•	•	•	•	•
CC-Link IE Field Network	E S	1 axis	3-phase 200 V AC	0.1, 0.2, 0.4, 0.6, 0.75, 1, 2, 3.5, 5, 7, 11, 15, 22	•	-	_	-	-	•	•	•	•	•	•	•	•	•	-	•	•	•	•	•	•	•	•	•
Field	500		3-phase 400 V AC	0.6, 1, 2, 3.5, 5, 7, 11, 15, 22	•	_	_	_	_	•	•	•	•	•	-	_	•	•	1	_	-	_	•	_	-	_	-	-
	MR-J4-B(-RJ)		1-phase 100 V AC	0.1, 0.2, 0.4	-	•	-	-	-	•	•	•	-	•	•	•	-	-	-	-	_	•	_	•	•	•	•	•
		1 axis	3-phase 200 V AC	0.1, 0.2, 0.4, 0.6, 0.75, 1, 2, 3.5, 5, 7, 9, 11, 15, 22, 30, 37	-	•	_	-	_	•	•	•	_	•	•	•	•	•	_	•	•	•	•	•	•	•	•	•
(0	899		3-phase 400 V AC	0.6, 1, 2, 3.5, 5, 7, 9, 11, 15, 22, 30, 37, 45, 55	-	•	_	_	_	•	•	•	_	•	_	_	•	•	1	-	1	1		_	-	-	-	-
SSCNET III/H	MR-J4W2-B	2	3-phase 200 V AC	0.2, 0.4, 0.75, 1	_	•	_	_	_	•	•	•	-	•	•	•	•	•	1	1		•	1	•	•	•	•	•
¥	1	axes	48 V DC 24 V DC	0.03	-	•	-	-	-	•	•	•	-	-	_	_	-	-	•	-	1	-	1	_	-	-	-	-
	MR-J4W3-B																											
		3 axes	3-phase 200 V AC	0.2, 0.4	_	•	_	_	_	•	•	•	_	_	•	•	_	_	-	ı	ı		ı	•	•	•	•	•
Ger	MR-J4-A(-RJ)		1-phase 100 V AC	0.1, 0.2, 0.4	-	-	•	•	(*3)	•		•	(*3)	•	•	•	_	-	-	-	-	•	-		•		•	•
General-purpose interface	意味	1	3-phase 200 V AC	0.1, 0.2, 0.4, 0.6, 0.75, 1, 2, 3.5, 5, 7, 11, 15, 22, 30, 37	-	-	•	•	(*3)	•	•	•	(*3)	•	•	•	•	•	_	•	•	•	•	•	•	•	•	•
face	500	axis	3-phase 400 V AC	0.6, 1, 2, 3.5, 5, 7, 11, 15, 22, 30, 37, 45, 55	-	-	•	•	(*3)	•	•	•	(*3)	•	-	-	•	•	-	-	-	-	•	-	-	-	-	-
ose	Mile.		48 V DC 24 V DC	0.03	-	-	•	•	(*3)	•	•	•	(*3)	-	-	-	-	-	•	-	-	_	_	-	-	-	-	-

- *1. The values listed are the rated output of the servo amplifier. For the compatible servo motor capacities, refer to pp. 1-4 to 1-8 in this catalog.

 *2. MR-J4-GF/B/A servo amplifier is compatible with a two-wire type serial linear encoder. For four-wire type serial linear encoders and pulse train interface (A/B/Z-phase differential output type) linear encoders, use MR-J4-GF-RJ/B-RJ/A-RJ servo amplifier.

 *3. The positioning function and MODBUS® RTU are supported by MR-J4-A-RJ. Note that MR-J4-03A6-RJ does not support MODBUS® RTU.

 *4. A converter unit is necessary for the drive unit.

- 5. MR-J4-GF/B/A servo amplifier is compatible with two-wire type and four-wire type serial linear encoders. For a pulse train interface (A/B/Z-phase differential output type) linear encoder, use MR-J4-GF-RJ/B-RJ/A-RJ servo amplifier.
- *6. The functions listed are supported by the servo amplifiers with the latest software version. (As of August 2023) Refer to relevant servo amplifier instruction manuals for the supporting software versions.

■Linear servo motor

L	inear servo motor series	Maximum speed [m/s]	Continuous thrust [N] (*1)	Maximum thrust [N] (*1)	Cooling method	Features	Application examples
Π	LM-H3 series	3.0	70, 120, 240, 360, 480, 720, 960	175, 300, 600, 900, 1200, 1800, 2400	Natural cooling	Suitable for space-saving. Compact size and high thrust. Maximum speed: 3 m/s.	•Mounters •Wafer cleaning systems •FPD assembly machines •Material handlings
Core	LM-F series	2.0	300, 600, 900, 1200, 1800, 2400, 3000	1800, 3600, 5400, 7200, 10800, 14400, [18000]	Natural cooling	Compact size.	•Press feeders
e type		2.0	600, 1200, 1800, 2400, 3600, 4800, 6000	1800, 3600, 5400, 7200, 10800, 14400, 18000	Liquid cooling	The integrated liquid-cooling system doubles the continuous thrust.	NC machine tools Material handlings
	LM-K2 series	2.0	120, 240, 360, 720, 1200, 1440, 2400	300, 600, 900, 1800, 3000, 3600, 6000	Natural cooling	High thrust density. Magnetic attraction counter-force structure enables longer life of the linear guides and lower audible noise.	•Mounters •Wafer cleaning systems •FPD assembly machines
Coreless type	LM-U2 series	2.0	50, 75, 100, 150, 225, 400, 600, 800	150, 225, 300, 450, 675, 1600, 2400, 3200	Natural cooling	No cogging and small speed fluctuation. No magnetic attraction force structure extends life of the linear guides.	Screen printing systems Scanning exposure systems Inspection systems Material handlings

■Rotary servo motor

	nary servo mot			Serv	o motor typ	e (*2)					
R	otary servo motor series	Rated speed (maximum speed) [r/min]	Rated output [kW] (*1)	With electro- magnetic brake (B)	With gear reducer (G1)	With gear reducer (G5, G7)	IP rating	Replaceable series	Features	Application examples	
Small capacity	HG-KR series	3000 (6000)	0.05, 0.1, 0.2, 0.4, 0.75	•	•	•	IP65	HF-KP series	Low inertia Perfect for general industrial machines.	*Belt drives *Robots *Mounters *X-Y tables *Semiconductor manufacturing equipment	
apacity	HG-MR series	3000 (6000)	0.05, 0.1, 0.2, 0.4, 0.75	•	-	-	IP65	HF-MP series	Ultra-low inertia Well suited for high-throughput operations.	•Inserters •Mounters	
Medi	HG-SR series	1000 (1500)	0.5, 0.85, 1.2, 2.0, 3.0, 4.2	•	-	-	IP67				
Medium capacity	45	2000 (3000)	0.5, 1.0, 1.5, 2.0, 3.5, 5.0, 7.0 0.5, 1.0, 1.5, 2.0, 3.5, 5.0, 7.0	•	•	•	IP67	HF-SP series	Medium inertia This series is available with two rated speeds.	Material handling systems Robots X-Y tables	
Medium/large/ultra-large capacity	HG-JR series	3000 (6000: 0.5 to 5 kW 5000: 7, 9 kW	0.5, 0.75, 1.0, 1.5, 2.0, 3.5, 5.0, 7.0, 9.0 0.5, 0.75, 1.0, 1.5, 2.0, 3.5, 5.0, 7.0, 9.0	•	-	-	IP67	HF-JP series	Low inertia Well suited for high-throughput and high-acceleration/ deceleration operations.	•Food packaging machines •Printing machines	
arge/ultra-		1500 (3000: 7 to 15 kW 2500: 22 to 55 kW	7.0, 11, 15, 22, 30, 37 7.0, 11, 15, 22, 30, 37, 45, 55	(*5)	-	-	IP67/ IP44 (*4)	HF-JP HA-LP series			
large capa		1000 (2000: 6 to 12 kW 1500: 15 to 37 kW	6.0, 8.0, 12, 15, 20, 25, 30, 37 6.0, 8.0, 12, 15, 20, 25, 30, 37	(*5)	-	-	IP67/ IP44 (*4)	HA-LP series		•Injection molding machines •Press machines	
		2000 (3000)	110, 150, 180, 200, 220	-	-	-	IP44	HF-JP series			
Ultra-small capacity	HG-AK series	3000 (6000)	0.01, 0.02, 0.03	•	-	-	IP55	HC-AQ series	Ultra-compact size Suitable for small machines.	Mounters Semiconductor manufacturing equipment Compact robot Electric component manufacturing machines	
Medium capacity	HG-RR series	3000 (4500)	1.0, 1.5, 2.0, 3.5, 5.0	•	-	-	IP65	HC-RP series	Ultra-low inertia Well suited for high-throughput operations.	•Ultra-high-throughput material handling systems	
Medium capacity, flat type	HG-UR series	2000 (3000: 0.75 to 2 kW 2500: 3.5, 5 kW)	0.75, 1.5, 2.0, 3.5, 5.0	•	-	-	IP65	HC-UP series	Flat type The flat design makes this unit well suited for situations where the installation space is limited.	•Robots •Food processing machines	

וטם	rect arive moto	r									
ı	Direct drive motor series	Motor outer diameter [mm]	Hollow shaft diameter [mm]	Rated speed [r/min]	Maximum speed [r/min]	Rated torque [N⋅m]	Maximum torque [N⋅m]	IP rating (*1)	Features	Application examples	
Lo	TM-RG2M/TM-RU2M series	ø130	ø20	300	600	2.2	8.8	IP40			
Low-profile		ø180	ø47	300	600	4.5	13.5	IP40			
ofile		ø230	ø62	300	600	9	27	IP40	Suitable for low-speed and high-torque operations. Smooth operation with less	Semiconductor	
_	TM-RFM series	ø130	ø20	200	500	2, 4, 6	6, 12, 18	IP42	audible noise. The motor's low profile design contributes to compact construction and a low center of	manufacturing devices •Liquid crystal manufacturing devices	
High-rigidity	E 9	ø180	ø47	200	500	6, 12, 18	18, 36, 54	IP42	gravity for enhanced machine stability. Clean room compatible.	•Machine tools	
igidity		ø230	ø62	200	500	12, 48, 72	36, 144, 216	IP42			
		ø330	ø104	100	200	40, 120, 240	120, 360, 720	IP42			

 $^{^{\}star}1.$ Connectors and a gap along the rotor (output shaft) are excluded.

^{*1.} For 400 V.

*2. G1 for general industrial machines. G5 and G7 for high precision applications.

*3. The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion. For geared servo motor, IP rating of the reducer portion is equivalent to IP44.

*4. For HG-JR1500 r/min series, 15 kW or smaller is rated IP67, and 22 kW or larger is rated IP44. For HG-JR 1000 r/min series, 12 kW or smaller is rated IP67, and 15 kW or larger is rated IP44.

*5. The servo motor with electromagnetic brake is not available for HG-JR 1500 r/min series 22 kW or larger, and 1000 r/min series 15 kW or larger.



Industry-leading level 2.5 kHz speed frequency response, with servo amplifiers, servo motors, and networks linked in symphonic productivity

MELSERI/O-J4

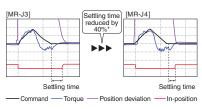
Industry-Leading Basic Performance

Industry-Leading Level of Servo Amplifier Basic Performance



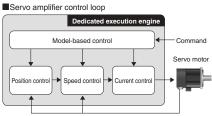
A speed frequency response of 2.5 kHz is achieved by applying our original high-speed servo control architecture evolved from the conventional two-degrees-of-freedom model adaptive control to the dedicated execution engine. Together with a high-resolution absolute position encoder of 4,194,304 pulses/rev, fast and accurate operation is enabled. The performance of the high-end machines is utilized to the fullest.

[Settling time comparison with the prior model]



* The result is based on our evaluation condition

[Dedicated execution engine] ■Servo amplifier control loop

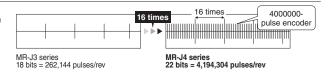


Improving Machine Performance with High-Performance Servo Motors



With improved processing speed, the rotary servo motors equipped with a high-resolution encoder enables high-accuracy positioning and smooth rotation.

[Resolution comparison with the prior model]



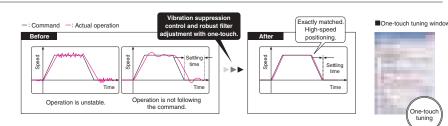
MELSERI/O-J4

Advanced Servo Gain Adjustment Function

One-Touch Tuning



Just turn on the one-touch tuning function to complete servo gain adjustment automatically, including machine resonance suppression filter, advanced vibration suppression control II*1, and robust filter for maximizing your machine performance. This function also sets responsivity automatically, while the real-time auto tuning requires manual setting. Moreover, a new method*2 allows to create an optimum tuning command inside the servo amplifier.



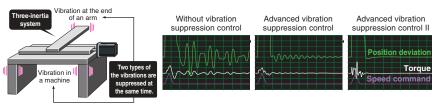
*1.The advanced vibration suppression control II automatically adjusts one frequency. *2.This new method is supported by MR-J4-B/MR-J4W_-B/MR-J4-A.

Advanced Vibration Suppression Control II





The advanced vibration suppression control II suppresses two types of lowfrequency vibrations, owing to vibration suppression algorithm which supports three-inertia system. This function is effective in suppressing residual vibration with relatively low frequency of approximately 100 Hz or less generated at the end of an arm and in a machine, enabling a shorter settling time.

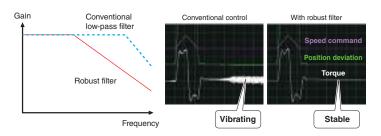


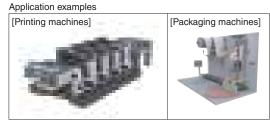


Robust Filter



Achieving both high responsivity and stability was difficult with the conventional control in high-inertia systems with belts and gears such as printing and packaging machines. Now, this function enables the high responsivity and the stability at the same time without adjustment. The robust filter gradually reduces the fluctuation of torque in a wide frequency range and achieves more stability as compared to the prior model.

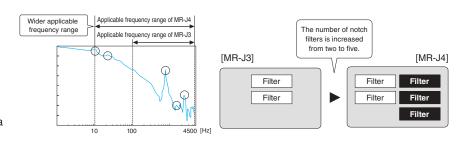




Expanded Machine Resonance Suppression Filter



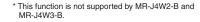
With advanced filter structure, applicable frequency range is expanded from between 100 Hz and 4500 Hz to between 10 Hz and 4500 Hz. Additionally, the number of simultaneously applicable filters is increased from two to five, improving vibration suppression performance of a machine.

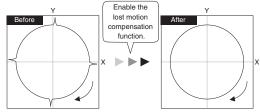


Lost Motion Compensation Function

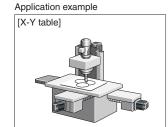
This function suppresses quadrant protrusion caused by friction and torsion generated when the servo motor rotates in a reverse direction.

Therefore, the accuracy of circular path will be improved in trajectory control used in XY table, etc.





Suppression of quadrant protrusion of circular trajectory

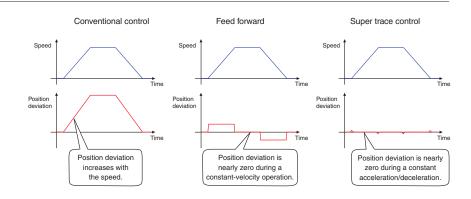


Super Trace Control

This function reduces a position deviation to nearly zero not only during constant-velocity operation, but also during constant acceleration/deceleration.

The trajectory accuracy will be improved in high-rigidity machines.

* This function is not supported by MR-J4W2-B and MR-J4W3-B



MELSERI/O-J4

A Variety of Functions for Various Applications

* Use a compatible controller.

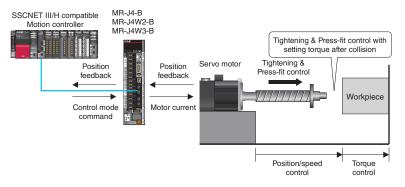
Tightening & Press-Fit Control

	RnMTCPU	Q17nDSCPU	Q170MSCPU
FX5SSC	RD77MS	QD77MS	LD77MS



This function switches position/speed control mode to torque control mode smoothly without a stop or a sudden change in speed and torque, and thus reduces load to a machine. This function is best suit for an application where control is switched from position to torque such as Tightening & Press-fit control or insertion of a work, and cap or screw tightening.

* This function is supported by MR-J4-B/MR-J4W2-B/MR-J4W3-B.

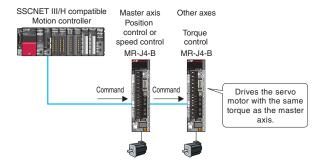


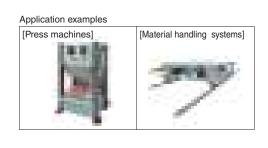


Driver Communication Function

	RnMTCPU	Q17nDSCPU	Q170MSCPU
FX5SSC	RD77MS	QD77MS	LD77MS

The controller controls the master axis by using the driver communication function of MR-J4-B servo amplifiers. The servo amplifier of the master axis transmits the torque data to the other servo amplifiers on SSCNET III/H, and the others also drive the servo motors on the basis of the torque data transmitted from the master axis. The data is transmitted via SSCNET III/H, and thus no special wiring is necessary.





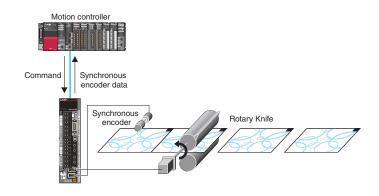
Scale Measurement Function

 RnMTCPU
 Q17nDSCPU
 Q170MSCPU

 RD77GF
 QD77GF
 FX5SSC
 RD77MS
 QD77MS
 LD77MS

The scale measurement function of MR-J4-GF/MR-J4-B/MR-J4W2-B*1 servo amplifiers*2 enables to transmit position information of a scale measurement encoder to the controller when the scale measurement encoder is connected in semi closed loop control. The data of linear or synchronous encoders are transmitted to the servo system controller via the

- servo amplifier, resulting in less wiring.
 *1. This function is not supported by MR-J4W2-0303B6.
- *2. Use corresponding servo amplifier (MR-J4-GF/MR-J4-GF-RJ/ MR-J4-B/MR-J4-B-RJ) for load-side encoder.



Fully closed loop control supported as standard.

Operate rotary servo motors, linear servo motors, or direct drive motors.

MELSERI/O-J4

Applicable for Various Control and Driving Systems

Compatible Servo Motors

MR-J4 series servo amplifier operates rotary servo motors, linear servo motors, and direct drive motors as standard*.

* Not all of the servo amplifiers are compatible with all three of these servo motors. For the combination, refer to "Product lines" on p. 39 in this catalog.







Linear servo motor



Direct drive motor

1-axis/2-axis/3-axis Servo Amplifiers

For SSCNET III/H compatible servo amplifiers, 2-axis and 3-axis types are available in addition to 1-axis type, enabling flexible systems based on the number of control axes.



MR-J4-B





MR-J4W2-B

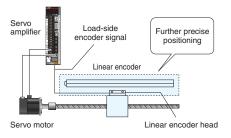


MR-J4W3-

Supporting Fully Closed Loop Control

Supporting a fully closed loop control system⁻¹ as standard, MR-J4-GF/MR-J4-B/MR-J4-A servo amplifiers enable further precise positioning⁻².

- *1. MR-J4-GF/MR-J4-B/MR-J4-A servo amplifier is compatible with two-wire type serial linear encoders. For four-wire type serial and pulse train interface (A/B/Z-phase differential output type) linear encoders, use MR-J4-GF-RJ/ MR-J4-B-RJ/MR-J4-A-RJ.
- *2. Some models do not support a fully closed loop control system. Refer to "Product lines" on p. 39 in this catalog.



Wide Range of Power Supplies and Capacities

Each servo amplifier supports the following main circuit power supplies: MR-J4-B/MR-J4-A: 3-phase 200 V AC/400 V AC,

1-phase 100 V AC, and 48 V DC/24 V DC They also support a wide range of capacities from 30 W* to 55 kW. MR-J4-GF: 3-phase 200 V AC/400 V AC, 1-phase 100 V AC MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ also supports DC power input.

 * Servo amplifier of 30 W supports a power supply of 48 V DC/24 V DC.



MR-J4-10B1 MR-J4-22KB

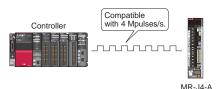


MR-CR55K4 + MR-J4-DU55KB4

Maximum Command Pulse Frequency

General-purpose interface compatible MR-J4-A servo amplifier supports maximum command pulse frequency of 4 Mpulses/s (when differential receiver is used).

When open collector is used, both sink and source inputs are enabled.



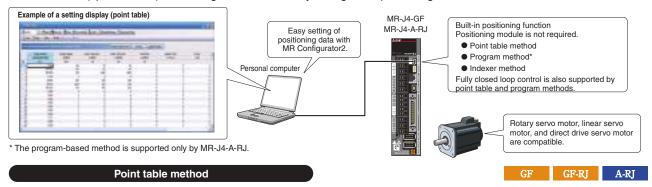
Positioning System without a Positioning Module

MELSERI/O-J4

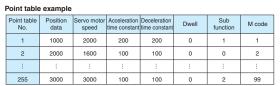
Built-in Positioning Function for Simple System

MR-J4-GF(-RJ) and MR-J4-A-RJ with Built-in Positioning Function

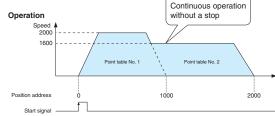
MR-J4-GF(-RJ) and MR-J4-A-RJ have a built-in positioning function, enabling positioning operation with point table, program-based*, and indexer methods. With these servo amplifiers, a positioning system is configured without a Positioning module (command pulse). Positioning command is executed by CC-Link IE Field network, input/output signals, or RS-422/RS-485 communication (up to 32 axes). MR Configurator2 allows easy setting of the positioning data.



Set position data (target position), servo motor speed, and acceleration/deceleration time constants in point table. Setting the point table data (settable up to 255 points) is as easy as setting parameters. Perform positioning operation with a start signal after selecting the point table Nos.



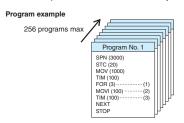
^{*} For MR-J4-A-RJ, point table can be set with push buttons on the servo amplifier or with MR-PRU03 parameter unit.



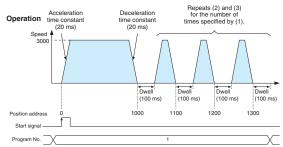
Program method*

A-RJ

Create positioning programs with dedicated commands, and perform positioning operation with a start signal after selecting the program Nos. The program-based method enables more complex positioning operation than the point table method. Maximum of 256 programs are settable. (The total number of steps of all programs: 640)



* MR Configurator2 is required to create programs.

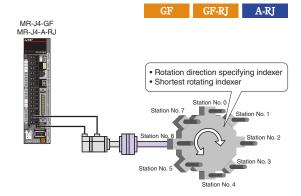


Indexer method*

Perform positioning operation by specifying equally divided stations (up to 255 stations) and the number of gear teeth on machine and motor sides. The travel distance will be calculated automatically based on the number of equally divided stations set in the parameter. The positioning operation is performed with a start signal after the station position Nos. are selected.

Rotation direction specifying indexer or shortest rotating indexer can be set.

^{*} Fully closed loop control mode and linear servo motor control mode are not supported by the indexer method.



MELSERI/O-J4

New Useful Functions with Positioning Function

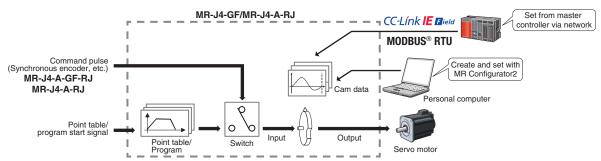
* Not supported by MR-J4-03A6-RJ.

New useful functions are added to the positioning function: simple cam function, encoder following function, pulse input through function, simple cam position compensation function, and communication functions (MODBUS® RTU, Point to Point positioning, and current position latch function). Apply these useful functions to a wide variety of applications to configure positioning system easily.

Simple cam function

GF-RJ A-RJ

Various patterns of cam data are created easily with MR Configurator2. Command pulse or point table/program start signal is used as input to the simple cam. The input command will be outputted to the servo motor according to the cam data.

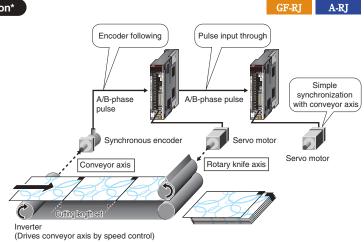


* The program-based method is supported only by MR-J4-A-RJ.

Encoder following function/Pulse input through function*

With the encoder following function, the servo amplifier receives A/B-phase output signal from the synchronous encoder as command pulse, and the input command will be outputted to the servo motor according to the cam data. Setting cam data that matches with the sheet length, a circumference of the rotary knife axis, and the synchronous section of the sheet enables a system in which the conveyor axis and the rotary knife axis are synchronized. Up to 4 Mpulses/s of input from a synchronous encoder is compatible with the servo amplifier.

The pulse input through function allows the first axis to output A/B-phase pulses which are received from the synchronous encoder to the next axis, enabling a system in which the subsequent axes are synchronized with the synchronous encoder.

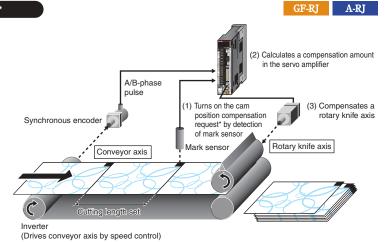


* The pulse input through function is available as A/B-phase pulse input through function for MR-J4-GF-RJ and as command pulse input through function for MR-J4-RJ.

Simple cam position compensation function*

The actual position of the servo motor is obtained based on the inputs from the sensor that detects the registration marks printed on the high-speed moving film. The servo amplifier calculates compensation amounts and corrects position errors of the rotary knife axis based on those inputs from the sensor so that the film is cut at the set position.

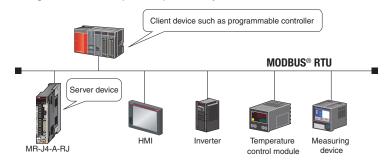
* "Cam position compensation request" is turned on with touch probe input for MR-J4-GF-RJ and mark sensor input for



Communication function (MODBUS® RTU)

A-RJ

In addition to RS-422/RS-485 communication (Mitsubishi Electric general-purpose AC servo protocol), RS-485 communication (MODBUS® RTU protocol) is supported. MODBUS® RTU protocol is compatible with function code 03h (Read holding registers), etc. Controlling and monitoring of the servo amplifier is possible by external devices.

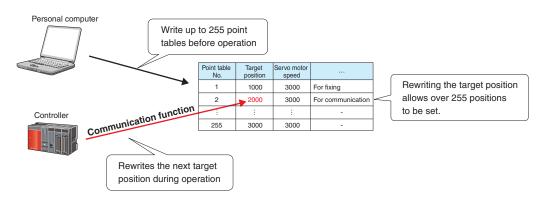


^{*} RJ-45 junction connector terminal block and RJ-45 compatible cable designed for MR-J4-A-RJ are required.

Communication function (Point to Point positioning)

GF GF-RJ A-RJ

Up to 255 points of Point to Point positioning are enabled when the target position is set in the point table in advance. Rewriting the next target position during an operation is also possible by the communication function.



Communication function (current position latch)

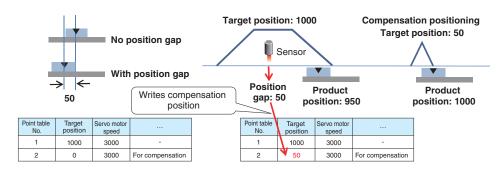
Based on the data latched by the mark detection function (current position latch*), a target position is compensated by being written in the point table.

Example: Executing positioning compensation when a product is mispositioned by 50 on a handling pallet.

Start an operation by specifying point table No. 1 (target position: 1000).

Communication function (current position latch) measures a position gap with the mark detection function and writes the position gap of 50 to the target position in point table No. 2 for compensation during the operation.

After the operation of point table No. 1 is completed with a position gap of 50, start the operation by specifying point table No. 2. The product will be set to the right position.



^{*} When the mark detection signal turns on, a current position will be latched, and the latched data will be read with the communication function.



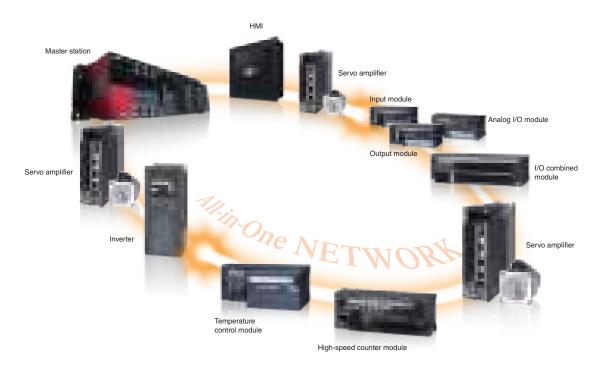
MELSERI/O-J4

All-Rounder Network with CC-Link IE Field

All-in-One Network

The network is designed to simultaneously handle distributed control, I/O control, and motion control. CC-Link IE Field Network lets you connect field devices such as programmable controllers, I/O modules, high-speed counter modules, servo amplifiers, inverters, and displays, providing optimal network which best fits the needs of the application.

Choose from star, line, or ring* topology suitable for layout of lines and machines.





Maximum link registers

16Kwords

Maximum link relays 32,768 bits

Star topology

Line topology

e Ring ogy topology



Network diagnosis at-a-glance



Twisted pair cable





^{*} The Simple Motion modules do not support a ring topology.

9919199110

A major innovation in industrial networks providing reliable, flexible, and seamless communication

All-in-One Engineering Software

This all-in-one MELSOFT GX Works3 covers all aspects of the product development cycle from system design to maintenance - including programming, setting of CC-Link IE Field Network and Simple Motion modules, and adjustment of servo amplifiers.



Easy system design

- MELSOFT GX Works3 includes everything needed from system configuration to servo parameter settings.
- Parameters for CC-Link IE Field Network are easy to be set.







System Design

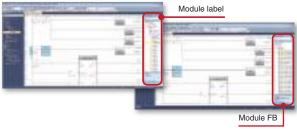
Programming

Easy motion control

Easy programming

 A sequence program is created effortlessly via drag & drop of module labels/FBs.





Debug

Maintenance

Easy startup

[Synchronous control parameter]



- •An array of auxiliary functions helps you create positioning data.
- Synchronous control is performed easily just by parameter settings.
- Creation of a rough cam waveform on a graph via drag & drop, or direct numerical value input to the graph enables easy creation of cam data.



[Network diagnostics]



- Servo adjustment is automatically completed using the One-touch tuning function.
- Network diagnostics displays the network errors.
- Debugging of a program without an actual machine is possible by simulation.

CC-Link IE Field Network-Compatible Servo Amplifier MR-J4-GF

MELSERI/O-J4

All-Rounder Driving System with CC-Link IE Field

Compatible with CC-Link IE Field Network

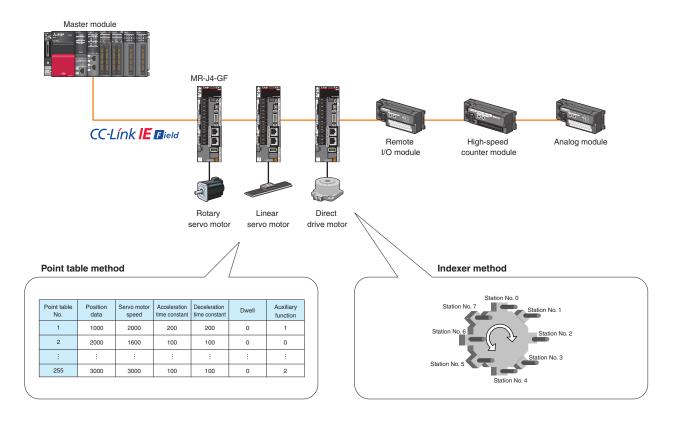
MR-J4-GF(-RJ) is compatible with CC-Link IE Field Network as standard.

The servo amplifier is connectable with Ethernet-based CC-Link IE Field Network, enabling high-speed, seamless communication.



Easy Positioning with CC-Link IE Field Network

A combination of a master module and MR-J4-GF(-RJ) allows positioning operation with point table method or indexer method, not requiring a Positioning module. With the point table method, just set the point table No. and turn on the start signal, and then the positioning operation will be started. A continuous operation of the next point table is also possible without stopping. In the indexer method, the travel amount is automatically calculated based on the number of stations set in the parameter. For more details of the positioning function, refer to pp. 12 to 14 in this catalog.

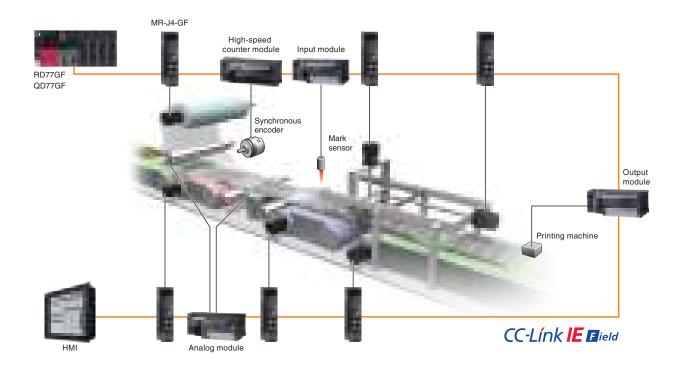


CC-Link IE Field Network Motion Control

A combination of a Simple Motion module and MR-J4-GF(-RJ) enables high-performance synchronous control and interpolation control with simple parameter setting and a start from a sequence program. Speed control and torque control are also possible, suitable for converting machines. In addition, using remote inputs/outputs which are compatible with the synchronized communication function enables a system synchronized with the command cycle of the servo amplifier.

An example of inputs/outputs synchronized with the command cycle of the servo amplifier

A synchronous encoder, unwinder, printing machine can be synchronized with the servo command communication cycle.



Supporting CC-Link IE Field Network Basic*3

CC-Línk | Field Basic

With recent trends of IoT⁻¹, network connection of devices and equipment for small-scale systems are becoming more mainstream. CC-Link IE Field Network Basic realizes easier network integration of Ethernet devices, as its cyclic communications stack is software-based, without requiring a dedicated ASIC helping to reduce implementation costs for device partners.

Transparent communications are achieved by utilizing SLMP¹² that enables seamless connectivity within all levels of manufacturing.

- *1. Internet of Things
- *2. Seamless Message Protocol
- *3. CC-Link IE Field Network Basic is supported by MR-J4-GF with software version A4 or later. Refer to the Instruction Manual for CC-Link IE Field Network Basic.



Position of CC-Link IE Field Network Basic



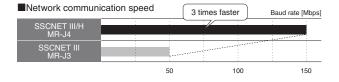
MELSERI/O-J4

High-Response Servo System Achieved with SSCNET III/H

Three Times Faster Communication Speed



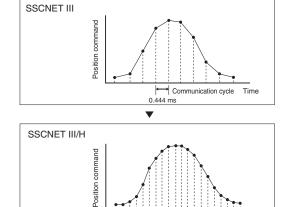
Communication speed is increased to 150 Mbps full duplex (equivalent to 300 Mbps half duplex), three times faster than the conventional speed. System response is dramatically improved.



Cycle Time as Fast as 0.222 ms



Smooth control of a machine is possible using high-speed serial communication with a cycle time of 0.222 ms.



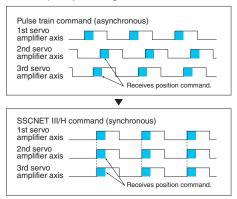
0.222 ms

Communication cycle

Synchronous Communication

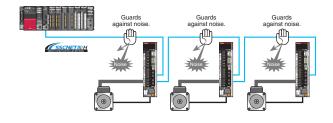
Synchronous communication is achieved with SSCNET III/H, offering technical advantages for machines in printing and food processing industry that require deterministic control.

■Timing of servo amplifier processing



Improved Noise Tolerance by Optical Communication

The fiber-optic cables thoroughly shut out noise that enters from the power cable or external devices. Noise tolerance is dramatically improved as compared to metal cables.



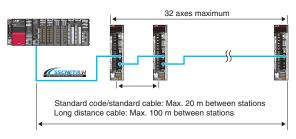
speed and response of 150 Mbps full-duplex baud rate SSCNET III/H optical networking

Long Distance Wiring up to 3200 m



Long distance wiring is possible up to 3200 m per system (maximum of 100 m between stations \times 32 axes), suitable for large-scale systems.

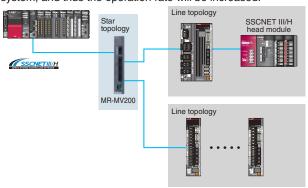
* This is when all axes are connected via SSCNET III/H.



Maximum overall distance per system Standard code/standard cable: 640 m (20 m \times 32 axes) Long distance cable: 3200 m (100 m \times 32 axes)

Network Topology

Star and line topologies are available with MR-MV200 optical hub unit* through SSCNET III/H for a network configuration. Maintenance can be executed without stopping the whole system, and thus the operation rate will be increased.

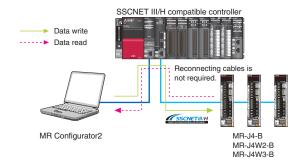


Central Control with Network

Large amounts of servo data are exchanged in real-time between the controller and the servo amplifier.

Using MELSOFT MR Configurator2 on a personal computer that is connected to the Motion controller or the Simple Motion module helps consolidate information such as parameter

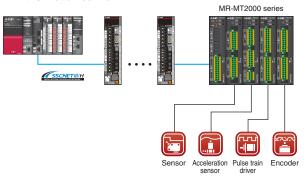
settings and monitoring for the multiple servo amplifiers.



I/O Signals Synchronized with Motion Control

MR-MT2000 series sensing modules including the I/O module, analog I/O module, pulse I/O module, and encoder I/F module are connected to SSCNET III/H.

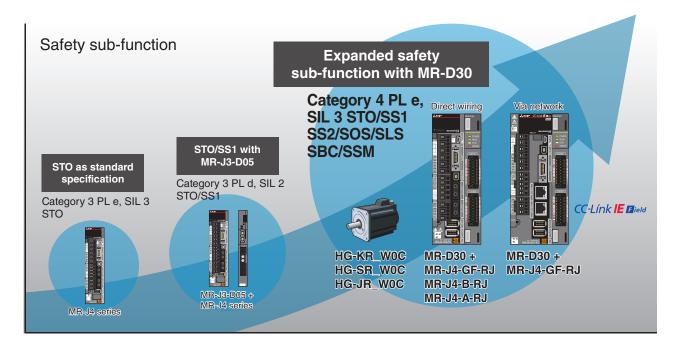
These various modules enable a faster, more accurate machine operation by synchronizing the I/Os of a general-purpose pulse train driver, sensor, and SSI encoder with the motion control.



^{*} For MR-MV200 optical hub unit and MR-MT2000 sensing module, refer to "Servo System Controllers MELSEC iQ-R series/MELSEC iQ-F series catalog (L(NA)03100)".



Advanced features for world-class safety



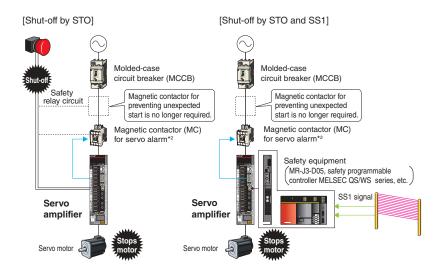
MELSERI/O-J4

Equipped with the Safety Sub-Function

Functions Compliant with IEC/EN 61800-5-2

STO (Safe torque off) and SS1*1 (Safe stop 1) are integrated as standard, enabling the safety system to be configured easily in a machine.

- By using STO, it is not necessary to turn off the control power of the servo amplifier, resulting in a shorter restart time and eliminating the necessity of home position return.
- A magnetic contactor for preventing unexpected motor start is not needed.*2
- The safety level of STO is increased to SIL 3 from SIL 2. *3,4



IEC/EN 61800-5-2:2007 function	Safety level		
STO (Safe torque off)	Catagory 2 DL a CII 2 *3 4		
SS1 (Safe stop 1) *1	Category 3 PL e, SIL 3 *3,4		

^{1.} Safety equipment (MR-J3-D05, safety programmable controller MELSEC QS/WS series, etc.) is required.

^{*2.} For MR-34 series servo amplifier, magnetic contactors are not required to meet the STO requirements. However, this illustration has a magnetic contactor installed to prevent

^{*3.} Servo amplifiers manufactured in Japan in June 2015 or later, or in China in December 2015 or later are required, and a parameter needs to be set.

^{*4.} For Category 3 PL e, SIL 3, use compatible safety equipment and set the parameters. When MR-J3-D05 is used, safety level is Category 3 PL d, SIL 2.

Increasing Safety Level with MR-D30 Functional Safety Unit

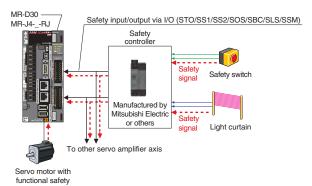
Achieving Category 4 PL e, SIL 3

By wiring to MR-D30 functional safety unit

Safety level is Category 4 PL e, SIL 3 when the safety signals are inputted directly to MR-D30 functional safety unit. The safety sub-function is operated on the MR-D30 by parameter setting, and therefore expansion of the safety sub-function is possible independent of controllers.

IEC/EN 61800-5-2:2007 function	Safety level
STO (Safe torque off)	
SS1 (Safe stop 1)	
SS2 (Safe stop 2)*1	
SOS (Safe operating stop)*1	Category 4 PL e, SIL 3
SLS (Safely-limited speed)*2	
SBC (Safe brake control)	
SSM (Safe speed monitor)*2	

- *1. Requires the use of a servo motor with functional safety.
- *2. Safety level is Category 3 PL d, SIL 2 when the servo motor with functional safety is not used.

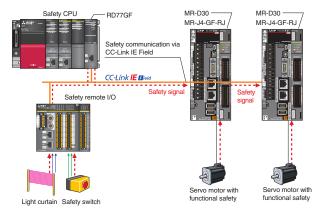


By CC-Link IE Field Network

When MR-J4-GF-RJ is combined with R_SFCPU-SET safety CPU and RD77GF Simple Motion module, MR-J4-GF-RJ receives the safety signal data though CC-Link IE Field Network connected to RD77GF, and thus wiring the safety signals to the I/O of MR-D30 is not necessary.

IEC/EN 61800-5-2:2007 function	Safety level
STO (Safe torque off)	
SS1 (Safe stop 1)	
SS2 (Safe stop 2)*1	
SOS (Safe operating stop)*1	Category 4 PL e, SIL 3
SLS (Safely-limited speed)*2	
SBC (Safe brake control)	
SSM (Safe speed monitor)*2	

- *1. Requires the use of a servo motor with functional safety.
- *2. Safety level is Category 3 PL d, SIL 2 when the servo motor with functional safety is not used.



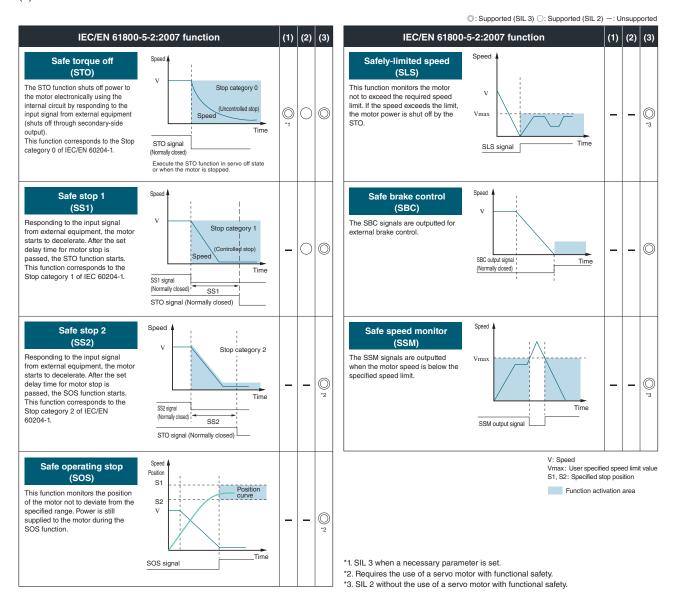
Related Catalogs



Refer to "Safety Programmable Controller/Safety Controller catalog (L(NA)08192E)" for details.

Achieving IEC/EN 61800-5-2 Functions

- (1) Functions achievable with MR-J4-GF(-RJ)/MR-J4-B(-RJ)/MR-J4W_-B/MR-J4-A(-RJ)
- (2) Functions achievable with MR-J3-D05 and MR-J4-GF(-RJ)/MR-J4-B(-RJ)/MR-J4W_-B/MR-J4-A(-RJ)
- (3) Functions achievable with MR-D30 + MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ



Enhanced operating ease and drive stability

MELSERI/O-J4

Maintenance Function to Achieve TCO* Reduction

TCO : Total Cost of Ownership

Compliance with SEMI-F47

MELSERVO-J4 series servo amplifier complies with SEMI-F47 standard* corresponding to semiconductors and FPD manufacturing systems. (SEMI-F47 is not applicable to 1-phase 100 V AC, 1-phase 200 V AC, and DC input. To comply with SEMI-F47 with 9 kW or larger servo amplifiers, the dynamic brake is not usable.)

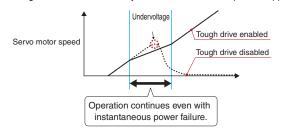
* The control power supply of the servo amplifier complies with SEMI-F47. Note that the backup capacitor may be required depending on the power impedance and operating situation for the instantaneous power failure of the main circuit power supply. Be sure to perform a test on your machine to meet the SEMI-F47 Voltage Sag Immunity Standard. Please use the 3-phase power supply for the servo amplifier input.

Tough Drive Function



Instantaneous power failure tough drive

When an instantaneous power failure is detected, this function allows the servo amplifier to use the electric energy charged in the main circuit capacitor in the servo amplifier to avoid an alarm occurrence, increasing the machine availability even with an unstable power supply.



Vibration tough drive

Machine resonance suppression filter is automatically readjusted when a change in machine resonance frequency is detected by the servo amplifier, reducing unplanned machine downtime caused by age-related degradation.

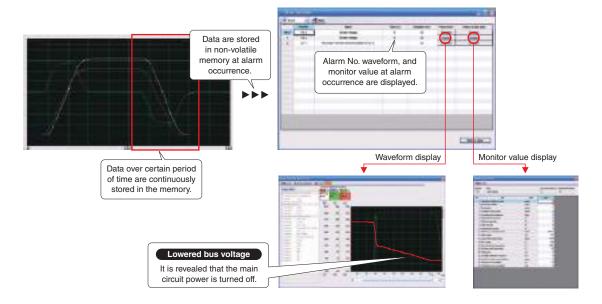


Large Capacity Drive Recorder





- Servo data such as motor current and position command before and after the alarm occurrence are stored in non-volatile memory of the servo amplifier. Reading the servo data on MR Configurator2 helps you analyze the cause of the alarm.
- Check the waveform ((analog 16 bits × 7 channels + digital 8 channels) × 256 points) and the monitor values of the past 16-time alarms in the alarm history.

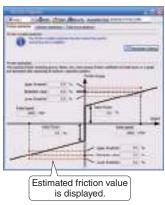


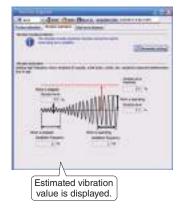
Machine Diagnosis Function

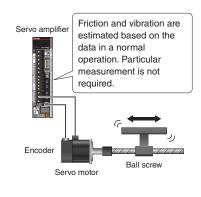
Patented

This function detects changes in mechanical parts (ball screw, guide, bearing, belt, etc.) by analyzing changes in machine friction, load moment of inertia, unbalanced torque, and vibration components from the data inside a servo amplifier, supporting timely maintenance of these parts.

[Machine diagnosis function window on MR Configurator2]







Three-Digit Alarm

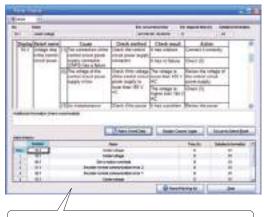
MR-J4 series displays the alarm No. in three digits to show the servo alarm in more details, making troubleshooting easy.

[Three-digit alarm display]



This display is of MR-J4-A.

[Example of an alarm window on MR Configurator2]



For the undervoltage alarm, whether the alarm occurred in the main or the control circuit is identified by the alarm No.

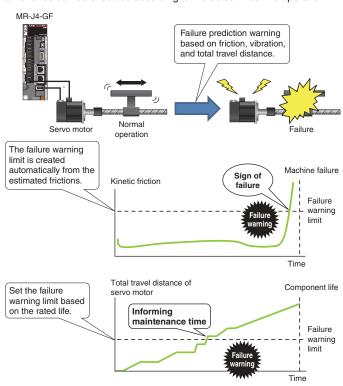
Predictive Maintenance







MR-J4-GF detects aging-related changes in a machine performance based on the frictions and vibrations monitored by the machine diagnosis function, and informs the maintenance time with a warning. MR-J4-GF also stores the total travel distance of the servo motor and informs the maintenance time with a warning when the total travel distance exceeds the warning limit set by you. When the limit is set to the rated life of a ball screw or bearing, preventive maintenance can be executed according to the actual machine operation.



User-friendly software for easy setup, tuning and operation

Servo engineering software

MELSOFT MR Configurator 2 (SWIDNC-MRC2-E)

Tuning, monitor display, diagnosis, reading/writing parameters, and test operations are easily performed on a personal computer.

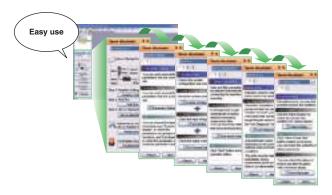
This powerful software tool supports a stable machine system and optimum control, and moreover, shortens setup time.

MELSERI/O-J4

Preparation

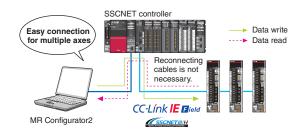
Servo Assistant Function

Complete setting up the servo amplifier just by following guidance displays. Related functions are called up from the shortcut buttons, making it so easy to set parameters and display alarms.



Using MR Configurator2 via Controller

Information such as parameter setting and monitoring for the multiple servo amplifiers are consolidated easily just by connecting a personal computer to the PLC CPU or the Motion CPU.



MELSERI/O-J4

Setting and Startup

Parameter Setting Function

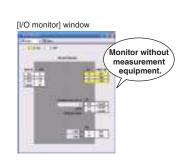
Display parameter setting in list or visual formats, and set parameters by selecting from the drop down list. Set in-position range in mechanical system unit (e.g. μ m). Parameter read/write time is approximately one tenth of that of MR-J3.



Monitor Function

Monitor the operation information on the [Display all] window. The power consumption can also be monitored without additional measurement equipment. Assign input/output signals and monitor on/off status of the signals on the "I/O monitor" window.

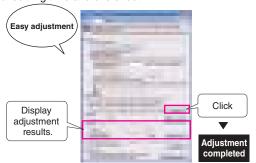




Servo Adjustment

One-Touch Tuning Function

With the ease of clicking the start button, adjustments including estimating load to motor inertia ratio, adjusting gain, and suppressing machine resonance are automatically performed for the maximum servo performance. Check the adjustment results of settling time and overshoot.



Graph Function

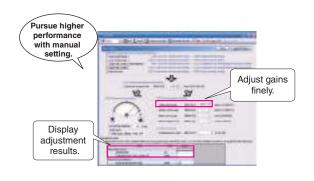


The number of measurement channels is increased to 7 channels for analog and 8 channels for digital. Display various servo statuses in the waveform at one measurement, supporting setting and adjustment. Convenient functions such as [Overwrite] for overwriting multiple data and [Graph history] for displaying graph history are available. Waveform measurement is simultaneously executed on the connected axes via Motion controller communication.



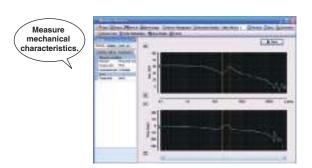
Tuning Function

Adjust control gain finely on the [Tuning] window manually for further performance after the one-touch tuning.



Machine Analyzer Function

Input random torque to the servo motor automatically and analyze frequency characteristics (0.1 Hz to 4.5 kHz) of a machine system just by clicking the [Start] button. This function supports setting of machine resonance suppression filter, etc.



MELSERI/O-J4

Maintenance

Servo Amplifier Life Diagnosis Function

Check cumulative operation time and on/off times of inrush relay. This function provides an indication of replacement time for servo amplifier parts such as capacitor and relays.



Machine Diagnosis Function

This function estimates machine friction and vibration in normal operation without special measurements.

Comparing the data of the first and after years of

operations helps to find out the age-related degradation of a machine, supporting predictive maintenance.

Prevent machine failure

with advanced

predictive

maintenance

beforehand



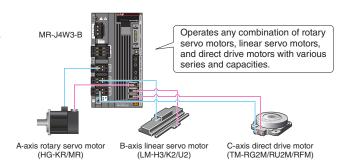
Designed to cut waste and save on space, wiring, and energy use

Multi-Axis Servo Amplifier in Harmony with Eco-Friendly Society

2-axis/3-axis Types for Energy-Saving and Miniaturized Machine

2-axis and 3-axis servo amplifiers are available for operating two and three servo motors, respectively. These servo amplifiers enable energy-saving, compact machine. Different types of servo motors including rotary servo motors, linear servo motors, and direct drive motors are freely combined as long as the servo motors are compatible with the servo amplifier*.

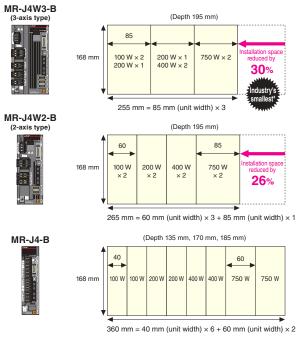
^{*} For the combination, refer to "Combinations of Multi-Axis Servo Amplifier and Servo Motors" on p. 1-8 in this catalog.



Space-Saving with Industry's Smallest* 3-axis Type

2-axis servo amplifier MR-J4W2-B requires 26% less installation space than two units of MR-J4-B. 3-axis servo amplifier MR-J4W3-B requires 30% less installation space than three units of MR-J4-B.

[Example of installation space for two units of each 100 W, 200 W, 400 W, and 750 W]

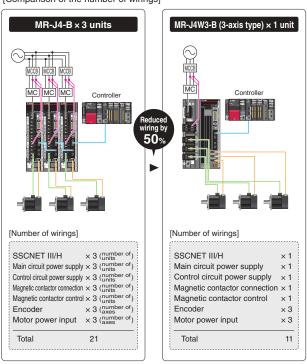


* Based on Mitsubishi Electric research as of February, 2019

Reduced Wiring by Approx. 50% with 3-axis Type

The three axes of 3-axis servo amplifier MR-J4W3-B use the same connections for main and control circuit power, peripheral equipment, control signal wire, etc. Thus, the number of wirings and devices is greatly reduced.

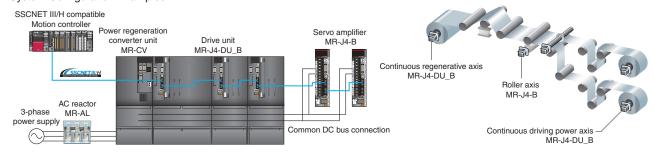
[Comparison of the number of wirings]



Eco-friendly performance, designed to save energy in every detail

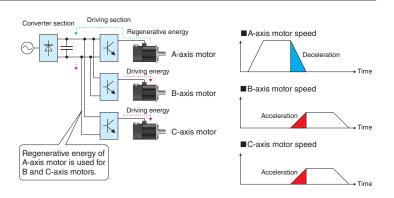
MELSERI/O-J4 | Optimal Energy-Saving System for Your System

System Configuration Examples



Energy-Conservation with Common DC Bus Connection

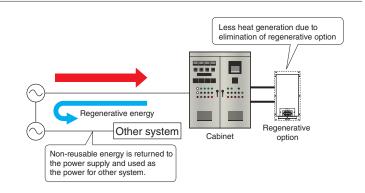
When multiple servo amplifiers and drive units are connected to the MR-CV power regeneration converter unit by a common DC bus connection, the regenerative energy of one axis is used for driving other axes, contributing to energy-conservation. The multi-axis servo amplifier has the same effect.



Further Energy-Conservation with Power Regeneration System

The MR-CV power regeneration converter unit has a power regeneration system which returns the regenerative energy back to the power supply, enabling the regenerative power to be used for other systems for further energy-conservation.

In addition, when the MR-CV power regeneration converter unit is used, a regenerative option is not required, and thus, the total heat generation in a system will be decreased.



Advanced Function and Performance for More Energy-Conservation

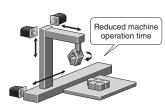
Reduced energy loss of servo amplifier and servo motor

[Servo amplifier]
Efficiency is increased by the use of a new power module.
[Servo motor]
Motor efficiency is increased by optimized design of magnetic circuit.



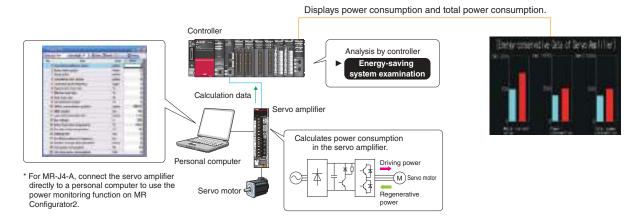
Energy-conservation due to the improved machine performance

The servo amplifiers and the servo motors with the industry-leading level of high performance reduce machine cycle time and operation time, resulting in less energy consumption.



Power Monitoring Function

Driving power and regenerative power are calculated from the data in the servo amplifier such as speed and current, and the power consumption is monitored with MR Configurator2. In a system of CC-Link IE Field Network or SSCNET III/H, the data are transmitted to a controller, and the power consumption is analyzed and displayed.



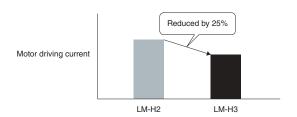
Energy-Conservation Achieved by LM-H3 Linear Servo Motor Series

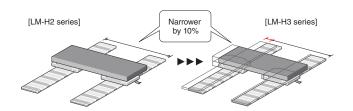
Reduced motor driving power

LM-H3 has achieved a reduction of 25%* in motor driving current due to a new magnetic design with optimized magnet form, contributing to power conservation for machines. The motor coil is lighter by approximately 12%* as compared to the prior model, which also contributes to saving energy for driving the moving part. *For 720 N rated linear servo motor

Space saving

For LM-H3, widths of the motor coil and the magnet are reduced by 10% from the prior model. Increased thrust to current ratio results in using the servo amplifier in smaller capacity, contributing to more compact machine (the reduction of materials).





melser/o-J4 Environment

Expanded Environmental Conditions

Capable of operating at an altitude of up to 2000 m.

Compatible with power supply voltage of 240 V AC for global use.

Complies with Restriction of the Use of certain Hazardous Substances in Electrical and Electronic Equipment (RoHS) - Directive

Servo amplifiers with special coating-specification are now available. This servo amplifier has an improved corrosion resistance in environments with corrosive gas concentrations, conforming to IEC 60721-3-3:1994 Class 3C2. For details, contact your local office.



The speed and cost benefits achieved with existing manufacturing assets

MELSERI/O-J4

Seamless Integration with Existing System

MR-J4-B

SSCNET III compatible

Same mounting dimensions with MR-J3

Servo motor power cable

Encoder cable

Easy Replacement of MR-J3 Series

Compatible mounting

MR-J4-B/MR-J4-A has the same mounting dimensions*1 with MR-J3-B/MR-J3-A. HG rotary servo motor series has the same mounting dimensions*2 and uses the same option cables for the power, the encoder*3, and the electromagnetic brake as HF series or HC-RP/HC-UP series

- *1. Mounting dimensions are smaller for servo amplifiers rated 200 V 5 kW, 400 V 3.5 kW, 200 V/400 V 11 kW, and 200 V/400 V 15 kW.
- *2. For replacing HA-LP series to HG-JR series, contact your local sales office for more detail.
- *3. HG-JR series of 11 kW to 55 kW uses a different encoder cable from HF-JP series.

When not changing the controller to SSCNET III/H controller

MR-J4-B/MR-J4W2-B/MR-J4W3-B servo amplifier has J3 compatibility mode. By operating in J3 compatibility mode, MR-J4 series servo amplifier and MR-J3 series servo amplifier can be used together in a same system without changing the existing controller.

- * When the SSCNET III compatible products are in the system, the communication speed is 50 Mbps, and the function and the performance are equivalent to those of MR-J3.
- * Some functions may not be supported by the J3 compatibility mode. Refer to relevant Servo Amplifier Instruction Manual for details.

The following new functions of MR-J4 series are available with J3 extension function of J3 compatibility mode.

- ·One-touch tuning function
- Robust filter
- ·SEMI-F47 function
- · Drive recorder function
- Power monitoring function
- · Advanced vibration suppression control II
- Machine resonance suppression filter (5 filters)
- Tough drive function
- $\cdot \text{Machine diagnosis function} \\$
- ·Lost motion compensation function

MR-J3_-B Equipped with J3 compatibility mode

Servo moto

Same cables with MR-J3

MR-J3 -B MR-J4 -B MR-J3 -B MR-J4 -B

New functions of MR-J4

are also available with J3

Same mounting

dimensions of servo motor

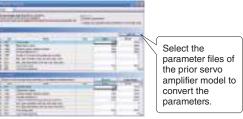


Parameter conversion

Parameters are automatically converted by changing MR-J3-B to MR-J4-B with MELSOFT MT Works2*1. MR-J3-A and MR-J3-T parameters can also be converted to MR-J4-A parameters using the parameter converter function of MR Configurator2*1.

*1. Be sure to update your MT Works2 and MR Configurator2 to the latest version.

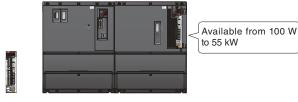
[Parameter converter window]



Wide variety of product lines

MELSERVO-J3 series is replaceable with MELSERVO-J4 series with a wide variety of power supplies and capacities. MR-J4-B/MR-J4-A is available from 100 W to 55 kW, and the main circuit power supply is selectable from 3-phase 200 V AC, 3-phase 400 V AC and 1-phase 100 V AC.

*1. For the product lines, refer to "MELSERVO-J4 Product Lines" on p.5 in this catalog.



MR-J4-10B

MR-CR55K4 + MR-J4-DU55KB4

Supporting Replacement of MR-J2-Super Series

MELSERVO-J4 series product lines include general-purpose interface, positioning function, and SSCNET III/H interface. MELSERVO-J4 series is compatible with a wide variety of command interface and also replaceable from MELSERVO-J2S series.



For renewing the units to MR-J4 series

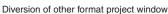
Parameters are automatically converted with MELSOFT MT Works2*1 when the servo amplifier is changed from MR-J2S-B to MR-J4-B.

With the parameter converter function of MR Configurator2*1, parameters of MR-J2S-A are converted to those of MR-J4-A, and parameters of MR-J2S-CP and MR-J2S-CL are converted to those of MR-J4-A-RJ.

*1. Be sure to update your MT Works2 and MR Configurator2 to the latest version.

[MT Works2 window]







Servo amplifier conversion window

When not changing the controller to SSCNET III/H controller

A combination of MR-J4-B-RJ020 and MR-J4-T20 conversion unit for SSCNET of MR-J2S-B is capable of connecting to the SSCNET of MR-J2S-B compatible servo system controller.*

Thus, renewing the units other than the controller to MR-J4 series is possible without changing the existing controller.

- * The function and performance are equivalent to those of MR-J2S-B. (J2S compatibility mode) * Refer to "New Product Release of Conversion Unit for SSCNET of MR-J2S-B" and
- "MR-J4-B_-RJ020 MR-J4-T20 Servo Amplifier Instruction Manual" for details.

The set of MR-J4-B-RJ020 and MR-J4-T20 is compatible with the following servo system controllers:

A171SHCPU(N), A172SHCPU(N), A173UHCPU, A273UHCPU, A1SD75M, QD75M, Q172CPU(N), and Q173CPU(N)

SSCNET of MR-J2S-B compatible controller MR-J4-B-RJ020 MR-J4-T20 HG series

When using the existing wiring

MR-J2S-B renewal tool manufactured by Mitsubishi Electric System & Service Co., Ltd. is available for using the existing HC/HA series servo motors or for replacing MR-J2S using the existing connections.

This renewal tool enables to use the existing mounting holes and wiring, and the replacement and wiring can be completed in a short period of time.

For MR-J2S renewal tool, contact your local sales office.



Renewal related materials

We provide support for the renewal with the following materials from the catalog of renewal introduction, the handbook with detailed information to the instruction manual for the renewal tool to use the existing wiring.



Transition from MELSERVO-J3/J3W Series to J4 Series Handbook L(NA)03127

This handbook explains how to replace your MR-J3/J3W with MR-J4 series.



MELSERVO-J2-Super Transition Guide catalog L(NA)03091

This catalog introduces how to upgrade your MR-J2S to MR-J4 series.



Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook L(NA)03093

This handbook explains how to replace your MR-J2S/J2M with MR-J4 series.



New Product Release of Conversion Unit for SSCNET of MR-J2S-B SV1306-1

This brochure announces a release of MR-J4-B-RJ020 and a conversion unit for connecting to SSCNET of MR-J2S-B. Specifications of the servo amplifier and the conversion unit are also listed.



MR-J2S Renewal Tool Catalog X901307-312

This guide introduces a renewal tool for replacing MR-J2S with MR-J4. The renewal tool allows to use the existing wiring and mounting holes, making the replacement simple and fast.



Manual for Replacement from MELSERVO-J2S Series Using MR-J2S Renewal Tool X903130707

This handbook explains how to replace your MR-J2S with MR-J4, using the renewal tool. Be sure to read through this handbook when considering and implementing the replacement.

Mitsubishi Electric System & Service Co., Ltd.

MR-J2S series has been discontinued since August 2015, and MR-J3/J3W series has been discontinued since May 2019.

Introducing basic functions from the conventional to the latest

MELSERI/O-J4

Offering Various Basic Functions

Position/Speed/Torque control

Position, speed, and torque controls are available. The position control performs positioning by following position commands and is suitable when synchronous or interpolation control is used. Speed and torque are controlled to be constant by the speed and torque controls following the speed and torque commands respectively.

Control switching

Control can be switched among position, speed, and torque controls.

* Control can be switched between two of the controls for MR-J4-A.

Real-time auto tuning

The load to motor inertia ratio of a machine is always estimated from the servo motor current and speed during acceleration/deceleration. Therefore, gains such as model loop gain, position loop gain, and speed loop gain are automatically set just by setting the response level.

Model adaptive control

Control with high responsivity and high stability is achieved according to the model control.

The two-degrees-of-freedom model adaptive control enables to set the response for command and disturbance respectively.

Adaptive filter II

Adaptive filter II is a function in which the servo amplifier detects machine resonance for a predetermined period of time and sets the filter characteristics automatically to suppress mechanical system vibration. Since the filter characteristics (frequency and depth) are set automatically, it is not necessary to consider the resonance frequency of a mechanical system.

This function is effective for the relatively high frequency of machine resonance around 100 Hz to 2.25 kHz.

Low-pass filter

The low-pass filter suppresses high-frequency resonance which occurs as servo system response is increased. The filter is enabled as default, and the set frequency is automatically adjusted.

Slight vibration suppression control

This function suppresses vibration of ± 1 pulse produced at a servo motor stop.

Gain switching function

This function enables to switch gains. Gains during rotation and during stop can be switched. Using a switching signal to switch gains is also possible during operation.

Feed forward

With this function, a position deviation is reduced to nearly zero during constant-velocity operation.

This function improves the tracking of position command during trajectory control, etc.

Internal speed command

Up to seven internal speed commands can be stored in parameters. Speed control is possible without using the analog voltage command by selecting the internal speed command with input device.

* Supported only by MR-J4-A.

Absolute position detection system

Merely setting a home position once makes home position return unnecessary at every power-on.

Built-in regenerative resistor

Servo amplifiers from 0.2 kW to 7 kW have a built-in regenerative resistor, saving installation space for an option and enabling more compact system.

Regenerative option

Use a regenerative option when the built-in regenerative resistor of the servo amplifier does not have sufficient regenerative capability. For 5 kW or larger servo amplifiers, the brake unit is available when the regenerative option does not provide enough regenerative power.

* Available as an option.

Power regeneration converter

Regenerative energy is returned to the power supply and used for other systems, contributing to energy-saving.

MR-CV_ power regeneration converter unit is compatible with MR-J4-DU_B_(-RJ) drive unit and MR-J4-_B_(-RJ) servo amplifier. FR-XC multifunction regeneration converter unit is compatible with the servo amplifiers of 100 W to 22 kW in 200 V class and 0.6 kW to 22 kW in 400 V class.

Some functions may not be available depending on the models. Refer to relevant Servo Amplifier Instruction Manual for details.

Dynamic brake

The dynamic brake is designed to decelerate the servo motor immediately at an alarm occurrence, power failure, or forced stop. The dynamic brake is not for holding a shaft at a stop.

- * The dynamic brake is built in the 7 kW or smaller servo amplifiers.
- * The external dynamic brake is required for the 9 kW or larger servo amplifiers.

Close mounting

Close mounting is possible for 200 V 3.5 kW or smaller, 100 V, and 48 V DC/24 V DC servo amplifiers. Mounting space efficiency is significantly improved.

- * When the servo amplifiers are closely mounted, the operation environment condition is different
- * Close mounting is not possible when the servo amplifiers of 1 kW and 2 kW in 200 V class are used with 1-phase power supply.

Input signal selection (device settings)

Function assigned to each pin for digital input can be changed by setting parameters.

* Available with MR-J4-GF and MR-J4-A.

Output signal selection (device settings)

Function assigned to each pin for digital output can be changed by setting parameters.

Encoder output pulse

Encoder output pulses can be outputted in the differential line driver type as A/B/Z-phase pulse. Output pulse per servo motor revolution can be set with the parameter.

* MR-J4W2-B outputs A/B-phase pulse. MR-J4W3-B is not compatible with this function

A/B-phase pulse through output

With this function, when an A/B/Z-phase differential output type linear encoder is used, A/B/Z-phase signals from the linear encoder are outputted as encoder output pulses. The signals from the linear encoder are used by a controller without being branched.

* Available only with MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ.

Monitoring (Status display)

Servo status such as regenerative load ratio, effective load ratio, instantaneous torque, or servo motor speed can be monitored on MR Configurator2. For MR-J4-A, the status is also confirmed on the seven-segment LED display.

Analog monitor output

Servo status such as torque and servo motor speed is outputted in terms of voltage in real time.

* Not available with MR-J4W2-B/MR-J4-W3-B.

Alarm history

The past 16 alarms are recorded in the servo amplifier. The alarms can be checked in a list with MR Configurator2.

Test operation

Before starting actual operation, perform test operation to make sure that the machine operates normally. The following can be performed using MR Configurator2.

- JOG operation
 Test operation function for checking a speed control operation without a command from a controller.
- Positioning operation
 Test operation function for checking a positioning operation by position control without a command from a controller.
- Motor-less operation
 Without connecting a servo motor, this function outputs
 signals in response to the input device and displays
 status as if the servo motor is actually running. The
 motor-less operation is useful for checking the
 sequence of controller, etc.
- Program operation
 Without using a controller, this function enables
 positioning operation consisting of multiple simple
 operation patterns.
- Output signal (DO) forced output
 This function switches output signals on/off forcibly independently of the servo status, useful for checking the output signal wirings.

Multi-axis adjustment function

This function simultaneously adjusts parallel drive axes which make the same motion and also executes test operation and gain adjustment for up to four axes at the same time. The target axes can be selected with a simple operation on engineering software.

* This function is available when the servo amplifier is used with RnMTCPU or RD77MS.

Pressure control function

Pressure sensor signals are directly inputted to the servo amplifier, enabling high-response feedback control and pressure control.

 * Pressure control-compatible servo amplifier (MR-J4-B-LL) is necessary

Some functions may not be available depending on the models. Refer to relevant Servo Amplifier Instruction Manual for details.

A wide-ranging lineup to meet virtually every drive control need

The new MR-J4 series lineup includes servo amplifiers and servo motors to meet virtually every production need — because every production site is different, with unique problems that require unique and innovative solutions.





MR-J4-GF(-RJ)

The CC-Link IE Field Network compatible servo amplifier enables a system synchronized with remote I/O with Ethernet-based open network.



MR-J4-B(-RJ)

With the SSCNET III/H compatible servo amplifier, a complete synchronous system can be configured using high-speed serial optical communication. Servo system performance and functions are utilized to the fullest when MR-J4-B(-RJ) is used combined with the servo system controller.

■Product lines

with CC-Link IE Field Network, SSCNET III/H, and general-purpo

: Supported -: Not supported

Servo amplifiers with CC-Link IE Field Network, SSCNET III/H, and general-purpose interface are available.				Compatible servo motor		
Model	Power supply	Command interface	Fully closed loop control*2	Rotary	Linear ⁻³	Direct drive
	1-phase 100 V AC		•	•	•	•
MR-J4-GF(-RJ)*1	3-phase 200 V AC	CC-Link IE Field Network	•	•	•	•
	3-phase 400 V AC		•	•	•	-
	1-phase 100 V AC		•	•	•	•
MR-J4-B(-RJ)*1	3-phase 200 V AC	- SSCNET III/H	•	•	•	•
	3-phase 400 V AC		•	•	•	_
MR-J4W2-B	3-phase 200 V AC 2-axis		•	•	•	•
WR-J4W2-D	48 V DC/24 V DC 2-axis		-	•	_	_
MR-J4W3-B	3-phase 200 V AC 3-axis		-	•	•	•
	1-phase 100 V AC	Pulse train/	•	•	•	•
	3-phase 200 V AC	Analog voltage/	•	•	•	•
MR-J4-A(-RJ)*1	3-phase 400 V AC	RS-422/RS-485 *5	•	•	•	_
	48 V DC/24 V DC	MODBUS® RTU *4	-	•	_	_

^{*1.} MR-J4-GF-RJ/B-RJ/A-RJ servo amplifier is compatible with two-wire and four-wire type serial, and pulse train interface (A/B/Z-phase differential output type) linear encoders. (MR-J4-03A6-RJ is not compatible with the linear encoders.)

*2. MR-J4-GF/B/A servo amplifier is compatible only with two-wire type serial linear encoder. For four-wire type serial and pulse train interface (A/B/Z-phase differential output type) linear encoders, use MR-J4-GF-RJ/B-RJ/A-RJ.

*3. MR-J4-GF/B/A servo amplifier is compatible only with two-wire type and four-wire type serial linear encoders. For pulse train interface (A/B/Z-phase differential output type) linear encoder, use MR-J4-GF-RJ/B-RJ/A-RJ.





MR-J4W2-B

The SSCNET III/H compatible 2-axis servo amplifier drives two servo motors, enabling energy-saving, less-wiring, compact machine.



MR-J4W3-B

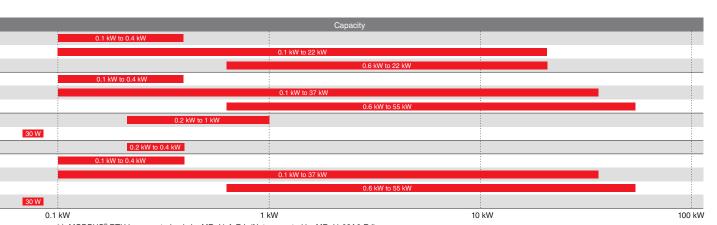
The SSCNET III/H compatible 3-axis servo amplifier drives three servo motors, enabling energy-saving, less-wiring, compact machine.



MR-J4-A(-RJ)

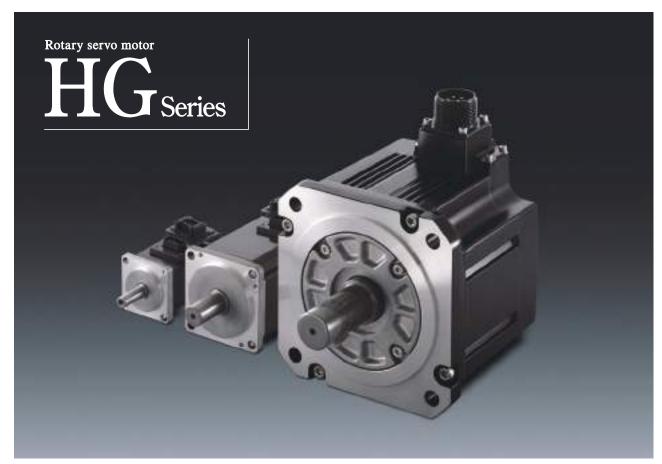
The general-purpose interface compatible servo amplifier enables position control by pulse train command and speed/torque control by analog voltage command.

The maximum command pulse frequency is 4 Mpulses/s.



 $^{^{*}4.\} MODBUS^{\otimes}$ RTU is supported only by MR-J4-A-RJ. (Not supported by MR-J4-03A6-RJ). $^{*}5.\ RS-485$ is supported only by MR-J4-A(-RJ). (Not supported by MR-J4-03A6-RJ).

High-speed, high-torque servo motors for fast, precise machine operation





HG-KR Series HG-MR Series



Rated speed: 3000 r/min
Maximum speed: 6000 r/min
Maximum torque is 350%* of the rated
torque, and high torque is achieved during
high-speed. * Supported only by HG-KR.

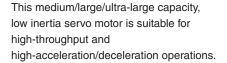


HG-SR Series

This medium capacity, medium inertia servo motor enables stable operation. The motor has achieved the industry's shortest class in length by the structural design being optimized.



HG-JR Series





HG-AK Series

The ultra-compact servo motor with the flange size of 25 mm \times 25 mm is suitable for small machines and machine heads.



HG-RR Series

This medium capacity, ultra-low inertia servo motor is perfect for high-throughput operations.

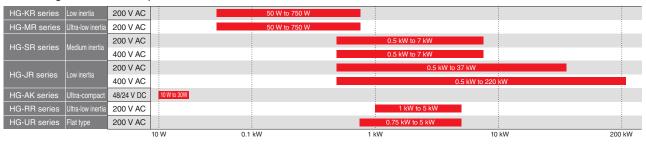


HG-UR Series

This medium capacity, flat type servo motor is well suited for situations where the installation space is limited.

Product Lines

A wide range of series and capacities is available.



Equipped with High-Resolution Absolute Position Encoder

Servo motors are equipped with a high-resolution absolute position encoder of 4,194,304 pulses/rev (22-bit) as standard. Positioning accuracy is increased.

* 262,144 pulses/rev (18-bit) for HG-AK series.

Improved Environmental Resistance

Ingress protection *2 of servo motors: HG-KR/HG-MR/HG-RR/HG-UR: IP65 HG-SR/HG-JR: IP67*1 HG-AK: IP55



*1. HG-JR 1000 r/min series 15 kW or larger, HG-JR 1500 r/min series 22 kW or larger, and HG-JR 2000 r/min series are rated IP44.

*2. The shaft-through portion is excluded.

Cable Leading Direction

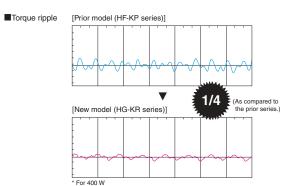
Cables for power, encoder, and electromagnetic brake are capable of being connected either in direction or in opposite direction of the load side, depending on the cable selection. (HG-KR and HG-MR series)



load side

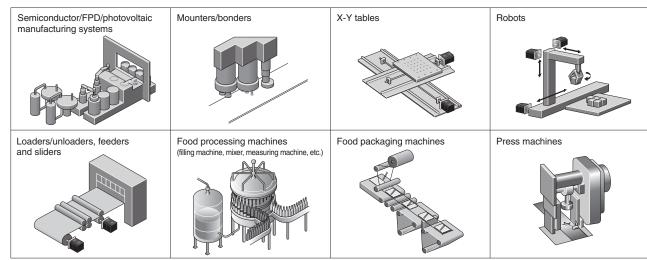
Reduced Torque Ripple during Conduction

The torque ripple is reduced owing to the optimized combination of the numbers of the motor poles and the slots. Thereby, smooth rotation is achieved even during a low-speed operation which is more likely affected by the torque ripple, improving the operation stability.



Application Examples

For various applications of every kinds of machine.



Servo motors for high-speed, high-accuracy, linear drive systems



Sophisticated Performance

- Maximum speed: 3 m/s (LM-H3 series)
- Maximum thrust range: 150 N to 18000 N Small size and high thrust are achieved by the increased winding density and the optimized core and magnet geometries as a result of electromagnetic field analysis.
- Four series are available: core, liquid-cooling core, magnetic attraction counter-force core, and coreless types.
- The linear servo motors are compatible with a variety of serial interface linear encoders including A/B/Z-phase differential output type linear encoders*. The linear encoder resolution ranges from 1 nm and up.
 - * A/B/Z-phase differential output type linear encoder is compatible with MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ servo amplifier.
- High-performance systems such as high-accuracy tandem synchronous control are achieved using MR-J4 series servo amplifier with CC-Link IE Field Network or SSCNET III/H compatible controller.

Achieving High-Performance Machine

For higher machine performance

- Improved productivity due to high-speed driving part.
- High-accuracy positioning by fully closed loop control system.

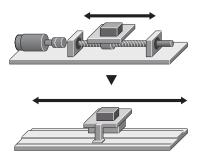
For easier use

- The linear servo motor enables simple and compact machine with high rigidity.
- Smooth operation and clean system are achieved.

For flexible machine configurations

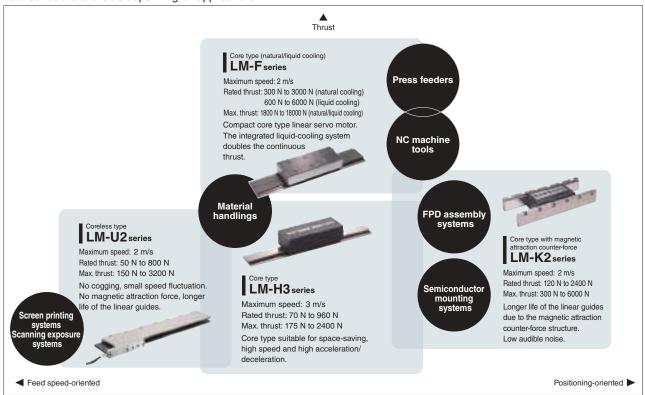
- Multi-head and tandem systems are easily configured.
- The linear servo motor is suitable for long-stroke applications.

[Offers more advantage than conventional ball screw driving systems]



Product Lines

Four series are available depending on applications.



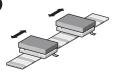
Application Examples

Optimum for a linear drive system which requires a high speed and high accuracy. Easily achieve a tandem configuration or multi-head configuration.



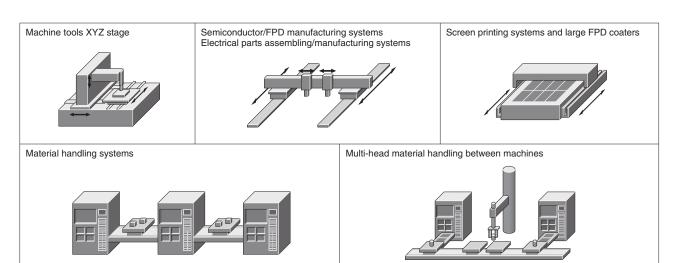
Tandem configuration

The linear servo motors configured in tandem are suitable for large systems that require highly accurate synchronous operation between two axes.



Multi-head configuration

Multi-head systems enable control of two motor coils independently, thereby simplifying machine mechanisms. This system is suitable for machines that require short cycle time.



Compact and robust direct drive motors for high-accuracy applications



Sophisticated Performance

High performance with the latest technologies

Our latest magnetic design and winding technologies enable high torque density. In addition, extremely smooth rotation is achieved by the minimized torque ripple.

High-resolution absolute position encoder

The direct drive motor is equipped with a high-resolution absolute position encoder (1,000,000 to 4,000,000 pulses/rev) as standard. High-accuracy machine is achieved.

Compact and low-profile design

Due to high level of structural design technology, compact and low-profile design is achieved. This design enables a small mounting space and a low center of gravity.

Hollow shaft diameter range: ø20 mm to 104 mm

The motor is equipped with a large hollow shaft resulting from using bearing and encoder with large diameter. It allows cables and air tubing to pass through.

Achieving High-Performance Machine

For higher machine performance

- Suitable for low-speed and high-torque operations.
- High-accuracy positioning is achieved because the motor is directly coupled to a load.

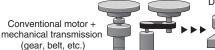
For easier use

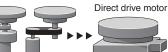
- Since mechanical transmission is no longer required, no backlash and no abrasion occurs, enabling smooth operation with less audible noise, clean system, and easy maintenance.
- Less components are required for the system.

For flexible machine configurations

- Simple, compact, and high-rigid machine is achieved.
- Machine stability is enhanced due to the low-profile design and a low center of gravity.
- The motor has an inner rotor with hollow shaft that allows cables and pipes to pass through.

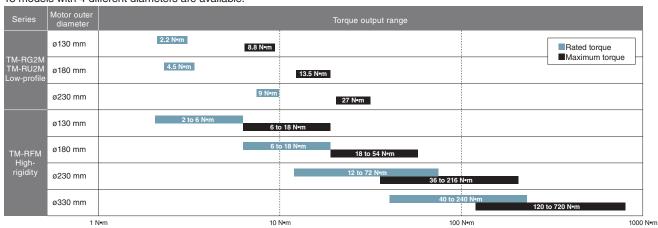
[No mechanical transmission contributing to no warp or distortion.]





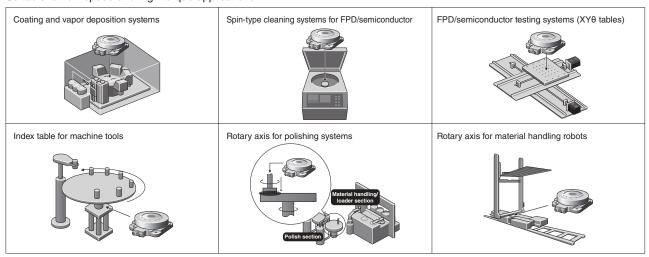
Product Lines

18 models with 4 different diameters are available.

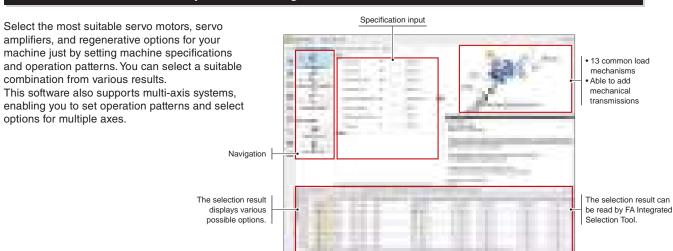


Application Examples

Suitable for low speed and high torque applications.



MELSERVOJ4 | Drive System Sizing Software MELSOFT Motorizer



Simple Motion Module





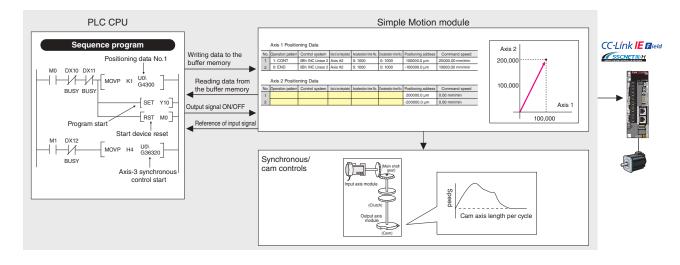


Select from two types of network: Ethernet-based open network (CC-Link IE Field Network) or optical network (SSCNET III/H).

Features of Simple Motion Module

The Simple Motion module is an intelligent function module which performs positioning control by following the instructions of PLC CPU.

- The positioning functions are used in the same manner as those of the Positioning module.
- Linear interpolation control and other controls can be achieved easily just by writing positioning data from sequence programs to the buffer memory.
- Positioning/synchronous/cam controls are performed with simple parameter setting and a start from a sequence program.



	RD77GFn	QD77GFn	RD77MSn	QD77MSn	LD77MSn	FX5SSC-S
Max. number of control axes	n = 4/8/16/32 axes	n = 4/8/16 axes	n = 2/4/8/16 axes	n = 2/4	1/16 axes	4/8
Operation cycle	0.5 ms or longer	1.0 ms or longer	0.444 ms	or longer	0.888 ms or longer	1.777 ms
Programming language	·		_	_		•
Control	Position control	Speed control	Torque control	Tightening & press-fit control*1	Advanced synchronous control	Cam control
mode						
Positioning	Linear interpolation	Circular interpolation	Continuous trajectory control	Helical interpolation*2		Speed/position switching control (ABS)
control		Speed/position switching control (INC)	Position/speed switching control			
	Forced stop	Hardware stroke limit	Software stroke limit	Absolute position system	Amplifier-less operation	Unlimited length feed
Auxiliary function	Optional data monitor	Mark detection	Flash ROM backup	M-code output	Error history	Digital oscilloscope
			Cam auto-generation			

^{*1.} Not supported by RD77GF/QD77GF.
*2. Not supported by QD77GF/QD77MS/LD77MS/FX5-_SSC-S

Motion Controller







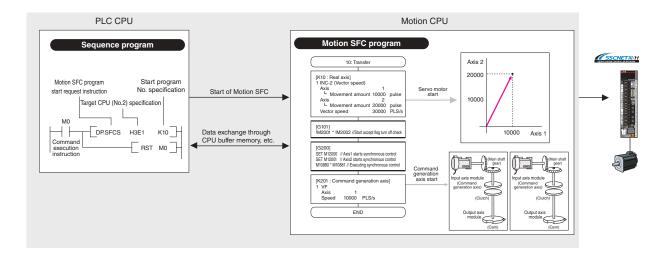
• Multiple CPU system with PLC CPU

- Integrates a power supply, a programmable controller, and a Motion controller
- Equipped with an incremental synchronous encoder interface and the mark detection function

Features of Motion Controller

The Motion controller is a CPU module used with PLC CPU for Motion control.

- Using Motion SFC programs, the Motion CPU separately operates controls from the PLC CPU. Thus CPU loads are distributed, achieving advanced Motion control.
- •Various advanced Motion controls, such as tightening & press-fit, advanced synchronous, and cam controls can be performed in addition to basic controls including positioning, speed and torque controls.
- ●COGNEX vision system can be directly connected to the controller via Ethernet.



	R64MTCPU	R32MTCPU/Q173D	SCPU F	R16MTCPU/0	Q172DSCPU	Q	170MSCPU-S1	Q170N	MSCPU
Max. number of control axes	64 axes	32 axes			16 axes		16 axes		
Operation cycle		0.222 ms or longer			0.222 ms or longer Equivalent to Q06UDH		0.222 ms or longer	Equivalent to Q03UD	
Programming language				Motion	n SFC		·		
Control	Position control	Speed control	Torque o	control	Tightening & press	s-fit control	Advanced synchronous control	Cam o	control
mode	Pressure control*1								
Positioning	Linear interpolation	Circular interpolation	Continuous traj	ectory control	Helical interp	olation	Position follow-up control	Speed control with	n fixed position stop
control	High-speed oscillation control	Speed/position switching control							
Auxiliary function	Forced stop	Hardware stroke limit	Software s	troke limit	Absolute positio	n system	Amplifier-less operation	Unlimited I	length feed
	Optional data monitor	Mark detection	ROM op	eration	M-code ou	itput	Error history	Digital os	cilloscope
	Vision system connection	Software security key	Cam auto-g	generation	High-speed re	eading	Limit switch output		

^{*1.} Not supported by Q170MSCPU(-S1)

Positioning Module

The Positioning module is an intelligent function module which performs positioning control easily by following the instructions of PLC CPU. The Positioning module is compatible with the general-purpose pulse train as the command I/F and is used with MR-J4-A.



Pulse train compatible MELSEC iQ-R series

RD75P2, RD75D2 RD75P4, RD75D4

- · Maximum number of control axes:
- 2 axes (RD75P2/RD75D2) and 4 axes (RD75P4/RD75D4)
- Open-collector type or differential line driver type is selectable for pulse train output
- Equipped with various positioning functions, such as circular interpolation and target position change function



Pulse train compatible MELSEC-Q series

QD75P1N, QD75D1N QD75P2N, QD75D2N QD75P4N, QD75D4N

- Maximum number of control axes:
- 1 axis (QD75P1N/QD75D1N), 2 axes (QD75P2N/QD75D2N), and 4 axes (QD75P4N/QD75D4N)
- Open-collector type or differential line driver type is selectable for pulse train output
- Equipped with various positioning functions, such as circular interpolation and target position change function



Pulse train compatible MELSEC-L series

LD75P1, LD75D1 LD75P2, LD75D2 LD75P4, LD75D4

- Maximum number of control axes:
- 1 axis (LD75P1/LD75D1), 2 axes (LD75P2/LD75D2), and 4 axes (LD75P4/LD75D4)
- Open-collector type or differential line driver type is selectable for pulse train output
- Equipped with various positioning functions, such as circular interpolation and target position change function



Pulse train compatible MELSEC-L series

L02SCPU, L02CPU L02CPU-P, L06CPU L26CPU, L26CPU-BT L26CPU-PBT

- Maximum number of control axes: 2 axes
- Supports S-curve acceleration/deceleration
- Equipped with various functions as standard, such as positioning, high-speed counter, pulse catch, interrupt input, and general input/output functions



Pulse train compatible MELSEC iQ-F series

FX5-20PG-P FX5-20PG-D FX5 CPU module

[FX5-20PG-P/FX5-20PG-D]

- Maximum number of control axes: 2 axes
- Open-collector type or differential line driver type is selectable for pulse train output

[FX5 CPU module]

- Maximum number of control axes: 3 axes (FX5UJ), 4 axes (FX5U, FX5UC, FX5S)
- Equipped with built-in positioning functions, pulse train output is possible



Pulse train compatible MELSEC-F series

FX3U-1PG FX3 basic module

[FX₃U-1PG]

- Maximum number of control axes: 1 axis
- Up to 200 kHz pulse output is possible

[FX3 basic module]

- Maximum number of control axes:
- 2 axes (FX3G (14-point and 24-point type), FX3GC, FX3S), 3 axes (FX3U, FX3UC, FX3G (40-point and 60-point type))
- Equipped with built-in positioning functions, pulse train output is possible

C Controller/Personal Computer Embedded Type Servo System Controller



C Controller Interface Module

Q173SCCF

Connected directly to a C Controller via PCI Express®, this module is used for controlling MR-J4_-B, by a user program.

- High-speed access by PCI Express[®] and detection of interrupts.
- Event-driven programs, which use interrupts, can be created.

SSCNET III/H compatible Position Board

MR-MC210/211 MR-MC220U3/220U6 MR-MC240/241/341

CC-Link IE Field compatible Simple Motion Board

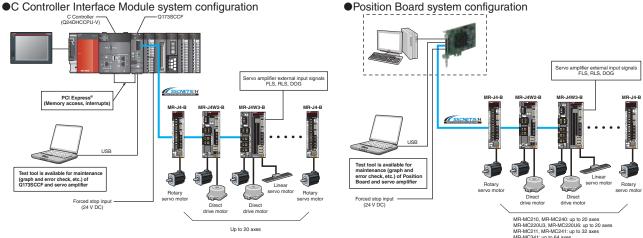
MR-EM340GF

Connected to a personal computer, this board type controller is used for controlling MR-J4-B/MR-J4-GF.

- Event-driven programs, which use interrupts, can be created.
- Supporting the real-time OS.

Features of C Controller/Personal Computer Embedded Type Servo System Controller

- •Select a C Controller or a personal computer for the system.
- Programmable controllers are not required in the system
- Equipped with Point to Point positioning functionality as standard (set with Point table)
- ●High-speed processing (For SSCNET III/H: 1 cycle startup, 0.222 ms/8 axes)
- Various API functions and a test tool help users develop applications



Main basic functions

JOG operation, Incremental feed, Automatic operation, Linear interpolation, Home position return, Electronic gear, Speed units setting, Smoothing filter, S-curve acceleration/deceleration, Stop function, Command change, Stroke limit, Interlock, Rough match output, Torque limit, Backlash compensation, Interference check, Position switch, Home position search limit, Absolute position detection system, Other axes start, Tandem operation, Pass position interrupt, Log function, etc.

Related Catalogs



Mitsubishi Electric Servo System Controllers MELSEC iQ-R series/ MELSEC iQ-F series catalog L(NA)03100



Mitsubishi Electric Servo System Controllers catalog L(NA)03062



MELSEC iQ-R Series iQ Platform-compatible PAC catalog L(NA)08298ENG



MELSEC iQ-F Series iQ Platform-compatible PLC catalog L(NA)08428ENG



Programmable Controllers MELSEC-L series catalog L(NA)08159E



C Controller/Personal Computer Embedded Type Servo System Controller catalog

Our total solution for your satisfaction

MELSERVO Solution

Introducing the MELSERVO solutions for problems in production sites. We offer the optimal solutions for various problems in various production sites.

Vertical Form, Fill & Seal For food/beverage bag filling and packing



Solution O 1	Stabilizing the packing quality Synchronous Control
Solution 02	Shorter cycle time without increasing shock to a machine Cam Control
Solution 03	Creating a safety system → Safety Sub-Function

Rotary Knife For steel & paper cutting, stamping and labeling



Solution	Cam creation on HMI screen
01	→ Cam Auto-Generation Function
	Cutting the cheet using the registration mark as a reference
Solution	Cutting the sheet using the registration mark as a reference
02	→ Mark Detection Function
02	→ Mark Detection Function

Motion Alignment (X-Y-θ) For equipment requiring more accurate positioning



More accurate positioning COGNEX Vision System	
More precise drive operation Direct Drive Motor	
Shorter cycle time O3	-

Gantry Application For material handling, automatic assembly and scanning



Solution O 1	Suppression of the machine vibration → Vibration Suppression Functions
Solution 02	Simpler multi-head configuration → Linear Servo Motor
Solution 03	Synchronized movement of axis-1 and axis-2 → Tandem Configuration

Pick and Place Robot For material loading/unloading and sealing



Solution O 1	Suppression of the machine vibration → Advanced Vibration Suppression Control II
Solution 02	Simpler setting of the suppression function Machine Analyzer and Machine Resonance Suppression Filter
Solution 03	Smaller size machine → 3-axis Type Servo Amplifier

MELSERVO-J4 and our servo products come with a wide selection of functions to solve the challenges in production. Our newest functions are easier to use, and safer than ever before.

Driver Communication Function Torque-coordination of multiple axes



- Easy configuration of torque-assist system
- Space utilization with distributed arrangement of the other axes

While the master axis is operated in position or speed control mode, the other axes are operated in torque control mode with the same torque as the master axis.

Since multiple smaller-capacity servo motors are used for sharing load instead of a large-capacity servo motor, minimal space can be effectively used. The torque command is transmitted from the master axis to the other axes via SSCNET III/H with a parameter setting, and no additional wiring is required for this function. Each SSCNET III/H line can have up to eight master axes.

Super Trace Control Increasing path accuracy



- Actual path exactly as commanded
- 2 Reduction of deviation errors on arc motion

In normal control, a position deviation occurs in response to the position command from the controller, causing a deviation error between the machine axis' target path and the actual path. The super trace control function reduces this deviation error close to zero, enabling actual movement almost exactly as commanded, resulting in improved processing.

Pressure Control High-response pressure control



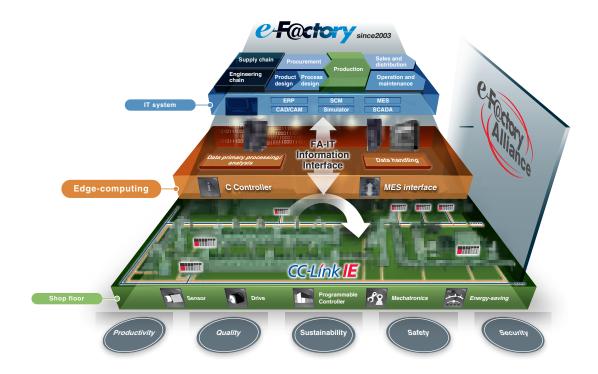
- High-response pressure control
- 2 Smooth switching between pressure and position control
- Easy adjustment
- Pressure sensor signals are inputted directly to the servo amplifier, enabling high-response feedback control.
- Pressure commands (applying/holding/releasing pressure) can be created easily on the profile setting window of the engineering software.



Refer to "MELSERVO-J4 Function Guide (L(NA)03152ENG)" for details.

e-F@ctory Solution

e-F@ctory is Mitsubishi Electric's integrated concept to build reliable and flexible manufacturing systems that enable users to achieve many of their high speed, information driven manufacturing aspirations. Through its partner solution activity, the e-F@ctory Alliance, and its work with open network associations such as The CC-Link Partners Association (CLPA), users can build comprehensive solutions based on a wide ranging "best in class" principle.



iQ Platform Solution

iQ platform minimizes TCO* by providing innovative solutions for:

- •Building a stable production system with enhanced productivity
- •Reducing the time from system development to startup for shorter product cycles
- •Efficiently managing and servicing the system to reduce down time and maintain productivity
- Ensuring product quality by swiftly processing large volumes of control data and production data and establishing traceability



^{*} TCO: Total Cost of Ownership

e-F@ctory Alliance

The e-F@ctory Alliance is a FA manufacturer partnering program that strongly links the connection compatibility of Mitsubishi Electric FA equipment utilizing excellent software and machinery offered by partners, thereby enabling systems to be built by systems integration partners and the proposal of optimal solutions to customers.



Software Partner

Developing and proposing excellent application software and drivers that ensure the connection compatibility of Mitsubishi Electric FA equipment.

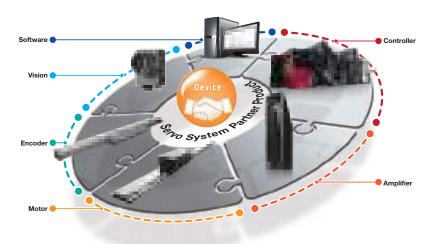
Dovice Bertner

Proposing peripheral equipment that is easy to connect with Mitsubishi Electric FA equipment and is easier to use.

Mitsubishi Electric Servo System Partners

Servo system includes controllers, servo drivers, actuators, sensors, etc. The servo system takes a step further to accelerate the equipment revolution by collaborating with our partner companies. Now that a wide variety of partner products are available such as pressure-resistance, explosion-proof type motors, custom-made servo motors, magnetic type linear encoders, your system will be configured flexibly.

The Mitsubishi Electric Servo System Partner Association is a subcommittee of e-F@ctory Alliance.



МЕМО

Servo Amplifiers

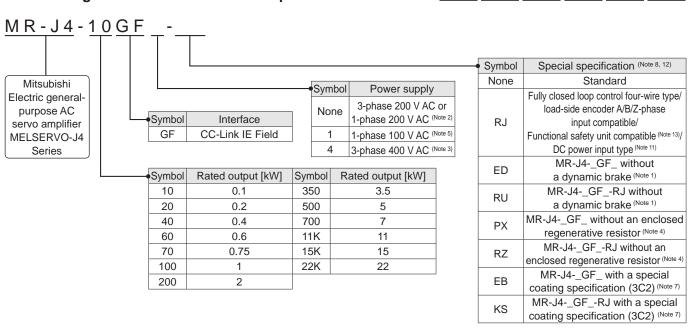
Model Designation	1-1
Combinations of 1-Axis Servo Amplifier and Servo Motor	1-4
Combinations of 1-Axis Servo Amplifier and Servo Motor with Functional Safety	1-7
Combinations of Multi-Axis Servo Amplifier and Servo Motors	
Selection of Power Regeneration Converter Unit, MR-J4-DU_B_(-RJ) Drive Unit, and Servo Amplifier	1-9
MR-J4-GF/MR-J4-GF-RJ Connections with Peripheral Equipment	1-10
MR-J4-GF/MR-J4-GF-RJ Specifications	
MR-J4-GF/MR-J4-GF-RJ Standard Wiring Diagram Example	
STO I/O Signal Connector (CN8) Connection Example	
Main/Control Circuit Power Supply Connection Example	
Servo Motor Connection Example (for MR-J4-GF/MR-J4-B/MR-J4-A)	
External Encoder Connection Specifications	1-31
Servo Motor Connection Example (for MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ)	1-32
MR-J4-GF/MR-J4-GF-RJ Dimensions	
MR-J4-B/MR-J4-B-RJ Connections with Peripheral Equipment	1-43
MR-J4-B/MR-J4-B-RJ/MR-J4-DU_B/MR-J4-DU_B-RJ/MR-J4-DU_B4-RJ100 Specifications	
MR-CV Specifications	
MR-CR Specifications	
MR-J4-B/MR-J4-B-RJ Standard Wiring Diagram Example	
MR-J4-DU_B4-RJ100 System Configurations/Standard Wiring Diagram Example	
MR-J4-B/MR-J4-B-RJ/MR-J4-DU_B/MR-J4-DU_B-RJ/MR-J4-DU_B4-RJ100 Dimensions	
MR-CV Dimensions	1-68
Panel Cut Dimensions for Power Regeneration Converter Unit and Drive unit	1-70
MR-CR Dimensions	
Panel Cut Dimensions for Resistance Regeneration Converter Unit and Drive Unit	1-71
MR-J4W2-B/MR-J4W3-B Connections with Peripheral Equipment	1-72
MR-J4W2-B/MR-J4W3-B/MR-J4W2-0303B6 Specifications	1-73
MR-J4W2-B/MR-J4W3-B Standard Wiring Diagram Example	1-78
Servo Motor Connection Example (for MR-J4W2-B/MR-J4W3-B)	1-80
MR-J4W2-0303B6 Standard Wiring Diagram Example	
Main/Control Circuit Power Supply Connection Example (for MR-J4W2-0303B6)	
Servo Motor Connection Example (for MR-J4W2-0303B6)	
MR-J4W2-B/MR-J4W3-B/MR-J4W2-0303B6 Dimensions	1-88
MR-J4-A/MR-J4-A-RJ Connections with Peripheral Equipment	1-90
MR-J4-A/MR-J4-A-RJ/MR-J4-DU_A/MR-J4-DU_A-RJ/MR-J4-03A6/MR-J4-03A6-RJ Specifications	1-91
MR-J4-A/MR-J4-A-RJ/MR-J4-03A6/MR-J4-03A6-RJ Standard Wiring Diagram Example	
MR-J4-03A6/MR-J4-03A6-RJ RS-422 Serial Communication Connection Example	1-106
Main/Control Circuit Power Supply Connection Example (for MR-J4-03A6/MR-J4-03A6-RJ)	
Servo Motor Connection Example (for MR-J4-03A6/MR-J4-03A6-RJ)	
MR-J4-A/MR-J4-A-RJ/MR-J4-DU_A/MR-J4-DU_A-RJ/MR-J4-03A6/MR-J4-03A6-RJ Dimensions	1-108
Positioning Function	1-115
MODBUS [®] RTU Specifications	
Simple Cam Specifications	1-130

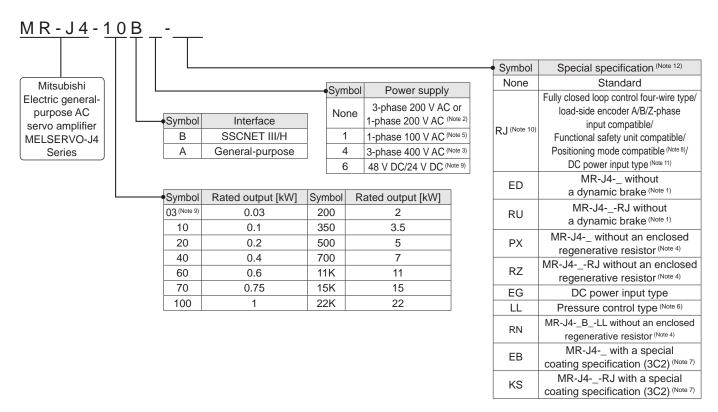
GF MR-J4-GF GF-RJ MR-J4-GF-RJ B MR-J4-B/MR-J4-DU_B B-RJ MR-J4-B-RJ/MR-J4-DU_B-RJ B-RJ100 MR-J4-DU_B4-RJ100 WB MR-J4W2-B/MR-J4W3-B A MR-J4-A/MR-J4-DU_A A-RJ MR-J4-A-RJ/MR-J4-DU_A-RJ

^{*} Refer to p. 5-99 in this catalog for conversion of units.
* In this section, a term of servo amplifier includes a combination of the drive unit and the power regeneration converter unit or the resistance regeneration converter unit.

Model Designation for 1-Axis Servo Amplifier (Note 14)

GF GF-RJ B B-RJ A A-RJ





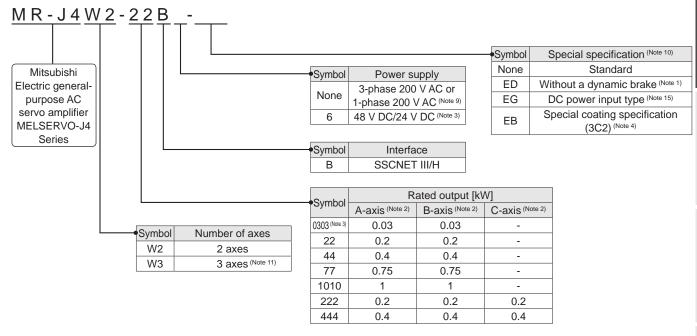
Notes: 1. Dynamic brake which is built in 7 kW or smaller servo amplifiers is removed. When the servo amplifiers without the dynamic brake are used, the servo motors coast to a stop and do not stop immediately at alarm occurrence or power failure. Take measures to ensure safety on the entire system. When specified servo motors are used, the electronic dynamic brake may activate at an alarm occurrence. The dynamic brake can be disabled with a servo parameter setting. Refer to relevant Servo Amplifier Instruction Manual for details.

- 2. A power supply of 1-phase 200 V AC is supported by 0.1 kW to 2 kW servo amplifiers.
- 3. A power supply of 3-phase 400 V AC is supported by 0.6 kW and 1 kW or larger servo amplifiers.
 4. Available in 11 kW to 22 kW servo amplifiers. A regenerative resistor (standard accessory) is not enclosed. Refer to relevant Servo Amplifier Instruction Manual for details.
- 5. A power supply of 1-phase 100 V AC is supported by 0.1 kW to 0.4 kW servo amplifiers.
- 6. MR-J4-_B_-LL is available. Refer to "MR-J4-_B_-LL MR-J4-DU_B_-LL Servo Amplifier Instruction Manual" for the pressure control compatible servo amplifiers.

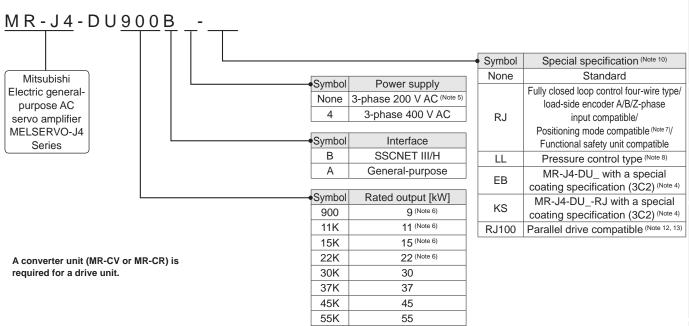
 7. The special coating (IEC 60721-3-3:1994 Class 3C2) is applied to the circuit board of the servo amplifier. Refer to relevant Servo Amplifier Instruction Manual for details.
- 8. Positioning mode is supported by MR-J4-GF(-RJ)/MR-J4-A-RJ servo amplifiers.
- 9. Supported by MR-J4-03A6(-RJ) servo amplifier
- 10. Only positioning mode is supported by MR-J4-03A6-RJ. The fully closed loop control, load-side encoder A/B/Z-phase input, and the functional safety unit are not supported.
- Only 200 V is available.
- 12. For the serve amplifier software version which supports each function, refer to the specification page of each unit.
- 13. When the servo amplifier is connected to CC-Link IE Field Network Basic, an MR-D30 functional safety unit is not supported.
- 14. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Model Designation for Multi-Axis Servo Amplifier (Note 14)

WB







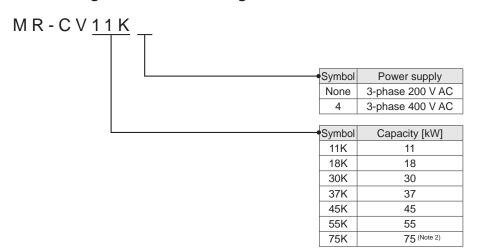
Notes: 1. Dynamic brake which is built in servo amplifiers is removed. When the servo amplifiers without the dynamic brake are used, the servo motors coast to a stop and do not stop immediately at alarm occurrence or power failure. Take measures to ensure safety on the entire system. When specified servo motors are used, the electronic dynamic brake may activate at an alarm occurrence. The dynamic brake can be disabled with a servo parameter setting. Refer to relevant Servo Amplifier Instruction Manual for details

- 2. A-axis. B-axis, and C-axis indicate names of axes of the multi-axis servo amplifier. The C-axis is available for the 3-axis servo amplifier.
- 3. Supported by MR-J4W2-0303B6 servo amplifier
- 4. The special coating (IEC 60721-3-3:1994 Class 3C2) is applied to the circuit board of the servo amplifier and the drive unit of 30 kW or larger. Refer to relevant Servo Amplifier Instruction Manual for details.

 5. A power supply of 3-phase 200 V AC is supported by 37 kW or smaller drive units.
- 6. Available only with MR-J4-DU_B_(-RJ).
- 7. Positioning mode is supported by MR-J4-DU_A_-RJ drive unit.
- 8. MR-J4-DU_B_-LL is available in 30 kW or larger drive units. Refer to "MR-J4-B_-LL MR-J4-DU_B_-LL Servo Amplifier Instruction Manual" for the pressure control compatible servo amplifiers.
- 9. A power supply of 1-phase 200 V AC is supported by 0.2 kW to 0.75 kW servo amplifiers.
- 10. For the servo amplifier/drive unit software version which supports each function, refer to the specification page of each unit.
- 11. Available only with 0.2 kW and 0.4 kW.
- 12. Available only with the drive unit of 3-phase 400 V AC and 45 kW or higher.
- 13. Refer to "Compatible Controllers" on p. 1-50 in this catalog for compatible controllers.14. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.
- 15. Contact your local sales office for more details.

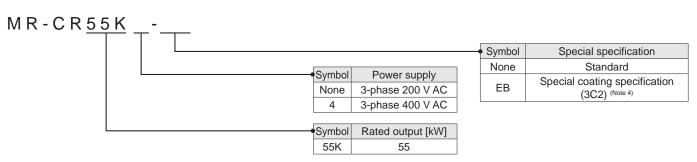
Model Designation for Power Regeneration Converter Unit (Note 1, 6)

B B-RJ B-RJ100



Model Designation for Resistance Regeneration Converter Unit (Note 3, 5)





Notes: 1. The power regeneration converter unit is supported by MR-J4-DU_B(4)(-RJ) and MR-J4-DU_B4-RJ100 drive units. It is not supported by MR-J4-DU_A(4)(-RJ) drive unit. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the combination with MR-J4-B(4)(-RJ) servo amplifiers.

- 2. Available only with the power regeneration converter unit of 400 V.

 3. One unit of resistance regeneration converter unit is required for each drive unit.
- 4. The special coating (IEC 60721-3-3:1994 Class 3C2) is applied to the circuit board of the resistance regeneration converter unit. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.
- $5. \ Use the resistance \ regeneration \ converter \ unit \ with \ MR-J4-DU_B(4)(-RJ) \ or \ MR-J4-DU_A(4)(-RJ) \ unit. \ The \ resistance \ regeneration \ converter \ unit \ is \ not \ compatible \ with \ decrease \ d$ MR-J4-DU B4-RJ100 and 22 kW or smaller MR-J4-DU B(4)(-RJ).
- 6. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Combinations of 1-Axis Servo Amplifier and Servo Motor

GF GF-RJ B B-RJ A A-RJ

MR-J4-GF/MR-J4-GF-RJ/MR-J4-B/MR-J4-B-RJ/MR-J4-A/MR-J4-A-RJ (200 V)

Servo amplifier	Rotary servo motor	Linear servo motor (primary side) (Note 1)	Direct drive motor	Amı
MR-J4-10GF(-RJ) MR-J4-10B(-RJ) MR-J4-10A(-RJ)	HG-KR053(B), 13(B) HG-MR053(B), 13(B)	-	-	Amplifiers
MR-J4-20GF(-RJ) MR-J4-20B(-RJ) MR-J4-20A(-RJ)	HG-KR23(B) HG-MR23(B)	LM-U2PAB-05M-0SS0 LM-U2PBB-07M-1SS0	TM-RG2M002C30 (Note 5) TM-RU2M002C30 (Note 5) TM-RG2M004E30 (Note 5) TM-RU2M004E30 (Note 5) TM-RFM002C20	Rotary Se
MR-J4-40GF(-RJ) MR-J4-40B(-RJ) MR-J4-40A(-RJ)	HG-KR43(B) HG-MR43(B)	LM-H3P2A-07P-BSS0 LM-H3P3A-12P-CSS0 LM-K2P1A-01M-2SS1 LM-U2PAD-10M-0SS0 LM-U2PAF-15M-0SS0	TM-RG2M004E30 (Note 4, 5) TM-RU2M004E30 (Note 4, 5) TM-RG2M009G30 (Note 5) TM-RU2M009G30 (Note 5) TM-RFM004C20	Rotary Servo Motors
MR-J4-60GF(-RJ) MR-J4-60B(-RJ) MR-J4-60A(-RJ)	HG-SR51(B), 52(B) HG-JR53(B)	LM-U2PBD-15M-1SS0	TM-RFM006C20 TM-RFM006E20	Linear S
MR-J4-70GF(-RJ) MR-J4-70B(-RJ) MR-J4-70A(-RJ)	HG-KR73(B) HG-MR73(B) HG-JR73(B) HG-UR72(B)	LM-H3P3B-24P-CSS0 LM-H3P3C-36P-CSS0 LM-H3P7A-24P-ASS0 LM-K2P2A-02M-1SS1 LM-U2PBF-22M-1SS0	TM-RFM012E20 TM-RFM012G20 TM-RFM040J10	Linear Servo Motors
MR-J4-100GF(-RJ) MR-J4-100B(-RJ) MR-J4-100A(-RJ)	HG-SR81(B), 102(B) HG-JR53(B) ^(Note 2, 3) , 103(B)	-	TM-RFM018E20	Direc
MR-J4-200GF(-RJ) MR-J4-200B(-RJ) MR-J4-200A(-RJ)	HG-SR121(B), 201(B), 152(B), 202(B) HG-JR73(B) (Note 2, 3), 103(B) (Note 2, 3), 153(B), 203(B) HG-RR103(B), 153(B) HG-UR152(B)	LM-H3P3D-48P-CSS0 LM-H3P7B-48P-ASS0 LM-H3P7C-72P-ASS0 LM-FP2B-06M-1SS0 LM-K2P1C-03M-2SS1 LM-U2P2B-40M-2SS0	-	Direct Drive Motors
MR-J4-350GF(-RJ) MR-J4-350B(-RJ) MR-J4-350A(-RJ)	HG-SR301(B), 352(B) HG-JR153(B) (Note 2), 203(B) (Note 2), 353(B) HG-RR203(B) HG-UR202(B)	LM-H3P7D-96P-ASS0 LM-K2P2C-07M-1SS1 LM-K2P3C-14M-1SS1 LM-U2P2C-60M-2SS0	TM-RFM048G20 TM-RFM072G20 TM-RFM120J10	Options/Peripheral Equipment
MR-J4-500GF(-RJ) MR-J4-500B(-RJ) MR-J4-500A(-RJ)	HG-SR421(B), 502(B) HG-JR353(B) (Note 2), 503(B) HG-RR353(B), 503(B) HG-UR352(B), 502(B)	LM-FP2D-12M-1SS0 LM-FP4B-12M-1SS0 LM-K2P2E-12M-1SS1 LM-K2P3E-24M-1SS1 LM-U2P2D-80M-2SS0	TM-RFM240J10	eripheral ment
MR-J4-700GF(-RJ) MR-J4-700B(-RJ) MR-J4-700A(-RJ)	HG-SR702(B) HG-JR503(B) (Note 2), 703(B), 601(B), 701M(B)	LM-FP2F-18M-1SS0 LM-FP4D-24M-1SS0	-	LVS
MR-J4-11KGF(-RJ) MR-J4-11KB(-RJ) MR-J4-11KA(-RJ)	HG-JR903(B), 801(B), 12K1(B), 11K1M(B)	LM-FP4F-36M-1SS0	-	LVS/Wires
MR-J4-15KGF(-RJ) MR-J4-15KB(-RJ) MR-J4-15KA(-RJ)	HG-JR15K1, 15K1M(B)	LM-FP4H-48M-1SS0	-	
MR-J4-22KGF(-RJ) MR-J4-22KB(-RJ) MR-J4-22KA(-RJ)	HG-JR20K1, 25K1, 22K1M	-	-	Product

Notes: 1. Models of the linear servo motor primary side are listed in this page. For compatible models of the secondary side, refer to "Combinations of Linear Servo Motor and Servo Amplifier" under section 3 Linear Servo Motor in this catalog.

2. This combination increases the maximum torque from 300% to 400% of the rated torque.

^{3.} When a 1-phase 200 V AC input is used, increasing the maximum torque to 400% is not possible with HG-JR servo motor series.

4. This combination increases the rated and maximum torque.

^{5.} TM-RG2M/TM-RU2M series is supported by the servo amplifiers with software version C8 or later.

Combinations of 1-Axis Servo Amplifier and Servo Motor

GF GF-RJ B B-RJ A A-RJ

MR-J4-DU_B/MR-J4-DU_B-RJ/MR-J4-DU_A/MR-J4-DU_A-RJ (200 V)

Drive unit	Rotary servo motor	Linear servo motor (primary side) (Note 1)	Direct drive motor
MR-J4-DU900B(-RJ)	HG-SR702(B) (Note 3) HG-JR503(B) (Note 2), 703(B) (Note 3), 903(B), 601(B), 801(B), 701M(B) (Note 3)	LM-FP2F-18M-1SS0 LM-FP4D-24M-1SS0	-
MR-J4-DU11KB(-RJ)	HG-JR12K1(B), 11K1M(B)	LM-FP4F-36M-1SS0	-
MR-J4-DU15KB(-RJ)	HG-JR15K1, 15K1M(B)	LM-FP4H-48M-1SS0	-
MR-J4-DU22KB(-RJ)	HG-JR20K1, 25K1, 22K1M	-	-
MR-J4-DU30KB(-RJ)	HG-JR30K1		
MR-J4-DU30KA(-RJ)	HG-JR30K1M	-	-
MR-J4-DU37KB(-RJ)	HG-JR37K1		
MR-J4-DU37KA(-RJ)	HG-JR37K1M	-	-

MR-J4-GF1/MR-J4-GF1-RJ/MR-J4-B1/MR-J4-B1-RJ/MR-J4-A1/MR-J4-A1-RJ (100 V)

Servo amplifier	Rotary servo motor	Linear servo motor (primary side) (Note 1)	Direct drive motor
IMR-14-10B1(-R.I)	HG-KR053(B), 13(B) HG-MR053(B), 13(B)	-	-
MR-J4-20GF1(-RJ) MR-J4-20B1(-RJ) MR-J4-20A1(-RJ)	HG-KR23(B) HG-MR23(B)	LM-U2PAB-05M-0SS0 LM-U2PBB-07M-1SS0	TM-RG2M002C30 (Note 5) TM-RU2M002C30 (Note 5) TM-RG2M004E30 (Note 5) TM-RU2M004E30 (Note 5) TM-RFM002C20
IMR14-40B1(-R.1)	HG-KR43(B) HG-MR43(B)	LM-H3P2A-07P-BSS0 LM-H3P3A-12P-CSS0 LM-K2P1A-01M-2SS1 LM-U2PAD-10M-0SS0 LM-U2PAF-15M-0SS0	TM-RG2M004E30 (Note 4, 5) TM-RU2M004E30 (Note 4, 5) TM-RG2M009G30 (Note 5) TM-RU2M009G30 (Note 5) TM-RFM004C20

MR-J4-GF4/MR-J4-GF4-RJ/MR-J4-B4/MR-J4-B4-RJ/MR-J4-A4/MR-J4-A4-RJ (400 V)

Servo amplifier	Rotary servo motor	Linear servo motor (primary side) (Note 1)	Direct drive motor
MR-J4-60GF4(-RJ) MR-J4-60B4(-RJ) MR-J4-60A4(-RJ)	HG-SR524(B) HG-JR534(B)	-	-
MR-J4-100GF4(-RJ) MR-J4-100B4(-RJ) MR-J4-100A4(-RJ)	HG-SR1024(B) HG-JR534(B) (Note 2), 734(B), 1034(B)	-	-
MR-J4-200GF4(-RJ) MR-J4-200B4(-RJ) MR-J4-200A4(-RJ)	HG-SR1524(B), 2024(B) HG-JR734(B) (Note 2), 1034(B) (Note 2), 1534(B), 2034(B)	-	-
MR-J4-350GF4(-RJ) MR-J4-350B4(-RJ) MR-J4-350A4(-RJ)	HG-SR3524(B) HG-JR1534(B) (Note 2), 2034(B) (Note 2), 3534(B)	-	-
MR-J4-500GF4(-RJ) MR-J4-500B4(-RJ) MR-J4-500A4(-RJ)	HG-SR5024(B) HG-JR3534(B) (Note 2), 5034(B)	-	-
MR-J4-700GF4(-RJ) MR-J4-700B4(-RJ) MR-J4-700A4(-RJ)	HG-SR7024(B) HG-JR5034(B) (Note 2), 7034(B), 6014(B), 701M4(B)	-	-
MR-J4-11KGF4(-RJ) MR-J4-11KB4(-RJ) MR-J4-11KA4(-RJ)	HG-JR9034(B), 8014(B), 12K14(B), 11K1M4(B)	-	-
MR-J4-15KGF4(-RJ) MR-J4-15KB4(-RJ) MR-J4-15KA4(-RJ)	HG-JR15K14, 15K1M4(B)	-	-
MR-J4-22KGF4(-RJ) MR-J4-22KB4(-RJ) MR-J4-22KA4(-RJ)	HG-JR20K14, 25K14, 22K1M4	LM-FP5H-60M-1SS0	-

Notes: 1. Models of the linear servo motor primary side are listed in this page. For compatible models of the secondary side, refer to "Combinations of Linear Servo Motor and Servo Amplifier" under section 3 Linear Servo Motor in this catalog.

^{2.} This combination increases the maximum torque from 300% to 400% of the rated torque.

3. The maxim torque will be increased when the "Selection of maximally increasing torque function with drive unit" is enabled with a parameter.

^{4.} This combination increases the rated and maximum torque.

^{5.} TM-RG2M/TM-RU2M series is supported by the servo amplifiers with software version C8 or later.

Combinations of 1-Axis Servo Amplifier and Servo Motor

MR-J4-DU_B4/MR-J4-DU_B4-RJ/MR-J4-DU_A4/MR-J4-DU_A4-RJ (400 V)

Drive unit	Rotary servo motor	Linear servo motor (primary side) (Note 1)	Direct drive motor
MR-J4-DU900B4(-RJ)	HG-SR7024(B) ^(Note 3) HG-JR5034(B) ^(Note 2) , 7034(B) ^(Note 3) , 9034(B), 6014(B), 8014(B), 701M4(B) ^(Note 3)	-	-
MR-J4-DU11KB4(-RJ)	HG-JR12K14(B), 11K1M4(B)	-	-
MR-J4-DU15KB4(-RJ)	HG-JR15K14, 15K1M4(B)	-	-
MR-J4-DU22KB4(-RJ)	HG-JR20K14, 25K14, 22K1M4	LM-FP5H-60M-1SS0	-
MR-J4-DU30KB4(-RJ)	HG-JR30K14	_	_
MR-J4-DU30KA4(-RJ)	HG-JR30K1M4	-	-
MR-J4-DU37KB4(-RJ)	HG-JR37K14	_	_
MR-J4-DU37KA4(-RJ)	HG-JR37K1M4	-	-
MR-J4-DU45KB4(-RJ)	 HG-JR45K1M4	_	_
MR-J4-DU45KA4(-RJ)	I IQ-01 1431(TIVI4	-	-
MR-J4-DU55KB4(-RJ) MR-J4-DU55KA4(-RJ)	HG-JR55K1M4	-	-

MR-J4-03A6 (48 V DC/24 V DC)

Servo amplifier	Rotary servo motor	Linear servo motor (primary side) (Note 1)	Direct drive motor
MR-J4-03A6(-RJ)	HG-AK0136(B), 0236(B), 0336(B)	-	-

Notes: 1. Models of the linear servo motor primary side are listed in this page. For compatible models of the secondary side, refer to "Combinations of Linear Servo Motor and Servo Amplifier" under section 3 Linear Servo Motor in this catalog.

2. This combination increases the maximum torque from 300% to 400% of the rated torque.

3. The maxim torque will be increased when the "Selection of maximally increasing torque function with drive unit" is enabled with a parameter.

Combinations of 1-Axis Servo Amplifier and Servo Motor with Functional Safety

GF-RJ B-RJ B-RJ100 A-RJ

The safety sub-function can be expanded when the servo motor with functional safety, MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ servo amplifiers, and MR-D30 functional safety unit are combined.

MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ (200 V)

Servo amplifier	Servo motor with functional safety
MR-J4-10GF-RJ	,
MR-J4-10B-RJ	HG-KR053(B)W0C, 13(B)W0C
MR-J4-10A-RJ	
MR-J4-20GF-RJ	
MR-J4-20B-RJ	HG-KR23(B)W0C
MR-J4-20A-RJ	
MR-J4-40GF-RJ	
MR-J4-40B-RJ	HG-KR43(B)W0C
MR-J4-40A-RJ	
MR-J4-60GF-RJ	LIC ODE (D)MOO EO(D)MOO
MR-J4-60B-RJ	HG-SR51(B)W0C, 52(B)W0C
MR-J4-60A-RJ	HG-JR53(B)W0C
MR-J4-70GF-RJ	LIO KRZO/RYMOO
MR-J4-70B-RJ	HG-KR73(B)W0C
MR-J4-70A-RJ	HG-JR73(B)W0C
MR-J4-100GF-RJ	LIC SP91/P\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
MR-J4-100B-RJ	HG-SR81(B)W0C, 102(B)W0C HG-JR53(B)W0C (Note 1, 3), 103(B)W0C
MR-J4-100A-RJ	HG-JR53(B)WUC (**********, 103(B)WUC
	HG-SR121(B)W0C, 201(B)W0C,
MR-J4-200GF-RJ	152(B)W0C, 202(B)W0C
MR-J4-200B-RJ	HG-JR73(B)W0C (Note 1, 3),
MR-J4-200A-RJ	103(B)W0C (Note 1, 3),
	153(B)W0C, 203(B)W0C
MR-J4-350GF-RJ	HG-SR301(B)W0C, 352(B)W0C
MR-J4-350B-RJ	HG-JR153(B)W0C (Note 1),
MR-J4-350A-RJ	203(B)W0C (Note 1), 353(B)W0C
MR-J4-500GF-RJ	HG-SR421(B)W0C, 502(B)W0C
MR-J4-500B-RJ	HG-JR353(B)W0C (Note 1), 503(B)W0C
MR-J4-500A-RJ	
MR-J4-700GF-RJ	HG-SR702(B)W0C
MR-J4-700B-RJ	HG-JR503(B)W0C (Note 1), 703(B)W0C,
MR-J4-700A-RJ	701M(B)W0C
MR-J4-11KGF-RJ	
MR-J4-11KB-RJ	HG-JR903(B)W0C, 11K1M(B)W0C
MR-J4-11KA-RJ	
MR-J4-15KGF-RJ	l
MR-J4-15KB-RJ	HG-JR15K1M(B)W0C
MR-J4-15KA-RJ	
MR-J4-22KGF-RJ	1
MR-J4-22KB-RJ	HG-JR22K1MW0C
MR-J4-22KA-RJ	

MR-J4-GF1-RJ/MR-J4-B1-RJ/MR-J4-A1-RJ (100 V)

Servo amplifier	Servo motor with functional safety
MR-J4-10GF1-RJ	
MR-J4-10B1-RJ	HG-KR053(B)W0C, 13(B)W0C
MR-J4-10A1-RJ	
MR-J4-20GF1-RJ	
MR-J4-20B1-RJ	HG-KR23(B)W0C
MR-J4-20A1-RJ	
MR-J4-40GF1-RJ	
MR-J4-40B1-RJ	HG-KR43(B)W0C
MR-J4-40A1-RJ	

MR-J4-GF4-RJ/MR-J4-B4-RJ/MR-J4-A4-RJ (400 V)

Servo amplifier	Servo motor with functional safety
MR-J4-60GF4-RJ MR-J4-60B4-RJ MR-J4-60A4-RJ	HG-SR524(B)W0C HG-JR534(B)W0C
MR-J4-100GF4-RJ MR-J4-100B4-RJ MR-J4-100A4-RJ	HG-SR1024(B)W0C HG-JR534(B)W0C (Note 1), 734(B)W0C, 1034(B)W0C
MR-J4-200GF4-RJ MR-J4-200B4-RJ MR-J4-200A4-RJ	HG-SR1524(B)W0C, 2024(B)W0C HG-JR734(B)W0C (Note 1), 1034(B)W0C (Note 1), 1534(B)W0C, 2034(B)W0C
MR-J4-350GF4-RJ MR-J4-350B4-RJ MR-J4-350A4-RJ	HG-SR3524(B)W0C HG-JR1534(B)W0C (Note 1), 2034(B)W0C (Note 1), 3534(B)W0C
MR-J4-500GF4-RJ MR-J4-500B4-RJ MR-J4-500A4-RJ	HG-SR5024(B)W0C HG-JR3534(B)W0C (Note 1), 5034(B)W0C
MR-J4-700GF4-RJ MR-J4-700B4-RJ MR-J4-700A4-RJ	HG-SR7024(B)W0C HG-JR5034(B)W0C (Note 1), 7034(B)W0C, 701M4(B)W0C
MR-J4-11KGF4-RJ MR-J4-11KB4-RJ MR-J4-11KA4-RJ	HG-JR9034(B)W0C, 11K1M4(B)W0C
MR-J4-15KGF4-RJ MR-J4-15KB4-RJ MR-J4-15KA4-RJ	HG-JR15K1M4(B)W0C
MR-J4-22KGF4-RJ MR-J4-22KB4-RJ MR-J4-22KA4-RJ	HG-JR22K1M4W0C

MR-J4-DU_B-RJ (200 V)

_ `	,
Drive unit	Servo motor with functional safety
MD 14 DUOOD D I	HG-SR702(B)W0C (Note 2)
	HG-JR503(B)W0C (Note 1),
MR-J4-DU900B-RJ	703(B)W0C (Note 2), 903(B)W0C,
	701M(B)W0C (Note 2)
MR-J4-DU11KB-RJ	HG-JR11K1M(B)W0C
MR-J4-DU15KB-RJ	HG-JR15K1M(B)W0C
MR-J4-DU22KB-RJ	HG-JR22K1MW0C

MR-J4-DU_B4-RJ (400 V)

Servo motor with functional safety
HG-SR7024(B)W0C (Note 2)
HG-JR5034(B)W0C (Note 1),
7034(B)W0C (Note 2), 9034(B)W0C,
701M4(B)W0C (Note 2)
HG-JR11K1M4(B)W0C
HG-JR15K1M4(B)W0C
HG-JR22K1M4W0C
HG-JR110K24W0C
HG-JR150K24W0C
HG-JR180K24W0C
HG-JR200K24W0C
HG-JR220K24W0C

- Notes: 1. This combination increases the maximum torque from 300% to 400% of the rated torque.

 2. The maxim torque will be increased when the "Selection of maximally increasing torque function with drive unit" is enabled with a parameter.
 - 3. When a 1-phase 200 V AC input is used, increasing the maximum torque to 400% is not possible with HG-JR servo motor series.
 - 4. The same number of power regeneration converter units as the drive units are required.
 - ${\bf 5.\ Refer\ to\ "Compatible\ Controllers"\ on\ p.\ 1-50\ in\ this\ catalog\ for\ compatible\ controllers.}$

Combinations of Multi-Axis Servo Amplifier and Servo Motors

MR-J4W2-B

Any combination of the rotary servo motors, the linear servo motors, and the direct drive motors with different series and capacities is possible as long as the servo motors are compatible with the servo amplifier.

Servo amplifier	Rotary servo motor	Linear servo motor (primary side) (Note 1)	Direct drive motor
MR-J4W2-22B	HG-KR053(B), 13(B), 23(B) HG-MR053(B), 13(B), 23(B)	LM-U2PAB-05M-0SS0 LM-U2PBB-07M-1SS0	TM-RG2M002C30 (Note 4) TM-RU2M002C30 (Note 4) TM-RG2M004E30 (Note 4) TM-RU2M004E30 (Note 4) TM-RFM002C20
MR-J4W2-44B	HG-KR053(B), 13(B), 23(B), 43(B) HG-MR053(B), 13(B), 23(B), 43(B)	LM-U2PAD-10M-0SS0 LM-U2PAF-15M-0SS0 LM-U2PBB-07M-1SS0	TM-RG2M002C30 (Note 4) TM-RU2M002C30 (Note 4) TM-RG2M004E30 (Note 3, 4) TM-RU2M004E30 (Note 3, 4) TM-RG2M009G30 (Note 4) TM-RU2M009G30 (Note 4) TM-RFM002C20 TM-RFM004C20
MR-J4W2-77B	HG-KR43(B), 73(B) HG-MR43(B), 73(B) HG-SR51(B), 52(B) HG-JR53(B), 73(B) HG-UR72(B)	LM-H3P2A-07P-BSS0 LM-H3P3A-12P-CSS0 LM-H3P3B-24P-CSS0 LM-H3P3C-36P-CSS0 LM-H3P7A-24P-ASS0 LM-K2P1A-01M-2SS1 LM-K2P2A-02M-1SS1	TM-RFM004C20 TM-RFM006C20 TM-RFM006E20 TM-RFM012E20 TM-RFM012G20 TM-RFM040J10
MR-J4W2-1010B	HG-KR43(B), 73(B) HG-MR43(B), 73(B) HG-SR51(B), 81(B), 52(B), 102(B) HG-JR53(B) (Note 2), 73(B), 103(B) HG-UR72(B)	LM-H3P2A-07P-BSS0 LM-H3P3A-12P-CSS0 LM-H3P3B-24P-CSS0 LM-H3P3C-36P-CSS0 LM-H3P7A-24P-ASS0 LM-K2P1A-01M-2SS1 LM-K2P2A-02M-1SS1 LM-U2PAD-10M-0SS0	TM-RFM004C20 TM-RFM006C20 TM-RFM006E20 TM-RFM012E20 TM-RFM012G20 TM-RFM018E20 TM-RFM040J10
MR-J4W2-0303B6	HG-AK0136(B), 0236(B), 0336(B)	-	-

MR-J4W3-B

Any combination of the rotary servo motors, the linear servo motors, and the direct drive motors with different series and capacities is possible as long as the servo motors are compatible with the servo amplifier.

Servo amplifier	Rotary servo motor	Linear servo motor (primary side) (Note 1)	Direct drive motor
MR-J4W3-222B	HG-KR053(B), 13(B), 23(B) HG-MR053(B), 13(B), 23(B)	LM-U2PAB-05M-0SS0 LM-U2PBB-07M-1SS0	TM-RG2M002C30 (Note 4) TM-RU2M002C30 (Note 4) TM-RG2M004E30 (Note 4) TM-RU2M004E30 (Note 4) TM-RFM002C20
11/1R - 141/1/3-444B	HG-KR053(B), 13(B), 23(B), 43(B) HG-MR053(B), 13(B), 23(B), 43(B)	LM-H3P2A-07P-BSS0 LM-H3P3A-12P-CSS0 LM-K2P1A-01M-2SS1 LM-U2PAB-05M-0SS0 LM-U2PAD-10M-0SS0 LM-U2PAF-15M-0SS0 LM-U2PBB-07M-1SS0	TM-RG2M002C30 (Note 4) TM-RU2M002C30 (Note 4) TM-RG2M004E30 (Note 3, 4) TM-RU2M004E30 (Note 3, 4) TM-RG2M009G30 (Note 4) TM-RU2M009G30 (Note 4) TM-RHM002C20 TM-RFM004C20

Notes: 1. Models of the linear servo motor primary side are listed in this page. For compatible models of the secondary side, refer to "Combinations of Linear Servo Motor and Servo

- Amplifier" under section 3 Linear Servo Motor in this catalog.

 2. This combination increases the maximum torque from 300% to 400% of the rated torque.

 4. This combination increases the rated and maximum torque.
- 5. TM-RG2M/TM-RU2M series is supported by the servo amplifiers with software version C8 or later.

Selection of Power Regeneration Converter Unit, MR-J4-DU_B_(-RJ) Drive Unit, and Servo Amplifier

B B-RJ

Select a power regeneration converter unit which meets the following conditions. When all the conditions are satisfied, multiple MR-J4-DU_B_(-RJ) drive units can be connected to one power regeneration converter unit. When connecting the multiple MR-J4-DU_B_(-RJ) drive units, install the drive units in descending order of capacity from the right side of the power regeneration converter unit. Refer to "MR-CV MR-CR55K MR-J4-DU B (-RJ) MR-J4-DU A (-RJ) Instruction Manual" for details of the selection.

- (1) Maximum capacity [kW] of MR-J4-DU_B_(-RJ) connected to MR-CV_ ≤ Maximum capacity [kW] of MR-J4-DU_B_(-RJ) drivable with MR-CV
- (2) Effective value [kW] of total output power of servo motors ≤ Continuous rating [kW] of MR-CV_
- (3) Maximum value [kW] of total output power of servo motors × 1.2 ≤ Instantaneous maximum rating [kW] of MR-CV_
- (4) Total widths of MR-J4-DU_B_(-RJ) ≤ 800 mm

		MR-CV_ (200 V)						MR-CV_ (400 V)						
		11K	11K 18K 30K 37K 45K 55K 1					11K4	18K4	30K4	37K4	45K4	55K4	75K4
Maximum capacity of MR-J4-DU_B_ [-RJ) drivable with MR-CV_	[kW]	11	15	30	37	37	37	11	15	30	37	45	55	55
Continuous rating [[kW]	7.5	11	20	22	22	37	7.5	11	20	25	25	55	55
Instantaneous maximum rating [[kW]	39	60	92	101	125	175	39	60	92	101	125	175	180
Total widths of MR-J4-DU_B_(-RJ)		800 mm or shorter												

	MR-J4-DU_ (200 V)							MR-J4-DU_ (400 V)						
	900B	11KB	15KB	22KB	30KB	37KB	900B4	11KB4	15KB4	22KB4	30KB4	37KB4	45KB4	55KB4
Unit width [mm]	150		24	40	30	00	15	50		24	40		30	00

When one unit of MR-J4-DU_B_(-RJ) is connected to one power regeneration converter unit, the drive unit is driven at the rated output with the following combinations.

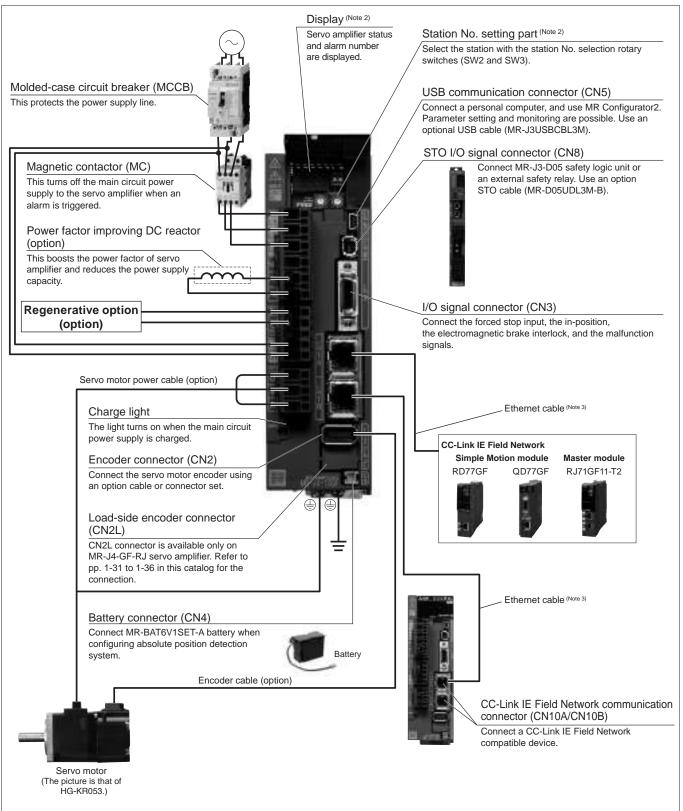
Power regeneration converter unit	Drive unit
MR-CV18K	MR-J4-DU900B(-RJ), MR-J4-DU11KB(-RJ)
MR-CV30K	MR-J4-DU15KB(-RJ)
MR-CV37K	MR-J4-DU22KB(-RJ)
MR-CV55K	MR-J4-DU30KB(-RJ), MR-J4-DU37KB(-RJ)
MR-CV18K4	MR-J4-DU900B4(-RJ), MR-J4-DU11KB4(-RJ)
MR-CV30K4	MR-J4-DU15KB4(-RJ)
MR-CV37K4	MR-J4-DU22KB4(-RJ)
MR-CV55K4	MR-J4-DU30KB4(-RJ), MR-J4-DU37KB4(-RJ), MR-J4-DU45KB4(-RJ), MR-J4-DU55KB4(-RJ)

Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the combinations of the power regeneration converter unit and MR-J4-B_(-RJ) servo amplifier.

MR-J4-GF/MR-J4-GF-RJ Connections with Peripheral Equipment (Note 1)

GF GF-RJ

Peripheral equipment is connected to MR-J4-GF/MR-J4-GF-RJ as described below. Connectors, cables, options, and other necessary equipment are available so that users can set up the servo amplifier easily and start using it right away.



Notes: 1. The connection with the peripheral equipment is an example for MR-J4-350GF/MR-J4-350GF-RJ or smaller servo amplifiers. Refer to "MR-J4-_GF_(-RJ) Servo Amplifier Instruction Manual (Motion Mode)" for the actual connections.

^{2.} This picture shows when the display cover is open.

^{3.} For specifications of the Ethernet cable, refer to "Ethernet Cable Specifications" on p. 5-31 in this catalog.

MR-J4-GF(1)/MR-J4-GF(1)-RJ



(CC-Link IE Field Network Interface (Note 20)) Specifications (200 V/100 V)

Servo a	mplifier model	MR-J4(-RJ)	10GF	20GF	40GF	60GF	70GF	100GF	200GF	350GF	500GF	700GF	11KGF	15KGF	22KGF	10GF1	20GF1	40GF1
Output	Rated voltage	е							3-		170 V							
Output	Rated curren	t [A]	1.1	1.5	2.8	3.2	5.8	6.0	11.0	17.0	28.0	37.0	68.0	87.0	126.0	1.1	1.5	2.8
	Voltage/ frequency	AC input		3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz								AC,	1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz					
		DC input (Note 12)		283 V DC to 340 V							C						-	
Main circuit power	Rated curren	t (Note 9) [A]	0.9 (1.5)	1.5 (2.5)	2.6 (4.5)	3.2 (Note 8) (5.0)	3.8 (6.5)	5.0 (10.5)	10.5 (15.8)	16.0	21.7	28.9	46.0	64.0	95.0	3.0	5.0	9.0
supply input	Permissible voltage fluctuation	AC input	3-pha	3-phase or 1-phase 170 V AC to 264 V AC 170 V AC to 264 V AC (Note 10) 3-phase 170 V AC to 264 V AC (Note 10)							AC	1-phase 85 V AC to 132 V AC						
	Demois albie 6	DC input (Note 12)		241 V DC to 374 V DC -														
	Permissible f		±5% maximum															
	Voltage/ frequency	AC input DC input (Note 12)				1-phas		V AC				/60 Hz				1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz		
Control	Data d aurran				0		83 V D	C to 3	40 V L			0.2				- 0.4		
circuit power supply	Rated curren Permissible voltage	AC input	0.2 0.3 0.4 1-phase 170 V AC to 264 V AC to 132 V AC															
input	fluctuation	DC input (Note 12)					2	41 V D	C to 3	74 V D	C						-	
	Permissible f fluctuation	requency	±5% maximum															
	Power consu	mption [W]		30 45 30														
Interface	power supply			24 V DC ± 10% (required current capacity: 0.3 A (including CN8 connector signals)) Sine-wave PWM control/current control method														
Control m	nethod						Sine	e-wave	PWM	contro	l/curre	nt con	trol me	thod				
Permissible Built-in regenerative resistor (Note 2, 3) [W]			-	10	10	10	20	20	100	100	130	170	-	-	-	-	10	10
power	regenerative power External regenerative resistor (standard accessory) (Note 2, 3, 15, 16)		-	-	-	-	-	-	-	-	-	-	500 (800)	850 (1300)	850 (1300)	-	-	-
Dynamic brake (Note 4)				Built-in External option (Note 17) Built-in														
CC-Link IE Field communication cycle (Note 14)				0.5 ms, 1.0 ms, 2.0 ms, 4.0 ms														
	ication function	USB				Conn	nect a	person			<u>` </u>			compa	tible)			
	output pulse							Co	mpatib		3/Z-pha	ase pu	se)					
Analog m			2 channels															
	ng mode (Note 18)	Point table method, indexer method																
Fully clos control	· ·	Two-wire type communication method																
control MR-J4-GF(1)-RJ Load-side encoder interface MR-J4-GF(1) MR-J4-GF(1)-RJ			Two-wire/four-wire type communication method Mitsubishi Electric high-speed serial communication															
				Mite	ıhishi F					<u> </u>	-		-			innut s	innal	
Servo fur		Mitsubishi Electric high-speed serial communication, A/B/Z-phase differential input signal Advanced vibration suppression control II, adaptive filter II, robust filter, auto tuning, one-touch tuning, tough drive function, drive recorder function, machine diagnosis function (including failure prediction (Note 19)), power monitoring function, scale measurement function, super trace control, lost motion compensation function Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo																
Protective functions				otor ov	erheat instan	-off, reg protectaneou agnetic	tion, e	encode er failu	r error re pro	protection	tion, re	egener peed p	ative e protecti	rror pro	otection or exc	n, unde essive	rvolta	ge

MR-J4-GF(1)/MR-J4-GF(1)-RJ

GF GF-RJ

(CC-Link IE Field Network Interface (Note 20)) Specifications (200 V/100 V)

Servo ar	mplifier model MR-J4(-RJ)	10GF 20GF 4	40GF	60GF	70GF	100GF 2	00GF	350GF	500GF	700GF	11KGF	15KGF	22KGF	10GF1	20GF1	40GF1
Functiona	I safety	STO (IEC/EN 61800-5-2)														
	Satisfied standards (Note 13)	EN ISO 13849-1:2015 Category 3 PL e, IEC 61508 SIL 3, EN IEC 62061 maximum SIL 3, EN 61800-5-2														
	Response performance	8 ms or less (STO input OFF → energy shut-off)														
	Test pulse input (STO) (Note 7)	Test pulse interval: 1 Hz to 25 Hz, test pulse off time: 1 ms maximum														
	Mean time to dangerous failure (MTTFd)	MTTFd ≥ 100 [years] (314a)														
	Diagnostic coverage (DC)	DC = Medium, 97.6 [%]														
	Probability of dangerous Failure per Hour (PFH)	PFH = 6.4 × 10 ⁻⁹ [1/h]														
Structure	(IP rating)	Porce cooling open (IP20) (Note 3)						Natural cooling, open (IP20)								
Close	3-phase power input					Not possible					-					
	1-phase power input	Poss	sible ^{(N}	lote 6)		Not possil				-				Pos	sible ^{(N}	ote 6)
	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)														
	Ambient humidity	Operation/storage: 5 %RH to 90 %RH (non-condensing)														
Environment	Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust														
	Altitude	2000 m or less above sea level (Note 11)														
	Vibration resistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y, and Z axes)														
Mass	[kg]	1.0 1.0	1.0	1.0	1.4	1.4	2.1	2.3	4.0	6.2	13.4	13.4	18.2	1.0	1.0	1.0

Notes: 1. Rated output and speed of a rotary servo motor and a direct drive motor; and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.

- 2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
- 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
- 4. When using the dynamic brake, refer to "MR-J4-_GF_(-RJ) Servo Amplifier Instruction Manual (Motion Mode)" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
- Terminal blocks are excluded.
- 6. When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C, or use the servo amplifiers at 75% or less of the effective load ratio.
- 7. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the servo amplifier instantaneously at regular intervals.
- 8. The rated current is 2.9 A when the servo amplifier is used with a 3-phase power supply and combined with UL or CSA compliant servo motor.
- 9. The value in brackets indicates the rated current when a 1-phase power supply input is used.
- 10. When a 1-phase 200 V AC to 240 V AC power supply is used, use the servo amplifiers at 75% or less of the effective load ratio.
- 11. Refer to "MR-J4-_GF_(-RJ) Servo Amplifier Instruction Manual (Motion Mode)" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 12. DC power input is supported by MR-J4-_GF-RJ. For a connection example of power supply circuit with DC input, refer to "MR-J4-_GF__(-RJ) Servo Amplifier Instruction Manual (Motion Mode)".
- 13. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4-_GF_(-RJ) Servo Amplifier Instruction Manual (Motion Mode)" for details
- 14. The command communication cycle depends on the controller specifications and the number of axes connected.
- 15. The value in brackets is applicable when cooling fans (two units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. PA02] is changed.
- 16. Servo amplifiers without an enclosed regenerative resistor are also available. Refer to "Model Designation for 1-Axis Servo Amplifier" in this catalog for details.
- 17. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.
- 18. Positioning mode is supported by MR-J4-_GF(-RJ) servo amplifiers with software version B3 or later.

 19. The failure prediction function is supported by MR-J4-_GF(-RJ) servo amplifiers with software version A3 or later.
- 20. These models also support CC-Link IE Field Network Basic. To use this network, switch the network setting with the slide switches. Refer to "MR-J4-_GF_(-RJ) Servo Amplifier Instruction Manual (CC-Link IE Field Network Basic)" for CC-Link IE Field Network Basic.

MR-J4-GF4/MR-J4-GF4-RJ

GF GF-RJ

(CC-Link IE Field Network Interface) Specifications (400 V)

Servo ar	mplifier mode	el MR-J4(-RJ)	60GF4	100GF4	200GF4	350GF4	500GF4	700GF4	11KGF4	15KGF4	22KGF4			
	Rated volta				I	3-p	hase 323 V	AC		I.				
Output	Rated curre	nt [A	1.5	2.8	5.4	8.6	14.0	17.0	32.0	41.0	63.0			
Main	Voltage/fred	luency (Note 1)			3-ph	ase 380 V A	C to 480 V	AC, 50 Hz/6	60 Hz					
Main circuit	Rated curre	nt [A	1.4	2.5	5.1	7.9	10.8	14.4	23.1	31.8	47.6			
power	Permissible fluctuation	voltage		3-phase 323 V AC to 528 V AC										
supply input	Permissible fluctuation	frequency		±5% maximum										
	Voltage/fred			1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz										
Control	Rated curre	<u> </u>	1	0.1 0.2										
circuit	Permissible		1											
power	fluctuation			1-phase 323 V AC to 528 V AC										
supply input	Permissible fluctuation	frequency				±	5% maximu	ım						
	Power cons	umption [W]	30				4	5					
Interface p	power supply	/	2	4 V DC ± 1	0% (require	d current ca	pacity: 0.3	A (including	CN8 conne	ctor signals))			
Control m	ethod				Sine-v	vave PWM	control/curre	ent control n	nethod					
	Built-in rege		1 15	15	100	100	130 (Note 7)	170 (Note 7)	_	_	_			
	resistor (Note:] 15	15	100	100	130 (170 (,	-	-				
regenerative power	resistor (sta accessory)	ndard [W] -	-	-	-	-	-	500 (800)	850 (1300)	850 (1300)			
Dynamic I	brake (Note 4)			Evto	rnal ontion (Note 11)								
	-	nunication cycle	Built-in External option (Note 11) 0.5 ms, 1.0 ms, 2.0 ms, 4.0 ms											
	cation function	n IISB	Connect a personal computer (MP Configurator? compatible)											
	output pulse	II 03B	Connect a personal computer (MR Configurator2 compatible)											
Analog me			Compatible (A/B/Z-phase pulse) 2 channels											
Positionin			Point table method, indexer method											
Fully close		MR-J4-GF4	Two-wire type communication method											
control	eu loop	MR-J4-GF4-RJ	Two-wire type communication method Two-wire/four-wire type communication method											
Load-side	encoder	MR-J4-GF4	Mitsubishi Electric high-speed serial communication											
interface	CHOOGO	MR-J4-GF4-RJ	Mitsubishi Electric high-speed serial communication, A/B/Z-phase differential input signal											
Servo fun	ctions		Advanced vibration suppression control II, adaptive filter II, robust filter, auto tuning, one-touch tuning, tough drive function, drive recorder function, machine diagnosis function (including failure prediction (Note 15)), power monitoring function, scale measurement function, super trace control, lost motion compensation function											
Protective functions			Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection, magnetic pole detection protection, linear servo control fault protection											
Functiona	l safety		STO (IEC/EN 61800-5-2)											
		andards (Note 9)	EN ISO 13	849-1:2015	Category 3				061 maximu	m SIL 3, EN	61800-5-2			
	Response p	erformance	EN ISO 13849-1:2015 Category 3 PL e, IEC 61508 SIL 3, EN IEC 62061 maximum SIL 3, EN 61800-5-2 8 ms or less (STO input OFF → energy shut-off)											
	Test pulse in	nput (STO) (Note 6)	Test pulse interval: 1 Hz to 25 Hz, test pulse off time: 1 ms maximum											
Safety performance		o dangerous Fd)	MTTFd ≥ 100 [years] (314a)											
	<u> </u>	coverage (DC)		DC = Medium, 97.6 [%]										
	Probability of Failure per	of dangerous Hour (PFH)	PFH = 6.4 × 10 ⁻⁹ [1/h]											
Structure (IP rating)				Natural cooling, open (IP20) Force cooling, open (IP20) Force cooling, open (IP20) (Note 5)										
Close mo	unting		\	/	\		Not possible	9		,				
	Ambient ten	nperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)											
	Ambient hu	•	Operation/storage: 5 %RH to 90 %RH (non-condensing)											
Environment	Ambience			Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust										
	Altitude			2000 m or less above sea level (Note 8)										
	Vibration re	sistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y, and Z axes)											
		[kg	1.7	1.7	2.1	3.6	4.3	6.5	13.4	13.4	18.2			

MR-J4-GF4/MR-J4-GF4-RJ



(CC-Link IE Field Network Interface) Specifications (400 V)

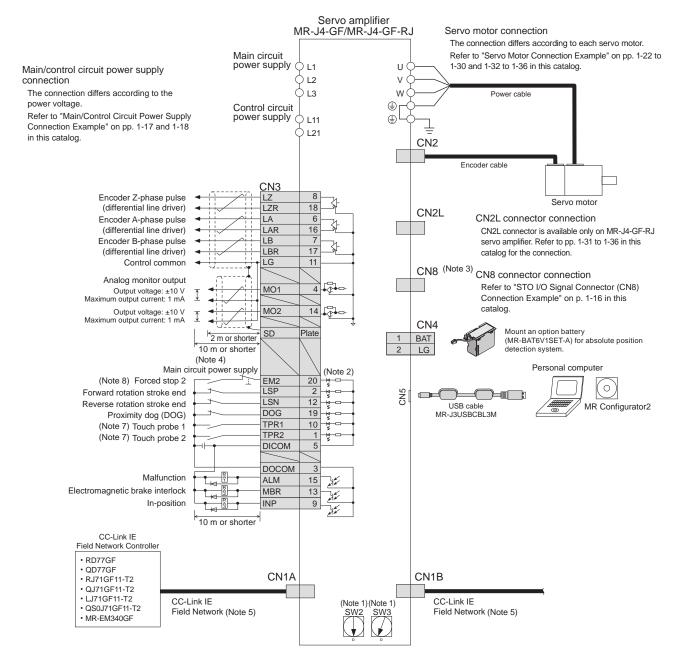
Notes: 1. Rated output and speed of a rotary servo motor, and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.

- 2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.

 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
- 4. When using the dynamic brake, refer to "MR-J4-_GF_(-RJ) Servo Amplifier Instruction Manual (Motion Mode)" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
- 5. Terminal blocks are excluded.
- 6. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the servo amplifier instantaneously at regular intervals.
- 7. The servo amplifier built-in regenerative resistor is compatible with the maximum torque deceleration when the servo motor is used within the rated speed and the recommended load to motor inertia ratio. Contact your local sales office if the operating motor speed or the load to motor inertia ratio exceeds the rated speed or the recommended ratio
- 8. Refer to "MR-J4-_GF_(-RJ) Servo Amplifier Instruction Manual (Motion Mode)" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 9. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4-_GF_(-RJ) Servo Amplifier Instruction Manual (Motion Mode)" for details.
- 10. The command communication cycle depends on the controller specifications and the number of axes connected.
- 11. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.
- 12. The value in brackets is applicable when cooling fans (two units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. PA02] is changed
- 13. Servo amplifiers without an enclosed regenerative resistor are also available. Refer to "Model Designation for 1-Axis Servo Amplifier" in this catalog for details.
- 14. Positioning mode is supported by MR-J4-_GF4(-RJ) servo amplifiers with software version B3 or later.
- 15. The failure prediction function is supported by MR-J4-_GF4(-RJ) servo amplifiers with software version A3 or later.

MR-J4-GF/MR-J4-GF-RJ Standard Wiring Diagram Example (Note 6)

GF GF-RJ



Notes: 1. Up to 120 stations are set with a combination of the station No. selection rotary switches (SW2 and SW3). Note that the number of the connectable stations depends on the controller specifications.

- 2. This is for sink wiring. Source wiring is also possible.
- 3. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used.

 4. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 5. When branching off CC-Link IE Field Network (synchronous communication function) with a switching hub, use NZ2MHG-T8F2 (Mitsubishi Electric Corporation) or DT135TXA (Mitsubishi Electric System & Service Co., Ltd.).
- 6. This standard wiring diagram is common for 200 V AC and 400 V AC type servo amplifiers. The connection is the same for positioning mode.
- 7. TPR1 (touch probe 1) and TPR2 (touch probe 2) are available only with MR-J4-GF-RJ.
- 8. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.

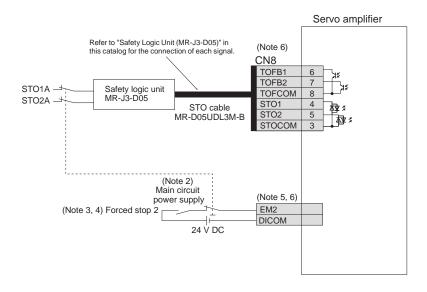


Be sure to read through Instruction Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

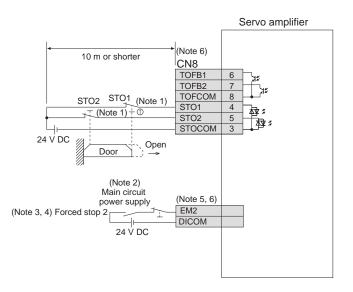
STO I/O Signal Connector (CN8) Connection Example

GF GF-RJ B B-RJ WB A A-RJ

●When used with MR-J3-D05



When using a safety door



Notes: 1. When using the STO function, turn off STO1 and STO2 at the same time. Be sure to turn off STO1 and STO2 after the servo motor stops in servo-off state or after the servo motor is forcibly stopped with deceleration by turning off EM2 (Forced stop 2).

- 2. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 3. If the controller does not have a forced stop function, install a forced stop 2 switch (normally closed contact).
- 4. Turn on EM2 (Forced stop 2) before starting the operation.
- 5. The connector and the pin numbers for each signal vary depending on the servo amplifier. Refer to the standard wiring diagram example for relevant servo amplifier in this catalog for details.
- 6. This is for source wiring. Sink wiring is also possible.



Main/Control Circuit Power Supply Connection Example (Note 7) GF GF-RJ B B-RJ



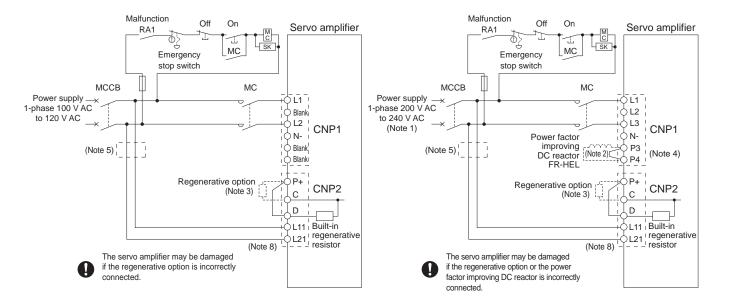






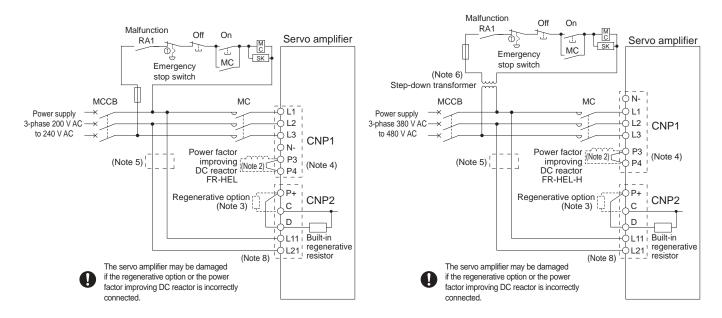
●For 1-phase 100 V AC

●For 1-phase 200 V AC



●For 3-phase 200 V AC, 3.5 kW or smaller

●For 3-phase 400 V AC, 3.5 kW or smaller



Notes: 1. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3 terminals. Do not connect anything to L2. The connections are different from MR-J3 series servo amplifiers. Be careful not to make a connection error when replacing MR-J3 with MR-J4.

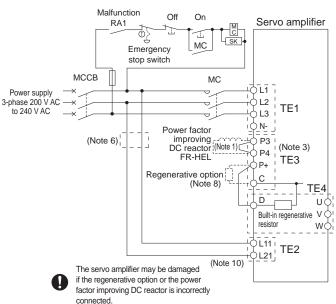
- 2. Disconnect a short-circuit bar between P3 and P4 when using the power factor improving DC reactor.
- 3. Disconnect a short-circuit bar between P+ and D when connecting the regenerative option externally.
- 4. MR-J4 series servo amplifiers have P3 and P4 in the upstream of the inrush current suppression circuit. They are different from P1 and P2 (downstream of the inrush current suppression circuit) of MR-J3 series servo amplifiers. Refer to relevant Servo Amplifier Instruction Manual for details
- 5. When wires used for L11 and L21 are thinner than those for L1, L2, and L3, use a molded-case circuit breaker or a fuse. Refer to relevant Servo Amplifier Instruction
- 6. A step-down transformer is required if coil voltage of the magnetic contactor is in 200 V class.
- 7. To turn on/off the main circuit power supply by a DC power supply, refer to relevant Servo Amplifier Instruction Manual for a connection example of the power supply
- 8. Do not ground the servo amplifier between L11 and L21 even when the control circuit power supply is separated from the main circuit power supply using an uninterruptible power supply (UPS) or an isolation transformer.

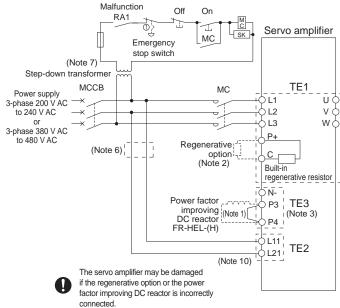


Main/Control Circuit Power Supply Connection Example (Note 9) GF GF-RJ B B-RJ A A-RJ

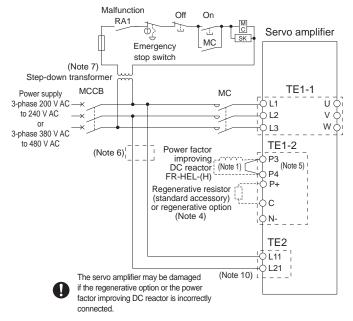
●For 3-phase 200 V AC, 5 kW

- ●For 3-phase 400 V AC, 5 kW
- ●For 3-phase 200 V AC/400 V AC, 7 kW





● For 3-phase 200 V AC/400 V AC, 11 kW to 22 kW



Notes: 1. Disconnect a short-circuit bar between P3 and P4 when using the power factor improving DC reactor.

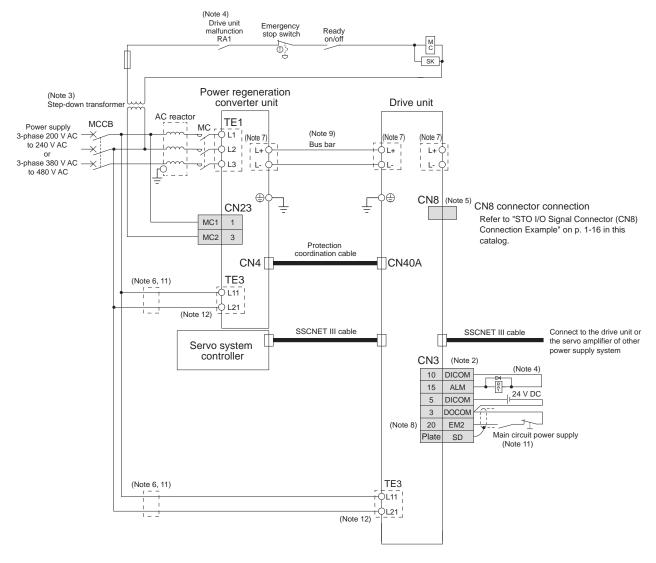
- 2. Disconnect the wires for the built-in regenerative resistor (P+ and C) when connecting the regenerative option externally.
- 3. MR-J4 series servo amplifiers have P3 and P4 in the upstream of the inrush current suppression circuit. They are different from P1 and P2 (downstream of the inrush current suppression circuit) of MR-J3 series servo amplifiers. Refer to relevant Servo Amplifier Instruction Manual for details.
- 4. MR-J4-11KGF_/B_/A_ or larger servo amplifiers do not have a built-in regenerative resistor.
- 5. MR-J4 series servo amplifiers have P3 and P4 in the upstream of the inrush current suppression circuit. They are different from P1 and P (downstream of the inrush current suppression circuit) of MR-J3 series servo amplifiers. Refer to relevant Servo Amplifier Instruction Manual for details.
- 6. When wires used for L11 and L21 are thinner than those for L1, L2, and L3, use a molded-case circuit breaker or a fuse. Refer to relevant Servo Amplifier Instruction Manual for details.
- 7. A step-down transformer is required if the servo amplifier is in 400 V class, and coil voltage of the magnetic contactor is in 200 V class.
- 8. Disconnect a short-circuit bar between P+ and D when connecting the regenerative option externally.
- 9. To turn on/off the main circuit power supply by a DC power supply, refer to relevant Servo Amplifier Instruction Manual for a connection example of the power supply circuit.
- 10. Do not ground the servo amplifier between L11 and L21 even when the control circuit power supply is separated from the main circuit power supply using an uninterruptible power supply (UPS) or an isolation transformer.



Main/Control Circuit Power Supply Connection Example (Note10)

B B-RJ

● For connecting MR-CV_ and MR-J4-DU_B(-RJ) (one-axis connection)



Notes: 1. To prevent an unexpected restart of the drive unit, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.

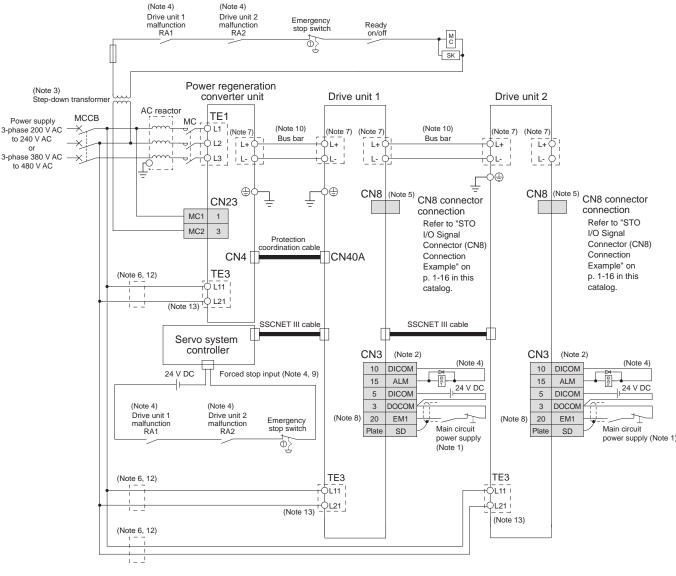
- This is for sink wiring. Source wiring is also possible.
 A step-down transformer is required if the power regeneration converter unit is in 400 V class, and coil voltage of the magnetic contactor is in 200 V class.
- 4. Create a sequence that shuts off the main circuit power when an alarm occurs.
- 5. Be sure to attach a short-circuit connector supplied with the drive unit when the STO function is not used.
- 6. Install an overcurrent protection device (molded-case circuit breaker, fuse, etc.) to protect the branch circuit.
- 7. Terminal varies depending on the capacity of the power regeneration converter unit and the drive unit. Refer to "MR-CV_ Power Regeneration Converter Unit Dimensions" and "MR-J4-DU_B/MR-J4-DU_B-RJ Dimensions" in this catalog.
- 8. To stop the servo motor by forcibly decelerating with EM2, parameter setting is required. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.
- 9. The bus bar varies depending on the combination of the power regeneration converter unit and the drive unit. Refer to "Bus Bar" in this catalog for details.
- 10. This example is for when magnetic contactor drive output is enabled.
- 11. The control circuit power supply (L11/L21) can be connected by passing wiring. Refer to "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction
- 12. Do not ground the servo amplifier between L11 and L21 even when the control circuit power supply is separated from the main circuit power supply using an uninterruptible power supply (UPS) or an isolation transformer.



Main/Control Circuit Power Supply Connection Example (Note 11)

B B-RJ

● For connecting MR-CV and MR-J4-DU B(-RJ) (multi-axis connection)



Notes: 1. To prevent an unexpected restart of the drive unit, create a circuit to turn off EM1 (Forced stop 1) when the main circuit power is turned off.

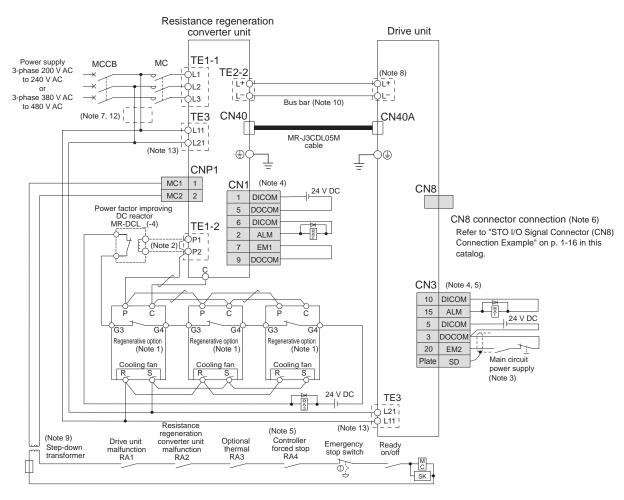
- 2. This is for sink wiring. Source wiring is also possible.
- 3. A step-down transformer is required if the power regeneration converter unit is in 400 V class, and coil voltage of the magnetic contactor is in 200 V class.
- 4. When connecting multiple drive units, create a sequence in which the servo system controller stops all axes and a sequence that shuts off the main circuit power if an
- 5. Be sure to attach a short-circuit connector supplied with the drive unit when the STO function is not used.
- 6. Install an overcurrent protection device (molded-case circuit breaker, fuse, etc.) to protect the branch circuit.
- 7. Terminal varies depending on the capacity of the power regeneration converter unit and the drive unit. Refer to "MR-CV" Power Regeneration Converter Unit Dimensions' and "MR-J4-DU_B/MR-J4-DU_B-RJ Dimensions" in this catalog.
- 8. To stop the servo motors by forcibly decelerating with EM1, parameter setting is required. Refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" for details.
- 9. Refer to the controller instruction manuals for the forced stop input of the servo system controller.
- 10. The bus bar varies depending on the combination of the power regeneration converter unit and the drive unit. Refer to "Bus Bar" in this catalog for details.
- 11. This example is for when magnetic contactor drive output is enabled.
- 12. The control circuit power supply (L11/L21) can be connected by passing wiring. Refer to "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details
- 13. Do not ground the servo amplifier between L11 and L21 even when the control circuit power supply is separated from the main circuit power supply using an uninterruptible power supply (UPS) or an isolation transformer.



Main/Control Circuit Power Supply Connection Example (Note 11)

B B-RJ A A-RJ

● For connecting MR-CR_ and MR-J4-DU_B(-RJ)/MR-J4-DU_A(-RJ) (3-phase 200 V AC/400 V AC, 30 kW or larger)



Notes: 1. This connection is applicable when MR-RB13V (for 200 V) or MR-RB13V-4 (for 400 V) is used. Note that three units of MR-RB13V or MR-RB13V-4 are required for each

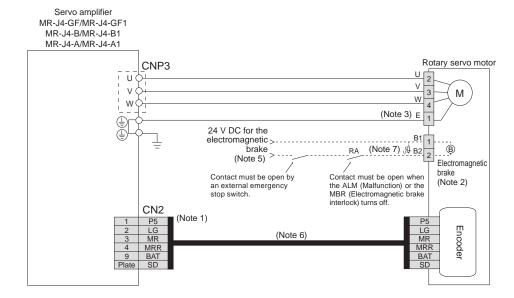
- resistance regeneration converter unit. (Permissible regenerative power: 3900 W)

 2. Disconnect a short-circuit bar between P1 and P2 when using the power factor improving DC reactor.
- 3. To prevent an unexpected restart of the drive unit, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 4. This is for sink wiring. Source wiring is also possible.
- 5. This connection is applicable for MŘ-J4-DU_B(-RJ)/MR-J4-DU_B4(-RJ). For MR-J4-DU_A(-RJ)/MR-J4-DU_A4(-RJ), refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual."
- 6. Be sure to attach a short-circuit connector supplied with the drive unit when the STO function is not used.
- 7. Install an overcurrent protection device (molded-case circuit breaker, fuse, etc.) to protect the branch circuit.
- 8. Terminal varies depending on the drive unit capacities. Refer to the dimensions of the relevant drive unit in this catalog for details.
- 9. A step-down transformer is required if the resistance regeneration converter unit is in 400 V class, and coil voltage of the magnetic contactor is in 200 V class.
- 10. A bus bar is attached to 30 kW or larger drive units.
- 11. This example is for when magnetic contactor drive output is enabled.
- 12. The control circuit power supply (L11/L21) can be connected by passing wiring. Refer to "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.
- 13. Do not ground the servo amplifier between L11 and L21 even when the control circuit power supply is separated from the main circuit power supply using an uninterruptible power supply (UPS) or an isolation transformer.



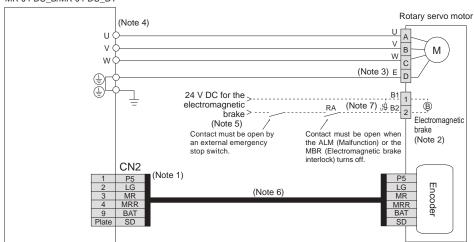
GF B A

● For HG-KR/HG-MR series



●For HG-SR/HG-JR (9 kW or smaller) series

Servo amplifier MR-J4-GF/MR-J4-GF4 MR-J4-B/MR-J4-B4 MR-J4-A/MR-J4-A4 Drive unit MR-J4-DU_B/MR-J4-DU_B4



Notes: 1. The signals shown are applicable when using a two-wire type encoder cable. Four-wire type is also compatible.

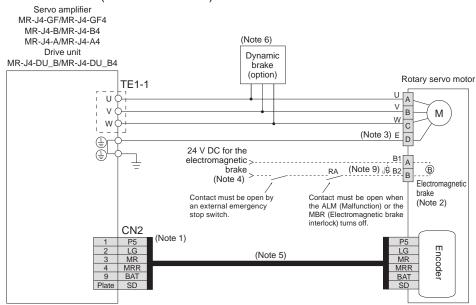
2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.

- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 4. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
- 5. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 6. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 7. Be sure to install a surge absorber between B1 and B2.

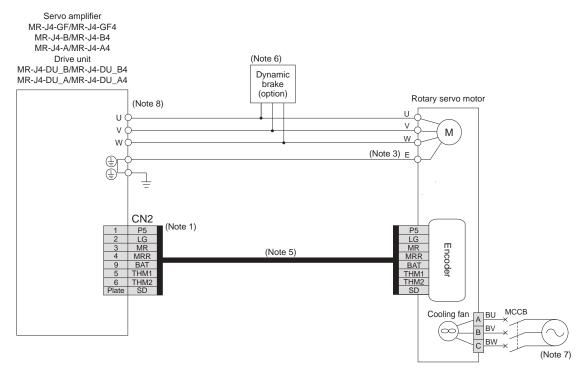


GF B A

●For HG-JR 1500 r/min series (11 kW and 15 kW)



●For HG-JR 1000 r/min series (15 kW or larger) and HG-JR 1500 r/min series (22 kW or larger)



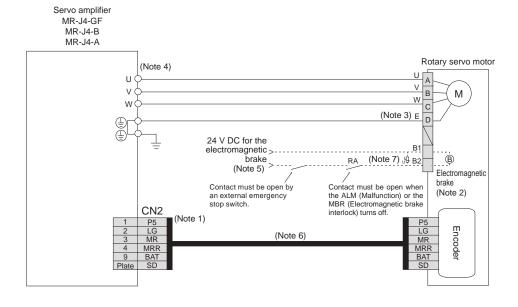
Notes: 1. The signals shown are applicable when using a two-wire type encoder cable. Four-wire type is also compatible.

- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 5. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 6. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Refer to relevant Servo Amplifier Instruction Manual when wiring the dynamic brake.
- 7. Be sure to supply power to the cooling fan terminals. Refer to the cooling fan power supply described in the servo motor specifications in this catalog for the required power.
- 8. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
- 9. Be sure to install a surge absorber between B1 and B2.



GF B A

● For HG-RR/HG-UR series



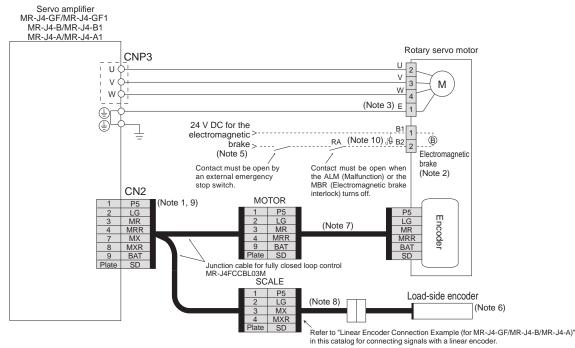
- Notes: 1. The signals shown are applicable when using a two-wire type encoder cable. Four-wire type is also compatible.

 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity. A separate connector from the motor power connector is provided as an electromagnetic brake connector for HG-UR202B to HG-UR502B. The pin numbers vary depending on the servo motor capacity. Refer to the dimensions of the relevant servo motor in this catalog for details.
 - 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 - 4. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
 - 5. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
 - 6. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
 - 7. Be sure to install a surge absorber between B1 and B2.



GF B A

● For HG-KR/HG-MR series



●For HG-SR/HG-JR (9 kW or smaller) series

Servo amplifier MR-J4-GF/MR-J4-GF4

MR-J4-B/MR-J4-B4 MR-J4-A/MR-J4-A4 Drive unit
MR-J4-DU_B/MR-J4-DU_B4 Rotary servo motor (Note 4) U ٧ В Μ W W С (Note 3) E 24 V DC for the RA (Note 10) \$\B2 2 electromagnetic brake Electromagnetic (Note 5) Contact must be open when the ALM (Malfunction) or the MBR (Electromagnetic brake brake Contact must be open by an external emergency stop switch. CN2 interlock) turns off. MOTOR P5 Encoder (Note 7) BAT Plate SD Junction cable for fully closed loop control MR-J4FCCBL03M SCALE (Note 8) (Note 6)

Notes: 1. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.

3. This is for the serve meters with electromagnetic brokes the property type of the serve meters with electromagnetic brokes the serve meters with the serve meters wi

- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.

 4. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for
- 4. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details 5. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 6. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to relevant Servo Amplifier Instruction Manual for the fully closed loop control with a rotary encoder.

Refer to "Linear Encoder Connection Example (for MR-J4-GF/MR-J4-B/MR-J4-A)"

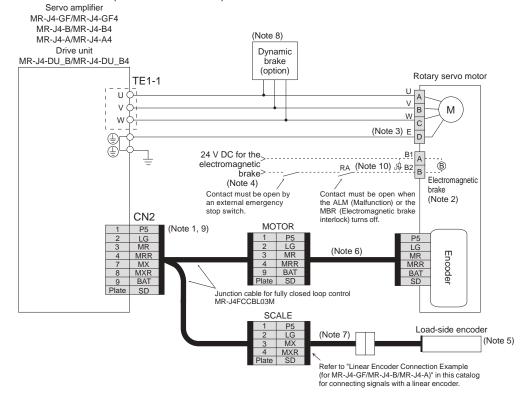
in this catalog for connecting signals with a linear encoder

- 7. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 8. Necessary encoder cables vary depending on the load-side encoder. Refer to relevant Instruction Manual.
- 9. When configuring a fully closed loop control system with MR-J4-GF_/MR-J4-B_/MR-J4-DU_B_/MR-J4-A_, be sure to connect MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set to CN2 connector.
- 10. Be sure to install a surge absorber between B1 and B2.



GF B A

●For HG-JR 1500 r/min series (11 kW and 15 kW)



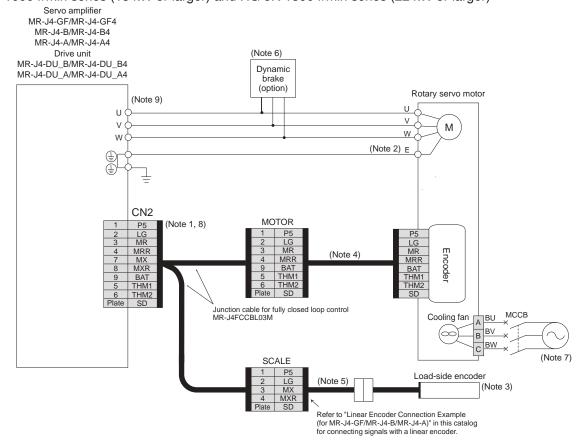
Notes: 1. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.

- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 5. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to relevant Servo Amplifier Instruction Manual for the fully closed loop control with a rotary encoder.
- 6. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 7. Necessary encoder cables vary depending on the load-side encoder. Refer to relevant Instruction Manual.
- 8. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Refer to relevant Servo Amplifier Instruction Manual when wiring the dynamic brake.
- 9. When configuring a fully closed loop control system with MR-J4-GF_/MR-J4-B_/MR-J4-DU_B_/MR-J4-A_, be sure to connect MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set to CN2 connector.
- 10. Be sure to install a surge absorber between B1 and B2.



GF B A

●For HG-JR 1000 r/min series (15 kW or larger) and HG-JR 1500 r/min series (22 kW or larger)



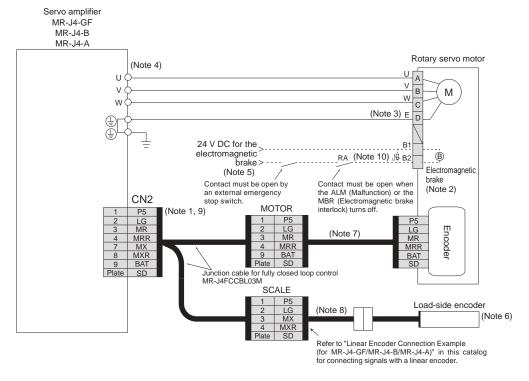
Notes: 1. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.

- 2. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 3. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to relevant Servo Amplifier Instruction Manual for the fully closed loop control with a rotary encoder.
- 4. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 5. Necessary encoder cables vary depending on the load-side encoder. Refer to relevant Instruction Manual.
 6. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Refer to relevant Servo Amplifier Instruction Manual when wiring the dynamic brake.
- 7. Be sure to supply power to the cooling fan terminals. Refer to the cooling fan power supply described in the servo motor specifications in this catalog for the required
- 8. When configuring a fully closed loop control system with MR-J4-GF_/MR-J4-B_/MR-J4-D__B /MR-J4-A__, be sure to connect MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set to CN2 connector.
- 9. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.



GF B A

● For HG-RR/HG-UR series



Notes: 1. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.

- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity. A separate connector from the motor power connector is provided as an electromagnetic brake connector for HG-UR202B to HG-UR502B. The pin numbers vary depending on the servo motor capacity. Refer to the dimensions of the relevant servo motor in this catalog for details.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.

 4. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
- 5. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 6. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to relevant Servo Amplifier Instruction Manual for the fully closed loop control with a rotary encoder.
- 7. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 8. Necessary encoder cables vary depending on the load-side encoder. Refer to relevant Instruction Manual.
- 9. When configuring a fully closed loop control system with MR-J4-GF/MR-J4-B/MR-J4-A, be sure to connect MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set to CN2 connector.
- 10. Be sure to install a surge absorber between B1 and B2.



Servo Motor Connection Example (Linear Servo Motor) Linear Servo System with MR-J4-GF/MR-J4-B/MR-J4-A

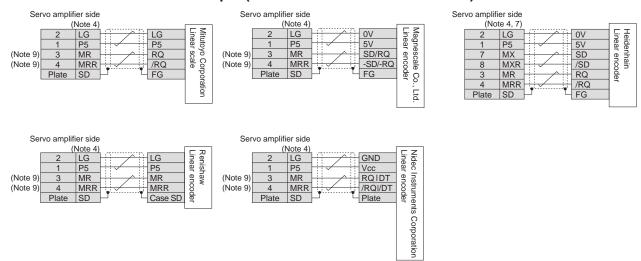


● For LM-H3/LM-F/LM-K2/LM-U2 series

Servo amplifier MR-J4-GF/MR-J4-GF1/MR-J4-GF4 MR-, I4-B/MR-, I4-B1/MR-, I4-B4 MR-J4-A/MR-J4-A1/MR-J4-A4 Drive unit MR-J4-DU_B/MR-J4-DU_B4 Linear servo motor (Note 5) U 5 u ٧ W) w (Note 1) Thermistor CN2 (Note 8) G1_θ_4 THM1 THM1 G2 unction cable for linear servo motor (Note 3) MR-J4THCBL03M MXR Linear encoder (Note 6) (Note 2) Refer to "Linear Encoder Connection Example (for MR-J4-GF/MR-J4-B/MR-J4-A)" in this catalog

for connecting signals with a linear encoder.

Linear Encoder Connection Example (for MR-J4-GF/MR-J4-B/MR-J4-A)



Notes: 1. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.

- 2. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog.
- 3. MR-J4THCBL03M junction cable for linear servo motor is compatible with both two-wire and four-wire type linear encoders.
- 4. For the number of the wire pairs for LG and P5, refer to "Linear Encoder Instruction Manual."
- 5. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
- 6. Necessary encoder cables vary depending on the linear encoder. Refer to relevant Instruction Manual.
- 7. When fully closed loop control is configured with a rotary servo motor, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.
- 8. When using a linear servo motor with MR-J4-GF_/MR-J4-B_/MR-J4-DU_B_/MR-J4-A_, be sure to connect MR-J4THCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set to CN2 connector.
- 9. For the fully closed loop control, MR and MRR of the servo amplifier-side connectors will be connected to MX and MXR of the SCALE connectors of MR-J4FCCBL03M.

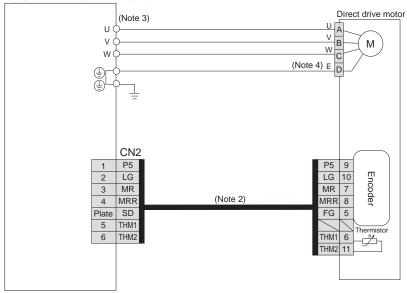


Servo Motor Connection Example (Direct Drive Motor)

GF GF-RJ B B-RJ A A-RJ

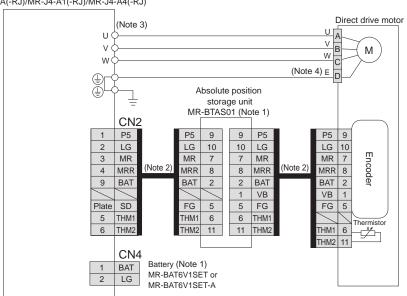
● For TM-RG2M/TM-RU2M/TM-RFM series (incremental system)

Servo amplifier MR-J4-GF(-RJ)/MR-J4-GF1(-RJ)/MR-J4-GF4(-RJ) MR-J4-B(-RJ)/MR-J4-B1(-RJ)/MR-J4-B4(-RJ) MR-J4-A(-RJ)/MR-J4-A1(-RJ)/MR-J4-A4(-RJ)



For TM-RG2M/TM-RU2M/TM-RFM series (absolute position detection system)

Servo amplifier MR-J4-GF(-RJ)/MR-J4-GF1(-RJ)/MR-J4-GF4(-RJ) MR-J4-B(-RJ)/MR-J4-B1(-RJ)/MR-J4-B4(-RJ) MR-J4-A(-RJ)/MR-J4-A1(-RJ)/MR-J4-A4(-RJ)



Notes: 1. An MR-BTAS01 absolute position storage unit and MR-BAT6V1SET or MR-BAT6V1SET-A battery (sold as options) are required for absolute position detection system. Required battery varies depending on the servo amplifiers. Refer to configuration example for each servo amplifier in this catalog. Refer to relevant Servo Amplifier Instruction Manual and "TM-RFM TM-RG2M TM-RU2M Direct Drive Motor Instruction Manual" for details of absolute position detection system.

- 2. Fabricate this encoder cable. Refer to "TM-RFM TM-RG2M TM-RU2M Direct Drive Motor Instruction Manual" for fabricating the encoder cable.
- 3. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
- 4. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor



Servo Amplifiers

External Encoder Connection Specifications

GF	GF-RJ	В	B-RJ	WB	Α	A-RJ

When configuring a linear servo system or a fully closed loop control system, or when using the scale measurement function, use the servo amplifier with the following software version.

Refer to the following table for the encoder communication method compatible with each system and for the servo amplifier connector to which a load-side encoder should be connected.

Operation	External encoder			Connector to	be connected	d with the exte	ernal encoder		
mode	communication method	MR-J4-GF_	MR-J4-GFRJ	MR-J4-B_ MR-J4-DU_B_	MR-J4-BRJ MR-J4-DU_BRJ	MR-J4-A_ MR-J4-DU_A_	MR-J4-ARJ MR-J4-DU_ARJ	MR-J4W2-B	MR-J4W3-B
	Two-wire type	CN2 (Note 1)	CN2	CN2 (Note 1)	CN2 (Note 1)	CN2 (Note 1, 6)	CN2 (Note 1)	CN2A (Note 1)	CN2A (Note 1) CN2B (Note 1)
Linear servo	Four-wire type	ONZ	ONZ	ONZ	ONZ	ONZ	ONZ	CN2B (Note 1)	CN2C (Note 1)
system (Note 9)	A/B/Z-phase differential output type		CN2L (Note 8)		CN2L (Note 8)		CN2L (Note 8)		
Fully closed loop control	Two-wire type	CN2	CN2L	CN2 (Note 2, 3, 5)	CN2L	CN2 (Note 2, 3, 6)	CN2L	CN2A (Note 2, 4, 5) CN2B (Note 2, 4, 5)	
system	Four-wire type A/B/Z-phase differential output type								
Scale measurement	Two-wire type	CN2	CN2L	CN2 (Note 2, 3, 7)	CN2L (Note 7)			CN2A (Note 2, 4, 7) CN2B (Note 2, 4, 7)	
function	Four-wire type A/B/Z-phase differential output type								

Notes: 1. MR-J4THCBL03M junction cable is required.

- 1. MR-J4-IRCBL03M junction cable is required.
 2. MR-J4-CCBL03M junction cable is required.
 3. MR-J4-GF_/MR-J4-B_/MR-DU_B_/MR-J4-DU_A_ is not compatible with a servo motor encoder with four-wire type communication method. Use MR-J4-GF_-RJ/MR-J4-B_-RJ/MR-DU_B_-RJ/MR-J4-A_-RJ/MR-J4-DU_A_-RJ.
 4. MR-J4W2-B servo amplifier does not support a servo motor encoder with four-wire communication method. Use MR-J4-B-RJ servo amplifier.
 5. Supported by the servo amplifiers with software version A3 or later

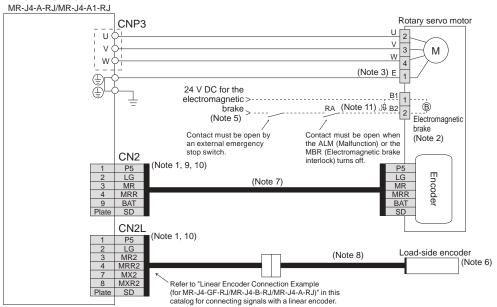
- 6. Supported by the servo amplifiers with software version A5 or later
- 7. Supported by the servo amplifiers with software version A8 or later 8. Connect a thermistor to CN2 connector.
- 9. Refer to pp. 1-4 to 1-6 and 1-8 in this catalog for servo amplifier that is compatible with linear servo motors.

GF-RJ B-RJ A-RJ

Servo Motor Connection Example (Rotary Servo Motor) Fully Closed Loop Control System with MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ

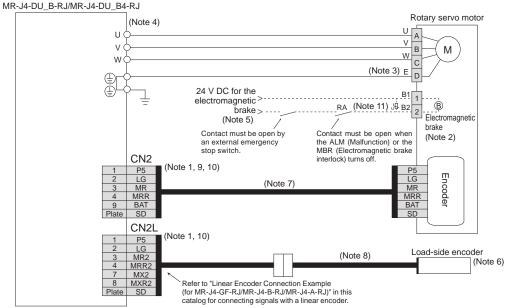
● For HG-KR/HG-MR series

Servo amplifier MR-J4-GF-RJ/MR-J4-GF1-RJ MR-J4-B-RJ/MR-J4-B1-RJ



●For HG-SR/HG-JR (9 kW or smaller) series

Servo amplifier MR-J4-GF-RJ/MR-J4-GF4-RJ MR-J4-B-RJ/MR-J4-B4-RJ MR-J4-A-RJ/MR-J4-A4-RJ Drive unit



- Notes: 1. The load-side encoder and the servo motor encoder are compatible with both two-wire and four-wire type communication methods.
 - 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
 - 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor
 - 4. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
 - 5. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
 - 6. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to relevant Servo Amplifier Instruction Manual for the fully closed loop control with a rotary encoder.
 - 7. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
 - 8. Necessary encoder cables vary depending on the load-side encoder. Refer to relevant Instruction Manual.

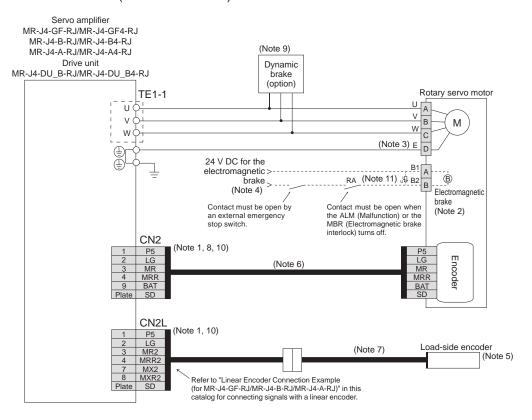
 - 9. This wiring of the servo motor encoder is applicable for the two-wire type communication method.

 10. When configuring a fully closed loop control system with MR-J4-GF_RJ/MR-J4-B_RJ/MR-J4-DU_B_-RJ/MR-J4-A_-RJ, be sure to connect a servo motor encoder to CN2 connector and a load-side encoder to CN2L connector. Do not use MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set.
 - 11. Be sure to install a surge absorber between B1 and B2.



GF-RJ B-RJ A-RJ

●For HG-JR 1500 r/min series (11 kW and 15 kW)



Notes: 1. The load-side encoder and the servo motor encoder are compatible with both two-wire and four-wire type communication methods.

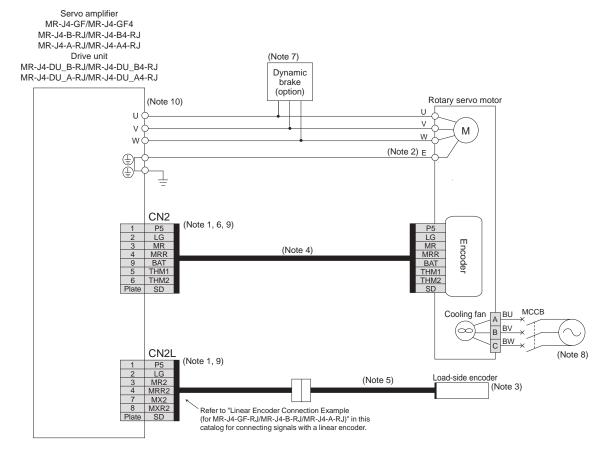
- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 5. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to relevant Servo Amplifier Instruction Manual for the fully closed loop control with a rotary encoder.
- 6. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 7. Necessary encoder cables vary depending on the load-side encoder. Refer to relevant Instruction Manual.
- 8. This wiring of the servo motor encoder is applicable for the two-wire type communication method.
- 9. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Refer to relevant Servo Amplifier Instruction Manual when wiring the dynamic brake.
- 10. When configuring a fully closed loop control system with MR-J4-GF_-RJ/MR-J4-B_-RJ/MR-J4-DU_B_-RJ/MR-J4-A_-RJ, be sure to connect a servo motor encoder to CN2 connector and a load-side encoder to CN2L connector. Do not use MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set.
- 11. Be sure to install a surge absorber between B1 and B2.



GF-RJ B-RJ A-RJ

Servo Motor Connection Example (Rotary Servo Motor) Fully Closed Loop Control System with MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ

● For HG-JR 1000 r/min series (15 kW or larger) and HG-JR 1500 r/min series (22 kW or larger)



Notes: 1. The load-side encoder and the servo motor encoder are compatible with both two-wire and four-wire type communication methods.

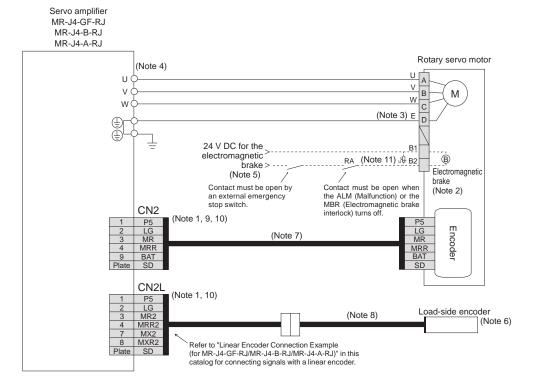
- 2. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 3. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to relevant Servo Amplifier Instruction Manual for the fully closed loop control with a rotary encoder.
- 4. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 5. Necessary encoder cables vary depending on the load-side encoder. Refer to relevant Instruction Manual.
- 6. This wiring of the servo motor encoder is applicable for the two-wire type communication method.
- 7. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Refer to relevant Servo Amplifier Instruction Manual when wiring the dynamic brake.
- 8. Be sure to supply power to the cooling fan terminals. Refer to the cooling fan power supply described in the servo motor specifications in this catalog for the required power.
- power.

 9. When configuring a fully closed loop control system with MR-J4-GF_-RJ/MR-J4-B_-RJ/MR-J4-DU_B_-RJ/MR-J4-A_-RJ, be sure to connect a servo motor encoder to CN2 connector and a load-side encoder to CN2L connector. Do not use MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set.
- 10. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.



GF-RJ B-RJ A-RJ

● For HG-RR/HG-UR series



Notes: 1. The load-side encoder and the servo motor encoder are compatible with both two-wire and four-wire type communication methods.

- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity. A separate connector from the motor power connector is provided as an electromagnetic brake connector for HG-UR202B to HG-UR502B. The pin numbers vary depending on the servo motor capacity. Refer to the dimensions of the relevant servo motor in this catalog for details.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 4. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
- 5. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 6. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to relevant Servo Amplifier Instruction Manual for the fully closed loop control with a rotary encoder.
- 7. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- $8. \, \text{Necessary encoder cables vary depending on the load-side encoder.} \, \text{Refer to relevant Instruction Manual.} \,$
- 9. This wiring of the servo motor encoder is applicable for the two-wire type communication method.
- 10. When configuring a fully closed loop control system with MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ, be sure to connect a servo motor encoder to CN2 connector and a load-side encoder to CN2L connector. Do not use MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set.
- 11. Be sure to install a surge absorber between B1 and B2.



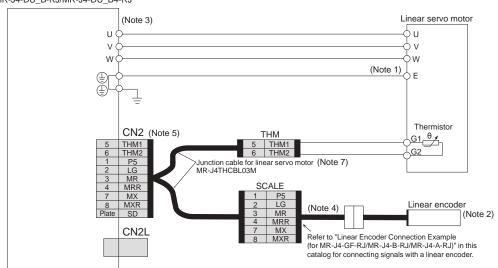
Servo Motor Connection Example (Linear Servo Motor)

GF-RJ B-RJ A-RJ

Linear Servo System with MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ (LM-H3, LM-F, LM-K2, LM-U2)

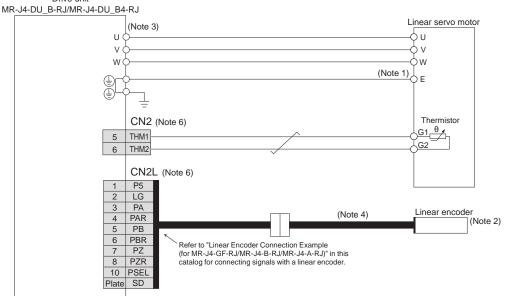
Connecting a serial linear encoder

Servo amplifier
MR-J4-GF-RJ/MR-J4-GF1-RJ/MR-J4-GF4-RJ
MR-J4-B-RJ/MR-J4-B1-RJ/MR-J4-B4-RJ
MR-J4-A-RJ/MR-J4-A1-RJ/MR-J4-A4-RJ
Drive unit
MR-J4-DU_B-RJ/MR-J4-DU_B4-RJ



●Connecting an A/B/Z-phase differential output linear encoder

Servo amplifier MR-J4-GF-RJ/MR-J4-GF1-RJ/MR-J4-GF4-RJ MR-J4-B-RJ/MR-J4-B1-RJ/MR-J4-B4-RJ MR-J4-A-RJ/MR-J4-A1-RJ Drive unit

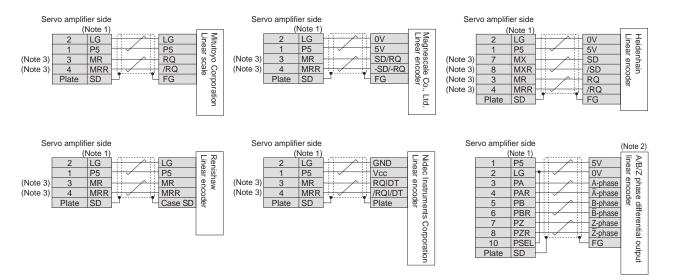


Notes: 1. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.

- 2. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog.
- 3. Connector or terminal varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
- 4. Necessary encoder cables vary depending on the linear encoder. Refer to relevant Instruction Manual.
- 5. When configuring a linear servo system with MR-J4-GF_-RJ/MR-J4-B_-RJ/MR-J4-DU_B_-RJ/MR-J4-A_-RJ and a serial linear encoder, be sure to connect MR-J4THCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set to CN2 connector.
- 6. When configuring a linear servo system with MR-J4-GF_-RJ/MR-J4-B_-RJ/MR-J4-DU_B_-RJ/MR-J4-A_-RJ and an A/B/Z-phase differential output type linear encoder, be sure to connect a thermistor to CN2 connector and the linear encoder to CN2L connector. Do not use MR-J4THCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set.
- 7. MR-J4THCBL03M junction cable for linear servo motor is compatible with both two-wire and four-wire type linear encoders.



Linear Encoder Connection Example (for MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ) GF-RJ B-RJ A-RJ



Notes: 1. For the number of the wire pairs for LG and P5, refer to "Linear Encoder Instruction Manual."

- 2. If the encoder's current consumption exceeds 350 mA, supply power from an external source.
- 3. For the fully closed loop control, the signals of 3-pin, 4-pin, 7-pin, and 8-pin of the CN2L connector are as follows:

3-pin: MR2

4-pin: MRR2 7-pin: MX2

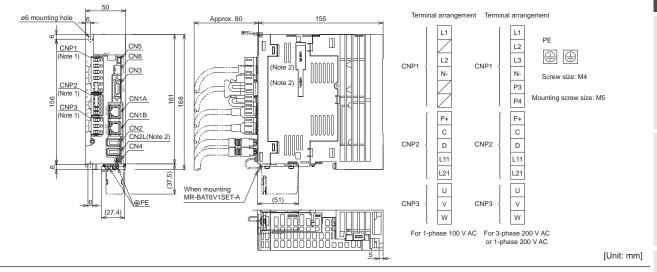
8-pin: MXR2



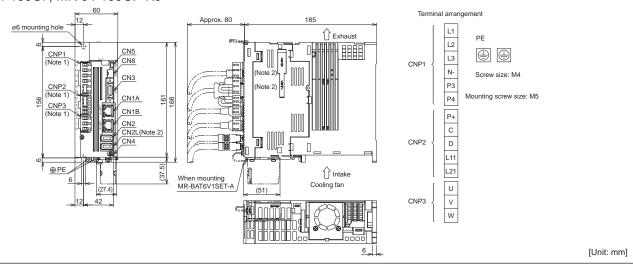
MR-J4-GF/MR-J4-GF-RJ Dimensions

GF GF-RJ

- ●MR-J4-10GF, MR-J4-10GF-RJ, MR-J4-10GF1, MR-J4-10GF1-RJ
- ●MR-J4-20GF, MR-J4-20GF-RJ, MR-J4-20GF1, MR-J4-20GF1-RJ
- •MR-J4-40GF, MR-J4-40GF-RJ, MR-J4-40GF1, MR-J4-40GF1-RJ
- •MR-J4-60GF, MR-J4-60GF-RJ



- ●MR-J4-70GF, MR-J4-70GF-RJ
- ●MR-J4-100GF, MR-J4-100GF-RJ

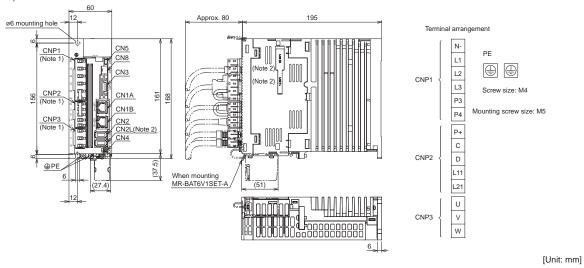


Notes: 1. CNP1, CNP2 and CNP3 connectors are supplied with the servo amplifier. 2. CN2L, CN7, and CN9 connectors are not available for MR-J4-GF servo amplifier.

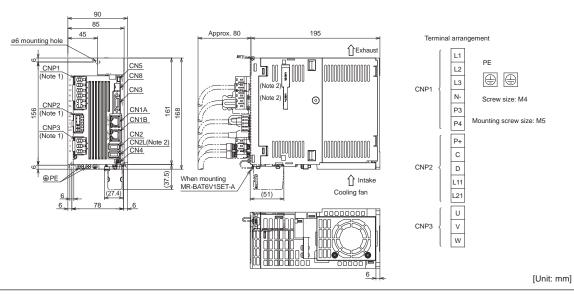
MR-J4-GF/MR-J4-GF-RJ Dimensions

GF GF-RJ

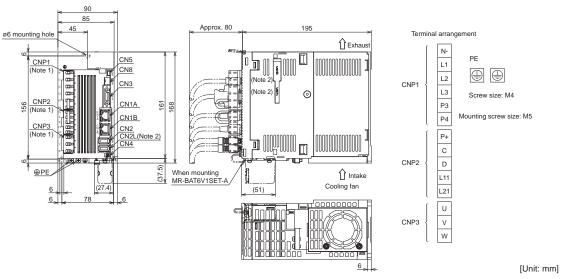
- •MR-J4-60GF4, MR-J4-60GF4-RJ
- ●MR-J4-100GF4, MR-J4-100GF4-RJ



●MR-J4-200GF, MR-J4-200GF-RJ



MR-J4-200GF4, MR-J4-200GF4-RJ

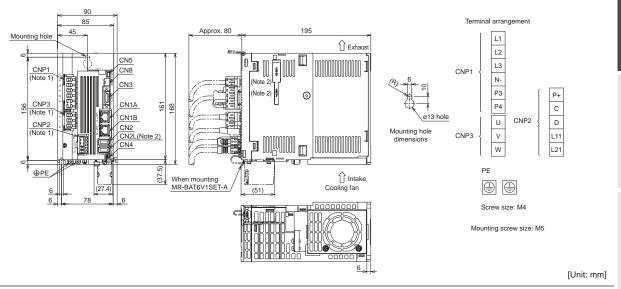


[Unit: mm]

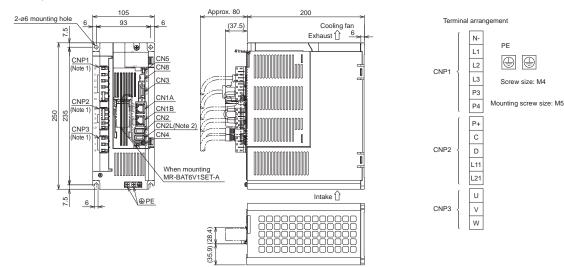
MR-J4-GF/MR-J4-GF-RJ Dimensions

GF GF-RJ

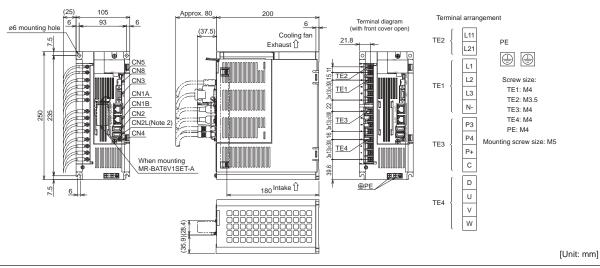
•MR-J4-350GF, MR-J4-350GF-RJ



●MR-J4-350GF4, MR-J4-350GF4-RJ



●MR-J4-500GF, MR-J4-500GF-RJ



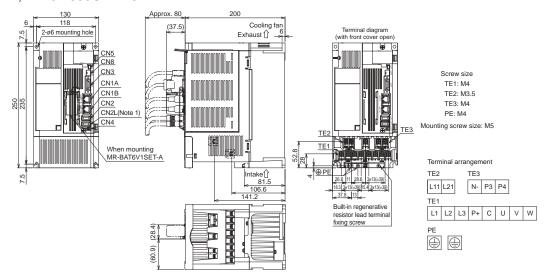
Notes: 1. CNP1, CNP2 and CNP3 connectors are supplied with the servo amplifier.

^{2.} CN2L, CN7, and CN9 connectors are not available for MR-J4-GF servo amplifier.

MR-J4-GF/MR-J4-GF-RJ Dimensions

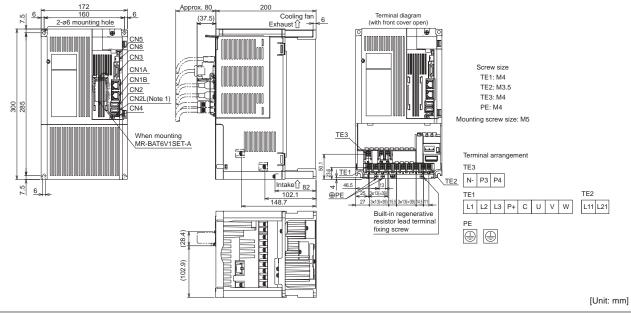
GF GF-RJ

•MR-J4-500GF4, MR-J4-500GF4-RJ



[Unit: mm]

- ●MR-J4-700GF, MR-J4-700GF-RJ
- ●MR-J4-700GF4, MR-J4-700GF4-RJ



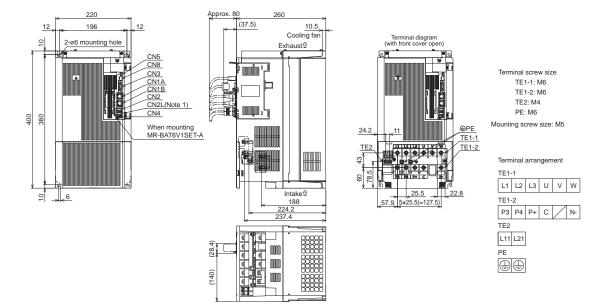
Notes: 1. CN2L, CN7, and CN9 connectors are not available for MR-J4-GF servo amplifier.

[Unit: mm]

MR-J4-GF/MR-J4-GF-RJ Dimensions

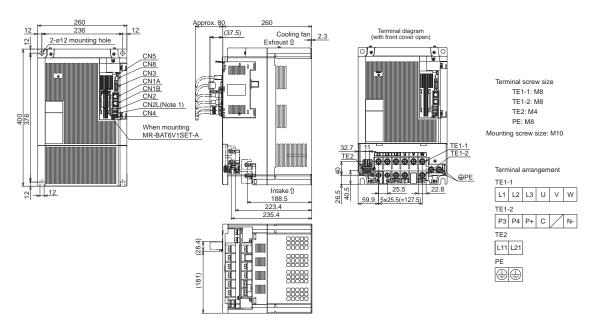
GF GF-RJ

- ●MR-J4-11KGF, MR-J4-11KGF-RJ, MR-J4-11KGF4, MR-J4-11KGF4-RJ
- ●MR-J4-15KGF, MR-J4-15KGF-RJ, MR-J4-15KGF4, MR-J4-15KGF4-RJ



[Unit: mm]

●MR-J4-22KGF, MR-J4-22KGF-RJ, MR-J4-22KGF4, MR-J4-22KGF4-RJ

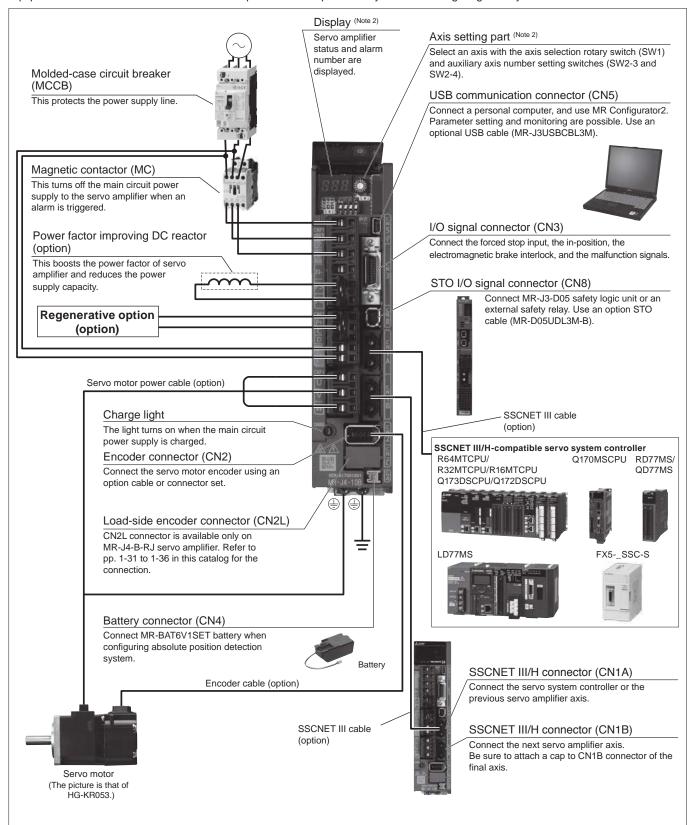


Notes: 1. CN2L, CN7, and CN9 connectors are not available for MR-J4-GF servo amplifier.

MR-J4-B/MR-J4-B-RJ Connections with Peripheral Equipment (Note 1)

B B-RJ

Peripheral equipment is connected to MR-J4-B/MR-J4-B-RJ as described below. Connectors, cables, options, and other necessary equipment are available so that users can set up the servo amplifier easily and start using it right away.



Notes: 1. The connection with the peripheral equipment is an example for MR-J4-350B/MR-J4-350B-RJ or smaller servo amplifiers. Refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" for the actual connections.

2. This picture shows when the display cover is open.

MR-J4-B(1)/MR-J4-B(1)-RJ (SSCNET III/H Interface) Specifications (200 V/100 V)

B B-RJ

Servo ai	mplifier mod	lel MI	R-J4(-R	(U	10B	20B	40B	60B	70B	100B	200B	350B	500B	700B	11KB	15KB	22KB	10B1	20B1	40B1
Output	Rated volta											hase								
Julpul	Rated curre	ent		[A]	1.1	1.5	2.8	3.2	5.8	6.0	11.0	17.0	28.0	37.0	68.0	87.0	126.0	1.1	1.5	2.8
	Voltage/ frequency	A	C input				1-phas AC, 50			1-pł 200 V 240 V	ASE OF AC to AC, AC, 60 Hz	3- _f	ohase 2		AC to 2 /60 Hz		AC,		se 100 \ AC, 50 H	- 11
		D	C input (No	ote 19)					2	83 V D	C to 3	40 V D	С						-	
Main circuit power	Rated curre	ent (N	ote 15)	[A]	0.9 (1.5)	1.5 (2.5)	2.6 (4.5)	3.2 (Note 8) (5.0)	3.8 (6.5)	5.0 (10.5)	10.5 (15.8)	16.0	21.7	28.9	46.0	64.0	95.0	3.0	5.0	9.0
supply input	Permissible voltage fluctuation	A	.C input		3-ph		1-phas 264 V	se 170	V AC	1-pł 170 V 264	ase or nase AC to V AC	3-	phase	170 V	AC to 2	264 V <i>i</i>	AC		ase 85 132 V	
			C input (No	ote 19)					2	41 V D	C to 3	74 V D	С						-	
	Permissible fluctuation	e freq	quency								±	:5% m	aximur	n						
	Voltage/ frequency								se 100 \ AC, 50 H											
Cambral	requericy	D	C input (No	ote 19)					2	83 V D	C to 3	40 V D	С						-	
Control	Rated curre	ent		[A]				0	.2						0.3				0.4	
power	power Permissible AC input								1-pha	ase 170	V AC	to 264	V AC						ase 85 132 V	
input	fluctuation		C input (No	ote 19)					2	41 V D	C to 3	74 V D	С						-	
	Permissible fluctuation	etreq	quency								±	5% m	aximur	n						
	Power cons	sump	otion	[W]				3	30						45			30		
Interface	power suppl	y				24	V DC	± 10%	(requ	ired cu	rrent c	apacity	/: 0.3 A	(inclu	ding C	N8 cor	nector	signa	ls))	
Control m	ethod				Sine-wave PWM control/current control method															
Permissible	Built-in regeresistor (Note		ative	[W]	-	10	10	10	20	20	100	100	130	170	-	-	-	-	10	10
regenerative power	External re- resistor (sta accessory)	andaı	rd	[W]	-	-	-	-	-	-	-	-	-	-	500 (800)	850 (1300)	850 (1300)	-	-	-
Dynamic I	brake (Note 4)	(11010 2	., 0, 11, 12,						Bui	llt-in					Extern	al ontio	n ^(Note 13)		Built-ir	
	III/H comma	and					-									JP1101		<u> </u>	_ J. II. II	
	cation cycle									0.	222 ms	s, 0.44	4 ms, ().888 r	ns					
Communi	cation functi	on U	ISB					Con	nect a	persor						compa	tible)			
	output pulse									Со	mpatib			ase pul	se)					
Analog m													nnels							
Fully close			J4-B(1) (No								vire typ									
control			J4-B(1)-R	J						-wire/f										
Load-side interface			J4-B(1)			N 4"1 -	والمالية			oishi El										
Interface MR-J4-B(1)-RJ Mitsubishi Electric high-speed serial communication, A/B/Z-phase differential input signal Advanced vibration suppression control II, adaptive filter II, robust filter, auto tuning, one-touch tuning, tough drifunction, drive recorder function, tightening & press-fit control, machine diagnosis function, power monitoring function, driver communication function (Note 14), scale measurement function (Note 14), J3 compatibility mode, super trace control (Note 16), lost motion compensation function (Note 16)							ring le,													
Protective functions Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), motor overheat protection, encoder error protection, regenerative error protection, undervolt protection, instantaneous power failure protection, overspeed protection, error excessive protection magnetic pole detection protection, linear servo control fault protection						ervolta	ge													

MR-J4-B(1)/MR-J4-B(1)-RJ (SSCNET III/H Interface) Specifications (200 V/100 V)

B B-RJ

Servo ar	mplifier model MR-J4(-RJ)	10B	20B	40B	60B	70B	100B	200B	350B	500B	700B	11KB	15KB	22KB	10B1	20B1	40B1
Functiona	l safety							STO (IEC/EN	V 6180	0-5-2)						
	Satisfied standards (Note 20)	EN IS	O 138	49-1:20)15 Ca	tegory	3 PL e,	IEC 6	1508	SIL 3, E	EN IEC	6206	1 maxi	mum S	IL 3, E	N 6180	00-5-2
	Response performance					8 ms	or less	(STC) input	OFF -	» ener	gy shu	ıt-off)				
	Test pulse input (STO) (Note 7)			Te	est pul	se inter	νal: 1 Ι	Hz to 2	25 Hz,	test pu	lse off	time:	1 ms n	naximu	m		
Safety performance	Mean time to dangerous failure (MTTFd)						M	TTFd	≥ 100	[years]	(314a	a)					
	Diagnostic coverage (DC)							DC =	Mediu	m, 97.	6 [%]						
	Probability of dangerous Failure per Hour (PFH)							PFH	= 6.4	× 10 ⁻⁹	[1/h]						
Structure	ucture (IP rating) Natural coolir (IP20)					For	ce cool (IP2		oen	Force cooling, open (IP20) (Note 5) Natural coo open (IP2				٠. ا			
Close	3-phase power input				Possib	le (Note 6))				No	t poss	ible			-	
mounting	1-phase power input		Pos	sible (N	lote 6)		Not po	ssible				-			Pos	sible (N	lote 6)
	Ambient temperature			Operat	ion: 0	°C to 5	5 °C (n	on-fre	ezing),	storaç	je: -20	°C to	65 °C	(non-fr	eezing)	
	Ambient humidity				0	peratio	n/stora	ge: 5 °	%RH to	90 %	RH (no	on-con	densir	ıg)			
Environment	Ambience			Indoor	s (no c	lirect su	unlight)	; no co	orrosiv	e gas,	inflam	mable	gas, o	il mist	or dust		
	Altitude						2000 r	n or le	ess abo	ove sea	a level	(Note 18)					
Altitude 2000 m or less above sea level (Note 18) Vibration resistance 5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y, and Z axes)																	
Mass	[kg]	0.8	0.8	1.0	1.0	1.4	1.4	2.1	2.3	4.0	6.2	13.4	13.4	18.2	0.8	0.8	1.0

Notes: 1. Rated output and speed of a rotary servo motor and a direct drive motor; and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.

- 2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
- 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.

 4. When using the dynamic brake, refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio and the permissible load to
- 5. Terminal blocks are excluded.
- 6. When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C, or use the servo amplifiers at 75% or less of the effective load ratio.
- 7. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the servo amplifier instantaneously at regular intervals.
- 8. The rated current is 2.9 A when the servo amplifier is used with a 3-phase power supply and combined with UL or CSA compliant servo motor.
- 9. Fully closed loop control is supported by the servo amplifiers with software version A3 or later.
- 10. The command communication cycle depends on the servo system controller specifications and the number of axes connected.
- 11. The value in brackets is applicable when cooling fans (two units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. PA02] is changed.

 12. Servo amplifiers without an enclosed regenerative resistor are also available. Refer to "Model Designation for 1-Axis Servo Amplifier" in this catalog for details.
- 13. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake
- 14. This function is supported by the servo amplifiers with software version A8 or later.
- 15. The value in brackets indicates the rated current when a 1-phase power supply input is used.
- 16. This function is supported by the servo amplifiers with software version B4 or later.
- 17. When a 1-phase 200 V AC to 240 V AC power supply is used, use the servo amplifiers at 75% or less of the effective load ratio.
- 18. Refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 19. DC power input is supported by MR-J4- B-RJ with software version C2 or later and MR-J4- B-EG. For a connection example of power supply circuit with DC input, refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual".
- 20. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" for details.

MR-J4-DU_B/MR-J4-DU_B-RJ (SSCNET III/H Interface) Specifications (200 V)

Drive	unit mode	MR-J4(-RJ)	DU900B	DU11KB	DU15KB	DU22KB	DU30KB	DU37KB			
		r unit model	D0900B		-CV_	DUZZNO		MR-CR55K			
	Rated vol			IVIIX		170 V AC	1VII (- O V _ / I	01.001.			
Output	Rated cur		A] 54	68	87	126	174	204			
	1	upply input		lain circuit power	is supplied from the regeneration co	he power regener	ation converter u	<u> </u>			
	Voltage/fr	eauencv			ase 200 V AC to						
Control	Rated cur		A]			0.3					
circuit	Permissib fluctuation	le voltage			1-phase 170 V	AC to 264 V AC					
•		le frequency			±5% m	aximum					
	Power con		V]			45					
	power sup			DC ± 10% (require			CN8 connector s	ignals))			
Interface power supply 24 V DC ± 10% (required current capacity: 0.3 A (including CN8 connector signals)) Control method Sine-wave PWM control/current control method											
	brake (Note 7			510		option (Note 4)					
SSCNET	III/H comm	and				14 ms, 0.888 ms					
	cation fund			Connect a po	ersonal computer	(MR Configurator	2 compatible)				
	output puls			23.11000 4 pt		3/Z-phase pulse)	_ 50patiolo/				
Analog mo						annels					
Fully close		MR-J4-DU_B			wo-wire type com		od				
control	ca loop	MR-J4-DU_B-R	J	Two-wire/four-wire type communication method							
Load-side	encoder	MR-J4-DU_B		Two-wire/four-wire type communication method Mitsubishi Electric high-speed serial communication Mitsubishi Electric high-speed serial communication, A/B/Z-phase differential input signal							
interface	01100001	MR-J4-DU_B-R	J Mitsubish					nout signal			
Servo fun	ctions		tough drive ful power	nction, drive record monitoring function	n control II, adaptiv der function, tighte n, driver communic de, super trace cor	ning & press-fit co cation function, sca	ntrol, machine dia ale measurement	gnosis function, function,			
Protective	e functions		Overcurrent sh error protection,	ut-off, overload st undervoltage pro	nut-off (electronic stection, instantan gnetic pole detect	thermal), servo m eous power failure	otor overheat pro e protection, over	tection, encode speed protectio			
Functiona	al safety			то реготовного, голо.,	-	N 61800-5-2)					
		standards (Note 6)	EN ISO 13849-1	:2015 Category 3	PL e, IEC 61508		061 maximum SII	3, EN 61800-5			
	Response	performance			or less (STO input						
	Test pulse	input (STO) (Note	2)		al: 1 Hz to 25 Hz,	• • • • • • • • • • • • • • • • • • • •		 			
Safety performance	<u> </u>	e to dangerous		·	MTTFd ≥ 100	[years] (314a)					
		coverage (DC)			DC = Media	um, 97.6 [%]					
	Probability	of dangerous Hour (PFH)			PFH = 6.4	× 10 ⁻⁹ [1/h]					
	(IP rating)				Force cooling, of	open (IP20) (Note 1)					
	Ambient t	emperature	Ope	ration: 0 °C to 55	°C (non-freezing)	, storage: -20 °C	to 65 °C (non-free	ezing)			
	Ambient h	umidity		Operation	/storage: 5 %RH t	to 90 %RH (non-c	ondensing)				
Environment	Ambience		Indo		nlight); no corrosiv			dust			
	Altitude				2000 m or less ab	oove sea level (Note	5)				
	Vibration	esistance		5.9 m/s ² at	10 Hz to 55 Hz (d	directions of X, Y,	and Z axes)				
			g] 9.9	9.9	15.2	15.2	21	21			

Notes: 1. Terminal blocks are excluded.

- 2. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the drive unit instantaneously at regular intervals.
- 3. The command communication cycle depends on the servo system controller specifications and the number of axes connected.
- 4. Use an external dynamic brake (option) with the drive unit. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in
- free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.

 5. Refer to relevant "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 6. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4-B_(-RJ) Servo Amplifier Instruction Manual" for details.

 7. When using the dynamic brake, refer to "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the permissible load to motor inertia ratio
 - and the permissible load to mass ratio.

MR-J4-B4/MR-J4-B4-RJ (SSCNET III/H Interface) Specifications (400 V)

B B-RJ

Servo ar	mplifier mode	el MR-J4(-RJ)	60B4	100B4	200B4	350B4	500B4	700B4	11KB4	15KB4	22KB4	
Output	Rated voltage	ge				3-р	hase 323 V	AC				
Output	Rated curre		A] 1.5	2.8	5.4	8.6	14.0	17.0	32.0	41.0	63.0	
Main	Voltage/fred	luency (Note 1)			3-ph	ase 380 V A	C to 480 V	AC, 50 Hz/6	0 Hz			
Main circuit	Rated curre	nt [A] 1.4	2.5	5.1	7.9	10.8	14.4	23.1	31.8	47.6	
power	Permissible	voltage				2 phace 3	323 V AC to	529 V AC				
supply	fluctuation					э-рназе с)23 V AC 10	320 V AC				
input	Permissible fluctuation	frequency				±	5% maximu	m				
	Voltage/fred	luency			1-ph	ase 380 V A	C to 480 V	AC, 50 Hz/6	60 Hz			
Control	Rated curre	nt [A]	0.1				0.	2			
circuit	Permissible	voltage		1-phase 323 V AC to 528 V AC								
power	fluctuation			1-pnase 323 V AC to 528 V AC								
supply	Permissible	frequency				+	5% maximu	m				
input	fluctuation						J /0 IIIAXIIIIU					
	Power cons	umption [V	V]	30 45								
Interface	power supply	/	2	24 V DC ± 1	0% (require	d current ca	pacity: 0.3	A (including	CN8 conne	ctor signals	s))	
Control m	ethod			Sine-wave PWM control/current control method								
	Built-in rege	enerative [V	V] 15	15	100	100	130 (Note 11)	170 (Note 11)	_	_	_	
Permissible	resistor (Note	2, 3)	v] 15	13	100	100	130 (1000 11)	170 (1100 11)		-		
regenerative power	External regressistor (sta accessory)	ndard [V	- v]	-	-	-	-	-	500 (800)	850 (1300)	850 (1300)	
Dynamic I	brake (Note 4)				Bui	lt-in			Exte	rnal option ((Note 10)	
	III/H comma	nd										
communic	cation cycle	Note 7)				0.222 ms	, 0.444 ms,	0.888 ms				
	cation function			Connect a personal computer (MR Configurator2 compatible)								
	output pulse					Compatibl	e (A/B/Z-ph	ase pulse)		,		
Analog me							2 channels	/				
Fully close		MR-J4-B4			т	wo-wire typ		ation metho	nd			
control	eu loop	MR-J4-B4-RJ						nunication m				
		MR-J4-B4						erial commu				
Load-side interface	encoder	MR-J4-B4-RJ	D 4:4				· ·	on, A/B/Z-ph		ام درسما اماد		
Servo fun	ctions		Advanced tough driv power m J3 d	I vibration sue function, conitoring fur compatibility rent shut-off.	uppression of drive recordenction, drive mode, supe regeneration	control II, active function, or communicer trace conversely to the conversely active to the conv	daptive filter tightening & ation function trol (Note 13), long ge shut-off,	II, robust filt press-fit co on (Note 12), sca ost motion co overload sh egenerative	er, auto tun ntrol, machi ale measure ompensatio uut-off (elect	ing, one-too ine diagnos ement funct n function (* ronic therm	uch tuning, is function, ion (Note 12), Note 13)	
Protective	functions				,			speed prote		,	0	
			protocus					r servo conti				
Functiona	l safety					STO (I	EC/EN 618	00-5-2)				
		andards (Note 15)	EN ISO 13	849-1:2015	Category 3			EN IEC 620	061 maximu	m SIL 3, EN	N 61800-5-2	
		erformance						→ energy sł				
		nput (STO) (Note 6)	Test				ulse off time		imum		
Safety	<u> </u>	o dangerous			<u> </u>		≥ 100 [years					
poriormanoo		coverage (DC)				DC -	Medium, 97	7 G [0/]				
	Probability o					DC =	ivieuluiti, 97	.0 [/0]				
	Failure per F	•				PFH	$= 6.4 \times 10^{-9}$	1/h]				
Structure	(IP rating)	iour (FFFI)		oling, open		oling, open 20)		Force cool	ling, open (I	P20) (Note 5)		
Close mo	untina		(Not possible					
	Ambient ten	nperature		Operation	0 °C to 55		<u> </u>	ge: -20 °C t	o 65 °C (no	n-freezina)		
	Ambient hu	·		Operation.						()		
Environment	Ambience	manty	Operation/storage: 5 %RH to 90 %RH (non-condensing)									
LIMITORITHERIT			Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust 2000 m or less above sea level (Note 14)									
	Altitude											
	Vibration re		1	1	1	1	1	ons of X, Y, a			46.5	
Mass		[k	g] 1.7	1.7	2.1	3.6	4.3	6.5	13.4	13.4	18.2	

MR-J4-B4/MR-J4-B4-RJ (SSCNET III/H Interface) Specifications (400 V)

B B-RJ

- Notes: 1. Rated output and speed of a rotary servo motor, and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.
 - 2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
 - 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
 - 4. When using the dynamic brake, refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
 - 5. Terminal blocks are excluded.
 - 6. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the servo amplifier instantaneously at regular intervals.
 - 7. The command communication cycle depends on the servo system controller specifications and the number of axes connected.
 - 8. The value in brackets is applicable when cooling fans (two units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. PA02] is changed.
 - 9. Servo amplifiers without an enclosed regenerative resistor are also available. Refer to "Model Designation for 1-Axis Servo Amplifier" in this catalog for details.
 - 10. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.
 - 11. The servo amplifier built-in regenerative resistor is compatible with the maximum torque deceleration when the servo motor is used within the rated speed and the recommended load to motor inertia ratio. Contact your local sales office if the operating motor speed or the load to motor inertia ratio exceeds the rated speed or the recommended ratio.
 - 12. This function is supported by the servo amplifiers with software version A8 or later.
 - 13. This function is supported by the servo amplifiers with software version B4 or later.
 - 14. Refer to "MR-J4-B_(-RJ) Servo Amplifier Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
 - 15. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" for details.

MR-J4-DU_B4/MR-J4-DU_B4-RJ (SSCNET III/H Interface) Specifications (400 V)

B B-RJ

Drive	unit mada	IMD IA	/ D I\	DI IOOOD 4	DUIANZDA	DU15KB4	DI IOOKB 4	DI ISOKBA	DI IOZIADA	DUAFKDA	DUEEKDA	
Compatible	unit mode			DU900B4	DU11KB4	CV_4	DU22KB4	DU30KB4	DU37KB4	DU45KB4 MR-CR55K4	DU55KB4	
 	Rated volt		uei		IVIK-V	5V_4	3-phase	323 // 40	IVIK-CV_4/I	VIK-CK55K4		
CUITOUT	Rated cur		[A]	25	32	41	63	87	102	131	143	
Main circu					Main circui	it power is su	pplied from the	ne power rege	eneration cor	verter unit/		
	Voltage/fre	eguency					380 V AC to 4					
H	Rated cur		[A]				0					
circuit	Permissib	le voltage				1-1	phase 323 V	AC to 528 V /	AC			
supply	fluctuation Permissib	le frequer	ncy				±5% ma	aximum				
	fluctuation		DAG									
	Power cor		n [W]	0.4	\/ DO	/		5	l'a a ONIO a a		1-11	
Interface p		oly		24	V DC ± 10%					nnector signa	ls))	
Control me				Sine-wave PWM control/current control method External option (Note 4)								
Dynamic b							External o	ption (Note 4)				
SSCNET I communic						0.:	222 ms, 0.44	4 ms, 0.888 r	ns			
Communic	cation func	tion USB			Con	nect a persor	nal computer	MR Configur	ator2 compa	tible)		
Encoder o	utput puls	е				Co	mpatible (A/E	3/Z-phase pul	se)			
Analog mo	onitor				2 channels							
Fully close	ed loop	MR-J4-D	U_B4			Two-v	vire type com	munication m	nethod			
control		MR-J4-DU	J_B4-RJ	Two-wire/four-wire type communication method								
Load-side encoder MR-J4-DU_B4 Mitsubishi Electric high-speed serial communication												
interface		MR-J4-DU	J_B4-RJ	Mitsu	ıbishi Electric	high-speed s	serial commu	nication, A/B/	Z-phase diffe	erential input	signal	
										uning, one-tou		
Servo fund	ctions									chine diagnos		
				pov			ver communic iper trace con			urement funct	ion,	
				Overcurren			·			rheat protection	on, encoder	
Protective	functions			error protect	ion, undervol	tage protection	on, instantane	eous power fa	ailure protecti	ion, overspee control fault	d protection	
Functional	l safety						STO (IEC/EI		,			
	Satisfied s	standards	(Note 6)	EN ISO 1384	49-1:2015 Ca	tegory 3 PL e	e, IEC 61508	SIL 3, EN IEC	62061 maxi	mum SIL 3, E	N 61800-5-2	
	Response	performa	ance			8 ms or les	s (STO input	OFF → ener	gy shut-off)			
	Test pulse	input (ST	O) (Note 2)		Test pul	se interval: 1	Hz to 25 Hz,	test pulse off	time: 1 ms n	naximum	,	
Safety performance	Mean time	to dange	erous		-	N	⁄ITTFd ≥ 100	[years] (314a	a)			
T .	Diagnostic		e (DC)				DC = Mediu	ım, 97.6 [%]				
-	Probability Failure per	of danger	ous				PFH = 6.4	× 10 ⁻⁹ [1/h]				
Structure (Fo	rce cooling, o	pen (IP20) (No	ote 1)			
	Ambient to	emperatui	re	(Operation: 0			· · · ·		(non-freezing)	
ŀ	Ambient h					· · · · · · · · · · · · · · · · · · ·	age: 5 %RH to			•	-	
Environment				Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust						i		
H	Altitude			2000 m or less above sea level (Note 5)								
	Vibration i	esistance)		5.9	m/s ² at 10 H	lz to 55 Hz (d	irections of X	X, Y, and Z ax	es)		
Mass			[kg]	9.9	9.9	15.2	15.2	16	16	21	21	

Notes: 1. Terminal blocks are excluded.

- 2. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the drive unit instantaneously at regular intervals.
- 3. The command communication cycle depends on the servo system controller specifications and the number of axes connected.
- 4. Use an external dynamic brake (option) with the drive unit. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in
- free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.

 5. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 6. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output.
- Refer to "MR-J4-B_(-RJ) Servo Amplifier Instruction Manual" for details.

 7. When using the dynamic brake, refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.

MR-J4-DU_B4-RJ100 (SSCNET III/H Interface) Specifications (400 V)

Dri	ive unit model MR-J4	DU45KB4-RJ100	DU55KB4-RJ100				
	e power regeneration	MR-CV55	K4 (Note 5)				
converter u	1						
Output	Rated voltage	3-phase 3					
	Rated current [A]	131	143				
Main circui	it power supply input	Main circuit power is supplied from the power					
	Voltage/frequency	1-phase 380 V AC to 48					
Control	Rated current [A]	0.2)				
circuit	Permissible voltage	1-phase 323 V A	C to 528 V AC				
power supply	fluctuation	•					
input	Permissible frequency fluctuation	±5% ma	ximum				
прис	Power consumption [W] 45						
Interfece n							
	ower supply	24 V DC ± 10% (required current capacity:	• • • • • • • • • • • • • • • • • • • •				
Control me		Sine-wave PWM control					
Dynamic B		External op	tion (Note 4)				
	II/H command ation cycle (Note 3)	0.222 ms, 0.444	ms, 0.888 ms				
Communic	cation function USB	Connect a personal computer (MR Configurator2 compatible)					
Encoder οι	utput pulse	Compatible (A/B/	Z-phase pulse)				
Analog mo	onitor	2 char	nels				
Fully close	ed loop control	Not com	patible				
Servo func	ctions	Robust filter, auto tuning, drive recorder function, function, driver communication function, sup					
Protective 1	functions	Overcurrent shut-off, overload shut-off (electron encoder error protection, undervoltage protection, error overspeed protection, error	tion, instantaneous power failure protection,				
Functional	safety	STO (IEC/EN 61800-5-2)					
	Satisfied standards (Note 6)	EN ISO 13849-1:2015 Category 3 PL e, IEC 61508 S	,				
	Response performance	8 ms or less (STO input 0					
	Test pulse input (STO) (Note 2)	Test pulse interval: 1 Hz to 25 Hz, t					
Safety performance	Mean time to dangerous	MTTFd ≥ 100 [
	Diagnostic coverage (DC)	DC = Mediur	n. 97.6 [%]				
	Probability of dangerous	$PEH = h \Delta \times 10.911/hI$					
	Probability of dangerous Failure per Hour (PFH)	PFH = 6.4 >	: 10-9 [1/h]				
Structure (I	Failure per Hour (PFH)	PFH = 6.4 >					
Structure (I	Failure per Hour (PFH) IP rating)	Force cooling, op	en (IP20) (Note 1)				
Structure (I	Failure per Hour (PFH) IP rating) Ambient temperature	Force cooling, op Operation: 0 °C to 55 °C (non-freezing),	en (IP20) (Note 1) storage: -20 °C to 65 °C (non-freezing)				
,	Failure per Hour (PFH) IP rating) Ambient temperature Ambient humidity	Force cooling, op Operation: 0 °C to 55 °C (non-freezing), Operation/storage: 5 %RH to	en (IP20) (Note 1) storage: -20 °C to 65 °C (non-freezing) 90 %RH (non-condensing)				
,	Failure per Hour (PFH) IP rating) Ambient temperature Ambient humidity Ambience	Force cooling, op Operation: 0 °C to 55 °C (non-freezing), Operation/storage: 5 %RH to Indoors (no direct sunlight); no corrosive	en (IP20) (Note 1) storage: -20 °C to 65 °C (non-freezing) 90 %RH (non-condensing) gas, inflammable gas, oil mist or dust				
Structure (I	Failure per Hour (PFH) IP rating) Ambient temperature Ambient humidity	Force cooling, op Operation: 0 °C to 55 °C (non-freezing), Operation/storage: 5 %RH to	en (IP20) (Note 1) storage: -20 °C to 65 °C (non-freezing) 90 %RH (non-condensing) gas, inflammable gas, oil mist or dust ve sea level (Note 8)				

Notes: 1. Terminal blocks are excluded.

- 2. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the drive unit instantaneously at regular intervals.
- 3. The command communication cycle depends on the servo system controller specifications and the number of axes connected.
- 4. Use one external dynamic brake (option) per drive unit. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.

- One unit of power regeneration converter unit is required for each drive unit.
 The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.
- 7. When using the dynamic brake, refer to "MR-J4-DU_B4-RJ100 Drive Unit Instruction Manual" for the permissible load to motor inertia ratio
- 8. Refer to "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

Compatible Controllers

Motion controller model (Note 2)	Operation system	Note
Q172DSCPU	SW8DNC-SV22S87QL	Special OS (Note 1)
Q173DSCPU	SW8DNC-SV22S87QJ	Special OS (Note 1)
R16MTCPU	SW10DNC-RMTFW-S019	Special OS (New 4)
R32MTCPU	SWIDDING-RIVITEVV-SUI9	Special OS (Note 1)

Notes: 1. Special motion operating system is required. Ultra-large capacity servo motors cannot be driven with standard motion operating system. Contact your local sales office for more details.

^{2.} This servo amplifier is not compatible with R64MTCPU.

MR-CV Power Regeneration Converter Unit Specifications (200 V)

B B-RJ

Power regen	neration converter unit model M	IR-CV_	11K	18K	30K	37K	45K	55K
0	Rated voltage				270 V DC to	324 V DC		
Output	Rated current	[A]	41	76	144	164	198	238
N/ai-	Voltage/frequency (Note 1))		3-ph	ase 200 V AC to 2	240 V AC, 50 Hz/6	60 Hz	
Main circuit	Rated current	[A]	35	65	107	121	148	200
power	Permissible voltage fluctuation				3-phase 170 V	AC to 264 V AC		
input	Permissible frequency fluctuation				±3% ma	aximum		
	Voltage/frequency			1-pha	ase 200 V AC to 2	240 V AC, 50 Hz/6	60 Hz	
Control Rated current [A] 0.2								
circuit power	Permissible voltage fluctuation				1-phase 170 V	AC to 264 V AC		
supply input	Permissible frequency fluctuation				±3% ma	aximum		
	Power consumption	[W]			3	0		
Interface	power supply			24 V D0	C ± 10% (required	current capacity:	0.35 A)	
Capacity		[kW]	11	18	30	37	45	55
Protective	functions		MC drive circ	cuit error protection	egenerative error p on, open-phase de erheat error prote (electronic	etection, inrush cu ction, cooling fan	urrent suppression	circuit error
Continuou	us rating	[kW]	7.5	11	20	22	22	37
Instantane	eous maximum rating	[kW]	39	60	92	101	125	175
Structure	(IP rating)				Force cooling, o	pen (IP20) (Note 2)		
	Ambient temperature		Oper	ation: 0 °C to 55	°C (non-freezing),	storage: -20 °C t	o 65 °C (non-free	zing)
	Ambient humidity			Operation/	storage: 5 %RH to	o 90 %RH (non-c	ondensing)	
Environment	Ambience		Indo	ors (no direct sun	light); no corrosiv	e gas, inflammab	le gas, oil mist or	dust
	Altitude			2	2000 m or less abo	ove sea level (Note	3)	
	Vibration resistance			5.9 m/s ² at	10 Hz to 55 Hz (d	lirections of X, Y a	and Z axes)	
Mass		[kg]	6.1	6.1	12.1	12.1	12.1	25.0

Notes: 1. Rated output and speed of a rotary servo motor, and continuous thrust and maximum speed of a linear servo motor are applicable when the power regeneration converter unit is operated within the specified power supply voltage and frequency.

^{2.} Terminal blocks are excluded.

3. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the restrictions when using the power regeneration converter units at altitude exceeding 1000 m and up to 2000 m above sea level.

MR-CV Power Regeneration Converter Unit Specifications (400 V)

Power reger	neration converter unit model M	IR-CV	11K4	18K4	30K4	37K4	45K4	55K4	75K4	
	Rated voltage					V DC to 648 V		33.11		
Output	Rated current	[A]	21	38	72	82	99	119	150	
	Voltage/frequency (Note 1))			3-phase 380 V	AC to 480 V A	C, 50 Hz/60 Hz			
Main circuit	Rated current	[A]	18	35	61	70	85	106	130	
power	Permissible voltage fluctuation			3-phase 323 V AC to 528 V AC						
supply input	Permissible frequency fluctuation			±3% maximum						
	Voltage/frequency				1-phase 380 V	AC to 480 V A	C, 50 Hz/60 Hz			
Control	Rated current	[A]		0.1						
circuit power	Permissible voltage fluctuation			1-phase 323 V AC to 528 V AC						
supply input	Permissible frequency fluctuation		±3% maximum							
	Power consumption	[W]	30							
Interface	power supply		24 V DC ± 10% (required current capacity: 0.35 A)							
Capacity		[kW]	11	18	30	37	45	55	75	
Protective functions			MC drive	circuit error pro	tection, open-p ce overheat erro	e error protection hase detection or protection, collectronic thermal	, inrush current poling fan error	t suppression c	ircuit error	
Continuo	us rating	[kW]	7.5	11	20	25	25	55	55	
Instantan	eous maximum rating	[kW]	39	60	92	101	125	175	180	
Structure	(IP rating)		Force cooling, open (IP20) (Note 2)							
	Ambient temperature		Ol	peration: 0 °C t	o 55 °C (non-fr	eezing), storage	e: -20 °C to 65	°C (non-freezir	ng)	
	Ambient humidity			Opera	ation/storage: 5	%RH to 90 %F	RH (non-conde	nsing)		
Environment	Ambience		In	doors (no direc	ct sunlight); no	corrosive gas, i	nflammable ga	s, oil mist or du	ıst	
	Altitude				2000 m or	less above sea	level (Note 3)			
	Vibration resistance			5.9 m/	s ² at 10 Hz to 5	55 Hz (direction	s of X, Y and Z	z axes)		
Mass		[kg]	6.1	6.1	12.1	12.1	12.1	25.0	25.0	

Notes: 1. Rated output and speed of a rotary servo motor, and continuous thrust and maximum speed of a linear servo motor are applicable when the power regeneration converter unit is operated within the specified power supply voltage and frequency.

^{2.} Terminal blocks are excluded.

3. Refer to "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the restrictions when using the power regeneration converter units at altitude exceeding 1000 m and up to 2000 m above sea level.

MR-CR Resistance Regeneration Converter Unit Specifications (200 V/400 V)

B B-RJ A A-RJ

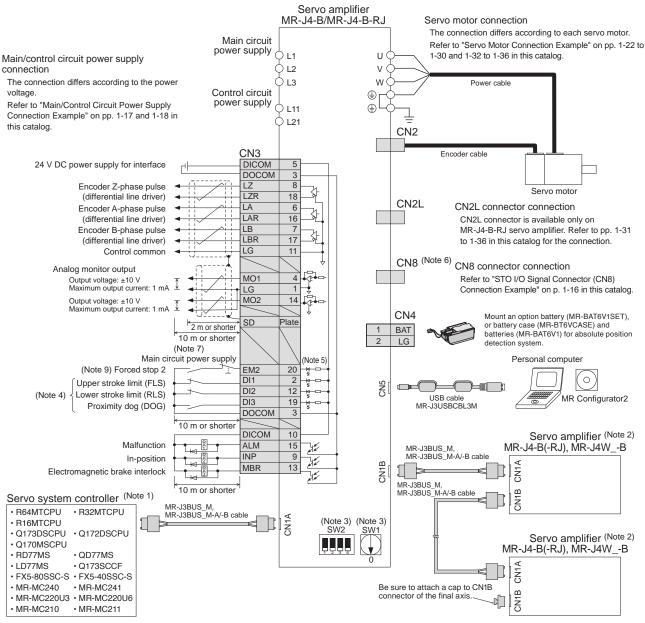
Resistance regeneration converter unit model MR-CR_		R-CR_	55K	55K4			
Output R	Rated voltage		270 V DC to 324 V DC	513V DC to 648 V DC			
Output	Rated current	[A]	215.9	113.8			
Va.	oltage/frequency (Note 1)		3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz			
Main R	Rated current	[A]	191.3	100.7			
power supply	Permissible voltage uctuation		3-phase 170 V AC to 264 V AC	3-phase 323 V AC to 528 V AC			
input Po	Permissible frequency uctuation		±5% ma	aximum			
Vo	oltage/frequency		1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz			
Control R	Rated current	[A]	0.3	0.2			
	Permissible voltage uctuation		1-phase 170 V AC to 264 V AC	1-phase 323 V AC to 528 V AC			
	Permissible frequency uctuation		±5% maximum				
Pr	ower consumption	[W]	4	5			
Interface por	ower supply		24 V DC ± 10% (required current capacity: 0.15 A)				
Capacity		[kW]	55				
Regenerativ		۱۱	1300 W (one unit of MR-RB139)	1300 W (one unit of MR-RB137-4)			
(when a regi	generative option is use	a)	3900 W (three units of MR-RB137)	3900 W (three units of MR-RB13V-4)			
Protective fu	unctions		Regenerative overvoltage shut-off, overload shut-off (electronic thermal), regenerative error protection undervoltage protection, instantaneous power failure protection				
Continuous	rating	[kW]	55				
Structure (IF	P rating)		Force cooling, open (IP20) (Note 2)				
A	mbient temperature		Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)				
A	Ambient humidity		Operation/storage: 5 %RH to	90 %RH (non-condensing)			
Environment A	mbience		Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust				
A	ltitude		2000 m or less above sea level (Note 3)				
V	ibration resistance		5.9 m/s² at 10 Hz to 55 Hz (d	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y, and Z axes)			
Mass [kg							

Notes: 1. Rated output and speed of a rotary servo motor are applicable when the resistance regeneration converter unit is operated within the specified power supply voltage and

^{1.} Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the restrictions when using the resistance regeneration converter unit at altitude exceeding 1000 m and up to 2000 m above sea level.

MR-J4-B/MR-J4-B-RJ Standard Wiring Diagram Example (Note 8)

B B-RJ



Notes: 1. For details such as setting the servo system controllers, refer to the programming or user's manual of each controller.

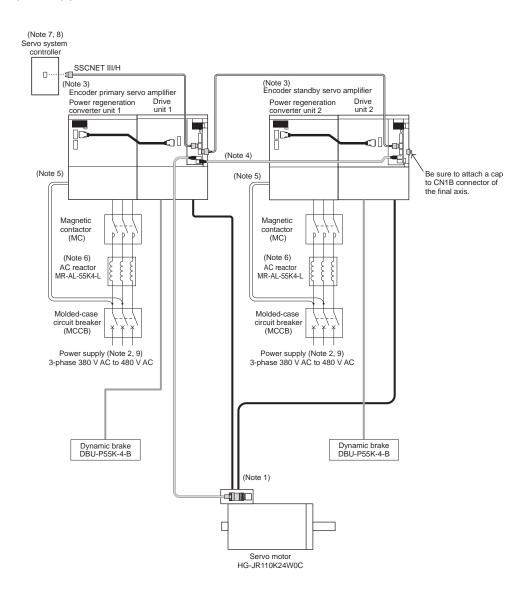
- 2. Connections for the second and following axes are omitted.
- 3. Up to 64 axes are set with a combination of an axis selection rotary switch (SW1) and auxiliary axis number setting switches (SW2-3 and SW2-4). Note that the number of the connectable axes depends on the servo system controller specifications.
- 4. Devices can be assigned to DI1, DI2 and DI3 with servo system controller setting. Refer to the controller instruction manuals for details on setting.
- 5. This is for sink wiring. Source wiring is also possible.
- 6. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used.
- 7. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off. 8. This standard wiring diagram is common for 200 V AC, 100 V AC and 400 V AC type servo amplifiers.
- 9. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-DU_B4-RJ100 System Configurations

B-RJ100

●For HG-JR110K24W0C



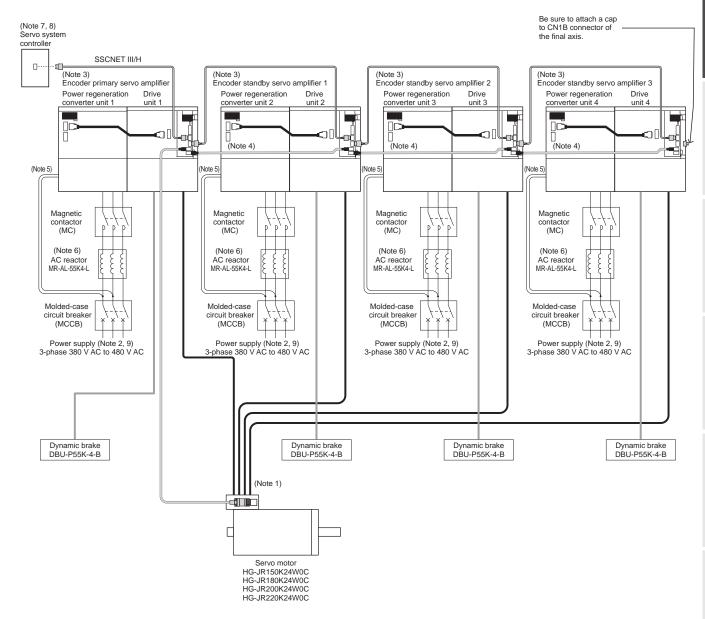
Notes: 1. Connect the grounding wire of the servo motor only to the first drive unit. If the grounding wire is connected to two drive units, circulating current may flow to the grounding wire, depending on the wiring situation. However, if the grounding wire has to be connected to the two drive units for safety reasons, be sure to twist the U, V and W wires of each drive unit.

- 2. For power supply, a molded-case circuit breaker, an AC reactor (MR-AL-55K4-L), and a magnetic contactor are required per power regeneration converter unit.
- 3. For SSCNET III/H connection, connect the encoder primary servo amplifier closest to the Motion controller and then the encoder standby servo amplifier. Connect the encoder primary servo amplifier and encoder standby servo amplifier in series on the same SSCNET III/H system.
- 4. Keep the encoder cable length between two drive units within 5 m.
- 5. Simultaneously turn on the control circuit power supplies of all the servo amplifiers (power regeneration converter units and drive units).
- 6. The AC reactor may be installed between the power regeneration converter unit and the magnetic contactor.
- 7. Refer to "Compatible Controllers" on p. 1-50 in this catalog for compatible controllers. Contact your local sales office for more details.
- 8. Create a sequence that stops the servo motor with the controller forced stop when an alarm occurs.
- 9. All the servo amplifiers (power regeneration converter units and drive units) must be powered from a single power source. If power is supplied from different power sources, the output may be different between the encoder primary servo amplifier and the encoder standby servo amplifier, causing the servo motor to be driven improperly.

MR-J4-DU_B4-RJ100 System Configurations

B-RJ100

●For HG-JR150K24W0C/HG-JR180K24W0C/HG-JR200K24W0C/HG-JR220K24W0C

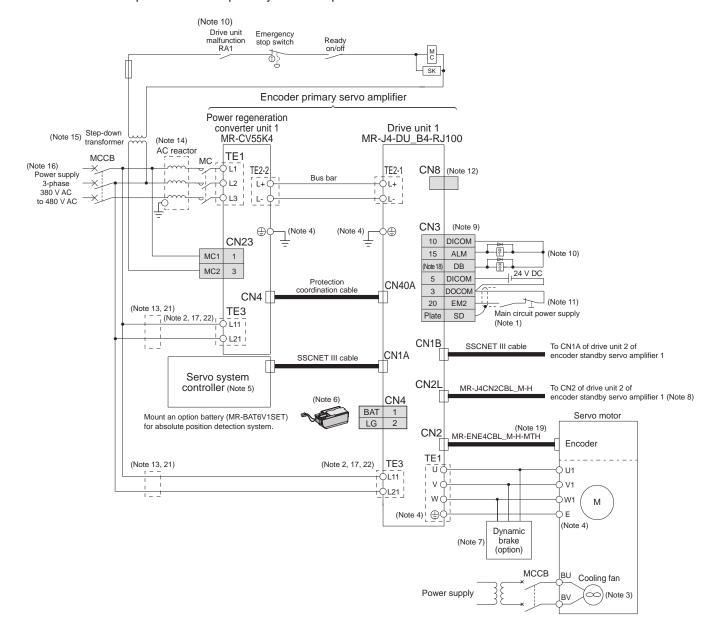


- Notes: 1. Connect the grounding wire of the servo motor only to the first drive unit. If the grounding wire is connected to two or more drive units, circulating current may flow to the grounding wire, depending on the wiring situation. However, if the grounding wire has to be connected to the two or more drive units for safety reasons, be sure to twist the U, V and W wires of each drive unit.
 - 2. For power supply, a molded-case circuit breaker, an AC reactor (MR-AL-55K4-L), and a magnetic contactor are required per power regeneration converter unit.
 - 3. For SSCNET III/H connection, connect the encoder primary servo amplifier closest to the Motion controller and then the encoder standby servo amplifiers. Connect the encoder primary servo amplifier and encoder standby servo amplifiers in series on the same SSCNET III/H system.
 - 4. Keep the encoder cable length between two drive units within 5 m. $\,$
 - 5. Simultaneously turn on the control circuit power supplies of all the servo amplifiers (power regeneration converter units and drive units).
 - 6. The AC reactor may be installed between the power regeneration converter unit and the magnetic contactor.
 - 7. Refer to "Compatible Controllers" on p. 1-50 in this catalog for compatible controllers. Contact your local sales office for more details.
 - 8. Create a sequence that stops the servo motor with the controller forced stop when an alarm occurs.
 - 9. All the servo amplifiers (power regeneration converter units and drive units) must be powered from a single power source. If power is supplied from different power sources, the output may be different between the encoder primary servo amplifier and the encoder standby servo amplifiers, causing the servo motor to be driven improperly.

MR-J4-DU_B4-RJ100 Standard Wiring Diagram Example (Note 20)

B-RJ100

Connection example for encoder primary servo amplifier



MR-J4-DU_B4-RJ100 Standard Wiring Diagram Example (Note 20)

B-RJ100

Connection example for encoder primary servo amplifier

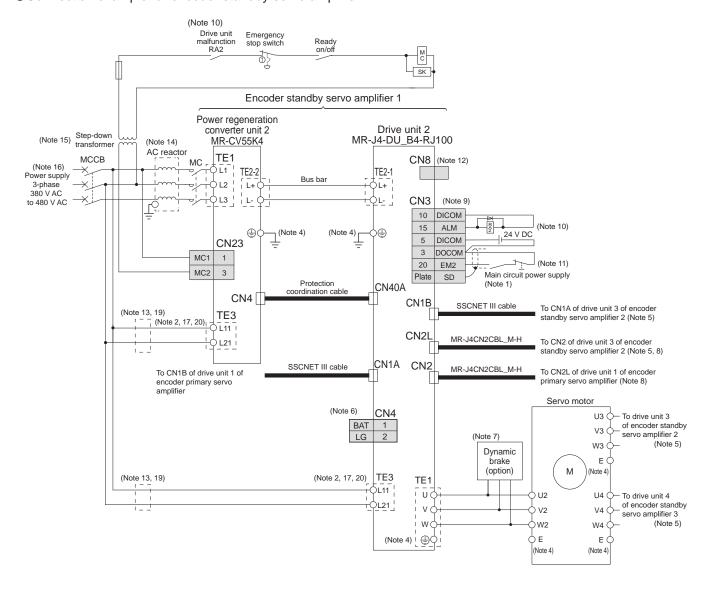
Notes: 1. To prevent an unexpected restart of the drive unit, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.

- 2. The phases of the power supply connected to L11 and L21 on the power regeneration converter unit and the drive unit must always match the phases connected to L1 and L2. An incorrect connection may damage the drive unit and the power regeneration converter unit.
- 3. Be sure to supply power to the cooling fan terminals. For specifications of the cooling fan power supply and how to detect a failure, refer to "Servo Motor Instruction Manual (Vol. 3)".
- 4. Connect the grounding wire of the servo motor to the drive unit. Put the grounding wires of the drive unit and the power regeneration converter unit together into one on the cabinet protective earth (PE) terminal, and then connect to ground. Connect the grounding wire of the servo motor only to the drive unit of the encoder primary servo amplifier. If the grounding wire is connected to two or more drive units, circulating current may flow to the grounding wire, depending on the wiring situation. However, if the grounding wire has to be connected to the two or more drive units for safety reasons, be sure to twist the U, V and W wires of each drive unit.
- 5. Refer to "Compatible Controllers" on p. 1-50 in this catalog for compatible controllers. Contact your local sales office for more details.
- 6. For absolute position detection system, connect an option battery only to the drive unit of the encoder primary servo amplifier. Do not connect the battery to the drive units of the encoder standby servo amplifiers.
- 7. Use an external dynamic brake (option) with the drive unit. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Refer to "MR-J4-DU_B4-RJ100 Drive Unit Instruction Manual" when wiring the dynamic brake.
- 8. Encoder signals are distributed to all the drive units in the system via each drive unit.
- 9. This is for sink wiring. Source wiring is also possible.
- 10. Create a sequence that shuts off the main circuit power when an alarm occurs.
- 11. Create a circuit to turn on or off EM2 (Forced stop 2) of the drive units of the encoder primary servo amplifier and encoder standby servo amplifiers simultaneously.
- 12. Be sure to attach a short-circuit connector supplied with the drive unit when the STO function is not used.
- 13. Install an overcurrent protection device (molded-case circuit breaker, fuse, etc.) to protect the branch circuit. Refer to "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.
- 14. The AC reactor may be installed between the power regeneration converter unit and the magnetic contactor.
- 15. A step-down transformer is required if coil voltage of the magnetic contactor is in 200 V class.
- 16. All the servo amplifiers (power regeneration converter units and drive units) must be powered from a single power source. If power is supplied from different power sources, the output may be different between the encoder primary servo amplifier and the encoder standby servo amplifiers, causing the servo motor to be driven improperly.
- 17. Simultaneously turn on the control circuit power supplies of all the servo amplifiers (power regeneration converter units and drive units)
- 18. The dynamic brake must be controlled by the drive unit of the encoder primary servo amplifier. Assign DB (Dynamic brake interlock) with [Pr. PD07] to [Pr. PD09].
- 19. The encoder cable has thermistor signal wires. No additional wiring is required for the thermistor signal.
- 20. This example is for when magnetic contactor drive output is enabled.
- 21. The control circuit power supply (L11/L21) can be connected by passing wiring. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.
- 22. Do not ground the servo amplifier between L11 and L21 even when the control circuit power supply is separated from the main circuit power supply using an uninterruptible power supply (UPS) or an isolation transformer.

MR-J4-DU_B4-RJ100 Standard Wiring Diagram Example (Note 18)

B-RJ100

● Connection example for encoder standby servo amplifier (Note 3)



Direct Drive Motors

MR-J4-DU_B4-RJ100 Standard Wiring Diagram Example (Note 18)

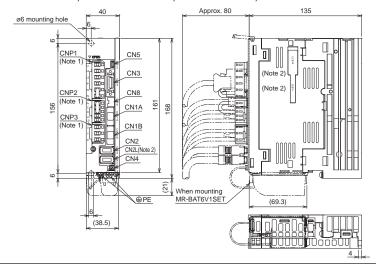
B-RJ100

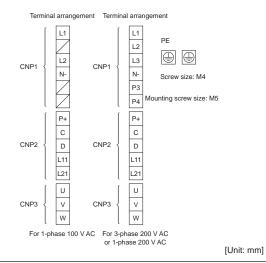
● Connection example for encoder standby servo amplifier (Note 3)

Notes: 1. To prevent an unexpected restart of the drive unit, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.

- 2. The phases of the power supply connected to L11 and L21 on the power regeneration converter unit and the drive unit must always match the phases connected to L1 and L2. An incorrect connection may damage the drive unit and the power regeneration converter unit.
- 3. This connection is an example for the encoder standby servo amplifier 1.
- 4. Connect the grounding wire of the servo motor to the drive unit. Put the grounding wires of the drive unit and the power regeneration converter unit together into one on the cabinet protective earth (PE) terminal, and then connect to ground. Connect the grounding wire of the servo motor only to the drive unit of the encoder primary servo amplifier. If the grounding wire is connected to two or more drive units, circulating current may flow to the grounding wire, depending on the wiring situation. However, if the grounding wire has to be connected to the two or more drive units for safety reasons, be sure to twist the U, V and W wires of each drive unit.
- 5. This diagram is applicable when HG-JR150K24W0C, HG-JR180K24W0C, HG-JR200K24W0C, or HG-JR220K24W0C servo motor is used. For HG-JR110K24W0C, connections to drive unit 3 and 4 are not required.
- 6. For absolute position detection system, connect an option battery only to the drive unit of the encoder primary servo amplifier. Do not connect the battery to the drive units of the encoder standby servo amplifiers.
- 7. Use an external dynamic brake (option) with the drive unit. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Refer to "MR-J4-DU_B4-RJ100 Drive Unit Instruction Manual" when wiring the dynamic brake.
- 8. Encoder signals are distributed to all the drive units in the system via each drive unit.
- 9. This is for sink wiring. Source wiring is also possible.
- 10. Create a sequence that shuts off the main circuit power when an alarm occurs.
- 11. Create a circuit to turn on or off EM2 (Forced stop 2) of the drive units of the encoder primary servo amplifier and encoder standby servo amplifiers simultaneously.
- 12. Be sure to attach a short-circuit connector supplied with the drive unit when the STO function is not used.
- 13. Install an overcurrent protection device (molded-case circuit breaker, fuse, etc.) to protect the branch circuit. Refer to "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.
- 14. The AC reactor may be installed between the power regeneration converter unit and the magnetic contactor.
- 15. A step-down transformer is required if coil voltage of the magnetic contactor is in 200 V class.
- 16. All the servo amplifiers (power regeneration converter units and drive units) must be powered from a single power source. If power is supplied from different power sources, the output may be different between the encoder primary servo amplifier and the encoder standby servo amplifiers, causing the servo motor to be driven improperly.
- 17. Simultaneously turn on the control circuit power supplies of all the servo amplifiers (power regeneration converter units and drive units).
- 18. This example is for when magnetic contactor drive output is enabled.
- 19. The control circuit power supply (L11/L21) can be connected by passing wiring. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.
- 20. Do not ground the servo amplifier between L11 and L21 even when the control circuit power supply is separated from the main circuit power supply using an uninterruptible power supply (UPS) or an isolation transformer.

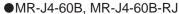
- ●MR-J4-10B, MR-J4-10B-RJ, MR-J4-10B1, MR-J4-10B1-RJ
- ●MR-J4-20B, MR-J4-20B-RJ, MR-J4-20B1, MR-J4-20B1-RJ

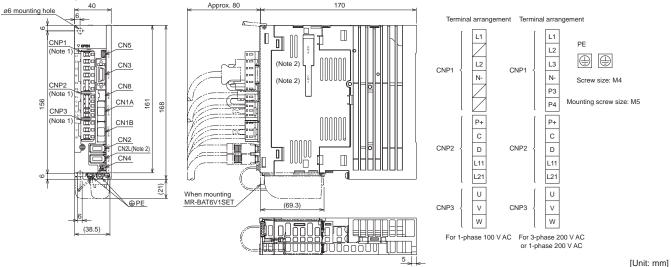




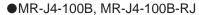
B B-RJ

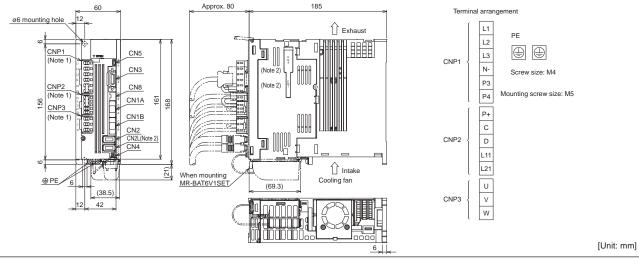
MR-J4-40B, MR-J4-40B-RJ, MR-J4-40B1, MR-J4-40B1-RJ





●MR-J4-70B, MR-J4-70B-RJ





Notes: 1. CNP1, CNP2 and CNP3 connectors are supplied with the servo amplifier.

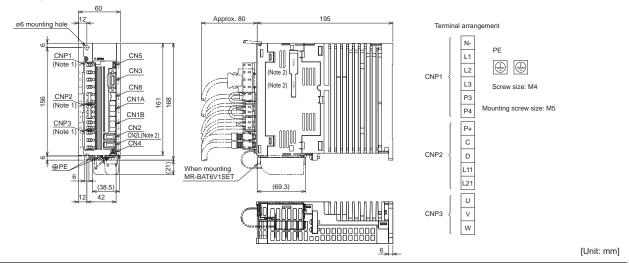
2. CN2L, CN7, and CN9 connectors are not available for MR-J4-B servo amplifier.

B B-RJ

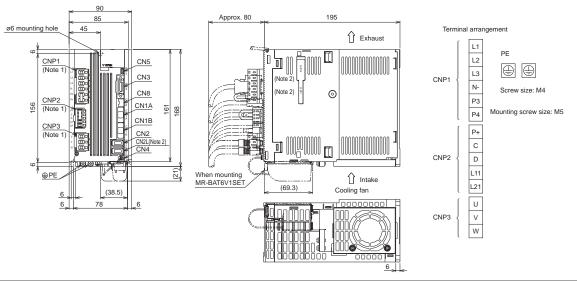
[Unit: mm]

MR-J4-B/MR-J4-B-RJ Dimensions

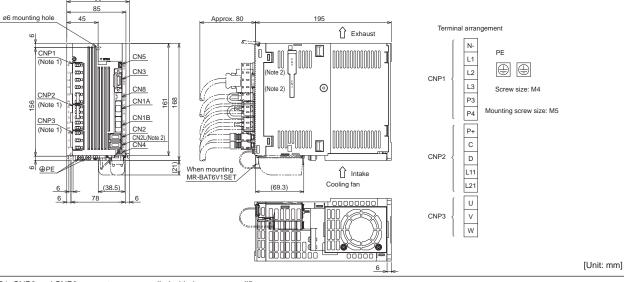
- ●MR-J4-60B4, MR-J4-60B4-RJ
- ●MR-J4-100B4, MR-J4-100B4-RJ



●MR-J4-200B, MR-J4-200B-RJ

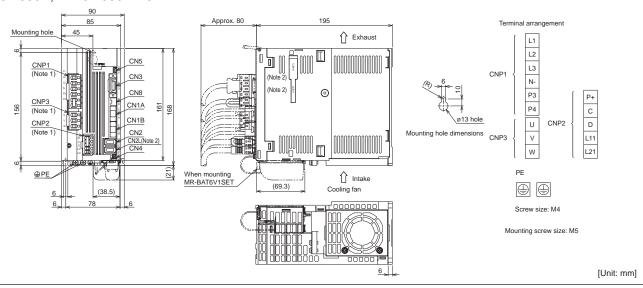


●MR-J4-200B4, MR-J4-200B4-RJ

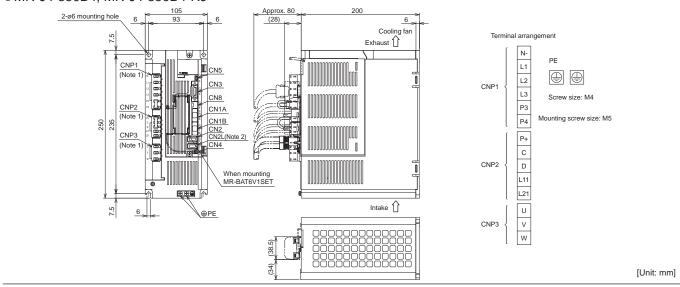


B B-RJ

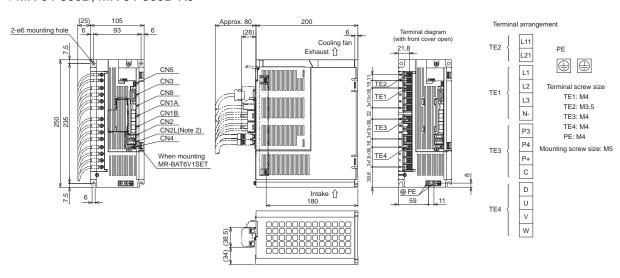
●MR-J4-350B, MR-J4-350B-RJ



●MR-J4-350B4, MR-J4-350B4-RJ



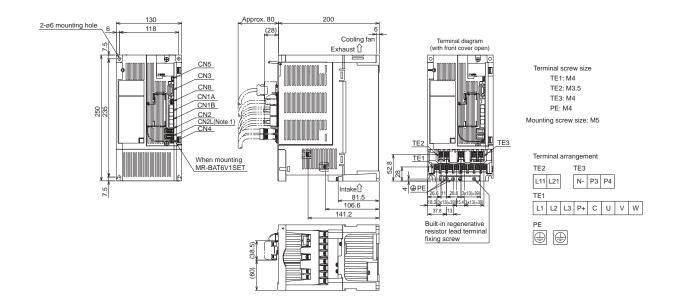
●MR-J4-500B, MR-J4-500B-RJ



^{2.} CN2L, CN7, and CN9 connectors are not available for MR-J4-B servo amplifier.

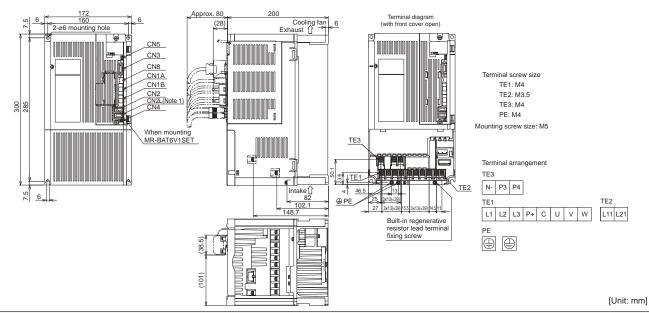
B B-RJ

●MR-J4-500B4, MR-J4-500B4-RJ



[Unit: mm]

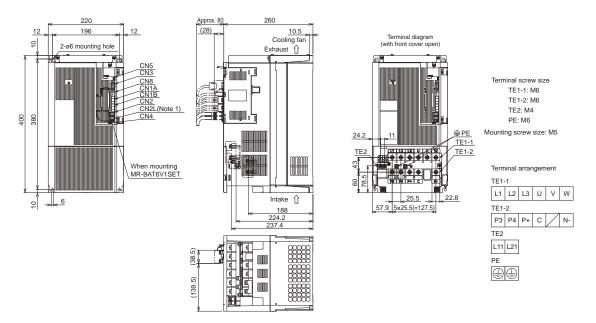
●MR-J4-700B, MR-J4-700B-RJ, MR-J4-700B4, MR-J4-700B4-RJ



Notes: 1. CN2L, CN7, and CN9 connectors are not available for MR-J4-B servo amplifier.

B B-RJ

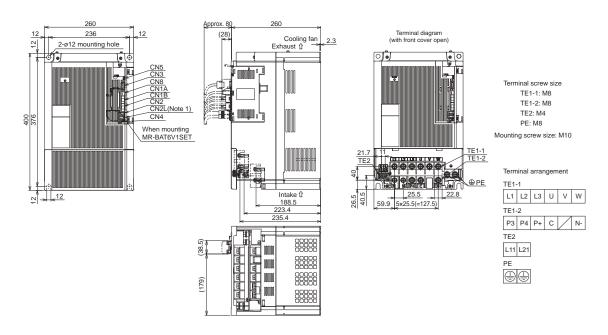
- •MR-J4-11KB, MR-J4-11KB-RJ, MR-J4-11KB4, MR-J4-11KB4-RJ
- ●MR-J4-15KB, MR-J4-15KB-RJ, MR-J4-15KB4, MR-J4-15KB4-RJ



[Unit: mm]

[Unit: mm]

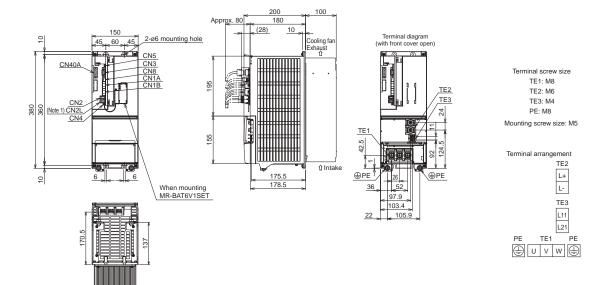
●MR-J4-22KB, MR-J4-22KB-RJ, MR-J4-22KB4, MR-J4-22KB4-RJ



Notes: 1. CN2L, CN7, and CN9 connectors are not available for MR-J4-B servo amplifier.

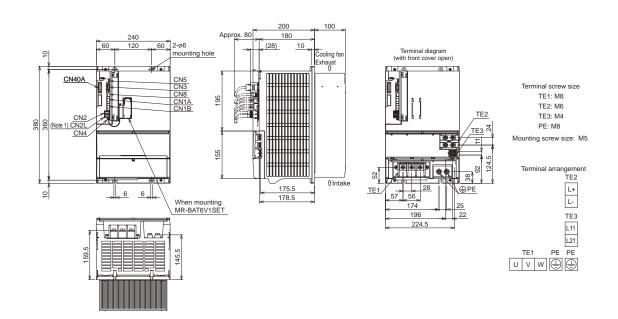
B B-RJ

- ●MR-J4-DU900B, MR-J4-DU900B-RJ, MR-J4-DU900B4, MR-J4-DU900B4-RJ
- ●MR-J4-DU11KB, MR-J4-DU11KB-RJ, MR-J4-DU11KB4, MR-J4-DU11KB4-RJ



[Unit: mm]

- ●MR-J4-DU15KB, MR-J4-DU15KB-RJ, MR-J4-DU15KB4, MR-J4-DU15KB4-RJ
- ●MR-J4-DU22KB, MR-J4-DU22KB-RJ, MR-J4-DU22KB4, MR-J4-DU22KB4-RJ

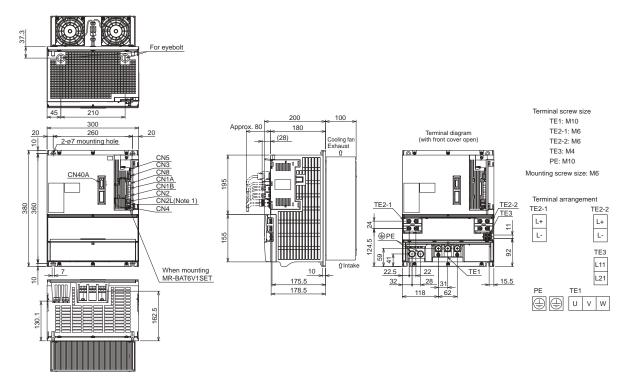


[Unit: mm]

Notes: 1. CN2L, CN7, and CN9 connectors are not available for MR-J4-DU B drive unit.

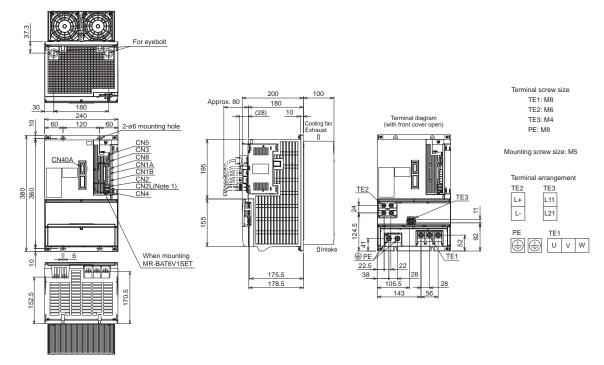
MR-J4-DU_B/MR-J4-DU_B-RJ/MR-J4-DU_B4-RJ100 Dimensions

- B B-RJ B-RJ100
- ●MR-J4-DU30KB, MR-J4-DU30KB-RJ ●MR-J4-DU37KB, MR-J4-DU37KB-RJ
- ●MR-J4-DU45KB4, MR-J4-DU45KB4-RJ, MR-J4-DU45KB4-RJ100
- ●MR-J4-DU55KB4, MR-J4-DU55KB4-RJ, MR-J4-DU55KB4-RJ100



[Unit: mm]

MR-J4-DU30KB4, MR-J4-DU30KB4-RJMR-J4-DU37KB4, MR-J4-DU37KB4-RJ



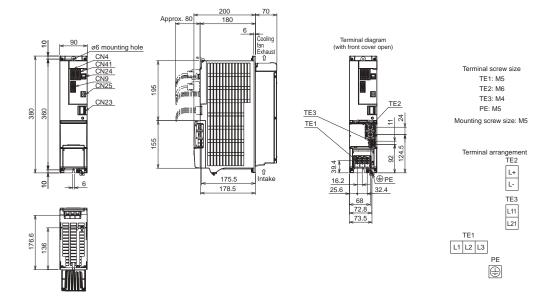
[Unit: mm]

Notes: 1. CN2L, CN7, and CN9 connectors are not available for MR-J4-DU_B_ drive unit.

MR-CV_ Power Regeneration Converter Unit Dimensions

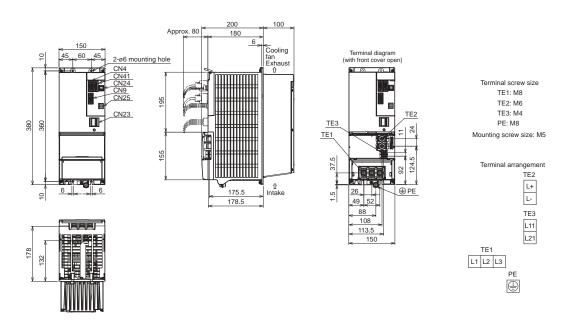
B B-RJ

- ●MR-CV11K, MR-CV11K4
- ●MR-CV18K, MR-CV18K4



[Unit: mm]

- ●MR-CV30K, MR-CV30K4
- ●MR-CV37K, MR-CV37K4
- ●MR-CV45K, MR-CV45K4

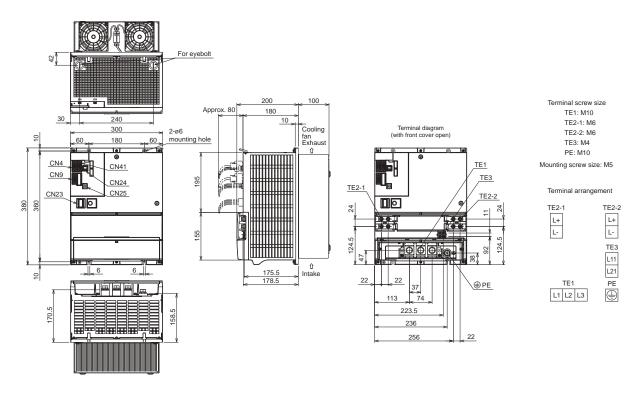


Servo Amplifiers

MR-CV_ Power Regeneration Converter Unit Dimensions

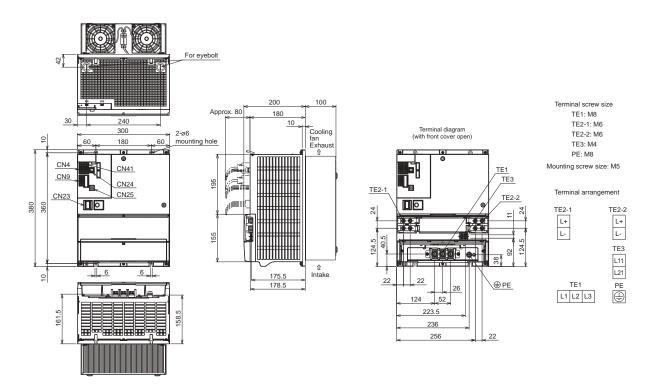
B B-RJ B-RJ100

●MR-CV55K



[Unit: mm]

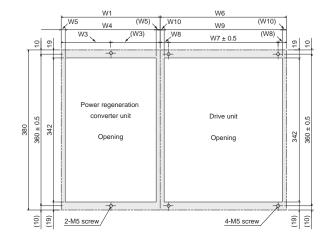
●MR-CV55K4 ●MR-CV75K4



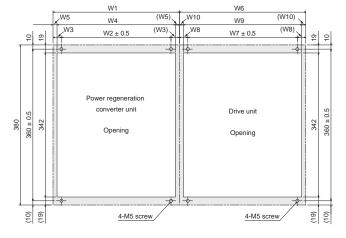
Panel Cut Dimensions for Power Regeneration Converter Unit and Drive unit

B B-RJ B-RJ100

For MR-CV11K(4) and MR-CV18K(4)



For MR-CV30K(4), MR-CV37K(4), MR-CV45K(4), MR-CV55K(4), and MR-CV75K4



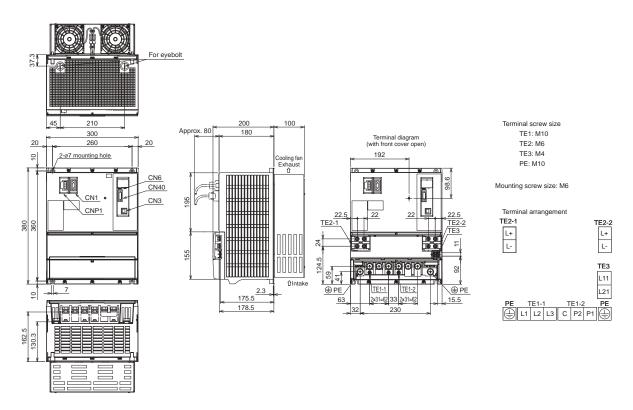
Dower regeneration converter unit	Variable dimensions						
Power regeneration converter unit	W1	W2	W3	W4	W5		
MR-CV11K(4), MR-CV18K(4)	90	-	45	82	4		
MR-CV30K(4), MR-CV37K(4), MR-CV45K(4)	150	60	45	142	4		
MR-CV55K(4), MR-CV75K4	300	180	60	282	9		

Drive unit	Variable dimensions						
Drive unit	W6	W7	W8	W9	W10		
MR-J4-DU900B(4)(-RJ), MR-J4-DU11KB(4)(-RJ)	150	60	45	142	4		
MR-J4-DU15KB(4)(-RJ), MR-J4-DU22KB(4)(-RJ)	240	120	60	222	9		
MR-J4-DU30KB(-RJ), MR-J4-DU37KB(-RJ)							
MR-J4-DU45KB4(-RJ), MR-J4-DU45KB4-RJ100 MR-J4-DU55KB4(-RJ), MR-J4-DU55KB4-RJ100	300	260	20	281	9.5		

MR-CR_ Resistance Regeneration Converter Unit Dimensions

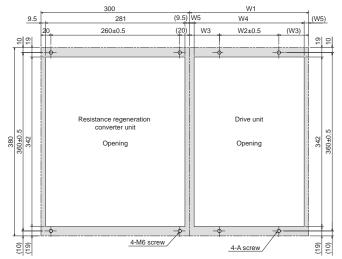
B B-RJ A A-RJ

●MR-CR55K, MR-CR55K4



[Unit: mm]

Panel Cut Dimensions for Resistance Regeneration Converter Unit and Drive Unit (Note 1)



Drive unit model		Variable dimensions				
		W2	W3	W4	W5	Α
MR-J4-DU30KB, MR-J4-DU37KB, MR-J4-DU45KB4, MR-J4-DU55KB4	300	260	20	201	0.5	M6
MR-J4-DU30KA, MR-J4-DU37KA, MR-J4-DU45KA4, MR-J4-DU55KA4	300	260	20	281	9.5	IVIO
MR-J4-DU30KB4, MR-J4-DU37KB4		120	60	222	0	M5
MR-J4-DU30KA4, MR-J4-DU37KA4	240	120	60	222	9	IVIO

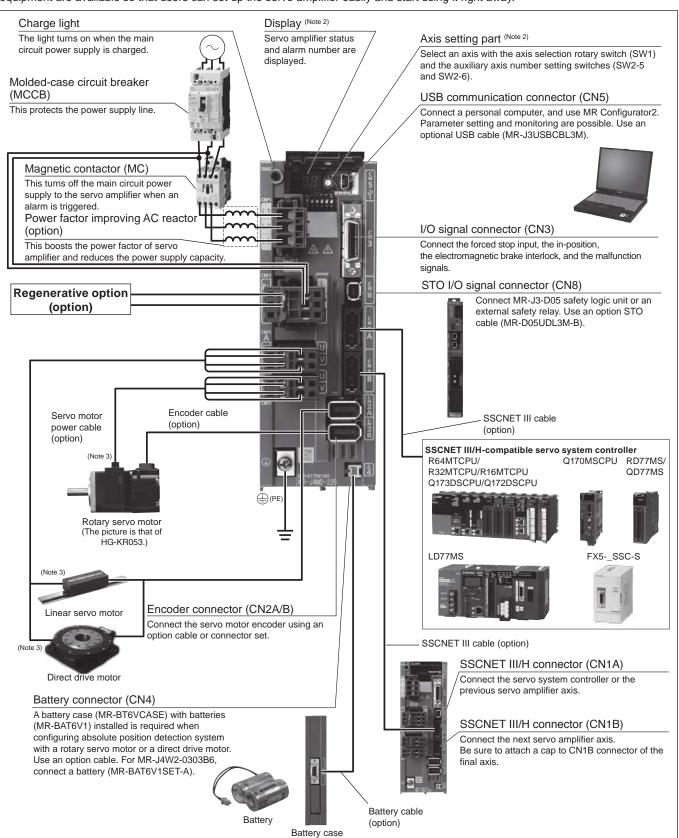
[Unit: mm]

Notes:1. The panel cut dimensions for resistance regeneration converter unit and drive unit are applicable for MR-J4-DU_B_/MR-J4-DU_B_-RJ/MR-J4-DU_A_/MR-J4-DU_A_-RJ.

MR-J4W2-B/MR-J4W3-B Connections with Peripheral Equipment (Note 1)

WR

Peripheral equipment is connected to MR-J4W2-B/MR-J4W3-B as described below. Connectors, cables, options, and other necessary equipment are available so that users can set up the servo amplifier easily and start using it right away.



Notes: 1. The connection with the peripheral equipment is an example for MR-J4W2-22B. CNP3C and CN2C connectors are available for MR-J4W3-B servo amplifier. Refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for the actual connections of the multi-axis servo amplifier.

^{2.} This picture shows when the display cover is open.

^{3.} Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.

MR-J4W2-B (2-axis, SSCNET III/H Interface) Specifications

WB

Servo a	mplifier model MR-J4W2-	22B	44B	77B	1010B		
Output	Rated voltage		3-phase	170 V AC			
Output	Rated current (each axis) [A]	1.5	2.8	5.8	6.0		
Main	Voltage/frequency (Note 1)	3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz		40 V AC,	3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz		
Main	Rated current (Note 15) [A]	2.9 (5.0)	5.2 (9.0)	7.5 (13.0)	9.8		
power supply input	Permissible voltage fluctuation	3-phase	or 1-phase 170 V AC to 2	264 V AC	3-phase 170 V AC to 264 V AC		
	Permissible frequency fluctuation		±5% m	aximum			
	Voltage/frequency		1-phase 200 V AC to 2	240 V AC, 50 Hz/60 Hz			
Control	Rated current [A]		0	.4			
circuit power	Permissible voltage fluctuation						
supply input	Permissible frequency fluctuation	±5% maximum					
	Power consumption [W]	55					
Interface po	ower supply	24 V DC ± 10%	(required current capacity	: 0.35 A (including CN8	connector signals))		
Control met	thod	Sine-wave PWM control/current control method					
	Reusable regenerative energy (Note 5) [J]	17	21		44		
Capacitor regeneration	Moment of inertia (J) equivalent to permissible charging amount (Note 6)	3.45	4.26		8.92		
	Mass equivalent LM-H3	3.8	4.7		9.8		
	to permissible charging amount (Note 7) [kg] LM-K2 LM-U2	8.5	10.5		22.0		
	regenerative power in regenerative [W]	20 100			100		
Dynamic br	ake (Note 4)	Built-in					
SSCNET III/H o	command communication cycle (Note 13)	0.222 ms, 0.444 ms, 0.888 ms					
Communica	ation function USB	Connect a personal computer (MR Configurator2 compatible)					
Encoder ou	tput pulse	Compatible (A/B-phase pulse)					
Analog mor		None					
Fully closed	d loop control (Note 12)	Available (Note 11)					
Load-side encoder interface (Note 9)		Mitsubishi Electric high-speed serial communication					
Servo funct	ions	Advanced vibration suppression control II, adaptive filter II, robust filter, auto tuning, one-touch tuning, tough drive function, drive recorder function, tightening & press-fit control, machine diagnosis function, power monitoring function, scale measurement function (Note 14), J3 compatibility mode					
Protective f	unctions	Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection, magnetic pole detection protection, linear servo control fault protection					

MR-J4W2-B (2-axis, SSCNET III/H Interface) Specifications

WB

Servo amplifier model MR-J4W2-		22B	44B	77B	1010B			
Functional	safety	STO (IEC/EN 61800-5-2) (Note 10)						
	Satisfied standards (Note 17)	EN ISO 13849-1:2015 Ca	tegory 3 PL e, IEC 61508	SIL 3, EN IEC 62061 maxi	mum SIL 3, EN 61800-5-2			
	Response performance	8 ms or less (STO input OFF → energy shut-off)						
	Test pulse input (STO) (Note 8)	Test puls	Test pulse interval: 1 Hz to 25 Hz, test pulse off time: 1 ms maximum					
Safety performance	Mean time to dangerous failure (MTTFd)		MTTFd ≥ 100 [years] (314a)					
	Diagnostic coverage (DC)		DC = Medium, 97.6 [%]					
	Probability of dangerous Failure per Hour (PFH)	$PFH = 6.4 \times 10^{-9} [1/h]$						
Structure (I	P rating)	Natural cooling, open (IP20)	Force cooling open (IP20)					
Close mour	nting	Possible						
	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)						
	Ambient humidity	Operation/storage: 5 %RH to 90 %RH (non-condensing)						
Environment	Ambience	Indoors (no d	irect sunlight); no corrosiv	e gas, inflammable gas, c	oil mist or dust			
	Altitude	2000 m or less above sea level (Note 16)						
	Vibration resistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y and Z axes)			es)			
Mass	[kg]	1.5	1.5	2.0	2.0			

Notes: 1. Rated output and speed of a rotary servo motor and a direct drive motor; and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.

2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.

- 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
- 4. When using the dynamic brake, refer to "MR-J4W2-B MR-J4W3-B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
- 5. Reusable regenerative energy is equivalent to the energy generated under the following conditions.
 - For rotary servo motor: the energy that is generated when the machine, whose moment of inertia is equivalent to the permissible charging amount, decelerates from the
 - For linear servo motor: the energy that is generated when the machine, whose mass is equivalent to the permissible charging amount, decelerates from the maximum speed to a stop.
 - For direct drive motor; the energy that is generated when the machine, whose moment of inertia is equivalent to the permissible charging amount, decelerates from the rated speed to a stop.
- 6. This value is the moment of inertia when the rotary servo motor decelerates from the rated speed to a stop. When two axes are simultaneously decelerated, the permissible charging amount is equivalent to the total moments of inertia of the two axes. Otherwise, the permissible charging amount is equivalent to the moment of inertia of each axis. The value also applies to the direct drive motor.
- 7. This value is the mass when the linear servo motor decelerates from maximum speed to a stop. Mass of primary side (coil) is included. When two axes are simultaneously decelerated, the permissible charging amount is equivalent to the total masses of the two axes. Otherwise, the permissible charging amount is equivalent to the mass of
- 8. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the servo amplifier instantaneously at regular intervals.
- 9. Not compatible with pulse train interface (A/B/Z-phase differential output type).
- 10. STO is common for all axes.
- 11. The load-side encoder and the servo motor encoder are supported only in the two-wire type communication method.
- 12. Fully closed loop control is supported by the servo amplifiers with software version A3 or later.
- 13. The command communication cycle depends on the servo system controller specifications and the number of axes connected.
- 14. This function is supported by the servo amplifiers with software version A8 or later.
- 15. The value in brackets indicates the rated current when a 1-phase power supply input is used.
- 16. Refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 17. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for details.

MR-J4W3-B (3-axis, SSCNET III/H Interface) Specifications

WB

Servo amplifier model MR-J4W3-		-W3-	222B	444B			
O. 14m . 14	Rated voltage		3-phase	170 V AC			
Output	Rated current (each a	axis) [A]	1.5	2.8			
Main	Voltage/frequency (N	ote 1)	3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz				
Main	Rated current (Note 12)	[A]	4.3 (7.5)	7.8 (13.5)			
power supply input	Permissible voltage fluctuation		3-phase or 1-phase 170 V AC to 264 V AC				
input	Permissible frequency fluctuation		±5% maximum				
	Voltage/frequency		1-phase 200 V AC to 2	240 V AC, 50 Hz/60 Hz			
Control	Rated current	[A]	0.	.4			
circuit power	Permissible voltage fluctuation		1-phase 170 V	AC to 264 V AC			
supply input	Permissible frequent fluctuation	СУ	±5% ma	aximum			
	Power consumption	[W]	5	5			
Interface po	ower supply		24 V DC ± 10% (required current capacity:	: 0.45 A (including CN8 connector signals))			
Control met	hod		Sine-wave PWM control/current control method				
	Reusable regenerative energy (Note 5) [J]		21	30			
Capacitor	Moment of inertia (Jequivalent to permis charging amount (Not	sible	4.26	6.08			
regeneration	<u> </u>	4 kg•m²]					
	cnarding amount	-H3 -K2 -U2	10.5	6.7 15.0			
	regenerative power n regenerative ^{2, 3)}	[W]	30				
Dynamic br	ake (Note 4)		Built-in				
SSCNET III cycle (Note 10)	/H command commu	nication	0.222 ms (Note 11), 0.444 ms, 0.888 ms				
Communica	ation function US	В	Connect a personal computer	(MR Configurator2 compatible)			
Encoder ou	tput pulse		Not con	npatible			
Analog monitor			None				
Fully closed loop control			Not available				
Servo functions			Advanced vibration suppression control II, adaptive filter II, robust filter, auto tuning, one-touch tuning, tough drive function, drive recorder function, tightening & press-fit control, machine diagnosis function, power monitoring function, J3 compatibility mode				
Protective functions			Overcurrent shut-off, regenerative overvoltage servo motor overheat protection, encoder error pro protection, instantaneous power failure protection, magnetic pole detection protection,	tection, regenerative error protection, undervoltage, overspeed protection, error excessive protection,			

MR-J4W3-B (3-axis, SSCNET III/H Interface) Specifications

WB

Servo amplifier model MR-J4W3-		222B	444B		
Functional s	safety	STO (IEC/EN 61800-5-2) (Note 9)			
	Satisfied standards (Note 14)	EN ISO 13849-1:2015 Category 3 PL e, IEC 61508 SIL 3, EN IEC 62061 maximum SIL 3, EN 61800-5-2			
	Response performance	8 ms or less (STO input OFF → energy shut-off)			
	Test pulse input (STO) (Note 8)	Test pulse interval: 1 Hz to 25 Hz,	test pulse off time: 1 ms maximum		
	Mean time to dangerous failure (MTTFd)	MTTFd ≥ 100 [years] (314a)			
	Diagnostic coverage (DC)	DC = Medium, 97.6 [%]			
	Probability of dangerous Failure per Hour (PFH)	PFH = $6.4 \times 10^{-9} [1/h]$			
Structure (II	rating)	Force cooling, open (IP20)			
Close mour	nting	Possible			
	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)			
	Ambient humidity	Operation/storage: 5 %RH to	o 90 %RH (non-condensing)		
Environment	Ambience	Indoors (no direct sunlight); no corrosiv	e gas, inflammable gas, oil mist or dust		
	Altitude	2000 m or less above sea level (Note 13)			
	Vibration resistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y and Z axes)			
Mass	[kg]	1.9	1.9		

Notes:1. Rated output and speed of a rotary servo motor and a direct drive motor; and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.

- 2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
- 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
- 4. When using the dynamic brake, refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
- 5. Reusable regenerative energy is equivalent to the energy generated under the following conditions.
 - For rotary servo motor: the energy that is generated when the machine, whose moment of inertia is equivalent to the permissible charging amount, decelerates from the rated speed to a stop.
- For linear servo motor: the energy that is generated when the machine, whose mass is equivalent to the permissible charging amount, decelerates from the maximum speed to a stop.
- For direct drive motor: the energy that is generated when the machine, whose moment of inertia is equivalent to the permissible charging amount, decelerates from the rated speed to a stop.
- 6. This value is the moment of inertia when the rotary servo motor decelerates from the rated speed to a stop. When three axes are simultaneously decelerated, the permissible charging amount is equivalent to the total moments of inertia of the three axes. Otherwise, the permissible charging amount is equivalent to the moment of inertia of each axis. The value also applies to the direct drive motor.
- 7. This value is the mass when the linear servo motor decelerates from maximum speed to a stop. Mass of primary side (coil) is included. When three axes are simultaneously decelerated, the permissible charging amount is equivalent to the total masses of the three axes. Otherwise, the permissible charging amount is equivalent to the mass of each axis.
- 8. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the servo amplifier instantaneously at regular intervals.
- 9. STO is common for all axes.
- 10. The command communication cycle depends on the servo system controller specifications and the number of axes connected.
- 11. Servo amplifier with software version A3 or later is compatible with the command communication cycle of 0.222 ms. However, note that the following functions are not available when 0.222 ms is used: auto tuning (real time, one-touch, and vibration suppression control), adaptive filter II, vibration tough drive, and power monitoring.
- 12. The value in brackets indicates the rated current when a 1-phase power supply input is used.
- 13. Refer to "MR-J4W2-B MR-J4W3-B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 14. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for details.

MR-J4W2-0303B6 (2-axis, SSCNET III/H Interface) Specifications

WB

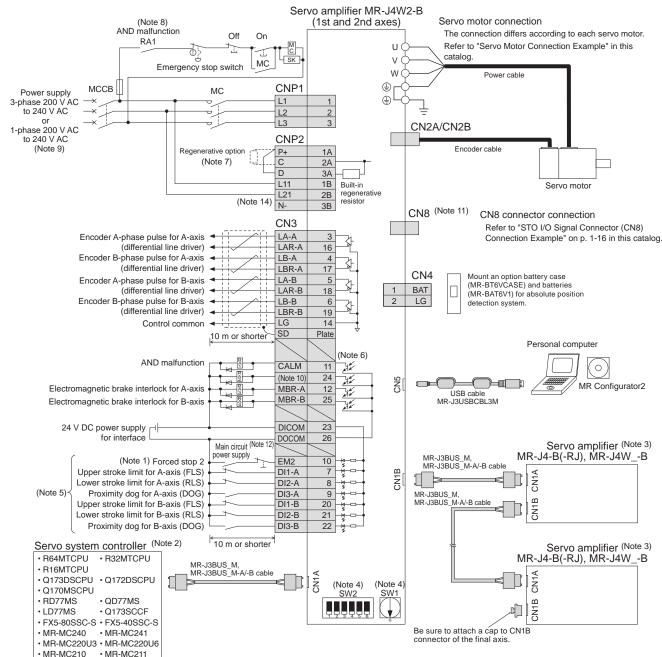
Servo amplifier model		MR-J4W2-0303B6				
	Rated voltage	3-phase 13 V AC				
Output	Rated current [A]	2.4				
Main	Voltage (Note 1)	48 V DC/24 V DC (Note 4)				
circuit	Rated current [A]	For 48 V DC: 2.4 A				
power	Rated current [A]	For 24 V DC: 4.8 A				
supply	Permissible voltage	For 48 V DC: 40.8 V DC to 55.2 V DC				
input	fluctuation	For 24 V DC: 21.6 V DC to 26.4 V DC				
Control	Voltage	24 V DC				
circuit	Rated current [A]	0.5				
power supply	Permissible voltage fluctuation	21.6 V DC to 26.4 V DC				
input	Power consumption [W]	10				
Interface po	wer supply	24 V DC ± 10% (required current capacity: 0.25 A)				
Control met	hod	Sine-wave PWM control/current control method				
0-2-2	Reusable regenerative energy [J]	0.9				
Capacitor regeneration	Moment of inertia (J) equivalent to permissible charging amount (Note 3) [x 10 ⁻⁴ kg•m²]	0.18				
Permissible	regenerative power					
	n regenerative [W]	1.3				
resistor						
Dynamic bra	ake (Note 6)	Built-in (Note 5)				
SSCNET III/ cycle (Note 8)	/H command communication	0.222 ms, 0.444 ms, 0.888 ms				
Communica	ition function USB	Connect a personal computer (MR Configurator2 compatible)				
Encoder out	tput pulse	Compatible (A/B-phase pulse)				
Analog mon	nitor	2 channels				
Fully closed	loop control	Not compatible				
Servo functi	ions	Advanced vibration suppression control II, adaptive filter II, robust filter, auto tuning, one-touch tuning, vibration tough drive function, drive recorder function, tightening & press-fit control, machine diagnosis function, power monitoring function, J3 compatibility mode				
Protective fu	unctions	Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection				
Structure (IF	rating)	Natural cooling, open (IP20)				
Close moun	iting	Possible (Note 7)				
DIN rail mounting (35 mm wide)		Possible				
	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)				
	Ambient humidity	Operation/storage: 5 %RH to 90 %RH (non-condensing)				
Environment		Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust				
	Altitude	1000 m or less above sea level				
	Vibration resistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y and Z axes)				
Mass [kg]						

Notes: 1. Rated output and speed of a rotary servo motor are applicable when the servo amplifier is operated within the specified power supply voltage.

- 2. Reusable regenerative energy is equivalent to the energy that is generated when the machine, whose moment of inertia is equivalent to the permissible charging amount, decelerates from the rated speed to a stop.
- 3. This value is the moment of inertia when the rotary servo motor decelerates from the rated speed to a stop. When two axes are simultaneously decelerated, the permissible charging amount is equivalent to the total moments of inertia of the two axes. Otherwise, the permissible charging amount is equivalent to the moment of inertia of each
- 4. Initial value is 48 V DC. For 24 V DC, set [Pr. PC05] to "_1 _ _." Servo motor characteristics vary depending on whether the voltage is 48 V DC or 24 V DC. Refer to "HG-AK Series (Ultra-Compact Size, Ultra-Small Capacity) Specifications" and "HG-AK Series Torque Characteristics" in this catalog.
- 5. The dynamic brake is electronic. The electronic dynamic brake does not operate when the control circuit power is off. It may not operate depending on alarms and warnings. Refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for details.
- 6. When using the dynamic brake, refer to "MR-J4W2-B MR-J4W2-B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio.
- 7. When the servo amplifiers are closely mounted, keep the ambient temperature at 45 °C or lower, or keep the total load of the two axes at 45 W or lower. 8. The command communication cycle depends on the servo system controller specifications and the number of axes connected.

MR-J4W2-B Standard Wiring Diagram Example (Note 13)

WB



Notes: 1. The forced stop signal is issued for two axes of the servo amplifier. For overall system, apply the emergency stop on the servo system controller side.

- 2. For details such as setting the servo system controllers, refer to the programming or user's manual of each controller.
- 3. Connections for the third and following axes are omitted.
- 4. Up to 64 axes are set with a combination of an axis selection rotary switch (SW1) and auxiliary axis number setting switches (SW2-5 and SW2-6). Note that the number of the connectable axes depends on the servo system controller specifications.
- 5. Devices can be assigned to DI1-A/B, DI2-A/B and DI3-A/B with the servo system controller setting. Refer to the controller instruction manuals for details on setting.
- 6. This is for sink wiring. Source wiring is also possible.
- 7. When not using a regenerative option, connect a short-circuit bar between P+ and D to use the built-in regenerative resistor. When using a regenerative option, disconnect the short-circuit bar between P+ and D, and then connect the regenerative option to P+ and C. 8. Select either of the following functions for CALM (AND malfunction) with the servo system controller.
- 1) The contact opens when an alarm occurs on one of the axes.
- 2) The contact opens when an alarm occurs on all axes.

 9. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3 terminals. Do not connect anything to L2. The connections are different from MR-J3W-B.

 1. The contact opens when an alarm occurs on all axes.

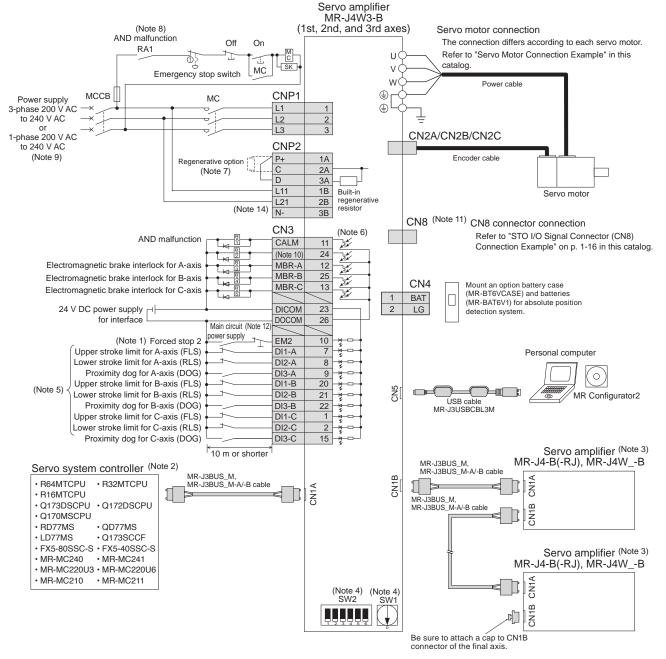
 1. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3 terminals. Do not connect anything to L2. The connections are different from MR-J3W-B.

 1. The contact opens when an alarm occurs on all axes. series servo amplifiers. Be careful not to make a connection error when replacing MR-J3W-B with MR-J4W2-B. Refer to "MR-J4W2-B (2-axis, SSCNET III/H Interface) Specifications" in this catalog for power supply specifications.
- 10. CINP (AND in-position) is assigned to this pin as default. Device for this pin can be changed with [Pr. PD08].
- 11. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used.
- 12. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 13. To turn on/off the main circuit power supply by a DC power supply, refer to "MR-J4W2-B MR-J4W3-B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for a connection example of the power supply circuit.
- 14. Do not ground the servo amplifier between L11 and L21 even when the control circuit power supply is separated from the main circuit power supply using an uninterruptible power supply (UPS) or an isolation transformer.



MR-J4W3-B Standard Wiring Diagram Example (Note 13)

WB



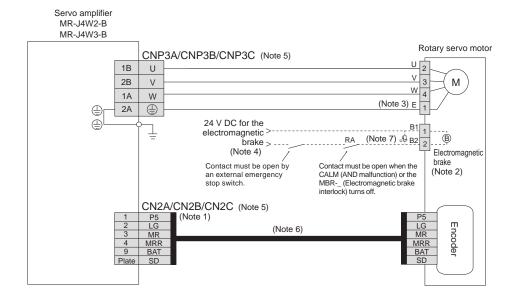
Notes: 1. The forced stop signal is issued for three axes of the servo amplifier. For overall system, apply the emergency stop on the servo system controller side.

- 2. For details such as setting the servo system controllers, refer to the programming or user's manual of each controller.
 - 3. Connections for the fourth and following axes are omitted.
 - 4. Up to 64 axes are set with a combination of an axis selection rotary switch (SW1) and auxiliary axis number setting switches (SW2-5 and SW2-6). Note that the number of the connectable axes depends on the servo system controller specifications.
 - 5. Devices can be assigned to DI1-A/B/C, DI2-A/B/C and DI3-A/B/C with the servo system controller setting. Refer to the controller instruction manuals for details on setting.
 - 6. This is for sink wiring. Source wiring is also possible.
 - 7. When not using a regenerative option, connect a short-circuit bar between P+ and D to use the built-in regenerative resistor. When using a regenerative option, disconnect the short-circuit bar between P+ and D, and then connect the regenerative option to P+ and C.
 - 8. Select either of the following functions for CALM (AND malfunction) with the servo system controller.
 - 1) The contact opens when an alarm occurs on one of the axes.
 - 2) The contact opens when an alarm occurs on all axes.
 - 9. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3 terminals. Do not connect anything to L2. Refer to "MR-J4W3-B (3-axis, SSCNET III/H Interface) Specifications" in this catalog for power supply specifications.
- 10. CINP (AND in-position) is assigned to this pin as default. Device for this pin can be changed with [Pr. PD08].
- 11. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used.
- 12. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 13. To turn on/off the main circuit power supply by a DC power supply, refer to "MR-J4W2-B MR-J4W3-B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for a connection example of the power supply circuit.
- Do not ground the servo amplifier between L11 and L21 even when the control circuit power supply is separated from the main circuit power supply using an uninterruptible power supply (UPS) or an isolation transformer.

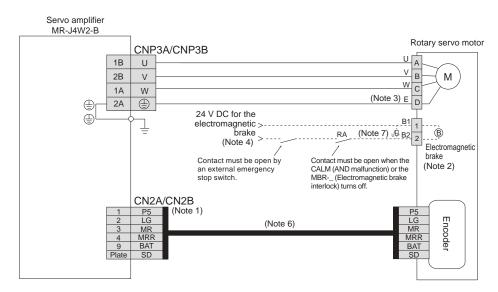


Servo Motor Connection Example (Rotary Servo Motor) Semi-Closed Loop Control System with MR-J4W2-B/MR-J4W3-B

● For HG-KR/HG-MR series



For HG-SR series



Notes: 1. The signals shown are applicable when using a two-wire type encoder cable. Four-wire type is also compatible.

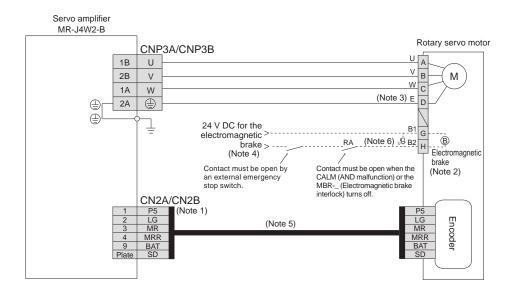
- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake. 5. CNP3C and CN2C connectors are available for MR-J4W3-B servo amplifier.
- 6. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 7. Be sure to install a surge absorber between B1 and B2.



Servo Motor Connection Example (Rotary Servo Motor) Semi-Closed Loop Control System with MR-J4W2-B

WB

•For HG-UR series



- Notes: 1. The signals shown are applicable when using a two-wire type encoder cable. Four-wire type is also compatible.

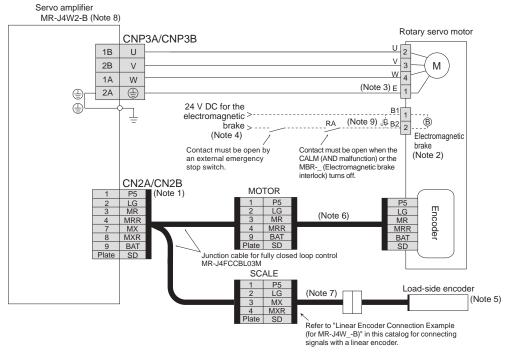
 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.

 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 - 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
 - 5. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables. 6. Be sure to install a surge absorber between B1 and B2.

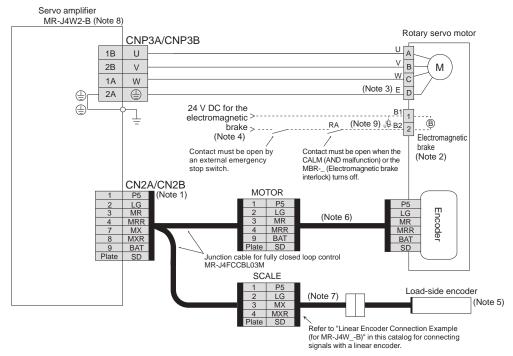


Servo Motor Connection Example (Rotary Servo Motor) Fully Closed Loop Control System with MR-J4W2-B

● For HG-KR/HG-MR series



● For HG-SR/HG-JR series



Notes: 1. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.

- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 5. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for the fully closed loop control with rotary encoder.

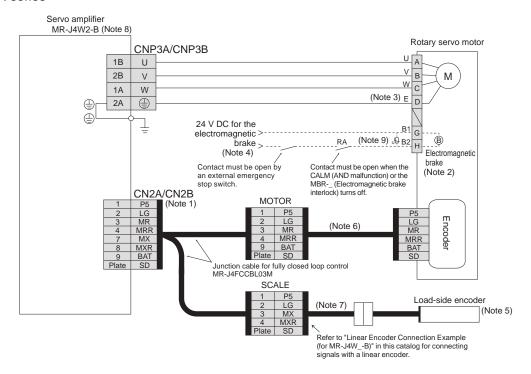
 6. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 7. Necessary encoder cables vary depending on the load-side encoder. Refer to relevant Instruction Manual.
- 8. MR-J4W3-B does not support fully closed loop control.
- 9. Be sure to install a surge absorber between B1 and B2.



Servo Motor Connection Example (Rotary Servo Motor) Fully Closed Loop Control System with MR-J4W2-B

WB

For HG-UR series



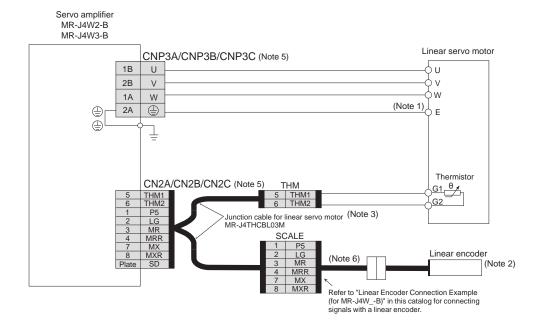
Notes: 1. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.

- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 5. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog. Refer to "MR-J4W2-B MR-J4W3-B MR-J4W3-0303B6 Servo Amplifier Instruction Manual" for the fully closed loop control with rotary encoder.
- 6. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 7. Necessary encoder cables vary depending on the load-side encoder. Refer to relevant Instruction Manual.
- 8. MR-J4W3-B does not support fully closed loop control.
- 9. Be sure to install a surge absorber between B1 and B2.

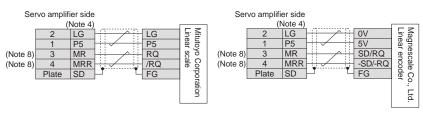


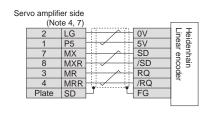
Servo Motor Connection Example (Linear Servo Motor) Linear Servo System with MR-J4W2-B/MR-J4W3-B

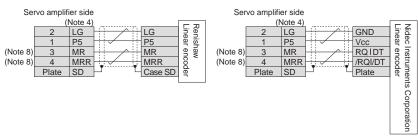
●For LM-H3/LM-K2/LM-U2 series



Linear Encoder Connection Example (for MR-J4W_-B)







Notes: 1. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.

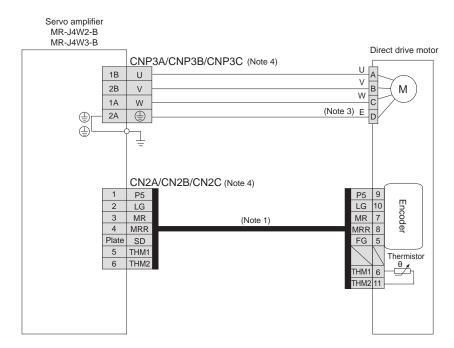
- 2. For linear encoders, refer to "List of Linear Encoders" under section 3 Linear Servo Motors in this catalog.
- 3. MR-J4THCBL03M junction cable for linear servo motor is compatible with both two-wire and four-wire type linear encoders.

 4. For the number of the wire pairs for LG and P5, refer to "Linear Encoder Instruction Manual."
- 5. CNP3C and CN2C connectors are available for MR-J4W3-B servo amplifier.
- 6. Necessary encoder cables vary depending on the linear encoder. Refer to relevant Instruction Manual.
- 7. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be
- 8. For the fully closed loop control, MR and MRR of the servo amplifier-side connectors will be connected to MX and MXR of the SCALE connectors of MR-J4FCCBL03M.

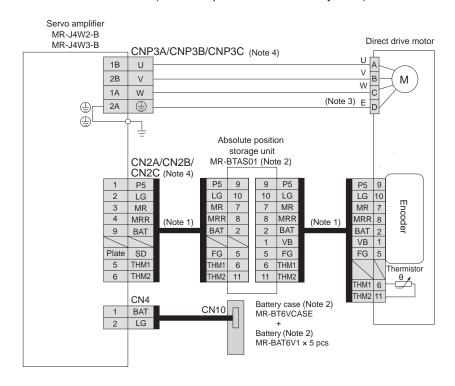


Servo Motor Connection Example (Direct Drive Motor)

● For TM-RG2M/TM-RU2M/TM-RFM series (incremental system)



For TM-RG2M/TM-RU2M/TM-RFM series (absolute position detection system)



Notes: 1. Fabricate this encoder cable. Refer to "TM-RFM TM-RG2M TM-RU2M Direct Drive Motor Instruction Manual" for fabricating the encoder cable.

- 2. An MR-BTAS01 absolute position storage unit, MR-BT6VCASE battery case, and MR-BAT6V1 batteries (sold as options) are required for absolute position detection system. Refer to relevant Servo Amplifier Instruction Manual and "TM-RFM TM-RG2M TM-RU2M Direct Drive Motor Instruction Manual" for details.
- 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 4. CNP3C and CN2C connectors are available for MR-J4W3-B servo amplifier.



Be sure to read through Instruction Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

WB

MR-J4W2-0303B6 Standard Wiring Diagram Example

Servo amplifier MR-J4W2-0303B6 1st and 2nd axes Servo motor connection Main/control circuit power supply connection Refer to "Servo Motor Connection Example The connection differs according to the power voltage. CNP1 CNP1 (for MR-J4W2-0303B6)" in this catalog. Refer to "Main/Control Circuit Power Supply Connection 24 6 4 U1 Example (for MR-J4W2-0303B6)" in this catalog. 12 V1 0 3 РМ 10 W1 11 9 E1 CN2A CN₃ Encoder cable Encoder A-phase pulse for A-axis I A-A 3 (differential line driver) LAR-A 16 Encoder B-phase pulse for A-axis LB-A 4 CNP1 (differential line driver) 17 LBR-A U2 Encoder A-phase pulse for B-axis LA-B 5 Servo motor V2 LAR-B (differential line driver) 18 W2 Encoder B-phase pulse for B-axis LB-B 6 ネ E2 (differential line driver) LBR-B 19 Control common LG 14 CN2B SD Plate 10 m or shorter Encoder cable (Note 6) П AND malfunction CALM 11 (Note 7) 24 Electromagnetic brake interlock for A-axis MBR-A 12 Servo moto CN4 Electromagnetic brake interlock for B-axis MBR-B 25 Mount an option battery 13 BAT (MR-BAT6V1SET-A) for absolute position 24 V DC power supply DICOM 23 2 LG for interface DOCON 26 (Note 8) Main circuit power supply Personal computer (Note 1) Forced stop 2 FM2 10 7 * Upper stroke limit for A-axis (FLS) DI1-A 0 - III Lower stroke limit for A-axis (RLS) 8 DI2-A (Note 5) -|----CN5 Proximity dog for A-axis (DOG) MR Configurator2 DI3-A 9 · ---USB cable MR-J3USBCBL3M Upper stroke limit for B-axis (FLS) DI1-B 20 Lower stroke limit for B-axis (RLS) DI2-B 21 Proximity dog for B-axis (DOG) DI3-B 22 Servo amplifier (Note 3) MR-J4W2-0303B6 10 m or shorter MR-J3BUS_M, MR-J3BUS_M-A/-B cable Analog monitor output MO1 2 CN1A Output voltage: 10 V ± 5 V Maximum output current: 1 mA S LG 1 MR-J3BUS_M, MR-J3BUS_M-A/-B cable Output voltage: 10 V ± 5 V Maximum output current: 1 mA MO2 15 CN1B SD Plate 2 m or shorter Servo system controller (Note 2) Servo amplifier (Note 3) R64MTCPU R32MTCPU (Note 4 MR-J4W2-0303B6 B16MTCPU MR-J3BUS_M, MR-J3BUS_M-A/-B cable SW₂ · Q173DSCPU · Q172DSCPU CN1A CN1A · Q170MSCPU • RD77MS Be sure to attach a cap to CN1B · QD77MS CN1B connector of the final axis · LD77MS · Q173SCCF • FX5-80SSC-S • FX5-40SSC-S MR-MC240 MR-MC241 • MR-MC220U3 • MR-MC220U6

Notes: 1. The forced stop signal is issued for two axes of the servo amplifier. For overall system, apply the emergency stop on the servo system controller side.

- 2. For details such as setting the servo system controllers, refer to the programming or user's manual of each controller.
- 3. Connections for the third and following axes are omitted.

• MR-MC211

• MR-MC210

- 4. Up to 64 axes are set with a combination of an axis selection rotary switch (SW1) and auxiliary axis number setting switches (SW2-5 and SW2-6). Note that the number of the connectable axes depends on the servo system controller specifications.
- 5. Devices can be assigned to DI1-A/B, DI2-A/B and DI3-A/B with the servo system controller setting. Refer to the controller instruction manuals for details on setting.
- 6. This is for sink wiring. Source wiring is also possible.
- 7. CINP (AND in-position) is assigned to this pin as default. Device for this pin can be changed with [Pr. PD08].
- 8. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.

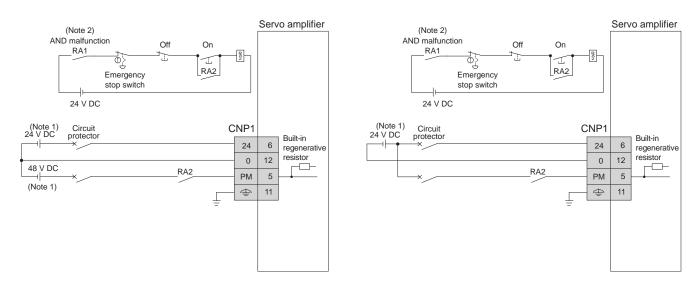


Main/Control Circuit Power Supply Connection Example (for MR-J4W2-0303B6)

WB

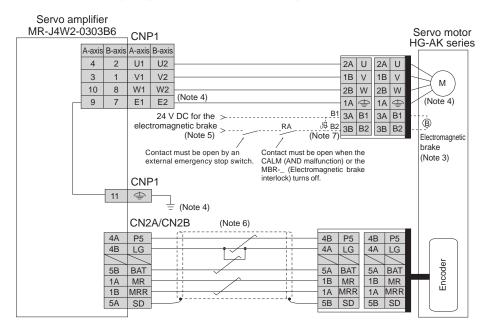
●For 48 V DC

●For 24 V DC



Servo Motor Connection Example (for MR-J4W2-0303B6)

WB



Notes: 1. Use 48 V DC and 24 V DC power supplies with reinforced insulation, and connect the negative side wiring (0 V) to the power supply terminal.

- 2. Select either of the following functions for CALM (AND malfunction) with the servo system controller.
 - 1) The contact opens when an alarm occurs on one of the axes.
- 2) The contact opens when an alarm occurs on all axes.
- 3. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 4. Noiseless grounding ((=)) terminals are connected to E1 and E2 terminals in the servo amplifier. Connect the noiseless ((=)) terminals of CNP1 and the grounding terminal of the cabinet.
- 5. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 6. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 7. Be sure to install a surge absorber between B1 and B2.

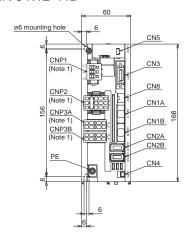


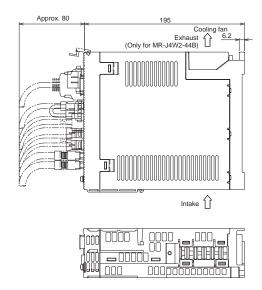
WB

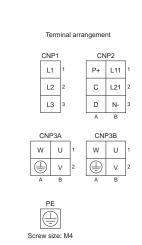
MR-J4W2-B Dimensions

●MR-J4W2-22B





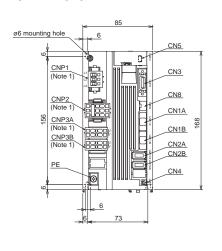


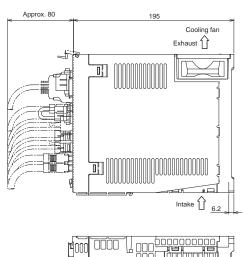


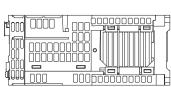
Mounting screw size: M5

[Unit: mm]

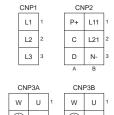
- ●MR-J4W2-77B
- •MR-J4W2-1010B

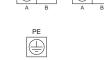






Terminal arrangement





Mounting screw size: M5

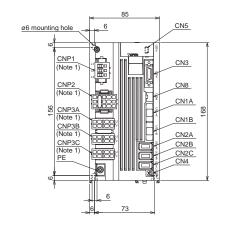
[Unit: mm]

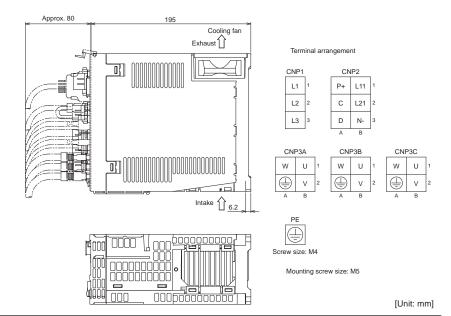
Notes: 1. CNP1, CNP2, CNP3A and CNP3B connectors are supplied with the servo amplifier.

MR-J4W3-B Dimensions

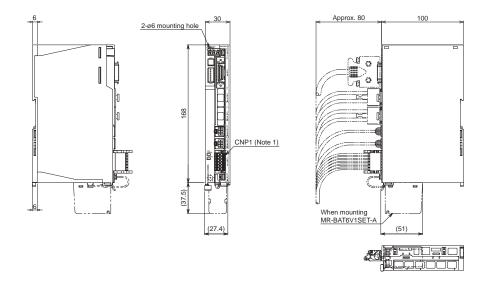
WB

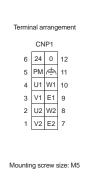
- ●MR-J4W3-222B
- ●MR-J4W3-444B





MR-J4W2-0303B6 Dimensions





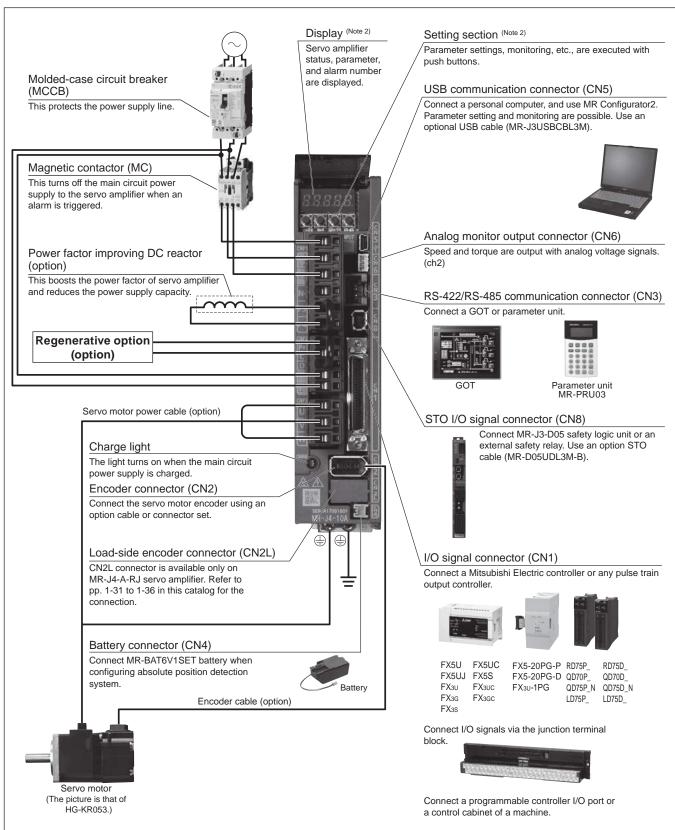
[Unit: mm]

Notes: 1. CNP1, CNP2, CNP3A, CNP3B and CNP3C connectors are supplied with the servo amplifier.

MR-J4-A/MR-J4-A-RJ Connections with Peripheral Equipment (Note 1)

A A-RJ

Peripheral equipment is connected to MR-J4-A/MR-J4-A-RJ as described below. Connectors, cables, options, and other necessary equipment are available so that users can set up the servo amplifier easily and start using it right away.



Notes: 1. The connection with the peripheral equipment is an example for MR-J4-350A/MR-J4-350A-RJ or smaller servo amplifiers. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for the actual connections.

^{2.} This picture shows when the display cover is open.

MR-J4-A(1)/MR-J4-A(1)-RJ (General-Purpose Interface) Specifications (200 V/100 V)

Servo an	Servo amplifier model MR-J4(-RJ)				20A	40A	60A	70A	100A	200A	350A	500A	700A	11KA	15KA	22KA	10A1	20A1	40A1
Output	Rated volt	age								3-pha	se 17	O V AC	;						
Output	Rated curr	rent	[A]	1.1	1.5	2.8	3.2	5.8	6.0	11.0	17.0	28.0	37.0	68.0	87.0	126.0	1.1	1.5	2.8
	Voltage/ frequency	AC i	nput		3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz 3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz 3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz (Note 16)								AC,	to '	se 100 120 V / Hz/60	٩C,			
Main		DC i	nput (Note 19)		283 V DC to 340 V DC												-		
circuit power supply	Rated curr	rent (Note	e 14) [A]	0.9 (1.5)	1.5 (2.5)	2.6 (4.5)	3.2 (Note 8) (5.0)	3.8 (6.5)	5.0 (10.5)	10.5 (15.8)	16.0	21.7	28.9	46.0	64.0	95.0	3.0	5.0	9.0
input	Permissibly voltage	ACI	nput	3-phase or 1-phase 170 V AC to 264 V AC		170 V	3-phase or 1-phase 170 V AC to 264 V AC (Note 16)			3-phase 170 V AC to 264 V AC					ase 85 132 V				
	fluctuation	DC i	nput (Note 19)						241 V D	C to 374	V DC							-	
	Permissible	frequenc	y fluctuation							±5%	maxi	mum							
	Voltage/ frequency	AC i	nput				1-	phase	200 V AC	to 240 V A	AC, 50	Hz/60) Hz				to '	se 100 120 V / Hz/60	٩C,
Control	' '	DC i	nput (Note 19)						283 V D	C to 340	V DC							-	
circuit	Rated curr	rent	[A]					0.	2					0.3				0.4	
power supply input	Permissibl voltage	ΑΟ Ι	nput					1	-phase 170			AC						ase 85 132 V	
		fluctuation DC input (Note 19)							241 V D	C to 374									
	Permissible	frequenc	y fluctuation		±5% maximum														
	Power con		on [W]		30 45								30						
	ower suppl	у			24 V DC ± 10% (required current capacity: 0.5 A (including CN8 connector signals))								s))						
Control me	1				Sine-wave PWM control/current control method								1						
Permissible	Built-in regenera			-	10	10	10	20	20	100	100	130	170	-	-	-	-	10	10
power	External regen (standard acce	erative resessory) (Not	sistor e 2, 3, 11, 12) [W]	-	-	-	-	-	-	-	-	-	-	500 (800)	850 (1300)	850 (1300)	-	-	-
Dynamic b		• • • • • • • • • • • • • • • • • • • •							Built-in				•	Exte	rnal o			Built-ir	1
Communic function	-	JSB RS-422	/RS-485	Connect a personal computer (MR Configurator2 compatible) 1:n communication (up to 32 axes) (Note 10)															
Encoder o	utput pulse			Compatible (A/B/Z-phase pulse)															
Analog mo	onitor			2 channels															
	Maximum in	put puls	se frequency		4 Mpulses/s (when using differential receiver), 200 kpulses/s (when using open collector)														
	Positioning	g feedb	ack pulse							Encoder r	esolut	ion: 22	2 bits						
Position control	Command pu	ulse multi	plying factor		Electronic gear A/B multiple, A: 1 to 16777215, B: 1 to 16777215, 1/10 < A/B < 4000														
mode	In-position	range	setting						0 pulse to	±65535 pı	ulses ((comm	and p	ulse u	nit)				
	Error exce	ssive								±3	rotati	ons				_			
	Torque lim	it				Set by	/ para	meter	s or extern	al analog	input ((0 V D	C to +	10 V [OC/ma	aximun	n torqu	e)	
	Speed cor	ntrol rar	nge	Analog speed command 1:2000, internal speed command 1:5000															
Speed	Analog spe	ed com	mand input						/ DC/rated										
control mode	Speed fluo		rate	±		maxin	num (ambie	um (load fluent tempera	ture: 25 °0	C ± 10) °C) o	nly wh	nen us	ing ar	alog s	peed o	omma	and
_	Torque lim		Set by parameters or external analog input (0 V DC to +10 V DC/maximum torque)																
Torque		<u> </u>	mand input																
control mode Speed limit			Set by parameters or external analog input (0 V DC to ± 10 V DC/rated speed)																
Positioning mode MR-J4-A(1) (Note 17) MR-J4-A(1)-RJ						Po	int table me		t avail		d inde	over m	nethod	1					
101111111111111111111111111111111111111						- 10		vire type c					1011100	'					
Fully closed loop control MR-J4-A(1) (Note 9) MR-J4-A(1)-RJ							Two-wire/f						nod						
Load-side		/IR-J4-/						N/I	litsubishi El		<u> </u>								
interface	-				Mits	subist	ni Elec		igh-speed							rential	input s	ignal	
	interface MR-J4-A(1)-RJ Servo functions				anced	vibra	ition s	uppre drive	ession contr recorder fu ce control (rol II, adap unction, m	tive fil	ter II, e diag	robust nosis t	t filter, functio	auto t	uning, wer mo	one-to	ouch tu	

MR-J4-A(1)/MR-J4-A(1)-RJ (General-Purpose Interface) Specifications (200 V/100 V)

Servo amplifier model MR-J4(-RJ)		10A 20A 40A 60A	70A	100A	200A	350A	500A 700A 11KA 15KA 22KA	10A1 20A1 40A1			
Protective t	functions	Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection, magnetic pole detection protection, linear servo control fault protection									
Functional	safety	STO (IEC/EN 61800-5-2)									
	Satisfied standards (Note 20)	EN ISO 13849-1:2015	Cate	gory 3 PL e	e, IEC 615	08 SIL	_3, EN IEC 62061 maximum S	IL 3, EN 61800-5-2			
	Response performance	8 ms or less (STO input OFF → energy shut-off)									
	Test pulse input (STO) (Note 7)	Test	pulse	interval: 1	Hz to 25 h	Iz, tes	st pulse off time: 1 ms maximur	n			
	Mean time to dangerous failure (MTTFd)	MTTFd ≥ 100 [years] (314a)									
	Diagnostic coverage (DC)	DC = Medium, 97.6 [%]									
	Probability of dangerous Failure per Hour (PFH)	$PFH = 6.4 \times 10^{-9} [1/h]$									
Structure (I	IP rating)	Natural cooling, open (IP20)	Fo	Force cooling, open (IP20)		Force cooling, open (IP20)	Natural cooling, open (IP20)				
Close	3-phase power input	Р	ossible	e (Note 6)			Not possible	-			
mounting	1-phase power input	Possible (Note 6)		Not po	ossible		-	Possible (Note 6)			
	Ambient temperature	Operation	1: 0 °C	to 55 °C (non-freezi	ng), st	torage: -20 °C to 65 °C (non-fre	ezing)			
	Ambient humidity		Ope	ration/stora	age: 5 %R	H to 9	90 %RH (non-condensing)				
Environment	Ambience	Indoors (no dire	ect sunligh	t); no corro	sive g	gas, inflammable gas, oil mist c	or dust			
	Altitude			2000	m or less	above	e sea level (Note 18)				
	Vibration resistance	5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y, and Z axes)									
Mass	[kg]	0.8 0.8 1.0 1.0	1.4	1.4	2.1	2.3	4.0 6.2 13.4 13.4 18.2	0.8 0.8 1.0			

Notes: 1. Rated output and speed of a rotary servo motor and a direct drive motor; and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.

- 2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
- 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.

 4. When using the dynamic brake, refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
- 5. Terminal blocks are excluded.
- 6. When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C, or use the servo amplifiers at 75% or less of the effective load ratio.
- 7. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the servo amplifier instantaneously at regular intervals.
- 8. The rated current is 2.9 A when the servo amplifier is used with a 3-phase power supply and combined with UL or CSA compliant servo motor.
 9. Fully closed loop control is supported by the servo amplifiers with software version A5 or later.
- 10. RS-422/RS-485 communication function is supported by the servo amplifiers with software version A3 or later.
- 11. The value in brackets is applicable when cooling fans (two units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. PA02] is changed. 12. Servo amplifiers without an enclosed regenerative resistor are also available. Refer to "Model Designation for 1-Axis Servo Amplifier" in this catalog for details.
- 13. Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.
- 14. The value in brackets indicates the rated current when a 1-phase power supply input is used.
- 15. This function is supported by the servo amplifiers with software version B4 or later.16. When a 1-phase 200 V AC to 240 V AC power supply is used, use the servo amplifiers at 75% or less of the effective load ratio.
- 17. Positioning mode is supported by MR-J4-A-RJ servo amplifier with software version B3 or later.
- 18. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 19. DC power input is supported by MR-J4-_A-RJ with software version C2 or later and MR-J4-_A-EG. For a connection example of power supply circuit with DC input, refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual".
- 20. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for details.

MR-J4-DU_A/MR-J4-DU_A-RJ (General-Purpose Interface) Specifications (200 V)

A A-RJ

Drive	unit model	MR-J4(-RJ)	DU30KA	DU37KA				
	le converter		MR-CR5					
	Rated volt		3-phase 1					
Output	Rated curi		174	204				
Main circuit power supply input			Main circuit power is supplied from the resistance	regeneration converter unit to the drive unit. (Note 4)				
	Voltage/fre		1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz					
Control	Rated curi		0.3					
circuit power	Permissible fluctuation	•	1-phase 170 V AC to 264 V AC					
supply input	Permissibl fluctuation	e frequency	±5% ma	ximum				
	Power cor	sumption [W]	45	5				
Interface	power suppl	у	24 V DC ± 10% (required current capacity:	0.5 A (including CN8 connector signals))				
Control m	ethod		Sine-wave PWM control					
Dynamic I	brake (Note 9)		External op	otion (Note 3)				
Communi	cation	USB	Connect a personal computer (MR Configurator2 compatible)				
function		RS-422/RS-485	1:n communication (up to 32 axes) (Note 5)				
Encoder of	output pulse		Compatible (A/B _i	/Z-phase pulse)				
Analog m			2 char	nnels				
	Maximum frequency	input pulse	4 Mpulses/s (when using differential receiver)	, 200 kpulses/s (when using open collector)				
	Positioning	g feedback pulse	Encoder resol	ution: 22 bits				
Position	Command pulse multiplying factor		Electronic gear A/B multiple, A: 1 to 167772	215, B: 1 to 16777215, 1/10 < A/B < 4000				
mode	In-position	range setting	0 pulse to ±65535 pulses	s (command pulse unit)				
	Error exce	ssive	±3 rota	ations				
	Torque lim	it	Set by parameters or external analog input (0 V DC to +10 V DC/maximum torque)					
	Speed cor	ntrol range	Analog speed command 1:2000, internal speed command 1:5000					
Speed	Analog sp	eed command	0 V DC to ±10 V DC/rated speed (Speed at 10 V is changeable with [Pr. PC12].)					
mode	Speed fluo	ctuation rate	$\pm 0.01\%$ maximum (load fluctuation: 0% to 100%), 0% (power fluctuation: $\pm 10\%$) $\pm 0.2\%$ maximum (ambient temperature: 25 °C \pm 10 °C) only when using analog speed command					
	Torque lim	it	Set by parameters or external analog inpu	t (0 V DC to +10 V DC/maximum torque)				
Torque control	Analog tor input	que command	0 V DC to ±8 V DC/maximum torque	(input impedance: 10 $k\Omega$ to 12 $k\Omega)$				
mode	Speed lim	it	Set by parameters or external analog in	put (0 V DC to ± 10 V DC/rated speed)				
Positionin	g mode	MR-J4-DU_A	Not ava	ailable				
(Note 6)	J	MR-J4-DU_A-RJ	Point table method, program	n method, indexer method				
Fully close	ed loop	MR-J4-DU_A	Two-wire type comr	nunication method				
control		MR-J4-DU_A-RJ	Two-wire/four-wire type	communication method				
Load-side	encoder	MR-J4-DU_A	Mitsubishi Electric high-spe	eed serial communication				
interface		MR-J4-DU_A-RJ	Mitsubishi Electric high-speed serial communication, A/B/Z-phase differential input signal					
Servo functions			Advanced vibration suppression control II, adaptive filter II, robust filter, auto tuning, one-touch tuning, tough drive function, drive recorder function, machine diagnosis function, power monitoring function, super trace control, lost motion compensation function					
Protective functions			Overcurrent shut-off, overload shut-off (electronic the error protection, undervoltage protection, instantane error excessivation)	nermal), servo motor overheat protection, encoder ous power failure protection, overspeed protection,				

MR-J4-DU_A/MR-J4-DU_A-RJ (General-Purpose Interface) Specifications (200 V)

Α	A-R

Drive u	unit model MR-J4(-RJ)	DU30KA	DU37KA					
Functional	safety	STO (IEC/EN 61800-5-2)						
	Satisfied standards (Note 8)	EN ISO 13849-1:2015 Category 3 PL e, IEC 61508 SIL 3, EN IEC 62061 maximum SIL 3, EN 61800-5-2						
	Response performance	8 ms or less (STO input OFF → energy shut-off)						
	Test pulse input (STO) (Note 2)	Test pulse interval: 1 Hz to 25 Hz,	test pulse off time: 1 ms maximum					
	Mean time to dangerous failure (MTTFd)	MTTFd ≥ 100	[years] (314a)					
	Diagnostic coverage (DC)	DC = Medium, 97.6 [%]						
	Probability of dangerous Failure per Hour (PFH)	PFH = 6.4 × 10 ⁻⁹ [1/h]						
Structure (IP rating)	Force cooling, open (IP20) (Note 1)						
	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing),	storage: -20 °C to 65 °C (non-freezing)					
	Ambient humidity	Operation/storage: 5 %RH to	90 %RH (non-condensing)					
Environment	Ambience	Indoors (no direct sunlight); no corrosive	e gas, inflammable gas, oil mist or dust					
	Altitude	2000 m or less abo	ove sea level (Note 7)					
	Vibration resistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y and Z axes)						
Mass	[kg]	21	21					

Notes: 1. Terminal blocks are excluded.

- 2. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the drive unit instantaneously at regular intervals.
- 3. Use an external dynamic brake (option) with the drive unit. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.
- 4. Refer to "MR-CR Resistance Regeneration Converter Unit Specifications (200 V/400 V)" on p. 1-53 in this catalog for the specifications of the resistance regeneration converter unit.
- 5. RS-485 communication function is supported by the drive units manufactured in January 2015 or later. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for checking procedure of manufacture data.
- 6. Positioning mode is supported by MR-J4-DU_A-RJ drive unit with software version B3 or later.
- 7. Refer to "MR-CV_MR-CR55K_MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 8. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for details.
- 9. When using the dynamic brake, refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the permissible load to motor inertia ratio.

MR-J4-A4/MR-J4-A4-RJ (General-Purpose Interface) Specifications (400 V)

A A-RJ

Servo an	nplifier mode	el MR-J4(-RJ)	60A4	100A4	200A4	350A4	500A4	700A4	11KA4	15KA4	22KA4			
Output	Rated volta	ge				3-р	hase 323 V	AC						
Output	Rated curre		1.5	2.8	5.4	8.6	14.0	17.0	32.0	41.0	63.0			
Main		quency (Note 1)			3-ph	ase 380 V A	C to 480 V	AC, 50 Hz/6	0 Hz					
circuit	Rated curre		1.4	2.5	5.1	7.9	10.8	14.4	23.1	31.8	47.6			
power supply	Permissible fluctuation			3-phase 323 V AC to 528 V AC										
input	Permissible fluctuation	frequency		±5% maximum										
	Voltage/free	·	1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz											
Control	Rated curre			0.1 0.2										
circuit power	Permissible fluctuation		1-phase 323 V AC to 528 V AC											
supply input	Permissible fluctuation	frequency	±5% maximum											
	Power cons	sumption [W]		30			-	4	-					
Interface p	ower supply		2	4 V DC ± 1				A (including		ctor signals))			
Control me				I	Sine-v	vave PWM	control/curre	ent control m	nethod					
	Built-in regeresistor (Note	2, 3) [VV]	15	15	100	100	130 (Note 10)	170 (Note 10)	-	-	-			
regenerative power	generative External regenerative resistor (standard accessory) (Note 2, 3, 7, 8)		-	-	-	-	-	-	500 (800)	850 (1300)	850 (1300)			
Dynamic b	rake (Note 4)				Bui	lt-in			Exte	rnal option	Note 9)			
Communic	cation	USB		Connect a personal computer (MR Configurator2 compatible)										
function	function RS-422/RS-485			1:n communication (up to 32 axes) (Note 12)										
Encoder o	Encoder output pulse					Compatibl	e (A/B/Z-ph	ase pulse)						
Analog mo	1			2 channels										
	Maximum in frequency	nput pulse	4 Mpulses/s (when using differential receiver), 200 kpulses/s (when using open collector)											
Danitian	Positioning	feedback pulse				Encode	r resolution	22 bits						
Position control	Command factor	pulse multiplying	Electronic gear A/B multiple, A: 1 to 16777215, B: 1 to 16777215, 1/10 < A/B < 4000											
mode	In-position i	range setting	0 pulse to ±65535 pulses (command pulse unit)											
	Error exces	sive	±3 rotations											
	Torque limit			Set by parar	meters or ex	ternal analo	og input (0 \	DC to +10	V DC/maxir	mum torque)			
	Speed cont	rol range		Ana	alog speed o	command 1:	2000, interr	al speed co	mmand 1:5	000				
Speed control	Analog spe input	ed command					•	V is chang		- '				
mode	Speed fluct	uation rate	±0.2% ı					0%), 0% (po 5) only when			mmand			
	Torque limit			Set by parar	meters or ex	ternal analo	og input (0 \	DC to +10	V DC/maxir	num torque)			
Torque control	Analog torq	ue command		0 V DC	to ±8 V DC	C/maximum	torque (inpu	ıt impedanc	e: 10 kΩ to	12 kΩ)				
mode	Speed limit			Set by par	rameters or	external an	alog input ((V DC to ±	10 V DC/rat	ed speed)				
Positioning	g mode	MR-J4-A4					Not available							
(Note 13)		MR-J4-A4-RJ						thod, indexe						
Fully closed loop MR-J4-A4					-			ation metho						
control MR-J4-A4-RJ							nunication m							
Load-side encoder MR-J4-A4		B.474				<u> </u>	erial commu							
interface MR-J4-A4-RJ Servo functions			Mitsubishi Electric high-speed serial communication, A/B/Z-phase differential input signal Advanced vibration suppression control II, adaptive filter II, robust filter, auto tuning, one-touch tuning, tough drive function, drive recorder function, machine diagnosis function, power monitoring function,											
Protective functions			servo mot	super trace control (Note 11), lost motion compensation function (Note 11) Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection, magnetic pole detection protection, linear servo control fault protection										

MR-J4-A4/MR-J4-A4-RJ (General-Purpose Interface) Specifications (400 V)

A A-RJ

Servo am	nplifier model MR-J4(-RJ)	60A4	100A4	200A4	350A4	500A4	700A4	11KA4	15KA4	22KA4		
Functional	safety	STO (IEC/EN 61800-5-2)										
	Satisfied standards (Note 15)	EN ISO 13	N ISO 13849-1:2015 Category 3 PL e, IEC 61508 SIL 3, EN IEC 62061 maximum SIL 3, EN 61800-5-2									
	Response performance	8 ms or less (STO input OFF → energy shut-off)										
	Test pulse input (STO) (Note 6)	Test pulse interval: 1 Hz to 25 Hz, test pulse off time: 1 ms maximum										
Safety performance	Mean time to dangerous failure (MTTFd)				MTTFd:	≥ 100 [years	s] (314a)					
	Diagnostic coverage (DC)		DC = Medium, 97.6 [%]									
	Probability of dangerous Failure per Hour (PFH)	$PFH = 6.4 \times 10^{-9} [1/h]$										
Structure (IP rating)		Natural cooling, open (IP20) Force cooling, open (IP20) Force cooling, open (IP20) (Note 5)									
Close mou	inting	Not possible										
	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)										
	Ambient humidity	Operation/storage: 5 %RH to 90 %RH (non-condensing)										
Environment	Ambience		Indoors (n	o direct sur	light); no co	rrosive gas	, inflammab	le gas, oil m	nist or dust			
	Altitude			2	000 m or le	ss above se	a level (Note 1	14)				
	Vibration resistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y and Z axes)										
Mass	Mass [kg]		1.7	2.1	3.6	4.3	6.5	13.4	13.4	18.2		
Notes: 1 Rate	ad output and speed of a rotary serve	n motor and co	ntinuoue thrue	t and maximur	n speed of a lie	near cenio moi	or are applicat	ale when the s	anyo amplifiar i	e operated		

Notes: 1. Rated output and speed of a rotary servo motor, and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.

- 2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
- 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
- 4. When using the dynamic brake, refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
- 5. Terminal blocks are excluded.
- 6. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the servo amplifier instantaneously at regular intervals.
- 7. The value in brackets is applicable when cooling fans (two units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. PA02] is changed.
- 8. Servo amplifiers without an enclosed regenerative resistor are also available. Refer to "Model Designation for 1-Axis Servo Amplifier" in this catalog for details.
- Use an external dynamic brake (option) with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.
 The servo amplifier built-in regenerative resistor is compatible with the maximum torque deceleration when the servo motor is used within the rated speed and the
- 10. The servo amplifier built-in regenerative resistor is compatible with the maximum torque deceleration when the servo motor is used within the rated speed and the recommended load to motor inertia ratio. Contact your local sales office if the operating motor speed or the load to motor inertia ratio exceeds the rated speed or the recommended ratio.
- 11. This function is supported by the servo amplifiers with software version B4 or later.
- 12. RS-485 communication function is supported by the servo amplifiers manufactured in November 2014 or later. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for checking procedure of manufacture data.
- 13. Positioning mode is supported by MR-J4-A4-RJ servo amplifier with software version B3 or later.
- 14. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 15. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4-A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for details.

MR-J4-DU_A4/MR-J4-DU_A4-RJ (General-Purpose Interface) Specifications (400 V)

A A-RJ

D :		1110 I4 (DI)	DI IOOKA 4	DUIGHIA	DILIERA	BUSSIAA				
		I MR-J4(-RJ)	DU30KA4	DU37KA4	DU45KA4	DU55KA4				
Compatib	_	er unit model		MR-CR55K4 (Note 4) 3-phase 323 V AC						
Output	Rated vo									
·	Rated cu			102	131	143				
Main circu		upply input	Main circuit power is su		regeneration converter ur	nit to the drive unit. (Note 4)				
	_	requency	1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz							
Control	Rated cu		0.2							
circuit power	fluctuatio		1-phase 323 V AC to 528 V AC							
supply input	Permissi fluctuatio	ble frequency n	±5% maximum							
	Power co	onsumption [W]			5					
Interface	power sup	ply	24 V DC ± 10%	(required current capacity	: 0.5 A (including CN8 cor	nnector signals))				
Control m	ethod			Sine-wave PWM contro	l/current control method					
Dynamic I	brake (Note 9))		External of	ption (Note 3)					
Communi	cation	USB	Con	nect a personal computer	(MR Configurator2 compa	tible)				
function	RS-422/RS-485			1:n communication	(up to 32 axes) (Note 5)					
Encoder of	output puls	e		Compatible (A/E	B/Z-phase pulse)					
Analog monitor				2 cha	nnels					
Maximum input prequency			4 Mpulses/s (when using differential receiver), 200 kpulses/s (when using open collect							
Danitian F		ng feedback pulse		Encoder reso	olution: 22 bits					
Position control	Command pulse multiplying factor		Electronic gear	A/B multiple, A: 1 to 1677	7215, B: 1 to 16777215, 1/	10 < A/B < 4000				
mode	In-positio	n range setting		0 pulse to ±65535 pulse	es (command pulse unit)					
	Error exc			±3 ro	tations					
	Torque li	mit	Set by parameters or external analog input (0 V DC to +10 V DC/maximum torque)							
	-	ontrol range	Analog speed command 1:2000, internal speed command 1:5000							
Speed		peed command	0 V DC to ±10 V DC/rated speed (Speed at 10 V is changeable with [Pr. PC12].)							
control mode	·	uctuation rate	±0.01% maximum (load fluctuation: 0% to 100%), 0% (power fluctuation: ±10%) ±0.2% maximum (ambient temperature: 25 °C ± 10 °C) only when using analog speed command							
	Torque li	mit	· · · · · · · · · · · · · · · · · · ·		ut (0 V DC to +10 V DC/m					
Torque control	'	orque command			e (input impedance: 10 kΩ	-				
mode	Speed lir	nit	Set by paran	neters or external analog is	nput (0 V DC to ± 10 V DC	:/rated speed)				
Positionin	··	MR-J4-DU_A4	71		railable					
(Note 6)	g mode	MR-J4-DU_A4-RJ			m method, indexer metho	d				
Fully close	ed loon	MR-J4-DU A4			munication method	<u> </u>				
control	ou 100p	MR-J4-DU_A4-RJ			communication method					
Load-side	encoder	MR-J4-DU A4			peed serial communication					
interface	CHOOGO	MR-J4-DU_A4-RJ	Mitsubishi Electric							
Servo functions			Mitsubishi Electric high-speed serial communication, A/B/Z-phase differential input signal Advanced vibration suppression control II, adaptive filter II, robust filter, auto tuning, one-touch tuning tough drive function, drive recorder function, machine diagnosis function, power monitoring function, super trace control, lost motion compensation function							
Protective functions			· ·	Itage protection, instantan	thermal), servo motor over eous power failure protecti ve protection,					

MR-J4-DU_A4/MR-J4-DU_A4-RJ (General-Purpose Interface) Specifications (400 V)

1)								
J)	DU30KA4	DU37KA4	DU45KA4	DU55KA4				
	STO (IEC/EN 61800-5-2)							
te 8) EN	EN ISO 13849-1:2015 Category 3 PL e, IEC 61508 SIL 3, EN IEC 62061 maximum SIL 3, EN 61800-5-2							
е	8 ms or less (STO input OFF → energy shut-off)							
) (Note 2)	Test pulse interval: 1 Hz to 25 Hz, test pulse off time: 1 ms maximum							
us	MTTFd ≥ 100 [years] (314a)							
DC)	DC = Medium, 97.6 [%]							
S	$PFH = 6.4 \times 10^{-9} [1/h]$							
	Force cooling, open (IP20) (Note 1)							
	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)							
	Operation/storage: 5 %RH to 90 %RH (non-condensing)							
	Indoors (no d	lirect sunlight); no corrosiv	e gas, inflammable gas, o	il mist or dust				
	2000 m or less above sea level (Note 7)							
	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y and Z axes)							
[kg]	16	16	21	21				
	te 8) EN the e to (Note 2) the e the	DC) s Operation: 0 of Indoors (no d	STO (IEC/EN EN ISO 13849-1:2015 Category 3 PL e, IEC 61508 S ee 8 ms or less (STO input Test pulse interval: 1 Hz to 25 Hz, us MTTFd ≥ 100 DC = Mediu Force cooling, o Operation: 0 °C to 55 °C (non-freezing), Operation/storage: 5 %RH to Indoors (no direct sunlight); no corrosive 2000 m or less abo 5.9 m/s² at 10 Hz to 55 Hz (d	STO (IEC/EN 61800-5-2) te 8) EN ISO 13849-1:2015 Category 3 PL e, IEC 61508 SIL 3, EN IEC 62061 maxis 8 ms or less (STO input OFF → energy shut-off) Test pulse interval: 1 Hz to 25 Hz, test pulse off time: 1 ms m MTTFd ≥ 100 [years] (314a) DC) DC = Medium, 97.6 [%] PFH = 6.4 × 10-9 [1/h] Force cooling, open (IP20) (Note 1) Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (Operation/storage: 5 %RH to 90 %RH (non-condensing Indoors (no direct sunlight); no corrosive gas, inflammable gas, on 2000 m or less above sea level (Note 7) 5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y and Z axes)				

Notes: 1. Terminal blocks are excluded.

- 2. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the drive unit instantaneously at regular intervals.
- 3. Use an external dynamic brake (option) with the drive unit. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.
- 4. Refer to "MR-CR Resistance Regeneration Converter Unit Specifications (200 V/400 V)" on p. 1-53 in this catalog for the specifications of the resistance regeneration converter unit.
- 5. RS-485 communication function is supported by the drive units manufactured in January 2015 or later. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for checking procedure of manufacture data.
- 6. Positioning mode is supported by MR-J4-DU_A4-RJ drive unit with software version B3 or later.
- 7. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.
- 8. The safety level depends on the setting value of [Pr. PF18 STO diagnosis error detection time] and whether or not STO input diagnosis is performed by TOFB output. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for details.
- 9. When using the dynamic brake, refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for the permissible load to motor inertia ratio.

MR-J4-03A6/MR-J4-03A6-RJ (General-Purpose Interface) Specifications

A A-RJ

S	Servo amplifier	model	MR-J4-03A6	MR-J4-03A6-RJ					
Output	Rated voltag	e	3-phase	13 V AC					
Output	Rated currer	nt [A]	2	2.4					
Main	Voltage (Note 1)	48 V DC/24	4 V DC (Note 2)					
circuit	Rated currer	nt [A]	For 48 V	DC: 1.2 A					
power	Nateu currer	II [A]	-	DC: 2.4 A					
supply	Permissible	voltage	For 48 V DC: 40.8 V DC to 55.2 V DC						
input	fluctuation		For 24 V DC: 21.6 V DC to 26.4 V DC						
Control	Voltage		24 V DC						
circuit	Rated current [A		0.2						
power	Permissible	voltage	21.6 V DC to 26.4 V DC						
supply	fluctuation		_						
input	Power consu	umption [W]		5.0					
	power supply			d current capacity: 0.3 A)					
Control m			Sine-wave PWM contro	ol/current control method					
	le regenerative -in regenerative	' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '	O	0.7					
	brake (Note 4)		Built-i	n (Note 3)					
Communi		USB	Connect a personal computer	(MR Configurator2 compatible)					
function		RS-422	·	on (up to 32 axes)					
Encoder o	output pulse			B/Z-phase pulse)					
Analog mo				annels					
	Maximum inp	put pulse		r), 200 kpulses/s (when using open collector)					
	frequency Positioning for	eedback pulse	Encoder resc	olution: 18 bits					
control	Command pr	ulse multiplying	Electronic gear A/B multiple, A: 1 to 1677	7215, B: 1 to 16777215, 1/10 < A/B < 4000					
	In-position ra	ange setting	0 pulse to ±65535 pulse	es (command pulse unit)					
	Error excess	sive	±3 ro	tations					
	Torque limit		Set by parameters or external analog inp	ut (0 V DC to +10 V DC/maximum torque)					
	Speed contro	ol range	Analog speed command 1:2000, internal speed command 1:5000						
Speed	Analog speed command input		0 V DC to ±10 V DC/rated speed (Spee	d at 10 V is changeable with [Pr. PC12].)					
control mode	Speed fluctuation rate		±0.01% maximum (load fluctuation: 0% to 100%), 0% (power fluctuation: ±10%) ±0.2% maximum (ambient temperature: 25 °C ± 10 °C) only when using analog speed command						
	Torque limit		Set by parameters or external analog input (0 V DC to +10 V DC/maximum torque)						
Torque	Analog torqu	le command							
control	input		·	e (input impedance: 10 kΩ to 12 kΩ)					
mode	Speed limit		Set by parameters or external analog in	nput (0 V DC to ± 10 V DC/rated speed)					
Positionin	g mode		Not available	Point table method, program method, indexer method					
Fully close	ed loop contro	ı	Not cor	mpatible					
Servo fun	ctions			e filter II, robust filter, auto tuning, one-touch tuning, machine diagnosis function, power monitoring function					
Protective	e functions		Overcurrent shut-off, regenerative overvoltage sh	nut-off, overload shut-off (electronic thermal), servo					
Structure	(ID rating)		protection, instantaneous power failure protection	n, overspeed protection, error excessive protection					
Structure (IP rating)			Natural cooling, open (IP20) Possible (Note 5)						
Close mounting DIN rail mounting (35 mm wide)		m wide)		sible					
מווע rali m									
	Ambient tem	•		, storage: -20 °C to 65 °C (non-freezing)					
	Ambient hum	nidity	·	to 90 %RH (non-condensing)					
Environmen	Ambience			ve gas, inflammable gas, oil mist or dust					
	Altitude			above sea level					
	Vibration res		5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y and Z axes)					
Mass		[kg]	0	0.2					

Notes: 1. Rated output and speed of a rotary servo motor are applicable when the servo amplifier is operated within the specified power supply voltage.

2. Initial value is 48 V DC. For 24 V DC, set [Pr. PC27] to "__1_." Servo motor characteristics vary depending on whether the voltage is 48 V DC or 24 V DC. Refer to "HG-AK Series (Ultra-Compact Size, Ultra-Small Capacity) Specifications" and "HG-AK Series Torque Characteristics" in this catalog.

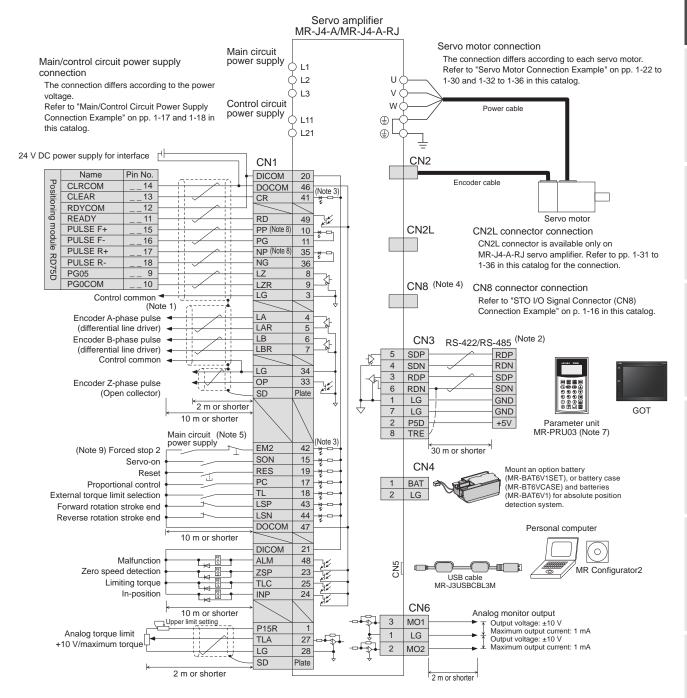
^{3.} The dynamic brake is electronic. The electronic dynamic brake does not operate when the control circuit power is off. It may not operate depending on alarms and warnings. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for details.

^{4.} When using the dynamic brake, refer to "MR-J4-A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio. 5. When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C.

MR-J4-A/MR-J4-A-RJ Standard Wiring Diagram Example: Position Control Operation (Note 6)

A A-RJ

Connecting to RD75D



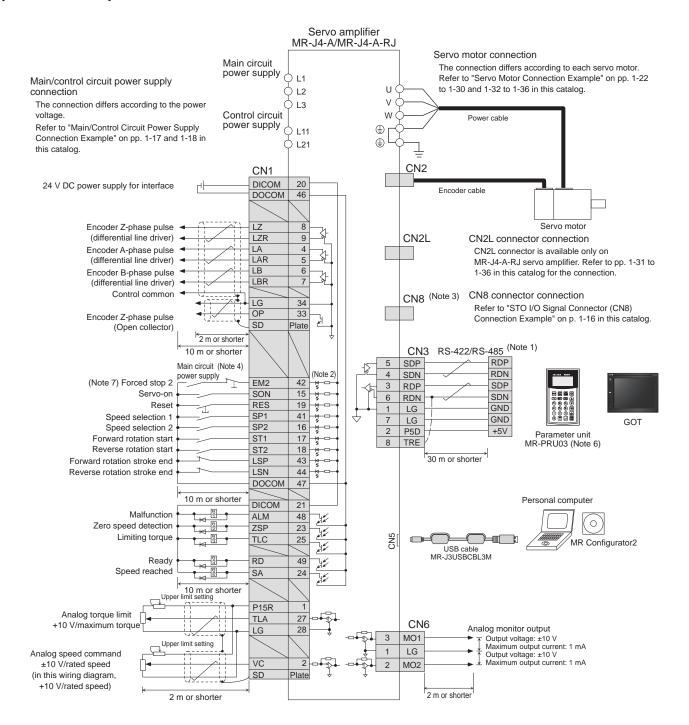
- Notes: 1. This connection is not necessary for RD75D Positioning module. Note that the connection between LG and control common terminal is recommended for some Positioning modules to improve noise tolerance.
 - 2. It is also possible to connect a personal computer to CN3 connector with an RS-422/RS-232C conversion cable. However, USB (CN5 connector) and RS-422/RS-485 (CN3 connector) communication functions are mutually exclusive. Do not use them at the same time. Refer to "Products on the Market for Servo Amplifiers" in this catalog for the RS-422/RS-232C conversion cable.
 - 3. This is for sink wiring. Source wiring is also possible.
 - 4. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used.
 - 5. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.

 - 6. This standard wiring diagram is common for 200 V AC, 100 V AC and 400 V AC type servo amplifiers.

 7. When using MR-PRU03 parameter unit, use a commercial LAN cable (EIA568 compliant), and keep the wire length to a maximum of 10 m.
 - 8. Pulse train input is available with sink input and source input of open-collector type. When using the source input, use PP2 and NP2 terminals. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for details.
 - 9. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-A/MR-J4-A-RJ Standard Wiring Diagram Example: **Speed Control Operation** (Note 5)



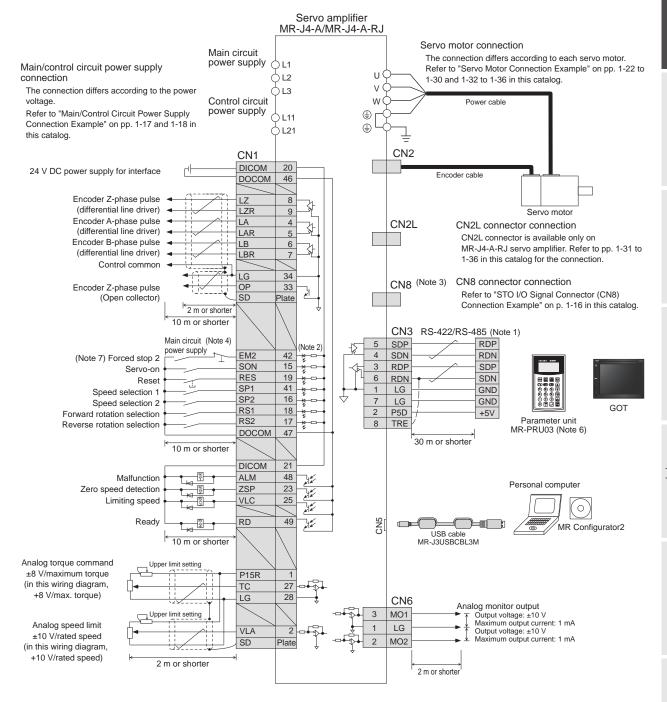
Notes: 1. It is also possible to connect a personal computer to CN3 connector with an RS-422/RS-232C conversion cable. However, USB (CN5 connector) and RS-422/RS-485 (CN3 connector) communication functions are mutually exclusive. Do not use them at the same time. Refer to "Products on the Market for Servo Amplifiers" in this catalog for the RS-422/RS-232C conversion cable.

- 2. This is for sink wiring. Source wiring is also possible.
- 3. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used.
- 4. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off. 5. This standard wiring diagram is common for 200 V AC, 100 V AC and 400 V AC type servo amplifiers.
- 6. When using MR-PRU03 parameter unit, use a commercial LAN cable (EIA568 compliant), and keep the wire length to a maximum of 10 m.
- 7. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-A/MR-J4-A-RJ Standard Wiring Diagram Example: **Torque Control Operation** (Note 5)

A A-RJ



Notes: 1. It is also possible to connect a personal computer to CN3 connector with an RS-422/RS-232C conversion cable. However, USB (CN5 connector) and RS-422/RS-485 (CN3 connector) communication functions are mutually exclusive. Do not use them at the same time. Refer to "Products on the Market for Servo Amplifiers" in this catalog for the RS-422/RS-232C conversion cable.

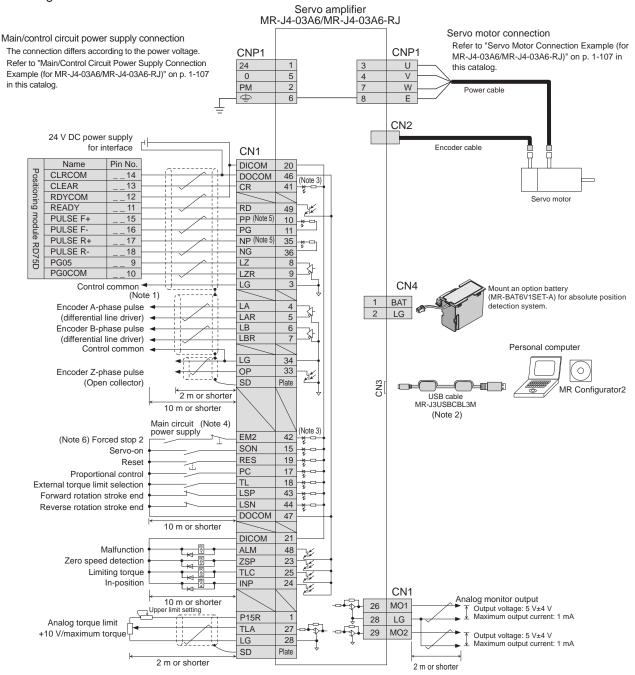
- 2. This is for sink wiring. Source wiring is also possible.
- 3. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used.
- 4. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off. 5. This standard wiring diagram is common for 200 V AC, 100 V AC and 400 V AC type servo amplifiers.
- 6. When using MR-PRU03 parameter unit, use a commercial LAN cable (EIA568 compliant), and keep the wire length to a maximum of 10 m.
- 7. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-03A6/MR-J4-03A6-RJ Standard Wiring Diagram Example: Position Control Operation

A A-RJ

Connecting to RD75D



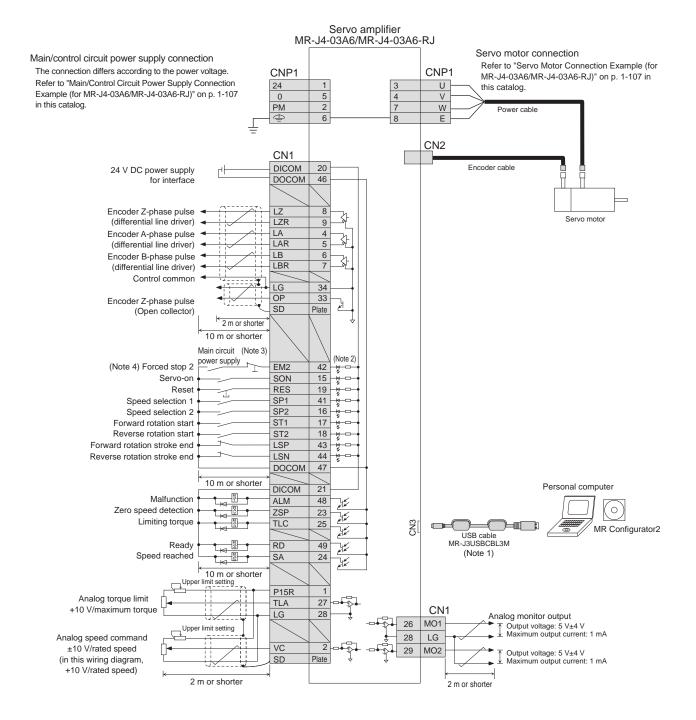
Notes: 1. This connection is not necessary for RD75D Positioning module. Note that the connection between LG and control common terminal is recommended for some Positioning modules to improve noise tolerance.

- USB and RS-422 communication functions are mutually exclusive. Do not use them at the same time.
- 3. This is for sink wiring. Source wiring is also possible.
- 4. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 5. Pulse train input is available with sink input and source input of open-collector type. When using the source input, use PP2 and NP2 terminals. Refer to "MR-J4-_A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual" for details.
- 6. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-03A6/MR-J4-03A6-RJ Standard Wiring Diagram Example: Speed Control Operation

A A-RJ



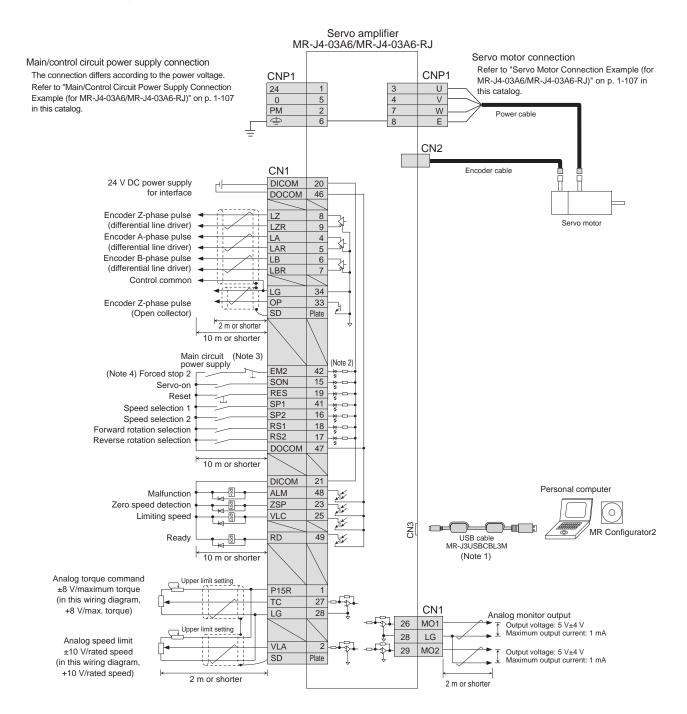
Notes: 1. USB and RS-422 communication functions are mutually exclusive. Do not use them at the same time.

- This is for sink wiring. Source wiring is also possible.
- 3. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 4. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-03A6/MR-J4-03A6-RJ Standard Wiring Diagram Example: Torque Control Operation

A A-RJ



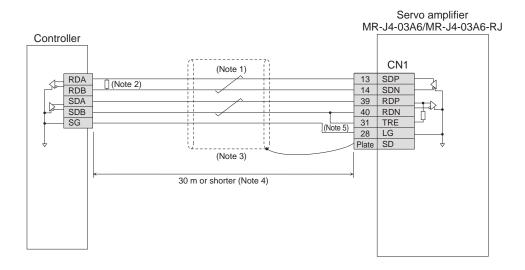
Notes: 1. USB and RS-422 communication functions are mutually exclusive. Do not use them at the same time.

- This is for sink wiring. Source wiring is also possible.
- 3. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 4. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-03A6/MR-J4-03A6-RJ RS-422 Serial Communication Connection Example

A A-RJ



- Notes: 1. Twist the wires from SDP and SDN together, and RDP and PDN together.

 2. Refer to the controller manual to connect a termination resistor. If a termination resister is not specified, terminate with a 150 Ω resistor.
 - 3. It is recommended that the cable be shielded.
 - 4. The cable length must be 30 m or shorter in a low-noise environment. When connecting multiple axes, also keep the overall length within 30 m.
 - 5. Connect TRE and RDN for the servo amplifier of the final axis.

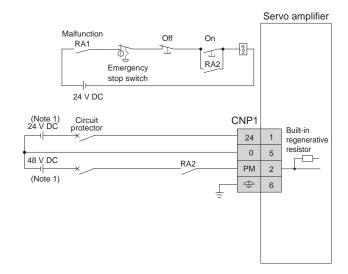


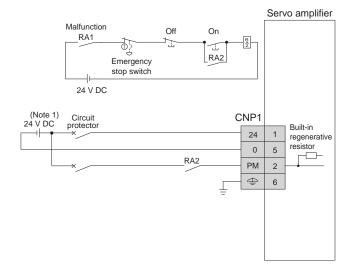
Main/Control Circuit Power Supply Connection Example (for MR-J4-03A6/MR-J4-03A6-RJ) A-RJ



●For 48 V DC

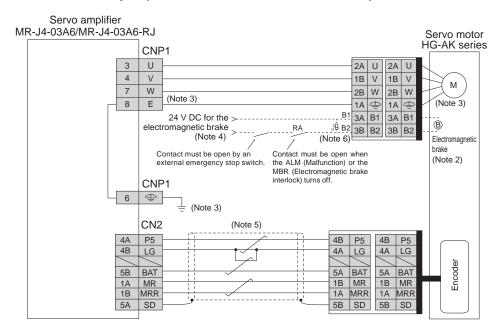
●For 24 V DC





Servo Motor Connection Example (for MR-J4-03A6/MR-J4-03A6-RJ)

A A-RJ



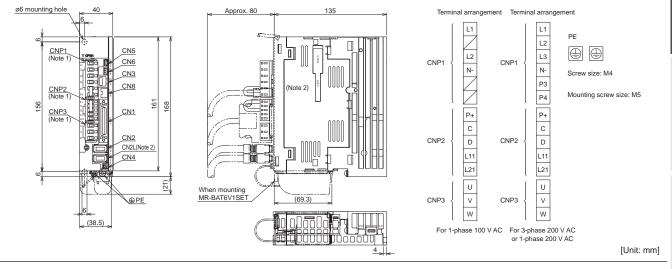
Notes: 1. Use 48 V DC and 24 V DC power supplies with reinforced insulation.

- 2. This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Noiseless grounding (🚖) terminal is connected to E terminal in the servo amplifier. Connect the noiseless (🚖) terminal of CNP1 and the grounding terminal of the cabinet.
- 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- 5. Encoder cable is available as an option. Refer to "Servo Motor Instruction Manual (Vol. 3)" when fabricating the cables.
- 6. Be sure to install a surge absorber between B1 and B2.

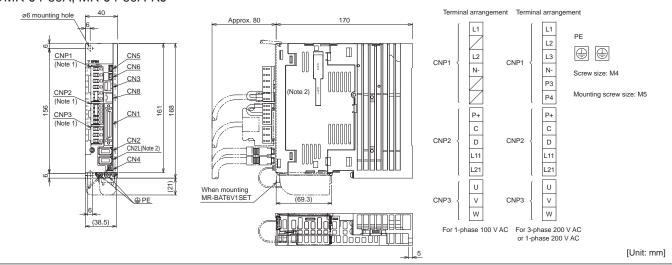


A A-RJ

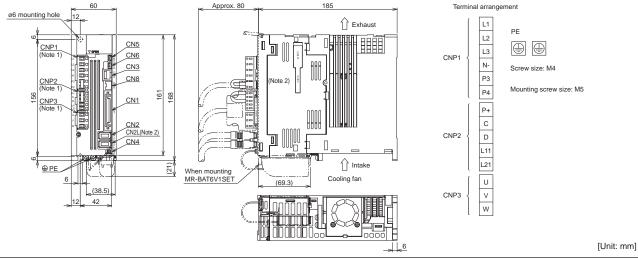
- ●MR-J4-10A, MR-J4-10A-RJ, MR-J4-10A1, MR-J4-10A1-RJ
- ●MR-J4-20A, MR-J4-20A-RJ, MR-J4-20A1, MR-J4-20A1-RJ



- •MR-J4-40A, MR-J4-40A-RJ, MR-J4-40A1, MR-J4-40A1-RJ
- ●MR-J4-60A, MR-J4-60A-RJ



- ●MR-J4-70A, MR-J4-70A-RJ
- ●MR-J4-100A, MR-J4-100A-RJ



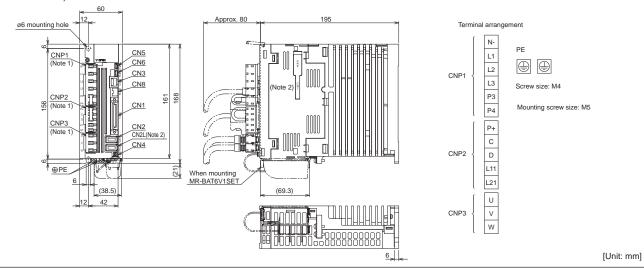
Notes: 1. CNP1, CNP2 and CNP3 connectors are supplied with the servo amplifier.

2. CN2L, CN7, and CN9 connectors are not available for MR-J4-A servo amplifier. CN9 connector is available for use with MR-J4-A-RJ servo amplifiers manufactured in November 2014 or later.

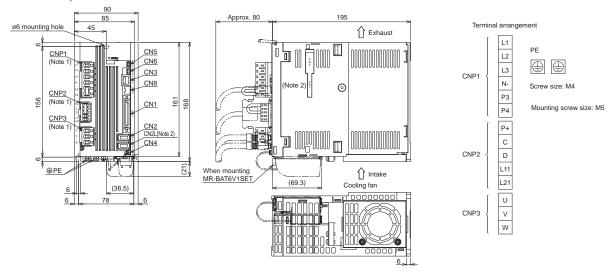
A A-RJ

[Unit: mm]

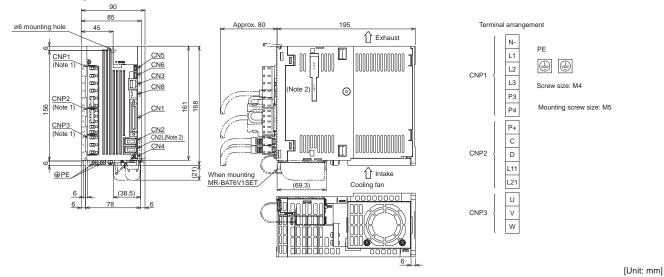
- ●MR-J4-60A4, MR-J4-60A4-RJ
- ●MR-J4-100A4, MR-J4-100A4-RJ



●MR-J4-200A, MR-J4-200A-RJ



●MR-J4-200A4, MR-J4-200A4-RJ

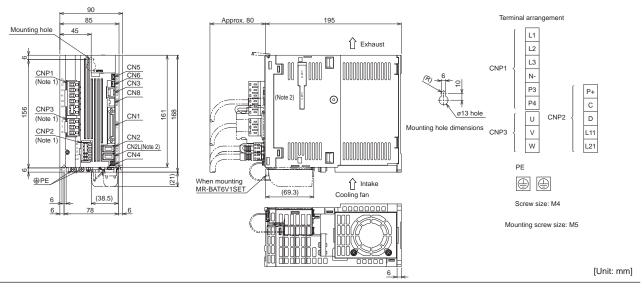


Notes: 1. CNP1, CNP2 and CNP3 connectors are supplied with the servo amplifier.

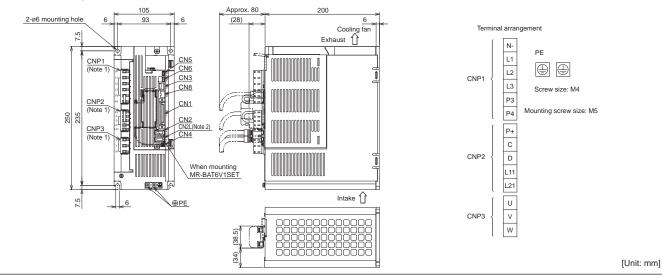
2. CN2L, CN7, and CN9 connectors are not available for MR-J4-A servo amplifier. CN9 connector is available for use with MR-J4-A-RJ servo amplifiers manufactured in 1-109 November 2014 or later.

A A-RJ

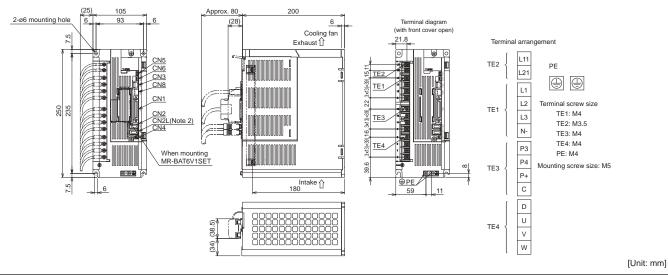
●MR-J4-350A, MR-J4-350A-RJ



●MR-J4-350A4, MR-J4-350A4-RJ



●MR-J4-500A, MR-J4-500A-RJ

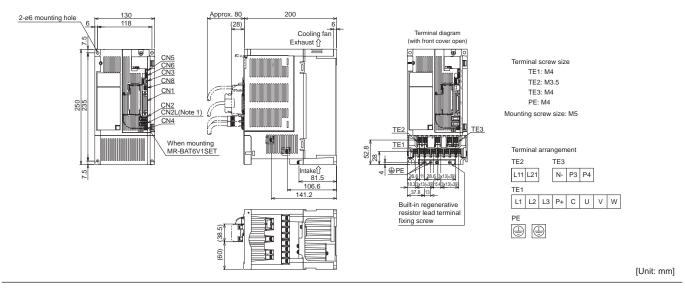


Notes: 1. CNP1, CNP2 and CNP3 connectors are supplied with the servo amplifier.

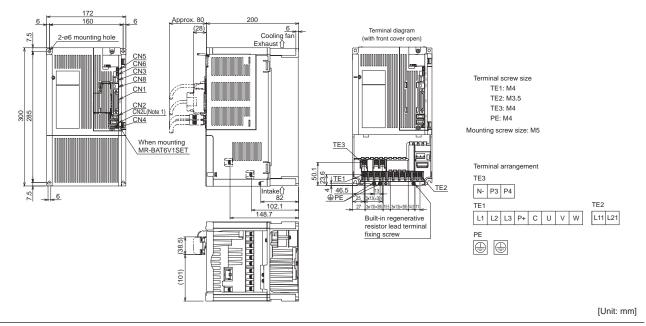
^{2.} CNZL, CN7, and CN9 connectors are not available for MR-J4-A servo amplifier. CN9 connector is available for use with MR-J4-A-RJ servo amplifiers manufactured in November 2014 or later.

A A-RJ

●MR-J4-500A4, MR-J4-500A4-RJ



●MR-J4-700A, MR-J4-700A-RJ, MR-J4-700A4, MR-J4-700A4-RJ



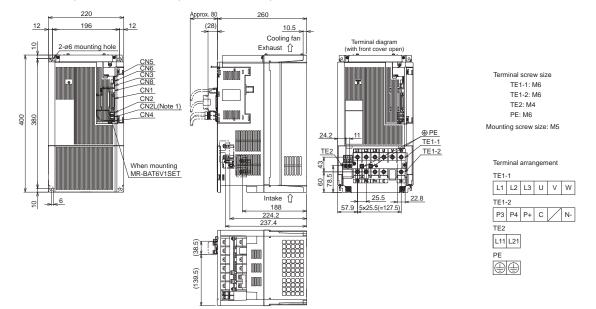
Notes: 1. CN2L, CN7, and CN9 connectors are not available for MR-J4-A servo amplifier. CN9 connector is available for use with MR-J4-A-RJ servo amplifiers manufactured in November 2014 or later.

[Unit: mm]

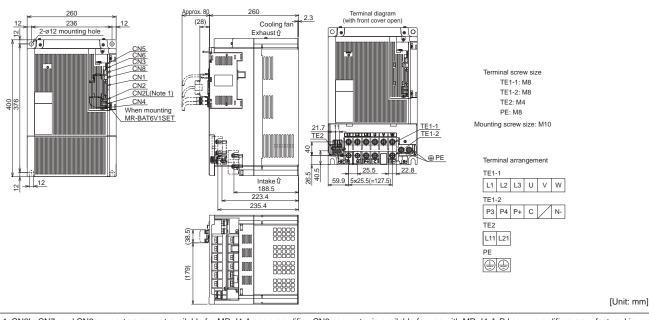
MR-J4-A/MR-J4-A-RJ Dimensions

A A-RJ

- ●MR-J4-11KA, MR-J4-11KA-RJ, MR-J4-11KA4, MR-J4-11KA4-RJ
- ●MR-J4-15KA, MR-J4-15KA-RJ, MR-J4-15KA4, MR-J4-15KA4-RJ



●MR-J4-22KA, MR-J4-22KA-RJ, MR-J4-22KA4, MR-J4-22KA4-RJ

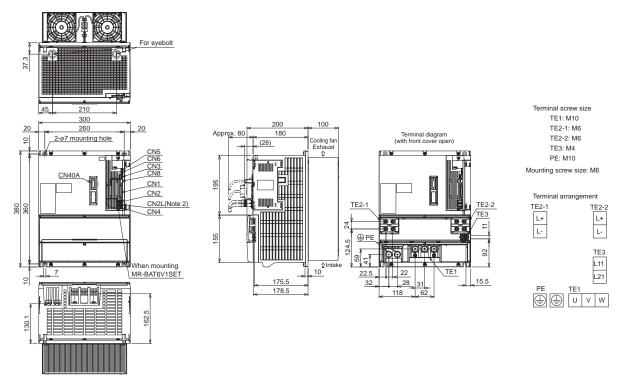


Notes: 1. CN2L, CN7, and CN9 connectors are not available for MR-J4-A servo amplifier. CN9 connector is available for use with MR-J4-A-RJ servo amplifiers manufactured in November 2014 or later.

MR-J4-DU_A/MR-J4-DU_A-RJ Dimensions (Note 1)

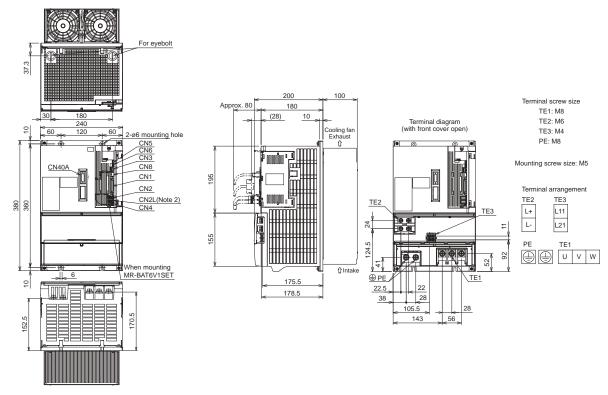
A A-RJ

- ●MR-J4-DU30KA, MR-J4-DU30KA-RJ ●MR-J4-DU37KA, MR-J4-DU37KA-RJ
- ●MR-J4-DU45KA4, MR-J4-DU45KA4-RJ ●MR-J4-DU55KA4, MR-J4-DU55KA4-RJ



[Unit: mm]

●MR-J4-DU30KA4, MR-J4-DU30KA4-RJ ●MR-J4-DU37KA4, MR-J4-DU37KA4-RJ



[Unit: mm]

Notes: 1. For the panel cut dimensions, refer to "Panel Cut Dimensions for Resistance Regeneration Converter Unit and Drive Unit" in this catalog.

2. CN2L, CN7, and CN9 connectors are not available for MR-J4-DU_A_ drive unit. CN9 connector is available for use with MR-J4-DU_A_-RJ drive unit manufactured in

January 2015 or later.

A A-RJ

[Unit: mm]

MR-J4-03A6/MR-J4-03A6-RJ Dimensions

Approx. 80

When mounting MR-BAT6V1SET-A 2-ø5 mounting hole

Mounting screw size: M4

Notes: 1. CNP1 connector is supplied with the servo amplifier.

100

CNP1 (Note 1)

(27.4)

MR-J4-GF(-RJ)/MR-J4-A-RJ Positioning Function: Point Table Method

GF GF-RJ A-RJ

Set the position and speed data to the point table, and select the point table No. with the command interface signal to start the positioning operation.

		Item		Description				
		MR-J40	GF_(-RJ)	CC-Link IE Field Network communication				
	Command	MR-J4/	ARJ	DI/O (Input: 11 points excluding EM2 (Forced stop 2), output: 8 points) RS-422/RS-485 communication (Note 3)				
	interface	MR-J4-03	3A6-RJ	DI/O (Input: 11 points excluding EM2 (Forced stop 2), output: 6 points) RS-422 communication (Note 4)				
	Operating	specifica	ation	Positioning by specifying the point table No. (255 points)				
	Position command	Absolute value command method		Set in the point table. Setting range of feed length per point: -999999 to 999999 [x10 ^{STM} μm], -99.9999 to 99.9999 [x10 ^{STM} inch], -999999 to 999999 [pulse], Setting range of rotation angle: -360.000 to 360.000 [degree] (Note 2)				
Command method	input (Note 1)	Incremental value command method		Set in the point table. Setting range of feed length per point: 0 to 999999 [x10 ^{STM} µm], 0 to 99.9999 [x10 ^{STM} inch], 0 to 999999 [pulse], Setting range of rotation angle: 0 to 999.999 [degree] (Note 2)				
	Speed	MR-J4GF_(-RJ)		Set the acceleration/deceleration time constants in the point table. Set the S-pattern acceleration/deceleration time constants with [Pr. PT51].				
	command input	MR-J4ARJ MR-J4-03A6-RJ		Set the acceleration/deceleration time constants in the point table. Set the S-pattern acceleration/deceleration time constants with [Pr. PC03].				
	System			Signed absolute value command method, incremental value command method				
	Analog ov	erride (Not	te 2)	0 V DC to ±10 V DC/0% to 200%				
		MR-J40		Set by parameters or link devices				
	Torque limit	MR-J4ARJ MR-J4-03A6-RJ		Set by parameters or external analog input (0 V DC to +10 V DC/maximum torque)				
		One-time positioning		Point table No. input, position data input method				
	Automatic	operation)	One-time positioning operation is executed based on the position/speed commands.				
	operation			Varying-speed operation (2 to 255 speeds),				
	mode		c continuous	automatic continuous positioning operation (2 to 255 points)				
		positionir	ng operation	automatic continuous operation to the point table selected at start, automatic continuous operation to the point table No. 1				
				Inching operation is executed with a CC-Link IE Field Network communication function				
	operation	JOG	MR-J4GF_(-RJ)	based on speed commands set with a parameter.				
			MR-J4ARJ	Inching operation is executed with input signal or serial communication function (Note 3)				
			MR-J4-03A6-RJ	based on speed commands set with a parameter.				
	mode	Manual pulse generator operation (Note 2)		Manual feeding is executed with a manual pulse generator. Command pulse multiplication: select from x1, x10, and x100 with a parameter.				
Operation mode	Home position return mode	ne MR-J4GFRJ ition rn		Dog type (rear end detection, Z-phase reference), stopper type (stopper position reference), count type (front end detection, Z-phase reference), dog type (rear end detection, rear end reference), count type (front end detection, front end reference), dog cradle type, dog type last Z-phase reference, dog type front end reference, dogless Z-phase reference, Home position ignorance (servo-on position as home position), Homing on positive home switch and index pulse (method 3, 4), Homing on negative home switch and index pulse (method 5, 6), Homing on home switch and index pulse (method 7, 8, 11, 12), Homing without index pulse (method 19, 20, 21, 22, 23, 24, 27, 28), Homing on index pulse (method 33, 34), Homing on current position (method 35, 37)				
		MR-J4/ MR-J4-03	_	Dog type, count type, data set type, stopper type, home position ignorance (servo-on position as home position), dog type rear end reference, count type front end reference, dog cradle type, dog type adjacent Z-phase reference, dog type front end reference, dogless Z-phase reference				
	Automation for	•	ng to home	High-speed automatic positioning to a defined home position				
		MR-J40	GFRJ	Absolute position detection, overtravel prevention with limit switches, software stroke limit, simple cam function				
Other fund	ctions	MR-J4ARJ MR-J4-03A6-RJ		Absolute position detection, backlash compensation, overtravel prevention with external limit switches (LSP/LSN), teaching function, roll feed display function, software stroke limit, mark detection (current position latch/interrupt positioning), simple cam function, infinite feed function (setting degree), analog override function				

Notes: 1. STM is the ratio to the setting value of the position data. STM can be changed with [Pr. PT03].

2. Supported by MR-J4-_A_-RJ and MR-J4-03A6-RJ.

3. Compatible with RS-422 communication (Mitsubishi Electric general-purpose AC servo protocol) and RS-485 communication (MODBUS® RTU protocol).

^{4.} Compatible with RS-422 communication (Mitsubishi Electric general-purpose AC servo protocol).

MR-J4-GF(-RJ)/MR-J4-A-RJ Positioning Function: Point Table Method

GF GF-RJ A-RJ

Absolute value command method: travels to a specified address (absolute value) with reference to the home position

Item	Setting range	Description
Point table No.	1 to 255	Specify a point table in which a target position, servo motor speed, acceleration/deceleration time constants, dwell, and auxiliary function will be set.
(position data)	-999999 to 999999 [x10 ^{STM} μm] -99.9999 to 99.9999 [x10 ^{STM} inch] -360.000 to 360.000 [degree] (Note 4) -999999 to 999999 [pulse]	Set a travel distance. (1) When using as absolute value command method Set a target address (absolute value). (2) When using as incremental value command method Set a travel distance. Reverse rotation command is applied with a minus sign.
Servo motor speed (Note 2)	0 to permissible speed [r/min] [mm/s]	Set a command speed for the servo motor in positioning.
Acceleration time constant	0 to 20000 [ms]	Set a time period for the servo motor to reach the rated speed.
Deceleration time constant	0 to 20000 [ms]	Set a time period for the servo motor to decelerate from the rated speed to a stop.
Dwell		Set a dwell. When the dwell is set, the position command for the next point table will be started after the position command for the selected point table is completed and the set dwell is passed. The dwell is disabled when 0 or 2 is set for the auxiliary function. Continuous operation is enabled when 1, 3, 8, 9, 10, or 11 is set for the auxiliary function and when 0 is set for the dwell.
Auxiliary function	0 to 3, and 8 to 11	 Set auxiliary function. (1) When using the point table with the absolute value command method 0: Automatic operation for a selected point table is performed. 1: Automatic continuous operation is performed without a stop to the next point table. 8: Automatic continuous operation is performed without a stop to the point table selected at startup. 9: Automatic continuous operation of the point table No. 1 is performed without a stop. (2) When using this point table with the incremental value command method 2: Automatic operation for a selected point table is performed. 3: Automatic continuous operation is performed without a stop to the next point table. 10: Automatic continuous operation for a point table selected at startup is performed. 11: Automatic continuous operation of the point table No. 1 is performed without a stop.

Notes: 1. Change the unit to $\mu m/inch/degree/pulse$ with [Pr. PT01].

- 2. The speed unit is r/min for the rotary servo motors and the direct drive motors, and mm/s for the linear servo motors.
- 3. STM is the ratio to the setting value of the position data. STM can be changed with [Pr. PT03].

4. Supported by MR-J4-_A_-RJ and MR-J4-03A6-RJ.

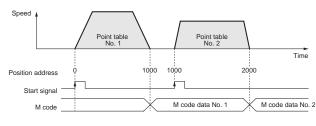
Example of setting point table data

Point table No.	Target position (position data) [x 10 ^{STM} µm] (Note 1)	Servo motor speed [r/min]	Acceleration time constant [ms]	Deceleration time constant [ms]	Dwell [ms]	Auxiliary function	M code (Note 2)
1	1000	2000	200	200	0	*	1
2	2000	1600	100	100	0	0	2
:	:	:	i i	:	:	:	:
255	3000	3000	100	100	0	2	99

* The operation of the next point table is set with the auxiliary function.

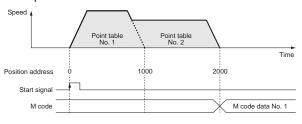
When the auxiliary function is set to 0: Start signal is required for each point table.

Start signal is required for each point table.



• When the auxiliary function is set to 1:

Automatic continuous operation is executed based on the point table.



Notes: 1. STM is the ratio to the setting value of the position data. STM can be changed with [Pr. PT03].

2. Supported by MR-J4-_A_-RJ and MR-J4-03A6-RJ.

MR-J4-GF(-RJ)/MR-J4-A-RJ Positioning Function: Point Table Method

GF GF-RJ A-RJ

Incremental value command method: travels from a current position based on the set position data

Item	Setting range	Description
Point table No.	1 to 255	Specify a point table in which a target position, servo motor speed, acceleration/deceleration time constants, dwell, and auxiliary function will be set.
Target position (Note 1, 3) (position data)	0 to 999999 [×10 ^{STM} μm] 0 to 99.9999 [×10 ^{STM} inch] 0 to 999.999 [degree] ^(Note 4) 0 to 999999 [pulse]	Set a travel distance. Operation starts with ST1 (Forward rotation start) or ST2 (Reverse rotation start).
Servo motor speed (Note 2)	0 to permissible speed [r/min] [mm/s]	Set a command speed for the servo motor in positioning.
Acceleration time constant	0 to 20000 [ms]	Set a time period for the servo motor to reach the rated speed.
Deceleration time constant	0 to 20000 [ms]	Set a time period for the servo motor to decelerate from the rated speed to a stop.
Dwell	0 to 20000 [ms]	Set a dwell. When the dwell is set, the position command for the next point table will be started after the position command for the selected point table is completed and the set dwell is passed. The dwell is disabled when 0 is set for the auxiliary function. Continuous operation is enabled when 1, 8, or 9 is set for the auxiliary function and when 0 is set for the dwell.
Auxiliary function	0, 1, 8, and 9	 Set auxiliary function. 0: Automatic operation for a selected point table is performed. 1: Automatic continuous operation is performed without a stop to the next point table. 8: Automatic continuous operation is performed without a stop to the point table selected at startup. 9: Automatic continuous operation of the point table No. 1 is performed without a stop.
M code	0 to 99	Set a code to be outputted when the positioning completes.

Notes: 1. Change the unit to $\mu m/inch/degree/pulse$ with [Pr. PT01].

- 2. The speed unit is r/min for the rotary servo motors and the direct drive motors, and mm/s for the linear servo motors.
- 3. STM is the ratio to the setting value of the position data. STM can be changed with [Pr. PT03].

4. Supported by MR-J4-_A_-RJ and MR-J4-03A6-RJ.

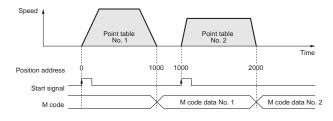
Example of setting point table data

Point table No.	Target position (position data) [x 10 ^{STM} µm] (Note 1)	Servo motor speed [r/min]	Acceleration time constant [ms]	Deceleration time constant [ms]	Dwell [ms]	Auxiliary function	M code (Note 2)
1	1000	2000	200	200	0	*	1
2	1000	1600	100	100	0	0	2
:	i :	i i	:	:	i :	:	i :
255	3000	3000	100	100	0	0	99

* The operation of the next point table is set with the auxiliary function.

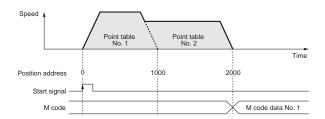
• When the auxiliary function is set to 0:

Start signal is required for each point table.



• When the auxiliary function is set to 1:

Automatic continuous operation is executed based on the point table.

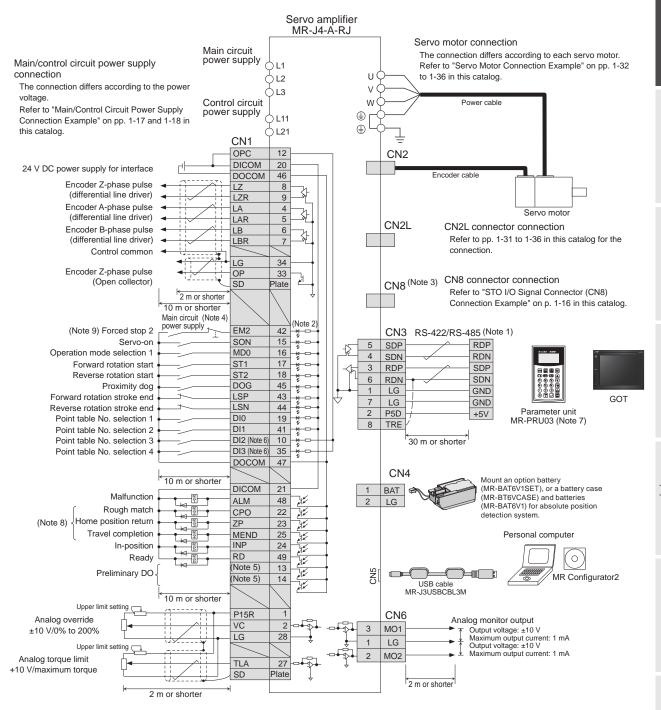


Notes: 1. STM is the ratio to the setting value of the position data. STM can be changed with [Pr. PT03].

2. Supported by MR-J4-_A_-RJ and MR-J4-03A6-RJ.

MR-J4-A-RJ Standard Wiring Diagram Example: Point Table Method

A-RJ



Notes: 1. It is also possible to connect a personal computer to CN3 connector with an RS-422/RS-232C conversion cable. However, USB (CN5 connector) and RS-422/RS-485 (CN3 connector) communication functions are mutually exclusive. Do not use them at the same time. Refer to "Products on the Market for Servo Amplifiers" in this catalog for the RS-422/RS-232C conversion cable.

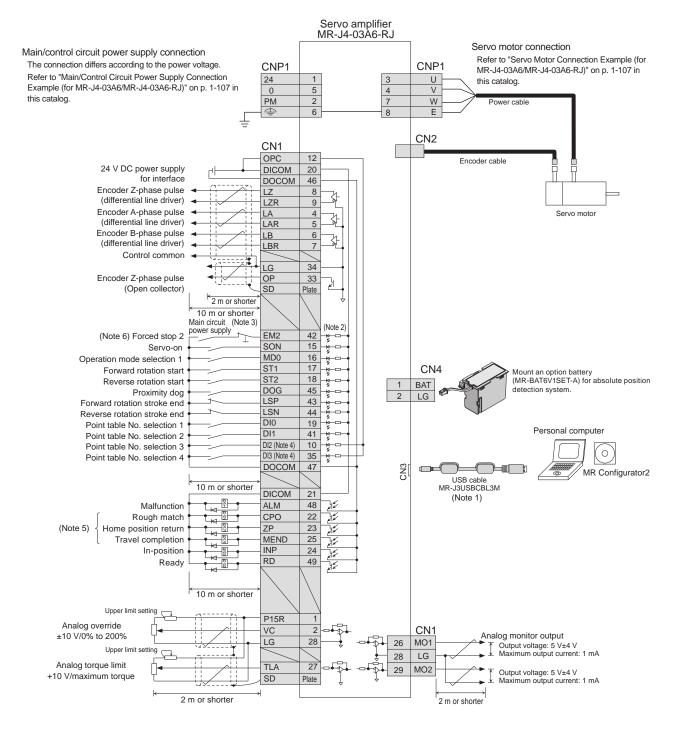
- 2. This is for sink wiring. Source wiring is also possible. However, when input devices are assigned to CN1-10 pin and CN1-35 pin, be sure to use sink wiring. Source wiring is not possible in this case. In positioning mode, input devices are assigned in the initial setting. Refer to "MR-J4-_A_-RJ MR-J4-03A6-RJ Servo Amplifier Instruction Manual (Positioning Mode)" for details.
- 3. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used.
- 4. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 5. No output device is assigned in the initial setting. Assign an output device with [Pr. PD47] as necessary.

 6. DI2 and DI3 are assigned to CN1-10 pin and CN1-35 pin respectively in the initial setting. Change them with [Pr. PD44] and [Pr. PD46] when using a manual pulse
- 7. When using MR-PRU03 parameter unit, use a commercial LAN cable (EIA568 compliant), and keep the wire length to a maximum of 10 m.
- 8. Assign the output devices mentioned to CN1-22 pin, CN1-23 pin, and CN1-25 pin with [Pr. PD23], [Pr. PD24] and [Pr. PD26].
- 9. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-03A6-RJ Standard Wiring Diagram Example: Point Table Method

A-RJ



Notes: 1. USB and RS-422 communication functions are mutually exclusive. Do not use them at the same time.

- This is for sink wiring. Source wiring is also possible. However, when input devices are assigned to CN1-10 pin and CN1-35 pin, be sure to use sink wiring. Source wiring is not possible in this case. In positioning mode, input devices are assigned in the initial setting. Refer to "MR-J4-_A_-RJ MR-J4-03A6-RJ Servo Amplifier Instruction Manual (Positioning Mode)" for details.
- 3. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 4. DI2 and DI3 are assigned to CN1-10 pin and CN1-35 pin respectively in the initial setting. Change them with [Pr. PD44] and [Pr. PD46] when using a manual pulse generator.
- 5. Assign the output devices mentioned to CN1-22 pin, CN1-23 pin, and CN1-25 pin with [Pr. PD23], [Pr. PD24] and [Pr. PD26].
- 6. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-A-RJ Positioning Function: Program Method

Create a program including the position data, the servo motor speed, and the acceleration/deceleration time constants, and select the program No. with the command interface signals to start the positioning operation. The program based method enables more complex positioning operation than the point table method. MR Configurator2 is required to create programs.

Item		Item	Description		
	Command	MR-J4ARJ	DI/O (Input: 11 points excluding EM2 (Forced stop 2), output: 8 points) RS-422/RS-485 communication (Note 2)		
	interface	MR-J4-03A6-RJ	DI/O (Input: 11 points excluding EM2 (Forced stop 2), output: 6 points) RS-422 communication (Note 3)		
	Operating	specification	Program language (program with MR Configurator2) Program capacity: 640 steps (256 programs)		
Command	Position command	Absolute value command method	Set with program language. Setting range of feed length: -999999 to 999999 [×10 ^{S™} μm], -99.9999 to 99.9999 [×10 ^{S™} inch], -999999 to 999999 [pulse], Setting range of rotation angle: -360.000 to 360.000 [degree]		
method	input (Note 1)	Incremental value command method	Set with program language. Setting range of feed length: -999999 to 999999 [×10 ^{S™} μm], -99.9999 to 99.9999 [×10 ^{S™} inch], -999999 to 999999 [pulse], Setting range of rotation angle: -999.999 to 999.999 [degree]		
	Speed command input		Set servo motor speed, acceleration/deceleration time constants, S-pattern acceleration deceleration time constants with program language. S-pattern acceleration/deceleration time constants are also settable with [Pr. PC03].		
	System		Signed absolute value command method/signed incremental value command method		
	Analog ov	verride	0 V DC to ±10 V DC/0% to 200%		
	Torque lin	nit	Set by parameters or external analog input (0 V DC to +10 V DC/maximum torque)		
	Automatic operation Program mode		Depends on the setting of the program language		
Operation	Manual	JOG operation	Inching operation is executed with input signal or serial communication function (Note 2) based on speed commands set with a parameter.		
mode	mode	Manual pulse generator operation	Manual feeding is executed with a manual pulse generator. Command pulse multiplication: select from ×1, ×10, and ×100 with a parameter.		
	Home position return mode		Dog type, count type, data set type, stopper type, home position ignorance (servo-on position as home position), dog type rear end reference, count type front end reference, dog cradle type, dog type adjacent Z-phase reference, dog type front end reference, dogless Z-phase reference		
Other fund	Other functions		ctions		Absolute position detection, backlash compensation, overtravel prevention with external limit switches (LSP/LSN), roll feed display function, software stroke limit, mark detection (current position latch/interrupt positioning/mark sensor input compensation), simple cam function, infinite feed function (setting degree), analog override function

Notes: 1. STM is the ratio to the setting value of the position data. STM can be changed with [Pr. PT03].

2. Compatible with RS-422 communication (Mitsubishi Electric general-purpose AC servo protocol) and RS-485 communication (MODBUS® RTU protocol).

3. Compatible with RS-422 communication (Mitsubishi Electric general-purpose AC servo protocol).

MR-J4-A-RJ Positioning Function: Program Method

A-RJ

Command List

Service motor speed (primic) [mms] Service motor speed (primic) [mms] Acceleration time constant Travels based on the value set as an absolute value command speed for the service motor in positioning, one set as value exceeding the instantaneous permissible speed of the service motor. Set as value valued the constant in the constant in the constant of the service motor reaches the rated speed from a stop. Set deceleration time constant. STD(setting value) acceleration time constants STD(setting value) acceleration deceleration time constants. STD(setting value) acceleration deceleration time constants. Absolute value command deceleration time constants. Absolute value deceleration time constant. Absol	Command	Name	Setting range	Description
STA(setting value) Sea: STE(setting value) Deceleration time constant STE(setting value) Deceleration time constant STE(setting value) Sea: STE(setting value) Sea: STE(setting value) Sea: Spattern acceleration/ deceleration time constants STE(setting value) Sea: Spattern acceleration/ deceleration time constants Spattern acceleration time constants Spattern acceleration/ deceleration time constants Spattern acceleration time constants Sea: Spattern acceleration time constants The setting value acceleration time constants Spattern acceleration and deceleration time constants The setting value acceleration time constants Sea: Spattern acceleration and deceleration time constants The setting value acceleration time constants The setting value acceleration and deceleration time constants The setting value acceleration time constants The setting value acceleration and deceleration time constants The setting value acceleration and	SPN(setting value)		0 to instantaneous permissible speed	Set a command speed for the servo motor in positioning. Do not set a value exceeding the instantaneous permissible
STE(setting value) STE(setting value) As Coeleration from constants STE(setting value) As Coeleration from constants STE(setting value) As Coeleration from constants Set acceleration and deceleration from constants. The setting value is a from period that the serve motor stops from the rated speed. Set acceleration and deceleration from constants. The setting value is a from period that the serve motor reaches the rated speed. Set acceleration and deceleration time constants. Set S-pattern acceleration deceleration time constants. Absolute value travel command Absolute value command Absolute value command Absolute value command ADVIA(setting value) See 1.9 ADVIA(setting value) See 2.9 ADVIA(setting value) See 3.9 ADVIA(setting value) See 4.9 ADVIA(setting value) See 5.9 ADVIA(setting value) See 6.9 ADVIA(setting value) See 6.9 ADVIA(setting value) See 7.0 ADVIA(setting value) See 8.0 ADVIA(setting value) See 9.0 ADVIA(setting value) See 1.0	STA(setting value) (Note 2)		0 to 20000 [ms]	Set acceleration time constant. The setting value is a time period
deceleration time on the property of the prop	STB(setting value)	Deceleration time	0 to 20000 [ms]	Set deceleration time constant. The setting value is a time
STO(setting value) Spattern acceleration of deceleration time constants. Absolute value travel command deceleration time constants. Absolute value incremental value command deceleration time constants. Absolute value incremental value deceleration time constants. Absolute value incremental value deceleration time constants. Travels continuously based on the value set as an absolute value due. Be sure to write this command after [MOV] of portion to sea on the value set as an absolute value travel command deceleration deceleration time constants. Travels continuously based on the value set as an absolute value due. Be sure to write this command after [MOV] of possible passed on the value set as an absolute value travel continuous travel due. Be sure to write this command after [MOV] of possible passed on the value set as an absolute value due. Be sure to write this command after [MOV] of possible passed on the value set as an absolute value due to possible passed on the value set as an absolute value due to possible passed on the value set as an absolute value due to possible passed on the value set as an absolute value due to possible passed on the value set as an absolute value tr	STC(setting value)	deceleration time	0 to 20000 [ms]	Set acceleration and deceleration time constants. The setting value is a time period that the servo motor reaches the rated
## Absolute value travel command continuous travel command and incremental value bear. 3.9 and incremental value command incremental value bear. 3.0 and 3.0	STD(setting value)	S-pattern acceleration/ deceleration time	0 to 1000 [ms]	
AbSolute value continuous travel command incremental value incremental value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as an incremental value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as an absolute value between incremental value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as an absolute value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as an incremental value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as an incremental value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as an incremental value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as an incremental value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as an ansolute value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as an incremental value. Be sure to write this command after (MCVI) command. Travels continuously based on the value set as	MOV(setting value) (Note 4, 5)	Absolute value travel		
Travel command 1999999 to 999999 x10 ^{10 m} Im1 170 199999 to 999999 x10 ^{10 m} Im2 170	MOVA(setting value) (Note 4, 5)	continuous travel	-360.000 to 360.000 [degree]	Travels continuously based on the value set as an absolute
Incremental value continuous travel command 299,999 to 999,999 [pulse] 299,999 to 999,999 [pulse] 299,999 to 999,999 [pulse] 3,000 to 360,000 [degree] 299,999 to 99,9999 [pulse] 3,000 to 360,000 [degree] 299,999 to 99,9999 [pulse] 3,000 to 360,000 [degree] 299,9999 to 99,9999 [pulse] 3,000 to 360,000 [degree] 299,9999 to 99,9999 [pulse] 3,000 to 360,000 [degree] 299,9999 to 99,9999 [pulse] 3,000 to 360,000 [degree]	MOVI(setting value) (Note 4, 5)			Travels based on the value set as an incremental value.
Wating for external signal to switch on signal to switch on support	MOVIA(setting value) (Note 4, 5)	continuous travel	-999.999 to 999.999 [degree]	incremental value. Be sure to write this command after
output Titl 3 Sternar Signal off output Sternar Signal output S	SYNC(setting value) (Note 1)	1 0	1 to 3	(Program input 3) turn on after SOUT (SYNC synchronous
Output 10.3 3) which were turned on with [OUTON] command.	OUTON(setting value) (Note 1)	_	1 to 3	
Absolute value trip point specification Absolute value trip position ing trip value value value value trip point specification Absolute value trip position ing value value value value trip position ing value value value value value value value trip position value va	OUTOF(setting value) (Note 1)	_	1 to 3	Turns off OUT1 (Program output 1) to OUT3 (Program output 3) which were turned on with [OUTON] command.
Page 1 Page 2 Page 3 P	TRIP(setting value) (Note 1, 4, 5)		-99.9999 to 99.9999 [x10 ^{S™} inch] -360.000 to 360.000 [degree]	
TP(setting value) Interrupt positioning O to 99.9999 [kz10stm inch] O to 999.9999 [degree] O to 999.9999 [pulse] External pulse count -999999 to 999999 [pulse] External pulse count O, and 1 to 10000 [number of times] External position latch COUNT(setting value) NEXT Step repeat command O, and 1 to 10000 [number of times] Dwell TIM(setting value) Dwell To 20000 [ms] Times(setting value) Times(setting value) Program count O, and 1 to 10000 [number of times] Times(setting value) Times(setting value) Program stop Program stop Interrupt positioning O to 99.99999 [kz10stm inch] O to 99.9999 [degree] O to 999999 [pulse] External pulse count -999999 to 999999 [pulse] Executes the next step when the value of the pulse counter exceeds the count value set in [COUNT] command. [COUNT] (0)] clears the pulse counter to zero. Repeats the steps between [FOR(setting value)] and [NEXT] commands for the number of times set. Repeats endlessly with [FOR(0) NEXT]. Latches the current position with the rising edge of the LPS signal. The latched current position data can be read with the communication command. Times(setting value) Dwell I to 20000 [ms] Waits for the next step until the set time passes. Executes a manual home position return. Set the number of program execution by writing [TIMES (setting value)] command in the first line of the program. The setting is not required for executing once. Repeats endlessly with [TIMES(0)]. Stops the program in execution. Be sure to write this	TRIPI(setting value) (Note 1, 4, 5)	· '	-999999 to 999999 [x10 ^{STM} μm] -99.9999 to 99.9999 [x10 ^{STM} inch] -999.999 to 999.999 [degree]	Executes the next step after [MOVI] or [MOVIA] commands are started and then the servo motor moves for the travel amount set in [TRIPI] command. Be sure to write this
External pulse count -999999 to 999999 [pulse] exceeds the count value set in [COUNT] command. [COUNT] (0)] clears the pulse counter to zero. Repeats the steps between [FOR(setting value)] and [NEXT] commands for the number of times set. Repeats endlessly with [FOR(0) NEXT]. Latches the current position with the rising edge of the LPS signal. The latched current position data can be read with the communication command. Current position return Dwell 1 to 20000 [ms] Waits for the next step until the set time passes. Executes a manual home position return. Set the number of program execution by writing [TIMES (setting value)] command in the first line of the program. The setting is not required for executing once. Repeats endlessly with [TIMES(0)]. Stops the program in execution. Be sure to write this	ITP(setting value) (Note 1, 3, 4, 5)	Interrupt positioning	0 to 999999 [x10 ^{STM} µm] 0 to 99.9999 [x10 ^{STM} inch] 0 to 999.999 [degree]	Stops the operation after the servo motor moves for the travel amount set when the interrupt signal is inputted. Be sure to
Step repeat command [number of times] Step repeat command [number of times] Step repeat command [number of times] Current position latch [FOR(0) NEXT]. Latches the current position with the rising edge of the LPS signal. The latched current position data can be read with the communication command. Maits for the next step until the set time passes. Executes a manual home position return. Set the number of program execution by writing [TIMES] Frogram count command [number of times] Stops the program in execution. Be sure to write this	COUNT(setting value)	External pulse count	-999999 to 999999 [pulse]	exceeds the count value set in [COUNT] command. [COUNT
Current position latch Current position latch Signal. The latched current position data can be read with the communication command. Waits for the next step until the set time passes. Executes a manual home position return. Set the number of program execution by writing [TIMES] Frogram count command O, and 1 to 10000 [number of times] Program stop. Program stop. Signal. The latched current position data can be read with the communication command. Waits for the next step until the set time passes. Executes a manual home position return. Set the number of program execution by writing [TIMES] (setting value)] command in the first line of the program. The setting is not required for executing once. Repeats endlessly with [TIMES(0)]. Stops the program in execution. Be sure to write this	FOR(setting value) NEXT	Step repeat command	I *	
Home position return Executes a manual home position return. Set the number of program execution by writing [TIMES (setting value)] command in the first line of the program. The setting is not required for executing once. Repeats endlessly with [TIMES(0)]. Stops the program in execution. Be sure to write this	LPOS (Note 1)	Current position latch	-	signal. The latched current position data can be read with the
Program count command O, and 1 to 10000 [number of times] Set the number of program execution by writing [TIMES (setting value)] command in the first line of the program. The setting is not required for executing once. Repeats endlessly with [TIMES(0)]. Stops the program in execution. Be sure to write this	TIM(setting value)	Dwell	1 to 20000 [ms]	Waits for the next step until the set time passes.
Program count command O, and 1 to 10000 [number of times] Set the number of program execution by writing [TIMES (setting value)] command in the first line of the program. The setting is not required for executing once. Repeats endlessly with [TIMES(0)]. Stops the program in execution. Be sure to write this	ZRT	Home position return	-	Executes a manual home position return.
	TIMES(setting value)	•	I *	Set the number of program execution by writing [TIMES (setting value)] command in the first line of the program. The setting is not required for executing once. Repeats endlessly
	STOP	Program stop	-	

Notes: 1. [SYNC], [OUTON], [OUTOF], [TRIP], [TRIP], [ITP], [COUNT], and [LPOS] commands are valid while the commands are outputted.

2. [SPN] command is valid while [MOV], [MOVA], [MOVI], or [MOVIA] command is in execution. [STA], [STB], [STC], and [STD] commands are valid while [MOV] or [MOVI]

I[TP] command will be skipped to the next step when the remaining distance equals to or less than the setting value, when the servo motor is not running, or when the servo motor is decelerating.
 Change the unit to μm/inch/degree/pulse with [Pr. PT01].

^{5.} STM is the ratio to the setting value of the position data. STM can be changed with [Pr. PT03].

MR-J4-A-RJ Positioning Function: Program Method

A-P I

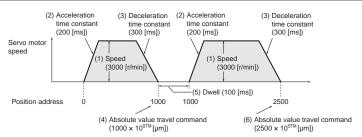
Command list

Command	Name	Setting range	Description
II Preatting value)	Forward rotation torque limit	0, and 1 to 1000 [0.1%]	Limits the torque generated by the servo motor running in CCW and regenerating in CW, as the maximum torque is 100%. The setting remains valid until the program is stopped. [TLP(0)] enables the setting of [Pr. PA11].
I I N(setting value)	Reverse rotation torque limit	0, and 1 to 1000 [0.1%]	Limits the torque generated by the servo motor running in CW and regenerating in CCW, as the maximum torque is 100%. The setting remains valid until the program is stopped. [TLN(0)] enables the setting of [Pr. PA12].
TQL(setting value)	Torque limit	0, and 1 to 1000 [0.1%]	Limits the torque generated by the servo motor, as the maximum torque is 100%. The setting remains valid until the program is stopped. [TQL(0)] enables the settings of [Pr. PA11] and [Pr. PA12].

Program example 1

The following is an example of executing two types of operations with the same servo motor speed and acceleration/deceleration time constants but the different travel commands.

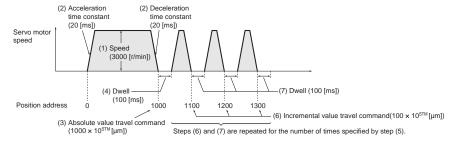
Step	Program (Note 1)	Description
(1)	SPN(3000)	Servo motor speed: 3000 [r/min]
(2)	STA(200)	Acceleration time constant: 200 [ms]
(3)	STB(300)	Deceleration time constant: 300 [ms]
(4)	MOV(1000)	Absolute value travel command: 1000 [x10 ^{STM} μm]
(5)	TIM(100)	Dwell: 100 [ms]
(6)	MOV(2500)	Absolute value travel command: 2500 [x10 ^{STM} μm]
(7)	STOP	Program stop



Program example 2

The following is an example of repeating the steps between [FOR(setting value)] and [NEXT] commands for the number of times set.

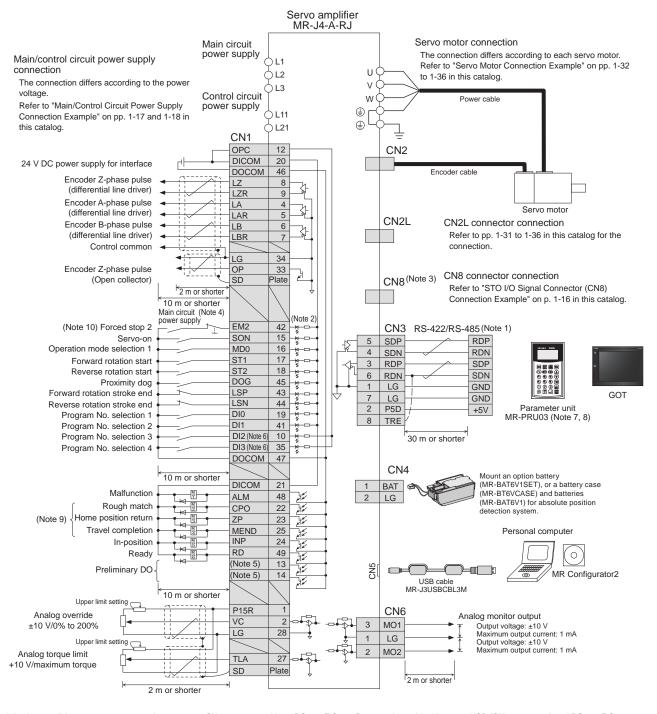
Step	Program (Note 1)	Description
(1)	SPN(3000)	Servo motor speed: 3000 [r/min]
(2)	STC(20)	Acceleration/deceleration time constants: 20 [ms]
(3)	MOV(1000)	Absolute value travel command: 1000 [x10 ^{STM} μm]
(4)	TIM(100)	Dwell: 100 [ms]
(5)	FOR(3)	Starting the step repeat command: 3 [number of times]
(6)	MOVI(100)	Incremental value travel command: 100 [x10STM μm]
(7)	TIM(100)	Dwell: 100 [ms]
(8)	NEXT	Ending the step repeat command
(9)	STOP	Program stop



Notes: 1. The values in [SPN], [STA], [STB], and [STC] commands remains valid until they are reset. The values will not be initialized at the start of the program. The settings are also valid in other programs.

MR-J4-A-RJ Standard Wiring Diagram Example: Program Method

A-RJ



Notes: 1. It is also possible to connect a personal computer to CN3 connector with an RS-422/RS-232C conversion cable. However, USB (CN5 connector) and RS-422/RS-485 (CN3 connector) communication functions are mutually exclusive. Do not use them at the same time. Refer to "Products on the Market for Servo Amplifiers" in this catalog for the RS-422/RS-232C conversion cable.

- 2. This is for sink wiring. Source wiring is also possible. However, when input devices are assigned to CN1-10 pin and CN1-35 pin, be sure to use sink wiring. Source wiring is not possible in this case. In positioning mode, input devices are assigned in the initial setting. Refer to "MR-J4-A_-RJ MR-J4-03A6-RJ Servo Amplifier Instruction Manual (Positioning Mode)" for details.
- 3. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used
- 4. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 4. To prevent an interspectue testant or the service anishmen, cheate a circuit to turn of Europe (in the circuit power is turned on.)

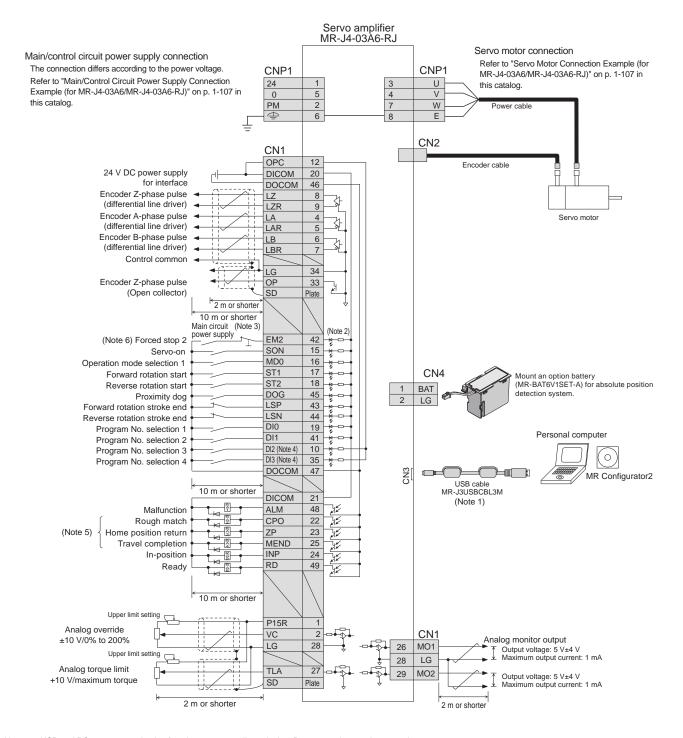
 5. No output device is assigned in the initial setting. Assign an output device with [Pr. PD47] as necessary.

 6. DI2 and DI3 are assigned to CN1-10 pin and CN1-35 pin respectively in the initial setting. Change them with [Pr. PD44] and [Pr. PD46] when using a manual pulse
- 7. When using MR-PRU03 parameter unit, use a commercial LAN cable (EIA568 compliant), and keep the wire length to a maximum of 10 m.
- 8. Programs cannot be edited with the parameter unit.
- 9. Assign the output devices mentioned to CN1-22 pin, CN1-23 pin, and CN1-25 pin with [Pr. PD23], [Pr. PD24] and [Pr. PD26].
- 10. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



MR-J4-03A6-RJ Standard Wiring Diagram Example: Program Method

A-RJ



Notes: 1. USB and RS-422 communication functions are mutually exclusive. Do not use them at the same time.

- 2. This is for sink wiring. Source wiring is also possible. However, when input devices are assigned to CN1-10 pin and CN1-35 pin, be sure to use sink wiring. Source wiring is not possible in this case. In positioning mode, input devices are assigned in the initial setting. Refer to "MR-J4-_A_-RJ MR-J4-03A6-RJ Servo Amplifier Instruction Manual (Positioning Mode)" for details.
- 3. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 4. DI2 and DI3 are assigned to CN1-10 pin and CN1-35 pin respectively in the initial setting. Change them with [Pr. PD44] and [Pr. PD46] when using a manual pulse generator.
- 5. Assign the output devices mentioned to CN1-22 pin, CN1-23 pin, and CN1-25 pin with [Pr. PD23], [Pr. PD24] and [Pr. PD26].
- 6. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



Be sure to read through Instruction Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

MR-J4-GF(-RJ)/MR-J4-A-RJ Positioning Function: Indexer Method

GF GF-RJ A-RJ

Positioning is executed in accordance with the specified stations (maximum of 255 stations).

The servo amplifier automatically calculates the travel distance from the number of stations and gear teeth in the machine and servo motor sides set in the parameters.

Item		n	Description
		MR-J4GF_(-RJ)	CC-Link IE Field Network communication
	interface	MR-J4ARJ	DI/O (Input: 11 points excluding EM2 (Forced stop 2), output: 8 points) RS-422/RS-485 communication (Note 1)
		MR-J4-03A6-RJ	DI/O (Input: 11 points excluding EM2 (Forced stop 2), output: 6 points) RS-422 communication (Note 2)
	Operating spe	cification	Positioning in accordance with the specified stations The maximum number of divisions: 255
Command method	Speed	MR-J4GF_(-RJ)	Select from the point table with the remote register, Set the speed command data (speed and acceleration/deceleration time constants)
	command MP-I4- A -PI	Select the rotation speed and acceleration/deceleration time by input signal	
	System		Rotation direction specifying indexer, shortest rotating indexer
	Digital override (Note 3)		Select the override multiplying factor by input signal
		MR-J4GF_(-RJ)	Set by parameters or link devices
	Torque limit MR- I4- A -R I		Set by parameters or external analog input (0 V DC to +10 V DC/maximum torque)
	Automatic operation mode	Rotation direction	Positions to the specified station.
		specifying indexer	Rotation direction settable
		Shortest rotating	Positions to the specified station.
		indexer	Rotates in the shorter direction from the current position.
	Manual	JOG operation	Decelerates to a stop regardless of the station
Operation mode	operation mode	Station JOG operation	Rotates in a direction specified by the rotation direction decision when the start signal turns on. Positions to the nearest station where the servo motor can decelerate to a stop when the start signal turns off.
	Home position	MR-J4GF_(-RJ)	Torque limit changing dog type, torque limit changing data set type, Homing on current position (Method 35, 37)
		MR-J4ARJ MR-J4-03A6-RJ	Torque limit changing dog type, torque limit changing data set type
		MR-J4GF_(-RJ)	Absolute position detection, overtravel prevention with limit switches
Other fund	ctions	MR-J4ARJ MR-J4-03A6-RJ	Absolute position detection, backlash compensation, overtravel prevention with external limit switches (LSP/LSN), digital override function

Notes: 1. Compatible with RS-422 communication (Mitsubishi Electric general-purpose AC servo protocol) and RS-485 communication (MODBUS® RTU protocol).

Compatible with RS-422 communication (Mitsubishi Electric general-purpose AC servo protocol).
 Supported by MR-J4-_A_-RJ and MR-J4-03A6-RJ.

Direct Drive Motors

MR-J4-GF(-RJ)/MR-J4-A-RJ Positioning Function: Indexer Method

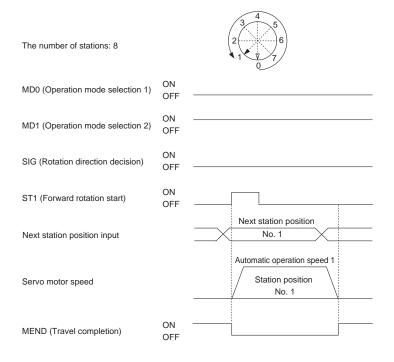
GF GF-RJ A-RJ

Rotation direction specifying indexer

In the rotation direction specifying indexer, the servo motor always rotates in a definite direction.

Turn off MD0 (Operation mode selection 1), and turn on MD1 (Operation mode selection 2). The servo motor moves in the station No. decreasing direction with SIG (Rotation direction decision) off, and in the increasing direction with SIG on. When ST1 (Forward rotation start) turns on, the travel amount will be calculated from the current position and the next station position, and then the positioning will be executed to the direction specified by the rotation direction decision.

The following timing chart is an example of the operation executed from the station No. 0 where the servo motor is stopped at servo-on.

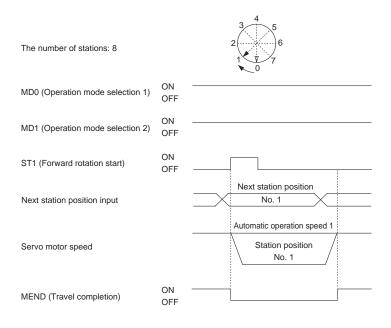


Shortest rotating indexer

In the shortest rotating indexer, the servo motor automatically rotates in the shorter direction.

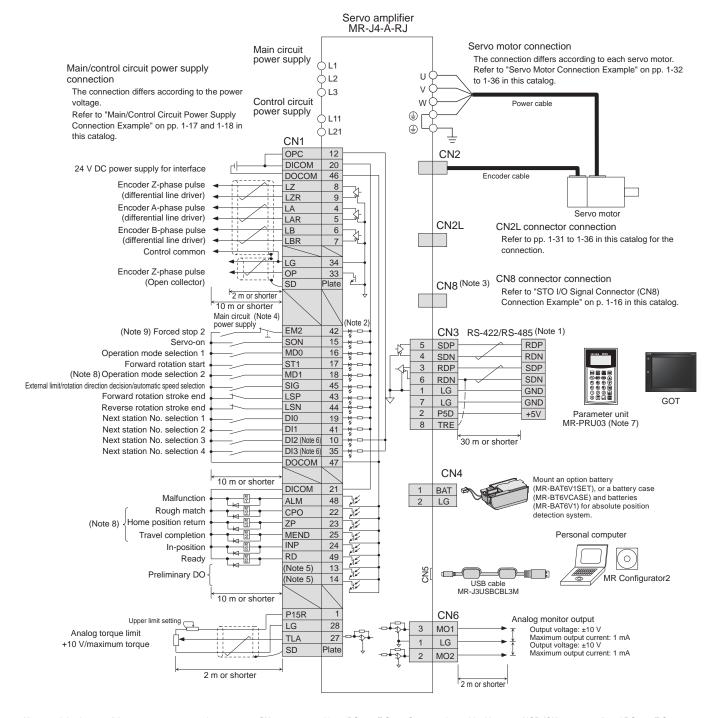
Turn on both MD0 (Operation mode selection 1) and MD1 (Operation mode selection 2). When ST1 (Forward rotation start) turns on, the travel amount will be calculated from the current position and the next station position, and then the positioning will be executed in the shorter direction.

The following timing chart is an example of the operation executed from the station No. 0 where the servo motor is stopped at servo-on.



MR-J4-A-RJ Standard Wiring Diagram Example: Indexer Method

A-RJ



Notes: 1. It is also possible to connect a personal computer to CN3 connector with an RS-422/RS-232C conversion cable. However, USB (CN5 connector) and RS-422/RS-485 (CN3 connector) communication functions are mutually exclusive. Do not use them at the same time. Refer to "Products on the Market for Servo Amplifiers" in this catalog for the RS-422/RS-232C conversion cable.

- 2. This is for sink wiring. Source wiring is also possible. However, when input devices are assigned to CN1-10 pin and CN1-35 pin, be sure to use sink wiring. Source wiring is not possible in this case. In positioning mode, input devices are assigned in the initial setting. Refer to "MR-J4-_A_-RJ MR-J4-03A6-RJ Servo Amplifier Instruction Manual (Positioning Mode)" for details.
- 3. Be sure to attach a short-circuit connector supplied with the servo amplifier when the STO function is not used
- 4. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 4. To prevent an interspectue testant or the service anishmen, cheate a circuit to turn of Europe (in the circuit power is turned on.)

 5. No output device is assigned in the initial setting. Assign an output device with [Pr. PD47] as necessary.

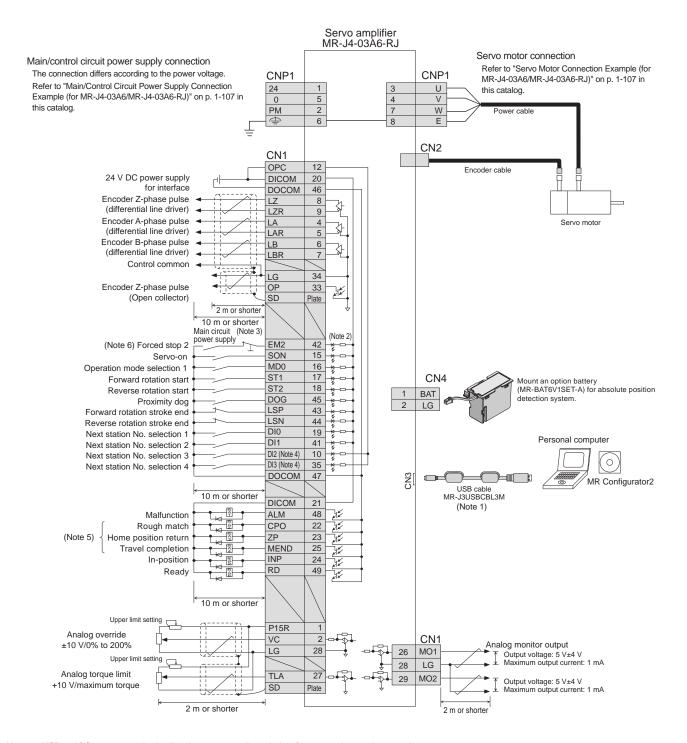
 6. DI2 and DI3 are assigned to CN1-10 pin and CN1-35 pin respectively in the initial setting. Change them with [Pr. PD44] and [Pr. PD46] when using a manual pulse
- 7. When using MR-PRU03 parameter unit, use a commercial LAN cable (EIA568 compliant), and keep the wire length to a maximum of 10 m.
- 8. Assign the output devices mentioned to CN1-18 pin, CN1-22 pin, CN1-23 pin, and CN1-25 pin with [Pr. PD10], [Pr. PD23], [Pr. PD24], and [Pr. PD26]. 9. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



Be sure to read through Instruction Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

MR-J4-03A6-RJ Standard Wiring Diagram Example: Indexer Method

A-RJ



Notes: 1. USB and RS-422 communication functions are mutually exclusive. Do not use them at the same time.

- 2. This is for sink wiring. Source wiring is also possible. However, when input devices are assigned to CN1-10 pin and CN1-35 pin, be sure to use sink wiring. Source wiring is not possible in this case. In positioning mode, input devices are assigned in the initial setting. Refer to "MR-J4-_A_-RJ MR-J4-03A6-RJ Servo Amplifier Instruction Manual (Positioning Mode)" for details.
- 3. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 4. DI2 and DI3 are assigned to CN1-10 pin and CN1-35 pin respectively in the initial setting. Change them with [Pr. PD44] and [Pr. PD46] when using a manual pulse generator.
- 5. Assign the output devices mentioned to CN1-18 pin, CN1-22 pin, CN1-23 pin, and CN1-25 pin with [Pr. PD10], [Pr. PD23], [Pr. PD24], and [Pr. PD26].
- 6. The forced stop signal is issued for the servo amplifier. For overall system, apply the emergency stop on the controller side.



Be sure to read through Instruction Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

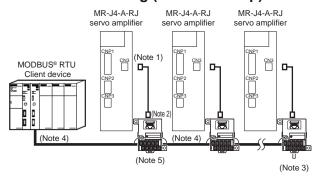
MODBUS® RTU Specifications (Note 1)

A-RJ

	Item	Specifications	
Communication	protocol	MODBUS® RTU protocol	
Compliance with	standards	EIA-485 (RS-485)	
Numbers connected		1:n (maximum 32) Set stations 1 to 247 by a parameter. (Station 0 is for broadcast communication)	
Communication	baud rate [bps]	4800/9600/19200/38400/57600/115200 (set by a parameter)	
Control process		Asynchronous system	
Communication	method	Half duplex/full duplex	
Maximum overall extension distance [m]		30	
	Character method	Binary (8-bit fixed)	
	Start bit	1-bit	
Communication	Stop bit length	Select from the following by a parameter. • Even parity, stop bit length 1-bit (initial value)	
specifications	Parity check	Odd parity, stop bit length 1-bitNo parity, stop bit length 2-bit	
	Error check	CRC-16 method	
	Terminator	None	
Waiting time set	ting	None	
Client/server cla	ssification	Server	

Notes: 1. MR-J4-03A6-RJ is not compatible with MODBUS® RTU.

MODBUS® RTU Wiring (For Multi-Drop) (Note 6)



A-RJ

Notes: 1. Use RJ-45 compatible cable (DSV-CABMD06) designed for MR-J4-A-RJ.

- 2. Use RJ-45 compatible junction connector terminal block (PX7D-10V4-RJ45).
- 3. For the final axis, connect 6-pin and 8-pin of RJ-45 compatible junction connector terminal block (PX7D-10V4-RJ45).
- 4. Use a shielded twisted pair cable between a client device and RJ-45 compatible junction connector terminal block (PX7D-10V4-RJ45), and between each of RJ-45 compatible junction connector terminal blocks (PX7D-10V4-RJ45).
- Connect the shield of the shielded twisted pair cable mentioned in Note 4 to E terminal of RJ-45 compatible junction connector terminal block (PX7D-10V4-RJ45).
- RJ-45 junction connector terminal block (PX7D-10V4-RJ45) and RJ-45 compatible cable (DSV-CABMD06) designed for MR-J4-A-RJ are required even for connecting single axis.

MODBUS® RTU Compatible Function Codes

A-RJ

MR-J4-_A_-RJ servo amplifier and MR-J4-DU_A_-RJ drive unit are compatible with following function code.

Code	Function name	Description	
03h		Reading holding registers Reads data stored in holding registers from a client.	
0311	Read Holding registers		
08h	Diagnostics	Functional diagnostics When this function code is sent from a client to servers, the servers return the data as it is. This function can be used for checking the communication status.	
10h	Preset multiple registers	Writing to multiple registers Writes a series of multiple data to holding registers from a client.	

MODBUS® RTU Functions

A-RJ

The functions of MODBUS® RTU are as follows. MODBUS® RTU can operate and maintain the servo amplifier by remote control.

Function	Description
Status monitor	Reads the items of "Display All" in the monitor function of MR Configurator2 such as servo motor speed and position deviation.
Parameter setting	Reads and writes parameters.
Point table setting	Reads and writes point table data.
Current alarm reading	Reads an alarm No. currently generated.
Alarm history reading	Reads all 16 alarm histories.
Parameter error No. reading/ point table error No. reading	Reads corresponding parameter No. for parameter error and corresponding point table No. for point table error.
Input/output monitor	Reads on/off status of external I/O signals and monitor situation of I/O devices.
Motor driving	Drives servo motors.
Servo amplifier information reading	Reads servo amplifier model, software version, and cumulative power-on time.

Simple Cam Specifications (Note 1)

GF	GF-RJ	Δ-R.I
O .	Ci ito	7, 1,0

	14		0 15 1
	Ite	ems	Specifications
Memory	Storage area	for cam data	8 Kbytes (non-volatile memory)
capacity	Working area	for cam data	8 Kbytes (RAM)
Number of re	egistration		Maximum 8 (depending on cam resolution and the number of coordinates)
Comment			Maximum 32 single-byte characters for each cam data
	Stroke ratio data type Coordinate data type	Cam resolution (Maximum number of registration)	256 (8), 512 (4), 1024 (2), 2048 (1)
		Stroke ratio	-100.000% to 100.000%
Cam data		Number of coordinates (Maximum number of registration)	2 to 1024 Example: 128 (8), 256 (4), 512 (2), 1024 (1)
	1	Coordinate data	Input value: 0 to 999999 Output value: -999999 to 999999
Cam curve	Cam curve		12 types (constant speed/constant acceleration/5th curve/single hypotenuse/cycloid/distorted trapezoid/distorted sine/distorted constant speed/trapecloid/reverse trapecloid/double hypotenuse/reverse double hypotenuse)

Notes: 1. Simple cam is not supported by MR-J4-03A6-RJ.

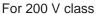
Servo Amplifiers

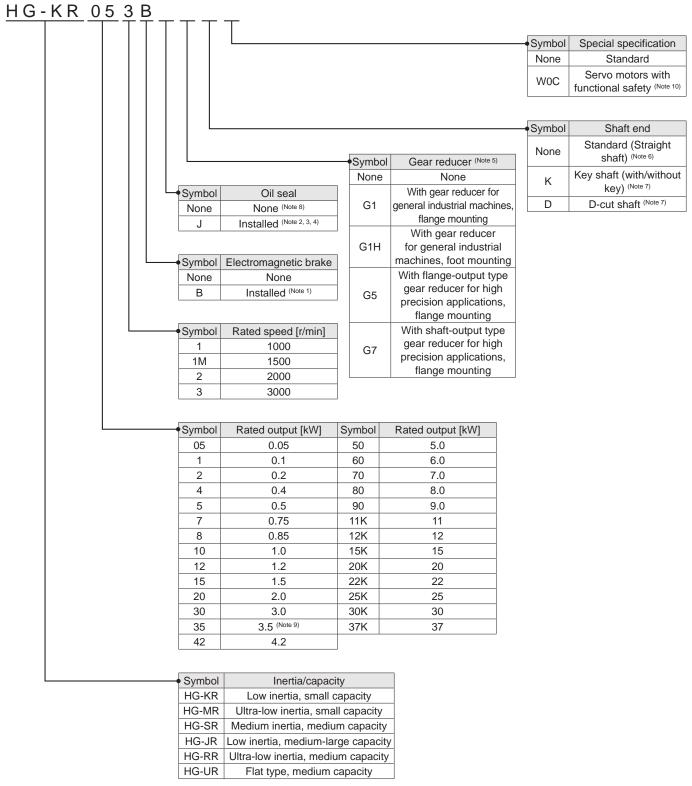
MEMO

Model Designation	2-1
Combinations of Rotary Servo Motor and Servo Amplifier	2-4
Combinations of HG-JR Servo Motor Series and Servo Amplifier for Increasing the Maximum Torque to 400% of the Rated Torque	2-7
Combinations for Increasing the Maximum Torque	2-7
Combinations of Servo Motor with Functional Safety and Servo Amplifier	2-8
Specifications	
HG-KR series	. 2-11
HG-MR series	. 2-13
HG-SR series	. 2-15
HG-JR series	. 2-21
HG-RR series	. 2-35
HG-UR series	. 2-37
HG-AK series	. 2-39
Dimensions	
HG-KR series	. 2-42
HG-MR series	. 2-42
HG-SR series	. 2-43
HG-JR series	. 2-44
HG-RR series	. 2-50
HG-UR series	. 2-51
HG-AK series	. 2-52
Geared Servo Motor Specifications	
HG-KR series (G1, G5, and G7)	. 2-53
HG-SR series (G1, G1H, G5, and G7)	. 2-60
Sizing Example	. 2-71

^{*} Refer to p. 5-99 in this catalog for conversion of units.
* The characteristics and numerical values without tolerances mentioned in this catalog are representative values.

Model Designation (Note 11)





Notes: 1. Refer to electromagnetic brake specifications of each servo motor series in this catalog for the available models and detailed specifications.

- Available in 0.1 kW or larger HG-KR/HG-MR series and all HG-SR series.
 Oil seal is not installed in the geared servo motor.
- 4. Dimensions for HG-KR/HG-MR series with oil seal are different from those without oil seal. Contact your local sales office for more details. For HG-SR series, dimensions are the same regardless of whether or not oil seal is installed.
- 5. Refer to "Geared Servo Motor Specifications" in this catalog for the available models and detailed specifications.
- 6. Standard HG-SR G1/G1H has a key shaft (with key).
- 7. Refer to special shaft end specifications of each servo motor series in this catalog for the available models and detailed specifications.
- 8. Oil seal is installed in HG-JR, HG-RR, and HG-UR series as a standard.
- 9. For HG-JR353(B), the rated output varies depending on the servo amplifier to be combined. Refer to "HG-JR 3000 r/min Series (Low Inertia, Medium Capacity) (200 V Class) Specifications" in this catalog for details.
- 10. Contact your local sales office for the servo motors with functional safety.
- 11. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

For 400 V class HG-SR 524B Symbol Special specification Standard None Servo motors with W0C functional safety (Note 9) Symbol Shaft end Standard (Straight None shaft) (Note 6) Gear reducer (Note 5) Symbol None Key shaft (with/without None Κ key) (Note 7) With gear reducer for Symbol Oil seal G1 general industrial machines None (Note 4) None Installed (Note 2, 3) flange mounting J With gear reducer G1H for general industrial machines, foot mounting Symbol Electromagnetic brake With flange-output type None None gear reducer for high Installed (Note 1) В G5 precision applications,

 Symbol	Rated output [kW]	Symbol	Rated output [kW]	Symbol	Rated output [kW]
5	0.5	11K	11	150K	150
7	0.75	12K	12	180K	180
10	1.0	15K	15	200K	200
15	1.5	20K	20	220K	220
20	2.0	22K	22		
35	3.5 (Note 8)	25K	25		
50	5.0	30K	30		
60	6.0	37K	37		
70	7.0	45K	45		
80	8.0	55K	55	1	
90	9.0	110K	110		

G7

flange mounting

With shaft-output type

gear reducer for high

precision applications,

flange mounting

Symbol	Inertia/capacity
HG-SR	Medium inertia, medium capacity
HG-JR	Low inertia, medium/large/ultra-large capacity

Notes: 1. Refer to electromagnetic brake specifications of each servo motor series in this catalog for the available models and detailed specifications.

Rated speed [r/min]

1000

1500 2000

3000

2. Available in HG-SR series.

Model Designation (Note 10)

- 3. Oil seal is not installed in the geared servo motor.
- 4. Oil seal is installed in HG-JR series as a standard.
 5. Refer to "Geared Servo Motor Specifications" in this catalog for the available models and detailed specifications.

400 V class

Symbol

1M

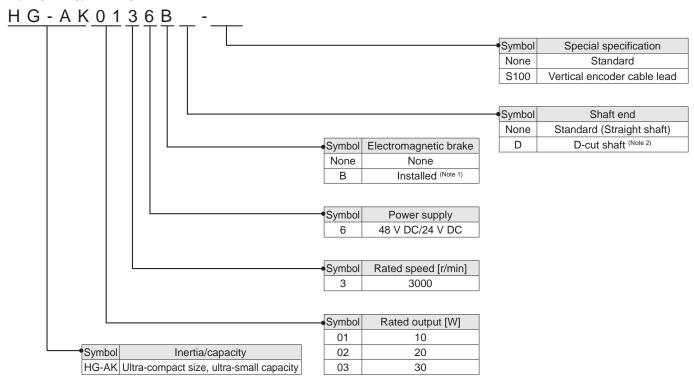
2

3

- 6. Standard HG-SR G1/G1H has a key shaft (with key).
- 7. Refer to special shaft end specifications of each servo motor series in this catalog for the available models and detailed specifications.
- 8. For HG-JR3534(B), the rated output varies depending on the servo amplifier to be combined. Refer to "HG-JR 3000 r/min Series (Low Inertia, Medium Capacity) (400 V Class) Specifications" in this catalog for details.
- 9. Contact your local sales office for the servo motors with functional safety.
- 10. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Model Designation (Note 3)

For 48 V DC/24 V DC



Notes: 1. Refer to "HG-AK Series Electromagnetic Brake Specifications" in this catalog for the available models and detailed specifications.

2. Refer to "HG-AK Series Special Shaft End Specifications" in this catalog for details.

3. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Combinations of Rotary Servo Motor and Servo Amplifier (200 V/100 V Class)

Rota	ry servo motor		nplifier/Drive unit	
	1) 00110 1110101	MR-J4	MR-J4W2 (Note 1)	MR-J4W3 (Note 1)
		MR-J4-10GF(-RJ), MR-J4-10GF1(-RJ),	MR-J4W2-22B,	MR-J4W3-222B,
	HG-KR053(B)	MR-J4-10B(-RJ), MR-J4-10B1(-RJ),	MR-J4W2-44B	MR-J4W3-444B
		MR-J4-10A(-RJ), MR-J4-10A1(-RJ)		
		MR-J4-10GF(-RJ), MR-J4-10GF1(-RJ),	MR-J4W2-22B,	MR-J4W3-222B,
	HG-KR13(B)	MR-J4-10B(-RJ), MR-J4-10B1(-RJ),	MR-J4W2-44B	MR-J4W3-444B
		MR-J4-10A(-RJ), MR-J4-10A1(-RJ)		WINCO TO THE
HG-KR		MR-J4-20GF(-RJ), MR-J4-20GF1(-RJ),	MR-J4W2-22B.	MR-J4W3-222B,
series	HG-KR23(B)	MR-J4-20B(-RJ), MR-J4-20B1(-RJ),	MR-J4W2-44B	MR-J4W3-444B
		MR-J4-20A(-RJ), MR-J4-20A1(-RJ)	WII (04 W Z 44 B	IVII CHIVO HHIB
		MR-J4-40GF(-RJ), MR-J4-40GF1(-RJ),	MR-J4W2-44B,	
	HG-KR43(B)	MR-J4-40B(-RJ), MR-J4-40B1(-RJ),	MR-J4W2-77B,	MR-J4W3-444B
		MR-J4-40A(-RJ), MR-J4-40A1(-RJ)	MR-J4W2-1010B	
	HG-KR73(B)	MR-J4-70GF(-RJ), MR-J4-70B(-RJ),	MR-J4W2-77B,	
	ПG-КК/3(Б)	MR-J4-70A(-RJ)	MR-J4W2-1010B	-
		MR-J4-10GF(-RJ), MR-J4-10GF1(-RJ),	MD 141W0 00D	MD 14/M2 000D
	HG-MR053(B)	MR-J4-10B(-RJ), MR-J4-10B1(-RJ),	MR-J4W2-22B, MR-J4W2-44B	MR-J4W3-222B,
		MR-J4-10A(-RJ), MR-J4-10A1(-RJ)	WIR-J4W2-44B	MR-J4W3-444B
		MR-J4-10GF(-RJ), MR-J4-10GF1(-RJ),	MD 141410 00D	MD 1414/0 000D
	HG-MR13(B)	MR-J4-10B(-RJ), MR-J4-10B1(-RJ),	MR-J4W2-22B,	MR-J4W3-222B,
	,	MR-J4-10A(-RJ), MR-J4-10A1(-RJ)	MR-J4W2-44B	MR-J4W3-444B
HG-MR		MR-J4-20GF(-RJ), MR-J4-20GF1(-RJ),	14D 1414/2 22D	MD 14440 0000
series	HG-MR23(B)	MR-J4-20B(-RJ), MR-J4-20B1(-RJ),	MR-J4W2-22B,	MR-J4W3-222B,
-	(-)	MR-J4-20A(-RJ), MR-J4-20A1(-RJ)	MR-J4W2-44B	MR-J4W3-444B
		MR-J4-40GF(-RJ), MR-J4-40GF1(-RJ),	MR-J4W2-44B,	
	HG-MR43(B)	MR-J4-40B(-RJ), MR-J4-40B1(-RJ),	MR-J4W2-77B.	MR-J4W3-444B
		MR-J4-40A(-RJ), MR-J4-40A1(-RJ)	MR-J4W2-1010B	
		MR-J4-70GF(-RJ), MR-J4-70B(-RJ),	MR-J4W2-77B,	
	HG-MR73(B)	MR-J4-70A(-RJ)	MR-J4W2-1010B	-
		MR-J4-60GF(-RJ), MR-J4-60B(-RJ),	MR-J4W2-77B,	
	HG-SR51(B)	MR-J4-60A(-RJ)	MR-J4W2-1010B	-
		MR-J4-100GF(-RJ), MR-J4-100B(-RJ),	101100	
	HG-SR81(B)	MR-J4-100A(-RJ)	MR-J4W2-1010B	-
		MR-J4-200GF(-RJ), MR-J4-200B(-RJ),		
HG-SR	HG-SR121(B)	MR-J4-200A(-RJ)	-	-
1000 r/min		MR-J4-200GF(-RJ), MR-J4-200B(-RJ),		
series	HG-SR201(B)	MR-J4-200A(-RJ)	-	-
		MR-J4-350GF(-RJ), MR-J4-350B(-RJ),		
	HG-SR301(B)	MR-J4-350A(-RJ)	-	-
		· /		
	HG-SR421(B)	MR-J4-500GF(-RJ), MR-J4-500B(-RJ), MR-J4-500A(-RJ)	-	-
			MD 1414/0 77D	
	HG-SR52(B)	MR-J4-60GF(-RJ), MR-J4-60B(-RJ),	MR-J4W2-77B,	-
	, ,	MR-J4-60A(-RJ)	MR-J4W2-1010B	
	HG-SR102(B)	MR-J4-100GF(-RJ), MR-J4-100B(-RJ),	MR-J4W2-1010B	-
		MR-J4-100A(-RJ)		
	HG-SR152(B)	MR-J4-200GF(-RJ), MR-J4-200B(-RJ),	_	_
HG-SR		MR-J4-200A(-RJ)		
2000 r/min	HG-SR202(B)	MR-J4-200GF(-RJ), MR-J4-200B(-RJ),	_	_
series	TIO ONZOZ(B)	MR-J4-200A(-RJ)		
301100	HG-SR352(B)	MR-J4-350GF(-RJ), MR-J4-350B(-RJ),	_	_
	110 01(332(D)	MR-J4-350A(-RJ)		
	HG-SR502(B)	MR-J4-500GF(-RJ), MR-J4-500B(-RJ),		
	nG-3K302(b)	MR-J4-500A(-RJ)	-	-
	LIC CD700(D)	MR-J4-700GF(-RJ), MR-J4-700B(-RJ),		
	HG-SR702(B)	MR-J4-DU900B(-RJ), MR-J4-700A(-RJ)	-	-
	110 ID55(5)	MR-J4-60GF(-RJ), MR-J4-60B(-RJ),	145 13145	
	HG-JR53(B)	MR-J4-60A(-RJ)	MR-J4W2-77B	-
HG-JR		MR-J4-70GF(-RJ), MR-J4-70B(-RJ),	MR-J4W2-77B,	
3000 r/min	HG-JR73(B)	MR-J4-70A(-RJ)	MR-J4W2-1010B	-
series		MR-J4-100GF(-RJ), MR-J4-100B(-RJ),		
	HG-JR103(B)	MR-J4-100A(-RJ)	MR-J4W2-1010B	1 -

Notes: 1. Any combination of the servo motors is available. Refer to "Combinations of Multi-Axis Servo Amplifier and Servo Motors" on p. 1-8 in this catalog.

Combinations of Rotary Servo Motor and Servo Amplifier (200 V Class)

Rota	ry servo motor		plifier/Drive unit	MD 141M2
	T	MR-J4 MR-J4-200GF(-RJ), MR-J4-200B(-RJ),	MR-J4W2 (Note 1)	MR-J4W3
	HG-JR153(B)	MR-J4-200Gr(-RJ), MR-J4-200G(-RJ),	-	-
		MR-J4-200GF(-RJ), MR-J4-200B(-RJ),		
	HG-JR203(B)	MR-J4-200A(-RJ)	-	-
10. 10.	LIO IDOSO(D)	MR-J4-350GF(-RJ), MR-J4-350B(-RJ),		
HG-JR	HG-JR353(B)	MR-J4-350A(-RJ)	-	-
3000 r/min series	HG-JR503(B)	MR-J4-500GF(-RJ), MR-J4-500B(-RJ),		
series	пG-3К503(Б)	MR-J4-500A(-RJ)	-	-
	HG-JR703(B)	MR-J4-700GF(-RJ), MR-J4-700B(-RJ),	_	_
	110 01(7 00(B)	MR-J4-DU900B(-RJ), MR-J4-700A(-RJ)		
	HG-JR903(B)	MR-J4-11KGF(-RJ), MR-J4-11KB(-RJ),	_	-
	, ,	MR-J4-DU900B(-RJ), MR-J4-11KA(-RJ)		
	HG-JR601(B)	MR-J4-700GF(-RJ), MR-J4-700B(-RJ), MR-J4-DU900B(-RJ), MR-J4-700A(-RJ)	-	-
		MR-J4-11KGF(-RJ), MR-J4-11KB(-RJ),		
	HG-JR801(B)	MR-J4-DU900B(-RJ), MR-J4-11KA(-RJ)	-	-
		MR-J4-11KGF(-RJ), MR-J4-11KB(-RJ),		
	HG-JR12K1(B)	MR-J4-DU11KB(-RJ), MR-J4-11KA(-RJ)	-	-
	HG-JR15K1	MR-J4-15KGF(-RJ), MR-J4-15KB(-RJ),		
HG-JR 1000 r/min	HG-JR15K1	MR-J4-DU15KB(-RJ), MR-J4-15KA(-RJ)	-	-
series	HG-JR20K1	MR-J4-22KGF(-RJ), MR-J4-22KB(-RJ),	_	_
00103	110-31(20)(1	MR-J4-DU22KB(-RJ), MR-J4-22KA(-RJ)		
	HG-JR25K1	MR-J4-22KGF(-RJ), MR-J4-22KB(-RJ),	_	_
		MR-J4-DU22KB(-RJ), MR-J4-22KA(-RJ)		
	HG-JR30K1	MR-J4-DU30KB(-RJ),	-	-
		MR-J4-DU30KA(-RJ) MR-J4-DU37KB(-RJ),		
	HG-JR37K1	MR-J4-DU37KB(-RJ), MR-J4-DU37KA(-RJ)	-	-
		MR-J4-700GF(-RJ), MR-J4-700B(-RJ),		
	HG-JR701M(B)	MR-J4-DU900B(-RJ), MR-J4-700A(-RJ)	-	-
		MR-J4-11KGF(-RJ), MR-J4-11KB(-RJ),		
	HG-JR11K1M(B)	MR-J4-DU11KB(-RJ), MR-J4-11KA(-RJ)	-	-
10 10	LIC ID4EK4M/D)	MR-J4-15KGF(-RJ), MR-J4-15KB(-RJ),		
HG-JR I500 r/min	HG-JR15K1M(B)	MR-J4-DU15KB(-RJ), MR-J4-15KA(-RJ)	-	-
series	HG-JR22K1M	MR-J4-22KGF(-RJ), MR-J4-22KB(-RJ),	_	_
001100	TIO OILEZIKIW	MR-J4-DU22KB(-RJ), MR-J4-22KA(-RJ)		
	HG-JR30K1M	MR-J4-DU30KB(-RJ),	_	-
		MR-J4-DU30KA(-RJ)		
	HG-JR37K1M	MR-J4-DU37KB(-RJ), MR-J4-DU37KA(-RJ)	-	-
	HG-RR103(B)	MR-J4-200GF(-RJ), MR-J4-200B(-RJ), MR-J4-200A(-RJ)	-	-
		MR-J4-200GF(-RJ), MR-J4-200B(-RJ),		
	HG-RR153(B)	MR-J4-200A(-RJ)	-	-
HG-RR	LIO DECCCES	MR-J4-350GF(-RJ), MR-J4-350B(-RJ),		
series	HG-RR203(B)	MR-J4-350A(-RJ)	-	-
	HG-RR353(B)	MR-J4-500GF(-RJ), MR-J4-500B(-RJ),		
	110-KK333(D)	MR-J4-500A(-RJ)	-	<u>-</u>
	HG-RR503(B)	MR-J4-500GF(-RJ), MR-J4-500B(-RJ),	_	_
	ПО ТТТООО(В)	MR-J4-500A(-RJ)		
	HG-UR72(B)	MR-J4-70GF(-RJ), MR-J4-70B(-RJ),	MR-J4W2-77B	_
		MR-J4-70A(-RJ)	MR-J4W2-1010B	
	HG-UR152(B)	MR-J4-200GF(-RJ), MR-J4-200B(-RJ),	_	-
IC LID		MR-J4-200A(-RJ)		
HG-UR series	HG-UR202(B)	MR-J4-350GF(-RJ), MR-J4-350B(-RJ),	-	-
10100		MR-J4-350A(-RJ) MR-J4-500GF(-RJ), MR-J4-500B(-RJ),		
	HG-UR352(B)	MR-J4-500GF(-RJ), MR-J4-500B(-RJ),	-	-
		MR-J4-500GF(-RJ), MR-J4-500B(-RJ),	+	
	HG-UR502(B)	MR-J4-500A(-RJ)	-	-

Notes: 1. Any combination of the servo motors is available. Refer to "Combinations of Multi-Axis Servo Amplifier and Servo Motors" on p. 1-8 in this catalog.

Combinations of Rotary Servo Motor and Servo Amplifier (400 V Class)

Doto	un a com accompando m	Servo amplifi	er/Drive unit		i erv
Rota	ry servo motor	MR-J4	MR-J4W2	MR-J4W3	_ ⊘
	HG-SR524(B)	MR-J4-60GF4(-RJ), MR-J4-60B4(-RJ), MR-J4-60A4(-RJ)	-	-	Servo Amplifiers
	HG-SR1024(B)	MR-J4-100GF4(-RJ), MR-J4-100B4(-RJ), MR-J4-100A4(-RJ)	-	-	S
	HG-SR1524(B)	MR-J4-200GF4(-RJ), MR-J4-200B4(-RJ), MR-J4-200A4(-RJ)	-	-	RC
HG-SR 2000 r/min	HG-SR2024(B)	MR-J4-200GF4(-RJ), MR-J4-200B4(-RJ), MR-J4-200A4(-RJ)	-	-	otary S
series	HG-SR3524(B)	MR-J4-350GF4(-RJ), MR-J4-350B4(-RJ), MR-J4-350A4(-RJ)	-	-	Rotary Servo Motors
	HG-SR5024(B)	MR-J4-500GF4(-RJ), MR-J4-500B4(-RJ), MR-J4-500A4(-RJ)	-	-	Notors
	HG-SR7024(B)	MR-J4-700GF4(-RJ), MR-J4-700B4(-RJ), MR-J4-DU900B4(-RJ), MR-J4-700A4(-RJ)	-	-	
	HG-JR534(B)	MR-J4-60GF4(-RJ), MR-J4-60B4(-RJ), MR-J4-60A4(-RJ)	-	-	Linear Servo
	HG-JR734(B)	MR-J4-100GF4(-RJ), MR-J4-100B4(-RJ), MR-J4-100A4(-RJ)	-	-	Servo
	HG-JR1034(B)	MR-J4-100GF4(-RJ), MR-J4-100B4(-RJ), MR-J4-100A4(-RJ)	-	-	Motors
	HG-JR1534(B)	MR-J4-200GF4(-RJ), MR-J4-200B4(-RJ), MR-J4-200A4(-RJ)	-	-	_
HG-JR 3000 r/min series	HG-JR2034(B)	MR-J4-200GF4(-RJ), MR-J4-200B4(-RJ), MR-J4-200A4(-RJ)	-	-	Dire
series	HG-JR3534(B)	MR-J4-350GF4(-RJ), MR-J4-350B4(-RJ), MR-J4-350A4(-RJ)	-	-	Direct Drive
	HG-JR5034(B)	MR-J4-500GF4(-RJ), MR-J4-500B4(-RJ), MR-J4-500A4(-RJ)	-	-	e Motors
	HG-JR7034(B)	MR-J4-700GF4(-RJ), MR-J4-700B4(-RJ), MR-J4-DU900B4(-RJ), MR-J4-700A4(-RJ)	-	-	S
	HG-JR9034(B)	MR-J4-11KGF4(-RJ), MR-J4-11KB4(-RJ), MR-J4-DU900B4(-RJ), MR-J4-11KA4(-RJ)	-	-	- 5
	HG-JR6014(B)	MR-J4-700GF4(-RJ), MR-J4-700B4(-RJ), MR-J4-DU900B4(-RJ), MR-J4-700A4(-RJ)	-	-	Equipment
	HG-JR8014(B)	MR-J4-11KGF4(-RJ), MR-J4-11KB4(-RJ), MR-J4-DU900B4(-RJ), MR-J4-11KA4(-RJ)	-	-	ment
	HG-JR12K14(B)	MR-J4-11KGF4(-RJ), MR-J4-11KB4(-RJ), MR-J4-DU11KB4(-RJ), MR-J4-11KA4(-RJ)	-	-	
HG-JR	HG-JR15K14	MR-J4-15KGF4(-RJ), MR-J4-15KB4(-RJ), MR-J4-DU15KB4(-RJ), MR-J4-15KA4(-RJ)	-	-	
1000 r/min series	HG-JR20K14	MR-J4-22KGF4(-RJ), MR-J4-22KB4(-RJ), MR-J4-DU22KB4(-RJ), MR-J4-22KA4(-RJ)	-	-	
	HG-JR25K14	MR-J4-22KB4(-RJ), MR-J4-22KB4(-RJ), MR-J4-DU22KB4(-RJ), MR-J4-22KB4(-RJ)	-	-	LVS/Wires
	HG-JR30K14	MR-J4-DU30KB4(-RJ), MR-J4-DU30KA4(-RJ)	-	-	
	HG-JR37K14	MR-J4-DU37KB4(-RJ), MR-J4-DU37KA4(-RJ)	-	-	
	HG-JR701M4(B)	MR-J4-700GF4(-RJ), MR-J4-700B4(-RJ), MR-J4-DU900B4(-RJ), MR-J4-700A4(-RJ)	-	-	Pro
	HG-JR11K1M4(B)	MR-J4-11KGF4(-RJ), MR-J4-11KB4(-RJ), MR-J4-DU11KB4(-RJ), MR-J4-11KA4(-RJ)	-	-	Product L
	HG-JR15K1M4(B)	MR-J4-15KGF4(-RJ), MR-J4-15KB4(-RJ), MR-J4-DU15KB4(-RJ), MR-J4-15KA4(-RJ)	-	-	List
HG-JR	HG-JR22K1M4	MR-J4-22KGF4(-RJ), MR-J4-22KB4(-RJ),	-	-	1
1500 r/min series	HG-JR30K1M4	MR-J4-DU22KB4(-RJ), MR-J4-22KA4(-RJ) MR-J4-DU30KB4(-RJ), MR-J4-DU30KA4(-RJ)	-	-	- P
	HG-JR37K1M4	MR-J4-DU37KB4(-RJ), MR-J4-DU37KB4(-RJ)	-	-	Precautions
	HG-JR45K1M4	MR-J4-DU3/KA4(-RJ) MR-J4-DU45KB4(-RJ), MR-J4-DU45KA4(-RJ)	-	-	ions
	HG-JR55K1M4	MR-J4-DU55KB4(-RJ), MR-J4-DU55KA4(-RJ)	-	-	1

Combinations of Rotary Servo Motor and Servo Amplifier (48 V DC/24 V DC Class)

Rotary servo motor		Servo amplifie	ſ	
		MR-J4	MR-J4W2 (Note 1)	MR-J4W3
LIC AK	HG-AK0136(B)	MR-J4-03A6(-RJ)	MR-J4W2-0303B6	-
HG-AK series	HG-AK0236(B)	MR-J4-03A6(-RJ)	MR-J4W2-0303B6	-
	HG-AK0336(B)	MR-J4-03A6(-RJ)	MR-J4W2-0303B6	-

Notes: 1. Any combination of the servo motors is available. Refer to "Combinations of Multi-Axis Servo Amplifier and Servo Motors" on p. 1-8 in this catalog.

Combinations of HG-JR Servo Motor Series and Servo Amplifier (200 V/400 V Class) for Increasing the Maximum Torque to 400% of the Rated Torque

The following combination of the HG-JR servo motor and the servo amplifier increases the maximum torque from 300% to 400% of the rated torque.

Determine motor		Servo amplific	er/Drive unit	
Rota	ry servo motor	MR-J4	MR-J4W2 (Note 1)	MR-J4W3
	HG-JR53(B) (Note 2)	MR-J4-100GF(-RJ), MR-J4-100B(-RJ), MR-J4-100A(-RJ)	MR-J4W2-1010B	-
	HG-JR73(B) (Note 2)	MR-J4-200GF(-RJ), MR-J4-200B(-RJ), MR-J4-200A(-RJ)	-	-
HG-JR 3000 r/min	HG-JR103(B) (Note 2)	MR-J4-200GF(-RJ), MR-J4-200B(-RJ), MR-J4-200A(-RJ)	-	-
series (200 V	HG-JR153(B)	MR-J4-350GF(-RJ), MR-J4-350B(-RJ), MR-J4-350A(-RJ)	-	-
class)	HG-JR203(B)	MR-J4-350GF(-RJ), MR-J4-350B(-RJ), MR-J4-350A(-RJ)	-	-
	HG-JR353(B)	MR-J4-500GF(-RJ), MR-J4-500B(-RJ), MR-J4-500A(-RJ)	-	-
	HG-JR503(B)	MR-J4-700GF(-RJ), MR-J4-700B(-RJ), MR-J4-DU900B(-RJ), MR-J4-700A(-RJ)	-	-
	HG-JR534(B)	MR-J4-100GF4(-RJ), MR-J4-100B4(-RJ), MR-J4-100A4(-RJ)	-	-
	HG-JR734(B)	MR-J4-200GF4(-RJ), MR-J4-200B4(-RJ), MR-J4-200A4(-RJ)	-	-
HG-JR	HG-JR1034(B)	MR-J4-200GF4(-RJ), MR-J4-200B4(-RJ), MR-J4-200A4(-RJ)	-	-
3000 r/min series (400 V	HG-JR1534(B)	MR-J4-350GF4(-RJ), MR-J4-350B4(-RJ), MR-J4-350A4(-RJ)	-	-
class)	HG-JR2034(B)	MR-J4-350GF4(-RJ), MR-J4-350B4(-RJ), MR-J4-350A4(-RJ)	-	-
	HG-JR3534(B)	MR-J4-500GF4(-RJ), MR-J4-500B4(-RJ), MR-J4-500A4(-RJ)	-	-
	HG-JR5034(B)	MR-J4-700GF4(-RJ), MR-J4-700B4(-RJ), MR-J4-DU900B4(-RJ), MR-J4-700A4(-RJ)	-	-

Notes: 1. Any combination of the serve motors is available. Refer to "Combinations of Multi-Axis Serve Amplifier and Serve Motors" on p. 1-8 in this catalog.

Combinations for Increasing the Maximum Torque (200 V/400 V Class)

With the following combinations of the servo motors and the drive units, the maximum torque of the servo motors can be increased when the "Selection of maximally increasing torque function with drive unit" is enabled with a parameter.

Rota	ry servo motor	Drive unit
HG-SR	HG-SR702(B)	MR-J4-DU900B(-RJ)
series	HG-SR7024(B)	MR-J4-DU900B4(-RJ)
	HG-JR703(B)	MR-J4-DU900B(-RJ)
HG-JR	HG-JR701M(B)	MR-J4-DU900B(-RJ)
series	HG-JR7034(B)	MR-J4-DU900B4(-RJ)
	HG-JR701M4(B)	MR-J4-DU900B4(-RJ)

^{2.} When a 1-phase 200 V AC input is used, increasing the maximum torque to 400% is not possible with HG-JR servo motor series.

Combinations of Servo Motor with Functional Safety and Servo Amplifier (200 V Class)

The safety sub-function can be expanded with the combination of the servo motor with functional safety, MR-J4-GF-RJ/MR-J4-B-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-RJ/MR-R J4-A-RJ servo amplifier, and MR-D30 functional safety unit. The servo motors with functional safety are available in HG-KR/HG-SR/HG-JR

The specifications and dimensions of the servo motors with functional safety are the same as the standard. Combine MR-D30 with the following servo amplifiers to expand the safety sub-function by using the servo motors with functional safety.

Servo motors with functional safety	Servo amplifier/Dr	MR-J4W2	MD 14/M2
Turictional salety	MR-J4	IVIK-J4VV2	MR-J4W3
HG-KR053(B)W0C	MR-J4-10GF-RJ, MR-J4-10GF1-RJ, MR-J4-10B-RJ, MR-J4-10B1-RJ, MR-J4-10A-RJ, MR-J4-10A1-RJ	-	-
HG-KR13(B)W0C	MR-J4-10GF-RJ, MR-J4-10GF1-RJ, MR-J4-10B-RJ, MR-J4-10B1-RJ, MR-J4-10A-RJ, MR-J4-10A1-RJ	-	-
HG-KR23(B)W0C	MR-J4-20GF-RJ, MR-J4-20GF1-RJ, MR-J4-20B-RJ, MR-J4-20B1-RJ, MR-J4-20A-RJ, MR-J4-20A1-RJ	-	-
HG-KR43(B)W0C	MR-J4-40GF-RJ, MR-J4-40GF1-RJ, MR-J4-40B-RJ, MR-J4-40B1-RJ, MR-J4-40A-RJ, MR-J4-40A1-RJ	-	-
HG-KR73(B)W0C	MR-J4-70GF-RJ, MR-J4-70B-RJ, MR-J4-70A-RJ	_	_
HG-SR51(B)W0C	MR-J4-60GF-RJ, MR-J4-60B-RJ, MR-J4-60A-RJ	_	_
HG-SR81(B)W0C	MR-J4-100GF-RJ, MR-J4-100B-RJ, MR-J4-100A-RJ		_
		-	-
HG-SR121(B)W0C	MR-J4-200GF-RJ, MR-J4-200B-RJ, MR-J4-200A-RJ	-	-
HG-SR201(B)W0C	MR-J4-200GF-RJ, MR-J4-200B-RJ, MR-J4-200A-RJ	-	-
HG-SR301(B)W0C	MR-J4-350GF-RJ, MR-J4-350B-RJ, MR-J4-350A-RJ	-	-
HG-SR421(B)W0C	MR-J4-500GF-RJ, MR-J4-500B-RJ, MR-J4-500A-RJ	-	-
HG-SR52(B)W0C	MR-J4-60GF-RJ, MR-J4-60B-RJ, MR-J4-60A-RJ	-	-
HG-SR102(B)W0C	MR-J4-100GF-RJ, MR-J4-100B-RJ, MR-J4-100A-RJ	-	-
HG-SR152(B)W0C	MR-J4-200GF-RJ, MR-J4-200B-RJ, MR-J4-200A-RJ	-	-
HG-SR202(B)W0C	MR-J4-200GF-RJ, MR-J4-200B-RJ, MR-J4-200A-RJ	-	-
HG-SR352(B)W0C	MR-J4-350GF-RJ, MR-J4-350B-RJ, MR-J4-350A-RJ	-	-
HG-SR502(B)W0C	MR-J4-500GF-RJ, MR-J4-500B-RJ, MR-J4-500A-RJ	-	-
HG-SR702(B)W0C	MR-J4-700GF-RJ, MR-J4-700B-RJ, MR-J4-DU900B-RJ (Note 3), MR-J4-700A-RJ	-	-
HG-JR53(B)W0C	MR-J4-60GF-RJ, MR-J4-100GF-RJ (Note 1, 2), MR-J4-60B-RJ, MR-J4-100B-RJ (Note 1, 2), MR-J4-60A-RJ, MR-J4-100A-RJ (Note 1, 2)	-	-
HG-JR73(B)W0C	MR-J4-70GF-RJ, MR-J4-200GF-RJ (Note 1, 2), MR-J4-70B-RJ, MR-J4-200B-RJ (Note 1, 2), MR-J4-70A-RJ, MR-J4-200A-RJ (Note 1, 2)	-	-
HG-JR103(B)W0C	MR-J4-100GF-RJ, MR-J4-200GF-RJ (Note 1, 2), MR-J4-100B-RJ, MR-J4-200B-RJ (Note 1, 2), MR-J4-100A-RJ, MR-J4-200A-RJ (Note 1, 2)	-	-
HG-JR153(B)W0C	MR-J4-200GF-RJ, MR-J4-350GF-RJ (Note 1), MR-J4-200B-RJ, MR-J4-350B-RJ (Note 1), MR-J4-200A-RJ, MR-J4-350A-RJ (Note 1)	-	-
HG-JR203(B)W0C	MR-J4-200GF-RJ, MR-J4-350GF-RJ (Note 1), MR-J4-200B-RJ, MR-J4-350B-RJ (Note 1), MR-J4-200A-RJ, MR-J4-350A-RJ (Note 1)	-	-
HG-JR353(B)W0C	MR-J4-350GF-RJ, MR-J4-500GF-RJ (Note 1), MR-J4-350B-RJ, MR-J4-500B-RJ (Note 1), MR-J4-350A-RJ, MR-J4-500A-RJ (Note 1)	-	-
HG-JR503(B)W0C	MR-J4-500GF-RJ, MR-J4-700GF-RJ (Note 1), MR-J4-500B-RJ, MR-J4-700B-RJ (Note 1), MR-J4-DU900B-RJ (Note 1), MR-J4-500A-RJ, MR-J4-700A-RJ (Note 1)	-	-
HG-JR703(B)W0C	MR-J4-700GF-RJ, MR-J4-700B-RJ, MR-J4-DU900B-RJ (Note 3), MR-J4-700A-RJ	-	-
HG-JR903(B)W0C	MR-J4-11KGF-RJ, MR-J4-11KB-RJ, MR-J4-DU900B(-RJ), MR-J4-11KA-RJ		-
HG-JR701M(B)W0C	MR-J4-700GF-RJ, MR-J4-700B-RJ, MR-J4-DU900B-RJ (Note 3), MR-J4-700A-RJ	-	-
HG-JR11K1M(B)W0C	MR-J4-11KGF-RJ, MR-J4-11KB-RJ, MR-J4-DU11KB-RJ, MR-J4-11KA-RJ	-	-
HG-JR15K1M(B)W0C	MR-J4-15KGF-RJ, MR-J4-15KB-RJ, MR-J4-DU15KB-RJ, MR-J4-15KA-RJ	-	-
HG-JR22K1MW0C	MR-J4-22KGF-RJ, MR-J4-22KB-RJ, MR-J4-DU22KB-RJ, MR-J4-22KA-RJ	-	-

Notes: 1. This combination increases the maximum torque from 300% to 400% of the rated torque.

- When a 1-phase 200 V AC input is used, increasing the maximum torque to 400% is not possible with HG-JR servo motor series.
 The maximum torque can be increased when the "Selection of maximally increasing torque function with drive unit" is enabled with a parameter.

Combinations of Servo Motor with Functional Safety and Servo Amplifier (400 V Class)

Servo motors with	Servo amplifier/Drive unit								
functional safety	MR-J4	MR-J4W2	MR-J4W3						
LIC CREAMBINACC	MR-J4-60GF4-RJ, MR-J4-60B4-RJ,								
HG-SR524(B)W0C	MR-J4-60A4-RJ	-	-						
LIC SPANSA/RVWOC	MR-J4-100GF4-RJ, MR-J4-100B4-RJ,								
HG-SR1024(B)W0C	MR-J4-100A4-RJ	-	-						
HG-SR1524(B)W0C	MR-J4-200GF4-RJ, MR-J4-200B4-RJ,								
HG-3R 1524(B) WUC	MR-J4-200A4-RJ	_	-						
HG-SR2024(B)W0C	MR-J4-200GF4-RJ, MR-J4-200B4-RJ,								
110-31(2024(B)W0C	MR-J4-200A4-RJ	_	_						
HG-SR3524(B)W0C	MR-J4-350GF4-RJ, MR-J4-350B4-RJ,	_	_						
110-31(3324(B)W0C	MR-J4-350A4-RJ	_	_						
HG-SR5024(B)W0C	MR-J4-500GF4-RJ, MR-J4-500B4-RJ,	_	_						
110 01(302+(B)VV00	MR-J4-500A4-RJ								
HG-SR7024(B)W0C	MR-J4-700GF4-RJ, MR-J4-700B4-RJ,	_	_						
110 01(7024(B))1100	MR-J4-DU900B4-RJ (Note 2), MR-J4-700A4-RJ								
	MR-J4-60GF4-RJ, MR-J4-100GF4-RJ (Note 1),								
HG-JR534(B)W0C	MR-J4-60B4-RJ, MR-J4-100B4-RJ (Note 1),	-	-						
	MR-J4-60A4-RJ, MR-J4-100A4-RJ (Note 1)								
	MR-J4-100GF4-RJ, MR-J4-200GF4-RJ (Note 1),								
HG-JR734(B)W0C	MR-J4-100B4-RJ, MR-J4-200B4-RJ (Note 1),	-	-						
	MR-J4-100A4-RJ, MR-J4-200A4-RJ (Note 1)								
	MR-J4-100GF4-RJ, MR-J4-200GF4-RJ (Note 1),								
HG-JR1034(B)W0C	MR-J4-100B4-RJ, MR-J4-200B4-RJ (Note 1),	-	-						
	MR-J4-100A4-RJ, MR-J4-200A4-RJ (Note 1)								
	MR-J4-200GF4-RJ, MR-J4-350GF4-RJ (Note 1),								
HG-JR1534(B)W0C	MR-J4-200B4-RJ, MR-J4-350B4-RJ (Note 1),	-	-						
	MR-J4-200A4-RJ, MR-J4-350A4-RJ (Note 1)								
	MR-J4-200GF4-RJ, MR-J4-350GF4-RJ (Note 1),								
HG-JR2034(B)W0C	MR-J4-200B4-RJ, MR-J4-350B4-RJ (Note 1),	-	-						
	MR-J4-200A4-RJ, MR-J4-350A4-RJ (Note 1)								
	MR-J4-350GF4-RJ, MR-J4-500GF4-RJ (Note 1),								
HG-JR3534(B)W0C	MR-J4-350B4-RJ, MR-J4-500B4-RJ (Note 1),	-	-						
	MR-J4-350A4-RJ, MR-J4-500A4-RJ (Note 1)								
	MR-J4-500GF4-RJ, MR-J4-700GF4-RJ (Note 1),								
HG-JR5034(B)W0C	MR-J4-500B4-RJ, MR-J4-700B4-RJ (Note 1),	_	_						
1.00.1000 1(2)1100	MR-J4-DU900B4-RJ (Note 1), MR-J4-500A4-RJ,								
	MR-J4-700A4-RJ (Note 1)								
HG-JR7034(B)W0C	MR-J4-700GF4-RJ, MR-J4-700B4-RJ,	_	_						
	MR-J4-DU900B4-RJ (Note 2), MR-J4-700A4-RJ								
HG-JR9034(B)W0C	MR-J4-11KGF4-RJ, MR-J4-11KB4-RJ,	_	_						
	MR-J4-DU900B4-RJ, MR-J4-11KA4-RJ								
HG-JR701M4(B)W0C	MR-J4-700GF4-RJ, MR-J4-700B4-RJ,	_	_						
(5),,,,,	MR-J4-DU900B4-RJ (Note 2), MR-J4-700A4-RJ								
HG-JR11K1M4(B)W0C	MR-J4-11KGF4-RJ, MR-J4-11KB4-RJ,	_	_						
(5),,,,,	MR-J4-DU11KB4-RJ, MR-J4-11KA4-RJ								
HG-JR15K1M4(B)W0C	MR-J4-15KGF4-RJ, MR-J4-15KB4-RJ,	_	_						
(2)	MR-J4-DU15KB4-RJ, MR-J4-15KA4-RJ								
HG-JR22K1M4W0C	MR-J4-22KGF4-RJ, MR-J4-22KB4-RJ,	_	_						
	MR-J4-DU22KB4-RJ, MR-J4-22KA4-RJ								

Servo motors with	S	Servo amplifier						
functional safety	Drive unit	Power regeneration converter unit						
HG-JR110K24W0C (Note 3)	MR-J4-DU55KB4-RJ100 x 2	MR-CV55K4 x 2						
HG-JR150K24W0C (Note 3)	MR-J4-DU45KB4-RJ100 x 4	MR-CV55K4 x 4						
HG-JR180K24W0C (Note 3)	MR-J4-DU45KB4-RJ100 x 4	MR-CV55K4 x 4						
HG-JR200K24W0C (Note 3)	MR-J4-DU55KB4-RJ100 x 4	MR-CV55K4 x 4						
HG-JR220K24W0C (Note 3)	MR-J4-DU55KB4-RJ100 x 4	MR-CV55K4 x 4						

Notes: 1. This combination increases the maximum torque from 300% to 400% of the rated torque.

2. The maximum torque can be increased when the "Selection of maximally increasing torque function with drive unit" is enabled with a parameter.

3. Refer to "Compatible Controllers" on p. 1-50 in this catalog for compatible controllers.

HG-KR Series (Low Inertia, Small Capacity) Specifications

Rotary se	ervo motor model	HG-KR	053(B)	13(B)	23(B)	43(B)	73(B)		
Compatible ser	vo amplifier model	MR-J4- MR-J4W	Refer to "Combination	ations of Rotary Se	rvo Motor and Serv	o Amplifier" on p. 2	2-4 in this catalog.		
Power supply of	capacity *1	[kVA]	0.3	0.3	0.5	0.9	1.3		
Continuous	Rated output	[W]	50	100	200	400	750		
running duty (Note 6)	Rated torque (Note 3)	[N•m]	0.16	0.32	0.64	1.3	2.4		
Maximum torqu	ie	[N·m]	0.56	1.1	2.2	4.5	8.4		
Rated speed (N	ote 6)	[r/min]			3000				
Maximum spee	ed (Note 6)	[r/min]			6000				
Permissible ins	tantaneous speed	[r/min]			6900				
Power rate at	Standard	[kW/s]	5.63	13.0	18.3	43.7	45.2		
continuous rated torque	With electromagnetic brake	[kW/s]	5.37	12.1	16.7	41.3	41.6		
Rated current		[A]	0.9	0.8	1.3	2.6	4.8		
Maximum curre	ent	[A]	3.2	2.5	4.6	9.1	17		
Regenerative braking	MR-J4-	[times/min]	(Note 4)	(Note 4)	453	268	157		
frequency *2	MR-J4W	[times/min]	2500	1350	451	268	393		
Moment of		× 10 ⁻⁴ kg•m ²]	0.0450	0.0777	0.221	0.371	1.26		
inertia J	With electromagnetic brake [:	× 10 ⁻⁴ kg•m ²]	0.0472	0.0837	0.243	0.393	1.37		
Recommended	load to motor inertia	ratio (Note 1)	17 times	s or less	26 times or less	25 times or less	17 times or less		
Speed/position	detector		Absolute/incremental 22-bit encoder (resolution: 4194304 pulses/rev)						
Туре			Permanent magnet synchronous motor						
Oil seal			None None (Servo motors with oil seal are available. (HG-KR_J))						
Thermistor			None						
Insulation class	3		130 (B)						
Structure				Totally enclosed,	natural cooling (IP	rating: IP65) (Note 2)			
	Ambient temperature		Operation:	0 °C to 40 °C (non-	freezing), storage:	-15 °C to 70 °C (no	on-freezing)		
	Ambient humidity		Operation: 10 %RH	H to 80 %RH (non-co	ondensing), storage:	10 %RH to 90 %RI	H (non-condensing)		
Environment *3	Ambience		Indoors (no	o direct sunlight); no	o corrosive gas, inf	lammable gas, oil r	nist or dust		
	Altitude			2000 m d	or less above sea le	evel (Note 5)			
	Vibration resistance *	1		X	(: 49 m/s² Y: 49 m/s	S ²			
Vibration rank					V10 *6				
Permissible	L	[mm]	25	25	30	30	40		
load for the	Radial	[N]	88	88	245	245	392		
shaft *5	Thrust	[N]	59	59	98	98	147		
Mass	Standard	[kg]	0.34	0.54	0.91	1.4	2.8		
IVIGOS	With electromagnetic	brake [kg]	0.54	0.74	1.3	1.8	3.8		
Notes: 1 Contact v	our local sales office if the lo	and to motor ine	rtia ratio exceeds the va	alue in the table					

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

^{2.} The shaft-through portion is excluded. For geared servo motor, IP rating of the gear reducer portion is equivalent to IP44. Refer to the asterisk 7 of "Annotations for Rotary 2. The strate-through portion is excluded. For geared service mixing of the geal reducer portion is equivalent to 17-44. Relet to the asterisk 7 of Affiliations for RC Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

4. When the servo motor decelerates to a stop from the rated speed, the regenerative frequency will not be limited if the effective torque is within the rated torque range.

When the servo motor decelerates to a stop from the maximum speed, the regenerative frequency will not be limited if the following requirements are met.

[·] HG-KR053(B): The load to motor inertia ratio is 8 times or less, and the effective torque is within the rated torque range.

[•] HG-KR13(B): The load to motor inertia ratio is 4 times or less, and the effective torque is within the rated torque range.

5. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

6. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

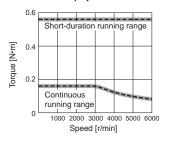
HG-KR Series Electromagnetic Brake Specifications (Note 1)

Model	HG-KR	053B	13B	23B	43B	73B				
Туре			Spring actuated type safety brake							
Rated voltage				24 V DC ₋₁₀ %						
Power consumption	[W] at 20 °C	6.3	6.3	7.9	7.9	10				
Electromagnetic brake statorque	atic friction [N•m]	0.32 or higher	0.32 or higher	1.3 or higher	1.3 or higher	2.4 or higher				
Permissible braking work	Per braking [J]	5.6	5.6	22	22	64				
remissible braking work	Per hour [J]	56	56	220	220	640				
life (Note 2)	Number of braking times	20000	20000	20000	20000	20000				
	Work per braking [J]	5.6	5.6	22	22	64				

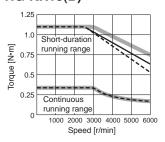
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

HG-KR Series Torque Characteristics

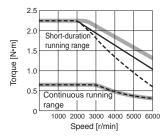
HG-KR053(B) (Note 1, 2, 3, 4)



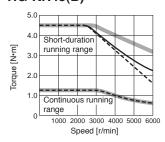
HG-KR13(B) (Note 1, 2, 3, 4)



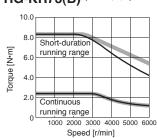
HG-KR23(B) (Note 1, 2, 3, 4)



HG-KR43(B) (Note 1, 2, 3, 4)



HG-KR73(B) (Note 1, 3, 4)



Notes: 1. For 3-phase 200 V AC or

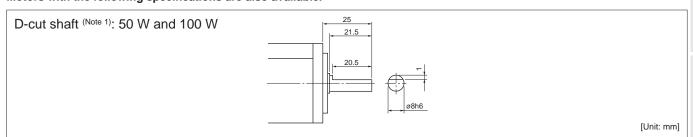
1-phase 230 V AC. 2. ----: For 1-phase 100 V AC.

 For 1-phase 200 V AC.
 This line is only drawn where it differs from the other two lines.

4. Torque drops when the power supply voltage is below the specified value.

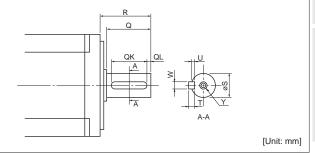
HG-KR Series Special Shaft End Specifications

Motors with the following specifications are also available.



Key shaft (with key) (Note 1, 2): 200 W, 400 W, and 750 W

Model		Variable dimensions										
	Т	S	R	Q	W	QK	QL	U	Υ			
HG-KR23(B)K, 43(B)K	5	14h6	30	26	5	20	3	3	M4 screw Depth: 15			
HG-KR73(B)K	6	19h6	40	36	6	25	5	3.5	M5 screw Depth: 20			



Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.

2. A double round-ended key is attached.

^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HG-MR Series (Ultra-Low Inertia, Small Capacity) Specifications

Rotary serv	o motor model	HG-MR	053(B)	13(B)	23(B)	43(B)	73(B)		
Compatible ser	vo amplifier model	MR-J4- MR-J4W	Refer to "Combination	ations of Rotary Se	rvo Motor and Serv	o Amplifier" on p. 2	2-4 in this catalog.		
Power supply c	apacity *1	[kVA]	0.3	0.3	0.5	0.9	1.3		
Continuous running duty	Rated output	[W]	50	100	200	400	750		
(Note 6)	Rated torque (Note 3	(N•m]	0.16	0.32	0.64	1.3	2.4		
Maximum torqu		[N•m]	0.48	0.95	1.9	3.8	7.2		
Rated speed (No	te 6)	[r/min]			3000				
Maximum spee		[r/min]			6000				
Permissible inst	antaneous speed	[r/min]			6900				
Power rate at	Standard	[kW/s]	15.6	33.8	46.9	114.2	97.3		
continuous rated torque	With electromagners brake	etic [kW/s]	11.3	28.0	37.2	98.8	82.1		
Rated current		[A]	1.0	0.9	1.5	2.6	5.8		
Maximum curre	nt	[A]	3.1	2.5	5.3	9.0	20		
Regenerative braking	MR-J4-	[times/min]	(Note 4)	(Note 4)	1180	713	338		
frequency *2	MR-J4W	[times/min]	7310	3620	1170	710	846		
Moment of	Standard	[x 10 ⁻⁴ kg•m ²]	0.0162	0.0300	0.0865	0.142	0.586		
inertia J	With electromagnetic brake	[x 10 ⁻⁴ kg•m ²]	0.0224	0.0362	0.109	0.164	0.694		
Recommended	load to motor inert	ia ratio (Note 1)	35 times or less 32 times or less						
Speed/position	detector		Absolute/incremental 22-bit encoder (resolution: 4194304 pulses/rev)						
Туре			Permanent magnet synchronous motor						
Oil seal			None None (Servo motors with oil seal are available. (HG-MR_J))						
Thermistor			None						
Insulation class			130 (B)						
Structure				Totally enclosed,	natural cooling (IP	rating: IP65) (Note 2)			
	Ambient temperat	ure	Operation:	0 °C to 40 °C (non-	freezing), storage:	-15 °C to 70 °C (no	on-freezing)		
	Ambient humidity		Operation: 10 %RH	to 80 %RH (non-co	ondensing), storage:	10 %RH to 90 %RF	H (non-condensing)		
Environment *3	Ambience		Indoors (no	o direct sunlight); no	o corrosive gas, inf	lammable gas, oil n	nist or dust		
	Altitude			2000 m c	or less above sea le	evel (Note 5)			
	Vibration resistant	ce *⁴		X	(: 49 m/s² Y: 49 m/s	S ²			
Vibration rank					V10 ^{*6}				
Permissible	L	[mm]	25	25	30	30	40		
load for the	Radial	[N]	88	88	245	245	392		
shaft *5	Thrust	[N]	59	59	98	98	147		
Mass	Standard	[kg]	0.34	0.54	0.91	1.4	2.8		
Iviass	With electromagn	etic brake [kg]	0.54	0.74	1.3	1.8	3.8		
Notes: 1. Contact yo	ur local sales office if th	e load to motor ine	rtia ratio exceeds the va	alue in the table.					

^{2.} The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion. 3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

^{4.} When the servo motor decelerates to a stop from the rated speed, the regenerative frequency will not be limited if the effective torque is within the rated torque range. When the servo motor decelerates to a stop from the maximum speed, the regenerative frequency will not be limited if the following requirements are met.

[•] HG-MR053(B): The load to motor inertia ratio is 24 times or less, and the effective torque is within the rated torque range.
• HG-MR13(B): The load to motor inertia ratio is 12 times or less, and the effective torque is within the rated torque range.

5. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

^{6.} The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

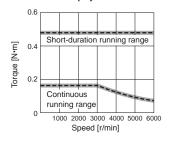
HG-MR Series Electromagnetic Brake Specifications (Note 1)

Model	HG-MR	053B	13B	23B	43B	73B			
Туре		·	Spring actuated type safety brake						
Rated voltage				24 V DC-10%					
Power consumption	[W] at 20 °C	6.3	6.3	7.9	7.9	10			
Electromagnetic brake stati torque	ic friction [N•m]	0.32 or higher	0.32 or higher	1.3 or higher	1.3 or higher	2.4 or higher			
Darmingible broking work	Per braking [J]	5.6	5.6	22	22	64			
Permissible braking work	Per hour [J]	56	56	220	220	640			
Electromagnetic brake life	Number of braking times	20000	20000	20000	20000	20000			
(Note 2)	Work per braking [J]	5.6	5.6	22	22	64			

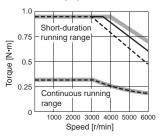
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

HG-MR Series Torque Characteristics

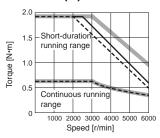
HG-MR053(B) (Note 1, 2, 3, 4)



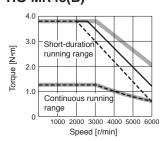
HG-MR13(B) (Note 1, 2, 3, 4)



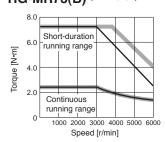
HG-MR23(B) (Note 1, 2, 3, 4)



HG-MR43(B) (Note 1, 2, 3, 4)



HG-MR73(B) (Note 1, 3, 4)



: For 3-phase 200 V AC or

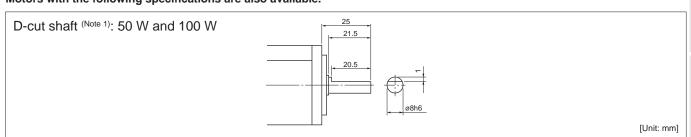
1-phase 230 V AC. 2. ---- : For 1-phase 100 V AC

: For 1-phase 200 V AC. This line is only drawn where it differs from the other two lines.

4. Torque drops when the power supply voltage is below the specified value.

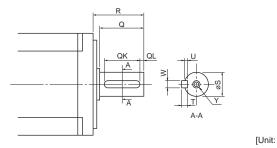
HG-MR Series Special Shaft End Specifications

Motors with the following specifications are also available.



Key shaft (with key) (Note 1, 2): 200 W, 400 W, and 750 W

Model	Variable dimensions									
	Т	S	R	Q	W	QK	QL	U	Y	
HG-MR23(B)K, 43(B)K	5	14h6	30	26	5	20	3	3	M4 screw Depth: 15	
HG-MR73(B)K	6	19h6	40	36	6	25	5	3.5	M5 screw Depth: 20	



[Unit: mm]

^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.

^{2.} A double round-ended key is attached.

HG-SR 1000 r/min Series (Medium Inertia, Medium Capacity) Specifications

Rotary ser	vo motor model	HG-SR	51(B)	81(B)	121(B)	201(B)	301(B)	421(B)
Compatible serv	o amplifier model	MR-J4- MR-J4W	Refer to "Com	binations of Rota	ary Servo Moto	and Servo Amp	olifier" on p. 2-4	in this catalog.
Power supply ca	apacity *1	[kVA]	1.0	1.5	2.1	3.5	4.8	6.3
Continuous running duty	Rated output	[kW]	0.5	0.85	1.2	2.0	3.0	4.2
(Note 5)	Rated torque (Note 3)	[N•m]	4.8	8.1	11.5	19.1	28.6	40.1
Maximum torque		[N•m]	14.3	24.4	34.4	57.3	85.9	120
Rated speed (Not	te 5)	[r/min]			10	00		
Maximum speed	(Note 5)	[r/min]			15	00		
Permissible inst	antaneous speed	[r/min]			17	25		
Power rate at	Standard	[kW/s]	19.7	41.2	28.1	46.4	82.3	107
continuous rated torque	With electromagnet brake	ic [kW/s]	16.5	36.2	23.2	41.4	75.3	99.9
Rated current		[A]	2.8	5.2	7.1	9.4	13	19
Maximum curre	nt	[A]	9.0	17	23	30	42	61
Regenerative	MR-J4-	[times/min]	77	114	191	113	89	76
braking frequency *2	MR-J4W	[times/min]	392	286	-	-	-	-
Moment of	Standard	[x 10 ⁻⁴ kg•m ²]	11.6	16.0	46.8	78.6	99.7	151
inertia J	With electromagnetic brake	[× 10 ⁻⁴ kg•m²]	13.8	18.2	56.5	88.2	109	161
Recommended	load to motor inertia	ratio (Note 1)	17 times	s or less		15 times	s or less	
Speed/position	detector		Abs	solute/incremen	tal 22-bit encod	er (resolution: 4	194304 pulses/r	ev)
Туре				Peri	manent magnet	synchronous m	otor	
Oil seal				None (Servo n	notors with oil s	eal are available	e. (HG-SR_J))	
Thermistor					No	ne		
Insulation class					155	(F)		
Structure				Totally encl	osed, natural co	ooling (IP rating:	IP67) (Note 2)	
	Ambient temperatur	re	Operation	on: 0 °C to 40 °C	(non-freezing)	, storage: -15 °C	to 70 °C (non-f	reezing)
	Ambient humidity		Operation: 10 %	6RH to 80 %RH (non-condensing), storage: 10 %F	RH to 90 %RH (r	on-condensing)
Environment *3	Ambience		Indoors	(no direct sunlig	ght); no corrosiv	e gas, inflamma	able gas, oil mist	t or dust
	Altitude			20	00 m or less ab	ove sea level (No	ete 4)	
	Vibration resistance	e *4	X: 24.5 m/s ²	Y: 24.5 m/s ²	X: 24.5 m/s	² Y: 49 m/s ²	X: 24.5 m/s ²	Y: 29.4 m/s ²
Vibration rank					V1	0 *6		
Permissible	L	[mm]	55	55	79	79	79	79
load for the	Radial	[N]	980	980	2058	2058	2058	2058
shaft *5	Thrust	[N]	490	490	980	980	980	980
	Standard	[kg]	6.2	7.3	11	16	20	27
Mass	With electromagnet brake	ic [kg]	8.2	9.3	17	22	26	33
Notes: 1. Contact vo	ur local sales office if the l	oad to motor ine	rtia ratio exceeds the	e value in the table				

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

^{2.} The shaft-through portion is excluded. The servo motor with oil seal is rated IP67 as well (excluding the shaft-through portion). Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

4. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

^{5.} The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

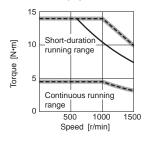
HG-SR 1000 r/min Series Electromagnetic Brake Specifications (Note 1)

Model	HG-SR	51B	81B	121B	201B	301B	421B			
Туре			Spring actuated type safety brake							
Rated voltage				24 V [OC ₋₁₀ %					
Power consumption	[W] at 20 °C	20	20	34	34	34	34			
Electromagnetic brake stati torque	c friction [N•m]	8.5 or higher	8.5 or higher	44 or higher	44 or higher	44 or higher	44 or higher			
Darminaihla hraking wark	Per braking [J]	400	400	4500	4500	4500	4500			
Permissible braking work	Per hour [J]	4000	4000	45000	45000	45000	45000			
Electromagnetic brake life	Number of braking times	20000	20000	20000	20000	20000	20000			
(11016.2)	Work per braking [J]	200	200	1000	1000	1000	1000			

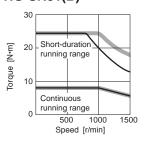
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

HG-SR 1000 r/min Series Torque Characteristics

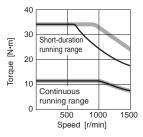
HG-SR51(B) (Note 1, 2, 3, 4)



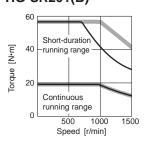
HG-SR81(B) (Note 1, 3, 4, 5)



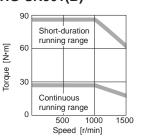
HG-SR121(B) (Note 1, 3, 4, 5)



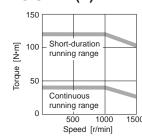
HG-SR201(B) (Note 1, 3, 4, 5)



HG-SR301(B) (Note 1, 4)



HG-SR421(B) (Note 1, 4)



Notes: 1. For 3-phase 200 V AC.

- 2. --- : For 1-phase 230 V AC.
 - . : For 1-phase 200 V AC. This line is only drawn where it differs from the other two lines.
- 4. Torque drops when the power supply voltage is below the specified value.
- 5. When using a combination of the servo motors and MR-J4-100_ or MR-J4-200_ with a 1-phase power supply, use the servo amplifiers at 75 % or less of the effective load ratio.

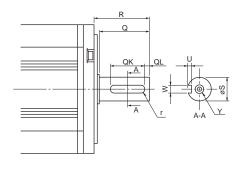
HG-SR 1000 r/min Series Special Shaft End Specifications

Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model				Va	riable di	mens	ions			
Model	S	R	Q	W		QK	QL	U	r	Y
HG-SR51(B)K, 81(B)K	24h6	55	50	8	0 -0.036	36	5	4 +0.2	4	M8 screw
HG-SR121(B)K, 201(B)K, 301(B)K, 421(B)K	35 ^{+0.010}	79	75	10	0 -0.036	55	5	5 +0.2	5	Depth: 20

Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.



[Unit: mm]

^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

^{2.} A key is not supplied with the servo motor. The key shall be installed by the user.

HG-SR 2000 r/min Series (Medium Inertia, Medium Capacity) (200 V Class) Specifications

Rotary se	rvo motor model	HG-SR	52(B)	102(B)	152(B)	202(B)	352(B)	502(B)	702(B)
Compatible se	rvo amplifier model	MR-J4- MR-J4W	Refer to "Co	ombinations o	f Rotary Serve	o Motor and S	ervo Amplifie	r" on p. 2-4 in	this catalog.
Power supply	capacity *1	[kVA]	1.0	1.7	2.5	3.5	5.5	7.5	10
Continuous running duty	Rated output	[kW]	0.5	1.0	1.5	2.0	3.5	5.0	7.0
(Note 7)	Rated torque (Note 3)	[N•m]	2.4	4.8	7.2	9.5	16.7	23.9	33.4
Maximum torq	ue	[N·m]	7.2	14.3	21.5	28.6	50.1	71.6	100 <134> (Note 5)
Rated speed (lote 7)	[r/min]			'	2000			
Maximum spee	ed (Note 7)	[r/min]				3000			
Permissible ins	stantaneous speed	[r/min]				3450			
Power rate at	Standard	[kW/s]	7.85	19.7	32.1	19.5	35.5	57.2	74.0
continuous rated torque	With electromagnet brake	ic [kW/s]	6.01	16.5	28.2	16.1	31.7	52.3	69.4
Rated current		[A]	2.9	5.6	9.4	9.6	14	22	26
Maximum curr	ent	[A]	9.0	17	29	31	45	70	83 <116> (Note 5)
Regenerative braking	MR-J4-	[times/min]	31	38	139	47	28	29	25 (Note 6)
frequency *2	MR-J4W	[times/min]	154	96	-	-	-	-	-
Moment of	Standard	[× 10 ⁻⁴ kg•m ²]	7.26	11.6	16.0	46.8	78.6	99.7	151
inertia J	With electromagnetic brake	[× 10 ⁻⁴ kg•m²]	9.48	13.8	18.2	56.5	88.2	109	161
Recommende	d load to motor inertia	a ratio (Note 1)	15 times or less	17 times	s or less		15 time	s or less	
Speed/position	detector		,	Absolute/incre	mental 22-bit	encoder (reso	olution: 41943	304 pulses/rev	/)
Туре					Permanent r	nagnet synchi	ronous motor		
Oil seal				None (Se	rvo motors wi	ith oil seal are	available. (H	IG-SR_J))	
Thermistor						None	-		
Insulation clas	S					155 (F)			
Structure				Totally	enclosed, na	tural cooling (IP rating: IP6	7) (Note 2)	
	Ambient temperatur	re	Opera	ation: 0 °C to	40 °C (non-fre	ezing), storag	ge: -15 °C to 7	70 °C (non-fre	ezing)
	Ambient humidity		Operation: 10	0 %RH to 80 %	6RH (non-cond	densing), stora	ge: 10 %RH to	90 %RH (nor	n-condensing)
Environment *3	Ambience		Indoo	ors (no direct	sunlight); no d	corrosive gas,	inflammable	gas, oil mist o	r dust
	Altitude				2000 m or l	ess above sea	a level (Note 4)		
	Vibration resistance) *4	X: 24.	.5 m/s ² Y: 24.	5 m/s ²	X: 24.5 m/s	² Y: 49 m/s ²	X: 24.5 m/s	² Y: 29.4 m/s ²
Vibration rank						V10 ^{⋆6}		1	
Permissible	L	[mm]	55	55	55	79	79	79	79
load for the	Radial	[N]	980	980	980	2058	2058	2058	2058
shaft *5	Thrust	[N]	490	490	490	980	980	980	980
	Standard	[kg]	4.8	6.2	7.3	11	16	20	27
Mass	With electromagnet brake		6.7	8.2	9.3	17	22	26	33

^{2.} The shaft-through portion is excluded. The servo motor with oil seal is rated IP67 as well (excluding the shaft-through portion), and for geared servo motor, IP rating of the gear reducer portion is equivalent to IP44. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through

portion.

3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

4. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

5. The value in angle brackets is applicable when the servo motor is combined with MR-J4-DU900B(-RJ) drive unit, and the maximum torque is increased with a parameter

^{6.} This value is applicable when the servo motor is combined with MR-J4-700GF(-RJ)/MR-J4-700B(-RJ)/MR-J4-700A(-RJ) servo amplifier. Contact your local sales office for the regenerative braking frequency with MR-J4-DU900B(-RJ) drive unit.

7. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

HG-SR 2000 r/min Series (200 V Class) Electromagnetic Brake Specifications (Note 1)

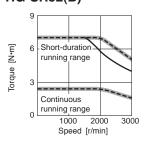
Model	HG-SR	52B	102B	152B	202B	352B	502B	702B
Type				Spring act	uated type sa	fety brake		
Rated voltage					24 V DC ₋₁₀ %			
Power consumption	[W] at 20 °C	20	20	20	34	34	34	34
Electromagnetic brake stat torque	ic friction [N·m]	8.5 or higher	8.5 or higher	8.5 or higher	44 or higher	44 or higher	44 or higher	44 or higher
Darminaible broking work	Per braking [J]	400	400	400	4500	4500	4500	4500
Permissible braking work	Per hour [J]	4000	4000	4000	45000	45000	45000	45000
Electromagnetic brake life	Number of braking times	20000	20000	20000	20000	20000	20000	20000
(Note 2)	Work per braking [J]	200	200	200	1000	1000	1000	1000

Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

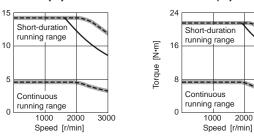
Forque [N·m]

HG-SR 2000 r/min Series (200 V Class) Torque Characteristics

HG-SR52(B) (Note 1, 2, 3, 4)

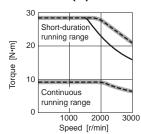


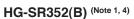
HG-SR102(B) (Note 1, 2, 3, 4, 6)

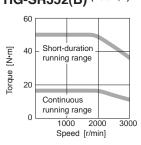


HG-SR152(B) (Note 1, 2, 3, 4, 6) HG-SR202(B) (Note 1, 2, 3, 4, 6)

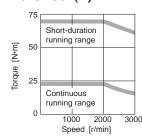
3000



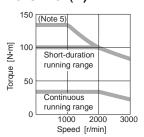




HG-SR502(B) (Note 1, 4)



HG-SR702(B) (Note 1, 4)



Notes: 1. For 3-phase 200 V AC.

- 2. --- : For 1-phase 230 V AC.
 - 3. : For 1-phase 200 V AC. This line is only drawn where it differs from the other two lines.
 - 4. Torque drops when the power supply voltage is below the specified value.
- 5. This value is applicable when the servo motor is combined with MR-J4-DU900B(-RJ) drive unit, and the maximum torque is increased with a parameter setting.
- 6. When using a combination of the servo motors and MR-J4-100_ or MR-J4-200_ with a 1-phase power supply, use the servo amplifiers at 75 % or less of the effective load ratio.

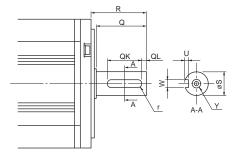
HG-SR 2000 r/min Series (200 V Class) Special Shaft End Specifications

Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model				Va	riable di	mens	ions			
iviodei	S	R	Q	W		QK	QL	U	r	Y
HG-SR52(B)K, 102(B)K, 152(B)K	24h6	55	50	8	0 -0.036	36	5	4 +0.2	4	M8 screw
HG-SR202(B)K, 352(B)K, 502(B)K, 702(B)K	35 ^{+0.010}	79	75	10	0 -0.036	55	5	5 +0.2	5	Depth: 20

Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.



[Unit: mm]

^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

^{2.} A key is not supplied with the servo motor. The key shall be installed by the user.

HG-SR 2000 r/min Series (Medium Inertia, Medium Capacity) (400 V Class) Specifications

	rvo motor model	HG-SR	524(B)	1024(B)	1524(B)	2024(B)	3524(B)	5024(B)	7024(B)
	rvo amplifier model	MR-J4-		T	f Rotary Servo				ı
Power supply of	capacity *1	[kVA]	1.0	1.7	2.5	3.5	5.5	7.5	10
Continuous running duty	Rated output	[kW]	0.5	1.0	1.5	2.0	3.5	5.0	7.0
(Note 7)	Rated torque (Note 3)	[N•m]	2.4	4.8	7.2	9.5	16.7	23.9	33.4
Maximum torqu	ne	[N•m]	7.2	14.3	21.5	28.6	50.1	71.6	100 <134> (Note 5)
Rated speed (N	ote 7)	[r/min]				2000			
Maximum spee	ed (Note 7)	[r/min]				3000			
Permissible ins	stantaneous speed	[r/min]				3450			
Power rate at	Standard	[kW/s]	7.85	19.7	32.1	19.5	35.5	57.2	74.0
continuous rated torque	With electromagnetic brake	[kW/s]	6.01	16.5	28.2	16.1	31.7	52.3	69.4
Rated current		[A]	1.5	2.8	4.7	4.9	7.0	11	13
Maximum curre	ent	[A]	4.5	8.9	17	17	27	42	59 <59> (Note 5)
Regenerative braking frequency *2	MR-J4-	[times/min]	46	29	139	47	34	29	25 (Note 6)
Moment of	Standard [3	× 10 ⁻⁴ kg•m ²]	7.26	11.6	16.0	46.8	78.6	99.7	151
inertia J	With electromagnetic brake [3	× 10 ⁻⁴ kg•m²]	9.48	13.8	18.2	56.5	88.2	109	161
Recommended	l load to motor inertia	ratio (Note 1)	15 times or less	17 times	s or less		15 times	s or less	
Speed/position	detector		,	Absolute/incre	emental 22-bit	encoder (reso	olution: 41943	04 pulses/rev)
Туре					Permanent n	nagnet synchi	onous motor	-	
Oil seal				None (Se	rvo motors wi	th oil seal are	available. (H	G-SR_J))	-
Thermistor						None			
Insulation class	 S					155 (F)			
Structure				Totally	enclosed, na	tural cooling (IP rating: IP67	7) (Note 2)	
	Ambient temperature	9	Opera	ation: 0 °C to	40 °C (non-fre	ezing), storag	je: -15 °C to 7	'0 °C (non-free	ezing)
	Ambient humidity		Operation: 10	%RH to 80 %	RH (non-cond	lensing), stora	ge: 10 %RH to	90 %RH (nor	n-condensing)
Environment *3	Ambience		Indoo	ors (no direct	sunlight); no c	corrosive gas,	inflammable g	gas, oil mist o	dust
	Altitude			•	2000 m or l	ess above sea	a level (Note 4)		
	Vibration resistance	*4	X: 24	.5 m/s² Y: 24.	5 m/s ²	X: 24.5 m/s	² Y: 49 m/s ²	X: 24.5 m/s ²	Y: 29.4 m/s ²
Vibration rank	I.			V10 *6					
Permissible	L	[mm]	55	55	55	79	79	79	79
load for the	Radial	[N]	980	980	980	2058	2058	2058	2058
shaft *5	Thrust	[N]	490	490	490	980	980	980	980
	Standard	[kg]	4.8	6.2	7.3	11	16	20	27
Mass	With electromagnetic		6.7	8.2	9.3	17	22	26	33

^{2.} The shaft-through portion is excluded. The servo motor with oil seal is rated IP67 as well (excluding the shaft-through portion), and for geared servo motor, IP rating of the gear reducer portion is equivalent to IP44. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through

^{3.} When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

^{4.} Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

5. The value in angle brackets is applicable when the servo motor is combined with MR-J4-DU900B4(-RJ) drive unit, and the maximum torque is increased with a parameter setting.

^{6.} This value is applicable when the servo motor is combined with MR-J4-700GF4(-RJ)/MR-J4-700B4(-RJ) servo amplifier. Contact your local sales office for the regenerative braking frequency with MR-J4-DU900B4(-RJ) drive unit.

^{7.} The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

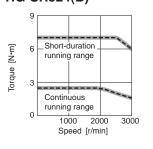
HG-SR 2000 r/min Series (400 V Class) Electromagnetic Brake Specifications (Note 1)

Model	HG-SR	524B	1024B	1524B	2024B	3524B	5024B	7024B
Type				Spring act	uated type sa	fety brake		
Rated voltage					24 V DC ₋₁₀ %			
Power consumption	[W] at 20 °C	20	20	20	34	34	34	34
Electromagnetic brake stat torque	ic friction [N•m]	8.5 or higher	8.5 or higher	8.5 or higher	44 or higher	44 or higher	44 or higher	44 or higher
Dorminaible broking work	Per braking [J]	400	400	400	4500	4500	4500	4500
Permissible braking work	Per hour [J]	4000	4000	4000	45000	45000	45000	45000
Electromagnetic brake life	Number of braking times	20000	20000	20000	20000	20000	20000	20000
(NOIG 2)	Work per braking [J]	200	200	200	1000	1000	1000	1000

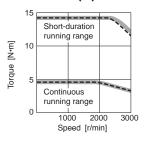
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

HG-SR 2000 r/min Series (400 V Class) Torque Characteristics

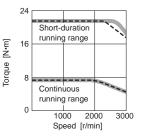
HG-SR524(B) (Note 1, 2, 3)



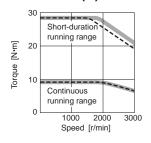
HG-SR1024(B) (Note 1, 2, 3)



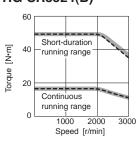
HG-SR1524(B) (Note 1, 2, 3)



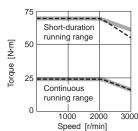
HG-SR2024(B) (Note 1, 2, 3)



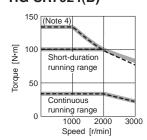
HG-SR3524(B) (Note 1, 2, 3)



HG-SR5024(B) (Note 1, 2, 3)



HG-SR7024(B) (Note 1, 2, 3)



Notes: 1. For 3-phase 400 V AC.

- 2. ---- : For 3-phase 380 V AC.
- 3. Torque drops when the power supply voltage is below the specified value.
- 4. This value is applicable when the servo motor is combined with MR-J4-DU900B4(-RJ) drive unit, and the maximum torque is increased with a parameter setting.

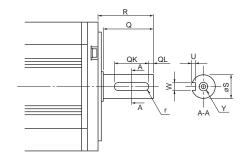
HG-SR 2000 r/min Series (400 V Class) Special Shaft End Specifications

Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model				Va	riable di	mens	ions				
iviodei	S	R	Q	W		QK	QL	U		r	Υ
HG-SR524(B)K, 1024(B)K, 1524(B)K	24h6	55	50	8	0 -0.036	36	5	4	+0.2	4	M8 screw
HG-SR2024(B)K, 3524(B)K, 5024(B)K, 7024(B)K	35 ^{+0.010}	79	75	10	0 -0.036	55	5	5	+0.2	5	Depth: 20

Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.



[Unit: mm]

^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

^{2.} A key is not supplied with the servo motor. The key shall be installed by the user.

HG-JR 3000 r/min Series (Low Inertia, Medium Capacity) (200 V Class) Specifications

Rotary se	ervo motor model	HG-JR	53(B)	73(B)	103(B)	153(B)	203(B)	353(B)	503(B)	703(B)	903(B)
Compatible se	rvo amplifier model	MR-J4-		Refer t					d Servo Ar	nplifier"	
<u> </u>	·	MR-J4W				n pp. 2-4 a					
Power supply	capacity *1	[kVA]	1.0	1.3	1.7	2.5	3.5	5.5	7.5	10	13
Continuous running duty	Rated output	[kW]	0.5	0.75	1.0	1.5	2.0	3.3 <3.5> (Note 4)	5.0	7.0	9.0
(Note 10)	Rated torque (Note 3)	[N•m]	1.6	2.4	3.2	4.8	6.4	10.5 <11.1> (Note 4)	15.9	22.3	28.6
Maximum torq	ue	[N•m]	4.8 <6.4> (Note 5)	7.2 <9.6> (Note 5)	9.6 <12.7> (Note 5)	14.3 <19.1> (Note 5)	19.1 <25.5> (Note 5)	32.0 <44.6> (Note 5)	47.7 <63.7> (Note 5)	66.8 <78.0> (Note 8)	85.8
Rated speed (*	Note 10)	[r/min]					3000			'	
Maximum spec	ed (Note 10)	[r/min]				6000				50	00
Permissible in	stantaneous speed	[r/min]				6900				57	50
Power rate at	Standard	[kW/s]	16.7	27.3	38.2	60.2	82.4	83.5	133	115	147
continuous rated torque	With electromagnet	tic [kW/s]	12.5	22.0	32.2	53.1	74.8	71.6	119	93.9	125
Rated current		[A]	3.0	5.6	5.6	11	11	17 <18> (Note 4)	27	34	41
Maximum curr	ent	[A]	9.0 <12> (Note 5)	17 <23> (Note 5)	17 <23> (Note 5)	32 <43> (Note 5)	32 <43> (Note 5)	51 <71>(Note 5)	81 <108> (Note 5)	103 <134> (Note 8)	134
			67	98	76	271	206	73	68	56	204
Regenerative	MR-J4-	[times/min]	<137> (Note 5)	<511> (Note 5)	<396> (Note 5)			<98> (Note 5)	<89> (Note 5, 9)	(Note 9)	(Note 6, 9)
braking frequency *2	MR-J4W	[times/min]	328 <328> (Note 5)	237	186	-	-	-	-	-	-
Moment of	Standard	[× 10 ⁻⁴ kg•m ²]	1.52	2.09	2.65	3.79	4.92	13.2	19.0	43.3	55.8
inertia J	With electromagnetic brake	[× 10 ⁻⁴ kg•m²]	2.02	2.59	3.15	4.29	5.42	15.4	21.2	52.9	65.4
Recommende	d load to motor inerti	a ratio (Note 1)				10	times or le	ess	l .		
Speed/position	detector			Absolute	e/incremen	tal 22-bit e	ncoder (re	solution: 4	194304 pul	ses/rev)	
Туре					Per	manent ma	agnet sync	hronous m	otor		
Oil seal							Installed				
Thermistor							None				
Insulation clas	S						155 (F)				
Structure					Totally enc	osed, natu	ral cooling	(IP rating:	IP67) (Note 2)	
	Ambient temperatu	re	Op	peration: 0	°C to 40 °C	C (non-free	zing), stora	age: -15 °C	to 70 °C (non-freezin	g)
	Ambient humidity		Operation	: 10 %RH t	o 80 %RH	(non-conde	nsing), stor	age: 10 %F	RH to 90 %I	RH (non-coi	ndensing)
Environment *3	Ambience		In	doors (no	direct sunli	ght); no co	rrosive gas	s, inflamma	ble gas, oi	l mist or du	st
Livilonineil	Altitude				20	00 m or les	ss above s	ea level (No	te 7)		
	Vibration resistance	e *4			X: 24.5	m/s² Y: 24	.5 m/s ²			X: 24.5 Y: 29.4	
Vibration rank							V10 *6				
Permissible	L	[mm]	40	40	40	40	40	55	55	79	79
load for the	Radial	[N]	323	323	323	323	323	980	980	2450	2450
shaft *5	Thrust	[N]	284	284	284	284	284	490	490	980	980
	Standard	[kg]	3.0	3.7	4.5	5.9	7.5	13	18	29	36
Mass	With electromagnet brake		4.4	5.1	5.9	7.3	8.9	15	20	35	42
Notes: 1. Contact y	our local sales office if th	e load to motor in	ertia ratio exc	ceeds the value	ue in the table).					

- Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

 2. The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.
 - 3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

- 7. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.
- 8. The value in angle brackets is applicable when the servo motor is combined with MR-J4-DU900B(-RJ) drive unit, and the maximum torque is increased with a parameter setting.
- 9. This value is applicable when the servo motor is combined with MR-J4-_GF(-RJ)/MR-J4-_B(-RJ)/MR-J4-_A(-RJ) servo amplifier. Contact your local sales office for the regenerative braking frequency with MR-J4-DU900B(-RJ) drive unit.
- 10. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

^{4.} The value in angle brackets is applicable when the servo motor is combined with MR-J4-500GF(-RJ)/MR-J4-500B(-RJ)/MR-J4-500A(-RJ) servo amplifier. 5. The value in angle brackets is applicable when the maximum torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of HG-JR Servo Motor Series and Servo Amplifier (200 V/400 V Class) for Increasing the Maximum Torque to 400% of the Rated Torque" on p. 2-7 in this catalog for the available

combinations. 6. This value is applicable when the external regenerative resistors, GRZG400-_Ω (standard accessory) are used with cooling fans (two units of 92 mm × 92 mm, minimum airflow: 1.0 m³/min). Note that [Pr. PA02] must be changed.

HG-JR 3000 r/min Series (200 V Class) Electromagnetic Brake Specifications (Note 1)

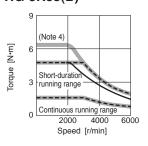
Model	HG-JR	53B	73B	103B	153B	203B	353B	503B	703B	903B		
Туре			Spring actuated type safety brake									
Rated voltage			24 V DC ₋₁₀ %									
Power consumption	[W] at 20 °C	11.7	11.7	11.7	11.7	11.7	23	23	34	34		
Rated voltage							44 or higher					
De resignible broking work	Per braking [J]	64	64	64	64	64	400	400	4500	4500		
Permissible braking work	Per hour [J]	640	640	640	640	640	4000	4000	45000	45000		
Electromagnetic brake life	Number of braking times	5000	5000	5000	5000	5000	5000	5000	20000	20000		
	Work per braking [J]	64	64	64	64	64	400	400	1000	1000		

Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

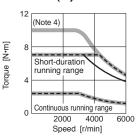
2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HG-JR 3000 r/min Series (200 V Class) Torque Characteristics

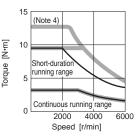
HG-JR53(B) (Note 1, 2, 3, 5, 6, 7)



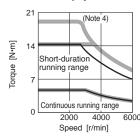
HG-JR73(B) (Note 1, 2, 3, 5, 6, 7)



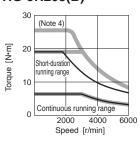
HG-JR103(B) (Note 1, 3, 5, 6, 7)



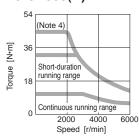
HG-JR153(B) (Note 1, 3, 5, 6, 7)



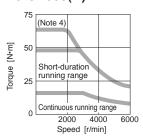
HG-JR203(B) (Note 1, 3, 5, 6, 7)



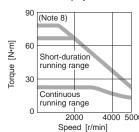
HG-JR353(B) (Note 1, 5)



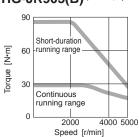
HG-JR503(B) (Note 1, 5)



HG-JR703(B) (Note 1, 5)



HG-JR903(B) (Note 1, 5)



- Notes: 1. For 3-phase 200 V AC.
 - 2. --- : For 1-phase 230 V AC.
 - 3. : For 1-phase 200 V AC. This line is only drawn where it differs from the other two lines.
 - 4. This value is applicable when the maximum torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of HG-JR Servo Motor Series and Servo Amplifier (200 V/400 V Class) for Increasing the Maximum Torque to 400% of the Rated Torque" on p. 2-7 in this catalog.
 - 5. Torque drops when the power supply voltage is below the specified value.
 - When a 1-phase 200 V AC input is used, increasing the maximum torque to 400% is not possible with HG-JR servo motor series.
 - When using a combination of the servo motors and MR-J4-100_ or MR-J4-200_ with a 1-phase power supply, use the servo amplifiers at 75 % or less of the effective load ratio.
 - This value is applicable when the servo motor is combined with MR-J4-DU900B(-RJ) drive unit, and the maximum torque is increased with a parameter setting.

HG-JR 3000 r/min Series (200 V Class) Special Shaft End Specifications

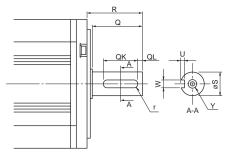
Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model				Va	riable di	mens	ions			
iviodei	S	R	Q		W	QK	QL	U	r	Υ
HG-JR53(B)K, 73(B)K, 103(B)K, 153(B)K, 203(B)K	16h6	40	30	5	0 -0.030	25	2	3 +0.1	2.5	M4 screw Depth: 15
HG-JR353(B)K, 503(B)K	28h6	55	50	8	0 -0.036	36	5	4 +0.2	4	M8 screw
HG-JR703(B)K, 903(B)K	35 ^{+0.010}	79	75	10	0 -0.036	55	5	5 +0.2	5	Depth: 20

Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.

2. A key is not supplied with the servo motor. The key shall be installed by the user.



[Unit: mm]

HG-JR 3000 r/min Series (Low Inertia, Medium Capacity) (400 V Class) Specifications

Compatible servo amplifier mode MR-N4- Refer to "Combinations of Rotary Servo Motor and Servo Amplifier" on p. 2-6 in this catalogy. Power supply capacity "1 Refer to "Combinations of Rotary Servo Motor and Servo Amplifier" on p. 2-6 in this catalogy. Power supply capacity "1 Refer to "Combinations of Rotary Servo Motor and Servo Amplifier" on p. 2-6 in this catalogy. Power supply capacity "1 Refer to "Combinations of Rotary Servo Motor and Servo Amplifier" on p. 2-6 in this catalogy. Refer to "Combinations of Rotary Servo Motor and Servo Amplifier" on p. 2-6 in this catalogy. Refer to "Combinations of Rotary Servo Motor and Servo Motor and Servo Amplifier" on p. 2-6 in this catalogy. Refer to "Combinations of Rotary Servo Motor and Servo Moto	Rotary se	rvo motor model	HG-JR	534(B)	734(B)	1034(B)	1534(B)	2034(B)	3534(B)	5034(B)	7034(B)	9034(B)			
Continuous running duty Rated torque Norm 1.6 2.4 3.2 4.8 6.4 1.15 1.5 2.0 3.3 3.3 1.5 1.5 2.8 2.8 6.8 1.5 1.5 2.2 2.3 28.6 1.5 1.5 2.8 2.5 1.5 1.5 1.5 2.8 2.5 1.5 1.5 1.5 1.5 1.5 2.8 2.5 1.	Compatible se	rvo amplifier model	MR-J4-	Refer to	"Combinat	ions of Rot	ary Servo	Motor and	Servo Amp	olifier" on p	. 2-6 in this	catalog.			
Rated output Review 1.6 1.5 2.4 3.2 4.8 6.4 10.5 5.0 7.0 9.0	Power supply of	capacity *1	[kVA]	1.0	1.3	1.7	2.5	3.5		7.5	10	13			
Rated torque Normal Norm		Rated output	[kW]	0.5	0.75	1.0	1.5	2.0		5.0	7.0	9.0			
Maximum torque		Rated torque (Note 3)	[N·m]	1.6	2.4	3.2	4.8	6.4		15.9	22.3	28.6			
Maximum speed Maximum spee	Maximum torq	ue	[N•m]	_				-				85.8			
Permissible instantaneous speed [r/min] 6900 5750	Rated speed (N	lote 10)	[r/min]					3000							
Power rate at continuous rated torque	Maximum spee					6000									
Continuous rated torque With electromagnetic brake	Permissible ins	stantaneous speed	[r/min]				6900				57	50			
Rated current	Power rate at	Standard	[kW/s]	16.7	27.3	38.2	60.2	82.4	83.5	133	115	147			
Maximum current [A] 1.5 2.8 2.8 5.4 5.4 4.8 8.8 17 17 26 41 52 56 60.5 160.5			etic [kW/s]	12.5	22.0	32.2	53.1	74.8	71.6	119	93.9	125			
Maximum current A	Rated current		[A]	1.5	2.8	2.8	5.4	5.4		14	17	21			
Draking frequency 12 Etimes/min frequency 13.2 14.2 15.2 15.4 15.4 15.4 15.4 15.4 15.4 15.5 15.8 1	Maximum current [A]			_		_			_		-	67			
With electromagnetic Fix 10 ⁻⁴ kg·m² 2.02 2.59 3.15 4.29 5.42 15.4 21.2 52.9 65.4	braking	MR-J4-	[times/min]						_						
Inertia J	Moment of	Standard	[x 10 ⁻⁴ kg•m ²]	1.52	2.09	2.65	3.79	4.92	13.2	19.0	43.3	55.8			
Speed/position detector Absolute/incremental 22-bit encoder (resolution: 4194304 pulses/rev)			[x 10 ⁻⁴ kg•m ²]	2.02	2.59	3.15	4.29	5.42	15.4	21.2	52.9	65.4			
Permanent magnet synchronous motor Oil seal Installed Installed	Recommended	d load to motor inert	tia ratio (Note 1)	10 times or less											
Dil seal Installed Installed Thermistor None	Speed/position	detector		Absolute/incremental 22-bit encoder (resolution: 4194304 pulses/rev)											
Thermistor None	Туре			` ' '											
Structure	Oil seal														
Structure Totally enclosed, natural cooling (IP rating: IP67) (Note 2)	Thermistor														
Ambient temperature	Insulation class	S						155 (F)							
Ambient humidity	Structure				-	Totally enc	losed, natu	ral cooling	(IP rating:	IP67) (Note 2	2)				
Ambience		Ambient temperatu	ıre												
Altitude Vibration resistance '4 Vibration rank V10 '6 Permissible load for the shaft '5 Thrust Altitude 2000 m or less above sea level (Note 7) X: 24.5 m/s² Y: 24.5 m/s² X: 24.5 m/s² Y: 24.5 m/s² Y10 '6 V10 '6 Radial [N] 323 323 323 323 323 980 980 2450 2450 shaft '5 Thrust [N] 284 284 284 284 284 490 490 980 980		Ambient humidity		Operation	: 10 %RH t	o 80 %RH	(non-conde	nsing), stor	age: 10 %F	RH to 90 %l	RH (non-co	ndensing)			
Altitude 2000 m or less above sea level (Note 7) X: 24.5 m/s² X: 24.5 m/s² Y: 29.4 m/s²	Environment *3	Ambience		In	doors (no	direct sunli	ght); no co	rrosive gas	s, inflamma	ble gas, oi	l mist or du	ıst			
Vibration resistance '4 X: 24.5 m/s² Y: 24.5 m/s² Y: 29.4 m/s² Vibration rank V10 '6 Permissible load for the shaft '5 L [mm] 40 40 40 40 55 55 79 79 Thrust [N] 323 323 323 323 980 980 2450 2450 Shaft '5 Thrust [N] 284 284 284 284 490 490 980 980	LITVITOTITICITE	Altitude				20	00 m or les	ss above s	ea level (No	te 7)					
Permissible load for the shaft '5 L [mm] 40 40 40 40 55 55 79 79 Thrust [N] 323 323 323 323 323 980 980 2450 2450 Thrust [N] 284 284 284 284 490 490 980 980		Vibration resistance	e *4												
load for the shaft '5 Radial [N] 323 323 323 323 323 980 980 2450 2450 Thrust [N] 284 284 284 284 490 490 980 980	Vibration rank						V10 *6								
shaft '5 Thrust [N] 284 284 284 284 490 490 980 980	Permissible	L	[mm]	40	40	40	40	40	55	55	79	79			
1111001 [11] 204 204 204 204 400 400 000 000	load for the	Radial	[N]	323	323	323	323	323	980	980	2450	2450			
Standard [kg] 3.0 3.7 4.5 5.9 7.5 13 18 29 36	shaft *5	Thrust	[N]	284	284	284	284	284	490	490	980	980			
		Standard	[kg]	3.0	3.7	4.5	5.9	7.5	13	18	29	36			
Mass With electromagnetic brake [kg] 4.4 5.1 5.9 7.3 8.9 15 20 35 42	Mass	_	etic [kg]	4.4	5.1	5.9	7.3	8.9	15	20	35	42			

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

- 2. The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion. 3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

- 7. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.
- 8. The value in angle brackets is applicable when the servo motor is combined with MR-J4-DU900B4(-RJ) drive unit, and the maximum torque is increased with a parameter setting.
- 9. This value is applicable when the servo motor is combined with MR-J4-_GF4(-RJ)/MR-J4-_B4(-RJ)/MR-J4-_A4(-RJ) servo amplifier. Contact your local sales office for the regenerative braking frequency with MR-J4-DU900B4(-RJ) drive unit.
- 10. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

^{4.} The value in angle brackets is applicable when the servo motor is combined with MR-J4-500GF4(-RJ)/MR-J4-500B4(-RJ)/MR-J4-500A4(-RJ) servo amplifier.

^{5.} The value in angle brackets is applicable when the maximum torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of HG-JR Servo Motor Series and Servo Amplifier (200 V/400 V Class) for Increasing the Maximum Torque to 400% of the Rated Torque" on p. 2-7 in this catalog for the available combinations.

^{6.} This value is applicable when the external regenerative resistors, GRZG400-_Ω (standard accessory) are used with cooling fans (two units of 92 mm × 92 mm, minimum airflow: 1.0 m³/min). Note that [Pr. PA02] must be changed.

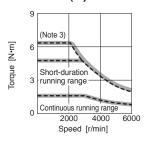
HG-JR 3000 r/min Series (400 V Class) Electromagnetic Brake Specifications (Note 1)

Model	HG-JR	534B	734B	1034B	1534B	2034B	3534B	5034B	7034B	9034B	
Type	Spring actuated type safety brake										
Rated voltage	24 V DC ₋₁₀ %										
Power consumption [W] at 20 °C		11.7	11.7	11.7	11.7	11.7	23	23	34	34	
Electromagnetic brake stat torque	6.6 or higher	6.6 or higher	6.6 or higher	6.6 or higher	6.6 or higher	16 or higher	16 or higher	44 or higher	44 or higher		
Darminaible broking work	Per braking [J]	64	64	64	64	64	400	400	4500	4500	
Permissible braking work	Per hour [J]	640	640	640	640	640	4000	4000	45000	45000	
Electromagnetic brake life	Number of braking times	5000	5000	5000	5000	5000	5000	5000	20000	20000	
(Note 2)	Work per braking [J]	64	64	64	64	64	400	400	1000	1000	

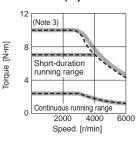
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

HG-JR 3000 r/min Series (400 V Class) Torque Characteristics

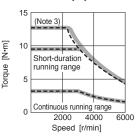
HG-JR534(B) (Note 1, 2, 4)



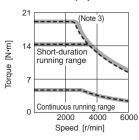
HG-JR734(B) (Note 1, 2, 4)



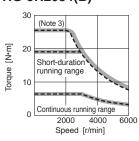
HG-JR1034(B) (Note 1, 2, 4)



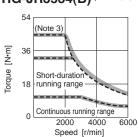
HG-JR1534(B) (Note 1, 2, 4)



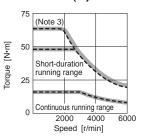
HG-JR2034(B) (Note 1, 2, 4)



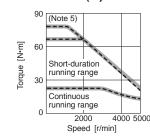
HG-JR3534(B) (Note 1, 2, 4)



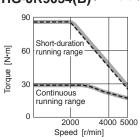
HG-JR5034(B) (Note 1, 2, 4)



HG-JR7034(B) (Note 1, 2, 4)



HG-JR9034(B) (Note 1, 2, 4)



- Notes: 1. For 3-phase 400 V AC.
 - 2. --- : For 3-phase 380 V AC.
 - 3. This value is applicable when the maximum torque is increased with a combination with a larger-capacity servo amplifier.

 Refer to "Combinations of HG-JR Servo Motor Series and Servo Amplifier (200 V/400 V Class) for Increasing the Maximum Torque to 400% of the Rated Torque" on p. 2-7 in this catalog.
 - 4. Torque drops when the power supply voltage is below the specified value.
 - This value is applicable when the servo motor is combined with MR-J4-DU900B4(-RJ) drive unit, and the maximum torque is increased with a parameter setting.

HG-JR 3000 r/min Series (400 V Class) Special Shaft End Specifications

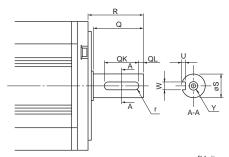
Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model	Variable dimensions											
iviodei	S	R	Q	W		QK	QL	U	r	Y		
HG-JR534(B)K, 734(B)K, 1034(B)K, 1534(B)K, 2034(B)K	16h6	40	30	5	0 -0.030	25	2	3 +0.1	2.5	M4 screw Depth: 15		
HG-JR3534(B)K, 5034(B)K	28h6	55	50	8	0 -0.036	36	5	4 +0.2	4	M8 screw		
HG-JR7034(B)K, 9034(B)K	35 ^{+0.010}	79	75	10	0 -0.036	55	5	5 +0.2	5	Depth: 20		

Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.

2. A key is not supplied with the servo motor. The key shall be installed by the user.



[Unit: mm]

^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HG-JR 1000 r/min Series (Low Inertia, Medium/Large Capacity) (200 V Class) Specifications

Rotary ser														
	Rotary servo motor model HG-JR		601(B)	801(B)	12K1(B)	15K1	20h	<1	25K1		30K	1	37l	K1
Compatible ser	vo amplifier model	MR-J4-	Refer to "0	Combination	s of Rotary	Servo Mo	otor and S	ervo	Amplifier ¹	on p	. 2-5	in thi	s cata	log.
Power supply c	capacity *1	[kVA]	8.6	12	18	22	30)	38		48		59	9
Continuous running duty	Rated output	[kW]	6.0	8.0	12	15	20)	25		30		37	7
(Note 7)	Rated torque (Note 3)	[N·m]	57.3	76.4	115	143	19	1	239		286	;	35	i3
Maximum torqu	ıe	[N•m]	172	229	345	429	57	3	717		858	,	10	59
Rated speed (No	ote 7)	[r/min]	1000											
Maximum spee	ed (Note 7)	[r/min]		2000					1500					
Permissible ins	tantaneous speed	[r/min]		2300					1725					
Power rate at	Standard	[kW/s]	187	265	420	418	58	2	748		594	ŀ	76	31
	With electromagneti brake	ic [kW/s]	167	243	394	-	-		-		-		-	
Rated current		[A]	31	47	60	67	94	1	95		121		15	52
Maximum curre	ent	[A]	108	165	208	231	31	8	313		399	,	49) 5
Regenerative braking frequency *2	MR-J4-	[times/min]	82 (Note 6)	322 (Note 4, 6)	224 (Note 4, 6)	234 (Note 4, 6)	18 (Note		150 (Note 4, 6)	- (Note 6	3)	- (Note	e 6)
Mamont of	Standard [[× 10 ⁻⁴ kg•m ²]	176	220	315	489	62	7	764		1377	7	163	37
illiettia J	With electromagnetic brake [[× 10 ⁻⁴ kg•m²]	196	240	336	-	-		-		-		-	
Recommended	l load to motor inertia	a ratio (Note 1)				10 tir	nes or les	ss						
Speed/position	detector			Absolute/ir	cremental 2	22-bit enc	oder (reso	olutio	n: 419430	04 pu	lses/r	ev)		
Туре					Permar	nent magi	net synchi	ronou	is motor					
Oil seal			Installed											
Thermistor			None Built-in											
Insulation class	<u> </u>		155 (F)											
Structure			Totally end (IP ra	Totally enclosed, force cooling (IP rating: IP44) (Note 2)							⇒ 2)			
	Ambient temperatur	е	Operation: 0 °C to 40 °C (non-freezing), storage: -15 °C to 70 °C (non-freezing)											
	Ambient humidity		Operation: 10 %RH to 80 %RH (non-condensing), storage: 10 %RH to 90 %RH (non-condensing)											sing)
Environment *3	Ambience		Ind	oors (no dire	ect sunlight)	; no corro	sive gas,	inflan	nmable g	as, oi	l mist	or d	ust	
	Altitude				2000 ו	m or less	above se	a leve	el (Note 5)					
			X: 24.5 m/s ² Y: 24.5 m/s ² X: 9.8 m/s ² Y: 9.8 m/s										Y: 9.8	m/s ²
	Vibration resistance	* *4												
Vibration rank	Vibration resistance	, *4					V 10	140			140		140	
Vibration rank Permissible	Vibration resistance	[mm]	85	116	116	140		0	140		140)	14	10
Permissible	Vibration resistance L Radial		85 2450	116 2940	116 2940				140 3234		140 4900	_	490	
Permissible	L	[mm]				140	14	34				0		00
Permissible load for the shaft *5	L Radial	[mm] [N]	2450	2940	2940	140 3234	14 323	34 70	3234		4900	0	490	00 60
Permissible load for the shaft *5	L Radial Thrust	[mm] [N] [N] [kg]	2450 980	2940 980	2940 980	140 3234 1470	14 323 147	34 70	3234 1470		4900 1960	0	490 190	00 60 10
Permissible load for the shaft *5	L Radial Thrust Standard With electromagneti	[mm] [N] [N] [kg] ic [kg]	2450 980 53	2940 980 62	2940 980 86	140 3234 1470 120	14 323 147 14	34 70 5	3234 1470		4900 1960 215	0	490 190 24	00 60 10
Permissible load for the shaft '5	L Radial Thrust Standard With electromagneti brake	[mm] [N] [N] [kg] ic [kg]	2450 980 53 65	2940 980 62 74	2940 980 86 97	140 3234 1470 120	14 323 147 14 -	34 70 5	3234 1470 165 - 200 V AC	to 24	4900 1960 215 -	0	490 190 24	00 60 10
Permissible load for the shaft '5 Mass	L Radial Thrust Standard With electromagnetibrake Power supply voltage	[mm] [N] [N] [kg] ic [kg]	2450 980 53 65	2940 980 62 74	2940 980 86 97	140 3234 1470 120	14 323 147 14 - 3-ph 0 50	34 70 5 nase 2	3234 1470 165 - 200 V AC	to 24	4900 1960 215 - - 0 V A	0 0 5	490 190 24	00 60 40

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

2. The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

^{3.} When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

4. This value is applicable when the external regenerative resistors, GRZG400-_Ω (standard accessory) are used with cooling fans (two units of 92 mm × 92 mm, minimum). airflow: 1.0 m³/min). Note that [Pr. PA02] must be changed.

5. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

6. This value is applicable when the servo motor is combined with MR-J4-_GF(-RJ)/MR-J4-_A(-RJ) servo amplifier. Contact your local sales office for the

regenerative braking frequency with MR-J4-DU_B(-RJ)/MR-J4-DU_A(-RJ) drive unit.

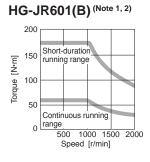
^{7.} The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

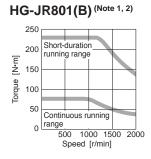
HG-JR 1000 r/min Series (200 V Class) Electromagnetic Brake Specifications (Note 1)

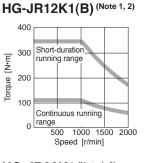
Model	HG-JR	601B	601B 801B								
Туре		Spring actuated type safety brake									
Rated voltage		· 	24 V DC ₋₁₀ %								
Power consumption	[W] at 20 °C	32	32	32							
Electromagnetic brake stati torque	tic friction [N•m]	126 or higher	126 or higher	126 or higher							
Darmingible broking work	Per braking [J]	5000	5000	5000							
Permissible braking work	Per hour [J]	45200	45200	45200							
Electromagnetic brake life	Number of braking times	20000	20000	20000							
	Work per braking [J]	400	400	400							

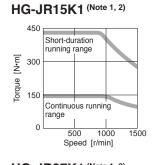
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

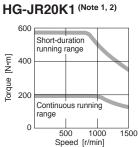
HG-JR 1000 r/min Series (200 V Class) Torque Characteristics

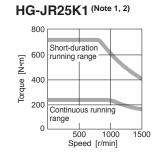


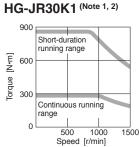


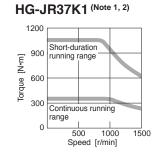










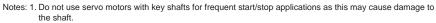


HG-JR 1000 r/min Series (200 V Class) Special Shaft End Specifications

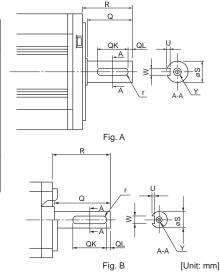
Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model	Variable dimensions										
iviodei	S	S R Q W Q		QK	QL	U	r	Y	Fig.		
HG-JR601(B)K	42h6	85	79	12 0 -0.040	70	5	5 +0.2	6	M8 screw Depth: 19.8		
HG-JR801(B)K, 12K1(B)K	55m6	116	110	16 ⁰ _{-0.040}	90	5	6 +0.2	8	M10 screw Depth: 27	А	
HG-JR15K1K, 20K1K, 25K1K	65m6	140	130	18 0 -0.040	120	5	7 +0.2	9	M12 screw Depth: 25		
HG-JR30K1K, 37K1K	80m6	140	140	22 0 -0.040	132	7	9 +0.2	11	M16 screw Depth: 30	В	



^{2.} A key is not supplied with the servo motor. The key shall be installed by the user.



^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

Notes: 1. For 3-phase 200 V AC.
2. Torque drops when the power supply voltage is below the specified value.

HG-JR 1000 r/min Series (Low Inertia, Medium/Large Capacity) (400 V Class) Specifications

Rotary servo motor model HG-JR		HG-JR	6014(B)	8014(B)	12K14(B)	15K	14	20K	14	25K1	4	30k	(14	37k	(14
Compatible ser	rvo amplifier model	MR-J4-	` '	Combination	. ,			and S	ervo	Amplifie	r" on	p. 2-0	in th	is cata	alog.
Power supply of	capacity *1	[kVA]	8.6	12	18	22	2	30)	38		4	8	5	9
Continuous running duty	Rated output	[kW]	6.0	8.0	12	15	5	20)	25		3	0	3	7
(Note 7)	Rated torque (Note 3)	[N•m]	57.3	76.4	115	143	3	19	1	239)	28	36	35	53
Maximum torqu		[N·m]	172	229	345	429	9	57	3	717	'	85	8	10	59
Rated speed (N		[r/min]			1000										
Maximum spee	ed (Note 7)	[r/min]		2000						150	0				
Permissible ins	stantaneous speed	[r/min]		2300						172	5				
Power rate at	Standard	[kW/s]	187	265	420	418	8	58	2	748	3	59	94	76	31
continuous rated torque	With electromagnetic brake	c [kW/s]	167	243	394	-		-		-		-		-	-
Rated current		[A]	16	23	30	33	3	47	7	48		6	0	7	6
Maximum curre	ent	[A]	54	80	104	114	4	16	1	160)	20)2	24	18
Regenerative braking frequency *2	MR-J4-	[times/min]	83 (Note 6)	331 (Note 4, 6)	229 (Note 4, 6)	239 (Note 4		18 (Note		152 (Note 4,		(Not	e 6)	(Not	e 6)
NA	Standard [:	× 10 ⁻⁴ kg•m ²]	176	220	315	489	9	62	7	764		13	77	16	37
Moment of inertia J	With electromagnetic brake [:	× 10 ⁻⁴ kg•m ²]	196	240	336	-		-		-				-	-
Recommended	load to motor inertia	ratio (Note 1)				10	times	or les	s						
Speed/position	detector			Absolute/ir	ncremental 2	22-bit e	ncode	er (reso	olutio	n: 4194	304 p	oulses	/rev)		
Туре					Permar	nent ma	gnet	synch	onou	is motor					
Oil seal							Insta	alled							
Thermistor				None Built-in											
Insulation class	3		155 (F)												
Structure			Totally enclosed, natural cooling (IP rating: IP67) (Note 2) Totally enclosed, force cooling (IP rating: IP44) (Note 2)									e 2)			
	Ambient temperature	Э	Operation: 0 °C to 40 °C (non-freezing), storage: -15 °C to 70 °C (non-freezing)												
	Ambient humidity		Operation: 10 %RH to 80 %RH (non-condensing), storage: 10 %RH to 90 %RH (non-condensing)											sing)	
Environment *3	Ambience		Ind	loors (no dire	ect sunlight)	; no cor	rosiv	e gas,	inflar	nmable	gas,	oil mi	st or d	ust	
	Altitude				2000 ו	m or les	ss ab	ove se	a leve	el (Note 5)					
	Vibration resistance	*4			X: 24.5 m/s ²	Y: 24.5	m/s ²	2				X: 9.8	3 m/s ²	Y: 9.8	m/s²
Vibration rank							V1	0 *6							
Permissible	L	[mm]	85	116	116	140	0	14	0	140)	14	10	14	10
load for the	Radial	[N]	2450	2940	2940	323	34	323	34	323	4	49	00	49	00
shaft *5	Thrust	[N]	980	980	980	147	70	147	70	147	0	19	60	19	60
	Standard	[kg]	53	62	86	120	0	14	5	165	;	21	5	240	
Mass	With electromagnetic [kg]		65	74	97	-		-		-		-		-	
	Power supply voltage		-			3-phase 380 V AC to			480 V A	C	3-phase 380 V A 460 V AC		C to		
Cooling fan	Frequency	[Hz]	-	-	-	50	60	50	60	50	60	50	60	50	60
	Input	[W]	-	-	-	65	90	65	90	65	90	130	230	130	230
	Current	[A]	-	-	-	0.12	0.14	0.12	0.14	0.12).14	0.25	0.33	0.25	0.33
Notes: 1. Contact y	our local sales office if the	load to motor in	ertia ratio exce	eds the value i	in the table.	·									

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

2. The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

^{4.} This value is applicable when the external regenerative resistors, GRZG400- $_{\Omega}$ (standard accessory) are used with cooling fans (two units of 92 mm \times 92 mm, minimum airflow: 1.0 m³/min). Note that [Pr. PA02] must be changed.

5. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

6. This value is applicable when the servo motor is combined with MR-J4-_GF4(-RJ)/MR-J4-_B4(-RJ)/MR-J4-_A4(-RJ) servo amplifier. Contact your local sales office for the

regenerative braking frequency with MR-J4-DU_B4(-RJ)/MR-J4-DU_A4(-RJ) drive unit.

^{7.} The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

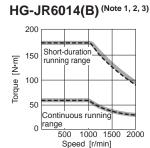
2-28

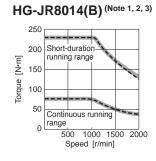
HG-JR 1000 r/min Series (400 V Class) Electromagnetic Brake Specifications (Note 1)

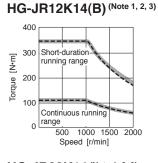
Model	HG-JR	6014B	8014B	12K14B					
Туре		§	Spring actuated type safety brake	.e					
Rated voltage		24 V DC. ₋₁₀ %							
Power consumption	[W] at 20 °C	32	32	32					
Electromagnetic brake stati torque	tic friction [N•m]	126 or higher	126 or higher	126 or higher					
Darmingible broking work	Per braking [J]	5000	5000	5000					
Permissible braking work	Per hour [J]	45200	45200	45200					
Electromagnetic broke life	Number of braking times	20000	20000	20000					
	Work per braking [J]	400	400	400					

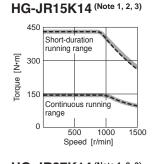
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

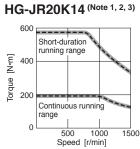
HG-JR 1000 r/min Series (400 V Class) Torque Characteristics

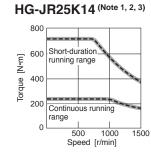


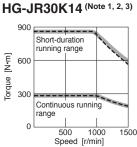


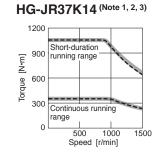












Notes: 1. : For 3-phase 400 V AC. 2. --- : For 3-phase 380 V AC.

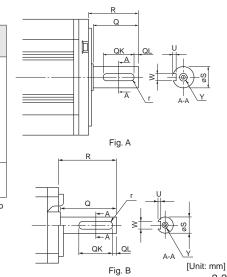
HG-JR 1000 r/min Series (400 V Class) Special Shaft End Specifications

Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model				Variable of	dimen	sions				Fia
iviodei	S	R	Q	W	QK	QL	U	r	Y	Fig.
HG-JR6014(B)K	42h6	85	79	12 0 -0.040	70	5	5 +0.2			
HG-JR8014(B)K, 12K14(B)K	55m6	116	110	16 ⁰ _{-0.040}	90	5	6 +0.2	8	M10 screw Depth: 27	А
HG-JR15K14K, 20K14K, 25K14K	65m6	140	130	18 0	120	5	7 +0.2	9	M12 screw Depth: 25	
HG-JR30K14K, 37K14K	80m6	140	140	22 0 -0.040	132	7	9 +0.2	11	M16 screw Depth: 30	В

Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.



^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

^{3.} Torque drops when the power supply voltage is below the specified value.

^{2.} A key is not supplied with the servo motor. The key shall be installed by the user.

HG-JR 1500 r/min Series (Low Inertia, Medium/Large Capacity) (200 V Class) Specifications

Rotary servo motor model HG-JR 701M(B) 11K1M(B) 15K1M(B) 22K1M 30K1M 37K1M								C1M					
Compatible se	ervo amplifier model	MR-J4-	Refer to "Com	binations of Rot	ary Servo Motor	and Serv	o Amp	lifier" or	n p. 2-5	in this ca	atalog.		
Power supply	capacity *1	[kVA]	10	16	22	33		4	-8	5	9		
Continuous running duty	Rated output	[kW]	7.0	11	15	22		3	0	3	7		
(Note 8)	Rated torque (Note 3)	[N•m]	44.6	70.0	95.5	140)	19	91	23	36		
Maximum toro	lue	[N•m]	134 <156> (Note 6)	210	286	420)	57	73	70	07		
Rated speed (Note 8)	[r/min]			15	00							
Maximum spe	ed (Note 8)	[r/min]		3000				25	00				
Permissible in	stantaneous speed	[r/min]		3450				28	75				
Power rate at	Standard	[kW/s]	113	223	289	401	I	58	32	72	26		
continuous rated torque	With electromagnet brake	tic [kW/s]	101	204	271	-			-	-	-		
Rated current		[A]	34	61	76	99		10	39	15	51		
Maximum curr	ent	[A]	111 <130> (Note 6)	200	246	315	5	47	79	56	61		
Regenerative braking frequency *2	MR-J4-	[times/min]	36 (Note 7)	143 (Note 4, 7)	162 (Note 4, 7)	104 (Note 4		(No	- te 7)	(Not	- te 7)		
Moment of	Standard	[× 10 ⁻⁴ kg•m ²]	176	220	315	489)	62	27	76	64		
inertia J	With electromagnetic brake	[× 10 ⁻⁴ kg•m²]	196	240	336	-			-	-	-		
Recommende	d load to motor inerti	a ratio (Note 1)			10 times	s or less							
Speed/position	n detector		Ab	solute/incremen	tal 22-bit encode	er (resolu	tion: 41	194304	pulses/r	ev)			
Туре				Per	manent magnet	synchron	ous m	otor					
Oil seal					Insta	alled							
Thermistor			None Built-in										
Insulation class	S		155 (F)										
Structure			,	enclosed, natura rating: IP67) (No	•	٦			d, force IP44) ^{(No}				
	Ambient temperatur	re	Operation	on: 0 °C to 40 °C	C (non-freezing),	storage:	-15 °C	to 70 °0	C (non-f	reezing)			
	Ambient humidity		Operation: 10 %	6RH to 80 %RH	(non-condensing), storage:	: 10 %F	RH to 90	%RH (n	on-cond	ensing)		
Environment *	³ Ambience		Indoors	(no direct sunli	ght); no corrosiv	e gas, inf	lamma	ble gas,	oil mist	or dust			
	Altitude			20	00 m or less abo	ove sea le	evel (Not	te 5)					
	Vibration resistance	e *⁴			X: 24.5 m/s ²	Y: 24.5 m	1/S ²						
Vibration rank					V1	0 *6		r		1			
Permissible	L	[mm]	85	116	116	140)	14	40		40		
load for the	Radial	[N]	2450	2940	2940	323			34	32			
shaft *5	Thrust	[N]	980	980	980	147	0	14	70	14	70		
	Standard	[kg]	53	53 62 86		120)	14	45	16	65		
Mass	With electromagnet brake	tic [kg]	65	74	97				-				
	Power supply voltage	ge	-	-	-	3-phase 200 V AC to 240 V AC							
Cooling fan	Frequency	[Hz]	-	-	-	50	60	50	60	50	60		
Cooling lan	Input	[W]	-	-	-	65	85	65	85	65	85		
	Current	[A]	-	-	-	0.20	0.23	0.20	0.23	0.20	0.23		
Notes: 1. Contact	your local sales office if the	e load to motor in	ertia ratio exceeds t	he value in the table	e.								

- Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

 2. The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

 3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

- 5. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.
 6. The value in angle brackets is applicable when the servo motor is combined with MR-J4-DU900B(-RJ) drive unit, and the maximum torque is increased with a parameter
- setting.
- 7. This value is applicable when the servo motor is combined with MR-J4-_GF(-RJ)/MR-J4-_B(-RJ)/MR-J4-_A(-RJ) servo amplifier. Contact your local sales office for the regenerative braking frequency with MR-J4-DU_B(-RJ)/MR-J4-DU_A(-RJ) drive unit.
- 8. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the asterisks 1 to 6.

^{4.} This value is applicable when the external regenerative resistors, GRZG400-Ω (standard accessory) are used with cooling fans (two units of 92 mm × 92 mm, minimum airflow: 1.0 m³/min). Note that [Pr. PA02] must be changed.

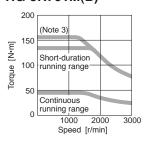
HG-JR 1500 r/min Series (200 V Class) Electromagnetic Brake Specifications (Note 1)

Model	HG-JR	701MB	701MB 11K1MB							
Туре		٤	Spring actuated type safety brake	.e						
Rated voltage		1	24 V DC ₋₁₀ %							
Power consumption	[W] at 20 °C	32	32	32						
Electromagnetic brake stati torque	tic friction [N•m]	126 or higher	126 or higher	126 or higher						
Darmingible broking work	Per braking [J]	5000	5000	5000						
Permissible braking work	Per hour [J]	45200	45200	45200						
Electromagnetic broke life	Number of braking times	20000	20000	20000						
	Work per braking [J]	400	400	400						

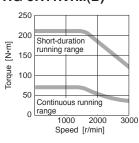
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

HG-JR 1500 r/min Series (200 V Class) Torque Characteristics

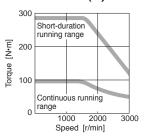
HG-JR701M(B) (Note 1, 2)



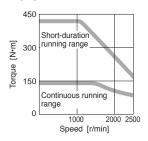




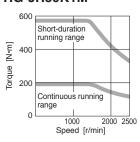
HG-JR15K1M(B) (Note 1, 2)



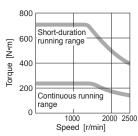
HG-JR22K1M (Note 1, 2)



HG-JR30K1M (Note 1, 2)







Notes: 1. For 3-phase 200 V AC.

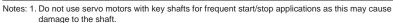
- Torque drops when the power supply voltage is below the specified value.
- 3. This value is applicable when the servo motor is combined with MR-J4-DU900B(-RJ) drive unit, and the maximum torque is increased with a parameter setting.

HG-JR 1500 r/min Series (200 V Class) Special Shaft End Specifications

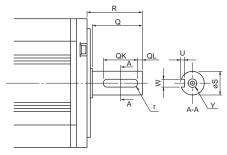
Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model	Variable dimensions											
iviodei	S	R	Q	W	QK	QL	U	r	Y			
HG-JR701M(B)K	42h6	85	79	12 0	70	5	5 +0.2	6	M8 screw Depth: 19.8			
HG-JR11K1M(B)K, 15K1M(B)K	55m6	116	110	16 ⁰ _{-0.040}	90	5	6 +0.2	8	M10 screw Depth: 27			
HG-JR22K1MK, 30K1MK, 37K1MK	65m6	140	130	18 ⁰ _{-0.040}	120	5	7 +0.2	9	M12 screw Depth: 25			



2. A key is not supplied with the servo motor. The key shall be installed by the user.



^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HG-JR 1500 r/min Series (Low Inertia, Medium/Large Capacity) (400 V Class) Specifications

Rotary se	ervo motor model	HG-JR	701M4(B)	11K1M4(B)	15K1M4(B)	22K1	M4	30K1	M4	37K1	M4	45K	1M4	55K	(1M4
Compatible se	rvo amplifier model	MR-J4-	Refer to "0	Combination	s of Rotary	Servo I	Motor	and S	ervo	Amplifie	er" or	p. 2-6	3 in th	is cata	alog.
Power supply	capacity *1	[kVA]	10	16	22	33	3	48	3	59		7	1	8	30
Continuous running duty	Rated output	[kW]	7.0	11	15	22	2	30)	37		4	5	5	55
(Note 8)	Rated torque (Note 3)	[N•m]	44.6	70.0	95.5	14	0	19	1	236	5	28	36	3	50
Maximum torq		[N•m]	134 <156> (Note 6)	210	286	42	0	573	3	707	7	85	59	10	050
Rated speed (Note 8)	[r/min]					15	00							
Maximum spe	ed (Note 8)	[r/min]		3000				,		250	0				
Permissible in	stantaneous speed	[r/min]		3450						287	2875				
Power rate at	Standard	[kW/s]	113	223	289	40	1	583	2	726	6	59	96	7	49
continuous rated torque	With electromagneti brake	[kW/s]	101	204	271	-		-		-		-			-
Rated current		[A]	17	31	38	50)	68	3	79		8	5	1	10
Maximum curr	ent	[A]	56 <65> (Note 6)	100	123	17	0	23	5	263	3	28	38	3	57
Regenerative braking frequency *2	MR-J4-	[times/min]	36 (Note 7)	143 (Note 4, 7)	162 (Note 4, 7)	10- (Note 4		- (Note	7)	- (Note	7)	(Not	e 7)	(No	- ote 7)
Moment of	Standard [× 10 ⁻⁴ kg•m ²]	176	220	315	48	9	62	7	764	4	13	77	16	637
inertia J	With electromagnetic brake	× 10 ⁻⁴ kg•m ²]	196	240	336	-		-		-		-			-
Recommende	d load to motor inertia	a ratio (Note 1)				10	times	s or les	s						-
Speed/position	detector			Absolute/ir	ncremental 2	22-bit e	ncode	er (reso	olutio	n: 4194	304	pulses	/rev)		
Туре					Permar	nent ma	agnet	synchr	onou	is motor	r				
Oil seal								alled							-
Thermistor			None Built-in								-				
Insulation clas	S			,			155	(F)							
Structure				closed, natu ating: IP67)	-	Tot	ally e	enclose	d, for	ce cool	ing (IP ratir	ng: IP4	14) ^{(Not}	te 2)
	Ambient temperatur	е	Оре	eration: 0 °C	to 40 °C (ne	on-free	zing),	storag	e: -1	5 °C to	70 °0	C (non	-freez	ing)	
	Ambient humidity		Operation:	10 %RH to 8	30 %RH (nor	n-conde	nsing), stora	ge: 10	0 %RH t	o 90	%RH	(non-c	onder	nsing)
Environment *3	Ambience		Ind	oors (no dire	ect sunlight)	; no coi	rrosiv	e gas,	inflan	nmable	gas,	oil mi	st or d	ust	
	Altitude				2000 ו	m or les	ss ab	ove sea	a leve	el (Note 5)					
	Vibration resistance	*4			X: 24.5 m/s ²	Y: 24.5	5 m/s	2				X: 9.	8 m/s ²	Y: 9.8	m/s ²
Vibration rank				,			V1	0 *6				Į.			-
Permissible	L	[mm]	85	116	116	14	0	14	0	140)	14	10	1-	40
load for the	Radial	[N]	2450	2940	2940	323	34	323	34	323	4	49	00	49	900
shaft *5	Thrust	[N]	980	980	980	147	70	147	'0	147	0	19	60	19	960
	Standard	[kg]	53	62	86	12		14		165		21			40
Mass	With electromagneti brake	c [kg]	[kg] 65 74 97				-			-					
	Power supply voltage			-	-	3-ph	ase 3	380 V A	C to	480 V A	4C	3-phase 380 V AC to 460 V AC			AC to
Cooling fan	Frequency	[Hz]	-	-	-	50	60	50	60	50	60	50	60	50	60
	Input	[W]		-	-	65	90	65	90	65	90	130	230	130	230
	Current	[A]	-	-	-			0.12		_	0.14				0.33
Notes: 1. Contact	our local sales office if the		ertia ratio exce	eds the value i	n the table.	1						- 1			

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the asterisks 1 to 6.

^{2.} The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

^{3.} When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

4. This value is applicable when the external regenerative resistors, GRZG400-_Ω (standard accessory) are used with cooling fans (two units of 92 mm × 92 mm, minimum airflow: 1.0 m³/min). Note that [Pr. PA02] must be changed.

^{5.} Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

^{6.} The value in angle brackets is applicable when the servo motor is combined with MR-J4-DU900B4(-RJ) drive unit, and the maximum torque is increased with a parameter setting.
7. This value is applicable when the servo motor is combined with MR-J4-_GF4(-RJ)/MR-J4-_B4(-RJ) servo amplifier. Contact your local sales office for the

regenerative braking frequency with MR-J4-DU_B4(-RJ)/MR-J4-DU_A4(-RJ) drive unit.

^{8.} The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

2-32

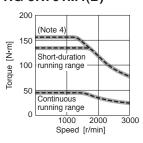
HG-JR 1500 r/min Series (400 V Class) Electromagnetic Brake Specifications (Note 1)

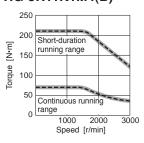
Model	HG-JR	701M4B	11K1M4B	15K1M4B					
Туре		ξ	Spring actuated type safety brake	.e					
Rated voltage		24 V DC ₋₁₀ %							
Power consumption	[W] at 20 °C	32	32	32					
Electromagnetic brake stati torque	tic friction [N•m]	126 or higher	126 or higher	126 or higher					
Dorminaible broking work	Per braking [J]	5000	5000	5000					
Permissible braking work	Per hour [J]	45200	45200	45200					
Electromagnetic broke life	Number of braking times	20000	20000	20000					
	Work per braking [J]	400	400	400					

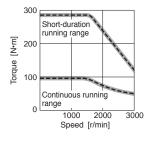
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

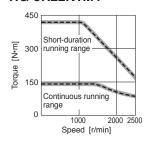
HG-JR 1500 r/min Series (400 V Class) Torque Characteristics

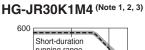
HG-JR701M4(B) (Note 1, 2, 3) HG-JR11K1M4(B) (Note 1, 2, 3) HG-JR15K1M4(B) (Note 1, 2, 3) HG-JR22K1M4 (Note 1, 2, 3)

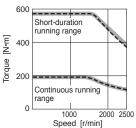


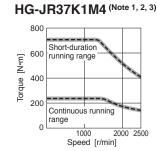


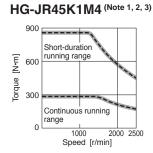


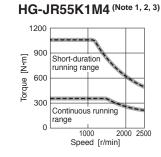












Notes: 1. For 3-phase 400 V AC.

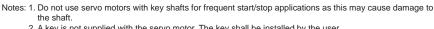
- 2. --- : For 3-phase 380 V AC.
- 3. Torque drops when the power supply voltage is below the specified value.
- 4. This value is applicable when the servo motor is combined with MR-J4-DU900B4(-RJ) drive unit, and the maximum torque is increased with a parameter setting.

HG-JR 1500 r/min Series (400 V Class) Special Shaft End Specifications

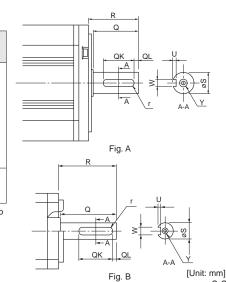
Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model				Variable o	dimens	sions				Fig.
iviodei	S	R	Q	W	QK	QL	U	r	Y	rig.
HG-JR701M4(B)K	42h6	85	79	12 0	70	5	5 +0.2	6	M8 screw Depth: 19.8	
HG-JR11K1M4(B)K, 15K1M4(B)K	55m6	116	110	16 ⁰ _{-0.040}	90	5	6 +0.2	8	M10 screw Depth: 27	А
HG-JR22K1M4K, 30K1M4K, 37K1M4K	65m6	140	130	18 0 -0.040	120	5	7 +0.2	9	M12 screw Depth: 25	
HG-JR45K1M4K, 55K1M4K	80m6	140	140	22 0 -0.040	132	7	9 +0.2	11	M16 screw Depth: 30	В



2. A key is not supplied with the servo motor. The key shall be installed by the user.



^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HG-JR 2000 r/min Series (Low Inertia, Ultra-Large Capacity) (400 V Class) Specifications

Rotary	servo motor model HG-	-JR	110K2	4W0C	150K2	24W0C	180K2	24W0C	200K2	24W0C	220K2	4W0C		
Compatible se	ervo amplifier model	MR-J4-						Servo Mo						
Power supply	capacity *1	[kVA]		56		13		56		34		12		
Continuous running duty	Rated output	[kW]	1′	10	15	50	18	80	20	00	22	20		
(Note 5)	Rated torque (Note 3)	[N•m]	52	25	7	16	8	59	9	54	10	50		
Maximum torq	ue	[N•m]	19	00	26	00	33	800	41	00	36	00		
Rated speed	Note 5)	[r/min]	2000											
Maximum spe	ed (Note 5)	[r/min]		3000										
Permissible in	stantaneous speed	[r/min]					34	50						
Power rate at	continuous rated torque	e [kW/s]	80	04	11	84	13	861	13	34	79	99		
Rated current		[A]	17	70	29	95	2	93	3	57	35	57		
Maximum curr	ent	[A]	77	72	13	44	13	321	16	53	15	39		
Moment of ine	ertia J [x 1	0-4 kg•m2]	34	30	43	30	54	20	68	20	138	300		
Recommende	d load to motor inertia	ratio (Note 1)					10 time	s or less						
Speed/position	n detector			Absolute/incremental 22-bit encoder (resolution: 4194304 pulses/rev)										
Туре						Permanei	nt magnet	synchron	ous moto	r				
Oil seal							Inst	alled						
Thermistor							Bui	lt-in						
Insulation clas	S						155	5 (F)						
Structure			Totally enclosed, force cooling (IP rating: IP44) (Note 2)											
	Ambient temperature		Operation: 0 °C to 40 °C (non-freezing), storage: -15 °C to 70 °C (non-freezing)											
	Ambient humidity		Operation	Operation: 10 %RH to 80 %RH (non-condensing), storage: 10 %RH to 90 %RH (non-condensing)										
Environment *3	Ambience			Indoors (n	o direct s	unlight); n	o corrosiv	e gas, infl	lammable	gas, oil m	ist or dust	t		
	Altitude					2000 m	or less ab	ove sea le	evel (Note 4)					
	Vibration resistance *4					Х	: 9.8 m/s ²	Y: 9.8 m/	's²					
Vibration rank							V1	0 *6						
Permissible	L	[mm]	17	75	1	75	1	75	1	75	20	00		
load for the	Radial	[N]	50	00	50	00	50	000	50	00	60	00		
shaft *5	Thrust	[N]	50	00	50	000	50	000	50	000	50	00		
Mass		[kg]	42	20	52	20	7:	30	7:	55	87	70		
Cooling fan	Power supply voltage		1-phase 200 V AC	1-phase 200 V AC to 230 V AC	1-phase 200 V AC	1-phase 200 V AC to 230 V AC	1-phase 200 V AC	1-phase 200 V AC to 230 V AC	1-phase 200 V AC	1-phase 200 V AC to 230 V AC	1-phase 200 V AC	1-phase 200 V AC to 230 V AC		
(per fan)	Frequency	[Hz]	50	60	50	60	50	60	50	60	50	60		
	Input	[W]	60	86	60	86	60	86	60	86	60	86		
	Current	[A]	0.4	0.5	0.4	0.5	0.4	0.5	0.4	0.5	0.4	0.5		
Notes: 1 Contact	vour local sales office if the I	nad to motor	r inertia ratio	eveneds the	value in th	e tahle								

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the asterisks 1 to 6.

^{2.} The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

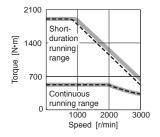
3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

^{4.} Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

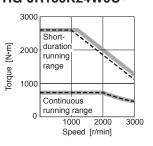
5. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

HG-JR 2000 r/min Series (400 V Class) Torque Characteristics

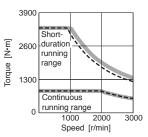
HG-JR110K24W0C (Note 1, 2, 3)



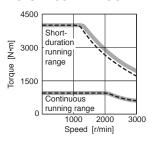
HG-JR150K24W0C (Note 1, 2, 3)



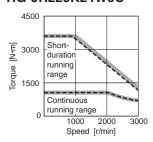
HG-JR180K24W0C (Note 1, 2, 3)



HG-JR200K24W0C (Note 1, 2, 3)



HG-JR220K24W0C (Note 1, 2, 3)



Notes: 1. For 3-phase 400 V AC.

- 2. --- For 3-phase 380 V AC.
 3. Torque drops when the power supply voltage is below the specified value.

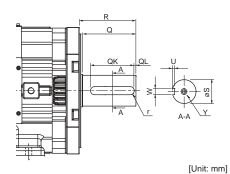
HG-JR 2000 r/min Series (400 V Class) Special Shaft End Specifications

Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model	Variable dimensions											
Model	S	R	Q		W	QK	QL		U	r	Υ	
HG-JR110K24KW0C HG-JR150K24KW0C HG-JR180K24KW0C HG-JR200K24KW0C	95h6	175	165	25	0 -0.04	135	5	9	+0.2	12.5	M16 screw Depth: 30	
HG-JR220K24KW0C	120h6	200	190	32	0 -0.062	180	5	11	+0.2	16	M24 screw Depth: 45	

- Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.
 - 2. A key is not supplied with the servo motor. The key shall be installed by the user.



2-34

HG-RR Series (Ultra-Low Inertia, Medium Capacity) Specifications

Rotary se	rvo motor model	HG-RR	103(B)	153(B)	203(B)	353(B)	503(B)					
Compatible se	rvo amplifier model	MR-J4-	Refer to "Combin	ations of Rotary Se	ervo Motor and Serv	o Amplifier" on p. 2	2-5 in this catalog.					
Power supply	capacity *1	[kVA]	1.7	2.5	3.5	5.5	7.5					
Continuous running duty	Rated output	[kW]	1.0	1.5	2.0	3.5	5.0					
(Note 5)	Rated torque (Note 3)	[N•m]	3.2	4.8	6.4	11.1	15.9					
Maximum torq	ue	[N•m]	8.0	11.9	15.9	27.9	39.8					
Rated speed (N	lote 5)	[r/min]	3000									
Maximum spe	ed (Note 5)	[r/min]			4500							
Permissible ins	stantaneous speed	[r/min]		5175								
Power rate at	Standard	[kW/s]	67.4	120	176	150	211					
continuous rated torque	With electromagne brake	tic [kW/s]	54.8	101	153	105	163					
Rated current		[A]	6.1	8.8	14	23	28					
Maximum curre	ent	[A]	18	23	37	58	70					
Regenerative braking frequency *2	MR-J4-	[times/min]	1090	860	710	174	125					
Moment of	Standard	[x 10 ⁻⁴ kg•m ²]	1.50	1.90	2.30	8.30	12.0					
inertia J	With electromagnetic brake	[× 10 ⁻⁴ kg•m ²]	1.85	2.25	2.65	11.8	15.5					
Recommended	load to motor inert	ia ratio (Note 1)			5 times or less							
Speed/position	detector		Absol	ute/incremental 22-	bit encoder (resolut	tion: 4194304 pulse	es/rev)					
Туре				Permaner	nt magnet synchron	ous motor						
Oil seal					Installed							
Thermistor					None							
Insulation class	S				155 (F)							
Structure				Totally enclosed,	natural cooling (IP i	rating: IP65) (Note 2)	-					
	Ambient temperatu	re	Operation:	0 °C to 40 °C (non-	-freezing), storage:	-15 °C to 70 °C (no	on-freezing)					
	Ambient humidity		Operation: 10 %RI	H to 80 %RH (non-co	ondensing), storage:	10 %RH to 90 %RI	H (non-condensing)					
Environment *3	Ambience		Indoors (n	o direct sunlight); ne	o corrosive gas, infl	ammable gas, oil r	nist or dust					
	Altitude			2000 m (or less above sea le	evel (Note 4)						
	Vibration resistance	e ^{*4}		X:	24.5 m/s ² Y: 24.5 m	n/S ²						
Vibration rank					V10 *6							
Permissible	L	[mm]	45	45	45	63	63					
load for the	Radial	[N]	686	686	686	980	980					
shaft *5	Thrust	[N]	196	196	196	392	392					
	Standard	[kg]	3.9	5.0	6.2	12	17					
Mass	With electromagne brake		6.0	7.0	8.3	15	21					

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the asterisks 1 to 6.

^{2.} The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

^{3.} When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

^{4.} Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level. 5. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

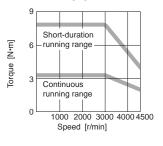
HG-RR Series Electromagnetic Brake Specifications (Note 1)

Model	HG-RR	103B	153B	203B	353B	503B					
Type		Spring actuated type safety brake									
Rated voltage		24 V DC ₋₁₀ %									
Power consumption	[W] at 20 °C	19	19	19	23	23					
Electromagnetic brake stat torque	ic friction [N•m]	7.0 or higher	7.0 or higher	7.0 or higher	17 or higher	17 or higher					
Dorminaible broking work	Per braking [J]	400	400	400	400	400					
Permissible braking work	Per hour [J]	4000	4000	4000	4000	4000					
Electromagnetic brake life	Number of braking times	20000	20000	20000	20000	20000					
(14016-2)	Work per braking [J]	200	200	200	200	200					

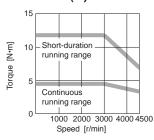
Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

HG-RR Series Torque Characteristics

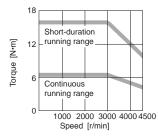
HG-RR103(B) (Note 1, 2, 3, 4)



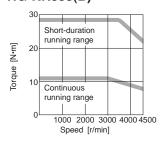
HG-RR153(B) (Note 1, 2, 3, 4)



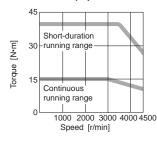
HG-RR203(B) (Note 1, 2)



HG-RR353(B) (Note 1, 2)



HG-RR503(B) (Note 1, 2)



Notes: 1. For 3-phase 200 V AC.

- 2. Torque drops when the power supply voltage is below the specified value.
- 3. Contact your local sales office for the torque characteristics when using the servo amplifier with 1-phase 200 V AC input.
- When using a combination of the servo motors and MR-J4-100_ or MR-J4-200_ with a 1-phase power supply, use the servo
 amplifiers at 75 % or less of the effective load ratio.

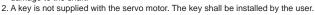
HG-RR Series Special Shaft End Specifications

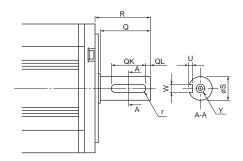
Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model	Variable dimensions									
	S	R	Q		W	QK	QL	U	r	Υ
HG-RR103(B)K, 153(B)K, 203(B)K	24h6	45	40	8	0 -0.036	25	5	4 +0.2	4	M8 screw
HG-RR353(B)K, 503(B)K	28h6	63	58	8	0 -0.036	53	3	4 +0.2	4	Depth: 20

Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.





^{2.} Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HG-UR Series (Flat Type, Medium Capacity) Specifications

Rotary se	rvo motor model	HG-UR	72(B)	152(B)	202(B)	352(B)	502(B)		
Compatible se	rvo amplifier model	MR-J4- MR-J4W	Refer to "Combin	Refer to "Combinations of Rotary Servo Motor and Servo Amplifier" on p. 2-5 in this catalog.					
Power supply of	capacity *1	[kVA]	1.3	2.5	3.5	5.5	7.5		
Continuous running duty	Rated output	[kW]	0.75	1.5	2.0	3.5	5.0		
(Note 5)	Rated torque (Note 3)	[N•m]	3.6	7.2	9.5	16.7	23.9		
Maximum torqu	ue	[N•m]	10.7	21.5	28.6	50.1	71.6		
Rated speed (N	lote 5)	[r/min]			2000				
Maximum spee	ed (Note 5)	[r/min]		3000		25	500		
Permissible ins	stantaneous speed	[r/min]		3450		28	375		
Power rate at	Standard	[kW/s]	12.3	23.2	23.9	36.5	49.6		
continuous rated torque	With electromagnetic brake	c [kW/s]	10.3	21.2	19.5	32.8	46.0		
Rated current		[A]	5.4	9.7	14	23	28		
Maximum curre	ent	[A]	16	29	42	69	84		
Regenerative	MR-J4-	[times/min]	53	124	68	44	31		
braking frequency *2	MR-J4W	[times/min]	107	-	-	-	-		
Moment of	Standard [:	× 10 ⁻⁴ kg•m ²]	10.4	22.1	38.2	76.5	115		
inertia J	With electromagnetic brake [2	× 10 ⁻⁴ kg•m ²]	12.5	24.2	46.8	85.1	124		
Recommended	l load to motor inertia	ratio (Note 1)		1	15 times or less		1		
Speed/position	detector		Absol	ute/incremental 22-	bit encoder (resolut	ion: 4194304 puls	es/rev)		
Туре				Permaner	nt magnet synchron	ous motor			
Oil seal					Installed				
Thermistor					None	None			
Insulation class			155 (F)						
Structure				Totally enclosed,	natural cooling (IP i	ating: IP65) (Note 2)			
	Ambient temperature		Operation:	0 °C to 40 °C (non-	-freezing), storage:	-15 °C to 70 °C (no	on-freezing)		
	Ambient humidity		Operation: 10 %RI	H to 80 %RH (non-co	ondensing), storage:	10 %RH to 90 %RI	H (non-condensing)		
Environment *3	Ambience		Indoors (n	o direct sunlight); n	o corrosive gas, infl	ammable gas, oil ı	mist or dust		
	Altitude		,	2000 m (or less above sea le	evel (Note 4)			
	Vibration resistance	*4	X: 24.5 m/s ²	Y: 24.5 m/s ²	X:	24.5 m/s ² Y: 49 m	/s²		
Vibration rank					V10 *6				
Permissible	L	[mm]	55	55	65	65	65		
load for the	Radial	[N]	637	637	882	1176	1176		
shaft *5	Thrust	[N]	490	490	784	784	784		
	Standard	[kg]	8.0	11	16	20	24		
	With electromagnetic				22				

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the asterisks 1 to 6.

^{2.} The shaft-through portion is excluded. Refer to the asterisk 7 of "Annotatios for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

4. Refer to "Servo Motor Instruction Manual (Vol. 3)" for the restrictions when using the servo motors at altitude exceeding 1000 m and up to 2000 m above sea level.

5. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

HG-UR Series Electromagnetic Brake Specifications (Note 1)

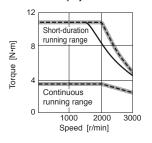
Model	HG-UR	72B	152B	202B	352B	502B
Type			Spring	actuated type safet	y brake	
Rated voltage			24 V DC ₋₁₀ %			
Power consumption	[W] at 20 °C	19	19	34	34	34
Electromagnetic brake static friction torque [N•m]		8.5 or higher	8.5 or higher	44 or higher	44 or higher	44 or higher
Dorminaible broking work	Per braking [J]	400	400	4500	4500	4500
Permissible braking work	Per hour [J]	4000	4000	45000	45000	45000
Electromagnetic brake life	Number of braking times	20000	20000	20000	20000	20000
(14016-2)	Work per braking [J]	200	200	1000	1000	1000

Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

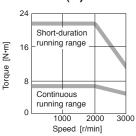
2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HG-UR Series Torque Characteristics

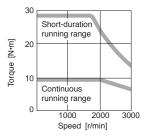
HG-UR72(B) (Note 1, 2, 3, 4)



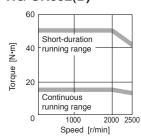
HG-UR152(B) (Note 1, 4, 5, 6)



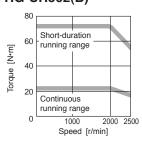
HG-UR202(B) (Note 1, 4)



HG-UR352(B) (Note 1, 4)



HG-UR502(B) (Note 1, 4)



Notes: 1. For 3-phase 200 V AC.

- 2. --- : For 1-phase 230 V AC.
- : For 1-phase 200 V AC. This line is only drawn where it differs from the other two lines.
- 4. Torque drops when the power supply voltage is below the specified value.
- 5. Contact your local sales office for the torque characteristics when using the servo amplifier with 1-phase 200 V AC input.

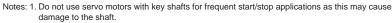
 6. When using a combination of the servo motors and MR-J4-100_ or MR-J4-200_ with a 1-phase power supply, use the servo amplifiers at 75 % or less of the effective load ratio.

HG-UR Series Special Shaft End Specifications

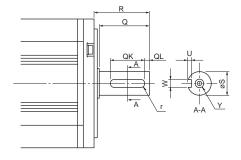
Motors with the following specifications are also available.

Key shaft (without key) (Note 1, 2)

Model	Variable dimensions									
iviodei	S	R	Q		W	QK	QL	U	r	Y
HG-UR72(B)K	22h6	55	50	6	0 -0.036	42	3	3.5 +0.1	3	M8
HG-UR152(B)K	28h6	55	50	8	0 -0.036	40	3	4 +0.2	4	screw Depth:
HG-UR202(B)K, 352(B)K, 502(B)K	35 ^{+0.010}	65	60	10	0 -0.036	50	5	5 +0.2	5	20



2. A key is not supplied with the servo motor. The key shall be installed by the user.



HG-AK Series (Ultra-Compact Size, Ultra-Small Capacity) Specifications (Note 4)

Serve	o motor model HG-A	K	0136(B)	0236(B)	0336(B)		
Compatible ser	rvo amplifier model		Refer to "Combinations of Rot	ary Servo Motor and Servo Amp	lifier" on p. 2-7 in this catalog.		
Power supply of	capacity*8	[W]	230	360	480		
Continuous running duty	Rated output	[W]	10	20	30		
(Note 5)	Rated torque (Note 3) [N	•m]	0.032	0.064	0.095		
Maximum torqu	ue [N	•m]	0.095	0.191	0.286		
Rated speed (N	ote 5) [r/n	nin]		3000			
Maximum	48 V DC [r/m	nin]		6000			
speed (Note 5)	24 V DC [r/n	nin]	60	00	5000		
Permissible instantaneous	48 V DC [r/n	nin]		6900			
speed	24 V DC [r/n	nin]	69	00	5750		
Power rate at	Standard [kW	//s]	3.54	9.01	14.95		
continuous rated torque	With electromagnetic [kW	//s]	2.41	6.99	12.32		
Rated current		[A]	2.1	2.1	2.2		
Maximum curre	ent	[A]	6.3	6.3	6.6		
Regenerative braking frequen	ncy*2 [times/m	nin]	1700	1200	900		
	Standard [x 10 ⁻⁴ kg·	m ²]	0.0029	0.0045	0.0061		
Moment of inertia J	With electromagnetic [x 10 ⁻⁴ kg•	m ²]	0.0042	0.0058	0.0074		
Recommended	load to motor inertia ratio (Note	1)	30 times or less				
Speed/position	detector		Absolute/incremer	ntal 18-bit encoder (resolution: 2	62144 pulses/rev)		
Туре			Per	manent magnet synchronous mo	otor		
Oil seal				None			
Thermistor			None				
Insulation class	8		130 (B)				
Structure			Totally enclosed, natural cooling (IP rating: IP55) (Note 2)				
	Ambient temperature			C (non-freezing), storage: -15 °C			
	Ambient humidity		Operation: 10 %RH to 80 %RH	(non-condensing), storage: 10 %F	RH to 90 %RH (non-condensing)		
Environment *3	Ambience		Indoors (no direct sunli	ght); no corrosive gas, inflamma	ble gas, oil mist or dust		
	Altitude			1000 m or less above sea level			
	Vibration resistance*4		X: 49 m/s ² Y: 49 m/s ²				
Vibration rank				V10*6			
Permissible	L [m	nm]	16	16	16		
load for the	Radial	[N]	34	44	49		
shaft*5	Thrust	[N]	14	14	14		
	Standard [kg]	0.12	0.14	0.16		
Mass	With electromagnetic	kg]	0.22	0.24	0.26		
Notos: 1 Contact v		or in	ertia ratio exceeds the value in the table				

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the asterisks 2 to 6 and 8.

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

2. The shaft-through portion, the connector, and the power cable leading part are excluded. Refer to the asterisk 7 of "Annotations for Rotary Servo Motor Specifications" on p. 2-41 in this catalog for the shaft-through portion.

3. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.

4. Specifications of HG-AK_-S100 are the same as those of HG-AK_ except for the dimensions.

5. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.

HG-AK Series Electromagnetic Brake Specifications (Note 1)

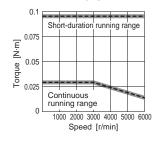
Model	HG-AK	0136B	0136B 0236B 0336B			
Туре		 \$	Spring actuated type safety brak	ке		
Rated voltage		24 V DC. ₁₀ %				
Power consumption	[W] at 20 °C	1.8				
Electromagnetic brake stati torque	tic friction [N•m]	0.095 or higher				
Dorminaible broking work	Per braking [J]	4.6				
Permissible braking work	Per hour [J]	46				
Electromagnetic brake life Number of braking times		20000				
(Note 2)	Work per braking [J]	1				

Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.

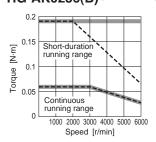
2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HG-AK Series Torque Characteristics

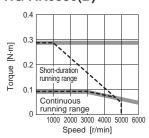
HG-AK0136(B) (Note 1, 2, 3, 4)



HG-AK0236(B) (Note 1, 2, 3, 4)



HG-AK0336(B) (Note 1, 2, 3, 4)

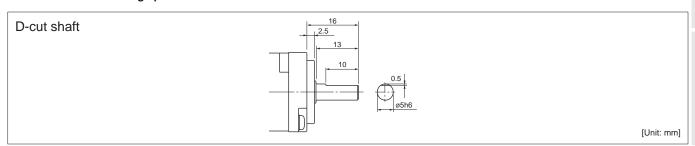


Notes: 1. For 48 V DC.

- 2. ---: For 24 V DC.
- 3. Torque drops when the power supply voltage is below the specified value.
- The torque characteristics are applicable when option MR-J4W03PWCBL5M-H or MR-J4W03PWBRCBL5M-H is used between the servo amplifier and the servo motor.
 When an option cable longer than 5 m is used, the torque characteristics in the short-duration running range may be lower because of voltage drop.

HG-AK Series Special Shaft End Specifications (Note 1)

Motors with the following specifications are also available.



Notes: 1. Specifications of HG-AK_-S100 are the same as those of HG-AK_ except for the dimensions.

Annotations for Rotary Servo Motor Specifications

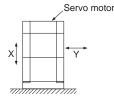
- * 1. The power supply capacity varies depending on the power supply impedance.

 The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below:

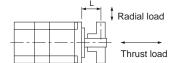
 Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors
- * 2. The regenerative braking frequency shows the permissible frequency when the servo motor, without a load and a regenerative option, decelerates from the rated speed to a stop. When a load is connected, the value will be the table value/(m+1), where m = Moment of inertia of load/Moment of inertia of servo motor.

 When the operating speed exceeds the rated speed, the regenerative braking frequency is inversely proportional to the square of (operating speed/rated speed). Take measures to keep the regenerative power [W] during operation below the permissible regenerative power [W]. Use caution, especially when the operating speed changes frequently or when the regeneration is constant (as with vertical feeds). Select the most suitable regenerative option for your system with our drive system sizing software Motorizer. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
- * 3. In the environment where the servo motor is exposed to oil mist, oil and/or water, a standard specification servo motor may not be usable. Contact your local sales office for more details
- * 4. The vibration direction is shown in the diagram below. The numerical value indicates the maximum value of the component (commonly the bracket in the opposite direction of the load side).

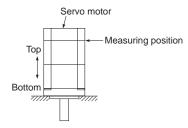
Fretting tends to occur on the bearing when the servo motor stops. Thus, maintain vibration level at approximately one-half of the allowable value.



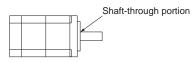
* 5. Refer to the diagram below for the permissible load for the shaft. Ensure that loads applied on the shaft do not exceed the values specified in the table. The values in the table are applicable when each load is applied singly.



- L: Distance between the flange mounting surface and the center of load
- * 6. V10 indicates that the amplitude of the servo motor itself is 10 μm or less. The following shows mounting orientation and measuring position of the servo motor during the measurement:



* 7. Refer to the diagram below for shaft-through portion



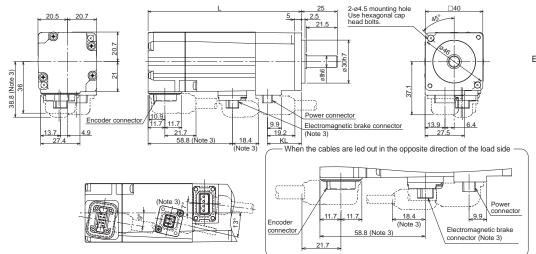
* 8. The power supply capacity varies depending on the DC power supply and the wiring impedance.

The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below:

Power supply capacity [W] = Sum of power supply capacity [W] of the connected servo motors

HG-KR/HG-MR Series Dimensions (Note 1, 5, 6)

- ●HG-KR053(B), HG-KR13(B)
- ●HG-MR053(B), HG-MR13(B)



Power connector



Pin No.	Signal name
1	E
2	U
3	V
4	W

Electromagnetic brake connector (N

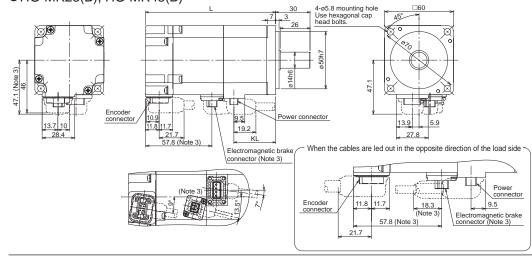


 o branco con mocron						
Pin No.	Signal name					
1	B1					
2	B2					

	Variable			
Model	dimension	IS (Note 4)		
	L	KL		
HG-KR053(B) HG-MR053(B)	66.4 (107)	23.8		
HG-KR13(B) HG-MR13(B)	82.4 (123)	39.8		

[Unit: mm]

- ●HG-KR23(B), HG-KR43(B)
- ●HG-MR23(B), HG-MR43(B)







Pin No.	Signal name
1	Е
2	U
3	V
4	W

Electromagnetic brake connector (Note 2)

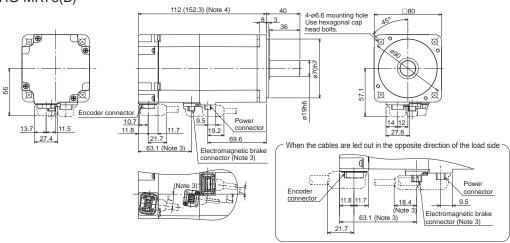
1 1	Pin No.	Signal name
2	1	B1
	2	B2

Model	Variable dimensions (Note 4)			
	L	KL		
HG-KR23(B) HG-MR23(B)	76.6 (113.4)	36.4		
HG-KR43(B) HG-MR43(B)	98.3 (135.1)	58.1		

[Unit: mm]

●HG-KR73(B)

●HG-MR73(B)



Power connector

1	o±
2	
3	D 3
4	
-	

Pin No.	Signal name
1	Е
2	U
3	V
4	W

Electromagnetic brake connector (Note 2)



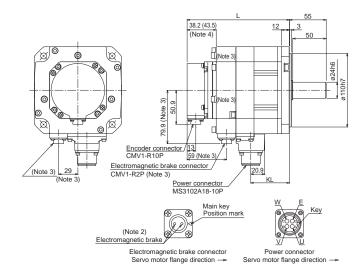
Suc	Diane Co	illiector .
	Pin No.	Signal name
	1	B1
	2	B2

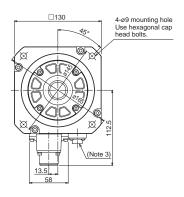
Notes: 1. For dimensions without tolerance, general tolerance applies.

- 2. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Only for the models with electromagnetic brake.
- 4. Dimensions in brackets are for the models with electromagnetic brake.
- 5. Use a friction coupling to fasten a load.
- 6. Servo motors with oil seal (HG-KR_J and HG-MR_J) have different dimensions. Contact your local sales office for more details.

HG-SR Series Dimensions (Note 1, 5, 6)

- ●HG-SR51(B), HG-SR81(B)
- ●HG-SR52(B), HG-SR102(B), HG-SR152(B), HG-SR524(B), HG-SR1024(B), HG-SR1524(B)

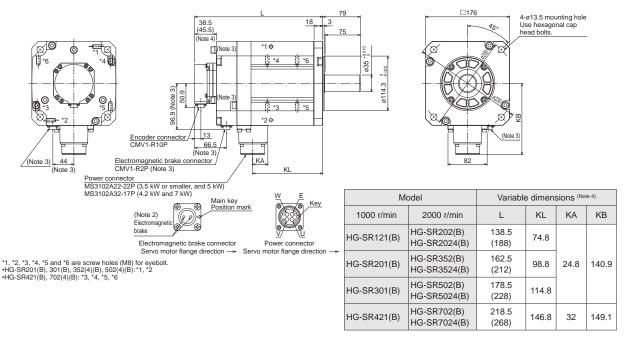




Мо	odel	Variable dimensions (Note 4)				
1000 r/min	2000 r/min	L	KL			
-	HG-SR52(B) HG-SR524(B)	118.5 (153)	57.8			
HG-SR51(B)	HG-SR102(B) HG-SR1024(B)	132.5 (167)	71.8			
HG-SR81(B)	HG-SR152(B) HG-SR1524(B)	146.5 (181)	85.8			

[Unit: mm]

- ●HG-SR121(B), HG-SR201(B), HG-SR301(B), HG-SR421(B)
- ●HG-SR202(B), HG-SR352(B), HG-SR502(B), HG-SR702(B), HG-SR2024(B), HG-SR3524(B), HG-SR5024(B), HG-SR7024(B)



Notes: 1. For dimensions without tolerance, general tolerance applies.

^{2.} The electromagnetic brake terminals do not have polarity.

^{3.} Only for the models with electromagnetic brake.

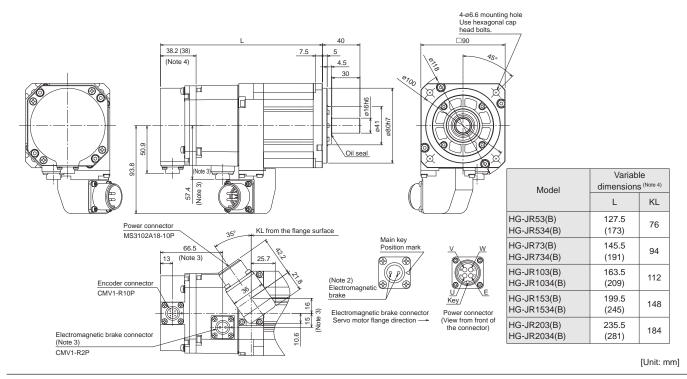
^{4.} Dimensions in brackets are for the models with electromagnetic brake.

^{5.} Use a friction coupling to fasten a load.

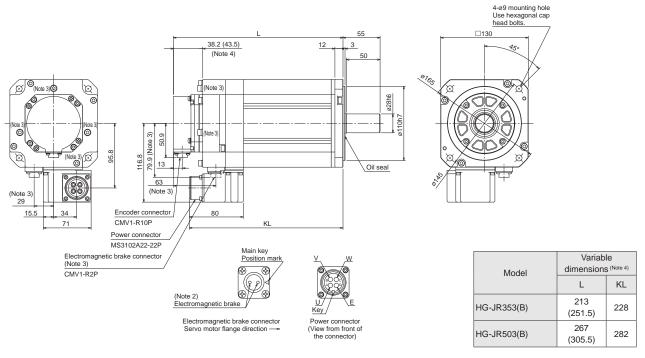
^{6.} For HG-SR series, dimensions are the same regardless of whether or not oil seal is installed.

HG-JR Series Dimensions (Note 1, 5)

●HG-JR53(B), HG-JR73(B), HG-JR103(B), HG-JR153(B), HG-JR203(B), HG-JR534(B), HG-JR734(B), HG-JR1034(B), HG-JR1534(B), HG-JR2034(B)



●HG-JR353(B), HG-JR503(B)

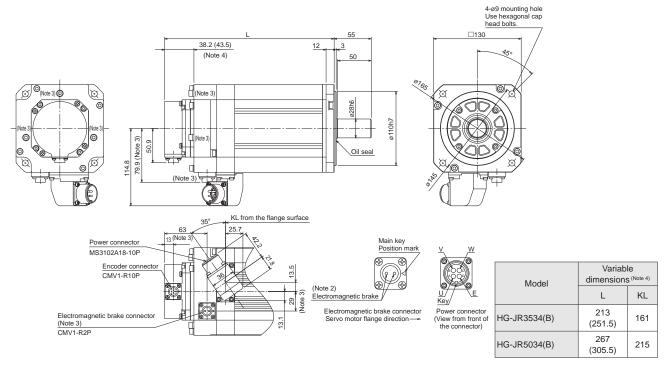


- 2. The electromagnetic brake terminals do not have polarity.
- 3. Only for the models with electromagnetic brake.
- 4. Dimensions in brackets are for the models with electromagnetic brake.
- 5. Use a friction coupling to fasten a load.

Notes: 1. For dimensions without tolerance, general tolerance applies.

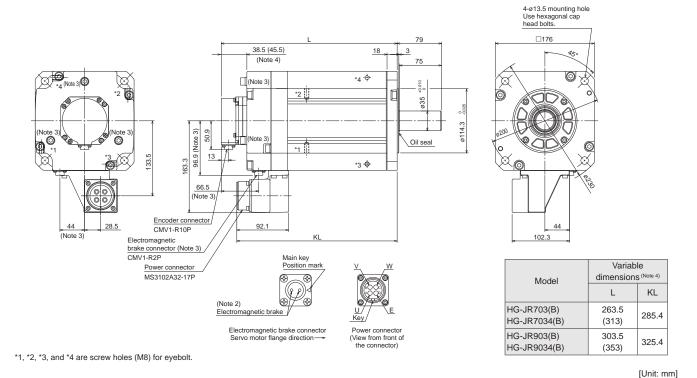
HG-JR Series Dimensions (Note 1, 5)

●HG-JR3534(B), HG-JR5034(B)



[Unit: mm]

●HG-JR703(B), HG-JR903(B), HG-JR7034(B), HG-JR9034(B)

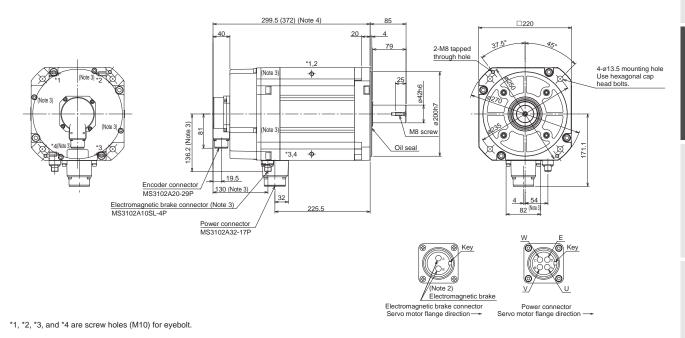


- 2. The electromagnetic brake terminals do not have polarity.3. Only for the models with electromagnetic brake.
- 4. Dimensions in brackets are for the models with electromagnetic brake.
- 5. Use a friction coupling to fasten a load.

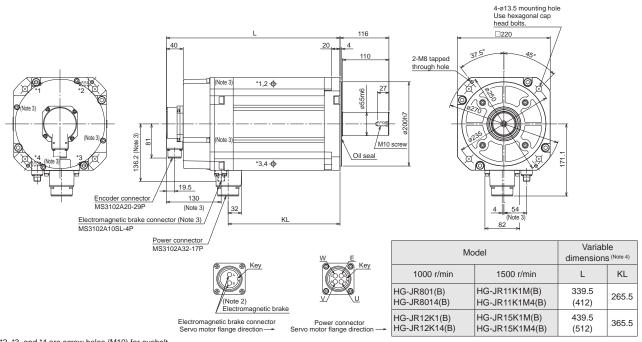
[Unit: mm]

HG-JR Series Dimensions (Note 1, 5)

●HG-JR601(B), HG-JR701M(B), HG-JR6014(B), HG-JR701M4(B)



- ●HG-JR801(B), HG-JR12K1(B), HG-JR8014(B), HG-JR12K14(B)
- ●HG-JR11K1M(B), HG-JR15K1M(B), HG-JR11K1M4(B), HG-JR15K1M4(B)

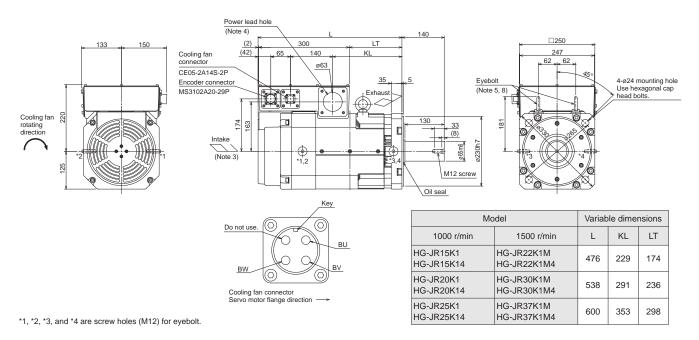


 $^{\star}1,\,^{\star}2,\,^{\star}3,$ and $^{\star}4$ are screw holes (M10) for eyebolt.

- Notes: 1. For dimensions without tolerance, general tolerance applies.
 - 2. The electromagnetic brake terminals do not have polarity.
 - 3. Only for the models with electromagnetic brake.
 - 4. Dimensions in brackets are for the models with electromagnetic brake.
 - 5. Use a friction coupling to fasten a load.

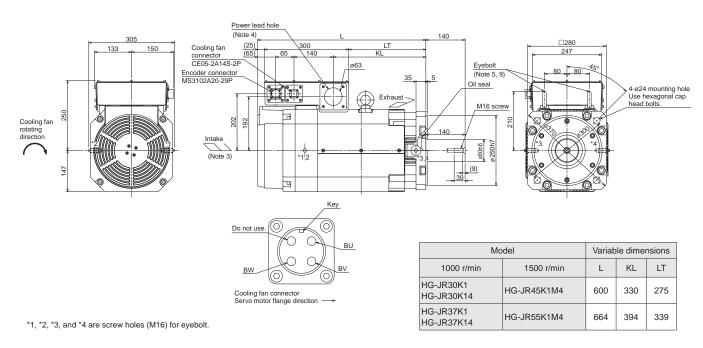
HG-JR Series Dimensions (Note 1, 2, 6)

- •HG-JR15K1, HG-JR20K1, HG-JR25K1, HG-JR15K14, HG-JR20K14, HG-JR25K14
- ●HG-JR22K1M (Note 7), HG-JR30K1M, HG-JR37K1M, HG-JR22K1M4 (Note 7), HG-JR30K1M4, HG-JR37K1M4



[Unit: mm]

- ●HG-JR30K1, HG-JR37K1, HG-JR30K14, HG-JR37K14
- ●HG-JR45K1M4, HG-JR55K1M4

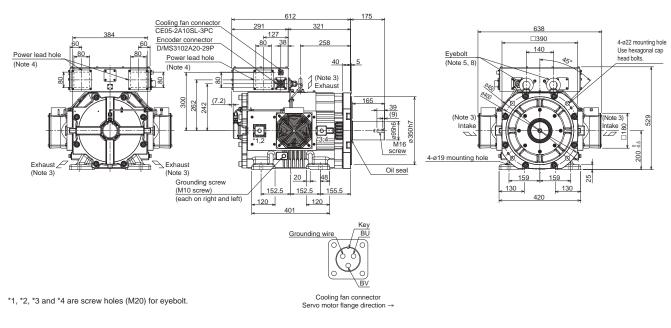


[Unit: mm]

- 2. Use a friction coupling to fasten a load.
- Leave a clearance of at least 150 mm between the intake side of the servo motor and wall.
- Prevent oil, water, dust, and other foreign matter from entering the servo motor through the lead hole.
- 5. A washer is placed between the eyebolt and the servo motor to adjust the bolt angle.
- The terminal block in the terminal box consists of M10 screws for the motor power input (U, V, and W).
- power input (U, V, and W).7. HG-JR22K1M/HG-JR22K1M4 have been modified from September 2014 production.Refer to "Servo Motor Instruction Manual (Vol. 3)" for the previous dimensions.
- 8. When using the servo motor without the eyebolt, plug the threaded hole with a bolt of M12 \times 20 or shorter.
- When using the servo motor without the eyebolt, plug the threaded hole with a bolt of M16 x 20 or shorter.

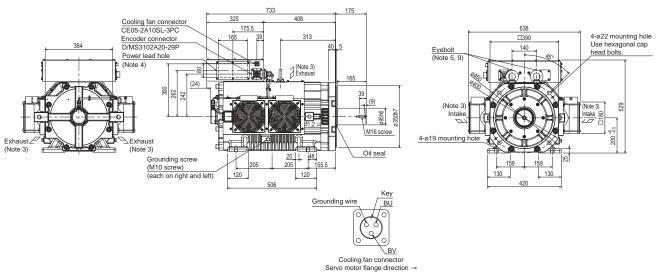
HG-JR Series Dimensions (Note 1, 2, 6, 7)

●HG-JR110K24W0C



[Unit: mm]

●HG-JR150K24W0C



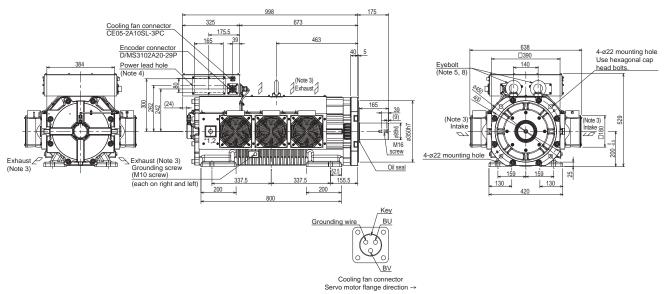
*1 and *2 are screw holes (M30) for eyebolt.

[Unit: mm]

- 2. Use a friction coupling to fasten a load.
- 3. Leave a clearance of at least 180 mm between the intake/exhaust sides of the servo motor and the wall.
- 4. Prevent oil, water, dust, and other foreign matter from entering the servo motor through the lead hole.5. A washer is placed between the eyebolt and the servo motor to adjust the bolt angle.
- 6. The terminal block in the terminal box consists of M8 screws for the motor power input (U, V, and W).
- 7. The servo motor must be installed with the shaft end horizontal or downward. Do not install the servo motor with the shaft end upward. When mounting the servo motor with the shaft horizontal, fix the servo motor with the feet, keeping the feet downward. When mounting the servo motor with the shaft vertical, fix the servo motor with the flange and also fix the feet to support the servo motor.
- 8. When using the servo motor without the eyebolt, plug the threaded hole with a bolt of M20 \times 25 or shorter. 9. When using the servo motor without the eyebolt, plug the threaded hole with a bolt of M30 \times 45 or shorter.

HG-JR Series Dimensions (Note 1, 2, 6, 7)

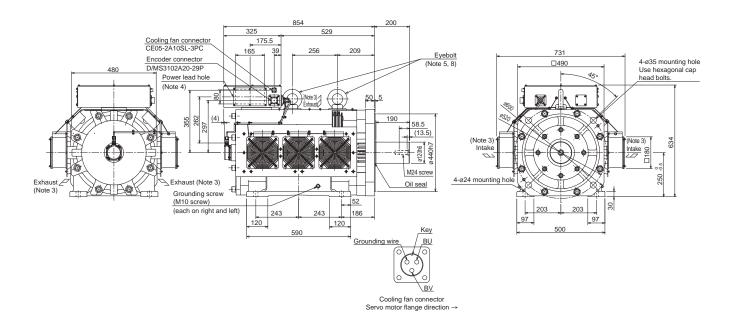
●HG-JR180K24W0C, HG-JR200K24W0C



^{*1} and *2 are screw holes (M30) for eyebolt.

[Unit: mm]

●HG-JR220K24W0C

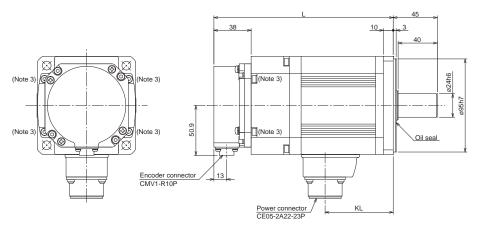


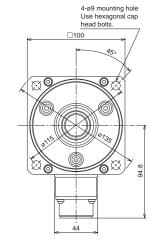
[Unit: mm]

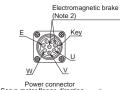
- 2. Use a friction coupling to fasten a load.
- 3. Leave a clearance of at least 180 mm between the intake/exhaust sides of the servo motor and the wall.
- 4. Prevent oil, water, dust, and other foreign matter from entering the servo motor through the lead hole.
- 5. A washer is placed between the eyebolt and the servo motor to adjust the bolt angle.
- 6. The terminal block in the terminal box consists of M8 screws for the motor power input (U, V, and W).
 7. The servo motor must be installed with the shaft end horizontal or downward. Do not install the servo motor with the shaft end upward. When mounting the servo motor with the shaft horizontal, fix the servo motor with the feet, keeping the feet downward. When mounting the servo motor with the shaft vertical, fix the servo motor with the flange and also fix the feet to support the servo motor.
- 8. When using the servo motor without the eyebolt, plug the threaded hole with a bolt of M30 \times 45 or shorter.

HG-RR Series Dimensions (Note 1, 5)

●HG-RR103(B), HG-RR153(B), HG-RR203(B)



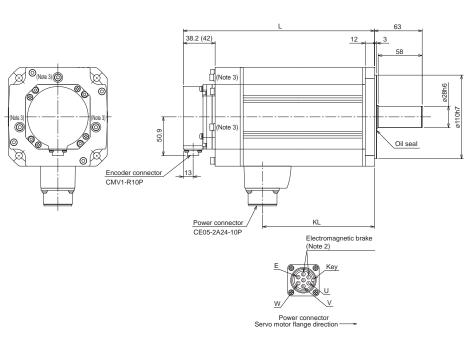




Model	Variable dimensions (Note 4)				
	L	KL			
HG-RR103(B)	145.5 (183)	69.5			
HG-RR153(B)	170.5 (208)	94.5			
HG-RR203(B)	195.5 (233)	119.5			

[Unit: mm]

●HG-RR353(B), HG-RR503(B)



450	4-ø9 mounting hole Use hexagonal cap head bolts. □130
46	4.77! 4.60

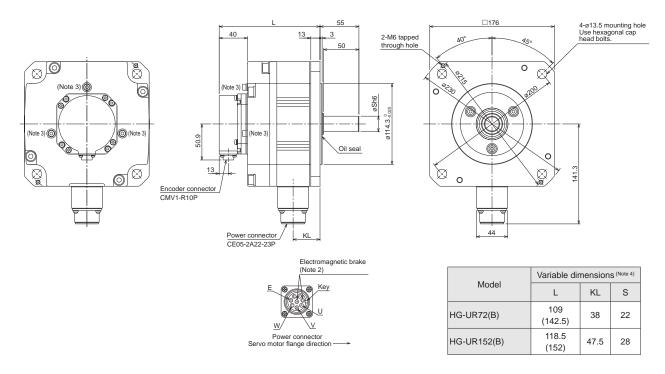
Model	Variable dimensions (Note 4)				
dd.	L	KL			
HG-RR353(B)	215.5 (252)	147.5			
HG-RR503(B)	272.5 (309)	204.5			

- Notes: 1. For dimensions without tolerance, general tolerance applies.
 - The electromagnetic brake terminals do not have polarity.
 Only for the models with electromagnetic brake.

 - 4. Dimensions in brackets are for the models with electromagnetic brake.
 - 5. Use a friction coupling to fasten a load.

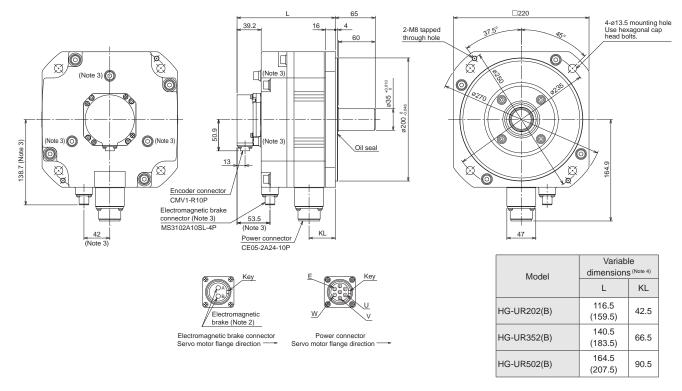
HG-UR Series Dimensions (Note 1, 5)

●HG-UR72(B), HG-UR152(B)



[Unit: mm]

●HG-UR202(B), HG-UR352(B), HG-UR502(B)

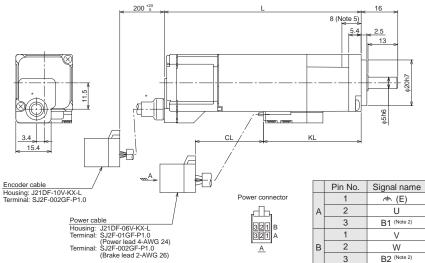


- 2. The electromagnetic brake terminals do not have polarity.3. Only for the models with electromagnetic brake.
- 4. Dimensions in brackets are for the models with electromagnetic brake.
- 5. Use a friction coupling to fasten a load.

Notes: 1. For dimensions without tolerance, general tolerance applies.

HG-AK Series Dimensions (Note 1, 4)

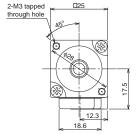
●HG-AK0136(B), HG-AK0236(B), HG-AK0336(B)



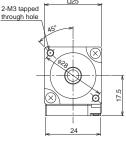
B2 (Note 2)

* The encoder cable leading portion has been modified from April 2013 production.

Madal	Variable dimensions (Note 3)								
Model	L	KL	CL						
HG-AK0136(B)	54 (86)	30.7 (42.7)	225 ⁺²⁰						
HG-AK0236(B)	61 (93)	37.7 (49.7)	(245 +20)						
HG-AK0336(B)	68 (100)	44.7 (56.7)	(245 0)						



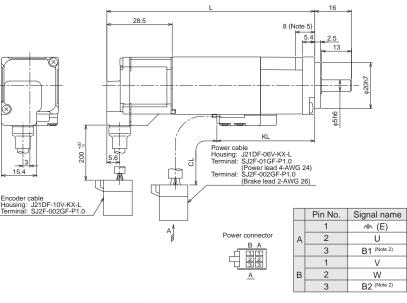
For servo motor without electromagnetic brake



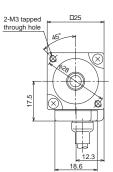
For servo motor with electromagnetic brake

[Unit: mm]

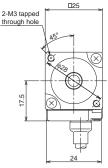
●HG-AK0136(B)-S100, HG-AK0236(B)-S100, HG-AK0336(B)-S100



Model	Variable dimensions (Note 3)								
Model	L	KL	CL						
HG-AK0136(B)-S100	58.7 (90.7)	30.7 (42.7)	225 ⁺²⁰						
HG-AK0236(B)-S100	65.7 (97.7)	37.7 (49.7)	(245 ⁺²⁰)						
HG-AK0336(B)-S100	72.7 (104.7)	44.7 (56.7)	(245 0)						



For servo motor without electromagnetic brake



For servo motor with electromagnetic brake

[Unit: mm]

- 2. The electromagnetic brake terminals (B1, B2) do not have polarity. 3. Dimensions in brackets are for the models with electromagnetic brake.
- 4. Use a friction coupling to fasten a load.
- 5. Select a mounting screw whose length is within this dimension.

HG-KR Series Geared Servo Motor Specifications

With gear reducer for general industrial machines: G1

Output	Dadustian	Actual		nt of inertia J kg•m²] (Note 1)	Permissible load to motor	N	ass [kg]	Lubatastas		
Model	Output [W]	Reduction ratio	reduction ratio	Standard	With electromagnetic brake	inertia ratio (Note 2) (when converted into the servo motor shaft)	Standard	With electromagnetic brake	Lubrication method	Mounting direction
		1/5	9/44	0.0820	0.0840		1.4	1.6		
HG-KR053(B)G1	50	1/12	49/576	0.104	0.106	5 times or less	1.8	2.0		
		25/484	0.0860	0.0880		1.0	2.0			
		1/5	9/44	0.115	0.121		1.6	1.8		
HG-KR13(B)G1 100	1/12	49/576	0.137	0.143	5 times or less	2.0	2.2			
	1/20	25/484	0.119	0.125		2.0	2.2			
		1/5	19/96	0.375	0.397		3.3	3.7	0	Any direction
HG-KR23(B)G1	200	1/12	961/11664	0.418	0.440	7 times or less	3.9	4.3	Grease (filled)	
		1/20	513/9984	0.391	0.413		3.9	4.3	(IIIIeu)	
		1/5	19/96	0.525	0.547		3.7	4.1		
HG-KR43(B)G1	400	1/12	961/11664	0.568	0.590	7 times or less	4.3	4.7		
		1/20	7/135	0.881	0.903		5.4 5.8			
		1/5	1/5	1.68	1.79		6.0	7.0		
HG-KR73(B)G1	750	1/12	7/87	7/87 2.35 2.46		5 times or less	7.1	8.1		
		1/20	625/12544	2.41	2.52		10	11		

ltem	Specifications
Mounting method	Flange mounting
Output shaft rotating direction	Same as the servo motor output shaft direction
Backlash (Note 4)	60 minutes or less at gear reducer output shaft
Maximum torque	Three times of the rated torque (Refer to HG-KR series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	4500 r/min (permissible instantaneous speed: 5175 r/min)
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 3)	40% to 85%

Notes: 1. The moments of inertia in the table are the values that are converted into motor shaft of the servo motor with gear reducer (and with electromagnetic brake).

^{2.} Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

^{3.} The gear reducer efficiency varies depending on the reduction ratio and also varies with the conditions of use, such as output torque, speed, and temperature. The values in the table represent typical values at the rated torque and speed and at the normal temperature. They are not guaranteed values.

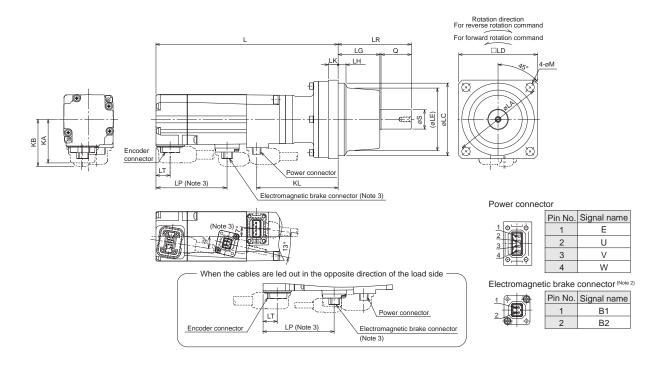
4. The backlash can be converted: 1 minute = 0.0167°

HG-KR Series Geared Servo Motor Dimensions (Note 1, 5)

With gear reducer for general industrial machines

●HG-KR_(B)G1

Drawing is schematic only, and the shapes or the mounting screws may differ from those of the actual servo motor. Refer to "Servo Motor Instruction Manual (Vol. 3)" for details.



[Unit: mm]

	Reduction ratio								Variable	e dimensions	(Note 4)						ال	nit: mm]										
Model	(Actual reduction ratio)	L	LA	LC	LD	LE	s	LH	LK	KL	LG	Q	LR	м	KA	КВ	LT	LP	1									
	1/5	110.1					_												1									
	(9/44)	(150.7)								67.5																		
	1/12		1								1																	
HG-KR053(B)G1	(49/576)	128.9																										
1/	1/20	(169.5)								86.3									н									
	(25/484)		75	60h7	65	51	16h6	6.5	8		34.5	25	60.5	7	36	37.1	11.7	-	Ш									
	1/5	126.1	/5	buil/	65	51	10110	0.5		83.5	34.5	25	60.5	′	36	(38.8)	11.7	(58.8)										
(9/44) 1/12 (49/576)	(9/44)	(166.7)								83.5									Ш									
]																										
	(49/576)	144.9								102.3									Ш									
	1/20	(185.5)								102.3																		
(25/484)	(25/484)																											
	1/5	129.8				76				89.6																		
	(19/96)	(166.6)								- 00.0																		
HG-KR23(B)G1	1/12																											
11014120(2)01	(961/11664)	149.6			90	75	25h6	25h6 8						109.4														
	1/20	(186.4)	100	82h7					8		38	35	74						н									
	(513/9984)														46	47.1		-										
	1/5	151.5				76				111.3						(47.1)		(57.8)										
	(19/96)	(188.3)							10					9														
HG-KR43(B)G1	1/12	171.3				75													131.1							11.8		
	(961/11664)	(208.1)												ļ														
	1/20	175.3				83		9.5		135.1																		
	(7/135)	(212.1)																	4									
	1/5	177	115	95h7	100	81	32h6	10		134.6	39	50	90															
	(1/5)	(217.3)																										
HG-KR73(B)G1	1/12	199				83		9.5		156.6					56	57.1		-										
. , -	(7/87)	(239.3)													-	(57.1)		(63.1)										
	1/20	212	140	115h7	120	98	40h6	11.5	15	169.6	44.5	60	105.5	14														
	(625/12544)	(252.3)																										

Notes: 1. For dimensions without tolerance, general tolerance applies. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated since the outer frame of the gear reducer is made by casting. Make allowance for the actual dimensions in the design of a machine.

- 2. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Only for the models with electromagnetic brake.
- 4. Dimensions in brackets are for the models with electromagnetic brake.
- 5. Use a friction coupling to fasten a load.

HG-KR Series Geared Servo Motor Specifications

With flange-output type gear reducer for high precision applications, flange mounting: G5

	Outruit	Reduction ratio		of inertia J •m²] (Note 1)	Permissible load to motor inertia ratio (Note 2)	Mas	ss [kg]	Ludenia este a	Manustina
Model	Output [W]	(Note 3)	Standard	With electromagnetic brake	(when converted into the servo motor shaft)	Standard	With electromagnetic brake	Lubrication method	Mounting direction
		1/5 (40 × 40)	0.0485	0.0507		0.55	0.75		
		1/5 (60 × 60)	0.113	0.115		1.1	1.3		
		1/9	0.0475	0.0497		0.56	0.76		
HG-KR053(B)G5	50	1/11	0.105	0.107	10 times or less				
		1/21	0.0960	0.0980		1.2	1.4		
		1/33	0.0900	0.0920		1.2	1.4		
		1/45	0.0900	0.0920					
		1/5 (40 × 40)	0.0812	0.0872		0.75	0.95		
		1/5 (60 × 60)	0.146	0.152		1.3	1.5		
HG-KR13(B)G5	100	1/11	0.138	0.144	10 times or less	1.4	1.6		
HG-KK 13(B)G3	100	1/21	0.129	0.135	10 tillies of less	1.4	1.0		
		1/33	0.140	0.146		2.6	2.8		
		1/45	0.139	0.145		2.0	2.0		
		1/5	0.422	0.444		1.8	2.2	Grease	Any direction
		1/11	0.424	0.446		1.9	2.3	(filled)	Arry direction
HG-KR23(B)G5	200	1/21	0.719	0.741	14 times or less				
		1/33	0.673	0.695		3.4	3.8		
		1/45	0.672	0.694					
		1/5	0.572	0.594		2.3	2.7		
		1/11	0.947	0.969		3.9	4.3		
HG-KR43(B)G5	400	1/21	0.869	0.891	14 times or less	3.9	4.3		
		1/33	0.921	0.943		6.0	6.4		
		1/45	0.915	0.937		0.0	0.4		
		1/5	1.91	2.02		4.8	5.8		
		1/11	1.82	1.93		5.1	6.1		
HG-KR73(B)G5	750	1/21	2.01	2.12	10 times or less				
		1/33	1.79	1.90		7.2	8.2		
		1/45	1.79	1.90					

Item	Specifications
Mounting method	Flange mounting
Output shaft rotating direction	Same as the servo motor output shaft direction
Backlash (Note 5)	3 minutes or less at gear reducer output shaft
Maximum torque	Three times of the rated torque (Refer to HG-KR series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	6000 r/min (permissible instantaneous speed: 6900 r/min)
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 4)	1/5 (60 × 60): 12%, 1/11, 1/21, 1/33 and 1/45 of HG-KR053(B)G5: 22% to 34% 1/5 (40 × 40) and 1/9 of HG-KR053(B)G5, and HG-KR13(B)G5 to HG-KR73(B)G5: 48% to 84%

Notes: 1. The moments of inertia in the table are the values that are converted into motor shaft of the servo motor with gear reducer (and with electromagnetic brake).

^{2.} Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

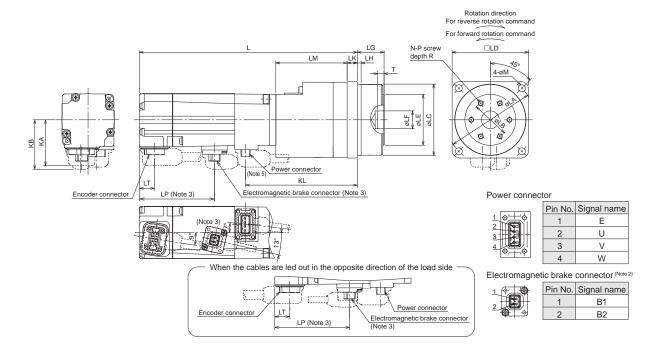
The values in brackets represent the dimensions of flange.
 The gear reducer efficiency varies depending on the reduction ratio and also varies with the conditions of use, such as output torque, speed, and temperature. The values in the table represent typical values at the rated torque and speed and at the normal temperature. They are not guaranteed values.
 The backlash can be converted: 1 minute = 0.0167°

HG-KR Series Geared Servo Motor Dimensions (Note 1)

With flange-output type gear reducer for high precision applications, flange mounting

●HG-KR_(B)G5

Drawing is schematic only, and the shapes or the mounting screws may differ from those of the actual servo motor. Refer to "Servo Motor Instruction Manual (Vol. 3)" for details.



7	

[Unit: mm]

Model	Deduction satis (Nata 6)										Variable	dimensions	s (Note 4)										1 =
Model	Reduction ratio (Note 6)	L	LA	LB	LC	LD	LE	LF	LG	LH	LK	LM	KL	Т	N	Р	R	M	KA	KB	LT	LP	ment
	1/5 (40 × 40)	105.9 (146.5)	46	18	40h7	40	24	5H7	15 +0.25	2.5	5	34.5	63.3	3	3		6	3.4] 2
	1/5 (60 × 60) (Note 5)	130.4 (171)	70	30	56h7	60	40	14H7	21 +0.4	3	8	56	87.8	5	6		7	5.5					
HG-KR053(B)G5	1/9	105.9 (146.5)	46	18	40h7	40	24	5H7	15 +0.25 -0.20	2.5	5	34.5	63.3	3	3		6	3.4					
	1/11 (Note 5)]				
	1/21 (Note 5)	130.4	70	30	56h7	60	40	14H7	21 +0.4	3	8	56	87.8	5	6	M4	7	5.5		37.1			
	1/33 (Note 5)	(171)	/*	30	30117	00	1 40	14111	21 -0.5	3		30	07.0	"	"		,	3.5	36	(38.8)	11.7	(58.8)	
	1/45 (Note 5)															ļ]	(30.0)		(36.6)	
	1/5 (40 × 40)	121.9 (162.5)	46	18	40h7	40	24	5H7	15 ^{+0.25} _{-0.20}	2.5	5	34.5	79.3	3	3		6	3.4					
	1/5 (60 × 60) (Note 5)	146.4																	1				
HG-KR13(B)G5	1/11 (Note 5)	(187)	70	30	56h7	60	40	14H7	21 +0.4	3	8	56	103.8				7	5.5					
	1/21 (Note 5)	(107)																					
	1/33 (Note 5)	148.9	105	45	85h7	90	59	24H7	27 +0.4	8	10	56.5	106.3			M6	10	9					
	1/45 (Note 5)	(189.5)	100		00117		- 00	2				00.0	100.0]									
	1/5	140.6	70	30	56h7	60	40	14H7	21 +0.4	3	8	56	100.4			M4	7	5.5					
	1/11	(177.4)							-0.5														
HG-KR23(B)G5	1/21 (Note 5)	147.6							+0.4														
	1/33 (Note 5)	(184.4)	105	45	85h7	90	59	24H7	27 +0.4	8	10	61	107.4			M6	10	9					
	1/45 (Note 5)	400.0																		47.1		-	
	1/5	162.3 (199.1)	70	30	56h7	60	40	14H7	21 +0.4	3	8	56	122.1	5	6	M4	7	5.5	46	(47.1)		(57.8)	
HG-KR43(B)G5	1/11	169.3	105	45	85h7	90	59	24H7	27 +0.4	8	10	61	129.1]		M6	10	9]		11.8		
11G-KK43(D)G3	1/21	(206.1)	100	75	03117	30	33	24117	-0.5	٥	10	01	120.1]		IVIO	10	,]		11.0		
	1/33	181.3	135	60	115h7	120	84	32H7	35 ^{+0.4} _{-0.5}	13	13	70	141.1			M8	12	11					
	1/45	(218.1)	100	- 00	110117	120	U .	OZ. II	-0.5														
	1/5	190	105	45	85h7	90	59	24H7	27 +0.4	8	10	68	147.6			M6	10	9					
	1/11	(230.3)	100		00117		00	2-11.11					147.0]				L ů		57.1		_	
HG-KR73(B)G5	1/21	200																	56	(57.1)		(63.1)	
	1/33	(240.3)	135	60	115h7	120	84	32H7	35 +0.4 -0.5	13	13	75	157.6			M8	12	11		(3)		(33.1)	
	1/45	(2.5.5)																					

Notes: 1. For dimensions without tolerance, general tolerance applies. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated since the outer frame of the gear reducer is made by casting. Make allowance for the actual dimensions in the design of a machine.

2. The electromagnetic brake terminals (B1, B2) do not have polarity.

- 3. Only for the models with electromagnetic brake.
- 4. Dimensions in brackets are for the models with electromagnetic brake.
- 5. Lead out the power cable in opposite direction of the motor shaft.
- 6. The values in brackets represent the dimensions of flange.

HG-KR Series Geared Servo Motor Specifications

With shaft-output type gear reducer for high precision applications, flange mounting: G7

	0.15.1	Deduction action		of inertia J g•m²] (Note 1)	Permissible load to motor	Ma	ss [kg]		
Model	Output [W]	Reduction ratio	Standard	With electromagnetic brake	inertia ratio (Note 2) (when converted into the servo motor shaft)	Standard	With electromagnetic brake	Lubrication method	Mounting direction
		1/5 (40 × 40)	0.0512	0.0534		0.58	0.78		
		1/5 (60 × 60)	0.119	0.121		1.2	1.4		
		1/9	0.0492	0.0514		0.58	0.78		
HG-KR053(B)G7	50	1/11	0.106	0.108	10 times or less				
		1/21	0.0960	0.0980		1.3	1.5		
		1/33	0.0900	0.0920		1.3	1.5		
		1/45	0.0900	0.0920					
		1/5 (40 × 40)	0.0839	0.0899		0.78	0.98		
		1/5 (60 × 60)	0.152	0.158		1.4	1.6		
HG-KR13(B)G7	100	1/11	0.139	0.145	10 times or less	1.5	1.7		
rid-Kn i3(b)d/	100	1/21	0.129	0.135	To times or less	1.5	1.7		
		1/33	0.141	0.147		3.0	3.2		
		1/45	0.139	0.145		3.0	3.2		
		1/5	0.428	0.450		1.9	2.3	Grease	Any direction
		1/11	0.424	0.446		2.0	2.4	(filled)	Arry direction
HG-KR23(B)G7	200	1/21	0.721	0.743	14 times or less				
		1/33	0.674	0.696		3.8	4.2		
		1/45	0.672	0.694					
		1/5	0.578	0.600		2.4	2.8		
		1/11	0.955	0.977		4.3	4.7		
HG-KR43(B)G7	400	1/21	0.871	0.893	14 times or less	4.3	4.7		
		1/33	0.927	0.949		7.4	7.8		
		1/45	0.918	0.940		7.4	7.6		
		1/5	1.95	2.06		5.2	6.2		
HG-KR73(B)G7 7		1/11	1.83	1.94		5.5	6.5		
	750	1/21	2.03	2.14	10 times or less				
		1/33	1.80	1.91		8.6	9.6		
		1/45	1.79	1.90					

Item	Specifications
Mounting method	Flange mounting
Output shaft rotating direction	Same as the servo motor output shaft direction
Backlash (Note 5)	3 minutes or less at gear reducer output shaft
Maximum torque	Three times of the rated torque (Refer to HG-KR series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	6000 r/min (permissible instantaneous speed: 6900 r/min)
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 4)	1/5 (60 × 60): 12%, 1/11, 1/21, 1/33 and 1/45 of HG-KR053(B)G7: 22% to 34% 1/5 (40 × 40) and 1/9 of HG-KR053(B)G7, and HG-KR13(B)G7 to HG-KR73(B)G7: 48% to 84%

Notes: 1. The moments of inertia in the table are the values that are converted into motor shaft of the servo motor with gear reducer (and with electromagnetic brake).

^{2.} Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

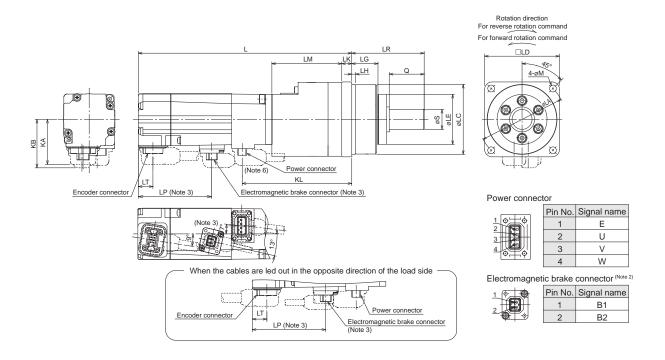
The values in brackets represent the dimensions of flange.
 The gear reducer efficiency varies depending on the reduction ratio and also varies with the conditions of use, such as output torque, speed, and temperature. The values in the table represent typical values at the rated torque and speed and at the normal temperature. They are not guaranteed values.
 The backlash can be converted: 1 minute = 0.0167°

HG-KR Series Geared Servo Motor Dimensions (Note 1, 5, 8)

With shaft-output type gear reducer for high precision applications, flange mounting

●HG-KR_(B)G7

Drawing is schematic only, and the shapes or the mounting screws may differ from those of the actual servo motor. Refer to "Servo Motor Instruction Manual (Vol. 3)" for details.



[Unit:	mml

Model	Reduction ratio (Note 7)								V	ariable dime	nsions (Note	4)] =
Model	Heduction ratio (Note 7)	L	LA	LC	LD	LE	S	LG	LH	Q	LR	LK	LM	KL	M	KA	KB	LT	LP	0110
	1/5 (40 × 40)	105.9 (146.5)	46	40h7	40	29	10h7	15	2.5	20	42	5	34.5	63.3	3.4					=
	1/5 (60 × 60) (Note 6)	130.4 (171)	70	56h7	60	40	16h7	21	3	28	58	8	56	87.8	5.5					
HG-KR053(B)G7	1/9	105.9 (146.5)	46	40h7	40	29	10h7	15	2.5	20	42	5	34.5	63.3	3.4					
	1/11 (Note 6)															1				
	1/21 (Note 6)	130.4	70	56h7	60	40	16h7	21	3	28	58	8	56	87.8	5.5		37.1			
	1/33 (Note 6)	(171)	/0	2011/	60	40	1011/	21	3	26	56	l °	56	87.8	5.5	36	(38.8)	11.7	(58.8)	
	1/45 (Note 6)																(36.6)		(56.6)	
	1/5 (40 × 40)	121.9 (162.5)	46	40h7	40	29	10h7	15	2.5	20	42	5	34.5	79.3	3.4					
	1/5 (60 × 60) (Note 6)	146.4														1				
HG-KR13(B)G7	1/11 (Note 6)		70	56h7	60	40	16h7	21	3	28	58	8	56	103.8	5.5					
	1/21 (Note 6)	(187)																		
	1/33 (Note 6)	148.9	105	85h7	90	59	25h7	27	8	42	80	10	56.5	106.3	9	1				
	1/45 (Note 6)	(189.5)	103	00117	90	39	23117	21	٥	42	80	10	30.5	100.3	9					
	1/5	140.6	70	56h7	60	40	16h7	21	3	28	58	8	56	100.4	5.5					
	1/11	(177.4)	70	30117	00	40	10117			20	30	Ů	30	100.4	5.5					
HG-KR23(B)G7	1/21 (Note 6)	147.6																		
	1/33 (Note 6)	(184.4)	105	85h7	90	59	25h7	27	8	42	80	10	61	107.4	9					
	1/45 (Note 6)	<u> </u>															47.1		_	
	1/5	162.3 (199.1)	70	56h7	60	40	16h7	21	3	28	58	8	56	122.1	5.5	46	(47.1)		(57.8)	
LIC KD40/B)C7	1/11	169.3	105	85h7	90	59	0517	27	8	42	80	10	61	129.1	9	1		11.8		
HG-KR43(B)G7	1/21	(206.1)	105	8507	90	59	25h7	2/	8	42	80	10	61	129.1	9			11.6		
	1/33	181.3	135	115h7	120	84	40h7	35	13	82	133	13	70	141.1	11					
	1/45	(218.1)	135	113117	120	04	40117	35	13	02	133	13	/0	141.1	"					
	1/5	190	105	85h7	90	59	25h7	27	8	42	80	10	68	147.6	9					
	1/11	(230.3)	103	00117	30	33	23117		۰	72	00	10	00	147.0	,		57.1		_	
HG-KR73(B)G7	1/21	200														56	(57.1)		(63.1)	
	1/33	(240.3)	135	115h7	120	84	40h7	35	13	82	133	13	75	157.6	11		(0)		(55)	
	1/45	(2.0.0)																		

Notes: 1. For dimensions without tolerance, general tolerance applies. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated since the outer frame of the gear reducer is made by casting. Make allowance for the actual dimensions in the design of a machine

- 2. The electromagnetic brake terminals (B1, B2) do not have polarity.
- 3. Only for the models with electromagnetic brake.
- 4. Dimensions in brackets are for the models with electromagnetic brake.
- 5. Use a friction coupling to fasten a load.
- 6. Lead out the power cable in opposite direction of the motor shaft
- 7. The values in brackets represent the dimensions of flange.

 8. HG-KR_(B)G7K is also available for key shaft motor (with key). Refer to the following page for the shaft-end shape.

HG-KR Series Geared Servo Motor Special Shaft End Specifications

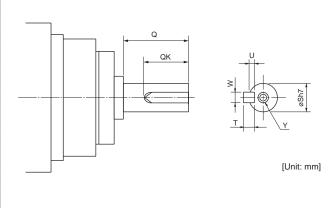
Standard HG-KR_(B)G1 (with gear reducer for general industrial machines) has a straight shaft. Key shaft (with key) is also available as a special specification. Contact your local sales office for more details.

Standard HG-KR_(B)G7 (with shaft-output type gear reducer for high precision applications, flange mounting) has a straight shaft.

HG-KR_(B)G7K is also available for key shaft motor (with key). Refer to the following for the shaft-end shape.

Key shaft (with key) (Note 1, 2, 3)

,	Reduction			Va	riable c	dimensi	ions	
Model	ratio (Note 4)	S	Q	W	QK	U	Т	Υ
	1/5 (40 × 40)	10	20	4	15	2.5	4	M3 screw Depth: 6
	1/5 (60 × 60)	16	28	5	25	3	5	M4 screw Depth: 8
HG-KR053(B)G7K	1/9	10	20	4	15	2.5	4	M3 screw Depth: 6
	1/11							
	1/21	16	28	5	25	3	5	M4 screw
	1/33	10	20	"	23	3	3	Depth: 8
	1/45							
	1/5 (40 × 40)	10	20	4	15	2.5	4	M3 screw Depth: 6
HG-KR13(B)G7K	1/5 (60 × 60) 1/11	16	28	5	25	3	5	M4 screw Depth: 8
	1/21							
	1/33	25	42	8	36	4	7	M6 screw
	1/45							Depth: 12
	1/5	16	28	5	25	3	5	M4 screw Depth: 8
110 KD00(D)07K								Бериі. о
HG-KR23(B)G7K	1/21	25	42	8	20	4	7	M6 screw
	1/45	25	42	8	36	4	/	Depth: 12
	1/5	16	28	5	25	3	5	M4 screw Depth: 8
	1/11	0.5	40		-00			M6 screw
HG-KR43(B)G7K	1/21	25	42	8	36	4	7	Depth: 12
	1/33	40	-00	40	70	_	_	M10 screw
	1/45	40	82	12	70	5	8	Depth: 20
	1/5	25	42	8	36	4	7	M6 screw
	1/11	25	42	0	30	4	/	Depth: 12
HG-KR73(B)G7K	1/21							M10 corour
	1/33	40	82	12	70	5	8	M10 screw Depth: 20
	1/45							Борин. 20



Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.

- 2. A single pointed key is attached.
- 3. The dimensions not mentioned in the drawings are the same as those of the straight shaft. Refer to HG-KR_(B)G7 dimensions in this catalog.

 4. The values in brackets represent the dimensions of flange.

HG-SR Series Geared Servo Motor Specifications

With gear reducer for general industrial machines, flange mounting: G1

	Output			t of inertia J kg•m²] (Note 1)	Permissible load to motor inertia ratio (Note 2)	Ma	ss [kg]	Lubrication	Mounting
Model	[kW]	Reduction ratio	Standard	With electromagnetic brake	(when converted into the servo motor shaft)	Standard	With electromagnetic brake	method (Note 5)	Mounting direction
		1/6	8.08	10.3					
		1/11	7.65	9.85		40	20		
10 0D50/D\04		1/17	7.53	9.73		18	20	0	
HG-SR52(B)G1 HG-SR524(B)G1	0.5	1/29	7.47	9.67	4 times or less			Grease (filled)	Any direction
10-51\324(b)\G1		1/35	8.26	10.5				(Illieu)	
		1/43	8.22	10.4		27	29		
		1/59	8.18	10.4					
		1/6	14.8	17.0					
		1/11	13.3	15.5				Grease	
HG-SR102(B)G1		1/17	12.9	15.1		30	32	(filled)	Any direction
HG-SR1024(B)G1	1.0	1/29	12.6	14.8	4 times or less			(iiiiou)	
10 01(1024(D)O1		1/35	12.6	14.8					
		1/43	13.8	16.0		49	51	Oil (Note 3)	Shaft horizontal
		1/59	19.1	21.3		81	83	Oii : *****	(Note 4)
		1/6	19.2	21.4				Grease	
		1/11	17.7	19.9		31	33	(filled)	Any direction
HG-SR152(B)G1		1/17	17.3	19.5				(64)	
HG-SR1524(B)G1	1.5	1/29	18.4	20.6	4 times or less	50	52		
10 011102 1(5)01		1/35	18.3	20.5			02	Oil (Note 3)	Shaft horizontal
		1/43	23.6	25.8		82	84	OII *	(Note 4)
		1/59	23.5	25.7			01		
		1/6	50.0	59.4				Grease	
		1/11	48.4	57.8		36	42	(filled)	Any direction
HG-SR202(B)G1		1/17	48.1	57.5				(
HG-SR2024(B)G1	2.0	1/29	54.8	64.2	4 times or less				
		1/35	54.5	63.9		87	93	Oil (Note 3)	Shaft horizontal
		1/43	54.3	63.7		-			(Note 4)
		1/59	54.2	63.6					
		1/6	87.1	96.5					
		1/11	82.8	92.2		60	66		
HG-SR352(B)G1		1/17	81.5	90.9				Oil (Note 3)	Shaft horizontal
HG-SR3524(B)G1	3.5	1/29	86.6	96.0	4 times or less	92	98		(Note 4)
		1/35	86.3	95.7					
		1/43	105	114		134	140	Oil	
		1/59	104	113					
		1/6	126 114	135 123		06	102	Oil (Note 3)	
		1/17	110	119		96	102	Oll (Note 3)	
HG-SR502(B)G1	5.0	1/29	141	150	4 times or loss				Shaft horizontal
HG-SR5024(B)G1	5.0	1/35	140	150	4 times or less				(Note 4)
		1/43	139	149		165	171	Oil	
		1/43	138	149					
		1/6	177	187		103	109	Oil (Note 3)	
		1/11	190	199	-	100	109	Oii (s)	1
		1/17	182	192		145	151		
IG-SR702(B)G1	7.0	1/29	192	202	4 times or less				Shaft horizontal
IG-SR7024(B)G1	7.0	1/35	192	202	T IIII03 01 1033	172	178	Oil	(Note 4)
IG-311/024(B)G1							1		
IG-311/024(B)G1		1/43	267	277		240	246		

Notes: 1. The moments of inertia in the table are the values that are converted into motor shaft of the servo motor with gear reducer (and with electromagnetic brake).

 $^{2. \} Contact \ your \ local \ sales \ office \ if \ the \ load \ to \ motor \ inertia \ ratio \ exceeds \ the \ value \ in \ the \ table.$

^{3.} For applications where the servo motor moves, order a grease lubricated servo motor (special specification) instead of the oil lubricated. Note that the maximum speed of the grease lubricated servo motor is the same as that of the oil lubricated.

^{4.} Do not mount the servo motor in a way that the servo motor is tilted to the shaft direction or to the shaft rotation direction. Refer to the asterisk 1 of "Annotations for Geared Servo Motor Specifications" on p. 2-70 in this catalog. Note that servo motors with special specifications may be available to be mounted with other than the shaft horizontal

Refer to "Servo Motor Instruction Manual (Vol. 3)" for the available models.

^{5.} The lubricant oil is removed from the gear reducer before shipment, and thus please purchase the required lubricant oil and fill the oil into the gear reducer.

HG-SR Series Geared Servo Motor Specifications

With gear reducer for general industrial machines, flange mounting: G1

Item	Specifications
Mounting method	Flange mounting
Output shaft rotating direction	Opposite from the servo motor output shaft direction
Backlash (Note 3)	40 minutes to 2° at gear reducer output shaft (Note 2)
Maximum torque	Three times of the rated torque (Refer to HG-SR 2000 r/min series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	For grease lubrication: 3000 r/min (permissible instantaneous speed: 3450 r/min) For oil lubrication: 2000 r/min (permissible instantaneous speed: 2300 r/min)
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 1)	85% to 94%

Notes: 1. The gear reducer efficiency varies depending on the reduction ratio and also varies with the conditions of use, such as output torque, speed, and temperature. The values in the table represent typical values at the rated torque and speed and at the normal temperature. They are not guaranteed values.

2. This is a designed value, not guaranteed value.

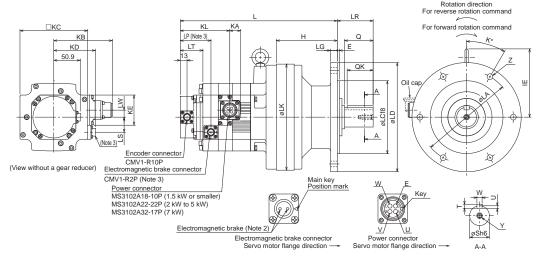
3. The backlash can be converted: 1 minute = 0.0167°

HG-SR Series Geared Servo Motor Dimensions (Note 1, 5)

With gear reducer for general industrial machines, flange mounting

●HG-SR_(B)G1

Drawing is schematic only, and the oil cap, the shapes, or the mounting screws may differ from those of the actual servo motor. Refer to "Servo Motor Instruction Manual (Vol. 3)" for details.



											5.701		nge direct				o motor f	90				A-A							[U	nit: mm]
Model	Reduction ratio	L	LA	LC	LD	LG	LK	LR	ΙΕ	KL	KA	LP	LT	LW	_	KE	Z (Note 4)	К	Е	Н	KB	KD	KC	Q	QK	s	Т	U	W	Y
	1/6		LA	LC	LU	LG	LK	LK	IE.	KL	KA	LF	LI	LVV	LO	KE		I.		п	KB	, KD	RC	Q	QK	3	-	0	vv	
	1/11																													
	1/17	275 (309.5)	134	110	160	9	150	48	119	60.7 (95.2)	20.9	(59)	38.2 (43.5)	13.5	(29)	58	4-φ11	45	3	108	112.5	(79.9)	130	35	32	28	7	4	8	
HG-SR52(B)G1	_	(309.3)								(95.2)			(43.3)																	M8 screw
HG-SR524(B)G1	1/29		-			_			\square					-	_					\vdash			_	_	_					Depth: 20
	1/35	267.5								60.7			38.2																	
	1/43	(302)	180	140	210	13	204	69	132	(95.2)	20.9	(59)	(43.5)	13.5	(29)	58	6-ф11	30	4	117	112.5	(79.9)	130	55	50	38	8	5	10	
	1/59	<u> </u>								. ,			` ´																	
	1/6																													
	1/11	281.5								60.7			38.2																	M8 screw
	1/17	(316)	180	140	210	13	204	69	132	(95.2)	20.9	(59)	(43.5)	13.5	(29)	58	6-ф11	30	4	117	112.5	(79.9)	130	55	50	38	8	5	10	Depth: 20
HG-SR102(B)G1	1/29	(0.0)								(00.2)			(10.0)																	Dopuii. Lo
HG-SR1024(B)G1	1/35																													
	1/43	327	230	200	260	15	230	76	145	60.7	20.9	(59)	38.2	13.5	(29)	58	6-ф11	60	4	164	112.5	(79.9)	130	70	56	50	9	5.5	14	
	1/43	(361.5)	230	200	200	15	230	70	143	(95.2)	20.9	(59)	(43.5)	13.5	(29)	36	υ-ψ11	00	-	104	112.5	(79.9)	130	/0	30	30	9	5.5	14	M10 screw
	1/59	384.5	310	270	340	20	300	89	192	60.7	20.9	(59)	38.2	13.5	(29)	58	6-ф11	60	4	219	112.5	(79.9)	130	90	80	60	11	7	18	Depth: 18
		(419)	0.0		0.10		000		102	(95.2)	20.0	(00)	(43.5)	10.0	(20)		υ ψ		·	2.0	112.0	(10.0)			-00	00		Ľ		
	1/6	295.5								60.7			38.2																	M8 screw
	1/11	(330)	180	140	210	13	204	69	132	(95.2)	20.9	(59)	(43.5)	13.5	(29)	58	6-ф11	30	4	117	112.5	(79.9)	130	55	50	38	8	5	10	Depth: 20
110 0D450(D) 04	1/17	(,								, , ,			(/																	.,
HG-SR152(B)G1 HG-SR1524(B)G1	1/29	341	230	200	260	15	230	76	145	60.7	20.9	(59)	38.2	13.5	(29)	58		60	4	164	112.5	(79.9)	130	70	56	50	9	5.5	14	
110-31(1324(D)01	1/35	(375.5)	230	200	200	15	230	/6	145	(95.2)	20.9	(59)	(43.5)	13.5	(29)	56	6-ф11	60	4	104	112.5	(79.9)	130	/"	50	50	9	5.5	14	M10 screw
	1/43	398.5	040	070	0.40				400	60.7		(50)	38.2	40.5	(00)		0.44			040	440.5	(70.0)	400					_	40	Depth: 18
	1/59	(433)	310	270	340	20	300	89	192	(95.2)	20.9	(59)	(43.5)	13.5	(29)	58	6-ф11	60	4	219	112.5	(79.9)	130	90	80	60	11	7	18	
	1/6																													
	1/11	305.5	180	140	210	13	204	69	142	63.7	24.8	(66.5)	38.5	0	(44)	82	6-φ11	30	4	117	140.9	(96.9)	176	55	50	38	8	5	10	M8 screw
	1/17	(355)								(113.2)			(45.5)																	Depth: 20
HG-SR202(B)G1	1/29																													
HG-SR2024(B)G1	1/35	402.5								63.7			38.5																	M10 screw
	1/43	(452)	310	270	340	20	300	89	181	(113.2)	24.8	(66.5)	(45.5)	0	(44)	82	6-ф11	60	4	219	140.9	(96.9)	176	90	80	60	11	7	18	Depth: 18
	1/59	1																												
	1/6																													
	1/11	372	230	200	260	15	230	76	145	63.7	24.8	(66.5)	38.5	0	(44)	82	6-φ11	60	4	164	140.9	(96.9)	176	70	56	50	9	5.5	14	
	1/17	(421.5)								(113.2)			(45.5)		l` <i>′</i>															M10 screw
HG-SR352(B)G1	1/29	426.5								63.7			38.5																	Depth: 18
HG-SR3524(B)G1	1/35	(476)	310	270	340	20	300	89	181	(113.2)	24.8	(66.5)	(45.5)	0	(44)	82	6-ф11	60	4	219	140.9	(96.9)	176	90	80	60	11	7	18	
	1/43	466								63.7			38.5																	M12 screw
	1/59	(515.5)	360	316	400	22	340	94	181	(113.2)	24.8	(66.5)	(45.5)	0	(44)	82	8-ф14	22.5	5	258	140.9	(96.9)	176	90	80	70	12	7.5	20	Depth: 24
	1/6																													
	1/11	442.5	310	270	340	20	300	89	181	63.7	24.8	(66.5)	38.5	0	(44)	82	6-φ11	60	4	219	140.9	(96.9)	176	90	80	60	11	7	18	M10 screw
	1/17	(492)								(113.2)			(45.5)																	Depth: 18
HG-SR502(B)G1	1/29																													
HG-SR5024(B)G1	1/35	506				١				63.7			38.5	١.		١			_	l l				l		١	l		i	M12 screw
	1/43	(555.5)	390	345	430	22	370	110	176	(113.2)	24.8	(66.5)	(45.5)	0	(44)	82	8-ф18	22.5	5	279	140.9	(96.9)	176	110	100	80	14	9	22	Depth: 24
	1/59	1																												
	1/6	482.5	310	270	340	20	300	89	181	71.7	32	(66.5)	38.5	0	(44)	82	6-ф11	60	4	219	149.1	(96.9)	176	90	80	60	11	7	18	M10 screw
	170	(532)	310	2/0	340	20	300	09	101	(121.2)	32	(00.0)	(45.5)	Ľ	(44)	02	υ-ψ11	00	-	219	149.1	(80.8)	170	90	00	00	L ''		10	Depth: 18
	1/11	522	360	316	400	22	340	94	181	71.7	32	(66.5)	38.5	0	(44)	82	8-ф14	22.5	5	258	149.1	(96.9)	176	90	80	70	12	7.5	20	
HG-SR702(B)G1	1/17	(571.5)	300	310	400		340		101	(121.2)	32	(00.5)	(45.5)	L	()	02	υ-ψ14		Ľ	230	140.1	(30.3)	1,,3	30	00		12	,.3	20	M12 screw
HG-SR7024(B)G1	1/29	546	390	345	430	22	370	110	176	71.7	32	(66.5)	38.5	0	(44)	82	8-ф18	22.5	5	279	149.1	(96.9)	176	110	100	80	14	9	22	Depth: 24
	1/35	(595.5)	390	343	430		3/0	110	170	(121.2)	32	(00.0)	(45.5)	Ľ	()	02	ο-ψισ	22.3	3	219	140.1	(80.8)	170	110	100	00	""	3	22	
	1/43	602	AEC	400	400	20	420	145	210	71.7	22	(66 E)	38.5	0	(44)	82	12 410	15	6	320	140.1	(06.0)	176	125	125	95	14	9	25	M20 screw
	1/59	(651.5)	450	400	490	30	430	145	210	(121.2)	32	(66.5)	(45.5)	1 "	(44)	02	12-φ18	15	١٥	320	149.1	(96.9)	176	135	125	95	14	9	25	Depth: 34

Notes: 1. For dimensions without tolerance, general tolerance applies. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated since the outer frame of the gear reducer is made by casting. Make allowance for the actual dimensions in the design of a machine.

- 2. The electromagnetic brake terminals do not have polarity.
- 3. Only for the models with electromagnetic brake.
- 4. Dimensions in brackets are for the models with electromagnetic brake.
- 5. The lubricant oil is removed from the gear reducer before shipment, and thus please purchase the required lubricant oil and fill the oil into the gear reducer.

HG-SR Series Geared Servo Motor Specifications

With gear reducer for general industrial machines, foot mounting: G1H

Model	Output [kW]	Reduction ratio	Moment of inertia J [x 10 ⁻⁴ kg•m²] (Note 1)		Permissible load to	Mass [kg]		Lubrigation	Mounting
			Standard	With electromagnetic brake	motor inertia ratio (Note 2) (when converted into the servo motor shaft)	Standard	With electromagnetic brake	Lubrication method (Note 5)	Mounting direction
HG-SR52(B)G1H HG-SR524(B)G1H	0.5	1/6	8.08	10.3	4 times or less	20	22	Grease - (filled)	Any direction
		1/11	7.65	9.85					
		1/17	7.53	9.73					
		1/29	7.47	9.67					
		1/35	8.26	10.5		28	30		
		1/43	8.22	10.4					
		1/59	8.18	10.4					
HG-SR102(B)G1H HG-SR1024(B)G1H	1.0	1/6	14.8	17.0	4 times or less	31	33	Grease (filled)	Any direction Shaft horizontal (Note 4)
		1/11	13.3	15.5					
		1/17	12.9	15.1					
		1/29	12.6	14.8					
		1/35	12.6	14.8					
		1/43	13.8	16.0		50	52	Oil (Note 3)	
		1/59	19.1	21.3		86	88		
HG-SR152(B)G1H HG-SR1524(B)G1H	1.5	1/6	19.2	21.4	4 times or less	32	34	Grease (filled)	Any direction
		1/11	17.7	19.9					
		1/17	17.3	19.5					
		1/29	18.4	20.6		51 87	53	Ojl (Note 3)	Shaft horizontal
		1/35	18.3	20.5			55		
		1/43	23.6	25.8			90	Oll (Note 3)	
		1/59	23.5	25.7			89		
HG-SR202(B)G1H HG-SR2024(B)G1H	2.0	1/6	50.0	59.4	4 times or less	37	43	Grease (filled)	Any direction
		1/11	48.4	57.8					
		1/17	48.1	57.5					
		1/29	54.8	64.2		92	98	Oil (Note 3)	Shaft horizontal
		1/35	54.5	63.9					
		1/43	54.3	63.7					
		1/59	54.2	63.6					
HG-SR352(B)G1H HG-SR3524(B)G1H	3.5	1/6	87.1	96.5	4 times or less	61	67	Oil (Note 3)	Shaft horizontal
		1/11	82.8	92.2					
		1/17	81.5	90.9					
		1/29	86.6	96.0		97	103		
		1/35	86.3	95.7					
		1/43	105	114		137	143	Oil	
		1/59	104	113					
HG-SR502(B)G1H HG-SR5024(B)G1H		1/6	126	135	4 times or less	101	107	Oil (Note 3)	Shaft horizontal
		1/11	114	123					
	5.0	1/17	110	119					
		1/29	141	150		178	184	Oil	
		1/35	140	150					
		1/43	139	149					
		1/59	138	147					
HG-SR702(B)G1H HG-SR7024(B)G1H	7.0	1/6	177	187	4 times or less	108	114	Oil (Note 3)	Shaft horizontal
		1/11	190	199		148 185	154 191	Oil	
		1/17	182	192					
		1/29	192	202					
		1/35	192	201					
		1/43	267	277		256	262		
		1/59	266	275			202		

Notes: 1. The moments of inertia in the table are the values that are converted into motor shaft of the servo motor with gear reducer (and with electromagnetic brake).

Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 For applications where the servo motor moves, order a grease lubricated servo motor (special specification) instead of the oil lubricated. Note that the maximum speed of the grease lubricated servo motor is the same as that of the oil lubricated.

^{4.} Do not mount the servo motor in a way that the servo motor is tilted to the shaft direction or to the shaft rotation direction. Refer to the asterisk 1 of "Annotations for Geared Servo Motor Specifications" on p. 2-70 in this catalog. Note that servo motors with special specifications may be available to be mounted with other than the shaft

Refer to "Servo Motor Instruction Manual (Vol. 3)" for the available models.

^{5.} The lubricant oil is removed from the gear reducer before shipment, and thus please purchase the required lubricant oil and fill the oil into the gear reducer.

HG-SR Series Geared Servo Motor Specifications

With gear reducer for general industrial machines, foot mounting: G1H

Item	Specifications
Mounting method	Foot mounting
Output shaft rotating direction	Opposite from the servo motor output shaft direction
Backlash (Note 3)	40 minutes to 2° at reducer output shaft (Note 2)
Maximum torque	Three times of the rated torque (Refer to HG-SR 2000 r/min series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	For grease lubrication: 3000 r/min (permissible instantaneous speed: 3450 r/min) For oil lubrication: 2000 r/min (permissible instantaneous speed: 2300 r/min)
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 1)	85% to 94%

Notes: 1. The gear reducer efficiency varies depending on the reduction ratio and also varies with the conditions of use, such as output torque, speed, and temperature. The values in the table represent typical values at the rated torque and speed and at the normal temperature. They are not guaranteed values.

2. This is a designed value, not guaranteed value.

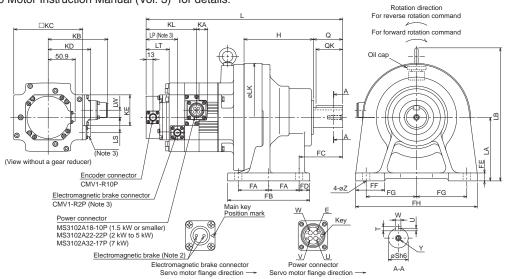
- 3. The backlash can be converted: 1 minute = 0.0167°

HG-SR Series Geared Servo Motor Dimensions (Note 1, 5)

With gear reducer for general industrial machines, foot mounting

●HG-SR_(B)G1H

Drawing is schematic only, and the oil cap, the shapes, or the mounting screws may differ from those of the actual servo motor. Refer to "Servo Motor Instruction Manual (Vol. 3)" for details.



[Unit: mm]

Model	Reduction ratio													Variable	dimer	sions	(Note	4)														
Model	neduction ratio	L	LA	LB	LK	LS	LT	LP	LW	Н	KL	KA	KB	KD	KC	KE	Z	FA	FB	FC	FD	FE	FF	FG	FH	Q	QK	S	Т	U	W	Y
	1/6																															
	1/11	323					38.2				60.7	l				l	l l				l l	ا ا						١	_			
	1/17	(357.5)	100	219	150	(29)	(43.5)	(59)	13.5	121	(95.2)	20.9	112.5	(79.9)	130	58	11	45	135	60	15	12	40	75	180	35	32	28	7	4	8	
HG-SR52(B)G1H	1/29	1					l ` ′				. ,																					M8 screw
HG-SR524(B)G1H	1/35																															Depth: 20
		336.5	400	252		(00)	38.2	(50)	13.5		60.7			(79.9)	400	58			155		20	15	55	95	230				8	_	10	
	1/43	(371)	120	252	204	(29)	(43.5)	(59)	13.5	131	(95.2)	20.9	112.5	(79.9)	130	58	14	57.5	155	82	20	15	55	95	230	55	50	38	8	5	10	
	1/59																															
	1/6																															
	1/11	350.5					,,,,				60.7																					
	1/17	(385)	120	252	204	(29)	38.2 (43.5)	(59)	13.5	131	(95.2)	20.9	112.5	(79.9)	130	58	14	57.5	155	82	20	15	55	95	230	55	50	38	8	5	10	M8 screw Depth: 20
	1/29	(385)					(43.5)				(95.2)	l		l																		Depth. 20
HG-SR102(B)G1H	1/35	1																														
HG-SR1024(B)G1H		403					38.2				60.7											Н										
	1/43	(437.5)	150	295	230	(29)	(43.5)	(59)	13.5	170	(95.2)	20.9	112.5	(79.9)	130	58	18	72.5	195	100	25	22	65	145	330	70	56	50	9	5.5	14	M10 screw
		473.5					38.2				60.7																					Depth: 18
	1/59	(508)	160	352	300	(29)	(43.5)	(59)	13.5	218	(95.2)	20.9	112.5	(79.9)	130	58	18	75	238	139	44	25	75	185	410	90	80	60	11	7	18	Берш. 16
	410	(306)					(40.0)				(93.2)											\vdash										
	1/6	364.5		l	l		38.2				60.7	l							l		_	ا . ا			l	l		l		_		M8 screw
	1/11	(399)	120	252	204	(29)	(43.5)	(59)	13.5	131	(95.2)	20.9	112.5	(79.9)	130	58	14	57.5	155	82	20	15	55	95	230	55	50	38	8	5	10	Depth: 20
HG-SR152(B)G1H	1/17	()					(/				(*** /																					.,
HG-SR1524(B)G1H	1/29	417	150	295	230	(29)	38.2	(59)	13.5	170	60.7	20.9	112.5	(79.9)	130	58	18	72.5	195	100	25	22	65	145	330	70	56	50	9	5.5	14	
110-31(1324(D)0111	1/35	(451.5)	150	295	230	(29)	(43.5)	(59)	13.5	170	(95.2)	20.9	112.5	(79.9)	130	56	10	/2.5	195	100	25	22	65	145	330	/0	20	50	9	5.5	14	M10 screw
	1/43	487.5					38.2				60.7																					Depth: 18
	1/59	(522)	160	352	300	(29)	(43.5)	(59)	13.5	218	(95.2)	20.9	112.5	(79.9)	130	58	18	75	238	139	44	25	75	185	410	90	80	60	11	7	18	
	1/6	(- /					,			_	(** /										\vdash	Н										
	1/11	374.5	120	262	204	(44)	38.5	(66.5)	0	131	63.7	24.8	140.9	(96.9)	176	82	14	57.5	155	82	20	15	55	95	230	55	50	38	8	5	10	M8 screw
		(424)	120	202	204	(44)	(45.5)	(00.5)	U	131	(113.2)	24.8	140.9	(96.9)	1/6	02	14	57.5	100	82	20	15	55	95	230	55	50	36	٥	5	10	Depth: 20
HG-SR202(B)G1H	1/17																															
HG-SR2024(B)G1H	1/29																															
	1/35	491.5	160	341	300	(44)	38.5	(66.5)	0	218	63.7	24.8	140.9	(96.9)	176	82	18	75	238	139	44	25	75	185	410	90	80	60	11	7	18	M10 screw
	1/43	(541)	160	341	300	(44)	(45.5)	(00.5)	0	218	(113.2)	24.8	140.9	(96.9)	1/6	62	10	/5	238	139	44	25	/5	185	410	90	80	60	111	'	16	Depth: 18
	1/59	1								İ		l		l																		
	1/6																					Н										
	1/11	448	150	295	230	(44)	38.5	(66.5)	0	170	63.7	24.8	140.9	(96.9)	176	82	18	72.5	195	100	25	22	65	145	330	70	56	50	9	5.5	14	
		(497.5)	150	233	250	(44)	(45.5)	(00.5)		170	(113.2)	24.0	140.5	(30.3)	170	02	10	72.5	133	100	25	**	0.5	143	330	1 ,0	30	30		5.5		M10 screw
HG-SR352(B)G1H	1/17																															Depth: 18
HG-SR3524(B)G1H	1/29	515.5	160	341	300	(44)	38.5	(66.5)	0	218	63.7	24.8	140.9	(96.9)	176	82	18	75	238	139	44	25	75	185	410	90	80	60	11	7	18	
	1/35	(565)				` ′	(45.5)	(/			(113.2)			(****)																		
	1/43	560	200	381	340	(44)	38.5	(66.5)	0	262	63.7	24.8	140.9	(96.9)	176	82	22	137.5	335	125	30	30	80	190	430	90	80	70	12	7.5	20	M12 screw
	1/59	(609.5)	200	301	340	(++)	(45.5)	(00.3)		202	(113.2)	24.0	170.8	(30.3)	173	J 02		107.3	333	123			00	130	130	30	00	Ľ	12		20	Depth: 24
	1/6																															
	1/11	531.5	160	341	300	(44)	38.5	(66.5)	0	218	63.7	24.8	140.9	(96.9)	176	82	18	75	238	139	44	25	75	185	410	90	80	60	11	7	18	M10 screw
	1/17	(581)				` _	(45.5)	[(113.2)			ľ <i>′</i>																		Depth: 18
HG-SR502(B)G1H	1/29		1														\Box					\vdash										
HG-SR5024(B)G1H	1/35										00.7		1																			
		616	220	405	370	(44)	38.5	(66.5)	0	279	63.7	24.8	140.9	(96.9)	176	82	22	160	380	145	30	30	85	210	470	110	100	80	14	9	22	M12 screw
	1/43	(665.5)					(45.5)				(113.2)			'																		Depth: 24
	1/59		_														\square					\square				_	_	_				
	1/6	571.5 (621)	160	341	300	(44)	38.5 (45.5)	(66.5)	0	218	71.7 (121.2)	32	149.1	(96.9)	176	82	18	75	238	139	44	25	75	185	410	90	80	60	11	7	18	M10 screw Depth: 18
	1/11	616	200	381	340	(44)	38.5	(66.5)	0	262	71.7	32	149.1	(96.9)	176	82	22	137.5	335	125	30	30	80	190	430	90	80	70	12	7.5	20	
HG-SR702(B)G1H	1/17	(665.5)				(,	(45.5)	,,			(121.2)			,,														L.,				M12 screw
HG-SR7024(B)G1H	1/29	656	200	405	070	(44)	38.5	(00.5)	_	070	71.7		440 -	(00.0	470		1,,,	400	000	445	[]	[۱	Ι Τ	040	470	440	400		44			Depth: 24
	1/35	(705.5)	220	405	370	(44)	(45.5)	(66.5)	0	279	(121.2)	32	149.1	(96.9)	176	82	22	160	380	145	30	30	85	210	470	110	100	80	14	9	22	
	1/43	747					38.5				71.7						\Box									1						M20 screw
	1/59	(796.5)	250	465	430	(44)	(45.5)	(66.5)	0	330	(121.2)	32	149.1	(96.9)	176	82	26	190	440	170	30	35	90	240	530	135	125	95	14	9	25	Depth: 34
	1750	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1			1	(10.0)		1		(1	1	1		1	1 1	1	1													- opui. 04

Notes: 1. For dimensions without tolerance, general tolerance applies. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated since the outer frame of

the gear reducer is made by casting. Make allowance for the actual dimensions in the design of a machine.

^{2.} The electromagnetic brake terminals do not have polarity.

Only for the models with electromagnetic brake.
 Dimensions in brackets are for the models with electromagnetic brake.

^{5.} The lubricant oil is removed from the gear reducer before shipment, and thus please purchase the required lubricant oil and fill the oil into the gear reducer.

HG-SR Series Geared Servo Motor Specifications

With flange-output type gear reducer for high precision applications, flange mounting: G5

	Outrut			of inertia J g•m²] (Note 1)	Permissible load to	Ma	ss [kg]	l desire di es	Managhina
Model	Output [kW]	Reduction ratio	Standard	With electromagnetic brake	(when converted into the servo motor shaft)	Standard	With electromagnetic brake	Lubrication method	Mounting direction
		1/5	7.91	10.1		7.6	9.5		
LIC CDEO/D\CE		1/11	7.82	10.0		7.8	9.7		
HG-SR52(B)G5 HG-SR524(B)G5	0.5	1/21	10.2	12.4	10 times or less				
11G-51(324(B)G3		1/33	9.96	12.2		12	14		
		1/45	9.96	12.2					
		1/5	12.3	14.5		9.0	11		
HG-SR102(B)G5		1/11	14.9	17.1		13	15		
HG-SR102(B)G5	1.0	1/21	14.5	16.7	10 times or less	13	15		
110 0111024(0)00		1/33	16.3	18.5		23	25		
		1/45	16.2	18.4		23	25		
		1/5	16.7	18.9		11	13		
LIC CD4E2/D\CE		1/11	19.3	21.5		14	16		
HG-SR152(B)G5 HG-SR1524(B)G5	1.5	1/21	21.7	23.9	10 times or less				
11G-51(1324(D)G3		1/33	20.7	22.9		24	26	Grease	
		1/45	20.6	22.8				(filled)	Any direction
		1/5	51.4	61.1		19	25	(illieu)	
HG-SR202(B)G5		1/11	51.2	60.9		19	25		
HG-SR2024(B)G5	2.0	1/21	53.2	62.9	10 times or less				
110-31(2024(D)03		1/33	52.2	61.9		29	35		
		1/45	52.2	61.9					
HG-SR352(B)G5		1/5	83.2	92.8		24	30		
HG-SR352(B)G5	3.5	1/11	86.7	96.3	10 times or less	34	40		
110 0110021(D)00		1/21	85.0	94.6		34	40		
HG-SR502(B)G5	5.0	1/5	110	119	10 times or less	36	42		
HG-SR5024(B)G5	3.0	1/11	108	117	10 111163 01 1635	38	44		
HG-SR702(B)G5 HG-SR7024(B)G5	7.0	1/5	161	171	10 times or less	43	49		

Item	Specifications
Mounting method	Flange mounting
Output shaft rotating direction	Same as the servo motor output shaft direction
Backlash (Note 4)	3 minutes or less at gear reducer output shaft
Maximum torque	Three times of the rated torque (Refer to HG-SR 2000 r/min series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	3000 r/min (permissible instantaneous speed: 3450 r/min)
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 3)	77% to 92%

Notes: 1. The moments of inertia in the table are the values that are converted into motor shaft of the servo motor with gear reducer (and with electromagnetic brake).

- 2. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
- 3. The gear reducer efficiency varies depending on the reduction ratio and also varies with the conditions of use, such as output torque, speed, and temperature. The values in the table represent typical values at the rated torque and speed and at the normal temperature. They are not guaranteed values.

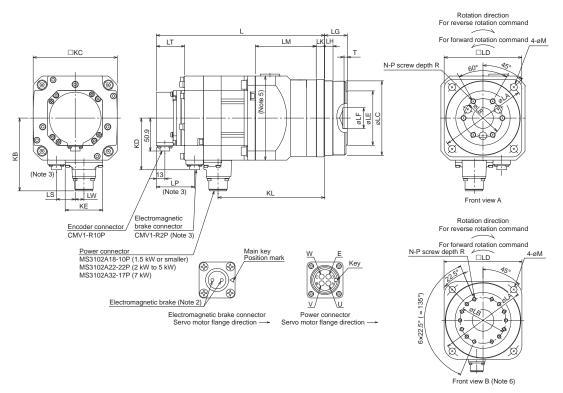
 4. The backlash can be converted: 1 minute = 0.0167°

HG-SR Series Geared Servo Motor Dimensions (Note 1)

With flange-output type gear reducer for high precision applications, flange mounting

●HG-SR_(B)G5

Drawing is schematic only, and the shapes or the mounting screws may differ from those of the actual servo motor. Refer to "Servo Motor Instruction Manual (Vol. 3)" for details.



																										[Unit	t: mm]
Model	Reduction											١	Variable d	imension	s (Note 4)											Front
Widdel	ratio	L	LA	LB	LC	LD	LE	LF	LG	LH	LK	LM	LT	KL	LP	LW	LS	Т	N	Р	R	M	KB	KD	KC	KE	view
	1/5	213.5	405		051.7			24H7	27 +0.4		4.0	or.	38.2	450.0	(50)	40.5	(00)	-	6	M6	40	9	440.5	(70.0)	400		
	1/11	(248)	105	45	85h7	90	59	24H/	27 +0.4	8	10	85	(43.5)	152.8	(59)	13.5	(29)	5	ь	Me	10	9	112.5	(79.9)	130	58	A
HG-SR52(B)G5 HG-SR524(B)G5	1/21																										
HG-3K324(B)G3	1/33	225.5 (260)	135	60	115h7	120	84	32H7	35 +0.4	13	13	94	38.2 (43.5)	164.8	(59)	13.5	(29)	5	6	M8	12	11	112.5	(79.9)	130	58	A
	1/45	(200)											(43.5)														
	1/5	227.5	105	45	85h7	90	59	24H7	27 +0.4	8	10	85	38.2 (43.5)	166.8	(59)	13.5	(29)	5	6	M6	10	9	112.5	(79.9)	130	58	А
HG-SR102(B)G5	1/11	239.5							05 +0.4				38.2														
HG-SR1024(B)G5	1/21	(274)	135	60	115h7	120	84	32H7	35 +0.4	13	13	94	(43.5)	178.8	(59)	13.5	(29)	5	6	M8	12	11	112.5	(79.9)	130	58	A
` '	1/33	255.5							.0.5				38.2														
	1/45	(290)	190	100	165h8	170	122	47H7	53 +0.5 -0.8	13	16	107	(43.5)	194.8	(59)	13.5	(29)	7	14	M8	12	14	112.5	(79.9)	130	58	В
	1/5	241.5 (276)	105	45	85h7	90	59	24H7	27 +0.4	8	10	85	38.2 (43.5)	180.8	(59)	13.5	(29)	5	6	M6	10	9	112.5	(79.9)	130	58	А
		253.5											38.2														\vdash
HG-SR152(B)G5 HG-SR1524(B)G5	1/11	(288)	135	60	115h7	120	84	32H7	35 +0.4	13	13	94	(43.5)	192.8	(59)	13.5	(29)	5	6	M8	12	11	112.5	(79.9)	130	58	А
110 01(1024(D)00	1/21	269.5							FO +0.5				38.2														
	1/33	(304)	190	100	165h8	170	122	47H7	53 +0.5	13	16	107	(43.5)	208.8	(59)	13.5	(29)	7	14	M8	12	14	112.5	(79.9)	130	58	В
	1/45	(,											, ,														
	1/5	267.5	135	60	115h7	120	84	32H7	35 +0.4	13	13	116	38.5	203.8	(66.5)	0	(44)	5	6	M8	12	11	140.9	(96.9)	176	82	A
HG-SR202(B)G5	1/11	(317)	100		110111	120	٥.	OL: II	35 -0.5			(Note 5)	(45.5)	200.0	(00.0)		(1-1)						1-10.0	(00.0)	.,,	- 02	
HG-SR202(B)G5	1/21	287.5										133	38.5														
110 011202 1(0)00	1/33	(337)	190	100	165h8	170	122	47H7	53 +0.5 -0.8	13	16	(Note 5)		223.8	(66.5)	0	(44)	7	14	M8	12	14	140.9	(96.9)	176	82	В
	1/45	(557)										(14016 3)	(40.0)														
HG-SR352(B)G5	1/5	291.5 (341)	135	60	115h7	120	84	32H7	35 +0.4 -0.5	13	13	116 (Note 5)	38.5 (45.5)	227.8	(66.5)	0	(44)	5	6	M8	12	11	140.9	(96.9)	176	82	A
HG-SR3524(B)G5	1/11	311.5	400	400	4051.0	470	400	471.17	E2 +0.5	40	40	133	38.5	047.0	(00 E)	_	(44)				40			(00.0)	470		
	1/21	(361)	190	100	165h8	170	122	47H7	53 +0.5	13	16	(Note 5)	(45.5)	247.8	(66.5)	0	(44)	7	14	M8	12	14	140.9	(96.9)	176	82	В
HG-SR502(B)G5	1/5	327.5	190	100	165h8	170	122	47H7	FO +0.5	13	16	133	38.5	263.8	(66.5)	0	(44)	7	44	M8	12	14	140.9	(96.9)	176	82	В
HG-SR5024(B)G5	1/11	(377)	190	100	ВПСОІ	1/0	122	4/H/	53 +0.5	13	16	(Note 5)	(45.5)	203.8	(00.5)	U	(44)	_ ′	14	M8	12	14	140.9	(90.9)	1/6	82	B
HG-SR702(B)G5 HG-SR7024(B)G5	1/5	367.5 (417)	190	100	165h8	170	122	47H7	53 +0.5 -0.8	13	16	133 (Note 5)	38.5 (45.5)	295.8	(66.5)	0	(44)	7	14	M8	12	14	149.1	(96.9)	176	82	В

Notes: 1. For dimensions without tolerance, general tolerance applies. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated since the outer frame of the gear reducer is made by casting. Make allowance for the actual dimensions in the design of a machine.

2. The electromagnetic brake terminals do not have polarity.

^{3.} Only for the models with electromagnetic brake.

^{4.} Dimensions in brackets are for the models with electromagnetic brake.

^{5.} The models with (Note 5) in the LM column of the variable dimension table have the maximum dimension of 180 mm × 180 mm in this part. 6. For the front view B, the screws are not placed at equal intervals.

HG-SR Series Geared Servo Motor Specifications

With shaft-output type gear reducer for high precision applications, flange mounting: G7

	Output			of inertia J g•m²] (Note 1)	Permissible load to motor inertia ratio (Note 2)	Ма	ss [kg]	Lubrication	Marintina
Model	[kW]	Reduction ratio	Standard	With electromagnetic brake	(when converted into the servo motor shaft)	Standard	With electromagnetic brake	method	Mounting direction
		1/5	7.95	10.2		8.0	9.9		
HO 0D50/D\07		1/11	7.82	10.0		8.2	11		
HG-SR52(B)G7 HG-SR524(B)G7	0.5	1/21	10.2	12.4	10 times or less				
11G-3H324(B)G7		1/33	9.96	12.2		13	15		
		1/45	9.96	12.2					
		1/5	12.3	14.5		9.4	12		
110 0D (00/D) 0=		1/11	15.0	17.2		45	17		
HG-SR102(B)G7 HG-SR1024(B)G7	1.0	1/21	14.5	16.7	10 times or less	15	17		
nu-5n1024(b)u/		1/33	16.3	18.5		00	28		
		1/45	16.3	18.5		26	28		
		1/5	16.7	18.9		11	13		
HO 0D450/D\07		1/11	19.4	21.6]	16	18		
HG-SR152(B)G7 HG-SR1524(B)G7	1.5	1/21	21.7	23.9	10 times or less				
11G-3H1324(B)G/		1/33	20.7	22.9		27	29	0	
		1/45	20.7	22.9				Grease (filled)	Any direction
		1/5	51.7	61.4		20	26	(IIIIeu)	
HO 00000000		1/11	51.3	61.0		21	27		
HG-SR202(B)G7 HG-SR2024(B)G7	2.0	1/21	53.3	63.0	10 times or less				
110 0112024(B)01		1/33	52.2	61.9		32	38		
		1/45	52.2	61.9					
HO 00050/0\07		1/5	83.5	93.1		25	31		
HG-SR352(B)G7 HG-SR3524(B)G7	3.5	1/11	87.0	96.6	10 times or less	37	43		
110 0110324(B)01		1/21	85.1	94.7		37	43		
HG-SR502(B)G7	5.0	1/5	111	121	10 times or less	39	45		
HG-SR5024(B)G7	3.0	1/11	108	117	10 111103 01 1035	41	47		
HG-SR702(B)G7 HG-SR7024(B)G7	7.0	1/5	163	173	10 times or less	46	52		

Item	Specifications
Mounting method	Flange mounting
Output shaft rotating direction	Same as the servo motor output shaft direction
Backlash (Note 4)	3 minutes or less at gear reducer output shaft
Maximum torque	Three times of the rated torque
iviaximum torque	(Refer to HG-SR 2000 r/min series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	3000 r/min (permissible instantaneous speed: 3450 r/min)
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 3)	77% to 92%

Notes: 1. The moments of inertia in the table are the values that are converted into motor shaft of the servo motor with gear reducer (and with electromagnetic brake).

^{2.} Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

^{3.} The gear reducer efficiency varies depending on the reduction ratio and also varies with the conditions of use, such as output torque, speed, and temperature. The values in the table represent typical values at the rated torque and speed and at the normal temperature. They are not guaranteed values.

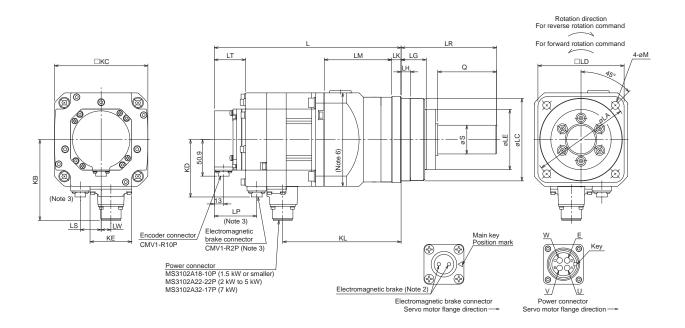
4. The backlash can be converted: 1 minute = 0.0167°

HG-SR Series Geared Servo Motor Dimensions (Note 1, 5, 7)

With shaft-output type gear reducer for high precision applications, flange mounting

●HG-SR_(B)G7

Drawing is schematic only, and the shapes or the mounting screws may differ from those of the actual servo motor. Refer to "Servo Motor Instruction Manual (Vol. 3)" for details.



		,																				[Uni	t: mm]
Model	Reduction ratio												ensions (No										
		L	LA	LC	LD	LE	S	LG	LH	Q	LR	LK	LM	LT	KL	LP	LW	LS	M	KB	KD	KC	KE
	1/5	213.5 (248)	105	85h7	90	59	25h7	27	8	42	80	10	85	38.2 (43.5)	152.8	(59)	13.5	(29)	9	112.5	(79.9)	130	58
HG-SR52(B)G7	1/11	(246)												(43.5)									
HG-SR524(B)G7	1/21	225.5	135	115h7	120	84	40h7	35	13	82	133	13	94	38.2	164.8	(59)	13.5	(29)	11	112.5	(79.9)	130	58
	1/45	(260)	133	115117	120	04	40117	33	13	02	133	13	34	(43.5)	104.0	(59)	10.0	(29)	"	112.5	(79.9)	130	36
	1/5	227.5	105	85h7	90	59	25h7	27	8	42	80	10	85	38.2 (43.5)	166.8	(59)	13.5	(29)	9	112.5	(79.9)	130	58
HG-SR102(B)G7	1/11	239.5												38.2									
HG-SR1024(B)G7	1/21	(274)	135	115h7	120	84	40h7	35	13	82	133	13	94	(43.5)	178.8	(59)	13.5	(29)	11	112.5	(79.9)	130	58
	1/33	255.5	190	165h8	170	122	50h7	53	13	82	156	16	107	38.2	194.8	(59)	13.5	(29)	14	112.5	(79.9)	130	58
	1/45	(290)		100110	.,,		00117			O.E.	100		107	(43.5)	10 1.0	(00)	10.0	(20)		112.0	(10.0)		L
	1/5	241.5 (276)	105	85h7	90	59	25h7	27	8	42	80	10	85	38.2 (43.5)	180.8	(59)	13.5	(29)	9	112.5	(79.9)	130	58
HG-SR152(B)G7	1/11	253.5 (288)	135	115h7	120	84	40h7	35	13	82	133	13	94	38.2 (43.5)	192.8	(59)	13.5	(29)	11	112.5	(79.9)	130	58
HG-SR1524(B)G7	1/21	269.5												38.2									
	1/33	(304)	190	165h8	170	122	50h7	53	13	82	156	16	107	(43.5)	208.8	(59)	13.5	(29)	14	112.5	(79.9)	130	58
	1/45	(00.)												(1010)									
	1/5	267.5	135	115h7	120	84	40h7	35	13	82	133	13	116	38.5	203.8	(66.5)	0	(44)	11	140.9	(96.9)	176	82
HG-SR202(B)G7	1/11	(317)	100	110117	120		10117			O.E.	100		(Note 6)	(45.5)	200.0	(00.0)		()		110.0	(00.0)	.,,	<u> </u>
HG-SR2024(B)G7	1/21	287.5											133	38.5									
	1/33	(337)	190	165h8	170	122	50h7	53	13	82	156	16	(Note 6)	(45.5)	223.8	(66.5)	0	(44)	14	140.9	(96.9)	176	82
HG-SR352(B)G7	1/5	291.5 (341)	135	115h7	120	84	40h7	35	13	82	133	13	116 (Note 6)	38.5 (45.5)	227.8	(66.5)	0	(44)	11	140.9	(96.9)	176	82
HG-SR3524(B)G7	1/11	311.5											133	38.5									
. ,	1/21	(361)	190	165h8	170	122	50h7	53	13	82	156	16	(Note 6)	(45.5)	247.8	(66.5)	0	(44)	14	140.9	(96.9)	176	82
HG-SR502(B)G7 HG-SR5024(B)G7	1/5	327.5 (377)	190	165h8	170	122	50h7	53	13	82	156	16	133 (Note 6)	38.5 (45.5)	263.8	(66.5)	0	(44)	14	140.9	(96.9)	176	82
HG-SR702(B)G7 HG-SR7024(B)G7	1/5	367.5 (417)	190	165h8	170	122	50h7	53	13	82	156	16	133 (Note 6)	38.5 (45.5)	295.8	(66.5)	0	(44)	14	149.1	(96.9)	176	82

Notes: 1. For dimensions without tolerance, general tolerance applies. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated since the outer frame of the gear reducer is made by casting. Make allowance for the actual dimensions in the design of a machine.

- 2. The electromagnetic brake terminals do not have polarity.
- 3. Only for the models with electromagnetic brake
- 4. Dimensions in brackets are for the models with electromagnetic brake.
- 5. Use a friction coupling to fasten a load.
- 6. The models with (Note 6) in the LM column of the variable dimension table have the maximum dimension of 180 mm x 180 mm in this part.
- 7. HG-SR_(B)G7K is also available for key shaft motor (with key). Refer to the following page for the shaft-end shape

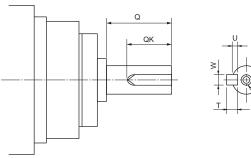
HG-SR Series Geared Servo Motor Special Shaft End Specifications

Standard HG-SR_(B)G1/G1H (with gear reducer for general industrial machines) has a key shaft (with key). Standard HG-SR_(B)G7 (with shaft-output type gear reducer for high precision applications, flange mounting) has a straight

HG-SR_(B)G7K is also available for key shaft motor (with key). Refer to the following for the shaft-end shape.

Key shaft (with key) (Note 1, 2, 3)

Model	Reduction			Va	riable o	dimens	ions	
Model	ratio	S	Q	W	QK	U	Т	Y
	1/5	25	42	8	36	4	7	M6 screw
LIC ODEO/D\OZK	1/11	25	42	0	36	4	_ ′	Depth: 12
HG-SR52(B)G7K HG-SR524(B)G7K	1/21							M10 screw
TIG CHOZ I(B)G/TK	1/33	40	82	12	70	5	8	Depth: 20
	1/45							2 opt 2 o
	1/5	25	42	8	36	4	7	M6 screw Depth: 12
HG-SR102(B)G7K	1/11	40	82	12	70	5	8	M10 screw
HG-SR1024(B)G7K	1/21	40	02	12	70	5	0	Depth: 20
	1/33	50	82	14	70	5.5	9	M10 screw
	1/45	30	02	14	70	3.3	3	Depth: 20
	1/5	25	42	8	36	4	7	M6 screw Depth: 12
HG-SR152(B)G7K	1/11	40	82	12	70	5	8	M10 screw Depth: 20
HG-SR1524(B)G7K	1/21							
	1/33	50	82	14	70	5.5	9	M10 screw Depth: 20
	1/45							Deptii. 20
	1/5	40	82	12	70	5	8	M10 screw
HC CD202/B\C7K	1/11	40	02	12	70	5	0	Depth: 20
HG-SR202(B)G7K HG-SR2024(B)G7K	1/21							M10 screw
110 0112024(B)071(1/33	50	82	14	70	5.5	9	Depth: 20
	1/45							Deptil. 20
HG-SR352(B)G7K	1/5	40	82	12	70	5	8	M10 screw Depth: 20
HG-SR3524(B)G7K	1/11							
	1/21							
HG-SR502(B)G7K	1/5	50	82	14	70	5.5	9	M10 screw
HG-SR5024(B)G7K	1/11	30	02	'-	'	0.5	"	Depth: 20
HG-SR702(B)G7K HG-SR7024(B)G7K	1/5							





[Unit: mm]

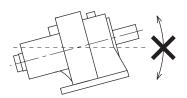
Notes: 1. Do not use servo motors with key shafts for frequent start/stop applications as this may cause damage to the shaft.

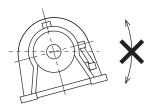
- 2. A single pointed key is attached.
- 3. The dimensions not mentioned in the drawings are the same as those of the straight shaft. Refer to HG-SR_(B)G7 dimensions in this catalog.

Annotations for Geared Servo Motor Specifications

- * 1. Do not mount the following servo motor in a way that the servo motor is tilted to the shaft direction or to the shaft rotation direction.
 - HG-SR102(4)(B)G1/G1H 1/43, 1/59

 - HG-SR152(4)(B)G1/G1H 1/29, 1/35, 1/43, 1/59 HG-SR202(4)(B)G1/G1H 1/29, 1/35, 1/43, 1/59
 - HG-SR352(4)(B)G1/G1H all reduction ratios
 - HG-SR502(4)(B)G1/G1H all reduction ratios
 - HG-SR702(4)(B)G1/G1H all reduction ratios

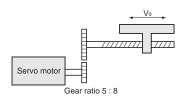




Rotary Servo Motor Sizing Example

1. Selection criteria

(1) Configurations



Feed speed of moving part $V_0 = 30000 \text{ mm/min}$ $D_B = \text{ball screw diameter}$ Feed length per cycle Positioning time Number of feed times (Operating cycle Reduction ratio

Moving part mass Drive system efficiency Friction coefficient Ball screw lead

 $\eta = 0.8$ $\mu = 0.2$ $P_B = 16 \text{ mm}$

 $\ell = 400 \text{ mm}$ L_B = ball screw length 500 mm to = within 1 s D_{G1} = gear diameter (servo motor shaft) 25 mm 40 times/min D_{G2} = gear diameter (load shaft) 40 mm L_G = gear tooth thickness $t_f = 1.5 s$ 10 mm 1/n = 5/8W = 60 kg

20 mm

(2) Servo motor speed

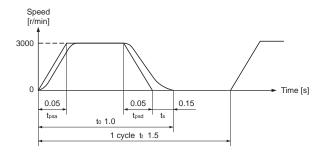
$$N_0 = \frac{V_0}{P_B} \times \frac{1}{1/n} = \frac{30000}{16} \times \frac{8}{5} = 3000 \text{ r/min}$$

(3) Acceleration/deceleration time constant

$$t_{psa} = t_{psd} = t_0 - \frac{\ell}{V_0/60} - t_s = 0.05 \text{ s}$$

ts: settling time. Here assumed 0.15 s.

(4) Operation pattern



2. Selecting rotary servo motor

(1) Load torque (converted into the servo motor shaft)

Travel distance per servo motor revolution

$$\triangle S = P_B \times \frac{1}{n} = 10 \text{ mm}$$

$$T_L = \frac{\mu \times W \times g \times \triangle S}{2 \times 10^3 \, \text{n} \, \eta} = 0.23 \text{ N}$$

(2) Moment of inertia of load (converted into the servo motor shaft)

$$J_{L1} = W \times \left(\frac{\triangle S \times 10^{-3}}{2 \text{ m}}\right)^2 = 1.52 \times 10^{-4} \text{ kg} \cdot \text{m}^2$$

$$J_{L2} = \frac{\pi \times \rho \times L_B}{32} \times D_{B^4} \times \left(\frac{1}{n}\right)^2 = 0.24 \times 10^{-4} \text{ kg} \cdot \text{m}^2$$
$$\rho = 7.8 \times 10^3 \text{ kg/m}^3 \text{ (iron)}$$

Gear (servo motor shaft)

$$J_{L3} = \frac{\pi \times \rho \times L_G}{32} \times D_{G1}^4 = 0.03 \times 10^{-4} \text{ kg} \cdot \text{m}^2$$

$$J_{L4} = -\frac{\pi \times \rho \times L_G}{32} \times D_{G2}^4 \times \left(\frac{1}{n}\right)^2 = 0.08 \times 10^{-4} \text{ kg} \cdot \text{m}^2$$

Moment of inertia of all loads (converted into the servo motor shaft)

$$J_L = J_{L1} + J_{L2} + J_{L3} + J_{L4} = 1.87 \times 10^{-4} \text{ kg} \cdot \text{m}^2$$

(3) Select a servo motor

Selection criteria

Load torque < Rated torque of servo motor

Moment of inertia of all loads $< J_R \times Moment$ of inertia of servo motor

J_R: Recommended load to motor inertia ratio

Select the following servo motor to meet the criteria above.

HG-KR23 (rated torque: 0.64 N·m, max. torque: 2.2 N·m, moment of inertia: 0.221 × 10⁻⁴ kg·m²)

(4) Acceleration/deceleration torque

Torque required during acceleration

$$T_{Ma} = \frac{(J_L/\eta + J_M) \times N_0}{9.55 \times 10^4 \times t_{psa}} + T_L = 1.84 \text{ N} \cdot \text{m}$$

J_M: moment of inertia of servo motor

Torque required during deceleration

$$T_{Md} = -\frac{(J_L \times \eta + J_M) \times N_0}{9.55 \times 10^4 \times t_{psd}} + T_L = -0.85 \text{ N} \cdot \text{m}$$

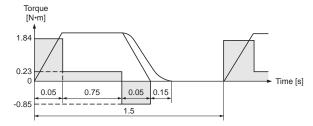
Torque required during acceleration/deceleration must be equal to or lower than the max. torque of the servo motor.

(5) Continuous effective load torque

$$T_{rms} = \sqrt{\frac{T_{Ma}^2 \times t_{psa} + T_{L^2} \times t_c + T_{Md^2} \times t_{psd}}{t_f}} = 0.40 \text{ N} \cdot \text{m}$$

Continuous effective load torque must be equal to or lower than the rated torque of the servo motor.

(6) Torque pattern



(7) Result

Select the following: Servo motor: HG-KR23 Servo amplifier: MR-J4-20B

[Drive System Sizing Software Motorizer] -

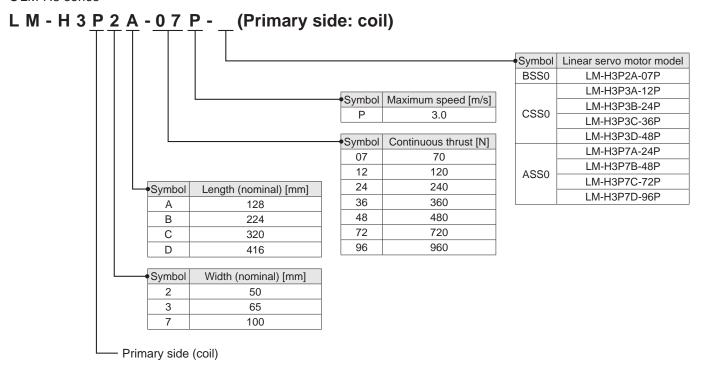
Motorizer does all the calculations for you. Contact your local sales office for more details.

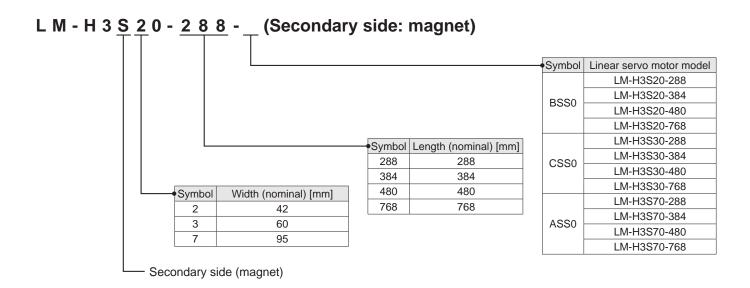
Model Designation	
Combinations of Linear Servo Motor and Servo Amplifier	3-5
Specifications	
LM-H3 series	3-7
LM-F series	3-9
LM-K2 series	3-11
LM-U2 series	3-13
Dimensions	
LM-H3 series	
LM-F series	3-17
LM-K2 series	3-19
LM-U2 series	3-21
List of Linear Encoders	3-23
Sizing Example	3-25

^{*} Refer to p. 5-99 in this catalog for conversion of units.
* The characteristics and numerical values without tolerances mentioned in this catalog are representative values.

Model Designation (Note 1)

●LM-H3 series





Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Model Designation (Note 1)

2

4

5

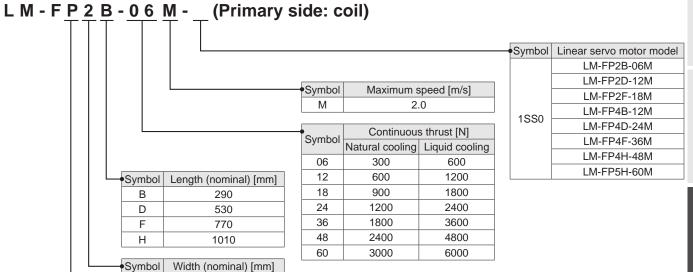
Primary side (coil)

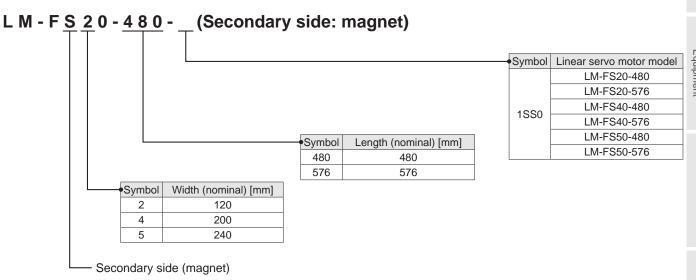
120

200

240

LM-F series

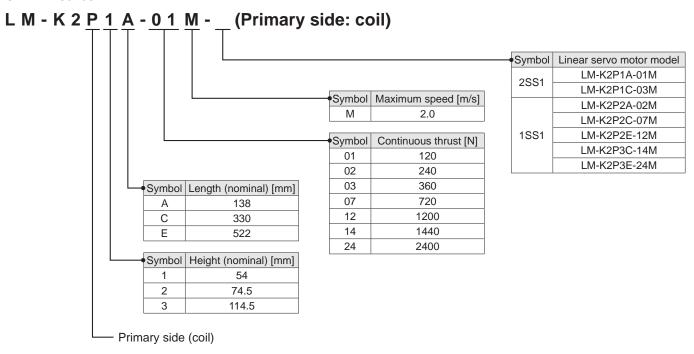


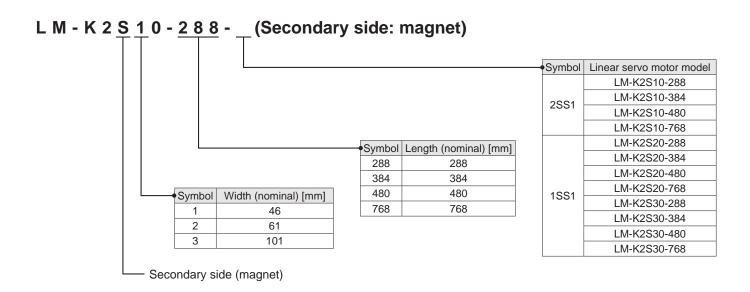


Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Model Designation (Note 1)

●LM-K2 series

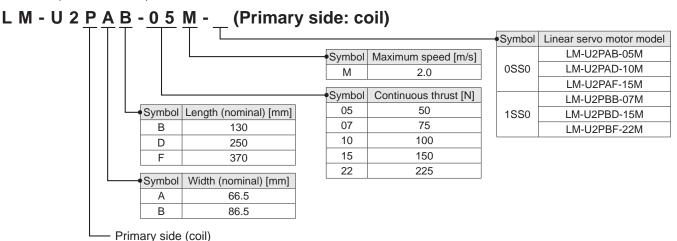


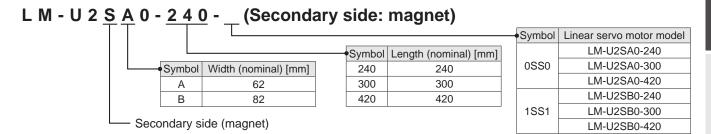


Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

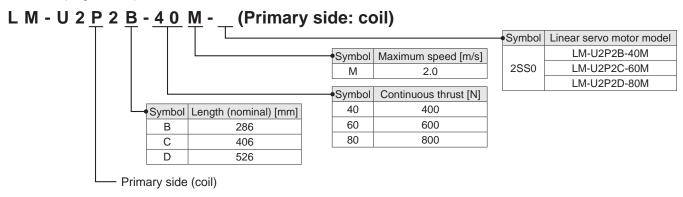
Model Designation (Note 1)

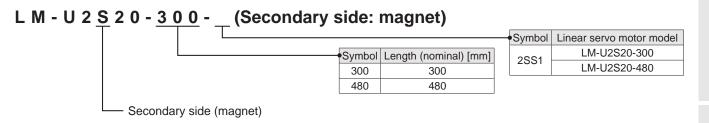
●LM-U2 (medium thrust) series





■LM-U2 (large thrust) series





Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Combinations of Linear Servo Motor and Servo Amplifier

	Linear servo r	notor		Servo amplifier/Drive ur	nit
	Primary side (coil)	Secondary side (magnet)	MR-J4	MR-J4W2 (Note 1)	MR-J4W3 (Note 1)
	LM-H3P2A-07P-BSS0	LM-H3S20-288-BSS0, LM-H3S20-384-BSS0, LM-H3S20-480-BSS0, LM-H3S20-768-BSS0	MR-J4-40GF(-RJ) (Note 2), MR-J4-40GF1(-RJ), MR-J4-40B(-RJ), MR-J4-40B1(-RJ), MR-J4-40A(-RJ), MR-J4-40A1(-RJ)	MR-J4W2-44B, MR-J4W2-77B, MR-J4W2-1010B	MR-J4W3-444B
	LM-H3P3A-12P-CSS0		MR-J4-40GF(-RJ) (Note 2), MR-J4-40GF1(-RJ), MR-J4-40B(-RJ), MR-J4-40B1(-RJ), MR-J4-40A(-RJ), MR-J4-40A1(-RJ)	MR-J4W2-44B, MR-J4W2-77B, MR-J4W2-1010B	MR-J4W3-444B
	LM-H3P3B-24P-CSS0	LM-H3S30-288-CSS0, LM-H3S30-384-CSS0, LM-H3S30-480-CSS0, 	MR-J4-70GF(-RJ) (Note 2), MR-J4-70B(-RJ), MR-J4-70A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-
LM-H3 series	LM-H3P3C-36P-CSS0	LIWI-FI3330-700-C330	MR-J4-70GF(-RJ) (Note 2), MR-J4-70B(-RJ), MR-J4-70A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-
	LM-H3P3D-48P-CSS0		MR-J4-200GF(-RJ) (Note 2), MR-J4-200B(-RJ), MR-J4-200A(-RJ)	-	-
	LM-H3P7A-24P-ASS0		MR-J4-70GF(-RJ) (Note 2), MR-J4-70B(-RJ), MR-J4-70A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-
	LM-H3P7B-48P-ASS0	LM-H3S70-288-ASS0, LM-H3S70-384-ASS0,	MR-J4-200GF(-RJ) (Note 2), MR-J4-200B(-RJ), MR-J4-200A(-RJ)	-	-
	LM-H3P7C-72P-ASS0	LM-H3S70-480-ASS0, LM-H3S70-768-ASS0	MR-J4-200GF(-RJ) (Note 2), MR-J4-200B(-RJ), MR-J4-200A(-RJ)	-	-
	LM-H3P7D-96P-ASS0		MR-J4-350GF(-RJ) (Note 2), MR-J4-350B(-RJ), MR-J4-350A(-RJ)	-	-
	LM-FP2B-06M-1SS0		MR-J4-200GF(-RJ) (Note 2), MR-J4-200B(-RJ), MR-J4-200A(-RJ)	-	-
	LM-FP2D-12M-1SS0	LM-FS20-480-1SS0, LM-FS20-576-1SS0	MR-J4-500GF(-RJ) (Note 2), MR-J4-500B(-RJ), MR-J4-500A(-RJ)	-	-
	LM-FP2F-18M-1SS0		MR-J4-700GF(-RJ) (Note 2), MR-J4-700B(-RJ), MR-J4-DU900B(-RJ), MR-J4-700A(-RJ)	-	-
	LM-FP4B-12M-1SS0		MR-J4-500GF(-RJ) (Note 2), MR-J4-500B(-RJ), MR-J4-500A(-RJ)	-	-
LM-F series	LM-FP4D-24M-1SS0	LM-FS40-480-1SS0,	MR-J4-700GF(-RJ) (Note 2), MR-J4-700B(-RJ), MR-J4-DU900B(-RJ), MR-J4-700A(-RJ)	-	-
	LM-FP4F-36M-1SS0	LM-FS40-576-1SS0,	MR-J4-11KGF(-RJ) (Note 2), MR-J4-11KB(-RJ), MR-J4-DU11KB(-RJ), MR-J4-11KA(-RJ)	-	-
	LM-FP4H-48M-1SS0		MR-J4-15KGF(-RJ) (Note 2), MR-J4-15KB(-RJ), MR-J4-DU15KB(-RJ), MR-J4-15KA(-RJ)	-	-
	LM-FP5H-60M-1SS0	LM-FS50-480-1SS0, LM-FS50-576-1SS0	MR-J4-22KGF4(-RJ) (Note 2), MR-J4-22KB4(-RJ), MR-J4-DU22KB4(-RJ), MR-J4-22KA4(-RJ)	-	-

Notes: 1. Any combination of the servo motors is available. Refer to "Combinations of Multi-Axis Servo Amplifier and Servo Motors" on p. 1-8 in this catalog. 2. MR-J4-_GF(-RJ) with software version A1 or later supports the linear servo motor.

Combinations of Linear Servo Motor and Servo Amplifier

	Linear servo r	motor		Servo amplifier	
	Primary side (coil)	Secondary side (magnet)	MR-J4	MR-J4W2 (Note 1)	MR-J4W3 (Note 1
	LM-K2P1A-01M-2SS1	LM-K2S10-288-2SS1, LM-K2S10-384-2SS1, LM-K2S10-480-2SS1, LM-K2S10-768-2SS1	MR-J4-40GF(-RJ) (Note 2), MR-J4-40GF1(-RJ), MR-J4-40B(-RJ), MR-J4-40B1(-RJ), MR-J4-40A(-RJ), MR-J4-40A1(-RJ)	MR-J4W2-44B, MR-J4W2-77B, MR-J4W2-1010B	MR-J4W3-444B
	LM-K2P1C-03M-2SS1	LIVI-N2310-700-2331	MR-J4-200GF(-RJ) (Note 2), MR-J4-200B(-RJ), MR-J4-200A(-RJ)	-	-
LM-K2	LM-K2P2A-02M-1SS1	LM-K2S20-288-1SS1.	MR-J4-70GF(-RJ) (Note 2), MR-J4-70B(-RJ), MR-J4-70A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-
series	LM-K2P2C-07M-1SS1	LM-K2S20-384-1SS1, LM-K2S20-480-1SS1, 	MR-J4-350GF(-RJ) (Note 2), MR-J4-350B(-RJ), MR-J4-350A(-RJ)	-	-
	LM-K2P2E-12M-1SS1		MR-J4-500GF(-RJ) (Note 2), MR-J4-500B(-RJ), MR-J4-500A(-RJ)	-	-
	LM-K2P3C-14M-1SS1	LM-K2S30-288-1SS1, LM-K2S30-384-1SS1,	MR-J4-350GF(-RJ) (Note 2), MR-J4-350B(-RJ), MR-J4-350A(-RJ)	-	-
	LM-K2P3E-24M-1SS1	LM-K2S30-480-1SS1, LM-K2S30-768-1SS1	MR-J4-500GF(-RJ) (Note 2), MR-J4-500B(-RJ), MR-J4-500A(-RJ)	-	-
	LM-U2PAB-05M-0SS0		MR-J4-20GF(-RJ) (Note 2), MR-J4-20GF1(-RJ), MR-J4-20B(-RJ), MR-J4-20B1(-RJ), MR-J4-20A(-RJ), MR-J4-20A1(-RJ)	MR-J4W2-22B, MR-J4W2-44B	MR-J4W3-222B, MR-J4W3-444B
	LM-U2PAD-10M-0SS0	LM-U2SA0-240-0SS0, LM-U2SA0-300-0SS0, LM-U2SA0-420-0SS0	MR-J4-40GF(-RJ) (Note 2), MR-J4-40GF1(-RJ), MR-J4-40B(-RJ), MR-J4-40B1(-RJ), MR-J4-40A(-RJ), MR-J4-40A1(-RJ)	MR-J4W2-44B, MR-J4W2-77B, MR-J4W2-1010B	MR-J4W3-444B
	LM-U2PAF-15M-0SS0		MR-J4-40GF(-RJ) (Note 2), MR-J4-40GF1(-RJ), MR-J4-40B(-RJ), MR-J4-40B1(-RJ), MR-J4-40A(-RJ), MR-J4-40A1(-RJ)	MR-J4W2-44B, MR-J4W2-77B, MR-J4W2-1010B	MR-J4W3-444B
LM-U2 series	LM-U2PBB-07M-1SS0	LM-U2SB0-240-1SS1,	MR-J4-20GF(-RJ) (Note 2), MR-J4-20GF1(-RJ), MR-J4-20B(-RJ), MR-J4-20B1(-RJ), MR-J4-20A(-RJ), MR-J4-20A1(-RJ)	MR-J4W2-22B, MR-J4W2-44B	MR-J4W3-222B, MR-J4W3-444B
	LM-U2PBD-15M-1SS0	LM-U2SB0-300-1SS1, LM-U2SB0-420-1SS1	MR-J4-60GF(-RJ) (Note 2), MR-J4-60B(-RJ), MR-J4-60A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-
	LM-U2PBF-22M-1SS0		MR-J4-70GF(-RJ) (Note 2), MR-J4-70B(-RJ), MR-J4-70A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-
	LM-U2P2B-40M-2SS0		MR-J4-200GF(-RJ) (Note 2), MR-J4-200B(-RJ), MR-J4-200A(-RJ)	-	-
	LM-U2P2C-60M-2SS0	LM-U2S20-300-2SS1, LM-U2S20-480-2SS1	MR-J4-350GF(-RJ) (Note 2), MR-J4-350B(-RJ), MR-J4-350A(-RJ)	-	-
			MR-J4-500GF(-RJ) (Note 2), MR-J4-500B(-RJ),		

Notes: 1. Any combination of the servo motors is available. Refer to "Combinations of Multi-Axis Servo Amplifier and Servo Motors" on p. 1-8 in this catalog. 2. MR-J4-_GF(-RJ) with software version A1 or later supports the linear servo motor.

LM-H3 Series Specifications

	Primary side		P2A-07P-	P3A-12P-	P3B-24P-	P3C-36P-	P3D-48P-	P7A-24P-	P7B-48P-	P7C-72P-	P7D-96P-
	(coil)	LM-H3	BSS0	CSS0	CSS0	CSS0	CSS0	ASS0	ASS0	ASS0	ASS0
Linear servo			S20-288-BSS0		S30-28	8-CSS0			S70-28	8-ASS0	
motor model	Secondary	LM-H3	S20-384-BSS0			4-CSS0				4-ASS0	
	side (magnet)	LIVITIO	S20-480-BSS0			0-CSS0				0-ASS0	
			S20-768-BSS0			8-CSS0				8-ASS0	
Compatible se	rvo amplifier	MR-J4-		Refer	to "Combin				d Servo Am	plifier"	
model	(Noto 6)	MR-J4W	0.0	0.0	4.0		3-5 in this c		2.5	2.0	
Power supply of		[kVA]	0.9 0.9 1.3 1.9 3.5 1.3 3.5 3.8 5.5 Natural cooling								
Cooling metho		E)	70	400	0.40				400	700	
Thrust	Continuous (Note		70	120	240	360	480	240	480	720	960
	Maximum	[N]	175	300	600	900	1200	600	1200	1800	2400
Maximum speed (Note 1) [m/s						1	3.0				
Magnetic attract	ction force	[N]	630	1100	2200	3300	4400	2200	4400	6600	8800
Rated current		[A]	1.8	1.7	3.4	5.1	6.8	3.4	6.8	10.2	13.6
Maximum curre		[A]	5.8	5.0	9.9	14.9	19.8	9.6	19.1	28.6	38.1
Regenerative b	oraking MR-J4-	[times/min]	175	95	108	78	300	108	308	210	159
frequency (Note 2		[times/min]	173 (Note 3)	95 (Note 4)	271	197	-	241	-	-	-
Recommended	d load to motor m	nass ratio (Note 7)		Maximu	um of 35 tin	nes the ma	ss of the lin	ear servo	motor prima	ary side	
Туре					Pei	rmanent ma	agnet syncl	nronous m	otor		
Thermistor			Built-in								
Insulation class	3		155 (F)								
Structure			Open (IP rating: IP00)								
	Ambient temper	rature	0	peration: 0	°C to 40 °C	C (non-free	zing), stora	nge: -15 °C	to 70 °C (r	non-freezin	g)
	Ambient humidi	ty	Operation:	10 %RH t	o 80 %RH	(non-conde	nsing), stor	age: 10 %	RH to 90 %	RH (non-co	ndensing)
Environment	Ambience		Ir	ndoors (no	direct sunli	ght); no co	rrosive gas	, inflamma	ble gas, oil	mist or dus	st
(Note 8)	Altitude					1000 m or	less above	e sea level			
	Vibration resista	ance					49 m/s ²				
	Primary side (co	oil) [kg]	0.9	1.3	2.3	3.3	4.3	2.2	3.9	5.6	7.3
Mass	Secondary side [kg]		288 mm/ pc: 0.7 384 mm/ pc: 0.9 480 mm/ pc: 1.1 768 mm/ pc: 1.8	288 mm/pc: 1.0 384 mm/pc: 1.4 480 mm/pc: 1.7 768 mm/pc: 2.7			288 mm/pc: 2.8 384 mm/pc: 3.7 480 mm/pc: 4.7 768 mm/pc: 7.4				

Notes: 1. The maximum speed of the linear servo motor or the rated speed of the linear encoder, whichever is smaller, is the upper limit of the linear servo motor speed.

- 3. This value is applicable when MR-J4W2-44B or MR-J4W3-444B is used. The value is 942 for MR-J4W2-77B or MR-J4W2-1010B.
 4. This value is applicable when MR-J4W2-44B or MR-J4W3-444B is used. The value is 497 for MR-J4W2-77B or MR-J4W2-1010B.
 5. Use the linear servo motor at 70% or less of the effective load ratio when it is in the servo lock state or in a small reciprocating motion.
- 6. The power supply capacity varies depending on the power supply impedance.

- 7. This is the ratio of the load to the linear servo motor primary side mass. Contact your local sales office if the load to motor mass ratio exceeds the value in the table.

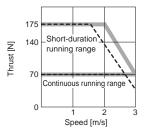
 8. Do not use the linear servo motors in the environment where the linear servo motors are exposed to oil mist, oil and/or water.

^{2.} The regenerative braking frequency shows the permissible frequency when the linear servo motor, without a load and a regenerative option, decelerates from the maximum speed to a stop. When a load is connected, the value will be the table value/(m+1), where m = Mass of load/Mass of motor primary side (coil). Take measures to keep the regenerative power [W] during operation below the permissible regenerative power [W]. Use caution, especially when the operating speed changes frequently or when the regeneration is constant (as with vertical feeds). Select the most suitable regenerative option for your system with our drive system sizing software Motorizer. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.

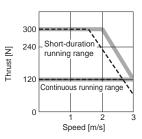
The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below: Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors

LM-H3 Series Thrust Characteristics

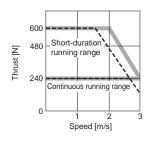
LM-H3P2A-07P-BSS0 (Note 1, 2, 4)



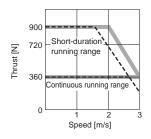
LM-H3P3A-12P-CSS0 (Note 1, 2, 4)



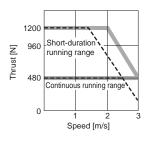
LM-H3P3B-24P-CSS0 (Note 1, 3, 4)



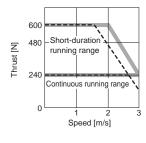
LM-H3P3C-36P-CSS0 (Note 1, 3, 4)



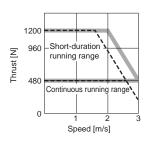
LM-H3P3D-48P-CSS0 (Note 1, 3, 4)



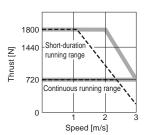
LM-H3P7A-24P-ASS0 (Note 1, 3, 4)



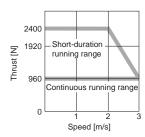
LM-H3P7B-48P-ASS0 (Note 1, 3, 4)



LM-H3P7C-72P-ASS0 (Note 1, 3, 4)



LM-H3P7D-96P-ASS0 (Note 1, 4)



Notes: 1. : For 3-phase 200 V AC. 2. ----: For 1-phase 200 V AC or 1-phase 100 V AC.

3. --- : For 1-phase 200 V AC.

4. Thrust drops when the power supply voltage is below the specified value.

LM-F Series Specifications

	Primary side	(coil)	LM-F	P2B-06M- 1SS0	P2D-12M- 1SS0	P2F-18M- 1SS0	P4B-12M- 1SS0	P4D-24M- 1SS0	P4F-36M- 1SS0	P4H-48M- 1SS0	P5H-60M- 1SS0 (Note 3)
Linear servo motor model	Secondary s (magnet)	ide	LM-F	S	20-480-1SS 20-576-1SS	S0	1330	S40-48	0-1SS0 6-1SS0	1330	S50-480- 1SS0 ^(Note 3) S50-576-
Compatible s	ervo amplifie	r model M	1R-J4-	Refer to "C	1SS0 (No Refer to "Combinations of Linear Servo Motor and Servo Amplifier" on p. 3-5 in this catalo						
Power supply			[kVA]	3.5	7.5	10	7.5	10	14	18	22
Cooling meth				Natural cooling or liquid cooling							
		(natural cooling) (Note 4)	[N]	300	600	900	600	1200	1800	2400	3000
Thrust		(liquid cooling) (Note 4)	[N]	600	1200	1800	1200	2400	3600	4800	6000
	Maximum	· · · · · · · · · · · · · · · · · · ·	[N]	1800	3600	5400	3600	7200	10800	14400	18000
Maximum sp	Maximum speed (Note 1) [m/s						2	.0		I.	
Magnetic attr	Magnetic attraction force [N]			4500	9000	13500	9000	18000	27000	36000	45000
Data daman		Natural cooling	[A]	4.0	7.8	12	7.8	15	21	28	22
Rated curren	Rated current		[A]	7.8	16	23	17	31	44	59	45
Maximum cu	rent		[A]	30	58	87	57	109	159	212	157
Regenerative braking	Regenerative braking MR-J4-		s/min]	348	264	318	393	169	577	715	4230
frequency (No		Liquid cooling [time	s/min]	671	396	No limit	366	224	859	1050	No limit
		otor mass ratio (Note 6)		Maximum of 15 times the mass of the linear servo motor primary side							
Туре				Permanent magnet synchronous motor							
Thermistor				Built-in							
Insulation cla	SS						155	(F)			
Structure				Open (IP rating: IP00)							
	Ambient tem	perature		Opera	tion: 0 °C to	o 40 °C (no	n-freezing)	storage: -1	15 °C to 70	°C (non-fre	ezing)
	Ambient hun	nidity		Operation: 1	10 %RH to 8	0 %RH (non	-condensing), storage: 10	0 %RH to 90	%RH (non-	condensing)
Environment	Ambience			Indoo	rs (no direc	t sunlight);	no corrosiv	e gas, infla	mmable ga	s, oil mist o	r dust
(Note 1)	Altitude					1000	0 m or less	above sea	level		
	Vibration res					49 г	m/s²				
	Primary side	(coil)	[kg]	9.0	18	27	14	28	42	56	67
Mass				480 mm/pc: 7.0 576 mm/pc: 9.0			480 mm/pc: 12 576 mm/pc: 15				480 mm/ pc: 20 576 mm/ pc: 24

Notes: 1. The maximum speed of the linear servo motor or the rated speed of the linear encoder, whichever is smaller, is the upper limit of the linear servo motor speed.

^{2.} The regenerative braking frequency shows the permissible frequency when the linear servo motor, without a load and a regenerative option, decelerates from the maximum speed to a stop. When a load is connected, the value will be the table value/(m+1), where m = Mass of load/Mass of motor primary side (coil). Take measures to keep the regenerative power [W] during operation below the permissible regenerative power [W]. Use caution, especially when the operating speed changes frequently or when the regeneration is constant (as with vertical feeds). Select the most suitable regenerative option for your system with our drive system sizing software Motorizer. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.

^{3.} Use a 400 V AC type servo amplifier for this linear servo motor.

^{4.} Use the linear servo motor at 70% or less of the effective load ratio when it is in the servo lock state or in a small reciprocating motion.

^{5.} The power supply capacity varies depending on the power supply impedance.

The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below:

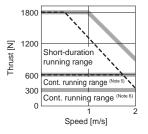
Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors

^{6.} This is the ratio of the load to the linear servo motor primary side mass. Contact your local sales office if the load to motor mass ratio exceeds the value in the table.

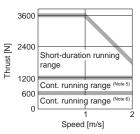
^{7.} Do not use the linear servo motors in the environment where the linear servo motors are exposed to oil mist, oil and/or water.

LM-F Series Thrust Characteristics

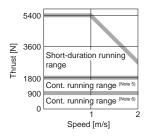
LM-FP2B-06M-1SS0 (Note 1, 3, 4)



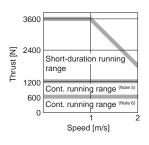
LM-FP2D-12M-1SS0 (Note 1, 4)



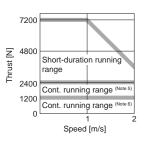
LM-FP2F-18M-1SS0 (Note 1, 4)



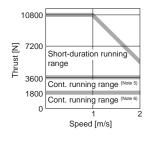
LM-FP4B-12M-1SS0 (Note 1, 4)



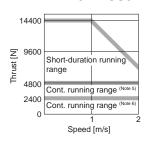
LM-FP4D-24M-1SS0 (Note 1, 4)



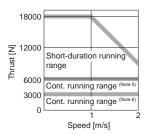
LM-FP4F-36M-1SS0 (Note 1, 4)



LM-FP4H-48M-1SS0 (Note 1, 4)







Notes: 1. : For 3-phase 200 V AC. 2. : For 3-phase 400 V AC.

3. --- : For 1-phase 200 V AC.

- 4. Thrust drops when the power supply voltage is below the specified value.
- 5. Continuous running range (liquid cooling)
- 6. Continuous running range (natural cooling)

LM-K2 Series Specifications

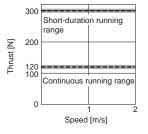
	Primary si	de (coil)	LM-K2	P1A-01M-	P1C-03M-	P2A-02M-	P2C-07M-	P2E-12M-	P3C-14M-	P3E-24M-		
				2SS1	2SS1	1SS1	1SS1	1SS1	1SS1	1SS1		
Linear servo					8-2SS1		S20-288-1SS		S30-28			
motor model	Secondar	,	LM-K2		4-2SS1		S20-384-1SS		S30-38			
	(magnet)	(Note 4)			0-2SS1		S20-480-1SS		S30-48			
				S10-76			S20-768-1SS		S30-76			
Compatible se	ervo amplif	ier model	MR-J4-		Refer to "Cor				ervo Amplifier			
			MR-J4W		1		3-6 in this ca		ı			
Power supply	capacity (N	lote 8)	[kVA]	0.9 3.5 1.3 5.5 7.5 5.5 7.5								
Cooling meth	od			Natural cooling								
Thrust	Continuou	IS (Note 5)	[N]	120	360	240	720	1200	1440	2400		
Tillust	Maximum		[N]	300	900	600	1800	3000	3600	6000		
Maximum spe	ed (Note 1)		[m/s]				2.0					
Magnetic attra	action force	(Note 6)	[N]		0							
Magnetic attra	Magnetic attraction force (one side) (Note 7) [N]			800	2400	1100	3200	5300	6400	10700		
Rated current [A			[A]	2.3	6.8	3.7	12	19	15	25		
Maximum current [A			[A]	7.6	23	13	39	65	47	79		
Regenerative braking MR-J4- [times/min]			[times/min]	111	427	142	281	226	152	124		
frequency (Note	2)	MR-J4W_	- [times/min]	110 (Note 3)	-	355	-	-	-	-		
Recommende	ed load to n	notor mass	ratio (Note 9)	Maximum of 30 times the mass of the linear servo motor primary side								
Туре				Permanent magnet synchronous motor								
Thermistor				Built-in								
Insulation clas	SS			155 (F)								
Structure				Open (IP rating: IP00)								
	Ambient to	emperature		Opera	tion: 0 °C to 4	10 °C (non-fre	ezing), storaç	ge: -15 °C to 7	70 °C (non-fre	ezing)		
	Ambient h	umidity		Operation: 10	%RH to 80 %	RH (non-cond	lensing), stora	ge: 10 %RH to	90 %RH (nor	n-condensing)		
Environment (Note 10)	Ambience			Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust								
(Note 10)	Altitude				`	1000 m d	or less above	sea level				
	Vibration	resistance					49 m/s ²					
	Primary si	de (coil)	[kg]	2.5	6.5	4.0	10	16	18	27		
Mana				288 mm/pc: 1.5 288 mm/pc: 1.9 288 mm/pc: 5.5								
Mass	Secondar	y side	[kg]		n/pc: 2.0		84 mm/pc: 2.			n/pc: 7.3		
	(magnet)		1.91	480 mm/pc: 2.5 480 mm/pc: 3.2 480 mm/pc: 9.2						•		
			on a motor or the r		n/pc: 3.9		'68 mm/pc: 5.			n/pc: 14.6		

Notes: 1. The maximum speed of the linear servo motor or the rated speed of the linear encoder, whichever is smaller, is the upper limit of the linear servo motor speed.

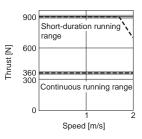
- 2. The regenerative braking frequency shows the permissible frequency when the linear servo motor, without a load and a regenerative option, decelerates from the maximum speed to a stop. When a load is connected, the value will be the table value/(m+1), where m = Mass of load/Mass of motor primary side (coil). Take measures to keep the regenerative power [W] during operation below the permissible regenerative power [W]. Use caution, especially when the operating speed changes frequently or when the regeneration is constant (as with vertical feeds). Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
- Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used. 3. This value is applicable when MR-J4W2-44B or MR-J4W3-444B is used. The value is 584 for MR-J4W2-77B or MR-J4W2-1010B.
- 4. LM-K2 series has a structure of magnetic attraction counter-force and requires at least two blocks of identical secondary side (magnet).
- 5. Use the linear servo motor at 70% or less of the effective load ratio when it is in the servo lock state or in a small reciprocating motion.
- 6. Magnetic attraction force is caused by assembly precision, etc.
- 7. Magnetic attraction force which occurs on one side of the secondary side is shown.
- 8. The power supply capacity varies depending on the power supply impedance.
- The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below: Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors
- 9. This is the ratio of the load to the linear servo motor primary side mass. Contact your local sales office if the load to motor mass ratio exceeds the value in the table.
- 10. Do not use the linear servo motors in the environment where the linear servo motors are exposed to oil mist, oil and/or water.

LM-K2 Series Thrust Characteristics

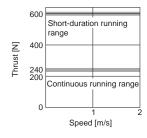
LM-K2P1A-01M-2SS1 (Note 1, 3, 5)



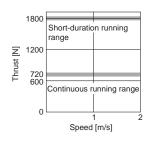
LM-K2P1C-03M-2SS1 (Note 2, 4, 5)



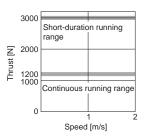
LM-K2P2A-02M-1SS1 (Note 1, 5)



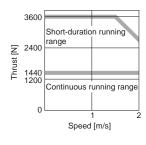
LM-K2P2C-07M-1SS1 (Note 2, 5)



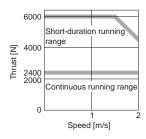
LM-K2P2E-12M-1SS1 (Note 2, 5)



LM-K2P3C-14M-1SS1 (Note 2, 5)



LM-K2P3E-24M-1SS1 (Note 2, 5)



Notes: 1. : For 3-phase 200 V AC or 1-phase 200 V AC. 2. : For 3-phase 200 V AC.

2. For 3-phase 200 V AC. 3. --- : For 1-phase 100 V AC. 4. --- : For 1-phase 200 V AC.

5. Thrust drops when the power supply voltage is below the specified value.

LM-U2 Series Specifications

	Primary side	(coil)	LM-U2	PAB-05M- 0SS0	PAD-10M- 0SS0	PAF-15M- 0SS0	PBB-07M- 1SS0	PBD-15M- 1SS0	PBF-22M- 1SS0	P2B-40M- 2SS0		P2D-80M- 2SS0	
Linear servo					0880 40-240-088			1880 1880 1880		2550	2SS0	2550	
motor model	Secondary si	ide	LM-U2	_	40-240-053 40-300-053		_	30-240-133 30-300-183		S2	20-300-2S	S1	
	(magnet)		LIVI-UZ	_	40-300-030 40-420-0S0		_	B0-300-130 B0-420-1S0		S2	20-480-2S	S1	
Compatible s	ervo amplifie	r MR-J4	-							Servo Amr	olifier"		
model		MR-J4	W					3-6 in this ca		,			
Power supply	/ capacity (Note	: 4)	[kVA]	0.5	0.9	0.9	0.5	1.0	1.3	3.5	5.5	7.5	
Cooling meth	iod			Natural cooling									
Thomas	Continuous (1	Note 3)	[N]	50	100	150	75	150	225	400	600	800	
Thrust	Maximum		[N]	150	300	450	225	450	675	1600	2400	3200	
Maximum speed (Note 1) [m/s								2.0					
Magnetic attraction force [N					0								
Rated current [A]			[A]	0.9	1.9	2.7	1.5	3.0	4.6	6.6	9.8	13.1	
Maximum current [A]			[A]	2.7	5.5	8.3	4.5	8.9	13.7	26.7	40.3	53.7	
Regenerative	oraking MR-J	4- [tir	mes/min]	No limit	No limit	No limit	No limit	3480	No limit	1820	2800	1190	
frequency (Note	2) MR-J	4W [tir	mes/min]	No limit	No limit	No limit	6030	No limit	No limit	-	-	-	
Recommende	ed load to moto	or mass ra	atio (Note 5)	Maximum of 30 times the mass of the linear servo motor primary side									
Туре						Pe	rmanent magnet synchronous motor						
Thermistor							Built-in						
Insulation cla	SS							155 (F)					
Structure							Open	(IP rating:	IP00)				
	Ambient tem	perature			Operation: 0	°C to 40°	C (non-free	zing), stora	ige: -15 °C	to 70 °C (n	on-freezin	g)	
	Ambient hum	nidity		Operation	: 10 %RH t	80 %RH	(non-conde	nsing), stor	age: 10 %l	RH to 90 %l	RH (non-co	ondensing)	
Environment (Note 6)	Ambience			I	ndoors (no	direct sunl	ight); no co	rrosive gas	, inflammal	ble gas, oil i	mist or dus	st	
(Note 6)	Altitude			1000 m or less above sea level									
	Vibration res	istance						49 m/s ²					
	Primary side	(coil)	[kg]	0.3	0.6	0.8	0.4	0.8	1.1	2.9	4.2	5.5	
Mass	Secondary si	ide			0 mm/pc: 2			0 mm/pc: 2		30	0 mm/pc: 9	9.6	
111000	(magnet)	iuc	[kg]		00 mm/pc: 2			00 mm/pc: 3			0 mm/pc: 1		
	(42	20 mm/pc: 3	3.5	42	20 mm/pc: 4	1.5		, po.		

Notes: 1. The maximum speed of the linear servo motor or the rated speed of the linear encoder, whichever is smaller, is the upper limit of the linear servo motor speed.

^{2.} The regenerative braking frequency shows the permissible frequency when the linear servo motor, without a load and a regenerative option, decelerates from the maximum speed to a stop. When a load is connected, the value will be the table value/(m+1), where m = Mass of load/Mass of motor primary side (coil). Take measures to keep the regenerative power [W] during operation below the permissible regenerative power [W]. Use caution, especially when the operating speed changes frequently or when the regeneration is constant (as with vertical feeds). Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.

Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.

3. Use the linear servo motor at 70% or less of the effective load ratio when it is in the servo lock state or in a small reciprocating motion.

^{4.} The power supply capacity varies depending on the power supply impedance.

The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below:

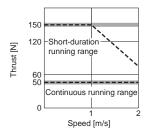
Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors

5. This is the ratio of the load to the linear servo motor primary side mass. Contact your local sales office if the load to motor mass ratio exceeds the value in the table.

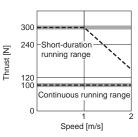
6. Do not use the linear servo motors in the environment where the linear servo motors are exposed to oil mist, oil and/or water.

LM-U2 Series Thrust Characteristics

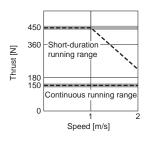
LM-U2PAB-05M-0SS0 (Note 1, 3, 5)



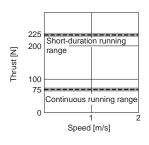
LM-U2PAD-10M-0SS0 (Note 1, 3, 5)



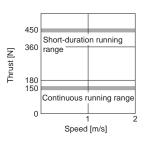
LM-U2PAF-15M-0SS0 (Note 1, 3, 5)



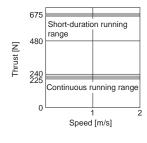
LM-U2PBB-07M-1SS0 (Note 1, 3, 5)



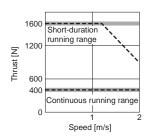
LM-U2PBD-15M-1SS0 (Note 1, 5)



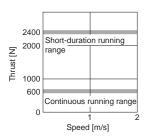
LM-U2PBF-22M-1SS0 (Note 1, 5)



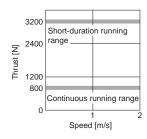
LM-U2P2B-40M-2SS0 (Note 2, 4, 5)



LM-U2P2C-60M-2SS0 (Note 2, 5)



LM-U2P2D-80M-2SS0 (Note 2, 5)



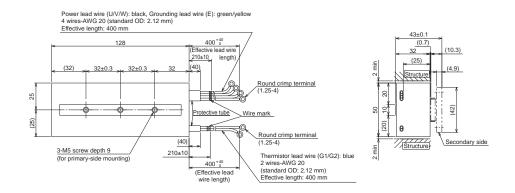
Notes: 1. : For 3-phase 200 V AC or 1-phase 200 V AC. 2. : For 3-phase 200 V AC.

2. For 3-phase 200 V AC. 3. --- : For 1-phase 100 V AC. 4. --- : For 1-phase 200 V AC.

5. Thrust drops when the power supply voltage is below the specified value.

LM-H3 Series Primary Side (Coil) Dimensions (Note 1, 2)

●LM-H3P2A-07P-BSS0



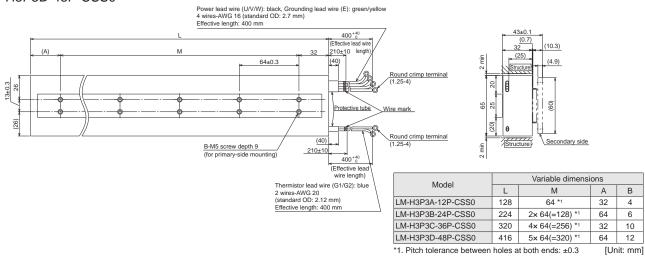
[Unit: mm]

●LM-H3P3A-12P-CSS0

●LM-H3P3B-24P-CSS0

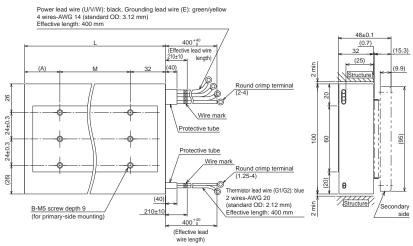
●LM-H3P3C-36P-CSS0

●LM-H3P3D-48P-CSS0



- ●LM-H3P7A-24P-ASS0
- ●LM-H3P7B-48P-ASS0
- ●LM-H3P7C-72P-ASS0

●LM-H3P7D-96P-ASS0



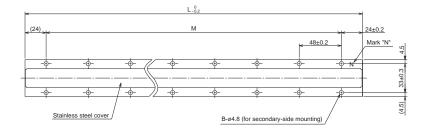
Model		Variable dimensi	ons				
Model	L	M	Α	В			
LM-H3P7A-24P-ASS0	128	64 *1	32	6			
LM-H3P7B-48P-ASS0	224	2× 64(=128) *1	64	9			
LM-H3P7C-72P-ASS0	LM-H3P7C-72P-ASS0 320 4x 6						
LM-H3P7D-96P-ASS0	416	5× 64(=320) *1	64	18			
*1. Pitch tolerance between holes at both ends: ±0.3 [Unit: m							

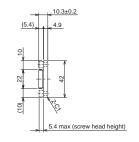
- Notes: 1. Power, grounding and thermistor lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.
 - 2. Minimum bending radius of the lead wire equals to six times the standard overall diameter of the lead wire.

LM-H3 Series Secondary Side (Magnet) Dimensions

- ●LM-H3S20-288-BSS0
- ●LM-H3S20-384-BSS0
- ●LM-H3S20-480-BSS0

●LM-H3S20-768-BSS0



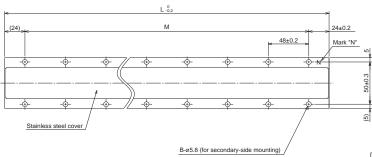


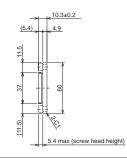
Model		Variable dimensions					
iviodei	L	M	В				
LM-H3S20-288-BSS0	288	5× 48(=240) *1	12				
LM-H3S20-384-BSS0	384	7× 48(=336) *1	16				
LM-H3S20-480-BSS0	480	9× 48(=432) *1	20				
LM-H3S20-768-BSS0	768	15× 48(=720) *1	32				

*1. Pitch tolerance between holes at both ends: ±0.2 [Unit: mm]

- ●LM-H3S30-288-CSS0
- ●LM-H3S30-384-CSS0
- ●LM-H3S30-480-CSS0

●LM-H3S30-768-CSS0



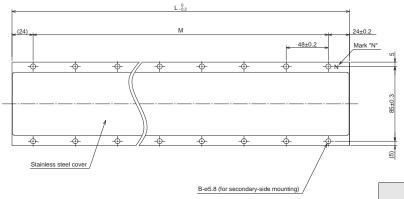


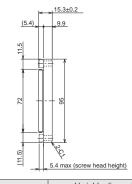
Model		Variable dimensions					
Woder	L	M	В				
LM-H3S30-288-CSS0	288	5× 48(=240) *1	12				
LM-H3S30-384-CSS0	384	7× 48(=336) *1	16				
LM-H3S30-480-CSS0	480	9× 48(=432) *1	20				
LM-H3S30-768-CSS0	768	15× 48(=720) *1	32				

*1. Pitch tolerance between holes at both ends: ±0.2 [Unit: mm]

- ●LM-H3S70-288-ASS0
- ●LM-H3S70-384-ASS0
- ●LM-H3S70-480-ASS0

●LM-H3S70-768-ASS0

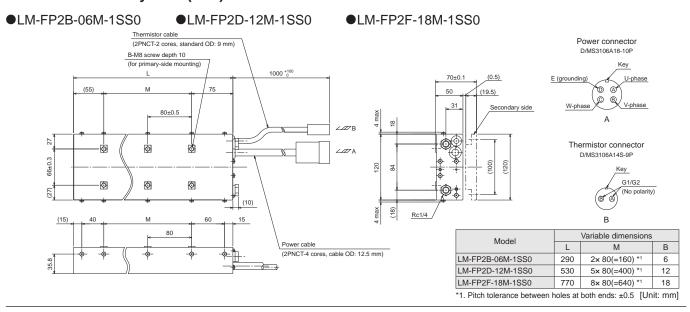


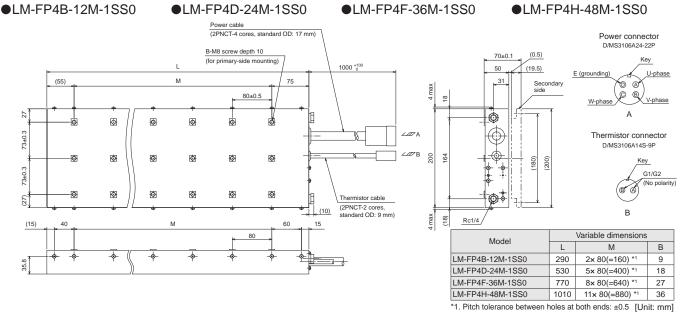


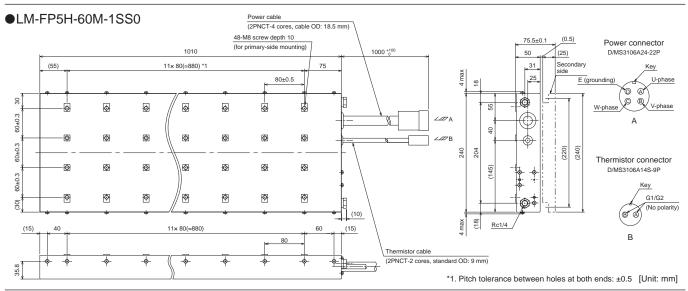
Model		Variable dimensions	
iviodei	L	M	В
LM-H3S70-288-ASS0	288	5× 48(=240) *1	12
LM-H3S70-384-ASS0	384	7× 48(=336) *1	16
LM-H3S70-480-ASS0	480	9× 48(=432) *1	20
LM-H3S70-768-ASS0	768	15× 48(=720) *1	32
** B': 1 · 1			

^{*1.} Pitch tolerance between holes at both ends: ±0.2 [Unit: mm]

LM-F Series Primary Side (Coil) Dimensions (Note 1, 2)







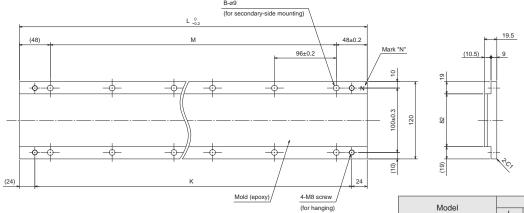
Notes: 1. Power and thermistor cables do not have a long bending life. Fix the cables led from the primary side (coil) to a moving part to prevent the cables from repetitive bending.

2. Minimum bending radius of the cable equals to six times the standard overall diameter of the cable.

LM-F Series Secondary Side (Magnet) Dimensions

●LM-FS20-480-1SS0

●LM-FS20-576-1SS0



 Model
 Variable dimensions

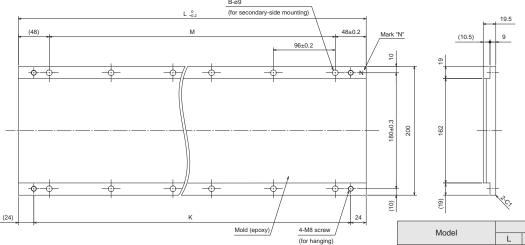
 L
 M
 B
 K

 LM-FS20-480-1SS0
 480
 4x 96(=384) *¹
 10
 432

 LM-FS20-576-1SS0
 576
 5x 96(=480) *¹
 12
 528

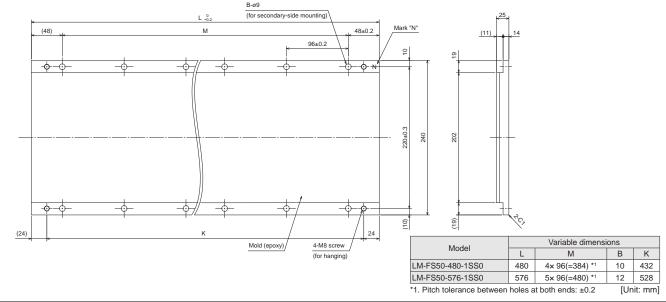
[Unit: mm]

●LM-FS40-480-1SS0 ●LM-FS40-576-1SS0



Model		Variable dimensions							
iviodei	L	M	В	K					
LM-FS40-480-1SS0	480	4× 96(=384) *1	10	432					
LM-FS40-576-1SS0	576	5× 96(=480) *1	12	528					
*1. Pitch tolerance between	t both ends: ±0.2	[Ur	it: mm]						

●LM-FS50-480-1SS0 ●LM-FS50-576-1SS0



^{*1.} Pitch tolerance between holes at both ends: ±0.2

LM-K2 Series Primary Side (Coil) Dimensions (Note 1, 2)

Thermistor lead wire (G1/G2): black 2 wires-AWG 20 (standard OD: 2.12 mm) Effective length: 300 mm

Power lead wire (U/V/W): black, Grounding lead wire (E): green/yello Effective length: 300 mm Secondary side (15.5 48±0.2 (15) Round crimp terminal (1.25-4) (0.0)PVC tube $\oplus \oplus \oplus \oplus \oplus \oplus$ Ф 80.2 Wire mark Round crimp terminal (1.25-4) (9.0) 27.5 By M6y7 40 (Mold (omitted) 38.5±0.1 300 +30 (6) 2.5 min

Model		Variable dimensi	ons	Power/grounding lead wire		
Wodel	L	M	K	В	Size	Standard OD
LM-K2P1A-01M-2SS1	138	2x 48(=96) *1	115	6	4 wires-AWG 20	2.12
LM-K2P1C-03M-2SS1	330	6× 48(=288) *1	307	14	4 wires-AWG 16	2.7

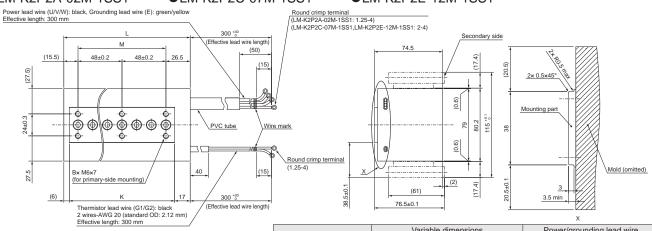
^{*1.} Pitch tolerance between holes at both ends: ±0.3

[Unit: mm]

DLM-K2P2A-02M-1SS1

●LM-K2P2C-07M-1SS1

●LM-K2P2E-12M-1SS1



Model		Variable dimensi	ions		Power/grounding lead wire		
Model	L	M	K	В	Size	Standard OD	
LM-K2P2A-02M-1SS1	138	2× 48(=96) *1	115	6	4 wires-AWG 16	2.7	
LM-K2P2C-07M-1SS1	330	6× 48(=288) *1	307	14	4 wires-AWG 14	3.12	
LM-K2P2E-12M-1SS1	522	10× 48(=480) *1	499	22	4 wires-AVVG 14	3.12	

^{*1.} Pitch tolerance between holes at both ends: ±0.3

[Unit: mm]

●LM-K2P3C-14M-1SS1

●LM-K2P3E-24M-1SS1

Power lead wire (U/V/W): black, Grounding lead wire (E): green/yellow Effective length: 300 mm Mold (omitted) (15.5) Round crimp terminal (50) (15) 48±0.2 2x 0.5x45° Mounting part ♦ Wire mark 27.5 Bx M6x7 (for primary-side mounting) (2) 300 +3 3.5 min (101) Round crimp terminal (1.25-4) Thermistor lead wire (G1/G2): black 2 wires-AWG 20 (standard OD: 2.12 mm) 116.5±0.1 Effective length: 300 mm Variable dimensions Power/grounding lead wire Model М K В Standard OD LM-K2P3C-14M-1SS1 330 6× 48(=288) 14 4 wires-AWG 14 3.12 LM-K2P3E-24M-1SS1 522 10× 48(=480) *1 22 *1. Pitch tolerance between holes at both ends: ±0.3 [Unit: mm]

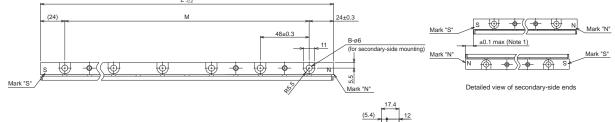
Notes: 1. Power, grounding and thermistor lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.

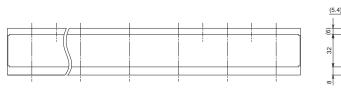
^{2.} Minimum bending radius of the lead wire equals to six times the standard overall diameter of the lead wire.

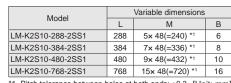
LM-K2 Series Secondary Side (Magnet) Dimensions

- ●LM-K2S10-288-2SS1
- ●LM-K2S10-384-2SS1
- ●LM-K2S10-480-2SS1

●LM-K2S10-768-2SS1



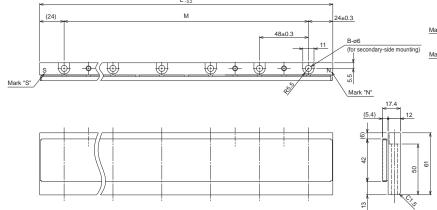


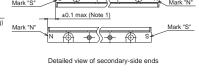


*1. Pitch tolerance between holes at both ends: ±0.3 [Unit: mm]

- ●LM-K2S20-288-1SS1
- ●LM-K2S20-384-1SS1
- ●LM-K2S20-480-1SS1

●LM-K2S20-768-1SS1



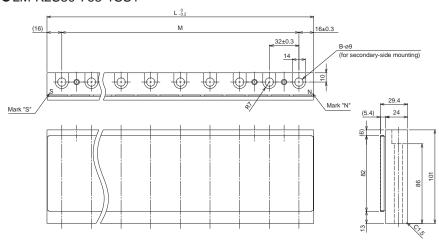


Model	Variable dimensions					
Model	L	M	В			
LM-K2S20-288-1SS1	288	5× 48(=240) *1	6			
LM-K2S20-384-1SS1	384	7× 48(=336) *1	8			
LM-K2S20-480-1SS1	480	9× 48(=432) *1	10			
LM-K2S20-768-1SS1	768	15× 48(=720) *1	16			

*1. Pitch tolerance between holes at both ends: ±0.3 [Unit: mm]

- ●LM-K2S30-288-1SS1
- ●LM-K2S30-384-1SS1
- ●LM-K2S30-480-1SS1

●LM-K2S30-768-1SS1



Mark "S"	Mark "N"
±0.1 max (Note 1)	Mark "S"
Mark IV	Mark 5
10+0+0 10+0+0°	
Detailed view of secondary-side ends	

Model Variable dimensions

	_		
LM-K2S30-288-1SS1	288	8× 32(=256) *1	9
LM-K2S30-384-1SS1	384	11× 32(=352) *1	12
LM-K2S30-480-1SS1	480	14× 32(=448) *1	15
LM-K2S30-768-1SS1	768	23× 32(=736) *1	24

^{*1.} Pitch tolerance between holes at both ends: ±0.3 [Unit: mm]

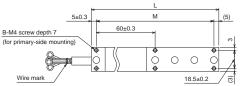
Notes: 1. Longitudinal deviation of the secondary side must be within ± 0.1 mm.

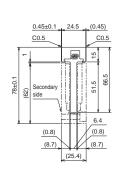
LM-U2 Series Primary Side (Coil) Dimensions (Note 1, 2)

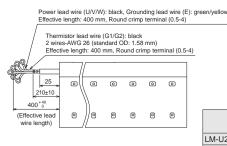
●LM-U2PAB-05M-0SS0

●LM-U2PAD-10M-0SS0

●LM-U2PAF-15M-0SS0







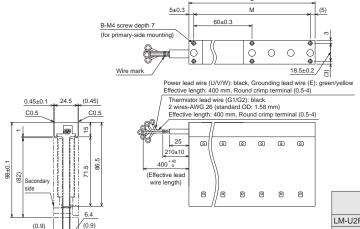
Model		Variable dimensions	Power/grounding lead wire		
iviodei	L	M	В	Size	Standard OD
LM-U2PAB-05M-0SS0	130	2× 60(=120) *1	6		
LM-U2PAD-10M-0SS0	250	4× 60(=240) *1	10	AWG 26	1.58
LM-U2PAF-15M-0SS0	370	6× 60(=360) *1	14		
*1. Pitch tolerance between	holes a	t both ends: ±0.3			[Unit: mm]

^{*1.} Pitch tolerance between holes at both ends: ±0.3

●LM-U2PBB-07M-1SS0

●LM-U2PBD-15M-1SS0

●LM-U2PBF-22M-1SS0



Model		Variable dimensions	Power/grounding lead wire			
iviodei	L	M	В	Size Standard OI		
LM-U2PBB-07M-1SS0	130	2× 60(=120) *1	6			
LM-U2PBD-15M-1SS0	250	4× 60(=240) *1	10	AWG 26	1.58	
LM-U2PBF-22M-1SS0	370	6× 60(=360) *1	14			
*1. Pitch tolerance between			[Unit: mm]			

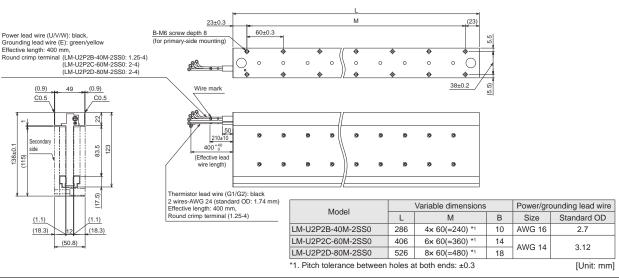
^{*1.} Pitch tolerance between holes at both ends: ±0.3

●LM-U2P2B-40M-2SS0

(8.6)

●LM-U2P2C-60M-2SS0

●LM-U2P2D-80M-2SS0



Notes: 1. Power, grounding and thermistor lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.

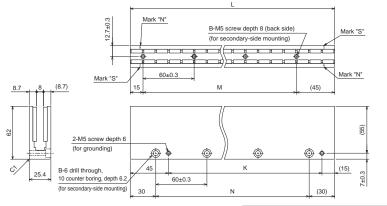
^{2.} Minimum bending radius of the lead wire equals to six times the standard overall diameter of the lead wire.

LM-U2 Series Secondary Side (Magnet) Dimensions

●LM-U2SA0-240-0SS0

●LM-U2SA0-300-0SS0

●LM-U2SA0-420-0SS0



Model		Variable dimensions								
Model	L	M	В	K	N					
LM-U2SA0-240-0SS0	240	3× 60(=180) *1	4	180	3× 60(=180) *1					
LM-U2SA0-300-0SS0	300	4× 60(=240) *1	5	240	4× 60(=240) *1					
LM-U2SA0-420-0SS0	420	6× 60(=360) *1	7	360	6× 60(=360) *1					

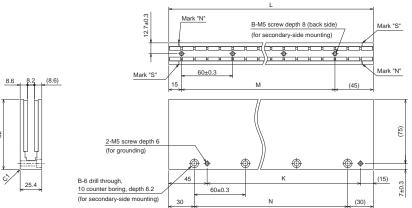
^{*1.} Pitch tolerance between holes at both ends: ±0.3

[Unit: mm]

●LM-U2SB0-240-1SS1

●LM-U2SB0-300-1SS1

●LM-U2SB0-420-1SS1



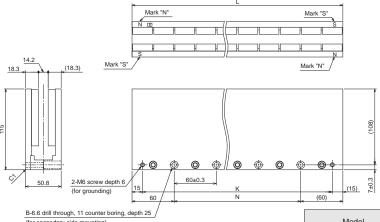
Model		Variab	le dime	nsions	
Model	L	M	В	K	N
LM-U2SB0-240-1SS1	240	3× 60(=180) *1	4	180	3× 60(=180) *1
LM-U2SB0-300-1SS1	300	4× 60(=240) *1	5	240	4× 60(=240) *1
LM-U2SB0-420-1SS1	420	6× 60(=360) *1	7	360	6× 60(=360) *1

^{*1.} Pitch tolerance between holes at both ends: ±0.3

[Unit: mm]

●LM-U2S20-300-2SS1

●LM-U2S20-480-2SS1



Model	Variable dimensions								
iviodei	L	N	В	K					
LM-U2S20-300-2SS1	300	3× 60(=180) *1	4	270					
LM-U2S20-480-2SS1	480	6× 60(=360) *1	7	450					

^{*1.} Pitch tolerance between holes at both ends: ±0.3

[Unit: mm]

List of Linear Encoders (Note 1)

Contact your local sales office for compatible linear encoders.

Mitsubishi Electric high-speed serial communication-compatible absolute type

Manufacturer	Model	Resolution	Rated speed	Maximum effective measurement length (Note 3)	Communication method			
	SR77	0.05 μm/	3.3 m/s	2040 mm	Two-wire type			
Magnescale Co., Ltd. S Mitutoyo Corporation Renishaw F Heidenhain L L L	SR87	0.01 μm	3.3 11/5	3040 mm	Two-wife type			
Magnescale Co., Ltd. Si A A A A	SR27A	0.04		2040 mm				
	SR67A	-0.01 μm	3.3 m/s	3640 mm	Two-wire type/			
	SmartSCALE SQ47	0.005	3.3 m/s	3740 mm	Four-wire type (Note 4)			
	SmartSCALE SQ57	-0.005 μm	3.3 111/8	3770 mm				
	AT343A	0.05	2.0 m/s	3000 mm				
Magnescale Co., Ltd. SR Sm Sm Sm ATS ATS ATS ST ST ST ST Renishaw Ev LC LIC LIC LIC LIC LIC LIC LIC LIC LIC	AT543A-SC	-0.05 μm	2.5 m/s	2200 mm				
	AT545A-SC	20 μm/4096 (Approx. 0.005 μm)	2.5 m/s	2200 mm				
Mitutoyo Corporation S S S Renishaw	ST743A				Two-wire type			
	ST744A	0.1 μm	5.0 m/s	6000 mm	-			
	ST748A							
	ST1341A	0.01 μm	8.0 m/s	12000 mm				
	ST1342A	0.001 μm	6.0 111/8	4200 mm				
Magnescale Co., Ltd. Mitutoyo Corporation Renishaw F Heidenhain L L	RESOLUTE RL40M	1 nm	100 m/s	2100 mm				
Magnescale Co., Ltd. SR Sm Sm Sm Sm Sm AT AT AT AT Mitutoyo Corporation ST ST ST ST LC	RESOLUTE RE40W	50 nm	100 111/5	20990 mm	Two-wire type			
	EVOLUTE EL40M	50 nm/100 nm/500 nm	100 m/s	10010 mm				
Magnescale Co., Ltd. SSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSS	LC 495M	0.001 μm/	3.0 m/s	2040 mm	Four-wire type (Note 4)			
	LC 195M	0.01 μm	3.0 11//3	4240 mm	Tour-wire type			
	LIC 4193M			3040 mm				
	LIC 4195M	0.005 μm/	10.0 m/s	28440 mm				
	LIC 4197M	0.01 μm	10.0 111/5	6040 mm				
	LIC 4199M			1020 mm	Two-wire type/			
	LIC 2197M	0.05 μm/	10.0 m/s	6020 mm	Four-wire type (Note 4)			
	LIC 2199M	0.1 μm	10.0 111/5	6020 mm				
_	MC15M	0.05 μm/ 0.1 μm	10.0 m/s	3020 mm				

Notes: 1. Contact the relevant linear encoder manufacturer for details on operating environment and specifications of the linear encoder such as ambient temperature, vibration resistance and IP rating.

^{2.} The listed values are the manufacturer's specifications. When combined with MR-J4__ servo amplifiers, the specification value is either the listed value or the servo motor

maximum speed, whichever is lower.

3. The listed values are the manufacturer's specifications. The maximum length of the encoder cable between a linear encoder and a servo amplifier is 30 m.

4. When using the four-wire type linear encoder in the fully closed loop control, use MR-J4-_GF_-RJ/MR-J4-_B_-RJ/MR-J4-_A_-RJ servo amplifier. When using four-wire type linear encoder with the scale measurement function, use MR-J4-_GF_-RJ/MR-J4-_B_-RJ servo amplifier.

List of Linear Encoders (Note 1)

Contact your local sales office for compatible linear encoders.

Mitsubishi Electric high-speed serial communication-compatible incremental type

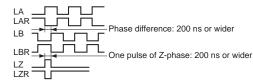
Manufacturer	Model	Resolution	Rated speed (Note 2)	Maximum effective measurement length (Note 3)	Communication method
	SR75	0.05 μm/	3.3 m/s	2040 mm	
Magnescale Co., Ltd. SC LIE (16 LIE	SR85	0.01 μm	3.3 11/5	3040 mm	Two-wire type
	SL710 + PL101-RM/RHM	0.1 μm	10.0 m/s	100000 mm	
00., Ltd.	SQ10 + PQ10 + MQ10	0.1 μm/ 0.05 μm	10.0 m/s	3800 mm	Two-wire type/ Four-wire type (Note 6)
	LIDA 483 + EIB 3091M (16384-fold subdivision) (Note 7)			3040 mm	
	LIDA 485 + EIB 3091M (16384-fold subdivision) (Note 7)	20 μm/16384		30040 mm	
	LIDA 487 + EIB 3091M (16384-fold subdivision) (Note 7)	(Approx. 1.22 nm)	4.0/	6040 mm	
	LIDA 489 + EIB 3091M (16384-fold subdivision) (Note 7)		4.0 m/s	1020 mm	[Farmer (Note 6)
Heidennain	LIDA 287 + EIB 3091M (16384-fold subdivision) (Note 7) LIDA 289 + EIB 3091M (16384-fold subdivision) (Note 7)	200 μm/16384 (Approx. 12.2 nm)		10000 mm	Four-wire type (Note 6)
	LIF 481 + EIB 3091M (4096-fold subdivision)	4 μm/4096	1.6 m/s	1020 mm	
	LIP 6081 + EIB 3091M (4096-fold subdivision)	(Approx. 0.977 nm)	1.0 111/8	1440 mm	
Instruments	PSLH041 (Note 8)	0.1 μm	5.0 m/s	2400 mm	Two-wire type

A/B/Z-phase differential output type (Note 4, 9)

Manufacturer	Model	Resolution	Rated speed (Note 2)	Maximum effective measurement length (Note 3)	Communication method
Not designated	-	0.001 μm to 5 μm (Note 5)	the linear	'	A/B/Z-phase differential output method

Notes: 1. Contact the relevant linear encoder manufacturer for details on operating environment and specifications of the linear encoder such as ambient temperature, vibration resistance and IP rating.

- 2. The listed values are the manufacturer's specifications. When combined with MR-J4_- servo amplifiers, the specification value is either the listed value or the servo motor maximum speed, whichever is lower.
- 3. The listed values are the manufacturer's specifications. The maximum length of the encoder cable between a linear encoder and a servo amplifier is 30 m. 4. When using the A/B/Z-phase differential output type linear encoder, use MR-J4-_GF_-RJ/MR-J4-_B_-RJ/MR-J4-_A_-RJ servo amplifier.
- 5. Select the linear encoder within this range.
- 6. When using the four-wire type linear encoder in the fully closed loop control, use MR-J4-_GF_-RJ/MR-J4-_B_-RJ/MR-J4-_A_-RJ servo amplifier. When using four-wire type linear encoder with the scale measurement function, use MR-J4-_GF_-RJ/MR-J4-_B_-RJ servo amplifier.
- Type linear encoder with the scale measurement function, as with the companion of 15384. ElB 3091M with a subdivision of 4096 is also available. For details, contact the manufacturer.
- 8. Use MR-J4-_B_(-RJ)/MR-J4W_-_B/MR-J4-_A_(-RJ) servo amplifier with software version B3 or later.
- 9. The phase difference of the A-phase pulse and the B-phase pulse, and the width of the Z-phase pulse must be 200 ns or wider. The output pulse of A-phase and B-phase of the A/B/Z-phase differential output linear encoder is in the multiply-by-four count method. For linear encoders without Z-phase, some of the homing modes cannot be used. Refer to "Linear Servo Motor Instruction Manual" for



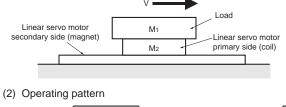
Selecting Linear Servo Motor

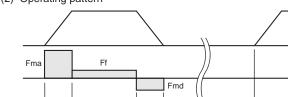
- Linear servo motor must be selected according to the purpose of the application. Select the optimal linear servo motor after completely understanding the characteristics of the guides, the linear encoders and the linear servo motors.
- The maximum speed of LM-H3 series is 3.0 m/s and of LM-F, LM-K2 and LM-U2 series is 2.0 m/s. Note that the maximum speed may not be reached, depending on the selected linear encoder.

Linear Servo Motor Sizing Example

- In order to select a suitable linear servo motor, it is necessary to calculate the maximum thrust required during acceleration/deceleration and the continuous effective load thrust according to the machine specifications and the operating patterns. Here the linear servo motor is selected according to linear acceleration/deceleration operating patterns.
- Selection criteria

(1) Configurations





tз

Load mass	$M_1 = 20 \text{ kg}$
Linear servo motor primary-side (coil) mass	$M_2 = kg$
(Determined after the motor is selected.)	
Acceleration	$a = 14.4 \text{ m/s}^2$
Deceleration	$d = 14.4 \text{ m/s}^2$
Resistive force (including friction, unbalance and cable chain)	Ff = N
(Determined after the motor is selected.)	
Feed speed	V = 1.8 m/s

Operating cycle to = 2 s Acceleration time $t_1 = 0.125 s$ Constant velocity time $t_2 = 0.75 \, s$ $t_3 = 0.125 s$ Deceleration time Mechanical efficiency = 1.0 Friction coefficient

= 0.020 (for iron)

2. Method of selecting linear servo motor (theoretical value)

(1) Select a linear servo motor

t1

From the linear servo motor series that is suitable for your application or machine, select a linear servo motor with the mass ratio of load to primary side (coil) which is equal to or less than the recommended load to motor mass ratio.

For LM-H3 series: 35 times (Note 1) ≥ M₁/M₂

1 cycle to

Select linear servo motors that satisfy the above formula, e.g., LM-H3P2A-07P-BSS0, LM-H3P3A-12P-CSS0, and LM-H3P3B-24P-CSS0. Calculate thrusts during acceleration and deceleration, and continuous effective load thrust for each linear servo motor selected in (1).

The following is an example of calculation for LM-H3P3B-24P-CSS0.

(2) Calculate necessary thrust

Resistive force

 $M = M_1 + M_2 = 22.3 \text{ kg}$

Ff = $\mu \cdot (M \cdot 9.8 + Magnetic attraction force [N])$ (when considering friction only) = 48.4 N

Thrust during acceleration and deceleration

 $Fma = M \cdot a + Ff = 369.5 N$

 $Fmd = -M \cdot d + Ff = -272.7 N$

Continuous effective load thrust

Frms = $/(Fma^2 \cdot t_1 + Ff^2 \cdot t_2 + Fmd^2 \cdot t_3) / t_0 = 118.6 \text{ N}$

(3) Verify the selected linear servo motor.

Frms/ $\eta \le$ Continuous thrust [N] of the selected linear servo motor

 $Fma/\eta \le Maximum thrust [N] of the selected linear servo motor$

If the above criteria are not satisfied, select one rank larger capacity linear servo motor and recalculate.

(4) Result

Select the following:

Linear servo motor: LM-H3P3B-24P-CSS0

Servo amplifier: MR-J4-70B

Notes: 1. The ratio of 35 times is applicable for LM-H3 series. Select a linear servo motor with the mass ratio of 30 times or less for LM-K2 or LM-U2 series, and 15 times or less for LM-F series.

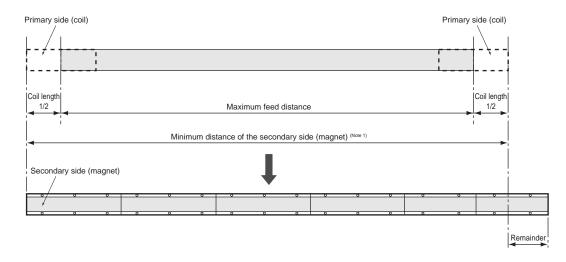
[Drive System Sizing Software Motorizer]

Motorizer does all the calculations for you. Contact your local sales office for more details.

3. Determining the number of the secondary-side (magnet) blocks

The number of the secondary-side (magnet) blocks is determined according to the total distance calculated from the following equation (Note 2):

(Total length of aligned secondary side (magnet)) ≥ (Maximum feed distance) + (Length of the primary side (coil))



Notes: 1. Pitch tolerance between any two holes must be within ±0.2 mm. When two or more secondary sides (magnets) are aligned, spaces may exist between each secondary side (magnet) block, depending on the mounting method and the number of the secondary-side blocks.

4. Selecting regenerative option

The following table shows the energy charged into the capacitor of the servo amplifier and the inverse efficiency of the linear servo motor.

The energy consumed by a regenerative resistor is calculated as follows:

Regenerative energy P [W] = {-Fmd • (t_3 • Speed/2) • (Inverse efficiency/100) - Capacitor charging}/ t_0

Select a suitable regenerative option as necessary to keep the consumed regenerative energy below the regenerative power shown in the following table:

			Permissible	Permissible regenerative		Pe	rmissik	ole reg	enerati	ve pov	ver of r	egenei	rative o	ption [W]	
Servo Amplifier	Capacitor	Inverse efficiency	regenerative power of built-	power of external regenerative						MR-RI	B (Note 3)					
(Note 2)	charging [J]	[%]	in regenerative resistor	resistor (standard	032	12	30 (Note 5)	3N (Note 5)	31 (Note 5)	32 (Note 5)	50 (Note 1)	5N (Note 1)	51 (Note 1)	5R (Note 4)	9F (Note 4)	6K-4 (Note 4)
			[W]	accessory) [W] (Note 4)	40 Ω	40 Ω	13 Ω	9 Ω	6.7 Ω	40 Ω	13 Ω	9 Ω	6.7 Ω	3.2 Ω	3 Ω	10 Ω
MR-J4-20_(-RJ) MR-J4-20_1(-RJ)	9	75	10	-	30	100	-	-	-	-	-	-	-	-	-	-
MR-J4-40_(-RJ) MR-J4-40_1(-RJ)	11	85	10	-	30	100	-	-	-	-	-	-	-	-	-	-
MR-J4-60_(-RJ)	11	85	10	-	30	100	-	-	-	-	-	-	-	-	-	-
MR-J4-70_(-RJ)	18	85	20	-	30	100	-	-	-	300	-	-	-	-	-	-
MR-J4-200_(-RJ)	36	85	100	-	-	-	300	-	-	-	500	-	-	-	-	-
MR-J4-350_(-RJ)	40	85	100	-	-	-	-	300	-	-	-	500	-	-	-	-
MR-J4-500_(-RJ)	45	90	130	-	-	-	-	-	300	-	-	-	500	-	-	-
MR-J4-700_(-RJ)	70	90	170	-	-	-	-	-	300	-	-	-	500	-	-	-
MR-J4-11K_(-RJ)	120	90	-	500 (800)	-	-	-	-	-	-	-	-	-	500 (800)	-	-
MR-J4-15K_(-RJ)	170	90	-	850 (1300)	-	-	-	-	-	-	-	-	-	-	850 (1300)	-
MR-J4-22K_4(-RJ)	250	90	-	850 (1300)	-	-	-	-	-	-	-	-	-	-	-	850 (1300)

Notes: 1. Be sure to cool the unit forcibly with a cooling fan (92 mm x 92 mm, minimum air flow: 1.0 m³/min). The cooling fan must be prepared by user.

2. For selecting a regenerative option for MR-J4W_-B, refer to "MR-J4W2-_B MR-J4W3-_B MR-

3. Refer to "Regenerative Option" in this catalog for details on the regenerative option.

4. The value in brackets is applicable when cooling fans (two units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. PA02] is changed.

LM-K2 series has a structure of magnetic attraction counter-force and requires at least two blocks of identical secondary side (magnet). Therefore, the total number of the secondary side necessary equals to twice the number determined from the equation.

^{5.} Depending on the operating environment, it may be necessary to cool the unit forcibly with a cooling fan (92 mm × 92 mm, minimum air flow: 1.0 m³/min). Refer to relevant Servo Amplifier Instruction Manual for details. The cooling fan must be prepared by users.

MEMO

Direct Drive Motors

viodei Designation	4-1
Combinations of Direct Drive Motor and Servo Amplifier	4-2
Specifications	
TM-RG2M/TM-RU2M Series	4-3
TM-RFM Series	4-5
Machine Accuracy	4-8
Dimensions	
TM-RG2M Series	4-9
TM-RU2M Series	4-11
TM-RFM Series	4-13
Sizing Example	4-15

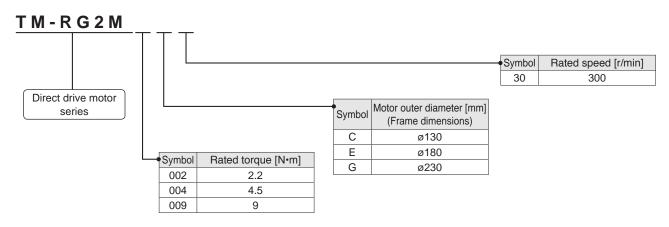
^{*} Refer to p. 5-99 in this catalog for conversion of units.
* The characteristics and numerical values without tolerances mentioned in this catalog are representative values.

Direct Drive Motors

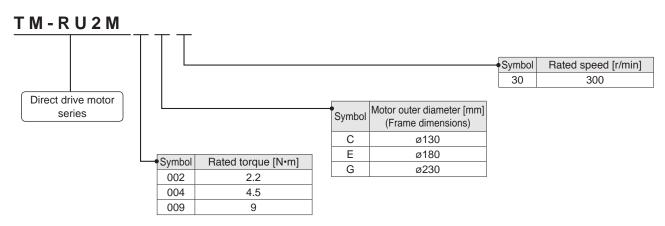
Model Designation (Note 1)

Low-profile series

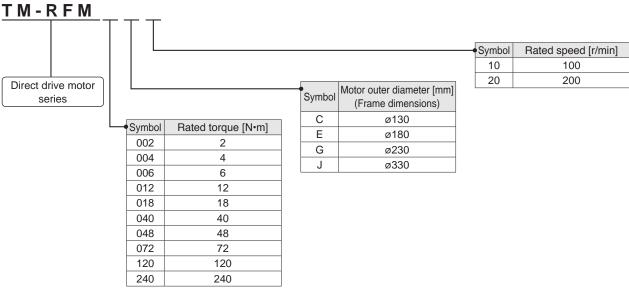
●Flange type



■Table type



High-rigidity series



Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Combinations of Direct Drive Motor and Servo Amplifier

г	Direct drive motor		Servo amplifier		
·	Direct drive motor	MR-J4	MR-J4W2 (Note 1)	MR-J4W3 (Note 1)	ز
	TM-RG2M002C30, TM-RU2M002C30	MR-J4-20GF(-RJ), MR-J4-20GF1(-RJ), MR-J4-20B(-RJ) (Note 3), MR-J4-20B1(-RJ) (Note 3), MR-J4-20A(-RJ) (Note 3), MR-J4-20A1(-RJ) (Note 3)	MR-J4W2-22B (Note 3), MR-J4W2-44B (Note 3)	MR-J4W3-222B (Note 3), MR-J4W3-444B (Note 3)	Odi ko Zilibilidio
TM-RG2M/ TM-RU2M series	TM-RG2M004E30, TM-RU2M004E30	MR-J4-20GF(-RJ), MR-J4-20GF(-RJ), MR-J4-40GF(-RJ) (Note 2), MR-J4-40GF(-RJ) (Note 3), MR-J4-20B(-RJ) (Note 3), MR-J4-20B1(-RJ) (Note 3), MR-J4-40B(-RJ) (Note 2, 3), MR-J4-40B(-RJ) (Note 2, 3), MR-J4-40A1(-RJ) (Note 3), MR-J4-20A(-RJ) (Note 3), MR-J4-20A(-RJ) (Note 3), MR-J4-40A1(-RJ) (Note 2, 3), MR-J4-40A1(-RJ) (Note 2, 3), MR-J4-40A1(-RJ) (Note 2, 3),	MR-J4W2-22B (Note 3), MR-J4W2-44B (Note 2, 3)	MR-J4W3-222B (Note 3), MR-J4W3-444B (Note 2, 3)	Notary Servo Microis Ellical Si
	TM-RG2M009G30, TM-RU2M009G30	MR-J4-40GF(-RJ), MR-J4-40GF1(-RJ), MR-J4-40B(-RJ) (Note 3), MR-J4-40B1(-RJ) (Note 3), MR-J4-40A1(-RJ) (Note 3), MR-J4-40A1(-RJ) (Note 3)	MR-J4W2-44B (Note 3)	MR-J4W3-444B (Note 3)	Colvo Model
	TM-RFM002C20	MR-J4-20GF(-RJ) (Note 4), MR-J4-20GF1(-RJ), MR-J4-20B(-RJ), MR-J4-20B1(-RJ), MR-J4-20A(-RJ), MR-J4-20A1(-RJ)	MR-J4W2-22B, MR-J4W2-44B	MR-J4W3-222B, MR-J4W3-444B	
	TM-RFM004C20	MR-J4-40GF(-RJ) (Note 4), MR-J4-40GF1(-RJ), MR-J4-40B(-RJ), MR-J4-40B1(-RJ), MR-J4-40A(-RJ), MR-J4-40A1(-RJ)	MR-J4W2-44B, MR-J4W2-77B, MR-J4W2-1010B	MR-J4W3-444B	
	TM-RFM006C20	MR-J4-60GF(-RJ) (Note 4), MR-J4-60B(-RJ), MR-J4-60A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-	Equipment
	TM-RFM006E20	MR-J4-60GF(-RJ) (Note 4), MR-J4-60B(-RJ), MR-J4-60A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-	
TM-RFM	TM-RFM012E20	MR-J4-70GF(-RJ) (Note 4), MR-J4-70B(-RJ), MR-J4-70A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-	
series	TM-RFM018E20	MR-J4-100GF(-RJ) (Note 4), MR-J4-100B(-RJ), MR-J4-100A(-RJ)	MR-J4W2-1010B	-	
	TM-RFM012G20	MR-J4-70GF(-RJ) (Note 4), MR-J4-70B(-RJ), MR-J4-70A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-	
	TM-RFM048G20	MR-J4-350GF(-RJ) (Note 4), MR-J4-350B(-RJ), MR-J4-350A(-RJ)	-	-	
	TM-RFM072G20	MR-J4-350GF(-RJ) (Note 4), MR-J4-350B(-RJ), MR-J4-350A(-RJ)	-	-	
	TM-RFM040J10	MR-J4-70GF(-RJ) (Note 4), MR-J4-70B(-RJ), MR-J4-70A(-RJ)	MR-J4W2-77B, MR-J4W2-1010B	-	
	TM-RFM120J10	MR-J4-350GF(-RJ) (Note 4), MR-J4-350B(-RJ), MR-J4-350A(-RJ)	-	-	
	TM-RFM240J10	MR-J4-500GF(-RJ) (Note 4), MR-J4-500B(-RJ), MR-J4-500A(-RJ)	-	-	_

Notes: 1. Any combination of the servo motors is available. Refer to "Combinations of Multi-Axis Servo Amplifier and Servo Motors" on p. 1-8 in this catalog. 2. This combination increases the rated and maximum torque.

^{3.} Use the servo amplifiers with software version C8 or later.

4. MR-J4-_GF(-RJ) with software version A1 or later supports TM-RFM series direct drive motor.

Direct Drive Motors

TM-RG2M/TM-RU2M Series Specifications

Direct drive motor model TM-RG2M TM-RU2M			002C30	C30 004E30 009			
Compatible ser	vo amplifier	MR-J4- MR-J4W	Refer to "Combinations of Di	irect Drive Motor and Servo Amplii	fier" on p. 4-2 in this catalog.		
Motor outer dia (frame dimensi		[mm]	ø130 ø180		ø230		
Power supply of	capacity *1 (Note 4)	[kVA]	0.25	0.5 < 0.7 >	0.9		
Continuous	Rated output	Note 4) [W]	69	141 <188>	283		
running duty	Rated torque (N	ote 3, 4) [N•m]	2.2	4.5 <6>	9		
Maximum torqu	Je (Note 4)	[N•m]	8.8	13.5 <18>	27		
Rated speed		[r/min]		300			
Maximum spee	ed	[r/min]		600			
Permissible ins	tantaneous	[r/min]		690			
Power rate at or rated torque (No		[kW/s]	6.1	3.4 <6.0>	5.5		
Rated current (Note 4)	[A]	1.2	1.3 <1.7>	2.2		
Maximum curre	ent (Note 4)	[A]	4.9	4.0 <5.3>	6.7		
Regenerative	MR-J4-	[times/min]	1317	166 <167>	68		
braking frequency*2 (Note 4)	MR-J4W	[times/min]	1317	166 <167>	68		
Moment of iner	tia J [× 10 ⁻⁴ kg•m ²]	7.88	60.2	147		
Recommended (Note 1)	load to motor in	nertia ratio	50 times or less 20 times or less				
Absolute accur	acy (Note 6)	[s]	±15 ±12.5				
Speed/position detector	Absolute/incre	emental *3	21-bit encoder 22-bit encoder 2097152 pulses/rev 4194304 pulses/rev				
Туре			Permanent magnet synchronous motor				
Thermistor			Built-in				
Insulation class	3			155 (F)			
Structure			Totally end	closed, natural cooling (IP rating: I	P40) (Note 2)		
	Ambient temp	erature	Operation: 0 °C to 40 °C (non-freezing), storage: -15 °C to 70 °C (non-freezing)				
	Ambient humi	dity	Operation: 10 %RH to 80 %RH (non-condensing), storage: 10 %RH to 90 %RH (non-condensing)				
Environment *4, *8	Ambience		Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust				
	Altitude			000 m or less above sea level (Note			
	Vibration resis	stance *5		X: 49 m/s ² Y: 49 m/s ²			
Vibration rank				V10 *7			
Rotor permissible	Moment load	[N•m]	15	49	65		
load *6	Axial load	[N]	770	2300	3800		
Mass		[kg]	2.7	5.5	8.3		
Notes: 1 Contact v	our local sales offic	e if the load to m	notor inertia ratio exceeds the value in the	table			

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

Refer to "Annotations for Direct Drive Motor Specifications" on p. 4-8 in this catalog for the asterisks 1 to 8.

Connectors and a gap along the rotor (output shaft) are excluded.
 When unbalanced torque is generated, such as in a vertical lift machine, be sure to use the absolute position detection system, and keep the unbalanced torque under 70% of the servo motor rated torque.

^{4.} The value in angle brackets is applicable when the rated and maximum torques are increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of Direct Drive Motor and Servo Amplifier" on p. 4-2 in this catalog for the combinations.

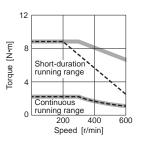
^{5.} Refer to "TM-RFM TM-RG2M TM-RU2M Direct Drive Motor Instruction Manual" for the restrictions when using the direct drive motors at altitude exceeding 1000 m and up

to 2000 m above sea level.

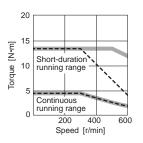
6. Absolute accuracy varies according to the mounting state of load and the surrounding environment.

TM-RG2M/TM-RU2M Series Torque Characteristics

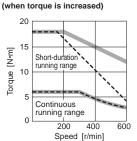
TM-RG2M002C30, TM-RU2M002C30 (Note 1, 2, 3)



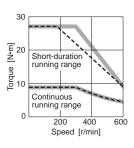
TM-RG2M004E30, TM-RU2M004E30 (Note 1, 2, 3)



TM-RG2M004E30, TM-RU2M004E30 (Note 1, 2, 3, 4)



TM-RG2M009G30, TM-RU2M009G30 (Note 1, 2, 3)



Notes: 1. For 3-phase 200 V AC or 1-phase 230 V AC.

- 2. ----: For 1-phase 200 V AC or 1-phase 100 V AC.
- 3. Torque drops when the power supply voltage is below the specified value.
- 4. This value is applicable when the rated and maximum torques are increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of Direct Drive Motor and Servo Amplifier" on p. 4-2 in this catalog for the combinations.

Mounting of TM-RG2M/TM-RU2M Series

Flange type (with pilot)

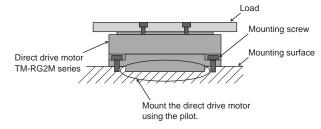
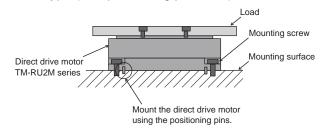


Table type (with positioning pin holes)



Precautions when mounting the direct drive motor

- · Fix the direct drive motor securely on a high-rigid mounting surface because a machine resonance may occur if the rigidity of the mounting surface is low.
- Fix the mounting screws of the direct drive motor and a rotating table securely to ensure enough rigidity.
- To ensure heat dissipation and accuracy, mount the direct drive motor on a high-rigid mounting surface which has enough heat dissipation area without gaps between the bottom of the direct drive motor and the mounting surface.
- The flange type has a higher mounting accuracy than the table type. When a high-mounting accuracy is required, select the flange type.

 Refer to "Direct Drive Motor Machine Accuracy" on p. 4-8 in this catalog for the machine accuracy of each direct drive motor, and refer to the dimensions in this catalog for the dimensional tolerance.

Direct Drive Motors

TM-RFM Series Specifications

Direct drive m	notor model	TM-RFM	002C20	004C20	006C20	006E20	012E20	018E20	
Compatible serve		MR-J4- MR-J4W	Refer to "Combinations of Direct Drive Motor and Servo Amplifier" on p. 4-2 in this catalog.						
Motor outer diam (frame dimension		[mm]	ø130			ø180			
Power supply cap	pacity *1	[kVA]	0.25	0.38	0.53	0.46	0.81	1.3	
Continuous	Rated output	[W]	42	84	126	126	251	377	
running duty	Rated torque (N	lote 3) [N•m]	2	4	6	6	12	18	
Maximum torque		[N·m]	6	12	18	18	36	54	
Rated speed		[r/min]			20	00			
Maximum speed		[r/min]			50	00			
Permissible insta speed	ntaneous	[r/min]			57	75			
Power rate at cortorque	ntinuous rated	[kW/s]	3.7	9.6	16.1	4.9	12.9	21.8	
Rated current		[A]	1.3	2.2	3.2	3.0	3.8	6.0	
Maximum current	t	[A]	3.9	6.6	9.6	9.0	12	18	
Regenerative braking	MR-J4-	[times/min]	No limit	5830	2950	464	572	421	
frequency *2	MR-J4W	[times/min]	No limit	5620	No limit	2370	1430	1050	
Moment of inertia	ı J [x	: 10 ⁻⁴ kg•m ²]	10.9	16.6	22.4	74.0	111	149	
Recommended Io	oad to motor ine	ertia ratio	50 times or less						
Absolute accurac	y (Note 5)	[s]	±15 ±12.5						
Speed/position de	etector		Absolute/incremental 20-bit encoder *3 (resolution: 1048576 pulses/rev)						
Туре			Permanent magnet synchronous motor						
Thermistor			Built-in						
Insulation class					155	(F)			
Structure			Totally enclosed, natural cooling (IP rating: IP42) (Note 2)						
	Ambient tempe	erature	Opera	tion: 0 °C to 40 °	C (non-freezing),	storage: -15 °C	to 70 °C (non-fre	eezing)	
	Ambient humid	lity	Operation: 10 %RH to 80 %RH (non-condensing), storage: 10 %RH to 90 %RH (non-condensing)						
Environment *4, *8	Ambience			no corro	Indoors (no di sive gas, inflamn		st or dust		
	Altitude			20	000 m or less abo	ove sea level (Note	: 4)		
	Vibration resist	ance *5	X: 49 m/s ² Y: 49 m/s ²						
Vibration rank					V1	0 *7			
Rotor	Rotor Moment load [N•m] ermissible Axial load [N]			22.5			70		
•			1100			3300			
Mass		[kg]	5.2	6.8	8.4	11	15	18	
Notes: 1. Contact your	r local sales office if	the load to mo	tor inertia ratio excee	eds the value in the t	able				

Refer to "Annotations for Direct Drive Motor Specifications" on p. 4-8 in this catalog for the asterisks 1 to 8.

^{2.} Connectors and a gap along the rotor (output shaft) are excluded.

^{3.} When unbalanced torque is generated, such as in a vertical lift machine, be sure to use the absolute position detection system, and keep the unbalanced torque under 70% of the servo motor rated torque.

^{4.} Refer to "TM-RFM TM-RG2M TM-RU2M Direct Drive Motor Instruction Manual" for the restrictions when using the direct drive motors at altitude exceeding 1000 m and up to 2000 m above sea level.

^{5.} Absolute accuracy varies according to the mounting state of load and the surrounding environment.

Product List

TM-RFM Series Specifications

Direct drive m	notor model	TM-RFM	012G20	048G20	072G20	040J10	120J10	240J10
Compatible serve	amplifier	MR-J4- MR-J4W	Refer to "Combinations of Direct Drive Motor and Servo Amplifier" on p. 4-2 in this catalog.					
Motor outer diam		[mm]		ø230		ø330		
Power supply cap	pacity *1	[kVA]	0.71	2.7	3.8	1.2	3.4	6.6
Continuous	Rated output	[W]	251	1005	1508	419	1257	2513
running duty	Rated torque	(Note 3) [N•m]	12	48	72	40	120	240
Maximum torque		[N•m]	36	144	216	120	360	720
Rated speed		[r/min]		200			100	
Maximum speed		[r/min]		500			200	
Permissible insta speed	ntaneous	[r/min]		575			230	
Power rate at cortorque	ntinuous rated	[kW/s]	6.0	37.5	59.3	9.4	40.9	91.4
Rated current		[A]	3.6	11	16	4.3	11	19
Maximum curren	t	[A]	11	33	48	13	33	57
Regenerative braking	MR-J4-	[times/min]	202	373	251	125	281	171
frequency *2	MR-J4W	[times/min]	507	-	-	313	-	-
Moment of inertia		[x 10 ⁻⁴ kg•m ²]	238	615	875	1694	3519	6303
Recommended Io	oad to motor in	nertia ratio	50 times or less					
Absolute accurac	cy (Note 5)	[s]	±12.5 ±10					
Speed/position d	etector		Absolute/incremental 20-bit encoder *3 (resolution: 1048576 pulses/rev)					
Туре			Permanent magnet synchronous motor					
Thermistor					Bui	lt-in		
Insulation class						(F)		
Structure					closed, natural co			
	Ambient temp	erature			C (non-freezing)		<u> </u>	
	Ambient humi	idity	Operation: 10 %	RH to 80 %RH	(non-condensing		RH to 90 %RH (n	on-condensing)
Environment *4, *8	Ambience			no corro	Indoors (no di sive gas, inflamn	irect sunlight); nable gas, oil mis	st or dust	
	Altitude			2	000 m or less ab	ove sea level (Note	e 4)	
	Vibration resis	stance *5	X:	49 m/s ² Y: 49 m	/s²	X: 2	4.5 m/s ² Y: 24.5	m/s²
Vibration rank					V1	0 *7		
Rotor permissible	Moment load	[N•m]		93			350	
load *6	Axial load	[N]		5500			16000	
Mass		[kg]	17	36	52	53	91	146
N-4 1 C44								

Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

Refer to "Annotations for Direct Drive Motor Specifications" on p. 4-8 in this catalog for the asterisks 1 to 8.

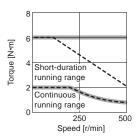
Connectors and a gap along the rotor (output shaft) are excluded.
 When unbalanced torque is generated, such as in a vertical lift machine, be sure to use the absolute position detection system, and keep the unbalanced torque under 70% of the servo motor rated torque.

^{4.} Refer to "TM-RFM TM-RG2M TM-RU2M Direct Drive Motor Instruction Manual" for the restrictions when using the direct drive motors at altitude exceeding 1000 m and up to 2000 m above sea level.

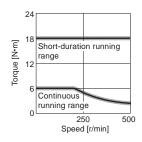
^{5.} Absolute accuracy varies according to the mounting state of load and the surrounding environment.

TM-RFM Series Torque Characteristics

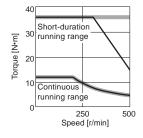
TM-RFM002C20 (Note 1, 2, 4)



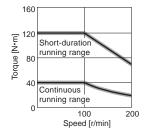
TM-RFM006E20 (Note 1, 3, 4)



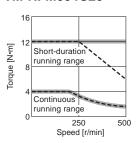
TM-RFM012G20 (Note 1, 3, 4)



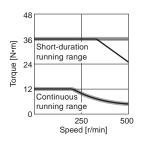
TM-RFM040J10 (Note 1, 3, 4)



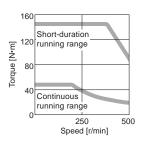
TM-RFM004C20 (Note 1, 2, 4)



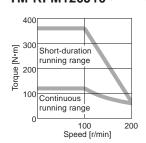
TM-RFM012E20 (Note 1, 3, 4)



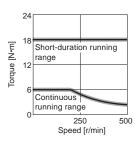
TM-RFM048G20 (Note 1, 4)



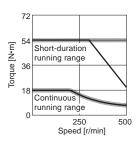
TM-RFM120J10 (Note 1, 4)



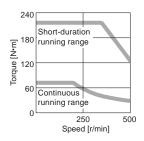
TM-RFM006C20 (Note 1, 3, 4)



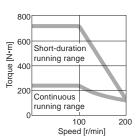
TM-RFM018E20 (Note 1, 3, 4)



TM-RFM072G20 (Note 1, 4)



TM-RFM240J10 (Note 1, 4)



Notes: 1. For 3-phase 200 V AC or 1-phase 230 V AC.

The following direct drive motors are compatible with 1-phase 230 V AC: TM-RFM002C20, TM-RFM004C20, TM-RFM006C20, TM-RFM006E20, TM-RFM012E20, TM-RFM018E20, TM-RFM012G20, TM-RFM040J10

2. ----: For 1-phase 200 V AC or 1-phase 100 V AC.

- : For 1-phase 200 V AC.

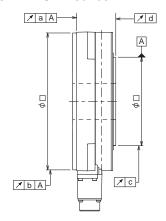
4. Torque drops when the power supply voltage is below the specified value.

Direct Drive Motor Machine Accuracy

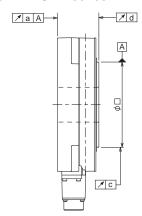
The machine accuracy related to the direct drive motor rotor (output shaft) and mounting is indicated below:

Item	Measuring position	Accuracy [mm]
Runout of flange surface about rotor (output shaft)	а	0.05
Runout of fitting outer diameter of flange surface	b	0.07
Runout of rotor (output shaft)	С	0.04
Runout of rotor (output shaft) end	d	0.02

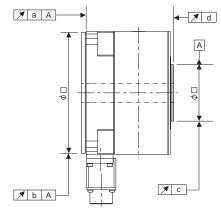
TM-RG2M series



TM-RU2M series



TM-RFM series



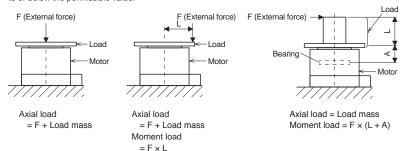
Annotations for Direct Drive Motor Specifications

- * 1. The power supply capacity varies depending on the power supply impedance. The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below: Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors
- * 2. The regenerative braking frequency shows the permissible frequency when the direct drive motor, without a load and a regenerative option, decelerates from the rated speed to a stop. When a load is connected, the value will be the table value/(m + 1), where m = Moment of inertia of load/Moment of inertia of direct drive motor. When the operating speed exceeds the rated speed, the regenerative braking frequency is inversely proportional to the square of (operating speed/rated speed). Take measures to keep the regenerative power [W] during operation below the permissible regenerative power [W]. Use caution, especially when the operating speed changes frequently or when the regeneration is constant (as with vertical feeds). Select the most suitable regenerative option for your system with our drive system sizing software Motorizer. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
- * 3. Be sure to connect the following options for absolute position detection system.

 MR-J4-GF: battery (MR-BAT6V1SET-A) and absolute position storage unit (MR-BTAS01)
 - MR-J4-B/MR-J4-A: battery (MR-BAT6V1SET) and absolute position storage unit (MR-BTAS01)
 - MR-J4W_: battery case (MR-BT6VCASE), battery (MR-BAT6V1) x 5 pcs, and absolute position storage unit (MR-BTAS01) Refer to relevant Servo Amplifier Instruction Manual for details.
- * 4. Do not use the servo motors in the environment where the servo motors are exposed to oil mist, oil and/or water.
 * 5. The vibration direction is shown in the diagram below. The numerical value indicates the maximum value of the component. Fretting tends to occur on the bearing when the direct drive motor stops. Thus, maintain vibration level at approximately one-half of the allowable value.

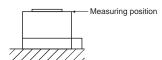


6. The following is calculation examples of axial and moment loads to the rotor (output shaft) of the direct drive motor. The axial and moment loads must be maintained equal to or below the permissible value.



Motor outer diameter	Dimension A [mm]				
[mm] (Frame dimensions)	TM-RG2M series TM-RU2M series	TM-RFM series			
ø130	20.6	19.1			
ø180	20.7	20.2			
ø230	18.0	24.4			
ø330	-	32.5			

* 7. V10 indicates that the amplitude of the direct drive motor itself is 10 µm or less. The following shows mounting orientation and measuring position of the direct drive motor during the measurement:

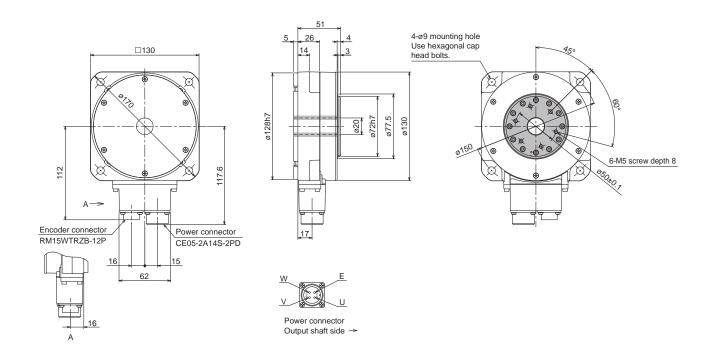


^{* 8.} Do not place any object (such as a magnet) which generates a magnetic force near the direct drive motor. If it is unavoidable, take a measure such as mounting a shielding plate and so on to cut off the magnetic force

Direct Drive Motors

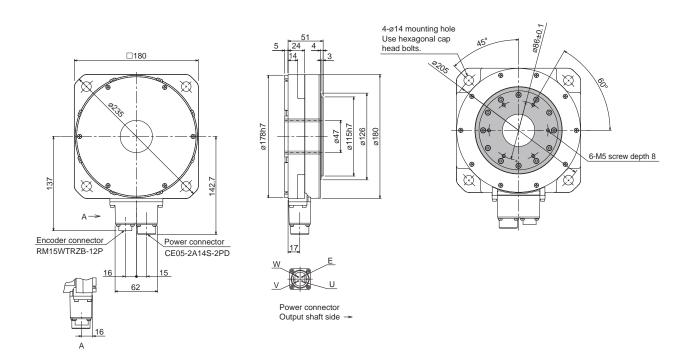
TM-RG2M Series Dimensions (Note 1, 2)

●TM-RG2M002C30



[Unit: mm]

●TM-RG2M004E30



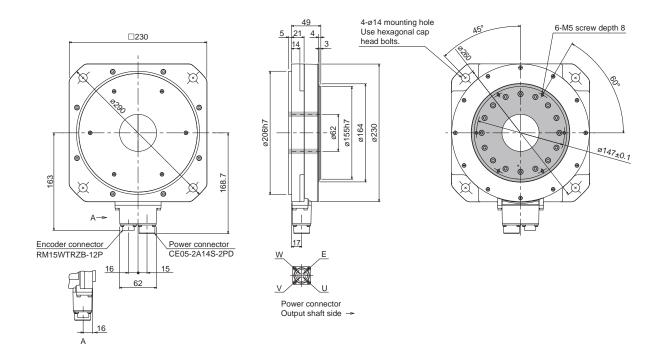
[Unit: mm]

Notes: 1. For dimensions without tolerance, general tolerance applies.

indicates rotor.

TM-RG2M Series Dimensions (Note 1, 2)

●TM-RG2M009G30



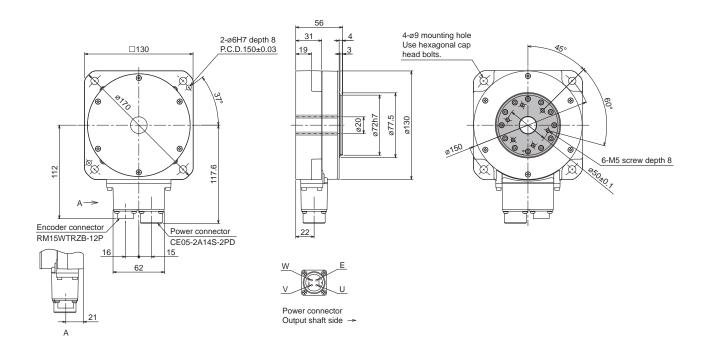
[Unit: mm]

Notes: 1. For dimensions without tolerance, general tolerance applies.
2. ____ indicates rotor.

Direct Drive Motors

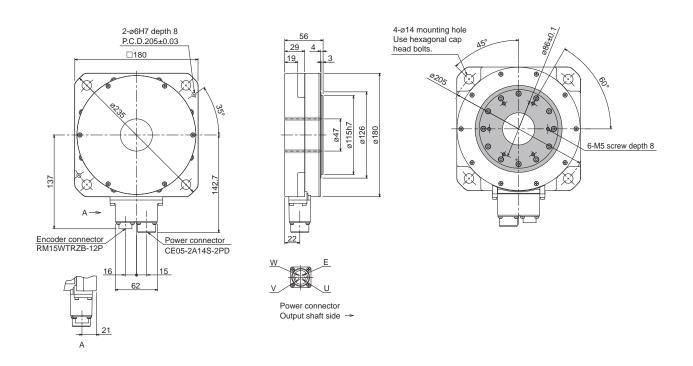
TM-RU2M Series Dimensions (Note 1, 2)

●TM-RU2M002C30



[Unit: mm]

●TM-RU2M004E30



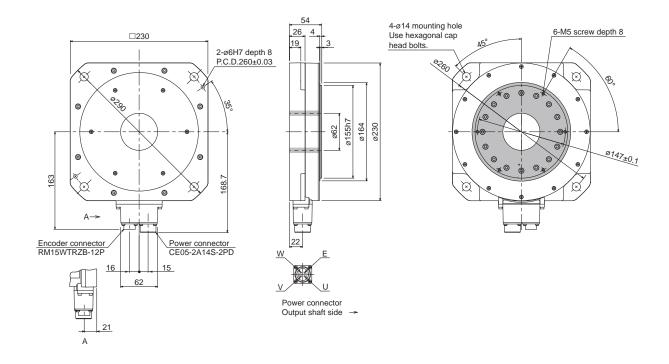
[Unit: mm]

Notes: 1. For dimensions without tolerance, general tolerance applies.

^{2.} indicates rotor.

TM-RU2M Series Dimensions (Note 1, 2)

●TM-RU2M009G30

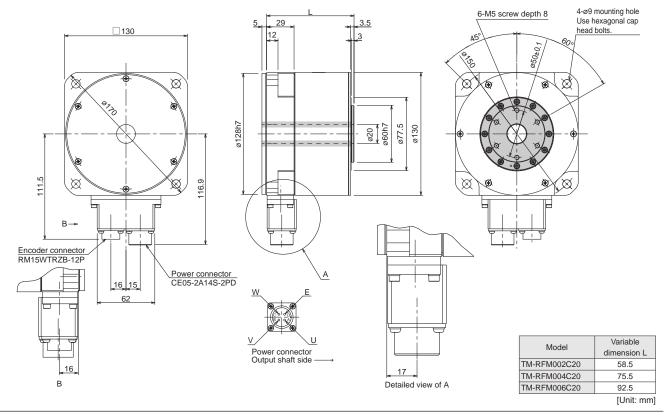


[Unit: mm]

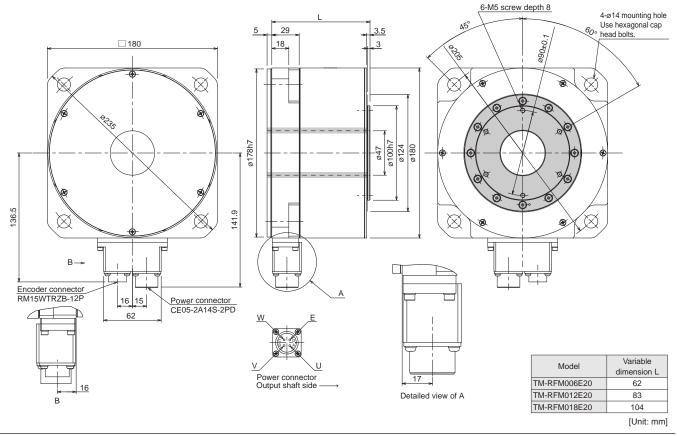
Notes: 1. For dimensions without tolerance, general tolerance applies.
2. ____ indicates rotor.

TM-RFM Series Dimensions (Note 1, 2)

●TM-RFM002C20, TM-RFM004C20, TM-RFM006C20



●TM-RFM006E20, TM-RFM012E20, TM-RFM018E20

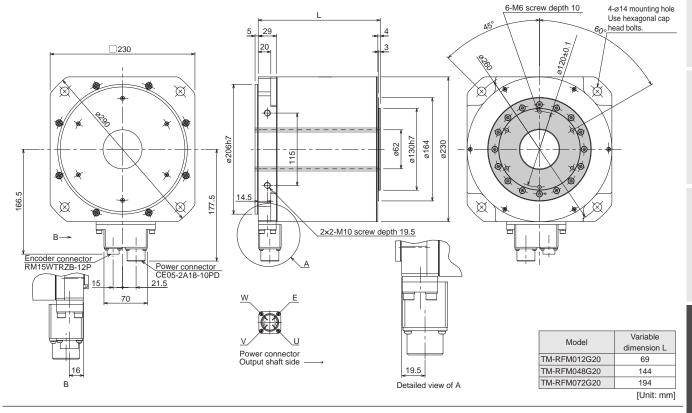


Notes: 1. For dimensions without tolerance, general tolerance applies. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated. Make allowances for the tolerance when designing a machine.

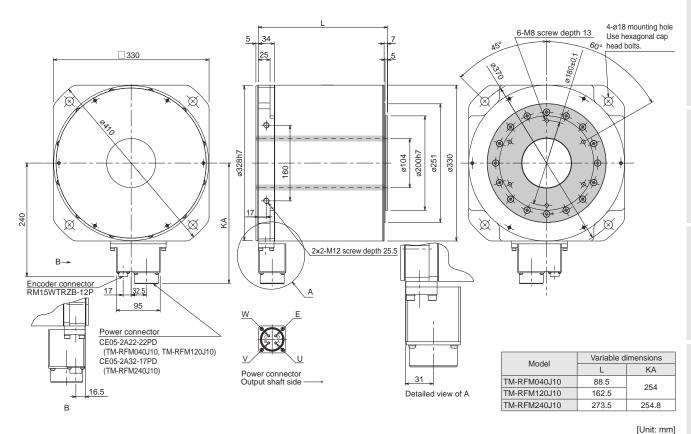
2. indicates rotor.

TM-RFM Series Dimensions (Note 1, 2)

●TM-RFM012G20, TM-RFM048G20, TM-RFM072G20



●TM-RFM040J10, TM-RFM120J10, TM-RFM240J10



Notes: 1. For dimensions without tolerance, general tolerance applies. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated. Make allowances for the tolerance when designing a machine.

2. indicates rotor.

Direct Drive Motor Sizing Example

1. Selection criteria

(1) Configurations

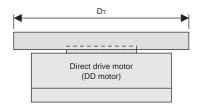


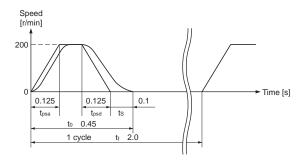
Table mass	W	= 19 kg
Rotation table diameter	Dτ	= 300 mm
Rotation angle per cycle	θ	= 270 deg
Positioning time	t o	= Within 0.45 s
Acceleration/deceleration time	$t_{\text{p}} = t_{\text{psa}} = t_{\text{psd}}$	= 0.125 s
Operating cycle	tf	= 2.0 s
Load torque	T∟	= 0 N•m

(2) Direct drive motor speed

$$N_0 = \frac{\theta}{360} \times \frac{60}{(t_0 - t_p - t_s)}$$

$$= \frac{270}{360} \times \frac{60}{(0.45 - 0.125 - 0.1)} = 200 \text{ r/min}$$
t_s: settling time. Here assumed 0.1 s.

(3) Operating pattern



2. Selecting direct drive motor

(1) Moment of inertia of load

$$JL = \frac{1}{8} \times DT^{2} \times W$$

$$= \frac{1}{8} \times (300 \times 10^{-3})^{2} \times 19 = 0.214 \text{ kg} \cdot \text{m}^{2}$$

(2) Torque required to accelerate/decelerate load

$$T_{a} = J_{L} \times \left(\frac{2 \pi}{60} \times N_{0}\right) \div t_{p}$$

$$= \frac{J_{L} \times N_{0}}{60} \times t_{p}$$

$$= \frac{0.214 \times 200}{9.55 \times 0.125}$$

$$= 35.9 \text{ N·m}$$

(3) Select a direct drive motor

Selection criteria

Load torque during accel./decel. < Max. torque of DD motor Moment of inertia of load < JR \times Moment of inertia of DD motor JR: Recommended load to motor inertia ratio

Select the following direct drive motor to meet the criteria above. TM-RFM018E20 (rated torque: 18 N•m, max. torque: 54 N•m, moment of inertia: 149 x 10⁻⁴ kg•m²)

(4) Acceleration/deceleration torque

Torque required during acceleration

$$T_{Ma} = \frac{(J_L + J_M) \times N_0}{9.55 \times t_{psa}} = 38.3 \text{ N} \cdot \text{m}$$

J_M: moment of inertia of DD motor

Torque required during deceleration

$$T_{Md} = -\frac{(J_L + J_M) \times N_0}{9.55 \times t_{psd}} = -38.3 \text{ N} \cdot \text{m}$$

Torque required during acceleration/deceleration must be equal to or lower than the max. torque of the DD motor.

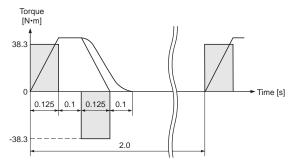
(5) Continuous effective load torque

$$T_{rms} = \sqrt{\frac{T_{Ma}^2 \times t_{psa} + T_{L^2} \times t_c + T_{Md^2} \times t_{psd}}{t_f}} = 13.5 \text{ N} \cdot \text{m}$$

$$t_c = t_0 - t_s - t_{psa} - t_{psd}$$

Continuous effective load torque must be equal to or lower than the rated torque of the DD motor.

(6) Torque pattern



(7) Result

Select the following:

Direct drive motor: TM-RFM018E20 Servo amplifier: MR-J4-100B

[Drive System Sizing Software Motorizer] -

Motorizer does all the calculations for you. Contact your local sales office for more details.



	Servo amplifier					•:	Applicable		
	GF	GF-RJ	В	B-RJ	B-RJ100	WB	Α	A-RJ	
Introducing FA Integrated Selection Tool	•		•	•	•	•		•	5-1
Basic Cable Configurations for Servo Motors	•	•	•	•	•	•	•	•	5-2
Configuration Example for Servo Motors	•	•		•	•	•		•	5-4
Details of Option Connectors for Servo Motors	•	•	•	•	•	•	•	•	5-19
Products on the Market for Servo Motors	•	•		•	•	•	•	•	5-23
Configuration Example for MR-J4GF_(-RJ)	•	•							5-31
Configuration Example for MR-J4B_(-RJ)/MR-J4-DU_B_(-RJ)				•					5-32
Configuration Example for MR-J4-DU_B4-RJ100					•				5-33
Configuration Example for MR-J4W2B/MR-J4W3B						•			5-35
Configuration Example for MR-J4A_(-RJ)/MR-J4-DU_A_(-RJ)							•	•	5-36
Bus Bar				•	•				5-42
Configuration Example for MR-D30		•		•	•			•	5-44
Configuration Example for MR-J3-D05	•	•		•		•	•	•	5-44
Configuration Example for MR-D01								•	5-45
Details of Option Connectors for Servo Amplifiers/MR-D01/MR-D30/MR-J3-D05	•	•		•	•	•		•	5-46
Products on the Market for Servo Amplifiers	•	•	•	•	•	•	•	•	5-50
Functional Safety Unit		•		•	•			•	5-56
Safety Logic Unit	•	•	•	•		•	•	•	5-60
Extension IO Unit								•	5-62
Regenerative Option	•	•	•	•		•	•	•	5-64
Multifunction Regeneration Converter	•	•		•			•	•	5-70
Dynamic Brake	•	•	•	•	•		•	•	5-72
Battery	•	•		•	•	•	•	•	5-76
Battery for Junction Battery Cable and Junction Battery Cable	•	•	•	•	•		•	•	5-77
Battery Case and Battery	•	•		•		•	•	•	5-78
Absolute Position Storage Unit	•	•	•	•		•	•	•	5-79
Junction Terminal Block	•	•		•	•	•		•	5-80
Panel Through Attachment	•	•	•	•			•	•	5-82
Manual Pulse Generator								•	5-82
Parameter Unit					•		•	•	5-83
Radio Noise Filter/Line Noise Filter/Data Line Filter	•	•	•	•	•	•	•	•	5-84
Surge Killer	•	•	•	•	•	•	•	•	5-84
EMC Filter	•	•		•		•	•	•	5-85
Power Factor Improving Reactor	•	•	•	•	•	•	•	•	5-88
AC Reactor			•	•	•				5-97
Motorizer/MR Configurator2	•	•	•	•	•	•	•	•	5-98
Unit Conversion Table	•	•	•	•	•	•		•	5-100

GF MR-J4-GF GF-RJ MR-J4-GF-RJ B MR-J4-B/MR-J4-DU_B B-RJ MR-J4-B-RJ/MR-J4-DU_B-RJ B-RJ100 MR-J4-DU_B4-RJ100

WB MR-J4W2-B/MR-J4W3-B A MR-J4-A/MR-J4-DU_A A-RJ MR-J4-A-RJ/MR-J4-DU_A-RJ

Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

* Refer to p. 5-99 in this catalog for conversion of units.

* In this section, a term of servo amplifier includes a combination of drive unit and power regeneration converter unit or resistance regeneration converter unit.

Introducing FA Integrated Selection Tool

A new FA Integrated Selection Tool is now available for supporting you to select options such as encoder cables and power cables which are required to use with controllers, servo motors, servo amplifiers, and regenerative options of your choice.

When you select a controller, compatible servo motors are shown in a list. Just follow a guide of selecting servo motor series, rated output, rated speed and others, compatible servo amplifier and regenerative option will be listed along with necessary options, and then a system configuration will be complete.

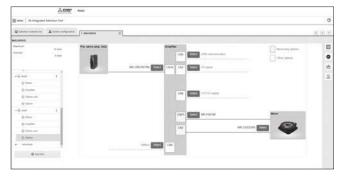


In the configuration diagram, a controller, servo amplifiers, servo motors, and regenerative options are visually displayed. You will know the necessary components for each axis in your application at glance.

Moreover, making a purchase list is just a click away, and the purchase list can be exported to an Excel file. No more wasting time in selecting components and making a list.



Servo motor selection window



Option selection window

In the option selection window, servo motor power cable, encoder cable, electromagnetic cable and other options are selectable for each axis. Mandatory options are shown in yellow; thus, it is very clear which option must be purchased. Additionally, only connectable options are listed in each option selection window, preventing selection errors.

Notes: 1. This system is designed for reference only. Therefore, please use the results as reference, and be sure to check this catalog and relevant Instruction Manuals.

Basic Cable Configurations for Servo Motors

Necessary option cables and connectors vary depending on the servo motor series. Refer to the following tables for necessary options.

Selecting options for servo motor

Use the cables in the following tables.

For the cable descriptions, refer to the relevant letters in each list.

Conceity	Servo motor		Reference list	
Capacity	Servo motor	Encoder cable	Servo motor power cable	Electromagnetic brake cable (Note 1)
Ultra-small	HG-AK	Column D in encoder cable list	Column D in servo motor power cable list	-
capacity	HG-AK(B)	Column D in encoder cable list	Column E in servo motor power cable list	_ (Note 3)
Small	HG-KR	Column A in encoder cable list	Column A in servo motor power cable list	Column A in electromagnetic brake cable list
capacity	HG-MR	Column A in encoder cable list	Column A in servo motor power cable list	Column A in electromagnetic brake cable list
	HG-SR	Column B in encoder cable list	Column B in servo motor power cable list	Column B in electromagnetic brake cable list
Medium	HG-JR 3000 r/min series	Column B in encoder cable list	Column B in servo motor power cable list	Column B in electromagnetic brake cable list
capacity	HG-RR	Column B in encoder cable list	Column C in servo motor power cable list	_ (Note 2)
	HG-UR	Column B in encoder cable list	Column C in servo motor power cable list	Column C in electromagnetic brake cable list (Note 2)
Large	HG-JR 1000 r/min series 6 kW to 12 kW HG-JR 1500 r/min series 7 kW to 15 kW	Column C in encoder cable list	Column B in servo motor power cable list	Column C in electromagnetic brake cable list
capacity	HG-JR 1000 r/min series 15 kW to 37 kW HG-JR 1500 r/min series 22 kW to 55 kW	Column C in encoder cable list	-	-
Ultra-large capacity	HG-JR 2000 r/min series 110 kW to 220 kW	Column E in encoder cable list	-	-

Notes: 1. An electromagnetic brake cable is required only for servo motor with electromagnetic brake.

2. An electromagnetic brake connector set is not required for HG-UR series of 1.5 kW or smaller, and HG-RR series as the power connector has electromagnetic brake terminals.

3. An electromagnetic brake cable is not required for HG-UR series of 1.5 kW or smaller, and HG-RR series as the power connector has electromagnetic brake terminals.

Encoder cable list

	Cable length	IP rating	Cable lead out direction	Bending life	Model	Reference	Note					
	10 m or		In the direction of the load	Long bending life	MR-J3ENCBL_M-A1-H	p. 5-12						
	shorter (direct	IP65	side	Standard	MR-J3ENCBL_M-A1-L							
	connection type)	1200	In the opposite direction of the	Long bending life	MR-J3ENCBL_M-A2-H	p. 5-12						
	typo)		load side	Standard	MR-J3ENCBL_M-A2-L							
			In the direction of the load	Long bending life	Two types of cables are required: MR-J3JCBL03M-A1-L, MR-EKCBL_M-H	p. 5-12						
		IP20	side	Standard	Two types of cables are required: MR-J3JCBL03M-A1-L, MR-EKCBL_M-L	p. 5-12						
Α	Exceeding 10 m (junction type)	xceeding 0 m In the oppo direction of load side	ln ln	In the oppos	In the opposite	Long bending life	Two types of cables are required: MR-J3JCBL03M-A2-L, MR-EKCBL_M-H	p. 5-12	Select one from this list.			
				Standard	Two types of cables are required: MR-J3JCBL03M-A2-L, MR-EKCBL_M-L	ρ. 5-12						
			IP65 -	IP65 of sic	In the direction of the load	Long bending life	Two types of cables are required: MR-J3JSCBL03M-A1-L, MR-J3ENSCBL_M-H	pp. 5-12				
					IP65	side	Standard	Two types of cables are required: MR-J3JSCBL03M-A1-L, MR-J3ENSCBL_M-L	and 5-13			
						11 03	11-03	11 03	11-03	iros	In the opposite direction of the	Long bending life
			load side	Standard	Two types of cables are required: MR-J3JSCBL03M-A2-L, MR-J3ENSCBL_M-L	and 5-13						
В	2 m to 50 m	IP67	-	Long bending life	MR-J3ENSCBL_M-H	p. 5-13	Select one from this list.					
	2 m to 30 m			Standard	MR-J3ENSCBL_M-L	-	ITIIS IISI.					
С	2 m to 50 m	IP67	-	Long bending life	MR-ENECBL_M-H-MTH	p. 5-14	-					
D	1 m to 30 m	-	-	Long bending life	MR-J3W03ENCBL_M-A-H	p. 5-15	-					
Е	5 m to 50 m	IP67	-	Long bending life	MR-ENE4CBL_M-H-MTH	p. 5-15	-					

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

^{2.} Long bending life cables and standard cables are for moving parts and fixed parts respectively.

Servo motor power cable list

	Cable length	IP rating	Cable lead out direction	Bending life	Model	Reference	Note
	10 m or		In the direction of the load	Long bending life	MR-PWS1CBL_M-A1-H	p. 5-16	
	shorter	ID65	side	Standard	MR-PWS1CBL_M-A1-L		
	connection type)		In the opposite direction of the		MR-PWS1CBL_M-A2-H	p. 5-16	Select one from
Δ	type)		load side	Standard	MR-PWS1CBL_M-A2-L		
10 r (jun	Exceeding 10 m	IDEE	In the direction of the load side		Connect a user-fabricated cable to MR-PWS2CBL03M-A1-L (option cable).	p. 5-16	this list.
	(junction type)	IP55	In the opposite direction of the load side	Standard	Connect a user-fabricated cable to MR-PWS2CBL03M-A2-L (option cable).	p. 5-16	

	IP rating (Note 1)	Compatible servo motor	Model	Reference	Note
		HG-SR51, 81, 52(4), 102(4), 152(4)/ HG-JR53(4), 73(4), 103(4), 153(4), 203(4), 3534, 5034	Fabricate a cable that fits to MR-PWCNS4 (option connector set).	p. 5-16	
В		HG-SR121, 201, 301, 202(4), 352(4), 502(4)/HG-JR353, 503	Fabricate a cable that fits to MR-PWCNS5 (option connector set).	p. 5-16	
		HG-SR421, 702(4)/ HG-JR703(4), 903(4), 601(4), 801(4), 12K1(4), 701M(4), 11K1M(4), 15K1M(4)	Fabricate a cable that fits to MR-PWCNS3 (option connector set).	p. 5-16	Select one that is compatible with the servo motor.
_		HG-RR103, 153, 203/ HG-UR72, 152	Fabricate a cable that fits to MR-PWCNS1 (option connector set).	p. 5-17	
		HG-RR353, 503/ HG-UR202, 352, 502	Fabricate a cable that fits to MR-PWCNS2 (option connector set).	p. 5-17	
D	-	HG-AK0136, 0236, 0336	MR-J4W03PWCBL_M-H	p. 5-17	-
Е	-	HG-AK0136B, 0236B, 0336B	MR-J4W03PWBRCBL_M-H	p. 5-17	-

Electromagnetic brake cable list

	Cable length	IP rating (Note 1)	Cable lead out direction	Bending life	Model	Reference	Note
	10 m or		In the direction of the load	Long bending life	MR-BKS1CBL_M-A1-H	p. 5-18	Select one from this list.
	shorter	ID65	side	Standard	MR-BKS1CBL_M-A1-L		
	(direct connection		In the opposite direction of the		MR-BKS1CBL_M-A2-H	p. 5-18	
A	type)		load side	Standard	MR-BKS1CBL_M-A2-L		Select one from
	Exceeding 10 m	IDEE	In the direction of the load side		Connect a user-fabricated cable to MR-BKS2CBL03M-A1-L (option cable).	p. 5-18	this list.
	(junction type)		In the opposite direction of the load side	Standard	Connect a user-fabricated cable to MR-BKS2CBL03M-A2-L (option cable).	p. 5-18	

	IP rating (Note 1)	Compatible servo motor	Model	Reference	Note
В	IP67	HG-SR series HG-JR53(4)B, 73(4)B, 103(4)B, 153(4)B, 203(4)B, 353(4)B, 503(4)B, 703(4)B, 903(4)B	Fabricate a cable that fits to MR-BKCNS1 or MR-BKCNS2 (option connector set) (straight type). Fabricate a cable that fits to MR-BKCNS1A or MR-BKCNS2A (option connector set)	p. 5-18	Select one that is compatible with the
			(angle type).	•	servo motor.
С	IP67	HG-JR601(4)B, 801(4)B, 12K1(4)B, 701M(4)B, 11K1M(4)B, 15K1M(4)B/ HG-UR202B, 352B, 502B	Fabricate a cable that fits to MR-BKCN (option connector set).	p. 5-18	

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

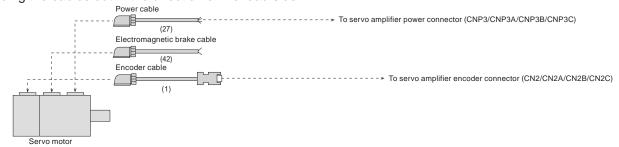
^{2.} Long bending life cables and standard cables are for moving parts and fixed parts respectively.

Configuration Example for Servo Motors

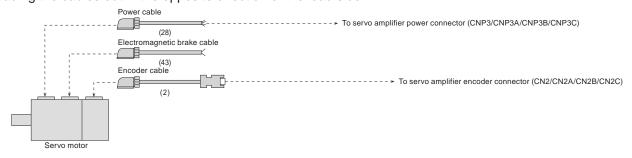
GF GF-RJ B

For HG-KR/HG-MR rotary servo motor series: encoder cable length 10 m or shorter

● For leading the cables out in the direction of the load side (Note 4)

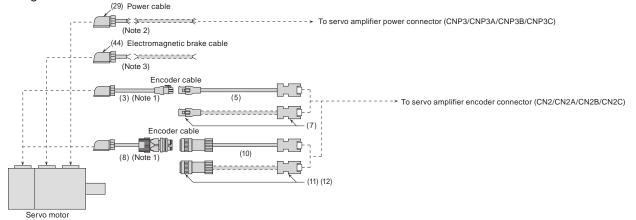


● For leading the cables out in the opposite direction of the load side (Note 4)

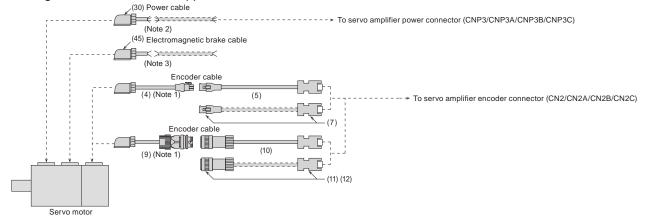


For HG-KR/HG-MR rotary servo motor series: encoder cable length over 10 m (Note 5)

● For leading the cables out in the direction of the load side (Note 4)



• For leading the cables out in the opposite direction of the load side (Note 4)



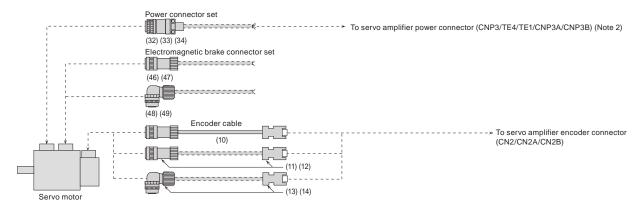
Notes: 1. This cable does not have a long bending life. Thus, be sure to fix the cable before using.

- 2. Relay a cable using MR-PWS2CBL03M-A1-L or MR-PWS2CBL03M-A2-L. This cable does not have a long bending life. Thus, be sure to fix the cable before using.
- 3. Relay a cable using MR-BKS2CBL03M-A1-L or MR-BKS2CBL03M-A2-L. This cable does not have a long bending life. Thus, be sure to fix the cable before using.
- 4. Cables for leading two different directions may be used for one servo motor.
- 5. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Motor Instruction Manual for fabricating the cables

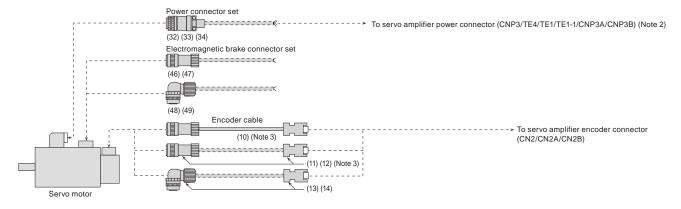
Configuration Example for Servo Motors (Note 1)



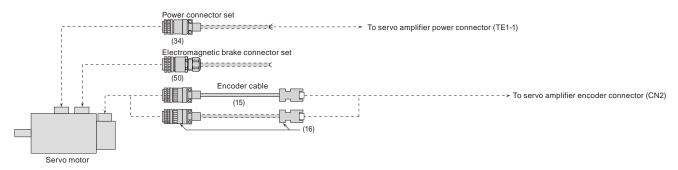
For HG-SR rotary servo motor series



For HG-JR rotary servo motor 3000 r/min series



For HG-JR rotary servo motor 1000 r/min series (6 kW to 12 kW) and 1500 r/min series (7 kW to 15 kW)



Notes: 1. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Motor Instruction Manual for fabricating the cables.

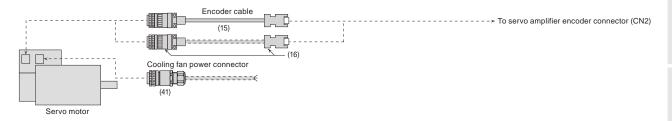
2. The connector for U, V, and W varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.

^{3.} For HG-JR703(B)/HG-JR7034(B)/HG-JR903(B)/HG-JR9034(B), straight types of (10), (11), and (12) cannot be used. Use an angle type of (13) or (14).

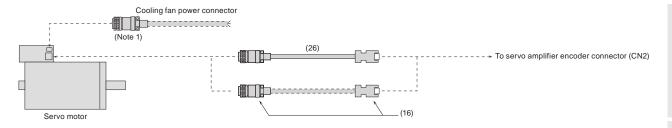
Configuration Example for Servo Motors (Note 5)

GF GF-RJ B B-RJ B-RJ100 WB

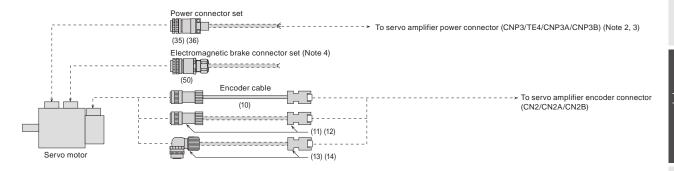
For HG-JR rotary servo motor 1000 r/min series (15 kW to 37 kW) and 1500 r/min series (22 kW to 55 kW)



For HG-JR rotary servo motor 2000 r/min series



For HG-RR/HG-UR rotary servo motor series



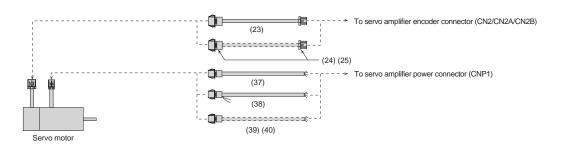
Notes: 1. Refer to "Products on the Market for Servo Motors" on p. 5-30 in this catalog for these connectors.

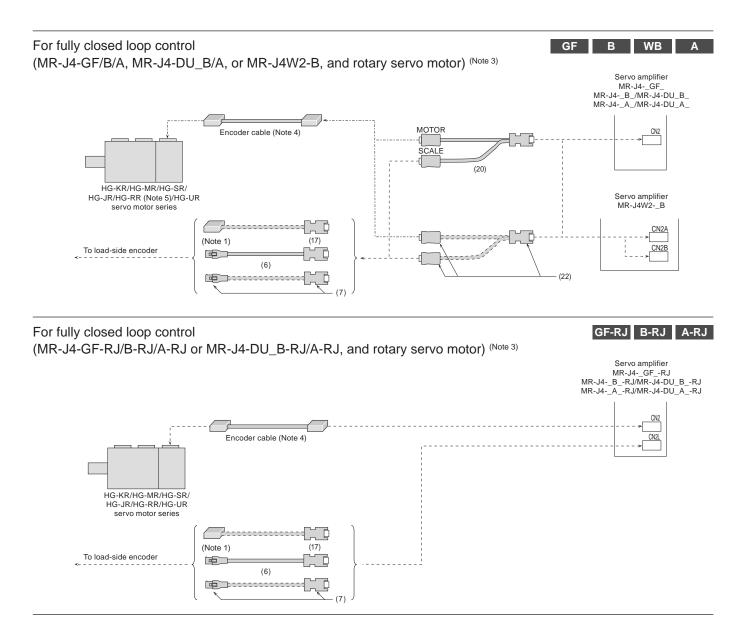
- 2. The connector for U, V, and W varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.
- 3. HG-RR series is compatible only with the 1-axis servo amplifier.
- 4. An electromagnetic brake connector set is not required for HG-UR series of 1.5 kW or smaller, and HG-RR series as the power connector has electromagnetic brake terminals.
- 5. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Motor Instruction Manual for fabricating the cables.

Configuration Example for Servo Motors (Note 2)

For HG-AK rotary servo motor series







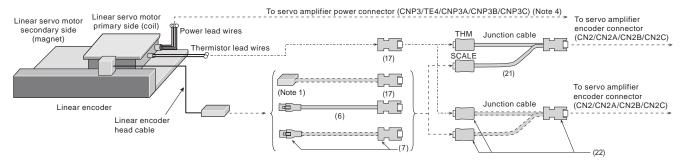
- 2. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Motor Instruction Manual for fabricating the cables.
- 3. Connections other than mentioned are the same as those for each rotary servo motor. Refer to cables and connectors for relevant servo motors in this catalog.
- 4. Necessary encoder cables vary depending on the servo motor series. Refer to cables and connectors for relevant servo motors in this catalog. 5. HG-RR series is compatible only with the 1-axis servo amplifier.

LVS/Wires

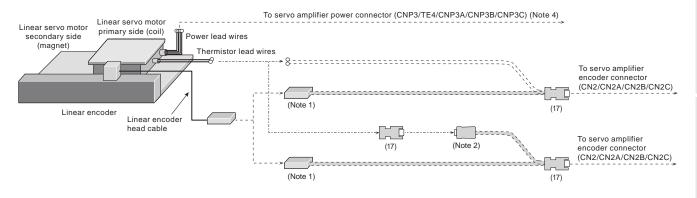
Configuration Example for Servo Motors (Note 3)

For MR-J4-GF/B/A or MR-J4W_-B, and LM-H3/LM-K2/LM-U2 linear servo motor series

When using a junction cable for linear servo motor

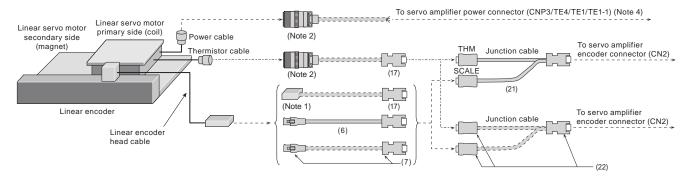


When not using a junction cable for linear servo motor

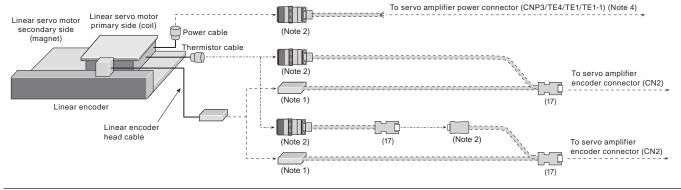


For MR-J4-GF/B/A and LM-F linear servo motor series

When using a junction cable for linear servo motor



When not using a junction cable for linear servo motor



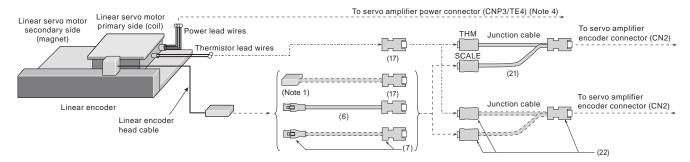
- 2. Refer to "Products on the Market for Servo Motors" in this catalog for these connectors.
- 3. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Motor Instruction Manual for fabricating the cables.
- 4. The connector for U, V, and W varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.

Configuration Example for Servo Motors (Note 3)

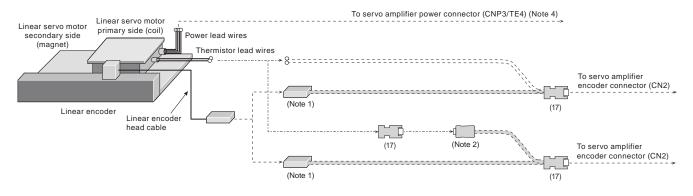
GF-RJ B-RJ A-RJ

For MR-J4-GF-RJ/B-RJ/A-RJ and LM-H3/LM-K2/LM-U2 linear servo motor series with a serial linear encoder

When using a junction cable for linear servo motor

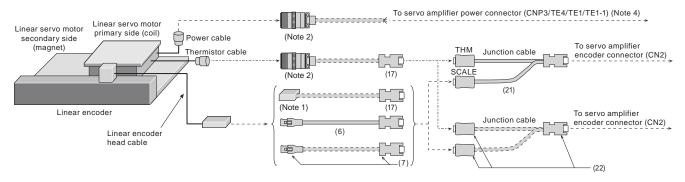


When not using a junction cable for linear servo motor

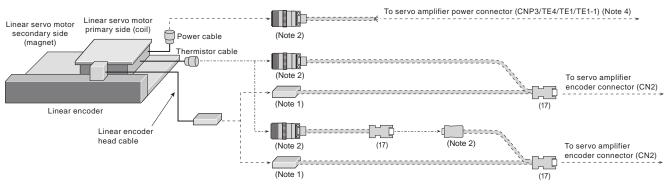


For MR-J4-GF-RJ/B-RJ/A-RJ and LM-F linear servo motor series with a serial linear encoder

When using a junction cable for linear servo motor



When not using a junction cable for linear servo motor

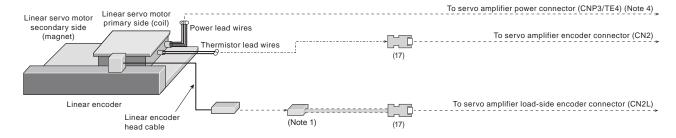


- 2. Refer to "Products on the Market for Servo Motors" in this catalog for these connectors.
- 3. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Motor Instruction Manual for fabricating the cables
- 4. The connector for U, V, and W varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.

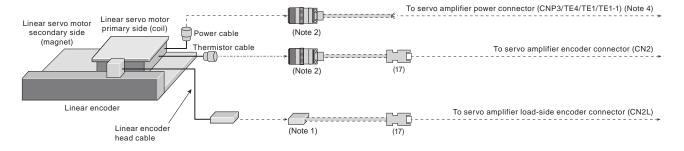
Configuration Example for Servo Motors (Note 3)

GF-RJ B-RJ A-RJ

For MR-J4-GF-RJ/B-RJ/A-RJ and LM-H3/LM-K2/LM-U2 linear servo motor series with an A/B/Z-phase differential output type linear encoder



For MR-J4-GF-RJ/B-RJ/A-RJ and LM-F linear servo motor series with an A/B/Z-phase differential output type linear encoder



- 2. Refer to "Products on the Market for Servo Motors" in this catalog for these connectors
- 3. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Motor Instruction Manual for fabricating the cables.

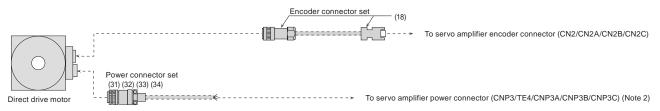
 4. The connector for U, V, and W varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.

Configuration Example for Servo Motors (Note 1)

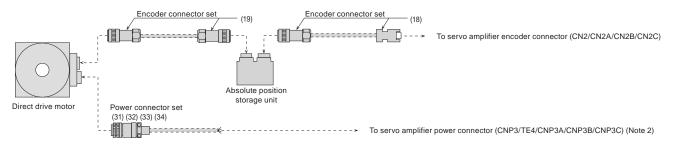


For TM-RG2M/TM-RU2M/TM-RFM direct drive motor series

For incremental system



For absolute position detection system



Notes: 1. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Motor Instruction Manual for fabricating the cables.

2. The connector for U, V, and W varies depending on the servo amplifier capacities. Refer to the dimensions of the relevant servo amplifier in this catalog for details.

Cables and Connectors for Servo Motor Encoder

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models. Encoder cables are not subject to Low Voltage Directive (50 V AC to 1000 V AC and 75 V DC to 1500 V DC).

	Item	Model	Cable length	IP rating	Application	Description
		MR-J3ENCBL2M-A1-H *1	2 m			
		MR-J3ENCBL5M-A1-H *1	5 m			
(4)	Encoder cable (Note 2)	MR-J3ENCBL10M-A1-H*1	10 m	IDOS	For HG-KR/HG-MR	
(1)	(load-side lead)	MR-J3ENCBL2M-A1-L*1	2 m	IP65	(direct connection type)	
		MR-J3ENCBL5M-A1-L*1	5 m	1	турс)	
		MR-J3ENCBL10M-A1-L*1	10 m]		Encoder connector Servo amplifier connector
		MR-J3ENCBL2M-A2-H *1	2 m			
		MR-J3ENCBL5M-A2-H *1	5 m			
(0)	Encoder cable (Note 2)	MR-J3ENCBL10M-A2-H*1	10 m	IDCE	For HG-KR/HG-MR	
(2)	(opposite to load-side lead)	MR-J3ENCBL2M-A2-L*1	2 m	IP65	(direct connection type)	
	leau)	MR-J3ENCBL5M-A2-L*1	5 m	1	type)	
		MR-J3ENCBL10M-A2-L*1	10 m			
(3)	Encoder cable (Note 2) (load-side lead)	MR-J3JCBL03M-A1-L*1	0.3 m	IP20	For HG-KR/HG-MR (junction type)	Encoder connector Junction connector
(4)	Encoder cable (Note 2) (opposite to load-side lead)	MR-J3JCBL03M-A2-L*1	0.3 m	IP20	For HG-KR/HG-MR (junction type)	Use this in combination with (5) or (7).
		MR-EKCBL20M-H *1	20 m			
		MR-EKCBL30M-H (Note 3) *1	30 m		For HG-KR/HG-MR (junction type)	Junction connector Servo amplifier connector
<i>(E</i>)	Encoder cable (Note 2)	MR-EKCBL40M-H (Note 3) *1	40 m	IP20		
(5)	Encoder cable (1882)	MR-EKCBL50M-H (Note 3) *1	50 m	IF20		Use this in combination with (3) or (4).
		MR-EKCBL20M-L*1	20 m			(,, , , , , , , , , , , , , , , , , , ,
		MR-EKCBL30M-L (Note 3) *1	30 m			
(C)	Encoder cable (Note 2, 5)	MR-EKCBL2M-H*1	2 m	IP20	For connecting load- side encoder, or	Junction connector Servo amplifier connector
(6)	Efficación Cable (1995 2, 6)	MR-EKCBL5M-H*1	5 m	IPZU	linear encoder	
(7)	Encoder connector set	MR-ECNM	-	IP20	For HG-KR/HG-MR (junction type) For connecting load- side encoder, or linear encoder	Junction connector (Note 6) Servo amplifier connector (Note 6) Use this in combination with (3) or (4) for HG-KR/HG-MR series. Applicable cable Wire size: AWG 26 to 22 Cable OD: 7 mm to 9 mm
(8)	Encoder cable (Note 2) (load-side lead)	MR-J3JSCBL03M-A1-L*1	0.3 m	IP65 (Note 4)	For HG-KR/HG-MR (junction type)	Encoder connector Junction connector
(9)	Encoder cable (Note 2) (opposite to load-side lead)	MR-J3JSCBL03M-A2-L*1	0.3 m	IP65 (Note 4)	For HG-KR/HG-MR (junction type)	Use this in combination with (10) or (11).

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

- amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

 2. -H and -L indicate a bending life. -H indicates a long bending life (for moving parts), and -L indicates a standard bending life (for fixed parts).
- 3. This encoder cable is available in four-wire type. Parameter setting is required to use the four-wire type encoder cable. Refer to relevant Servo Amplifier Instruction Manual for details.
- 4. The encoder cable is rated IP65 while the junction connector itself is rated IP67.
- 5. Use MR-EKCBL_M-H or MR-ECNM to connect to an output cable for AT343A, AT543A-SC or AT545A-SC scales manufactured by Mitutoyo Corporation.
- 6. The crimping tool (91529-1) manufactured by TE Connectivity Ltd. Company is required. Contact the manufacturer directly.

For unlisted lengths

*1. For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)

Cables and Connectors for Servo Motor Encoder

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models. Encoder cables are not subject to Low Voltage Directive (50 V AC to 1000 V AC and 75 V DC to 1500 V DC).

	Item	Model	Cable length	IP rating	Application	Description
		MR-J3ENSCBL2M-H*1	2 m			
		MR-J3ENSCBL5M-H*1	5 m	1	For HG-KR/HG-MR (junction type) For HG-SR/	
		MR-J3ENSCBL10M-H*1	10 m	1		
		MR-J3ENSCBL20M-H*1	20 m	1		Junction connector or Servo amplifier
		MR-J3ENSCBL30M-H*1	30 m	1	HG-JR53, 73, 103,	encoder connector connector
(10)	Encoder cable (Note 2)	MR-J3ENSCBL40M-H*1	40 m	IP67	153, 203, 353, 503,	
(10)	Encoder cable (Note 2)	MR-J3ENSCBL50M-H*1	50 m	IP67	534, 734, 1034, 1534,	
		MR-J3ENSCBL2M-L*1	2 m		2034, 3534, 5034,	Use this in combination with (8) or (9) for HG-KR/HG-MR series.
		MR-J3ENSCBL5M-L*1	5 m		HG-RR/HG-UR (direct connection	
		MR-J3ENSCBL10M-L*1	10 m	1	type)	
		MR-J3ENSCBL20M-L*1	20 m		1,700	
	Encoder connector set (Note 5) (one-touch connection type)	MR-J3ENSCBL30M-L*1	30 m	1		
(11)	(Note 5) (one-touch connection	MR-J3SCNS	-	IP67	For HG-KR/HG-MR (junction type) For HG-SR/ HG-JR53, 73, 103, 153, 203, 353, 503, 534, 734, 1034, 1534, 2034, 3534, 5034, HG-RR/HG-UR (direct connection type) (straight type)	Junction connector or Servo amplifier encoder connector connector Use this in combination with (8) or (9) for
(12)	Encoder connector set (Note 3, 5) (screw type)	MR-ENCNS2 '2	-	IP67	For HG-KR/HG-MR (junction type) For HG-SR/ HG-JR53, 73, 103, 153, 203, 353, 503, 534, 734, 1034, 1534, 2034, 3534, 5034, HG-RR/HG-UR (direct connection type) (straight type)	Use this in combination with (8) or (9) for HG-KR/HG-MR series. Applicable cable Wire size: 0.5 mm² (AWG 20) or smaller Cable OD: 5.5 mm to 9.0 mm (Note 4)
(13)	Encoder connector set (Note 5) (one-touch connection type)	MR-J3SCNSA ⁻²	-	IP67	For HG-SR/ HG-JR53, 73, 103, 153, 203, 353, 503, 703, 903, 534, 734, 1034,	Encoder connector Servo amplifier connector
(14)	Encoder connector set (Note 3, 5) (screw type)	MR-ENCNS2A '2	-	IP67	1534, 734, 1034, 1534, 2034, 3534, 5034, 7034, 9034/ HG-RR/HG-UR (angle type)	Applicable cable Wire size: 0.5 mm² (AWG 20) or smaller Cable OD: 5.5 mm to 9.0 mm (Note 4)

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

- 2. H and -L indicate a bending life. H indicates a long bending life (for moving parts), and -L indicates a standard bending life (for fixed parts).

 3. A screw thread is cut on the encoder connector of HG-SR/HG-JR/HG-RR/HG-UR series, and the screw type connector can be used.
- 4. Cable clamps and bushings for cable OD of 5.5 mm to 7.5 mm and of 7.0 mm to 9.0 mm are included in the set.
- 5. The connector contains a plug and contacts. Using contacts for other plugs may damage the connector. Be sure to use the enclosed contacts.

^{*1.} For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)

^{*2.} For fabricating encoder cables with these connectors, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb. webmaster@melsc.jp)

Cables and Connectors for Servo Motor Encoder

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models. Encoder cables are not subject to Low Voltage Directive (50 V AC to 1000 V AC and 75 V DC to 1500 V DC).

	Item	Model	Cable length	IP rating	Application	Description
		MR-ENECBL2M-H-MTH	2 m		For HG-JR601, 801, 12K1, 15K1, 20K1, 25K1,	
		MR-ENECBL5M-H-MTH	5 m		30K1, 37K1,	
		MR-ENECBL10M-H-MTH	10 m		701M, 11K1M, 15K1M, 22K1M, 30K1M, 37K1M,	Encoder connector Servo amplifier connector
(15)	Encoder cable (Note 2, 3)	MR-ENECBL20M-H-MTH	20 m	IP67	6014, 8014, 12K14, 15K14, 20K14,	Serve amplifier connector
		MR-ENECBL30M-H-MTH	30 m		25K14, 30K14, 37K14, 701M4, 11K1M4,	
		MR-ENECBL40M-H-MTH	40 m		15K1M4, 22K1M4,	
		MR-ENECBL50M-H-MTH	50 m		30K1M4, 37K1M4, 45K1M4, 55K1M4	
(16)	Encoder connector set	MR-ENECNS	-	IP67	For HG-JR601, 801, 12K1, 15K1, 20K1, 25K1, 30K1, 37K1, 701M, 11K1M, 15K1M, 22K1M, 30K1M, 37K1M, 6014, 8014, 12K14, 15K14, 20K14, 25K14, 30K14, 37K14, 701M4, 11K1M4, 15K1M4, 25K1M4, 37K1M4, 45K1M4, 55K1M4, 37K1M4, 45K1M4, 55K1M4, 10K24W0C, 150K24W0C, 180K24W0C, 200K24W0C, 220K24W0C	Encoder connector Servo amplifier connector Applicable cable Wire size: 0.3 mm² to 1.25 mm² (AWG 22 to 16) Cable OD: 6.8 mm to 10 mm
(17)	Encoder connector set	MR-J3CN2	-	-	For connecting load-side encoder, linear encoder, or thermistor	Servo amplifier connector
(18)	Encoder connector set	MR-J3DDCNS	-	IP67	For TM-RG2M/ TM-RU2M/TM-RFM (connecting direct drive motor and servo amplifier, or absolute position storage unit and servo amplifier)	Encoder connector or absolute position storage unit connector Applicable cable Wire size: 0.25 mm² to 0.5 mm² (AWG 23 to 20) Cable OD: 7.8 mm to 8.2 mm
(19)	Encoder connector set	MR-J3DDSPS	-	IP67	For TM-RG2M/ TM-RU2M/TM-RFM (connecting direct drive motor and absolute position storage unit)	Absolute position storage unit connector Applicable cable Wire size: 0.25 mm² to 0.5 mm² (AWG 23 to 20) Cable OD: 7.8 mm to 8.2 mm

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor/absolute position storage unit. If the IP rating of the servo amplifier/servo motor/absolute position storage unit differs from that of these connectors, overall IP rating depends on the lowest of all.

^{2.} H and -L indicate a bending life. H indicates a long bending life (for moving parts), and -L indicates a standard bending life (for fixed parts).

3. This encoder cable includes thermistor signal wires.

Cables and Connectors for Servo Motor Encoder

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models. Encoder cables are not subject to Low Voltage Directive (50 V AC to 1000 V AC and 75 V DC to 1500 V DC).

	Item	Model	Cable length	IP rating	Application	Description
(20)	Junction cable for fully closed loop control (Note 2)	MR-J4FCCBL03M	0.3 m	-	For branching load- side encoder	Junction connector Servo amplifier connector
(21)	Junction cable for linear servo motor (Note 2)	MR-J4THCBL03M	0.3 m	-	For branching thermistor	Junction connector Servo amplifier connector
(22)	Connector set	MR-J3THMCN2	-	-	For branching load- side encoder or branching thermistor	Junction connector Servo amplifier connector
		MR-J3W03ENCBL1M-A-H *1	1 m			
		MR-J3W03ENCBL2M-A-H *1	2 m			
(23)	Encoder cable	MR-J3W03ENCBL5M-A-H *1	5 m	_	For HG-AK	Encoder connector Servo amplifier connector
(23)	Liledael cable	MR-J3W03ENCBL10M-A-H *1	10 m	_	I OI IIO AIX	
		MR-J3W03ENCBL20M-A-H *1	20 m			
		MR-J3W03ENCBL30M-A-H *1	30 m			
(24)	Encoder connector set (Qty: 2 sets)	MR-J3W03CN2-2P *2	-	-	For HG-AK	Encoder connector (Note 1) Servo amplifier connector (Note 1)
(25)	Encoder connector set (Qty: 20 sets)	MR-J3W03CN2-20P *2	-	-	For HG-AK	Applicable cable Wire size: 0.2 mm² to 0.38 mm² (AWG 24 to 22) Insulator OD: 1.11 mm to 1.53 mm
		MR-ENE4CBL5M-H-MTH	5 m		For	
		MR-ENE4CBL10M-H-MTH	10 m		HG-JR110K24W0C,	
(26)	Encoder cable (Note 4)	MR-ENE4CBL20M-H-MTH	20 m	IP67	150K24W0C,	Encoder connector Drive unit connector
(20)	Encoder cable (1984)	MR-ENE4CBL30M-H-MTH	30 m	IPO/	180K24W0C,	
		MR-ENE4CBL40M-H-MTH	40 m		200K24W0C,	_
		MR-ENE4CBL50M-H-MTH	50 m		220K24W0C	

Notes: 1. The crimping tool (1762846-1) manufactured by TE Connectivity Ltd. Company is required for the servo amplifier connector, and the crimping tool (YRS-8861) manufactured by J.S.T Mfg. Co., Ltd is required for the encoder connector. Contact the manufacturer directly.

^{2.} Servo system will not operate correctly when the junction cables for fully closed loop control and for linear servo motor are used mistakenly or interchangeably. Make sure of the model before placing an order.

and the mode before placing an order.

3. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

This encoder cable includes thermistor signal wires.

^{*1.} For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)

^{*2.} For fabricating encoder cables with these connectors, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb. webmaster@melsc.jp)

Cables and Connectors for Servo Motor Power

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

	Item	Model	Cable length	IP rating	Application	Description
(27)	Power cable (Note 2) (load-side lead)	MR-PWS1CBL2M-A1-H *1 MR-PWS1CBL5M-A1-H *1 MR-PWS1CBL10M-A1-H *1 MR-PWS1CBL2M-A1-L *1 (Note 3) MR-PWS1CBL5M-A1-L *1 (Note 3) MR-PWS1CBL10M-A1-L *1 (Note 3)	2 m 5 m 10 m 2 m 5 m 10 m	- IP65	For HG-KR/HG-MR (direct connection type)	Power connector
(28)	Power cable (Note 2) (opposite to load-side lead)	MR-PWS1CBL2M-A2-H *1 MR-PWS1CBL5M-A2-H *1 MR-PWS1CBL10M-A2-H *1 MR-PWS1CBL2M-A2-L *1 (Note 3) MR-PWS1CBL5M-A2-L *1 (Note 3) MR-PWS1CBL10M-A2-L *1 (Note 3)	2 m 5 m 10 m 2 m 5 m 10 m	IP65	For HG-KR/HG-MR (direct connection type)	Lead-out * The cable is not shielded.
(29)	Power cable (Note 2) (load-side lead)	MR-PWS2CBL03M-A1-L	0.3 m	IP55	For HG-KR/HG-MR (junction type)	Power connector
(30)	Power cable (Note 2) (opposite to load-side lead)	MR-PWS2CBL03M-A2-L	0.3 m	IP55	For HG-KR/HG-MR (junction type)	Lead-out * The cable is not shielded.
(31)	Power connector set	MR-PWCNF *2 (Note 4)	-	IP67	For TM-RG2M_/ TM-RU2M_/ TM-RFM_C20/ TM-RFM_E20	Power connector Applicable cable Wire size: 0.3 mm² to 1.25 mm² (AWG 22 to 16) Cable OD: 8.3 mm to 11.3 mm
(32)	Power connector set	MR-PWCNS4 *2	-	IP67	For HG-SR51, 81, 52, 102, 152, 524, 1024, 1524/ HG-JR53, 73, 103, 153, 203, 534, 734, 1034, 1534, 2034, 3534, 5034/ TM-RFM_G20	Power connector Applicable cable Wire size: 2 mm² to 3.5 mm² (AWG 14 to 12) Cable OD: 10.5 mm to 14.1 mm
(33)	Power connector set	MR-PWCNS5 *2	-	IP67	For HG-SR121, 201, 301, 202, 352, 502, 2024, 3524, 5024/ HG-JR353, 503/ TM-RFM040J10, TM-RFM120J10	Applicable cable Wire size: 5.5 mm² to 8 mm² (AWG 10 to 8) Cable OD: 12.5 mm to 16 mm
(34)	Power connector set	MR-PWCNS3 '2	-	IP67	For HG-SR421, 702, 7024/ HG-JR703, 903, 601, 801, 12K1, 701M, 11K1M, 15K1M, 7034, 9034, 6014, 8014, 12K14, 701M4, 11K1M4, 15K1M4/ TM-RFM240J10	Power connector Applicable cable Wire size: 14 mm² to 22 mm² (AWG 6 to 4) Cable OD: 22 mm to 23.8 mm

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

2. -H and -L indicate a bending life. -H indicates a long bending life (for moving parts), and -L indicates a standard bending life (for fixed parts).

3. Shielded power cable MR-PWS3CBL_M-A_L is also available. Contact your local sales office.

- 4. When using TM-RG2M_/TM-RU2M_TM-RFM_C20/TM-RFM_E20 for a machine that is required to comply with UL/CSA standards, do not use MR-PWCNF. Use a cable (SC-PWCFCBL_M-L or SC-PWCFCBL_M-H) manufactured by Mitsubishi Electric System & Service Co., Ltd. For details of SC-PWCFCBL_M-L or SC-PWCFCBL_M-H, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)

- *1. For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)
- *2. For fabricating servo motor power cables or electromagnetic brake cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)

Cables and Connectors for Servo Motor Power

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

	Item	Model	Cable length	IP rating	Application	Description
(35)	Power connector set	MR-PWCNS1 *2	-	IP67	For HG-RR103, 153, 203/ HG-UR72, 152	Power connector Applicable cable Wire size: 2 mm² to 3.5 mm² (AWG 14 to 12) Cable OD: 9.5 mm to 13 mm
(36)	Power connector set	MR-PWCNS2 *2	-	IP67	For HG-RR353, 503/ HG-UR202, 352, 502	Power connector Applicable cable Wire size: 5.5 mm² to 8 mm² (AWG 10 to 8) Cable OD: 13 mm to 15.5 mm
(37)	Servo motor power cable (for standard servo motor)	MR-J4W03PWCBL1M-H '1 MR-J4W03PWCBL2M-H '1 MR-J4W03PWCBL5M-H '1 MR-J4W03PWCBL10M-H '1 MR-J4W03PWCBL20M-H '1 MR-J4W03PWCBL30M-H '1	1 m 2 m 5 m 10 m 20 m 30 m	- - -	For HG-AK	Power connector
(38)	Servo motor power cable (for the servo motor with electromagnetic brake)	MR-J4W03PWBRCBL1M-H 11 MR-J4W03PWBRCBL2M-H 11 MR-J4W03PWBRCBL5M-H 11 MR-J4W03PWBRCBL10M-H 11 MR-J4W03PWBRCBL20M-H 11 MR-J4W03PWBRCBL30M-H 11	1 m 2 m 5 m 10 m 20 m	- -	For HG-AK	Power connector
(39)	Servo motor power connector set (Qty: 2 pcs)	MR-J4W03CNP2-2P *2	-	-	For HG-AK	Power connector (Note 2)
(40)	Servo motor power connector set (Qty: 20 pcs)	MR-J4W03CNP2-20P *2	-	-	I OI HG-AN	Applicable cable Wire size: 0.34 mm² to 0.75 mm² (AWG 22 to 19) Insulator OD: 1.4 mm to 1.9 mm

Cables and Connectors for Servo Motor Cooling Fan Power

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

	Item	Model	Cable length	IP rating	Application	Description
(41	Cooling fan power connector set	MR-PWCNF ¹²	-	IP67	For HG-JR15K1, 20K1, 25K1, 30K1, 37K1, 22K1M, 30K1M, 37K1M, 15K14, 20K14, 25K14, 30K14, 37K14, 22K1M4, 30K1M4, 37K1M4, 45K1M4, 55K1M4	Power connector Applicable cable Wire size: 0.3 mm² to 1.25 mm² (AWG 22 to 16) Cable OD: 8.3 mm to 11.3 mm

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

^{2.} The crimping tool (YRF-1120) manufactured by J.S.T. Mfg. Co., Ltd is required. Contact the manufacturer directly.

^{*1.} For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)
*2. For fabricating servo motor power cables or electromagnetic brake cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)

Cables and Connectors for Servo Motor Electromagnetic Brake

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

	Item	Model	Cable length	IP rating	Application	Description
		MR-BKS1CBL2M-A1-H*1	2 m			
		MR-BKS1CBL5M-A1-H*1	5 m			
(40)	Electromagnetic brake cable (Note 2)	MR-BKS1CBL10M-A1-H*1	10 m	IDCE	For HG-KR/HG-MR	
(42)	(load-side lead)	MR-BKS1CBL2M-A1-L*1	2 m	IP65	(direct connection type)	
	(load side lead)	MR-BKS1CBL5M-A1-L*1	5 m		турсу	
		MR-BKS1CBL10M-A1-L*1	10 m			Electromagnetic brake connector
		MR-BKS1CBL2M-A2-H*1	2 m			Lead-out
	Electromagnetic brake	MR-BKS1CBL5M-A2-H *1	5 m			Lead-out
(40)	cable (Note 2)	MR-BKS1CBL10M-A2-H*1	10 m	IDCE	For HG-KR/HG-MR	
(43)	(opposite to load-side	MR-BKS1CBL2M-A2-L*1	2 m	IP65	(direct connection type)	
	lead)	MR-BKS1CBL5M-A2-L*1	5 m		type)	* The cable is not shielded.
		MR-BKS1CBL10M-A2-L*1	10 m			The cable is not shielded.
(44)	Electromagnetic brake cable (Note 2) (load-side lead)	MR-BKS2CBL03M-A1-L	0.3 m	IP55	For HG-KR/HG-MR (junction type)	Electromagnetic brake connector
(45)	Electromagnetic brake cable (Note 2) (opposite to load-side lead)	MR-BKS2CBL03M-A2-L	0.3 m	IP55	For HG-KR/HG-MR (junction type)	Lead-out * The cable is not shielded.
(46)	Electromagnetic brake connector set (Note 4) (one-touch connection type)	MR-BKCNS1 ^{'2}	-	IP67	For HG-SR/ HG-JR53B, 73B, 103B, 153B, 203B, 353B, 503B, 703B, 903B, 534B, 734B,	Electromagnetic brake connector
(47)	Electromagnetic brake connector set (Note 3, 4) (screw type)	MR-BKCNS2 *2	-	IP67	1034B, 1534B, 2034B, 3534B, 5034B, 7034B, 9034B (straight type)	Applicable cable Wire size: 1.25 mm² (AWG 16) or smaller Cable OD: 9.0 mm to 11.6 mm
(48)	Electromagnetic brake connector set (Note 4) (one-touch connection type)	MR-BKCNS1A*2	-	IP67	For HG-SR/ HG-JR53B, 73B, 103B, 153B, 203B, 353B, 503B, 703B,	Electromagnetic brake connector
(49)	Electromagnetic brake connector set (Note 3, 4) (screw type)	MR-BKCNS2A*2	-	IP67	903B, 534B, 734B, 1034B, 1534B, 2034B, 3534B, 5034B, 7034B, 9034B (angle type)	Applicable cable Wire size: 1.25 mm² (AWG 16) or smaller Cable OD: 9.0 mm to 11.6 mm
(50)	Electromagnetic brake connector set	MR-BKCN	-	IP67	For HG-JR601B, 801B, 12K1B, 701MB, 11K1MB, 15K1MB, 6014B, 8014B, 12K14B, 701M4B, 11K1M4B, 15K1M4B/ HG-UR202B, 352B, 502B (straight type)	Electromagnetic brake connector Applicable cable Wire size: 0.3 mm² to 1.25 mm² (AWG 22 to 16) Cable OD: 5.0 mm to 8.3 mm

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

- 2. H and -L indicate a bending life. H indicates a long bending life (for moving parts), and -L indicates a standard bending life (for fixed parts).

 3. A screw thread is cut on the electromagnetic brake connector of HG-SR/HG-JR series, and the screw type connector can be used.

 4. The connector contains a plug and contacts. Using contacts for other plugs may damage the connector. Be sure to use the enclosed contacts.

- *1. For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)
- *2. For fabricating servo motor power cables or electromagnetic brake cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)

Details of Option Connectors for Servo Motors

Model	Encoder connector	Servo amplifier connector
MR-J3ENCBL_M-A1-H (Note 2) MR-J3ENCBL_M-A1-L (Note 2) MR-J3ENCBL_M-A2-H (Note 2) MR-J3ENCBL_M-A2-L (Note 2)	2174053-1 (TE Connectivity Ltd. Company)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)

Model	Encoder connector	Junction connector
MR-J3JCBL03M-A1-L (Note 2) MR-J3JCBL03M-A2-L (Note 2)	2174053-1 (TE Connectivity Ltd. Company)	Contact: 1473226-1 (with ring) Housing: 1-172169-9 Cable clamp: 316454-1 (TE Connectivity Ltd. Company)

Model	Junction connector	Servo amplifier connector
MR-EKCBL M-H		
MR-EKCBL_M-L MR-ECNM	Housing: 1-172161-9 Connector pin: 170359-1 (TE Connectivity Ltd. Company) or an equivalent product Cable clamp: MTI-0002 (Toa Electric Industrial Co., Ltd.)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)

Model	Encoder connector	Junction connector
MR-J3JSCBL03M-A1-L (Note 2) MR-J3JSCBL03M-A2-L (Note 2)	2174053-1 (TE Connectivity Ltd. Company)	Cable receptacle: CMV1-CR10P-M1 (DDK Ltd.)

Model	Encoder connector	Servo amplifier connector
	For 10 m or shorter cable	
MR-J3ENSCBL_M-H (Note 2) MR-J3ENSCBL_M-L (Note 2)	Straight plug: CMV1-SP10S-M1 Socket contact: CMV1-#22ASC-C1-100 For 20 m or longer cable Straight plug: CMV1-SP10S-M1 (long bending life) CMV1-SP10S-M2 (standard) Socket contact: CMV1-#22ASC-C2-100 (DDK Ltd.)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)

Model	Junction connector/encoder connector	Servo amplifier connector
MR-J3SCNS (Note 2, 3)	Straight plug: CMV1-SP10S-M2 (Note 1) Socket contact: CMV1-#22ASC-S1-100	Receptacle: 36210-0100PL Shell kit: 36310-3200-008
	(DDK Ltd.)	(3M) Or Connector set: 54599-1019 (Molex, LLC)

Notes: 1. Cable clamps and bushings for cable OD of 5.5~mm to 7.5~mm and of 7.0~mm to 9.0~mm are included in the set.

2. The cable or the connector set may contain connectors of different shapes. However, these connectors are all usable.

3. The connector contains a plug and contacts. Using contacts for other plugs may damage the connector. Be sure to use the enclosed contacts.

Details of Option Connectors for Servo Motors

Model	Encoder connector	Servo amplifier connector	
MR-ENCNS2 (Note 3)	Straight plug: CMV1S-SP10S-M2 (Note 1) Socket contact: CMV1-#22ASC-S1-100 (DDK Ltd.)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or	
		Connector set: 54599-1019 (Molex, LLC)	

Model	Encoder connector	Servo amplifier connector
MR-J3SCNSA (Note 2, 3)	Angle plug: CMV1-AP10S-M2 (Note 1) Socket contact: CMV1-#22ASC-S1-100 (DDK Ltd.)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)

Model	Encoder connector	Servo amplifier connector
MR-ENCNS2A (Note 3)	Angle plug: CMV1S-AP10S-M2 (Note 1) Socket contact: CMV1-#22ASC-S1-100 (DDK Ltd.)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)

Model	Encoder connector	Servo amplifier connector
MR-ENECBL_M-H-MTH MR-ENECNS	Plug: D/MS3106A20-29S(D190) Backshell: CE02-20BS-S-D (straight) Cable clamp: CE3057-12A-3-D (DDK Ltd.)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)

Model	Servo amplifier connector			
MR-J3CN2	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)	or	Connector set: 54599-1019 (Molex, LLC)	

Model	Encoder connector/absolute position storage unit connector	Servo amplifier connector
MR-J3DDCNS	Plug: RM15WTPZK-12S Cord clamp: JR13WCCA-8(72) (Hirose Electric Co., Ltd.)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)

- Notes: 1. Cable clamps and bushings for cable OD of 5.5 mm to 7.5 mm and of 7.0 mm to 9.0 mm are included in the set.

 2. The cable or the connector set may contain connectors of different shapes. However, these connectors are all usable.

 3. The connector contains a plug and contacts. Using contacts for other plugs may damage the connector. Be sure to use the enclosed contacts.

Details of Option Connectors for Servo Motors

<u> </u>			
Model	Encoder connector	Absolute position storage unit connector	
MR-J3DDSPS	Plug: RM15WTPZK-12S Cord clamp: JR13WCCA-8(72) (Hirose Electric Co., Ltd.)	Plug: RM15WTPZ-12P(72) Cord clamp: JR13WCCA-8(72) (Hirose Electric Co., Ltd.)	
Model	Junction connector	Servo amplifier connector	
MR-J4FCCBL03M MR-J4THCBL03M MR-J3THMCN2			
	Plug: 36110-3000FD Shell kit: 36310-F200-008 (3M)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)	
Model	Encoder connector	Servo amplifier connector	
MR-J3W03ENCBL_M-A-H MR-J3W03CN2-2P MR-J3W03CN2-20P			
INIX-030V003GINZ-201	Tab housing: J21DPM-10V-KX Tab contact: SJ2M-01GF-M1.0N (J.S.T Mfg. Co., Ltd)	Receptacle housing: 1-1827862-5 Receptacle contact: 1827587-2 (TE Connectivity Ltd. Company)	
Model	Encoder connector	Drive unit connector	
MR-ENE4CBLM-H-MTH			
	Plug: D/MS3106A-20-29S-BSS (with waterproof straight backshell) Cable clamp: CE3057-12A-3-D (DDK Ltd.)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)	
Model	Power of	connector	
MR-PWS1CBL_M-A1-H (Note 1) MR-PWS1CBL_M-A1-L (Note 1) MR-PWS1CBL_M-A2-H (Note 1) MR-PWS1CBL_M-A2-L (Note 1)		Plug: KN4FT04SJ1-R Socket contact: ST-TMH-S-C1B-100-(A534G) (Japan Aviation Electronics Industry, Limited)	
Model	Power of	connector	
MR-PWS2CBL03M-A1-L (Note 1) MR-PWS2CBL03M-A2-L (Note 1)		Plug: KN4FT04SJ2-R Socket contact: ST-TMH-S-C1B-100-(A534G) (Japan Aviation Electronics Industry, Limited)	
Model	Power connector/coolin	ng fan power connector	
MR-PWCNF		Plug: CE05-6A14S-2SD-D (straight) (DDK Ltd.) Cable clamp: YSO14-9 to 11 (Daiwa Dengyo Co., Ltd.)	
Model	Power c	connector	
MR-PWCNS4		Plug: CE05-6A18-10SD-D-BSS (straight) Cable clamp: CE3057-10A-1-D (DDK Ltd.)	
Model	Power of	connector	
MR-PWCNS5		Plug: CE05-6A22-22SD-D-BSS (straight) Cable clamp: CE3057-12A-1-D (DDK Ltd.)	
	contain connectors of different shapes. However these connectors		

Notes: 1. The cable or the connector set may contain connectors of different shapes. However, these connectors are all usable.

Details of Option Connectors for Servo Motors

Model		Power connector		
MR-PWCNS3		Plug: CE05-6A32-17SD-D-BSS (straight) Cable clamp: CE3057-20A-1-D (DDK Ltd.)		
Model	Power connector			
MR-PWCNS1		Plug: CE05-6A22-23SD-D-BSS (straight) Cable clamp: CE3057-12A-2-D (DDK Ltd.)		
Model		Power connector		
MR-PWCNS2		Plug: CE05-6A24-10SD-D-BSS (straight) Cable clamp: CE3057-16A-2-D (DDK Ltd.)		
Model		Power connector		
MR-J4W03PWCBL_M-H MR-J4W03PWBRCBL_M-H MR-J4W03CNP2-2P MR-J4W03CNP2-20P		Tab housing: J21DPM-06V-KX Tab contact: BJ2M-21GF-M1.0N (J.S.T. Mfg. Co., Ltd)		
Model	Elec	ctromagnetic brake connector		
MR-BKS1CBL_M-A1-H MR-BKS1CBL_M-A1-L MR-BKS1CBL_M-A2-H MR-BKS1CBL_M-A2-L		Plug: JN4FT02SJ1-R Socket contact: ST-TMH-S-C1B-100-(A534G) (Japan Aviation Electronics Industry, Limited)		
Model	Electromagnetic brake connector			
MR-BKS2CBL03M-A1-L MR-BKS2CBL03M-A2-L		Plug: JN4FT02SJ2-R Socket contact: ST-TMH-S-C1B-100-(A534G) (Japan Aviation Electronics Industry, Limited)		
Model	Elec	ctromagnetic brake connector		
MR-BKCNS1 (Note 1, 2)		Straight plug: CMV1-SP2S-L Socket contact: CMV1-#22BSC-S2-100 (DDK Ltd.)		
Model	Elec	ctromagnetic brake connector		
MR-BKCNS2 (Note 2)		Straight plug: CMV1S-SP2S-L Socket contact: CMV1-#22BSC-S2-100 (DDK Ltd.)		
Model	Elec	ctromagnetic brake connector		
MR-BKCNS1A (Note 1, 2)		Angle plug: CMV1-AP2S-L Socket contact: CMV1-#22BSC-S2-100 (DDK Ltd.)		
Model	Elec	ctromagnetic brake connector		
MR-BKCNS2A (Note 2)		Angle plug: CMV1S-AP2S-L Socket contact: CMV1-#22BSC-S2-100 (DDK Ltd.)		
Model	Elec	ctromagnetic brake connector		
MR-BKCN		Plug: D/MS3106A10SL-4S(D190) (DDK Ltd.) Cable clamp: YSO10-5 to 8 (straight) (Daiwa Dengyo Co., Ltd.)		
Natas 4 The salls saths somewhat and man		and the state of t		

Notes: 1. The cable or the connector set may contain connectors of different shapes. However, these connectors are all usable.

2. The connector contains a plug and contacts. Using contacts for other plugs may damage the connector. Be sure to use the enclosed contacts.

Products on the Market for Servo Motors

Contact the relevant manufacturers directly. When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Encoder connector (servo amplifier-side)



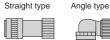
Application	Connector (3M)
	Receptacle: 36210-0100PL Shell kit: 36310-3200-008
Servo amplifier CN2 connector	U.ODDECTOF (MOLEY 11 U.)
CN2 connector	54599-1019 (gray)
	54599-1016 (black)

Encoder connector for HG-KR/HG-MR series Rotary



Applicable servo motor	IP rating (Note 1)	Connector (TE Connectivity Ltd. Company)	Crimping tool (TE Connectivity Ltd. Company)	Applicable cable example	
HG-KR/ HG-MR	IP65	2174053-1	For ground clip: 1596970-1 For receptacle contact: 1596847-1	Wire size: 0.13 mm² to 0.33 mm² (AWG 26 to 22) Cable OD: 6.8 mm to 7.4 mm Wire example: Fluorine resin wire (Vinyl jacket cable TPE. SVP 70/0.08(AWG#22)-3P KB-2237-2 Bando Densen Co., Ltd. (Note 2) or an equivalent product)	

Encoder connector for HG-SR/HG-JR 3000 r/min series/ HG-RR/HG-UR series Rotary





Applicable	IP rating (Note 1)			Connector (DDK Ltd.)		Applicable cable example
servo motor	ir rating was 5	Type	Type of connection	Plug	Socket contact	Cable OD [mm]
HG-SR/			Straight Screw type	CMV1-SP10S-M1	Select from solder or press	5.5 to 7.5
HG-JR53,		Straight		CMV1-SP10S-M2		7.0 to 9.0
73, 103, 153, 203, 353, 503,				CMV1S-SP10S-M1		5.5 to 7.5
703, 903, 534,	ID07			CMV1S-SP10S-M2		7.0 to 9.0
734, 1034, 1534, 2034,	IP67		One-touch	CMV1-AP10S-M1	bonding type. (Refer to the table below.)	5.5 to 7.5
3534, 5034, 7034, 9034/			connection type	CMV1-AP10S-M2		7.0 to 9.0
HG-RR/			Carayy type	CMV1S-AP10S-M1		5.5 to 7.5
HG-UR			Screw type	CMV1S-AP10S-M2		7.0 to 9.0

Contact	Socket contact (DDK Ltd.)	Wire size (Note 3)
Solder type	CMV1-#22ASC-S1-100	0.5 mm ² (AWG 20) or smaller
Dropp handing type	CMV1-#22ASC-C1-100	0.2 mm ² to 0.5 mm ² (AWG 24 to 20) Crimping tool (357J-53162T) is required.
Press bonding type	CMV1-#22ASC-C2-100	0.08 mm ² to 0.2 mm ² (AWG 28 to 24) Crimping tool (357J-53163T) is required.

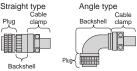
Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

2. Contact Toa Electric Industrial Co., Ltd.

3. The wire size shows wiring specification of the connector.

Products on the Market for Servo Motors

Contact the relevant manufacturers directly. When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.



Encoder connector for HG-JR 1000 r/min series and 1500 r/min series (IP67 rated) Rotary

Applicable	IP rating	P rating Plug (DDK Ltd.) Backshell Cable clamp (DDK Ltd.) (DDK Ltd.)			Applicable cable	Applicable cable example	
servo motor	(Note 1)	Model	Туре	Model	Model	Wire size (Note 2)	Cable OD [mm]
HG-JR601, 801, 12K1, 15K1, 20K1, 25K1, 30K1, 37K1, 701M, 11K1M, 15K1M, 22K1M, 30K1M, 37K1M, 6014, 8014, 12K14, 15K14, 20K14,	IP67	D/MS3106A20-29S(D190)	Straight	CE02-20BS-S-D	CE3057-12A-3-D	0.3 mm ² to 1.25 mm ²	6.8 to 10
25K14, 20K14, 25K14, 30K14, 37K14, 701M4, 11K1M4, 15K1M4, 22K1M4, 30K1M4, 37K1M4, 45K1M4, 55K1M4	ir oʻ	D/M33100A20-293(D190)	Angle	CE-20BA-S-D	GE3037-12A-3-D	(AWG 22 to 16)	0.8 to 10



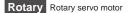


Encoder connector for HG-JR 1000 r/min series and 1500 r/min series Rotary

	711100101 101	110 011 1000	Notary Rotary				
Applicable	IP rating	Plug	(with backshell) (DDK Ltd.)	Cable clamp (DDK Ltd.) Applicable cable ex			
servo motor	(Note 1)	Туре	Model	Model	Wire size (Note 2)	Cable OD [mm]	
HG-JR601, 801, 12K1, 15K1, 20K1, 25K1, 30K1, 37K1, 701M, 11K1M, 15K1M, 22K1M, 30K1M, 37K1M, 6014, 8014, 12K14,	_	Straight	D/MS3106B20-29S	- D/MS3057-12A	0.3 mm ² to 1.25 mm ²		
15K14, 20K14, 25K14, 30K14, 37K14, 701M4, 11K1M4, 15K1M4, 22K1M4, 30K1M4, 37K1M4, 45K1M4,		Angle	D/MS3108B20-29S		(AWG 22 to 16)	(bushing ID)	

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

^{2.} The wire size shows wiring specification of the connector.



Products on the Market for Servo Motors

Contact the relevant manufacturers directly. When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Encoder connector for TM-RG2M/TM-RU2M/TM-RFM series and absolute position storage unit connector (servo amplifier side) Direct



Applicable	Application	IP rating		Plug (Hirose Electric	Co., Ltd.)	Applicable cable example
servo motor	Application	(Note 1)	Type	Plug	Cord clamp	Applicable cable example
TM-RG2M/ TM-RU2M/ TM-RFM	For encoder or absolute position storage unit (servo amplifier side)	IP67	Straight	RM15WTPZK-12S	JR13WCCA-8(72)	Wire size: 0.5 mm² (AWG 20) or smaller Cable OD: 7.8 mm to 8.2 mm Wire example: Vinyl jacket cable 20276 VSVPAWG#23 X 6P KB-0492 Bando Densen Co., Ltd. (Note 3)

Encoder connector for TM-RG2M/TM-RU2M/TM-RFM series and absolute position storage unit connector (encoder side) Direct



	Applicable	Application	IP rating		Plug (Hirose Electric	Co., Ltd.)	Applicable cable example
	servo motor	Application	(Note 1)	Type	Plug	Cord clamp	Applicable cable example
Т	M-RU2M/	For absolute position storage unit (encoder side)		Straight	RM15WTPZ-12P(72)	JR13WCCA-8(72)	Wire size: 0.5 mm² (AWG 20) or smaller Cable OD: 7.8 mm to 8.2 mm Wire example: Vinyl jacket cable 20276 VSVPAWG#23 × 6P KB-0492 Bando Densen Co., Ltd. (Note 3)

Thermistor junction connector for LM-H3/LM-K2/LM-U2/LM-F series Linear



Applicable	IP rating (Note 1)	Connec	Applicable cable example	
servo motor	ir rating (100 1)	Plug	Shell kit	Applicable cable example
LM-H3/				
LM-K2/	_	36110-3000FD	36310-F200-008	Wire size: 0.3 mm ² (AWG 22) or smaller
LM-U2/	-	30110-3000FD	Cable OD: 7 mm to	Cable OD: 7 mm to 9 mm
LM-F				

Thermistor connector for LM-F series Linear



Applicable servo motor	IP rating (Note 1)	Cable receptacle (DDK Ltd.)	Cable clamp (DDK Ltd.)	Applicable cable example
LM-F	-	D/MS3101A14S-9S	D/MS3057A-6A	Wire size: 0.3 mm² to 1.25 mm² (AWG 22 to 16) Cable OD: 7.9 mm or smaller

Power connector for HG-KR/HG-MR series Rotary



Applicable servo motor	IP rating	Connector (Japan Aviation Electronics Industry, Limited)	Crimping tool (Japan Aviation Electronics Industry, Limited)	Applicable cable example
HG-KR/ HG-MR	IP65	Plug: KN4FT04SJ1-R Socket contact: ST-TMH-S-C1B-100-(A534G)	For contactor: CT170-14-TMH5B	Wire size: 0.3 mm² to 0.75 mm² (AWG 22 to 18) Cable OD: 5.3 mm to 6.5 mm Wire example: Fluorine resin wire (Vinyl jacket cable RMFES-A (CL3X) AWG 19, 4 cores Dyden Corporation (Note 2) or an equivalent product)

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor/absolute position storage unit. If the IP rating of the servo amplifier/servo motor/absolute position storage unit differs from that of these connectors, overall IP rating depends on the lowest of all.

- 2. Contact Taisei Co., Ltd.
- 3. Contact Toa Electric Industrial Co., Ltd.

Products on the Market for Servo Motors

Contact the relevant manufacturers directly. When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.





Power connector for HG-SR/HG-JR/TM-RFM series Rotary Direct

			Plug (with backshell)	And Cooking and the constant		
Applicable servo motor	IP rating (Note 1)		(DDK Ltd.)	Cable clamp (DDK Ltd.)	Applicable cable example	
motor		Type	Model	Model	Wire size (Note 2)	Cable OD [mm]
HG-SR51, 81, 52, 102, 152, 524, 1024, 1524/	IP67		CE05-6A18-10SD-D-BSS	CE3057-10A-2-D	2 mm² to 3.5 mm²	8.5 to 11
HG-JR53, 73, 103, 153, 203, 534, 734, 1034, 1534, 5034, 5034		-		CE3057-10A-1-D	(AWG 14 to 12)	10.5 to 14.1
2034, 3534, 5034/ TM-RFM012G20, 048G20, 072G20	-	_	D/MS3106B18-10S	D/MS3057-10A	2 mm ² to 3.5 mm ² (AWG 14 to 12)	14.3 or smaller (bushing ID)
HG-SR121, 201, 301, 202, 352, 502, 2024, 3524, 5024/ HG-JR353, 503/ TM-RFM040J10, 120J10	IP67		CE05-6A22-22SD-D-BSS	CE3057-12A-2-D	5.5 mm ² to 8 mm ²	9.5 to 13
		Straight		CE3057-12A-1-D	(AWG 10 to 8)	12.5 to 16
	-	-	D/MS3106B22-22S	D/MS3057-12A	5.5 mm ² to 8 mm ² (AWG 10 to 8)	15.9 or smaller (bushing ID)
HG-SR421, 702, 7024/ HG-JR703, 903, 601, 801, 12K1, 701M, 11K1M, 15K1M, 7034, 9034, 6014, 8014, 12K14, 701M4, 11K1M4, 15K1M4/ TM-RFM240J10	IP67		CE05-6A32-17SD-D-BSS	CE3057-20A-1-D	14 mm² to 22 mm² (AWG 6 to 4)	22 to 23.8
	-		D/MS3106B32-17S	D/MS3057-20A	14 mm² to 22 mm² (AWG 6 to 4)	23.8 or smaller (bushing ID)
HG-SR51, 81, 52, 102, 152, 524,	IP67		CE05-8A18-10SD-D-BAS	CE3057-10A-2-D	2 mm² to 3.5 mm²	8.5 to 11
1024, 1524/ HG-JR53, 73, 103, 153, 203, 534,	11 07		OLOG GATO TOOL D BAG	CE3057-10A-1-D	(AWG 14 to 12)	10.5 to 14.1
734, 1034, 1534, 2034, 3534, 5034	-		D/MS3108B18-10S	D/MS3057-10A	2 mm ² to 3.5 mm ² (AWG 14 to 12)	14.3 or smaller (bushing ID)
HG-SR121, 201, 301, 202, 352,	IP67		CE05-8A22-22SD-D-BAS	CE3057-12A-2-D	5.5 mm ² to 8 mm ²	9.5 to 13
502, 2024, 3524, 5024/		Angle		CE3057-12A-1-D	(AWG 10 to 8)	12.5 to 16
HG-JR353, 503	-	-	D/MS3108B22-22S	D/MS3057-12A	5.5 mm ² to 8 mm ² (AWG 10 to 8)	15.9 or smaller (bushing ID)
HG-SR421, 702, 7024/ HG-JR703, 903, 601, 801, 12K1,	IP67		CE05-8A32-17SD-D-BAS	CE3057-20A-1-D	14 mm² to 22 mm² (AWG 6 to 4)	22 to 23.8
701M, 11K1M, 15K1M, 7034, 9034, 6014, 8014, 12K14, 701M4, 11K1M4, 15K1M4	-		D/MS3108B32-17S	D/MS3057-20A	14 mm² to 22 mm² (AWG 6 to 4)	23.8 or smaller (bushing ID)

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

2. The wire size shows wiring specification of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.

Rotary Rotary servo motor

Linear Linear servo motor

Direct Direct drive motor

Products on the Market for Servo Motors

Contact the relevant manufacturers directly. When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Power connector for HG-JR 1000 r/min series (6 kW to 12 kW) and 1500 r/min series (7 kW to 15 kW) (Note 3) Rotary



Applicable servo	IP rating	Plug (DDK Ltd.)		Backshell DDK Ltd.)	Cable clamp (DDK Ltd.)	Applicable cat	le example	
motor	(Note 1)	Model	Туре	Model	Model	Applicable cable example Wire size (Note 2) Cable OD [mm] 30 to 32.5 22 mm² (AWG 4) 27.5 to 29.6		
HG-JR601, 801, 12K1, 701M, 11K1M, 15K1M, 6014,	IP67	CE05-6A32-17SD-D	Straight	CE05-32BS-S-D-	CE3057-24A-1-D		30 to 32.5	
8014, 12K14, 701M4, 11K1M4, 15K1M4	IFO7	CE05-0A32-17-3D-D	SD-D Straight OB (Note 4)	CE3057-24A-2-D	,	27.5 to 29.6		





Power connector for HG-RR/HG-UR series Rotary

Applicable servo	IP rating (Note 1)	Plug (with backshell) (DDK Ltd.)		Cable clamp (DDK Ltd.)	Applicable cable example	
motor		Type	Model	Model	Wire size (Note 2)	Cable OD [mm]
UO DD 400 450	ID67		CEOE 6422 22CD D DCC	CE3057-12A-2-D		9.5 to 13
HG-RR103, 153, 203/	IP67		CE05-6A22-23SD-D-BSS	CE3057-12A-1-D	2 mm ² to 3.5 mm ²	12.5 to 16
HG-UR72, 152	-	Straight	D/MS3106B22-23S	D/MS3057-12A	(AWG 14 to 12)	15.9 or smaller (bushing ID)
HG-RR353, 503/ HG-UR202, 352,	IDC7	Straight	CEOE CAOA 40CD D DCC	CE3057-16A-2-D		13 to 15.5
	IP67		CE05-6A24-10SD-D-BSS	CE3057-16A-1-D	5.5 mm ² to 8 mm ²	10 10 10.1
502	-		D/MS3106B24-10S	D/MS3057-16A	(AWG 10 to 8)	19.1 or smaller (bushing ID)
	IP67		0505 0400 000D D D40	CE3057-12A-2-D		9.5 to 13
HG-RR103, 153, 203/	11767		CE05-8A22-23SD-D-BAS			12.5 to 16
HG-UR72, 152	-	Angle	D/MS3108B22-23S	D/MS3057-12A	(AWG 14 to 12)	15.9 or smaller (bushing ID)
	ID07	Arigie	CEOE 0404 400D D DAG	CE3057-16A-2-D		13 to 15.5
HG-RR353, 503/ HG-UR202, 352,	IP67		CE05-8A24-10SD-D-BAS	CE3057-16A-1-D	5.5 mm ² to 8 mm ²	15 to 19.1
502	-		D/MS3108B24-10S	D/MS3057-16A	(AWG 10 to 8)	19.1 or smaller (bushing ID)

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo

- amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

 2. The wire size shows wiring specification of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.

 3. This connector is usable only when the outer diameter of the cable used for HG-JR 1000 r/min series (6 kW to 12 kW) and 1500 r/min series (7 kW to 15 kW) is larger than
- 4. This backshell is used to combine a plug (CE05-6A32-17SD-D) and a cable clamp (CE3057-24A-_-D). Contact the manufacturers directly.

Products on the Market for Servo Motors

Contact the relevant manufacturers directly. When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Power connector for TM-RG2M/TM-RU2M/TM-RFM series (Note 4) Direct



Applicable servo		Plug		Cable clamp		Applicable cable	e example	
motor	IP rating (Note 1)	(DDK Ltd.)	Туре	Model	Manufacturer	Wire size (Note 2)	Cable OD [mm]	
TM-RG2M_,	IP67			C2KD0814	Sankei Manufacturing		4 to 8	
TM-RU2M_, TM-RFM002C20,		CE05-6A14S-2SD-D	Straight	C2KD1214		0.3 mm ² to 1.25 mm ²	8 to 12	
004C20, 006C20,		CL03-0A143-23D-D	Straight	V0044 E t- 0	Daiwa Dengyo	(AWG 22 to 16)	5 to 8.3	
006E20,					YSO14-9 to 11	Co., Ltd.		8.3 to 11.3
012E20, 018E20	-	D/MS3106B14S-2S	Straight	D/MS3057-6A	DDK I td	0.3 mm ² to 1.25 mm ² (AWG 22 to 16)	7.9 or smaller (bushing ID)	

Power connector for LM-F series Linear



Applicable servo	IP rating (Note 1)	Cable receptacle	Cable clamp	Applicable cable example		
motor	ir failing (****	(DDK Ltd.) (DDK Ltd.)		Wire size (Note 2)	Cable OD [mm]	
LM-FP2B, 2D, 2F	-	D/MS3101A18-10S	D/MS3057-10A		14.3 or smaller (bushing ID)	
LM-FP4B, 4D, 4F, 4H, 5H	-	D/MS3101A24-22S	D/MS3057-16A		19.1 or smaller (bushing ID)	

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

- 2. The wire size shows wiring specification of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.
- 3. Contact: Sankei Manufacturing Co., Ltd. and Mikuni Electric Co., Ltd.
 4. When using TM-RG2M_/TM-RU2M_/TM-RFM_C20/TM-RFM_E20 for a machine that is required to comply with UL/CSA standards, do not use MR-PWCNF. Use a cable (SC-PWCFCBL_M-L or SC-PWCFCBL_M-H) manufactured by Mitsubishi Electric System & Service Co., Ltd. For details of SC-PWCFCBL_M-L or SC-PWCFCBL_M-H, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)

Products on the Market for Servo Motors

Contact the relevant manufacturers directly. When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Electromagnetic brake connector for HG-KR/HG-MR series Rotary



Applicable servo	IP rating (Note 1)	Connector (Japan Aviation Electronics Industry, Limited)	Crimping tool (Japan Aviation Electronics Industry, Limited)	Applicable cable example
HG-KR/ HG-MR	IP65	Plug: JN4FT02SJ1-R Socket contact: ST-TMH-S-C1B-100-(A534G)	For contactor: CT170-14-TMH5B	Wire size: 0.3 mm² to 0.5 mm² (AWG 22 to 20) Cable OD: 3.6 mm to 4.8 mm Wire example: Fluorine resin wire (Vinyl jacket cable RMFES-A (CL3X) AWG 20, 2 cores Dyden Corporation (Note 3) or an equivalent product)

Straight type

Electromagnetic brake connector for HG-SR/ HG-JR 3000 r/min series Rotary



Applicable	IP rating (Note 1)			Connector (DDK Ltd.)		Applicable cable example
servo motor	ir failing (100)	Type	Type of connection	Plug	Socket contact	Cable OD [mm]
				CMV1-SP2S-S		4.0 to 6.0
			One-touch	CMV1-SP2S-M1		5.5 to 7.5
			connection type	CMV1-SP2S-M2		7.0 to 9.0
HG-SR/		Ctroight		CMV1-SP2S-L		9.0 to 11.6
HG-JR53B,		Straight		CMV1S-SP2S-S		4.0 to 6.0
73B, 103B,			Screw type	CMV1S-SP2S-M1	Select from solder or press bonding type. (Refer to the table below.)	5.5 to 7.5
153B, 203B,				CMV1S-SP2S-M2		7.0 to 9.0
353B, 503B,	IP67			CMV1S-SP2S-L		9.0 to 11.6
703B, 903B, 534B, 734B,	11-67		One-touch	CMV1-AP2S-S		4.0 to 6.0
1034B, 1534B,				CMV1-AP2S-M1		5.5 to 7.5
2034B, 3534B,			connection type	CMV1-AP2S-M2		7.0 to 9.0
5034B, 7034B,		Anglo		CMV1-AP2S-L		9.0 to 11.6
9034B		Angle		CMV1S-AP2S-S		4.0 to 6.0
			Corous tupo	CMV1S-AP2S-M1		5.5 to 7.5
			Screw type	CMV1S-AP2S-M2		7.0 to 9.0
				CMV1S-AP2S-L		9.0 to 11.6

Contact	Socket contact (DDK Ltd.)	Wire size (Note 2)	
Solder type CMV1-#22BSC-S2-100		1.25 mm ² (AWG 16) or smaller	
Press bonding type	TCMV1-#22BSC-C3-100	0.5 mm² to 1.25 mm² (AWG 20 to 16) Crimping tool (357J-53164T) is required.	

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

2. The wire size shows wiring specification of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.

3. Contact Taisei Co., Ltd.

Rotary Rotary servo motor

Linear Linear servo motor

Direct Direct drive motor

Products on the Market for Servo Motors

Contact the relevant manufacturers directly. When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Electromagnetic brake connector for HG-JR 1000 r/min series (6 kW to 12 kW) and 1500 r/min series (7 kW to 15 kW)/HG-UR (2 kW or larger) series (IP67 rated) Rotary





Applicable	IP rating	Plug (DDK Ltd.)		Cable clamp		Applicable cable example	
servo motor	(Note 1)	Model	Туре	Model	Manufacturer	Wire size (Note 2)	Cable OD [mm]
HG-JR601B,				C2KD0810	Sankei Manufacturing	0.3 mm ² to 1.25 mm ² (AWG 22 to 16)	4 to 8
801B, 12K1B,		7 D/MS3106A10SL-4S(D190) -	Straight	C2KD1210	Co., Ltd. (Note 3)		8 to 12
701MB, 11K1MB, 15K1MB, 6014B, 8014B, 12K14B,	IP67			YSO10-5 to 8	Daiwa Dengyo Co., Ltd.		5 to 8.3
701M4B, 11K1M4B.	11107			C29KD0810	Sankei		4 to 8
15K1M4B/				C29KD1210	Manufacturing Co., Ltd. (Note 3)		8 to 12
HG-UR202B, 352B, 502B				YLO10-5 to 8	Daiwa Dengyo Co., Ltd.		5 to 8.3

Electromagnetic brake connector for HG-JR 1000 r/min series (6 kW to 12 kW) and 1500 r/min series (7 kW to 15 kW)/HG-UR (2 kW or larger) series Rotary



Applicable	IP rating	Plug (with backshell) (DDK Ltd.)		Cable clamp (DDK Ltd.)	Applicable cable example		
servo motor	(Note 1)	Туре	Model	Model	Wire size (Note 2)	Cable OD [mm]	
HG-JR601B, 801B, 12K1B, 701MB, 11K1MB, 15K1MB, 6014B, 8014B, 12K14B, 701M4B, 11K1M4B, 15K1M4B/ HG-UR202B, 352B, 502B	-	Straight	D/MS3106A10SL-4S	D/MS3057-4A	0.3 mm ² to 1.25 mm ² (AWG 22 to 16)	5.6 or smaller (bushing ID)	

Straight type Cable Plug clamp

Cooling fan power connector for HG-JR 2000 r/min series Rotary

• .						
Applicable servo motor	ID rating (Note 1)	Plug Cable clamp (DDK Ltd.) (Sankei Manufacturing Co., Ltd.			Applicable cable	example
Applicable servo motor	Trailing (1888 1)	Model	Type Model		Wire size (Note 2)	Cable OD [mm]
HG-JR110K24W0C HG-JR150K24W0C HG-JR180K24W0C	IP67 CE05-6A10SL-3SC-D		Straight	C2KD0810	0.3 mm ² to 1.25 mm ²	4 to 8
HG-JR200K24W0C HG-JR220K24W0C		CE05-0A103L-33C-D	Straight	C2KD1210	(AWG 22 to 16)	8 to 12

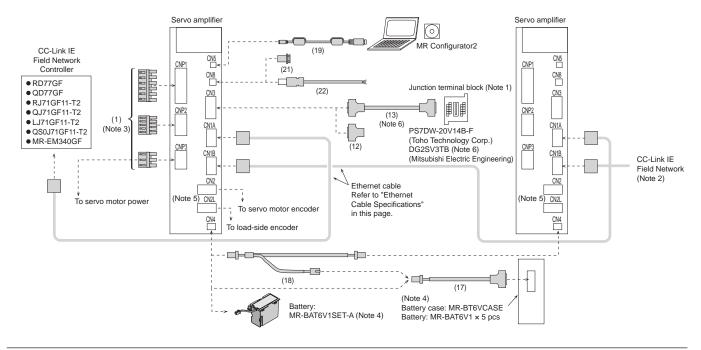
Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo amplifier/servo motor. If the IP rating of the servo amplifier/servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

2. The wire size shows wiring specification of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.

3. Contact: Sankei Manufacturing Co., Ltd. and Mikuni Electric Co., Ltd.

Configuration Example for MR-J4-_GF_(-RJ)





Notes: 1. Refer to "Junction Terminal Block" in this catalog.

- 2. When branching off CC-Link IE Field Network (synchronous communication function) with a switching hub, use NZ2MHG-T8F2 (Mitsubishi Electric Corporation) or DT135TXA (Mitsubishi Electric System & Service Co., Ltd.).
- 3. The connectors are for 3.5 kW or smaller servo amplifiers. Terminal blocks are mounted for 5 kW or larger servo amplifiers.
- 4. Refer to "Battery" or "Battery Case and Battery" in this catalog. Battery and battery case are not required when the linear servo motor is used or when the servo amplifier is used in incremental system.
- CN2L connector is available for MR-J4-_GF_-RJ servo amplifiers.
- 6. When using a junction terminal block and a cable manufactured by Mitsubishi Electric Engineering, refer to p. 5-52 in this catalog.

Ethernet Cable Specifications (Note 1, 2)

Item		Description					
		Category 5e or higher, (double shielded/STP) straight cable					
		The cable must meet the following:					
Ethernet cable	Standard	• IEEE802.3 (1000BASE-T)					
		 ANSI/TIA/EIA-568-B (Category 5e) 					
	Connector	RJ-45 connector with shield					

Notes: 1. Use wiring parts recommended by CC-Link Partner Association for wiring the CC-Link IE Field Network.

2. CC-Link IE Field Network cables are not compatible with CC-Link IE Controller Network.

[Recommended products]

Switching hub

Mitsubishi Electric has confirmed the operation of the following CC-Link IE Field Network compatible switching hubs. Contact the manufacturers for details.

Item	Model	Synchronous communications (Motion mode)	Asynchronous communications (I/O mode)	Manufacturer
Industrial managed switch	NZ2MHG-T8F2	(Up to 4 levels)	0	Mitsubishi Electric Corporation
Industrial assitation but	DT135TXA	(Up to 4 levels)	0	Mitsubishi Electric System & Service Co., Ltd. (Note)
Industrial switching hub	NZ2EHG-T8N	_	0	Mitsubishi Electric Corporation

Ethernet Cable

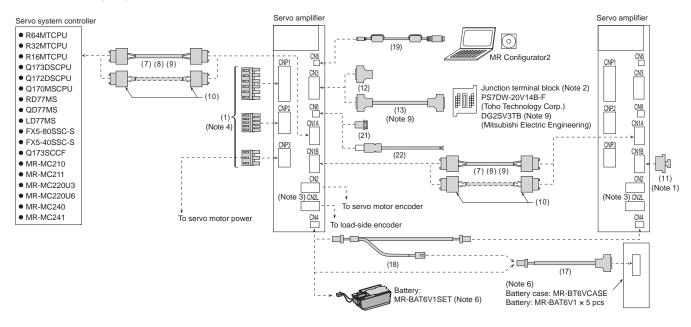
Item		Model	Specifications		
	For indoor	SC-E5EW-S_M	_: cable length (0.5 m, 1 to 100 m (unit of 1 m))		
Ethernet Cable	For indoor and moving part	SC-E5EW-S_M-MV		Double shielded cable (Category 5e)	
	For indoor/outdoor	SC-E5EW-S_M-L	_: cable length (1 to 100 m (unit of 1 m))		

For details, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)

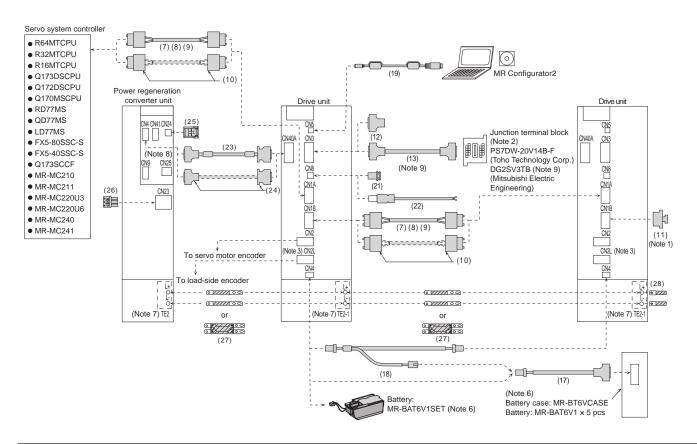
^{*} Refer to the website of CC-Link Partner Association for cables on the market other than above. https://www.cc-link.org/en/

Configuration Example for MR-J4-B_(-RJ)/MR-J4-DU_B_(-RJ) (Note 5)

For MR-J4-_B_(-RJ)



For Combination of MR-CV_ and MR-J4-DU_B_(-RJ)



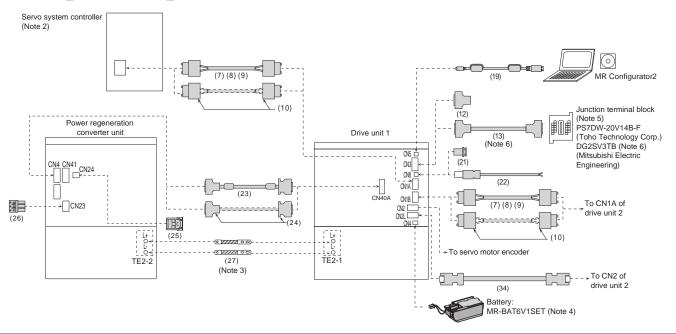
Notes: 1. Be sure to attach a cap to CN1B connector of the final axis.

- 2. Refer to "Junction Terminal Block" in this catalog.
- 3. CN2L connector is available for MR-J4-_B_-RJ servo amplifiers and MR-J4-DU_B_-RJ drive units.
- 4. The connectors are for 3.5 kW or smaller servo amplifiers. Terminal blocks are mounted for 5 kW or larger servo amplifiers
- 5. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Amplifier Instruction Manual for fabricating the cables.
- 6. Refer to "Battery" or "Battery Case and Battery in this catalog. Battery and battery case are not required when the linear servo motor is used or when the servo amplifier is used in incremental system.
- 7. Terminal varies depending on the capacity of the power regeneration converter unit and the drive unit. Refer to "MR-J4-DU_B/MR-J4-DU_B-RJ Dimensions" and "MR-CV_ Power Regeneration Converter Unit Dimensions" in this catalog 8. Connect the wires directly to CN25 connector.
- 9. When using a junction terminal block and a cable manufactured by Mitsubishi Electric Engineering, refer to p. 5-52 in this catalog.

Configuration Example for MR-J4-DU_B4-RJ100 (Note 1)

B-RJ100

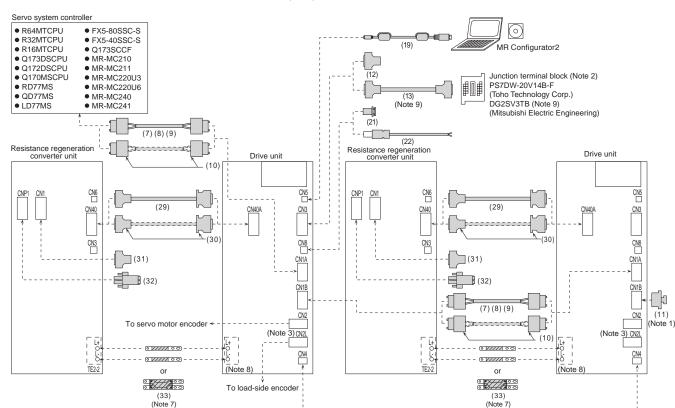
For MR-CV_ and MR-J4-DU_B4-RJ100



Notes: 1. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Motor Instruction Manual for fabricating the cables.

- 2. Refer to "Compatible Controllers" on p. 1-50 in this catalog for compatible controllers. Contact your local sales office for more details. 3. The bus bar is supplied with the drive unit.
- 4. For absolute position detection system, connect an option battery only to the drive unit of the encoder primary servo amplifier. Do not connect the battery to the drive units of the encoder standby servo amplifiers.
- 5. Refer to "Junction Terminal Block" in this catalog.
- 6. When using a junction terminal block and a cable manufactured by Mitsubishi Electric Engineering, refer to p. 5-52 in this catalog.

Servo Amplifiers



Notes: 1. Be sure to attach a cap to CN1B connector of the final axis.

- 2. Refer to "Junction Terminal Block" in this catalog.
 3. CN2L connector is available for MR-J4-DU_B_-RJ drive units.
- 4. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Amplifier Instruction Manual for fabricating the cables.
- 5. Refer to "Battery" or "Battery Case and Battery" in this catalog. Battery and battery case are not required when the drive unit is used in incremental system.

 6. The resistance regeneration converter units are supported only by 30 kW or larger drive units. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.

(18)

MR-BAT6V1SET (Note 5)

(Note 5)

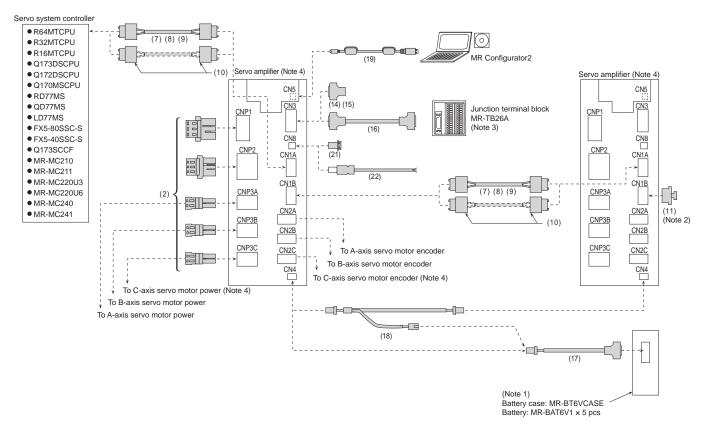
Battery case: MR-BT6VCASE Battery: MR-BAT6V1 x 5 pcs

- 7. The bus bar is supplied with the drive unit.
- 8. Terminal varies depending on the capacity of the drive unit. Refer to "MR-J4-DU_B/MR-J4-DU_B-RJ Dimensions" in this catalog.
- 9. When using a junction terminal block and a cable manufactured by Mitsubishi Electric Engineering, refer to p. 5-52 in this catalog.

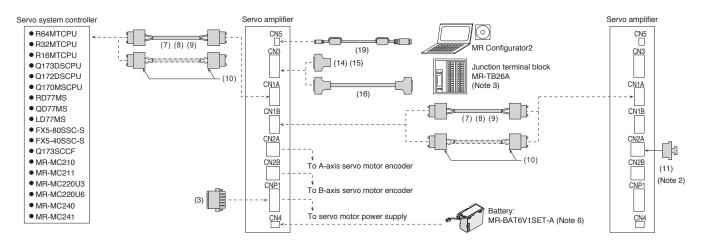
Configuration Example for MR-J4W2-_B/MR-J4W3-_B (Note 5)

WB

For MR-J4W2-22B to MR-J4W2-1010B/MR-J4W3-222B/MR-J4W3-444B



For MR-J4W2-0303B6



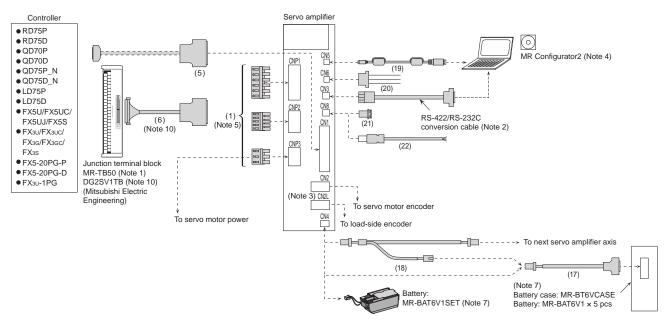
Notes: 1. Refer to "Battery Case and Battery" in this catalog. Battery and battery case are not required when the linear servo motor is used or when the servo amplifier is used in incremental system.

- 2. Be sure to attach a cap to CN1B connector of the final axis.
- 3. Refer to "Junction Terminal Block" in this catalog.
- 4. CNP3C and CN2C connectors are available for MR-J4W3-B servo amplifier.
- 5. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Amplifier Instruction Manual for fabricating the cables.
- 6. Refer to "Battery" in this catalog. Battery is not required when the servo amplifier is used in incremental system.

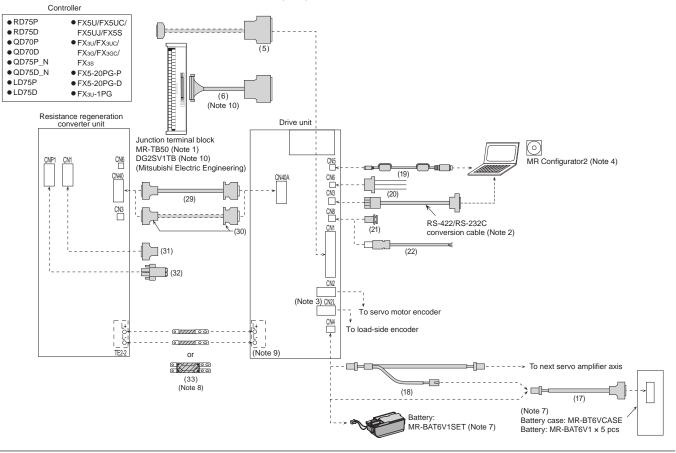
Configuration Example for MR-J4-_A_(-RJ)/MR-J4-DU_A_(-RJ) (Note 6)

A A-RJ

For MR-J4-_A_(-RJ)



For Combination of MR-CR_ and MR-J4-DU_A_(-RJ)



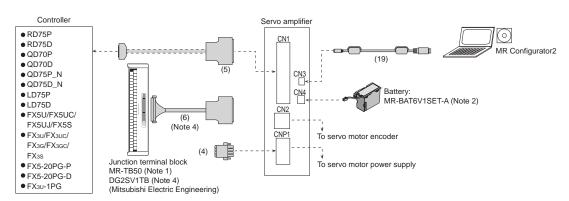
Notes: 1. Refer to "Junction Terminal Block" in this catalog.

- 2. A conversion cable is required for using RS-422 serial communication function. Refer to "Products on the Market for Servo Amplifiers" in this catalog for the RS-422/RS-232C conversion cable.
- 3. CN2L connector is available for MR-J4-_A_-RJ servo amplifiers and MR-J4-DU_A_-RJ drive units.
- 4. MR Configurator2 supports only USB communication.
- 5. The connectors are for 3.5 kW or smaller servo amplifiers. Terminal blocks are mounted for 5 kW or larger servo amplifiers.
- 6. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Amplifier Instruction Manual for fabricating the cables.
- 7. Refer to "Battery" or "Battery" in this catalog. Battery and battery case are not required when the linear servo motor is used or when the servo amplifier/drive unit is used in incremental system.
- 8. The bus bar is supplied with the drive unit.
- 9. Terminal varies depending on the capacity of the drive unit. Refer to "MR-J4-DU_A/MR-J4-DU_A-RJ Dimensions" in this catalog.
- 10. When using a junction terminal block and a cable manufactured by Mitsubishi Electric Engineering, refer to p. 5-54 in this catalog.

Configuration Example of Cable and Connector for MR-J4-_A_(-RJ) (Note 3)

A A-RJ

For MR-J4-03A6(-RJ)



- Notes: 1. Refer to "Junction Terminal Block" in this catalog.

 2. Refer to "Battery" in this catalog. Battery is not required when the servo amplifier is used in incremental system.

 3. Cables drawn with dashed lines need to be fabricated by user. Refer to relevant Servo Amplifier Instruction Manual for fabricating the cables.
 - 4. When using a junction terminal block and a cable manufactured by Mitsubishi Electric Engineering, refer to p. 5-54 in this catalog.

Cables and Connectors for Servo Amplifiers

Refer to "Details of Option Connectors" in this catalog for the detailed models.

		Item	Model	Cable length	IP rating	Application	Description
For						For MR-J4-100GF(-RJ) or smaller/ MR-J4-40GF1(-RJ) or smaller/ MR-J4-100B(-RJ) or smaller/ MR-J4-40B1(-RJ) or smaller/ MR-J4-100A(-RJ) or smaller/ MR-J4-40A1(-RJ) or smaller/	CNP1 CNP2 CNP3 Open tool connector connector connector Applicable wire size (Note 2): AWG 18 to 14 Insulator OD: 3.9 mm or smaller
For CNP1/CNP2/CNP3	(1)	Servo amplifier power connector set (Note 1)	(Standard accessory)		-	For MR-J4-200GF(-RJ)/ MR-J4-200B(-RJ)/ MR-J4-200A(-RJ)/ MR-J4-350GF(-RJ)/ MR-J4-350B(-RJ)/ MR-J4-350A(-RJ)	CNP1 CNP2 CNP3 Open tool connector connector connector CNP1/CNP3 connector Applicable wire size (Note 2): AWG 16 to 10 Insulator OD: 4.7 mm or smaller CNP2 connector Applicable wire size (Note 2): AWG 18 to 14 Insulator OD: 3.9 mm or smaller
						For MR-J4-350GF4(-RJ) or smaller/ MR-J4-350B4(-RJ) or smaller/ MR-J4-350A4(-RJ) or smaller	CNP1 CNP2 CNP3 Open tool connector connector connector Applicable wire size (Note 2): AWG 16 to 14 Insulator OD: 3.9 mm or smaller
For CNP1/CNP2/CNP3_	(2)	Servo amplifier power connector set (Note 3)	(Standard accessory)	-	-	For MR-J4W2B/ MR-J4W3B	CNP1 connector Applicable wire size (Note 2): AWG 16 to 14 Insulator OD: 4.2 mm or smaller CNP2 connector Applicable wire size (Note 2): AWG 16 to 14 Insulator OD: 3.8 mm or smaller CNP3A/CNP3B/CNP3C (Note 2): AWG 16 to 14 Insulator OD: 3.8 mm or smaller
For ((3)	Servo amplifier power connector	(Standard accessory)	-	-	For MR-J4W2-0303B6	Power connector Wire size: 0.2 mm² to 1.5 mm² (AWG 24 to 16) Insulator OD: 2.9 mm or smaller
For CNP1	(4)	Servo amplifier power connector	(Standard accessory)	-	-	For MR-J4-03A6(-RJ)	Power connector Wire size: 0.2 mm² to 1.5 mm² (AWG 24 to 16) Insulator OD: 2.9 mm or smaller ervo amplifier dimensions in this catalog for details.

Notes: 1. This connector set is not required for 5 kW or larger servo amplifiers because terminal blocks are mounted. Refer to servo amplifier dimensions in this catalog for details.

^{2.} The wire size shows wiring specification of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.

Cables and Connectors for Servo Amplifiers

Refer to "Details of Option Connectors" in this catalog for the detailed models.

		Item	Model	Cable length	IP rating	Application	Description	
Fo	(5)	Connector set	MR-J3CN1	-	-	For MR-J4A_(-RJ)/ MR-J4-03A6(-RJ) MR-J4-DU_A_(-RJ)	Servo amplifier connector	
For CN1	(6)	Junction terminal block	MR-J2M-CN1TBL05M	0.5 m	_	For connecting MR-J4A_(-RJ)/ MR-J4-03A6(-RJ)	Junction terminal block Servo amplifier connector connector	
	(0)	cable	MR-J2M-CN1TBL1M	1 m	_	MR-J4-DU_A_(-RJ), MR-TB50		
			MR-J3BUS015M	0.15 m	-			
		SSCNET III cable (Note 1) (standard cord inside	MR-J3BUS03M	0.3 m	-	For MR-J4B_(-RJ)/		
	(7)	cabinet)	MR-J3BUS05M	0.5 m	-	MR-J4-DU_B_(-RJ)/ MR-J4W2B(6)/		
		Compatible with SSCNET III(/H)	MR-J3BUS1M	1 m	-	MR-J4W3B		
For			MR-J3BUS3M	3 m	-		SSCNET III(/H) connector SSCNET III(/H) connector	
For controller/CN1A/CN1B		SSCNET III cable (Note 1) (standard cable outside	MR-J3BUS5M-A*1	5 m	-	For MR-J4B_(-RJ)/		
roller	(8)	cabinet)	MR-J3BUS10M-A*1	10 m	-	MR-J4-DU_B_(-RJ)/ MR-J4W2B(6)/		
·/CN1		Compatible with SSCNET III(/H)	MR-J3BUS20M-A*1	20 m	-	MR-J4W3B		
A/CI		, , , ,	MR-J3BUS30M-B*1	30 m	-	For MR-J4B_(-RJ)/		
V1B	(9)		MR-J3BUS40M-B*1	40 m	-	MR-J4-DU_B_(-RJ)/ MR-J4W2B(6)/		
		Compatible with SSCNET III(/H)	MR-J3BUS50M-B*1	50 m	-	MR-J4W3B		
	(10)	SSCNET III connector set (Note 1, 2) Compatible with SSCNET III(/H)	MR-J3BCN1	-	-	For MR-J4B_(-RJ)/ MR-J4-DU_B_(-RJ)/ MR-J4W2B(6)/ MR-J4W3B	SSCNET III(/H) connector SSCNET III(/H) connector	
For CN1B	(11)	SSCNET III connector cap Compatible with SSCNET III(/H)	(Standard accessory)	-	-	For MR-J4B_(-RJ)/ MR-J4-DU_B_(-RJ)/ MR-J4W2B(6)/ MR-J4W3B	[p	
	(12)	Connector set	MR-CCN1	-	-	For MR-J4GF_(-RJ)/ MR-J4B_(-RJ)/ MR-J4-DU_B_(-RJ)	Servo amplifier connector	
			MR-J2HBUS05M	0.5 m		For connecting MR-J4GF_(-RJ)/	Servo amplifier Junction terminal	
	(13)	Junction terminal block cable	MR-J2HBUS1M	1 m	-	MR-J4B_(-RJ)/	connector block connector	
Fo			MR-J2HBUS5M	5 m		MR-J4-DU_B_(-RJ)/ PS7DW-20V14B-F		
For CN3	(14)	Connector set (Qty: 1 pc)	MR-J2CMP2	-	-	For MR-J4W2B(6)/ MR-J4W3B	Servo amplifier connector	
	(15)	Connector set (Qty: 20 pcs)	MR-ECN1	-	-	For MR-J4W2B(6)/ MR-J4W3B		
	(16)	Junction terminal block	MR-TBNATBL05M	0.5 m	_	For connecting MR-J4W2B(6)/	Servo amplifier Junction terminal connector block connector	
	(.0)	cable	MR-TBNATBL1M	1 m		MR-J4W3B, MR-TB26A		

Notes: 1. Read carefully through the precautions enclosed with the options before use.

For unlisted lengths

^{2.} Dedicated tools are required. Contact your local sales office for more details.

3. When SSCNET III/H is used, refer to "Products on the Market for Servo Amplifiers" in this catalog for cables over 50 m or with ultra-long bending life.

^{*1.} For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)

Cables and Connectors for Servo Amplifiers

Refer to "Details of Option Connectors" in this catalog for the detailed models.

		Item	Model	Cable length	IP rating	Application	Description
	(17)	Battery cable	MR-BT6V1CBL03M	0.3 m	_	For connecting MR-J4GF_(-RJ)/ MR-J4B_(-RJ)/ MR-J4-DU_B_(-RJ)/ MR-J4A_(-RJ)/	Servo amplifier Battery case connector connector
For CN4	(,,,	Dattery Gable	MR-BT6V1CBL1M	1 m		MR-J4-DU_A_(-RJ)/ MR-J4W2B/ MR-J4W3B, MR-BT6VCASE	
4	(18)	Junction battery cable	MR-BT6V2CBL03M	0.3 m	_	For MR-J4GF_(-RJ)/ MR-J4B_(-RJ)/ MR-J4-DU_B_(-RJ)/ MR-J4A_(-RJ)/	Servo amplifier connector
			MR-BT6V2CBL1M	1 m		MR-J4-DU_A_(-RJ)/ MR-J4W2B/ MR-J4W3B	Junction connector
For CN5	(19)	Personal computer communication cable (USB cable)	MR-J3USBCBL3M	3 m	-	For MR-J4GF_(-RJ)/ MR-J4B_(-RJ)/ MR-J4-DU_B_(-RJ)/ MR-J4A_(-RJ)/ MR-J4-03A6(-RJ)/ MR-J4-DU_A_(-RJ)/ MR-J4W2B(6)/ MR-J4W3B	Servo amplifier connector Personal computer connector A connector *Do not use this cable for SSCNET III(/H) compatible controller.
For CN6	(20)	Monitor cable	MR-J3CN6CBL1M	1 m	-	For MR-J4A_(-RJ)/ MR-J4-DU_A_(-RJ)	Servo amplifier connector
	(21)	Short-circuit connector	(Standard accessory)	-	-	For MR-J4GF_(-RJ)/ MR-J4B_(-RJ)/ MR-J4-DU_B_(-RJ)/ MR-J4A_(-RJ)/ MR-J4-DU_A_(-RJ)/ MR-J4W2B/ MR-J4W3B	This connector is required when the STO function is not used.
For CN8	(22)	STO cable	MR-D05UDL3M-B	3 m	-	For connecting MR-J3-D05 or other safety control device with MR-J4GF_(-RJ)/ MR-J4-B_(-RJ)/ MR-J4-DU_B_(-RJ)/ MR-J4-A_(-RJ)/ MR-J4-DU_A_(-RJ)/ MR-J4-W2B/ MR-J4W3B	Servo amplifier connector

Cables and Connectors for Servo Amplifiers

Refer to "Details of Option Connectors" in this catalog for the detailed models.

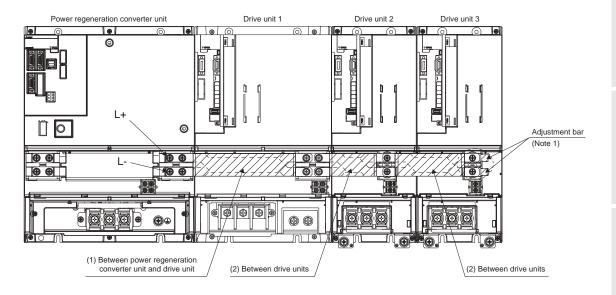
		Item	Model	Cable length	IP rating	Application	Description
For CN4 on power re unit and CN40	(23)	Protection coordination cable	MR-CUL06M	0.6 m	-	For MR-J4-DU_B_(-RJ)/ MR-CV_	Power regeneration converter unit connector Drive unit connector
To CN44 on power regeneration converter unit regeneration converter unit and drive unit and drive unit and CN40A on drive unit and CN40A on drive unit regeneration converter unit and converter unit and CN40A on drive unit regeneration converter unit and converter unit and CN40A on drive unit regeneration converter unit and converter unit and CN40A on drive unit regeneration converter unit and converter unit and CN40A on drive unit regeneration converter unit and conver	(24)	Connector set	MR-J2CN1-A	-	-	For MR-J4-DU_B_(-RJ)/ MR-CV_	Power regeneration converter unit connector Drive unit connector
For CN24 on power regeneration converter unit	(25)	Connector set (Note 1)	MR-CVCN24S	-	-	-	Power regeneration converter unit connector
For CN23 on power regeneration converter unit	(26)	Magnetic contactor wiring connector	(Standard accessory)	-	-	For MR-CV_	Power regeneration converter unit connector Open tool
For power re	(27)	Bus bar (Note 2)	-	-	-	-	Refer to "Bus Bar" in this catalog for details.
egeneration and drive unit	(28)	Adjustment bar (Note 3)	MR-DCBAR035-B05	-	-	-	© 777 © 777
	(20)	Protection	MR-J3CDL05M	0.5 m	-	For MR-J4-DU30KB_ or larger/ MR-J4-DU30KA_ or larger/	Resistance regeneration converter unit connector Drive unit connector
resistance r t and CN40A	(20)	coordination cable	MR-CUL06M	0.6 m	-	MR-CR55K_	Resistance regeneration converter unit connector Drive unit connector
egeneration on drive unit	(30)	Connector set	MR-J2CN1-A	-	-	For MR-J4-DU30KB_ or larger/ MR-J4-DU30KA_ or larger/ MR-CR55K_	Resistance regeneration converter unit connector Drive unit connector
For CN1 on resistance regeneration converter unit	(31)	Digital input/output connector	(Standard accessory)	-	-	For MR-CR55K_	Resistance regeneration converter unit connector
For CNP1 on resistance regeneration converter unit	(32)	Magnetic contactor wiring connector	(Standard accessory)	-	-	For MR-CR55K_	Resistance regeneration converter unit connector
		Bus bar	(Standard accessory)	-	-	For MR-J4-DU30KB or larger/ MR-J4-DU30KA or larger/ MR-J4-DU45KB4 or larger/ MR-J4-DU45KA4 or larger/ MR-CR55K_	
regeneration and drive unit	(33)		(Standard accessory)	-	-	For MR-J4-DU30KB4/ MR-J4-DU37KB4/ MR-J4-DU30KA4/ MR-J4-DU37KA4/ MR-CR55K4	
ī			MR-J4CN2CBL1M-H	1 m			
For drive unit	(34)	Encoder cable between drive units	MR-J4CN2CBL2M-H	2 m	_	For MR-J4-DU45KB4-RJ100,	Drive unit connector Drive unit connector
e unit	,	(Note 4)	MR-J4CN2CBL3M-H	3 m		MR-J4-DU55KB4-RJ100	
			MR-J4CN2CBL5M-H	5 m			

Notes: 1. A crimping tool (357J-22733) manufactured by DDK Ltd. is required. Contact the manufacturer directly.

2. The bus bar varies depending on the combination of the power regeneration converter unit and the drive unit. Refer to "Bus Bar" in this catalog for details.

^{3.} The adjustment bar is required when the total number of MR-J4-DU900B(4)(-RJ) and MR-J4-DU11KB(4)(-RJ) drive units connected to the power regeneration converter unit is even because there is a gap between the bus bar and TE2 terminal block of the final drive unit axis (right end). Place the adjustment bars in the gap and tighten the screws. 4. Use these dedicated encoder cables between drive units. Using cables other than dedicated cables may lead to device failure.

Bus Bar (for 200 V)



Notes: 1. When an even number of drive units MR-J4-DU900B(4)(-RJ) and MR-J4-DU11KB(4)(-RJ) is connected to the power regeneration converter unit, a space is formed between the bus bars and the TE2 terminal block of the final drive unit. To fill this space, place adjustment bars between the bus bars and the TE2 terminal block, and tighten the screws.

(1) Between power regeneration converter unit and drive unit

Unit mounted on the left side (Note 1)	Unit mounted on the right side (Note 1, 3)	Bus bar model
MR-CV11K	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR137-B52
MR-CV18K	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR137-B52
IVIR-CV TON	MR-J4-DU15KB	MR-DCBAR235-B52
	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR159-B52
MR-CV30K	MR-J4-DU15KB, MR-J4-DU22KB	MR-DCBAR255-B52
	MR-J4-DU30KB	MR-DCBAR105-C03
MD OVOZIA	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR159-B52
MR-CV37K, MR-CV45K	MR-J4-DU15KB, MR-J4-DU22KB	MR-DCBAR255-B52
1VII (-0 V 45) (MR-J4-DU30KB, MR-J4-DU37KB	MR-DCBAR105-C03
	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR159-B53
MR-CV55K	MR-J4-DU15KB, MR-J4-DU22KB	MR-DCBAR257-B53
	MR-J4-DU30KB, MR-J4-DU37KB	MR-DCBAR106-C04 (Note 2)

(2) Between drive units

Unit mounted on the left side (Note 1, 3)	Unit mounted on the right side (Note 1, 3)	Bus bar model
MR-J4-DU900B	MR-J4-DU900B	MR-DCBAR170-B52
MR-J4-DU11KB	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR170-B52
MD 14 DIMEKD	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR137-B52
MR-J4-DU15KB	MR-J4-DU15KB	MR-DCBAR235-B52
MR-J4-DU22KB	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR137-B52
IVIR-J4-DUZZKB	MR-J4-DU15KB, MR-J4-DU22KB	MR-DCBAR235-B52
	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR159-B53
MR-J4-DU30KB	MR-J4-DU15KB, MR-J4-DU22KB	MR-DCBAR257-B53
	MR-J4-DU30KB	MR-DCBAR106-C04 (Note 2)
	MR-J4-DU900B, MR-J4-DU11KB	MR-DCBAR159-B53
MR-J4-DU37KB	MR-J4-DU15KB, MR-J4-DU22KB	MR-DCBAR257-B53
	MR-J4-DU30KB, MR-J4-DU37KB	MR-DCBAR106-C04 (Note 2)

Notes: 1. "Unit mounted on the left side" and "Unit mounted on the right side" indicate the position when the units are seen from the front. Be sure to install the power regeneration converter unit on the left side of the drive unit.

^{2.} This bus bar is supplied with the drive unit.

^{3.} Note that the drive units with special specification (MR-J4-DU_B-RJ/-EB/-KS) also use the same bus bars listed.

Bus Bar (for 400 V)





(1) Power regeneration converter unit and drive unit

Unit mounted on the left side (Note 1)	Unit mounted on the right side (Note 1, 3)	Bus bar model
MR-CV11K4	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR137-B52
MP CV/49/24	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR137-B52
MR-CV18K4	MR-J4-DU15KB4	MR-DCBAR235-B52
	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR159-B52
MR-CV30K4	MR-J4-DU15KB4, MR-J4-DU22KB4	MR-DCBAR255-B52
	MR-J4-DU30KB4	MR-DCBAR082-C02
	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR159-B52
MR-CV37K4	MR-J4-DU15KB4, MR-J4-DU22KB4	MR-DCBAR255-B52
	MR-J4-DU30KB4, MR-J4-DU37KB4	MR-DCBAR082-C02
	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR159-B52
MR-CV45K4	MR-J4-DU15KB4, MR-J4-DU22KB4	MR-DCBAR255-B52
MR-CV45K4	MR-J4-DU30KB4, MR-J4-DU37KB4	MR-DCBAR082-C02
	MR-J4-DU45KB4	MR-DCBAR105-C03
	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR159-B53
MR-CV55K4,	MR-J4-DU15KB4, MR-J4-DU22KB4	MR-DCBAR257-B53
MR-CV75K4	MR-J4-DU30KB4, MR-J4-DU37KB4	MR-DCBAR085-C03 (Note 2)
	MR-J4-DU45KB4, MR-J4-DU55KB4	MR-DCBAR106-C04 (Note 2)

(2) Between drive units

Unit mounted on the left side (Note 1, 3)	Unit mounted on the right side (Note 1, 3)	Bus bar model
MR-J4-DU900B4	MR-J4-DU900B4	MR-DCBAR170-B52
MR-J4-DU11KB4	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR170-B52
MR-J4-DU15KB4	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR137-B52
WK-34-D013KB4	MR-J4-DU15KB4	MR-DCBAR235-B52
MR-J4-DU22KB4	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR137-B52
WR-J4-DU22KB4	MR-J4-DU15KB4, MR-J4-DU22KB4	MR-DCBAR235-B52
	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR310-B52
MR-J4-DU30KB4	MR-J4-DU15KB4, MR-J4-DU22KB4	MR-DCBAR409-B52
	MR-J4-DU30KB4	MR-DCBAR235-B52
	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR310-B52
MR-J4-DU37KB4	MR-J4-DU15KB4, MR-J4-DU22KB4	MR-DCBAR409-B52
	MR-J4-DU30KB4, MR-J4-DU37KB4	MR-DCBAR235-B52
	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR159-B53
MD 14 DITACKD4	MR-J4-DU15KB4, MR-J4-DU22KB4	MR-DCBAR257-B53
MR-J4-DU45KB4	MR-J4-DU30KB4, MR-J4-DU37KB4	MR-DCBAR085-C03 (Note 2)
	MR-J4-DU45KB4	MR-DCBAR106-C04 (Note 2)
	MR-J4-DU900B4, MR-J4-DU11KB4	MR-DCBAR159-B53
MD 14 DUEEKD4	MR-J4-DU15KB4, MR-J4-DU22KB4	MR-DCBAR257-B53
MR-J4-DU55KB4	MR-J4-DU30KB4, MR-J4-DU37KB4	MR-DCBAR085-C03 (Note 2)
	MR-J4-DU45KB4, MR-J4-DU55KB4	MR-DCBAR106-C04 (Note 2)

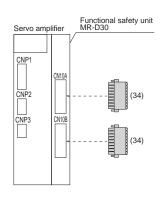
Notes: 1. "Unit mounted on the left side" and "Unit mounted on the right side" indicate the position when the units are seen from the front. Be sure to install the power regeneration converter unit on the left side of the drive unit.

2. This bus bar is supplied with the drive unit.

3. Note that the drive units with special specification (MR-J4-DU_B-RJ/-RJ100/-EB/-KS) also use the same bus bars listed.

GF-RJ B-RJ B-RJ100 A-RJ

Configuration Example for MR-D30

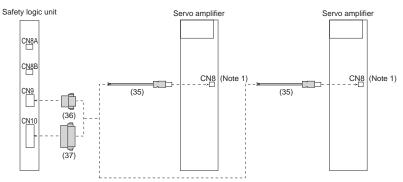


Cables and Connectors for MR-D30

Refer to "Details of Option Connector for MR-D30" in this catalog for the detailed models.

		Item	Model	Cable length	IP rating	Application	Description
For CN10A/CN10B	(34)		(Standard accessory of MR-D30)	-	-	For MR-D30	Functional safety connector

Configuration Example for MR-J3-D05



GF GF-RJ B B-RJ WB

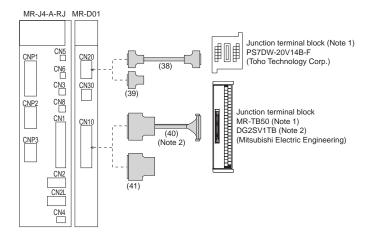
Cables and Connectors for MR-J3-D05

Refer to "Details of Option Connectors for MR-J3-D05" in this catalog for the detailed models.

		Item	Model	Cable length	IP rating	Application	Description
For CN8	(35)	STO cable	MR-D05UDL3M-B	3 m	-	For connecting MR-J3-D05 or other safety control device with MR-J4GF(-RJ)/ MR-J4B(-RJ)/ MR-J4-DU_B(-RJ)/ MR-J4-DU_A(-RJ)/ MR-J4-DU_A(-RJ)/ MR-J4W3B/ MR-J4W3B	Servo amplifier connector
For CN9	(36)	Connector	(Standard accessory of MR-J3-D05)	-	-	For MR-J3-D05	Safety logic unit connector
For CN10	(37)	Connector	(Standard accessory of MR-J3-D05)	-	-	For MR-J3-D05	Safety logic unit connector

Configuration Example for MR-D01





Cables and Connectors for MR-D01

Refer to "Details of Option Connectors for Servo Amplifiers/MR-D01" in this catalog for the detailed models.

		Item	Model	Cable length	IP rating	Application	Description
			MR-J2HBUS05M	0.5 m			MR-D01 Junction terminal block
or CN20	1 (38)	Junction terminal block cable	MR-J2HBUS1M	1 m	-		connector connector
			MR-J2HBUS5M	5 m			
	(39)	Connector set	MR-CCN1	-	-	For MR-D01	MR-D01 connector
	(40)	Junction terminal block cable	MR-J2M-CN1TBL05M	0.5 m	_		Junction terminal MR-D01 connector block connector
or CN10	(40)		MR-J2M-CN1TBL1M	1 m	-		
	(41)	Connector set	MR-J3CN1	-	-		MR-D01 connector

Notes: 1. Refer to "Junction Terminal Block" in this catalog.

2. When using a junction terminal block and a cable manufactured by Mitsubishi Electric Engineering, refer to p. 5-54 in this catalog.

Details of Option Connectors for Servo Amplifiers/MR-D01

Model	CNP1 connector	CNP2 connector	CNP3 connector	Open tool
Servo amplifier power connector set				
For MR-J4-100GF(-RJ) or smaller/				
MR-J4-40GF1(-RJ) or smaller/				- T
MR-J4-100B(-RJ) or smaller/				
MR-J4-40B1(-RJ) or smaller/				
MR-J4-100A(-RJ) or smaller/				
MR-J4-40A1(-RJ) or smaller	06JFAT-SAXGDK-H7.5	05JFAT-SAXGDK-H5.0	03JFAT-SAXGDK-H7.5	J-FAT-OT (N)
(Standard accessory)	(J.S.T. Mfg. Co., Ltd.)			

Model	CNP1 connector	CNP2 connector	CNP3 connector	Open tool
Servo amplifier power connector set For MR-J4-200GF(-RJ)/ MR-J4-200B(-RJ)/ MR-J4-200A(-RJ)/ MR-J4-350GF(-RJ)/ MR-J4-350B(-RJ)/				
MR-J4-350A(-RJ) (Standard accessory)	06JFAT-SAXGFK-XL (J.S.T. Mfg. Co., Ltd.)	05JFAT-SAXGDK-H5.0 (J.S.T. Mfg. Co., Ltd.)	03JFAT-SAXGFK-XL (J.S.T. Mfg. Co., Ltd.)	J-FAT-OT-EXL (J.S.T. Mfg. Co., Ltd.)

Model	CNP1 connector	CNP2 connector	CNP3 connector	Open tool
Servo amplifier power connector set For MR-J4-350GF4(-RJ) or smaller/ MR-J4-350B4(-RJ) or smaller/ MR-J4-350A4(-RJ) or smaller				
(Standard accessory)	06JFAT-SAXGDK-HT10.5 (J.S.T. Mfg. Co., Ltd.)	05JFAT-SAXGDK-HT7.5 (J.S.T. Mfg. Co., Ltd.)	03JFAT-SAXGDK-HT10.5 (J.S.T. Mfg. Co., Ltd.)	J-FAT-OT-XL (J.S.T. Mfg. Co., Ltd.)

Model	Servo amplifier power connector		
Servo amplifier power connector For MR-J4W2-0303B6 (Standard accessory)	Connector: DFMC 1,5/ 6-ST-3,5-LR (Phoenix Contact) or an equivalent product	Ī	

Model	Servo amplifier power connector	
Servo amplifier power connector For MR-J4-03A6(-RJ) (Standard accessory)	Connector: DFMC 1,5/ 4-ST-3,5-LR (Phoenix Contact) or an equivalent product	

	Model	CNP1 connector	CNP2 connector	CNP3A/B/C connector	Open tool
	Servo amplifier power connector set For MR-J4W2B/MR-J4W3B (Standard accessory)	03JFAT-SAXGFK-43 (J.S.T. Mfg. Co., Ltd.)	06JFAT-SAXYGG-F-KK (J.S.T. Mfg. Co., Ltd.)	04JFAT-SAGG-G-KK (J.S.T. Mfg. Co., Ltd.)	J-FAT-OT-EXL (J.S.T. Mfg. Co., Ltd.)
l		(0.0.1. Wilg. 00., Etd.)	(0.0.1. Wilg. 00., Etd.)	(e.e., mg. ee., mg.	(oron migr con Etan)

Model	Servo amplifier/MR-D01 connector	
MR-J3CN1	Connector: 10150-3000PE Shell kit: 10350-52F0-008 (3M) or an equivalent product	

Model	Junction terminal block connector	Servo amplifier/MR-D01 connector
MR-J2M-CN1TBL_M	Connector: D7950-B500FL (3M)	Press bonding type (Note 1) Connector: 10150-6000EL Shell kit: 10350-3210-000 (3M)

Notes: 1. Solder type (connector: 10150-3000PE and shell kit: 10350-52F0-008) (3M) is also usable. Contact the manufacturer directly.

Details of Option Connectors for Servo Amplifiers/MR-D01

Model	SSCNET III(/H) connector	SSCNET III(/H) connector
iviodei	SSCINET III(/TT) CONNECTOR	330NET III(/TT) connector
MR-J3BUS_M MR-J3BUS_M-A		
MR-J3BCN1	Connector: PF-2D103 (Japan Aviation Electronics Industry, Limited)	Connector: PF-2D103 (Japan Aviation Electronics Industry, Limited)
Model	SSCNET III(/H) connector	SSCNET III(/H) connector
MR-J3BUS_M-B	Connector: CF-2D103-S	Connector: CF-2D103-S
	(Japan Aviation Electronics Industry, Limited)	(Japan Aviation Electronics Industry, Limited)
Model	Servo amplifier/M	IR-D01 connector
MR-CCN1		Solder type (Note 1) Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M) or an equivalent product
Model	Servo amplifier/MR-D01 connector	Junction terminal block connector
MR-J2HBUS_M	Press bonding type (Note 2) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M) or an equivalent product	Press bonding type (Note 2) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M) or an equivalent product
Model	Servo amplifier connector	
MR-J2CMP2 MR-ECN1		Connector: 10126-3000PE Shell kit: 10326-52F0-008 (3M) or an equivalent product
Model	Servo amplifier connector	Junction terminal block connector
MR-TBNATBL_M	Connector: 10126-6000EL Shell kit: 10326-3210-000 (3M) or an equivalent product	Connector: 10126-6000EL Shell kit: 10326-3210-000 (3M) or an equivalent product
Model	Servo amplifier connector	Battery case connector
MR-BT6V1CBL_M	Contact: SPHD-001G-P0.5	Solder type (Note 3)
	Housing: PAP-02V-O (J.S.T. Mfg. Co., Ltd.)	Connector: 10114-3000PE Shell kit: 10314-52F0-008 (3M) or an equivalent product

Notes: 1. Press bonding type (connector: 10120-6000EL and shell kit: 10320-3210-000) (3M) is also usable. Contact the manufacturer directly. 2. Solder type (connector: 10120-3000PE and shell kit: 10320-52F0-008) (3M) is also usable. Contact the manufacturer directly. 3. Press bonding type (connector: 10114-6000EL and shell kit: 10314-3210-000) (3M) is also usable. Contact the manufacturer directly.

Details of Option Connectors for Servo Amplifiers

Model	Servo amplifier connector	Junction connector
MR-BT6V2CBL_M	Contact: SPHD-001G-P0.5 Housing: PAP-02V-O (J.S.T. Mfg. Co., Ltd.)	Contact: SPAL-001GU-P0.5 Housing: PALR-02VF-O (J.S.T. Mfg. Co., Ltd.)

Model	Servo amplifier connector	
MR-J3CN6CBL1M	Housing: 51004-0300 Terminal: 50011-8100 (Molex, LLC)	

Details of Option Connectors for Drive Unit/Power Regeneration Converter Unit

Model	Power regeneration converter unit connector	Drive unit connector
MR-CUL06M MR-J2CN1-A	Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M) or an equivalent product	Connector: PCR-S20FS+ Case: PCR-LS20LA1 (Honda Tsushin Kogyo Co., Ltd.)

Model	Power regeneration converter unit connector	
MR-CVCN24S	Connector: DK-2100D-08R Contact: DK-2RECSLP1-100 (DDK Ltd.)	

Model	Power regeneration converter unit connector	Open tool
Magnetic contactor wiring connector (Standard accessory of power regeneration converter unit)	Connector: 03JFAT-SAXGSA-L (J.S.T. Mfg. Co., Ltd.)	J-FAT-OT-EXL (J.S.T. Mfg. Co., Ltd.)

Model	Drive unit connector	Drive unit connector
MR-J4CN2CBL_M-H	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)	Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)

Details of Option Connectors for Drive Unit/Resistance Regeneration Converter Unit

Model	Resistance regeneration converter unit connector	Drive unit connector
MR-J3CDL05M		
MR-J2CN1-A	Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M) or an equivalent product	Connector: PCR-S20FS+ Case: PCR-LS20LA1 (Honda Tsushin Kogyo Co., Ltd.)

Model	Resistance regeneration converter unit connector		
Digital input/output connector (Standard accessory of resistance regeneration converter unit)	Connector: 17JE23090-02 (DDK Ltd.)	2(D8A)K11-CG	

Model	Resistance regeneration converter unit connector		
Magnetic contactor wiring			
connector		Socket: GFKC 2,5/ 2-STF-7,62	
(Standard accessory of resistance		(Phoenix Contact)	
regeneration converter unit)			

Details of Option Connector for MR-D30

Model	Functional safety unit connector		
Connector for CN10A/CN10B of functional safety unit (Standard accessory of MR-D30)	Connector: DFMC 1,5/ 9-STF-3,5 (Phoenix Contact)		

Details of Option Connectors for MR-J3-D05

betains of option commence of mix to bee				
Model	Servo amplifier connector			
MR-D05UDL3M-B	Connector set: 2069250-1 (TE Connectivity Ltd. Company)			
Model	Safety logic unit connector			
Connector for CN9 of safety logic unit (Standard accessory of MR-J3-D05)	Connector: 1-1871940-4 (TE Connectivity Ltd. Company)			
Model	Safety logic unit connector			
Connector for CN10 of safety logic unit (Standard accessory of	Connector: 1-1871940-8 (TE Connectivity Ltd. Company)			

A A-RJ

B B-RJ B-RJ100 WB

WB

A-RJ

Products on the Market for Servo Amplifiers

Contact the relevant manufacturers directly. When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Personal computer communication cable

i ciocital compatel coi	illianioation cabic	A A-No
Application	Model	Description
RS-422/RS-232C conversion cable	DSV-CABV	Servo amplifier connector Personal computer connector Diatrend Corp.

RS-422 connector

110 122 00111100101		AAR
Application	Model	Description
RS-422 connector	TM10P-88P	Hirose Electric Co., Ltd.

RS-422 branch connector (for multi-drop)

	17	
Application	Model	Description
Branch connector	BMJ-8	Hachiko Electric Co., Ltd.

SSCNET III cable

Application	Model		Description
Standard cable outside cabinet for SSCNET III(/H)	SC-J4BUS_M-A	_ = cable length	
Long distance cable, ultra-long bending life cable for SSCNET III(/H)		(100 m (Note 1) maximum, unit of 1 m)	Mitsubishi Electric System & Service Co., Ltd.

Products on the Market for MR-J4W2-_B/MR-J4W3-_B

Contact Mitsubishi Electric System & Service Co., Ltd. for power cables with a press bonding type connector for MR-J4W2-_B/MR-J4W3-_B servo amplifiers and power cables for servo motors.

Cable for MODBUS® RTU (Note 2)

Application	Model	Cable length		Description	
RJ-45 compatible cable designed for MR-J4-A-RJ	DSV-CABMD06	0.6 m	Servo amplifier connector	RJ-45 compatible connector termin	•

RJ-45 compatible junction connector terminal block for MODBUS® RTU (Note 2)

Application	Model	Descr	iption
' '	PX7D-10V4-RJ45 (spring-up screw)		Toho Technology Corp., Kyoto Factory PS7D-10V4-RJ45 (self-up screw) is also usable.

Notes: 1. The maximum wiring distance between stations is 100 m for SSCNET III/H and 50 m for SSCNET III.

^{2.} This cannot be used with MR-J4-03A6(-RJ).

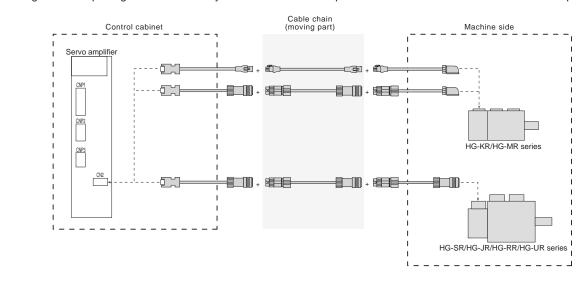
Application of connecting encoder junction cable



Unlisted lengths of cables between servo amplifier and servo motor, EMC cables, and special cables for connecting servo amplifier and servo motor with multiple cables are available. Please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION (Email: osb.webmaster@melsc.jp)

Example) Configuration using three encoder junction cables

- Replacing only the cable of the moving part in the cable chain is possible.
- Resetting after transporting a machine is easy because the servo amplifier side and the servo motor side can be separated.



Products on the Market for Servo Amplifiers

Mitsubishi Electric Engineering

Network amplifier junction terminal block

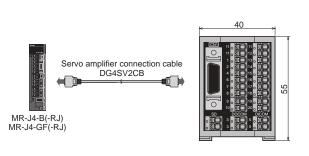
Features

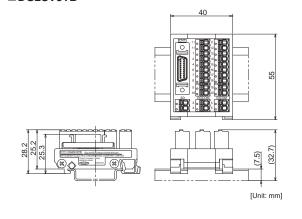
- The spring clamp type reduces the installation area by about 40 % compared to the screw type. *
- When multiple servo amplifiers are connected, the interface power supply can be connected in series across terminal blocks.

Connection with servo amplifier



■DG2SV3TB





Product models

Item		Model	Description
Netv	work amplifier junction terminal block	DG2SV3TB	For network-connectable 1-axis servo amplifier, sink/source common type External power supply voltage: 24 V DC ± 10 % Maximum usable current: 0.5 A for signal / 6 A for common line
		DG4SV2CB05	Length: 0.5 m
		DG4SV2CB10	Length: 1 m
		DG4SV2CB50	Length: 5 m

^{*} Based on the research of Mitsubishi Electric Engineering.

Junction terminal block for servo motors with brakes

Features

- Easy to build a brake sequence circuit recommended for MR-J4-B/GF servo amplifiers.
- The new terminal block reduces the installation area by up to 50 % compared to preceding types. In addition, fewer wires are required inside the cabinet.

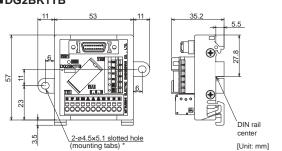
Connection with servo amplifier

Mounting tabs* Servo amplifier connection cable DG4SV2CB MR-J4-B(-RJ) MR-J4-GF DG2BK1TB

* The DG2BK1TB-D is without mounting tabs.

Dimensions

■DG2BK1TB



* The DG2BK1TB-D is without mounting tabs

Product models

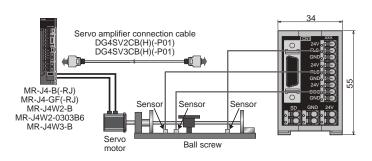
Junction terminal block for motor with brake		Model	Description			
		DG2BK1TB	Screw mounting/ DIN rail installation	Applicable servo motor capacity: 50 W to 22 kW External power supply voltage For servo amplifier interface: 24 V DC (-5 % to 10 %), 0.3 A (max.)		
	etwork-connectable 1-axis servo amplifier source common type	DG2BK1TB-D	For DIN rail installation	For electromagnetic brake: 24 V DC (-10 % to 0 %), 1.43 A (max.) Relay: DSP1a-DC24V (Panasonic Corporation)		
		DG4SV2CB05	Length: 0.5 m			
	Servo amplifier connection cable	DG4SV2CB10	Length: 1 m			
		DG4SV2CB50	Length: 5 m			

FLS/RLS/DOG signal-specialized network amplifier terminal block

Features

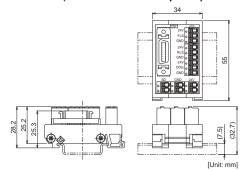
- Compact terminal blocks designed specifically for the FLS/RLS (stroke limit) and DOG (proximity dog) signals.
- Long cables are available to install the terminal block near the machine. (Long bending life cables are also available.)

Connection with servo amplifier



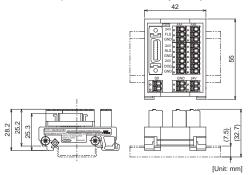
Dimensions

■ DG2SV2TB (for 1-axis servo amplifier)



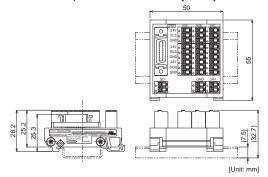
Dimensions

■ DG2SV2TB2 (for 2-axis servo amplifier)



Dimensions

■ DG2SV2TB3 (for 3-axis servo amplifier)



Product models

Item	Model	Description
FLS/RLS/DOG signal-specialized (for 1-axis network amplifier terminal block servo amplifier)	DG2SV2TB	For network-connectable 1-axis servo amplifier Sink/source common type, dedicated for FLS/RLS/DOG signals External power supply voltage: 24 V DC ± 10 % Maximum usable current: 0.5 A for signal / 6 A for common line
Oint interfere communities and the control of	DG4SV2CB05	Length: 0.5 m
Sink-interface servo amplifier connection cable (for 1-axis servo amplifier)	DG4SV2CB10	Length: 1 m
	DG4SV2CB50	Length: 5 m
Sink-interface servo amplifier connection cable	DG4SV2CB50H	Length: 5 m
(for 1-axis servo amplifier / long bending life)	DG4SV2CB100H	Length: 10 m
Source-interface servo amplifier connection cable (for 1-axis servo amplifier)	DG4SV2CB05-P01	Length: 0.5 m
	DG4SV2CB10-P01	Length: 1 m
(101 1-axis servo ampliner)	DG4SV2CB50-P01	Length: 5 m
Source-interface servo amplifier connection cable	DG4SV2CB50H-P01	Length: 5 m
(for 1-axis servo amplifier / long bending life)	DG4SV2CB100H-P01	Length: 10 m
FLS/RLS/DOG signal-specialized (for 2-axis/3-axis	DG2SV2TB2	For network-connectable 2-axis servo amplifier Sink/source common type, dedicated for FLS/RLS/DOG signals External power supply voltage: 24 V DC ± 10 % Maximum usable current: 0.5 A for signal / 6 A for common line
network amplifier terminal block servo amplifier)	DG2SV2TB3	For network-connectable 3-axis servo amplifier Sink/source common type, dedicated for FLS/RLS/DOG signals External power supply voltage: 24 V DC ± 10 % Maximum usable current: 0.5 A for signal / 6 A for common line
	DG4SV3CB05	Length: 0.5 m
Sink-interface servo amplifier connection cable (for 2-axis/3-axis servo amplifier)	DG4SV3CB10	Length: 1 m
	DG4SV3CB50	Length: 5 m
Sink-interface servo amplifier connection cable	DG4SV3CB50H	Length: 5 m
(for 2-axis/3-axis servo amplifier / long bending life)	DG4SV3CB100H	Length: 10 m
	DG4SV3CB05-P01	Length: 0.5 m
Source-interface servo amplifier connection cable (for 2-axis/3-axis servo amplifier)	DG4SV3CB10-P01	Length: 1 m
(IUI Z-axis/3-axis servo amplifier)	DG4SV3CB50-P01	Length: 5 m
Source-interface servo amplifier connection cable	DG4SV3CB50H-P01	Length: 5 m
(for 2-axis/3-axis servo amplifier / long bending life)	DG4SV3CB100H-P01	Length: 10 m

Servo amplifier connection cable for pulse train Positioning modules

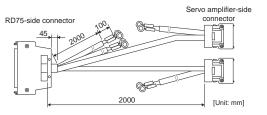
Features

■ This servo amplifier connection cable for pulse train Positioning modules enables easy wiring when the MELSEC Positioning module is used to control the MR-J4-A.

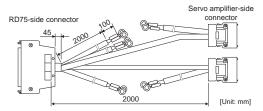


Dimensions

■FA-CBLQ75M2J3, FA-CBLQ75PM2J3



■FA-CBLQ75M2J3-P



Product models

Item	Model	Description
Servo amplifier connection cable for pulse train Positioning modules		Supported Positioning module: RD75D2, RD75D4, FX5-20PG-D Length: 2 m, with pulsar cables
		Supported Positioning module: RD75D2, RD75D4, FX5-20PG-D Length: 2 m, without pulsar cables
	FA-CBLQ75PM2J3	Supported Positioning module: RD75P2, RD75P4, FX5-20PG-P Length: 2 m, without pulsar cables

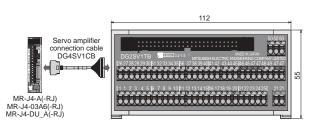
General-purpose interface amplifier junction terminal block

Features

- The spring clamp type reduces the installation area by approximately 50 % compared to the screw type. *
- When multiple servo amplifiers are connected, the interface power supply can be connected in series across up to four terminal blocks.



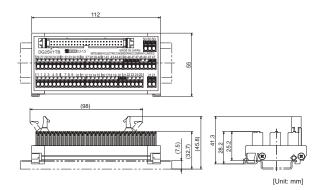
Connection with servo amplifier *1



*1: This can also be used for MR-D01.

Dimensions

■DG2SV1TB



Product models

	Item	Model	Description
General-purpose interface amplifier junction terminal block		DG2SV1TB	For general-purpose interface servo amplifier, sink/source common type External power supply voltage: 24 V DC ± 10 %, current capacity 1 A (max.)
Servo amplifier connection cable	DG4SV1CB05	Length: 0.5 m	
	DG4SV1CB10	Length: 1 m	

^{*} Based on the research of Mitsubishi Electric Engineering.

For inquiries about Mitsubishi Electric Engineering products, please contact us at the following email address. (Supported languages: English and Japanese). fagoods.products.faq@mitsubishielectricengineering.com

MEMO

Direct Drive Motors

Functional Safety Unit (MR-D30) (Note 7)

GF-RJ B-RJ B-RJ100 A-RJ

Specifications

A combination of MR-D30 functional safety unit and MR-J4-GF-RJ/MR-J4-B-RJ/MR-J4-A-RJ servo amplifier or MR-J4-DU_B-RJ/MR-J4-DU_A-RJ drive unit expands the safety sub-function. (Note 4)

	Model	MR-D30					
Output	Rated voltage	24 V DC					
Output	Rated current [A]	0.3					
Interfess never evenly	Voltage	24 V DC ± 10%					
Interface power supply	Power supply capacity [A]	0.8					
	Satisfied standards	ISO 13849-1:2015 Category 4 PL e and Category 3 PL d IEC 61508 SIL 2 and SIL 3 IEC 62061 maximum SIL 2 and SIL 3 IEC 61800-5-2					
	Mean time to dangerous failure	MTTFd ≥ 100 [years] (313a)					
	Effectiveness of safety observation system or safety observation subsystem	DC = High, 97.6 [%]					
Safety performance	Probability of dangerous Failure per Hour	PFH = 6.57 × 10 ⁻⁹ [1/h]					
	Mission time	TM = 20 [years]					
	Response performance (Note 1)	Using input device: 15 ms or less					
	Speed observation resolution	Depends on a command resolution (0.1 r/min or less at 22-bit position command)					
	Position observation resolution	1/32 rev					
	Input device	6 points × 2 systems (source/sink)					
	Output device	Source: 3 points x 2 systems and 1 point x 1 system Sink: 1 point x 1 system					
	Safe torque off (STO)	Category 4 PL e, SIL 3 (Note 2)/Category 3 PL d, SIL 2					
	Safe stop 1 (SS1)	Category 4 PL e, SIL 3 (Note 2)/Category 3 PL d, SIL 2					
	Safe stop 2 (SS2) (Note 4, 5)	Category 4 PL e, SIL 3 (Note 2)/Category 3 PL d, SIL 2					
Safety sub-function	Safe operating stop (SOS) (Note 4, 5)	Category 4 PL e, SIL 3 (Note 2)/Category 3 PL d, SIL 2					
(IEC 61800-5-2)	Safely-limited speed (SLS) (Note 4)	Category 4 PL e, SIL 3 (Note 2, 3)/Category 3 PL d, SIL 2					
	Safe brake control (SBC)	Category 4 PL e, SIL 3 (Note 2)/Category 3 PL d, SIL 2					
	Safe speed monitor (SSM) (Note 4)	Category 4 PL e, SIL 3 (Note 2, 3)/Category 3 PL d, SIL 2					
	Status monitor (Note 6)	Category 4 PL e, SIL 3/Category 3 PL d, SIL 2					
Satisfied standards CE marking		EMC: EN 61800-3 MD: EN ISO 13849-1:2015, EN 61800-5-2, EN IEC 62061					
Structure (IP rating)		Natural cooling, open (IP20 when mounted on servo amplifier and IP00 for MR-D30 alone)					
	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)					
	Ambient humidity	Operation/Storage: 5 %RH to 90 %RH (non-condensing)					
Environment	Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust					
	Altitude	2000 m or less above sea level					
	Vibration resistance	5.9 m/s ² at 10 Hz to 57 Hz					
Mass	[kg]	0.15					

- Notes: 1. Time from STO input to energy shut off.

 2. To meet Category 4 PL e, SIL 3, an input diagnosis using test pulse is required.

 3. To meet Category 4 PL e, SIL 3, a combination with HG-KR_W0C, HG-SR_W0C, or HG-JR_W0C servo motor is required.
 - 4. Linear servo system, direct drive servo system, and fully closed loop control system do not support SLS, SSM, SS2, and SOS.

 - 5. To achieve SS2 and SOS, a combination with HG-KR_W0C, HG-SR_W0C, or HG-JR_W0C servo motor is required.
 6. The status monitor is an original function of Mitsubishi Electric. Refer to "MR-D30 Instruction Manual" for the achievable safety level and the types of the status monitor.
 7. This is not supported by MR-J4-03A6(-RJ).

Functional Safety Unit (MR-D30)

GF-RJ B-RJ B-RJ100 A-RJ

List of compatible software version

Achievable safety sub-function depends on the software versions of MR-D30 and the servo amplifier, and compatibility of the servo motor with functional safety. Refer to the table below:

For MR-J4-_GF_-RJ

Safety sub-function control by input device

MR-D30 software version	Servo amplifier software version	Safety sub-function (IEC/EN 61800-5-2)	Servo motors with functional safety	Servo amplifier
A1 or later	A3 or later	STO/SS1/SBC/SLS/SSM/ SOS/SS2	HG-KR_W0C HG-SR_W0C HG-JR_W0C	MR-J4GFRJ

Safety sub-function control by network

•	•			
MR-D30 software version	Servo amplifier software version	Safety sub-function (IEC/EN 61800-5-2)	Servo motors with functional safety	Servo amplifier
A2 or later	A3 or later	STO/SS1/SBC/SLS/SSM/ SOS/SS2	HG-KR_W0C HG-SR_W0C HG-JR_W0C	MR-J4GFRJ

For MR-J4-_B_-RJ/MR-J4-DU_B_-RJ/MR-J4-_A_-RJ/MR-J4-DU_A_-RJ $\,$

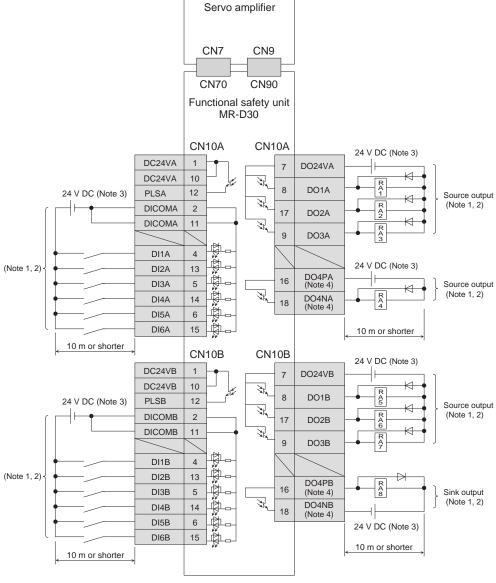
MR-D30 software version	Servo amplifier software version	Safety sub-function (IEC/EN 61800-5-2)	Servo motors with functional safety	Servo amplifier
A0	B3 or later	STO/SS1/SBC/SLS/SSM	Not compatible	MR-J4_BRJ
	B3/B4	STO/SS1/SBC/SLS/SSM	Not compatible	MR-J4_BRJ
A1 or later	B5 or later	STO/SS1/SBC/SLS/SSM/ SOS/SS2	HG-KR_W0C HG-SR_W0C HG-JR_W0C	MR-J4_BRJ MR-J4_ARJ (Note 1) MR-J4-DU_BRJ MR-J4-DU_ARJ (Note 2)

Notes: 1. MR-D30 is compatible with MR-J4_A_-RJ manufactured in November 2014 or later. 2. MR-D30 is compatible with MR-J4-DU_A_-RJ manufactured in January 2015 or later.

Functional Safety Unit (MR-D30)

GF-RJ B-RJ B-RJ100 A-RJ

Connection Example



Notes: 1. Separate all of the external wirings into two systems. Connect separately even for the input and output power supply (24 V DC and 0 V common) connection. Do not wire between CN10A and CN10B.

2. Assign each input/output device by the combination of connector pins shown in the table below. Refer to "MR-D30 Instruction Manual" for each device.

Combination for input connector pin
DI1A (CN10A-4)/DI1B (CN10B-4)
DI2A (CN10A-13)/DI2B (CN10B-13)
DI3A (CN10A-5)/DI3B (CN10B-5)
DI4A (CN10A-14)/DI4B (CN10B-14)
DI5A (CN10A-6)/DI5B (CN10B-6)
DI6A (CN10A-15)/DI6B (CN10B-15)

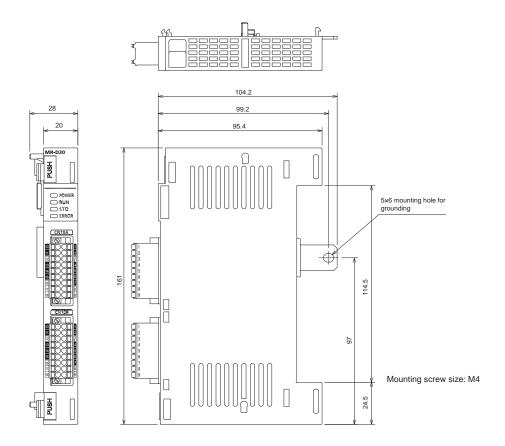
Combination for output connector pin
DO1A (CN10A-8)/DO1B (CN10B-8)
DO2A (CN10A-17)/DO2B (CN10B-17)
DO3A (CN10A-9)/DO3B (CN10B-9)
DO4NA (CN10A-18)/DO4PB (CN10B-16)

- 3. Provide an external power supply of 24 V DC ± 10% for the interface. When all input/output points are used, the total current capacity of 0.8 A is required. For convenience of illustration, the diagram shows separate 24 V DC power supplies for input and output signals. However, the input and output signals can share a common power supply.
- 4. DO4PA (CN10A-16), DO4NA (CN10A-18), DO4PB (CN10B-16) and DO4NB (CN10B-18) are not available with MR-D30 manufactured in September 2014 or earlier. Do not connect anything to these pins.

Functional Safety Unit (MR-D30)

GF-RJ B-RJ B-RJ100 A-RJ

Dimensions



[Unit: mm]

Safety Logic Unit (MR-J3-D05) (Note 5)

GF GF-RJ B B-RJ WB A A-RJ

The safety logic unit (MR-J3-D05) has SS1 (Safe Stop1) and STO functions. A combination of the servo amplifier and the safety logic unit achieves SS1 function.

Specifications

Sa	afety logic unit model	MR-J3-D05						
	Voltage	24 V DC						
Control circuit	Permissible voltage fluctuation	24 V DC ± 10%						
power supply	Required current capacity [A]	0.5 (Note 1, 2)						
Compatible sy	stem	2 systems (A-axis, B-axis independent)						
Shut-off input		4 points (2 points × 2 systems) SDI_: source/sink compatible (Note 3)						
Shut-off releas	e input	2 points (1 point × 2 systems) SRES_: source/sink compatible (Note 3)						
Feedback inpu	ıt	2 points (1 point × 2 systems) TOF_: source compatible (Note 3)						
Input type		Photocoupler insulation, 24 V DC (external supply), internal limited resistance 5.4 k Ω						
Shut-off output	t	8 points (4 points × 2 systems) STO_ : source compatible (Note 3) SDO_ : source/sink compatible (Note 3)						
Output type		Photocoupler insulation, open-collector type Permissible current: 40 mA or less per output, Inrush current: 100 mA or less per output						
Delay time set	ting	A-axis: select from 0 s, 1.4 s, 2.8 s, 5.6 s, 9.8 s or 30.8 s B-axis: select from 0 s, 1.4 s, 2.8 s, 9.8 s or 30.8 s Accuracy: ±2%						
Functional safety		STO, SS1 (IEC/EN 61800-5-2) EMG STOP, EMG OFF (IEC/EN 60204-1)						
	Satisfied standards	ISO 13849-1:2015 Category 3 PL d, IEC 61508 SIL 2, IEC 62061 maximum SIL 2, IEC 61800-5-2						
	Response performance (when delay time is set to 0 s) (Note 4)	10 ms or less (STO input OFF → shut-off output OFF)						
Safety performance	Mean time to dangerous failure (MTTFd)	MTTFd ≥ 100 [years] (516a)						
	Diagnostic coverage (DC)	DC = Medium, 93.1 [%]						
	Probability of dangerous Failure per Hour (PFH)	4.75 × 10 ⁻⁹ [1/h]						
Satisfied standards	CE marking	LVD: EN 61800-5-1 EMC: EN 61800-3 MD: EN ISO 13849-1:2015, EN 61800-5-2, EN IEC 62061						
Structure (IP ra	ating)	Natural cooling, open (IP00)						
	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)						
	Ambient humidity	Operation/storage: 5 %RH to 90 %RH (non-condensing)						
Environment	Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust						
	Altitude	1000 m or less above sea level						
	Vibration resistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y and Z axes)						
Mass	[kg]							

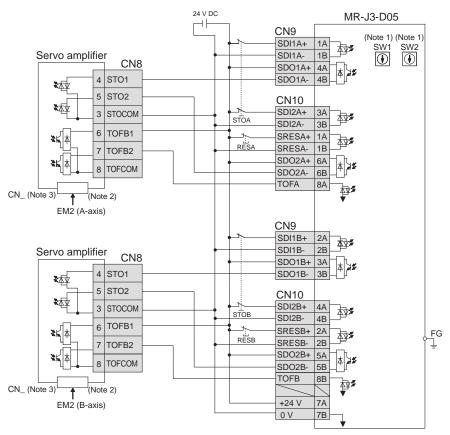
Notes: 1. Inrush current of approximately 1.5 A flows instantaneously when the power is switched on. Select an appropriate capacity of a power supply considering the inrush current.

- 2. Power-on duration of the safety logic unit is 100,000 times.
- 3. _ in signal name indicates a number and axis name.
- 4. Contact your local sales office for test pulse input.
 5. This is not supported by MR-J4W2-0303B6 and MR-J4-03A6(-RJ).

Safety Logic Unit (MR-J3-D05)

GF GF-RJ B B-RJ WB A A-RJ

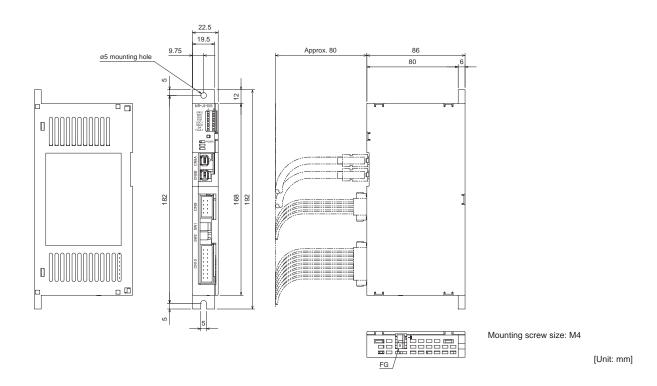
Connection example



Notes: 1. Set delay time of STO output with SW1 and SW2.

- This connection is for source interface.
- 3. This connector is CN3 for MR-J4-_GF_(-RJ)/MR-J4-_B_(-RJ)/MR-J4-DU_B_(-RJ)/MR-J4W_-B, and CN1 for MR-J4-_A_(-RJ)/MR-J4-DU_A_(-RJ).

Dimensions



Extension IO Unit (MR-D01) (Note 3)

Digital/analog inputs and outputs can be increased by combining extension IO unit (MR-D01).

Specification

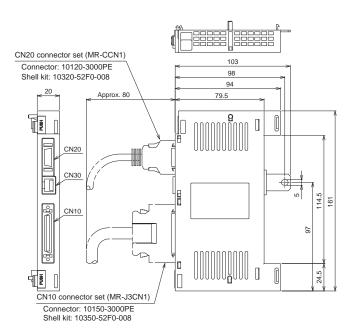
Extension IO unit model		MR-D01			
Interface power supply		24 V DC ±10% (required current capacity: 0.8 A (Note 1))			
Digital input		30 points, photocoupler insulation, sink/source compatible			
Digital outpo	ut	16 points, photocoupler insulation, sink/source compatible			
Analog inpu	t	2 channels, 0 V DC to ± 10 V DC (input impedance: $10 \text{ k}\Omega$ to $12 \text{ k}\Omega$)			
Analog outp	out	2 channels, 0 V DC to ±12 V DC			
Power supply for analog input signal		P15R: +15 V DC, permissible current: 30 mA (Note 2) N12R: -12 V DC, permissible current: 30 mA (Note 2)			
Structure (II	rating)	Natural cooling, open (IP00)			
	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)			
	Ambient humidity	Operation/storage: 5 %RH to 90 %RH (non-condensing)			
Environment	Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust			
Altitude Vibration resistance		1000 m or less above sea level			
		5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y and Z axes)			
Mass [g]		140			

Notes: 1. A 24 V DC power supply for input/output signals can be shared by the servo amplifier and MR-D01. In this case, secure the power supply capacity corresponding to the points of the input/output signals to be used.

2. P15R can be used as a power supply for TLA and VC. N12R can be used as a power supply for VC. Note that the power voltage varies between -12 V to -15 V.

3. MR-D01 extension IO unit is supported by MR-J4-_A-_RJ servo amplifiers with software version B7 or later. Note that MR-D01 is not supported by MR-J4-03A6(-RJ) and

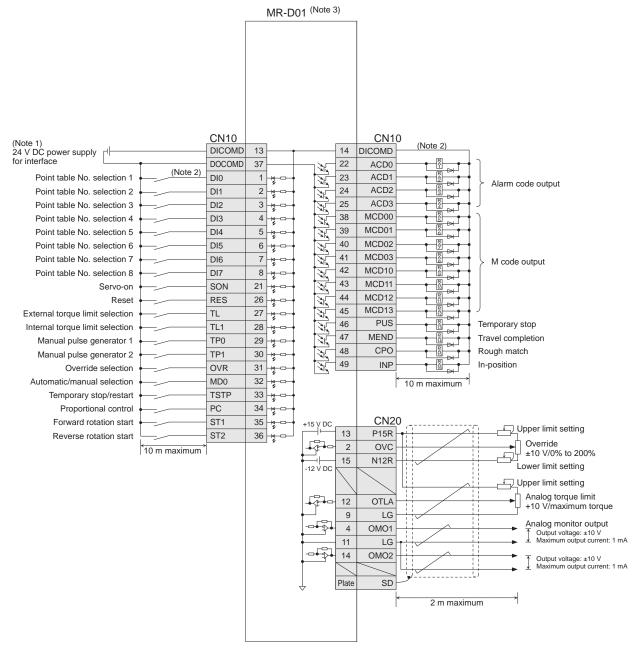
Dimensions



[Unit: mm]

Extension IO Unit (MR-D01): Connection Example (Point Table Positioning Operation)

A-RJ



Notes: 1. A 24 V DC power supply for input/output signals can be shared by the servo amplifier and MR-D01. In this case, secure the power supply capacity corresponding to the points of the input/output signals to be used

points of the input/output signals to be used.

2. This is for sink wiring. Source wiring is also possible. Refer to "MR-J4-_A_-RJ MR-J4-03A6-RJ Servo Amplifier Instruction Manual (Positioning Mode)" for details.

^{3.} MR-D01 connects directly to CN7 connector of MR-J4-_A-RJ.

Regenerative Option

GF GF-RJ B B-RJ WB A A-RJ

200 V/100 V

	Permissible regenerative power [W] (Note 3)																	
Servo amplifier model	Built-in regenerative resistor (standard accessory) (Note 5)			Regenerative option														
	resistor	G	RZG40								MR					1		
	10010101	0.8 Ω × 4 (Note 2)	0.6 Ω × 5 (Note 2)	0.5 Ω × 5 (Note 2)	032 40 Ω	12 40 Ω	30 (Note 6)	3N (Note 6)	31 (Note 6)	32 (Note 6)	50 (Note 1)	5N (Note 1)	51 (Note 1)	5R (Note 2)	9F (Note 2)	9T (Note 2) 2.5 Ω	14 26 Ω	34 (Note 6) 26 Ω
MR-J4-10GF/B/A MR-J4-10GF1/ B1/A1	-	-	-	-	30	-	-	-	-	-	-	-	-	-	-	-	-	-
MR-J4-20GF/B/A MR-J4-20GF1/ B1/A1	10	-	-	-	30	100	-	-	-	-	-	-	-	-	-	-	-	-
MR-J4-40GF/B/A MR-J4-40GF1/ B1/A1	10	-	-	-	30	100	-	-	-	-	-	-	-	-	-	-	-	-
MR-J4-60GF/B/A	10	-	-	-	30	100	-	-	-	-	-	-	-	-	-	-	-	-
MR-J4-70GF/B/A	20	-	-	-	30	100	-	-	-	300	-	-	-	-	-	-	-	-
MR-J4-100GF/B/A	20	-	-	-	30	100	-	-	-	300	-	-	-	-	-	-	-	-
MR-J4-200GF/B/A	100	-	-	-	-	-	300	-	-	-	500	-	-	-	-	-	-	-
MR-J4-350GF/B/A	100	-	-	-	-	-	-	300	-	-	-	500	-	-	-	-	-	-
MR-J4-500GF/B/A	130	-	-	-	-	-	-	-	300	-	-	-	500	-	-	-	-	-
MR-J4-700GF/B/A	170	-	-	-	-	-	-	-	300	-	-	-	500	-	-	-	-	-
MR-J4-11KGF/B/A	-	500 (800)	-	-	-	-	-	-	-	-	-	-	-	500 (800)	-	-	-	-
MR-J4-15KGF/B/A	-	-	850 (1300)	-	-	-	-	-	-	-	-	-	-	-	850 (1300)	-	-	-
MR-J4-22KGF/B/A	-	-	-	850 (1300)	-	-	-	-	-	-	-	-	-	-	-	850 (1300)	-	-
MR-J4W2-22B	20	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	100	-
MR-J4W2-44B	20	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	100	-
MR-J4W2-77B	100	-	-	-	-	-	-	300	-	-	-	-	-	-	-	-	-	-
MR-J4W2-1010B	100	-	-	-	-	-	-	300	-	-	-	-	-	-	-	-	-	-
MR-J4W3-222B	30	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	100	300
MR-J4W3-444B	30	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	100	300

Desistence reconnection		Permissible regenerative power [W] of regenerative option (Note 3)						
Resistance regeneration converter unit model	Drive unit model	MR-RB139	MR-RB137					
		1.3 Ω	1.3 Ω (Note 4)					
MR-CR55K	MR-J4-DU30KB/A MR-J4-DU37KB/A	1300	3900					

Notes: 1. Be sure to cool the unit forcibly with a cooling fan (92 mm x 92 mm, minimum air flow: 1.0 m³/min). The cooling fan must be prepared by user.

- 2. The value in brackets is applicable when cooling fans (two units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. PA02] is changed.
- 3. The power values in this table are resistor-generated powers, not rated powers.
- 4. This is the resultant resistance when three units of MR-RB137 are connected in parallel.
- 5. The regenerative resistor enclosed with the servo amplifiers 11 kW to 22 kW does not have a protective cover, and touching the resistor (including the wiring screws) may cause a burn or an electric shock. Provide safety measures such as a protective cover or use MR-RB_ regenerative option.
- 6. Depending on the operating environment, it may be necessary to cool the unit forcibly with a cooling fan (92 mm x 92 mm, minimum air flow: 1.0 m³/min). Refer to relevant Servo Amplifier Instruction Manual for details. The cooling fan must be prepared by users.

* Precautions when mounting/connecting the regenerative option

- 1. The regenerative option causes a temperature rise of 100 °C or higher relative to the ambient temperature. Fully examine heat dissipation, installation position, wires used before installing the unit. Use flame-retardant wires or apply flame retardant on wires, and keep the wires clear of the unit.
- 2. Use twisted wires for connecting the regenerative option to the servo amplifier, and keep the wire length to a maximum of 5 m.
- 3. Use twisted wires for connecting a thermal sensor, and make sure that the sensor does not fail to work properly due to inducted noise.
- 4. There are restrictions on the mounting direction of the regenerative option. Refer to relevant Servo Amplifier Instruction Manual for details.

Regenerative Option

GF GF-RJ B B-RJ WB A A-RJ

400 V

				Permissible regenerative power [W] (Note 4)										
Servo amplifier	Built-in	External regenerative resistor (standard accessory) (Note 6)		Regenerative option										
model	regenerative	GRZ	G400-		MR-RB									
	resistor	2.5 Ω × 4	2 Ω × 5 (Note 2)	1H-4	3M-4 (Note 1)	3G-4 (Note 1)	34-4 (Note 1)	3U-4 (Note 1)	5G-4 (Note 1)	54-4 (Note 1)	5U-4 (Note 1)	5K-4 (Note 2)	6K-4 (Note 2)	
		(11010 2)	(11010 2)	82 Ω	120 Ω	47 Ω	26 Ω	22 Ω	47 Ω	26 Ω	22 Ω	10 Ω	10 Ω	
MR-J4-60GF4/ B4/A4	15	-	-	100	300	-	-	-	-	-	-	-	-	
MR-J4-100GF4/ B4/A4	15	-	-	100	300	-	-	-	-	-	-	-	-	
MR-J4-200GF4/ B4/A4	100	-	-	-	-	300	-	-	500	-	-	-	-	
MR-J4-350GF4/ B4/A4	100	-	-	-	-	300	-	-	500	-	-	-	-	
MR-J4-500GF4/ B4/A4	130 (Note 3)	-	-	-	-	-	300	-	-	500	-	-	-	
MR-J4-700GF4/ B4/A4	170 (Note 3)	-	-	-	-	-	-	300	-	-	500	-	-	
MR-J4-11KGF/ B4/A4	-	500 (800)	-	-	-	-	-	-	-	-	-	500 (800)	-	
MR-J4-15KGF/ B4/A4	-	-	850 (1300)	-	-	-	-	-	-	-	-	-	850 (1300)	
MR-J4-22KGF/ B4/A4	-	-	850 (1300)	-	-	-	-	-	-	-	-	-	850 (1300)	

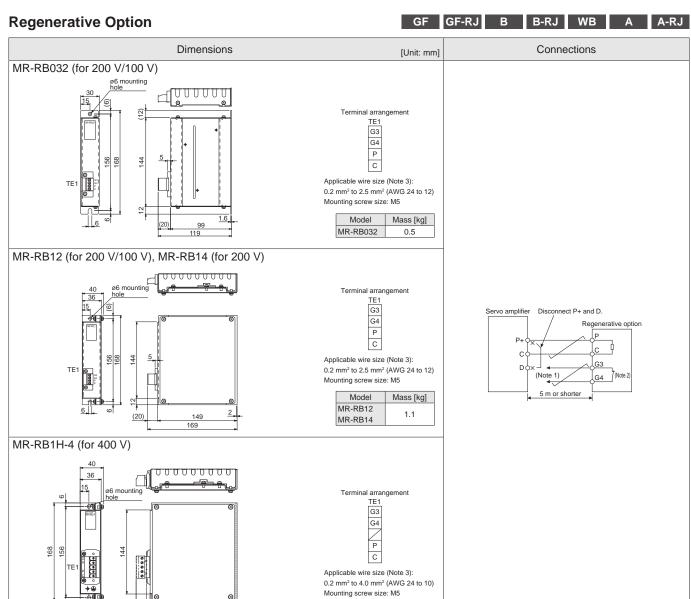
Desistance representation		Permissible regenerative power [W] of regenerative option (Note 4)					
Resistance regeneration converter unit model	Drive unit model	MR-RB137-4	MR-RB13V-4				
converter unit model		4 Ω	4 Ω (Note 5)				
	MR-J4-DU30KB4/A4		3900				
MR-CR55K4	MR-J4-DU37KB4/A4	1300					
WIK-CR35K4	MR-J4-DU45KB4/A4	1300					
	MR-J4-DU55KB4/A4						

Notes: 1. Be sure to cool the unit forcibly with a cooling fan (92 mm x 92 mm, minimum air flow: 1.0 m³/min). The cooling fan must be prepared by user.

- 2. The value in brackets is applicable when cooling fans (two units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. PA02] is changed.
- 3. The servo amplifier built-in regenerative resistor supports the maximum torque deceleration when the servo motor is used within the rated speed and the recommended load to motor inertia ratio. Contact your local sales office if the operating motor speed or the load to motor inertia ratio exceeds the rated speed or the recommended ratio.
- 4. The power values in this table are resistor-generated powers, not rated powers. 5. This is the resultant resistance when three units of MR-RB13V-4 are connected in parallel.
- 6. The regenerative resistor enclosed with the servo amplifiers 11 kW to 22 kW does not have a protective cover, and touching the resistor (including the wiring screws) may cause a burn or an electric shock. Provide safety measures such as a protective cover or use MR-RB_ regenerative option.

* Precautions when mounting/connecting the regenerative option

- 1. The regenerative option causes a temperature rise of 100 °C or higher relative to the ambient temperature. Fully examine heat dissipation, installation position, wires used before installing the unit. Use flame-retardant wires or apply flame retardant on wires, and keep the wires clear of the unit.
- 2. Use twisted wires for connecting the regenerative option to the servo amplifier, and keep the wire length to a maximum of 5 m.
- Use twisted wires for connecting a thermal sensor, and make sure that the sensor does not fail to work properly due to inducted noise.
 There are restrictions on the mounting direction of the regenerative option. Refer to relevant Servo Amplifier Instruction Manual for details.



- Notes: 1. Create a sequence circuit that turns off the magnetic contactor when abnormal overheating occurs.

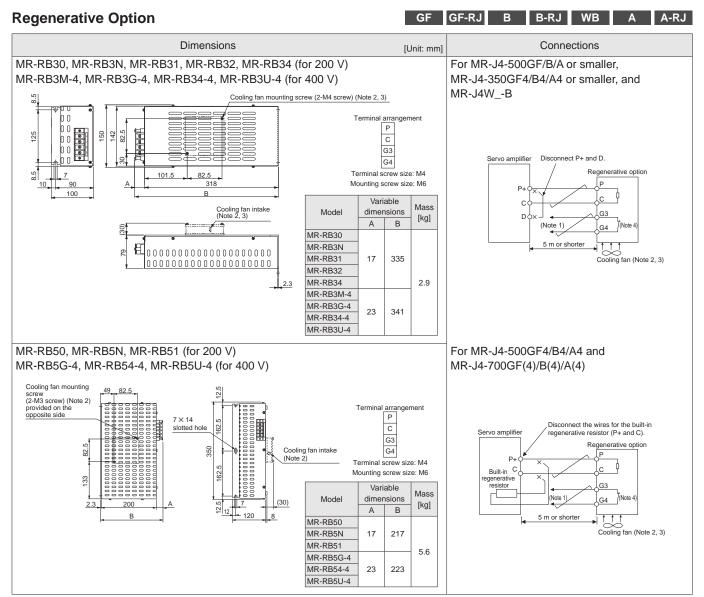
 - G3 and G4 terminals are thermal sensor. G3-G4 opens when the regenerative option overheats abnormally.
 The wire size shows wiring specification of the connector. Refer to "Wires, Molded-Case Circuit Breakers and Magnetic Contactors" in this catalog for examples of wire size selection.

Model

MR-RB1H-4

Mass [kg]

1.1

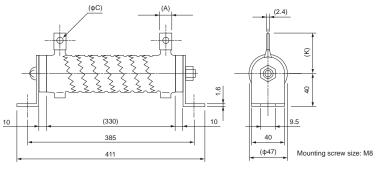


- Notes: 1. Create a sequence circuit that turns off the magnetic contactor when abnormal overheating occurs.

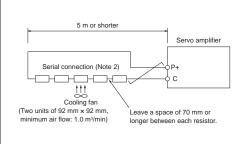
 2. When using MR-RB3M-4, MR-RB3G-4, MR-RB3U-4, MR-RB3U-4, MR-RB5D, MR-RB5N, MR-RB5H, MR-RB5G-4, MR-RB5U-4, cool the unit forcibly with a cooling fan (92 mm x 92 mm, minimum air flow: 1.0 m³/min). The cooling fan must be prepared by user.
 - 3. When MR-RB30, MR-RB3N, MR-RB31, MR-RB32, or MR-RB34 is used, it may be necessary to cool the unit forcibly with a cooling fan (92 mm x 92 mm, minimum air flow: 1.0 m³/min), depending on the operating environment. Refer to relevant Servo Amplifier Instruction Manual for details. The cooling fan must be prepared by user.

Regenerative Option Dimensions Connections [Unit: mm] Standard accessory (Note 1) GRZG400-0.8 $\Omega,$ GRZG400-0.6 $\Omega,$ GRZG400-0.5 Ω (for 200 V)

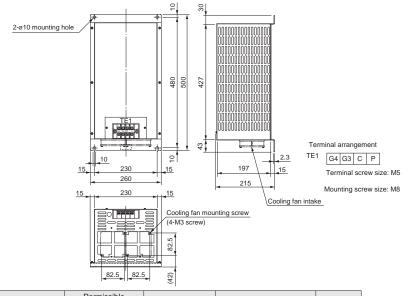
GRZG400-2.5 Ω , GRZG400-2 Ω (for 400 V)



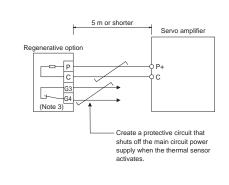
Model	Qty.	Permissible regenerative power	With cooling fan	Resistance value	Variable dimensions			Mass/
		[W]		[Ω]	Α	С	K	unii [kg]
GRZG400-0.8Ω	4	500	800	3.2 (0.8 Ω × 4)	10	5.5	39	
GRZG400-0.6Ω	5	850	1300	3 (0.6 Ω × 5)	16	8.2	46	
GRZG400-0.5Ω	5	850	1300	2.5 (0.5 Ω × 5)	10	0.2	40	0.8
GRZG400-2.5Ω	4	500	800	10 (2.5 Ω × 4)	10		39	
GRZG400-2Ω	5	850	1300	10 (2 Ω × 5)	10	5.5	39	



MR-RB5R, MR-RB9F, MR-RB9T (for 200 V) (Note 1) MR-RB5K-4, MR-RB6K-4 (for 400 V) (Note 1)

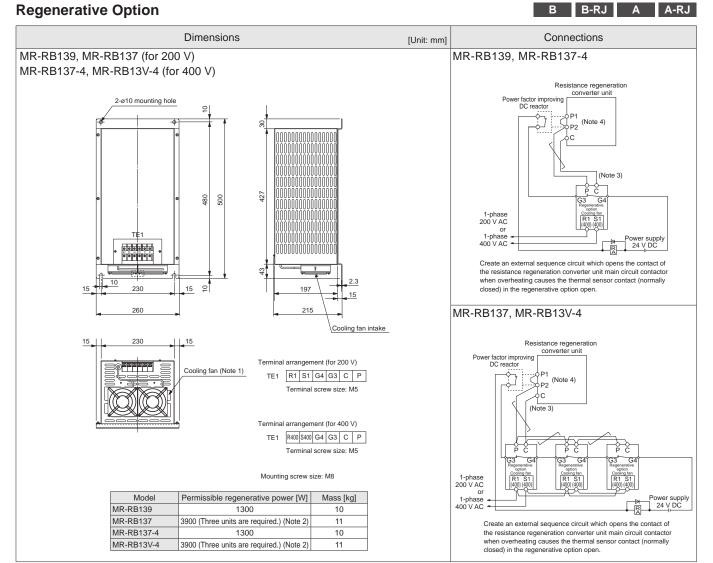


Model	Permissible regenerative power [W]	With cooling fan [W]	Description	Mass [kg]
MR-RB5R	500	800	GRZG400-0.8Ω × 4	10
MR-RB9F	850	1300	GRZG400-0.6Ω × 5	11
MR-RB9T	850	1300	GRZG400-0.5 $\Omega \times 5$	11
MR-RB5K-4	500	800	GRZG400-2.5Ω × 4	10
MR-RB6K-4	850	1300	GRZG400-2 $\Omega \times 5$	11
		-		



otes: 1	 To increase the regenerative brakin 	ig frequency, install cooling fa	ans (two units of 92 mm $ imes$ 9	32 mm, minimum air flow:	1.0 m ³ /min), and then change [Pr. PA02]. The state of the change [Pr. PA02].	he cooling
	fans must be prepared by user.					

- 2. By installing a thermal sensor, create a safety circuit that shuts off the main circuit power supply when abnormal overheating occurs. 3. G3 and G4 terminals are thermal sensor. G3-G4 opens when the regenerative option overheats abnormally.



Notes: 1. One unit of cooling fan is attached for MR-RB137-4 and MR-RB13V-4.

- 2. Three units of MR-RB137 or MR-RB13V-4 are required per resistance regeneration converter unit.
- 3. Connect the regenerative option to the resistance regeneration converter unit, and keep the total length of the wiring within 5 m. 4. Disconnect a short-circuit bar between P1 and P2 when using the power factor improving DC reactor.

Multifunction Regeneration Converter (FR-XC, FR-XC-H) (Note 5) GF GF-RJ B B-RJ A A-RJ

FR-XC multifunction regeneration converter is suitable for 200 V class servo amplifiers ranged from 100 W to 22 kW, and FR-XC-H for 400 V class servo amplifiers ranged from 600 W to 22 kW. The multifunction regeneration converter is not compatible with multi-axis servo amplifiers.

Use the common bus regeneration mode with the harmonic suppression function disabled. The power regeneration mode is not supported.

200 V class

Multifunction rege	Multifunction regeneration converter FR-XC-		7.5K	11K	15K	22K	30K	37K	55K	
Capacity		[kW]	7.5	11	15	22	30	37	55	
Maximum number	of connectable servo amplifiers					10				
Total capacity of co	onnectable servo amplifiers (Note 1)	[kW]	3.5 (5.5)	5.5 (7.5)	7.5 (11)	22	30	37	55	
Continuous output	(Note 1)	[kW]	3.5 (5.5)	5.5 (7.5)	7.5 (11)	18.5	22	30	45	
Rated input	Power driving		33	47	63	92	124	151	223	
current [A	Regenerative driving		26	37	51	74	102	125	186	
Overload current i	rating			-	100% co	ntinuous / 15	50% 60 s			
	Rated input AC voltage/frequer	псу		Т	hree-phase :	200 to 240 V	AC, 50/60 H	łz		
Dower course	Permissible AC voltage fluctuat	tion		Т	hree-phase	170 to 264 V	AC, 50/60 H	łz		
Power source	Permissible frequency fluctuation	on	±5%							
	Power supply capacity	[kVA]	17	20	28	41	52	66	100	
IP rating (IEC 605	29)		Open type (IP00)							
Cooling system			Forced air							
	Surrounding air temperature		-10 °C to 50 °C (non-freezing)							
	Surrounding air humidity		90 %RH or less (non-condensing)							
	Storage temperature		-20 °C to 65 °C							
Environment	Atmosphere		Indoors (without corrosive gas, flammable gas, oil mist, dust and dirt)							
	Altitude		2500 m or less (For the installation at an altitude above 1000 m, consider a 3%							
	Allitude		reduction in the rated current per 500 m increase in altitude.)							
Vibration resistance		5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y, Z axes)								
Molded-case circuit breaker or earth-leakage current		ent	100AF 60A	100AF 75A	225AF 125A	225AF 175A	225AF 225A	400AF 250A	400AF 400A	
breaker (Note 4)		(30AF 30A)	(50AF 50A)	(100AF 75A)	(100AF 100A)	(125AF 125A)	(125AF 125A)	(225AF 175A)		
Magnetic contactor (Note 4)			S-T35	S-T50	S-T65	S-T100	S-N125	S-N150	S-N220	
iviagnetic contactor (******)			(S-T21)	(S-T35)	(S-T50)	(S-T65)	(S-T80)	(S-T100)	(S-N125)	

400 V class

100 V 01400										
Multifunction rege	eneration converter FR	R-XC-H	7.5K	11K	15K	22K	30K	37K	55K	
Capacity		[kW]	7.5	11	15	22	30	37	55	
Maximum numbe	r of connectable servo amplifiers					10				
. ,	onnectable servo amplifiers (Note 1)	[kW]	3.5 (5.5)	5.5 (7.5)	7.5 (11)	22	30	37	55	
Continuous output	t (Note 1)	[kW]	3.5 (5.5)	5.5 (7.5)	7.5 (11)	18.5	22	30	45	
Rated input	Power driving		18	25	34	49	65	80	118	
current [A	Regenerative driving		14	20	27	39	54	66	98	
Overload current	rating				100% co	ntinuous / 15	50% 60 s			
	Rated input AC voltage/frequence	cy (Note 2)		Т	hree-phase :	380 to 500 V	AC, 50/60 H	lz		
Power source	Permissible AC voltage fluctuation	n (Note 3)	Three-phase 323 to 550 V AC, 50/60 Hz							
Power source	Permissible frequency fluctuati	on	±5%							
	Power supply capacity	[kVA]	17	20	28	41	52	66	100	
IP rating (IEC 605	529)		Open type (IP00)							
Cooling system			Forced air							
	Surrounding air temperature				-10 °C to	50 °C (non	-freezing)			
	Surrounding air humidity		90 %RH or less (non-condensing)							
	Storage temperature		-20 °C to 65 °C							
Environment	Atmosphere		Ind	oors (without	corrosive ga	as, flammabl	e gas, oil mi	st, dust and	dirt)	
	Altitude		2500 m or less (For the installation at an altitude above 1000 m, consider a 3%							
Allitude			reduction in the rated current per 500 m increase in altitude.)							
Vibration resistance			-			tions of X, Y,				
Molded-case circuit breaker or earth-leakage current		30AF 30A	50AF 50A	100AF 60A	100AF 100A		225AF 150A	225AF 200A		
breaker (Note 4)		(30AF 15A)	(30AF 20A)	(30AF 30A)	(50AF 50A)	(60AF 60A)	(100AF 75A)	(100AF 100A)		
Magnetic contacto	or (Note 4)		S-T21	S-T25	S-T35	S-T50	S-T65	S-T80	S-N125	
iviagnetic contactor ()		0 .2.	(S-T21)	(S-T21)	(S-T25)	(S-T35)	(S-T50)	(S-T65)		

Notes: 1. The values in brackets are applicable when the number of connected servo amplifiers is six or less.

- 2. When connecting to a servo amplifier, use with a voltage range of 380 V to 480 V.
 3. When connecting to a servo amplifier, use with a voltage range of 323 V to 528 V.
- 4. The models in brackets are applicable when the capacity [kW] of FR-XC-(H) ≥ Total rated capacity [kW] of servo amplifiers connected to FR-XC-(H) × 2
- 5. The following are specifications at the time of August 2023.
 - For selecting an FR-XC multifunction regeneration converter, refer to the latest "FR-XC Instruction Manual" and relevant Servo Amplifier Instruction Manual.

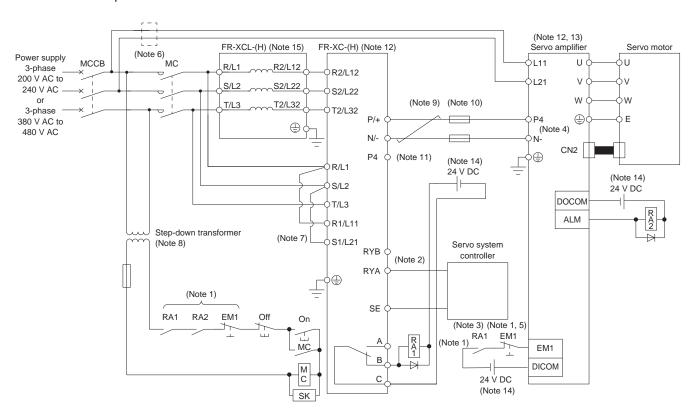
* Precautions when selecting the multifunction regeneration converter

- 1. Total rated capacity [kW] of servo amplifiers connected to FR-XC-(H) \leq Capacity [kW] of FR-XC-(H)
- 2. Effective value [kW] of total output power of servo motors ≤ Continuous output [kW] of FR-XC-(H)
- 3. Maximum value [kW] of total output power of servo motors \leq FR-XC-(H) capacity [kW] \times 1.5

Multifunction Regeneration Converter (FR-XC, FR-XC-H)

GF GF-RJ B B-RJ A A-RJ

Connection example



Notes: 1. Create a sequence that shuts off the main circuit power when either:

An alarm occurs on FR-XC-(H) or the servo amplifier, or

EM1 (Forced stop 1) is validated.

- 2. For the servo amplifier, create a sequence that switches the servo-on after FR-XC-(H) is ready.
- 3. Create a sequence that stops the servo motor with the emergency stop input to the servo system controller when an alarm occurs on FR-XC-(H). When the emergency stop input is not available in the servo system controller, stop the servo motor with the forced stop input to the servo amplifier as shown in the diagram.
- 4. Disconnect the short-circuit bar between P3 and P4 when using FR-XC-(H).
- 5. Set [Pr. PA04] to "0 0 _ . " to enable EM1 (Forced stop 1).
- 6. When wires used for L11 and L21 are thinner than those for L1, L2, and L3, use a molded-case circuit breaker.
- 7. When using a separate power supply for the control circuit, remove the short-circuit bars between R/L1 and R1/L11, and S/L2 and S1/L21.
- 8. When FR-XC-H is used, a step-down transformer is required if coil voltage of the magnetic contactor is in 200 V class.
 9. Use twisted wires for connecting the DC power supply between FR-XC-(H) and the servo amplifiers, and keep the wire length to a maximum of 5 m (3 m or less for EMC compliance).
- 10. Install a fuse between each FR-XC-(H) and servo amplifier.
- 11. Do not connect anything to the P4 terminal of FR-XC-(H).
- 12. Inputs/outputs (main circuit) of FR-XC-(H) and the servo amplifier include high frequency components, and they may interfere with peripheral communication devices. In this case, the interference can be reduced with the installation of a radio noise filter (FR-BIF or FR-BIF-H) or line noise filter (FR-BSF01 or FR-BLF).
- 13. When using 7 kW or smaller servo amplifiers, wire a built-in regenerative resistor.
- 14. For convenience of illustration, the diagram shows separate 24 V DC power supplies for input and output signals. However, the input and output signals can share a common power supply.
- 15. When using FR-XC-(H), be sure to use the following dedicated stand-alone reactor (FR-XCL or FR-XCL-H). Do not use a power factor improving AC reactor (FR-HAL or FR-HAL-H) or a power factor improving DC reactor (FR-HEL or FR-HEL-H) with FR-XC-(H).

Multifunction regeneration converter	Dedicated stand-alone reactor
FR-XC-7.5K	FR-XCL-7.5K
FR-XC-11K	FR-XCL-11K
FR-XC-15K	FR-XCL-15K
FR-XC-22K	FR-XCL-22K
FR-XC-30K	FR-XCL-30K
FR-XC-37K	FR-XCL-37K
FR-XC-55K	FR-XCL-55K

Multifunction regeneration converter	Dedicated stand-alone reactor
FR-XC-H7.5K	FR-XCL-H7.5K
FR-XC-H11K	FR-XCL-H11K
FR-XC-H15K	FR-XCL-H15K
FR-XC-H22K	FR-XCL-H22K
FR-XC-H30K	FR-XCL-H30K
FR-XC-H37K	FR-XCL-H37K
FR-XC-H55K	FR-XCL-H55K

Dynamic Brake

GF GF-RJ B B-RJ B-RJ100 A A-RJ

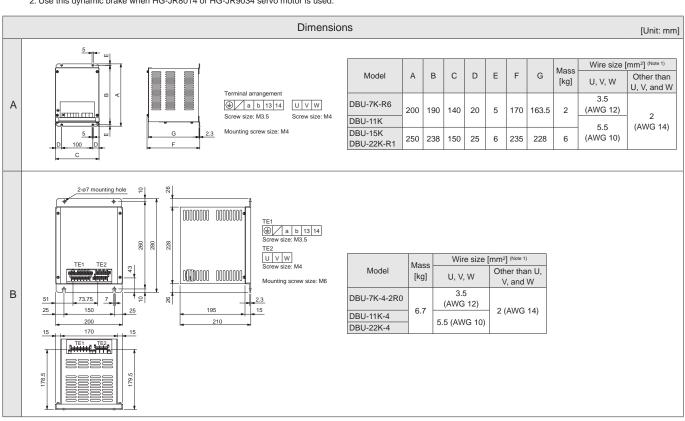
Use the following external dynamic brake (option) with the 9 kW or larger servo amplifiers.

Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.

Servo amplifier/ drive unit model	Dynamic brake model	Fig.
MR-J4-DU900B	DBU-7K-R6 DBU-11K (Note 1)	
MR-J4-11KGF/B/A MR-J4-DU11KB	DBU-11K	A
MR-J4-15KGF/B/A MR-J4-DU15KB	DBU-15K	A
MR-J4-22KGF/B/A MR-J4-DU22KB	DBU-22K-R1	

Servo amplifier/ drive unit model	Dynamic brake model	Fig.
MR-J4-DU900B4	DBU-7K-4-2R0 DBU-11K-4 (Note 2)	
MR-J4-11KGF4/B4/A4 MR-J4-DU11KB4	DBU-11K-4	В
MR-J4-15KGF4/B4/A4 MR-J4-DU15KB4 MR-J4-22KGF4/B4/A4 MR-J4-DU22KB4	DBU-22K-4	
MR-J4-DU30KB/A MR-J4-DU37KB/A	DBU-37K-R1	
MR-J4-DU30KB4/A4 MR-J4-DU37KB4/A4 MR-J4-DU45KB4/A4 MR-J4-DU55KB4/A4	DBU-55K-4-R5	С
MR-J4-DU45KB4-RJ100 MR-J4-DU55KB4-RJ100	DBU-P55K-4-B	D

Notes: 1. Use this dynamic brake when HG-JR801 or HG-JR903 servo motor is used. 2. Use this dynamic brake when HG-JR8014 or HG-JR9034 servo motor is used.



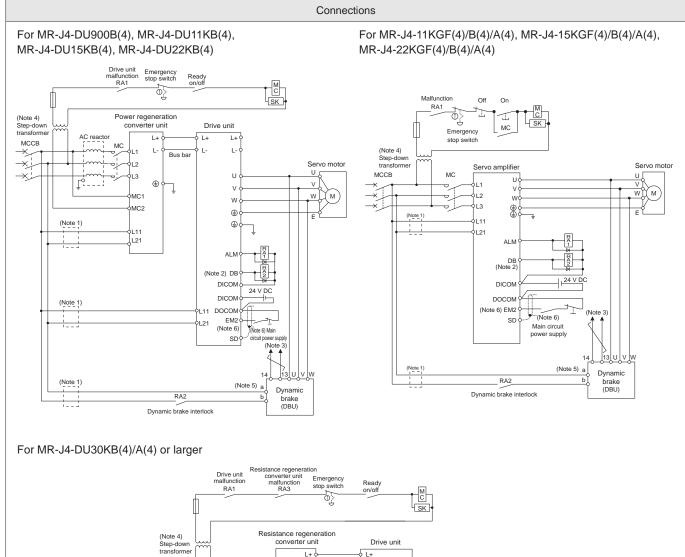
Notes: 1. The wire size is applicable when 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wires) is used.

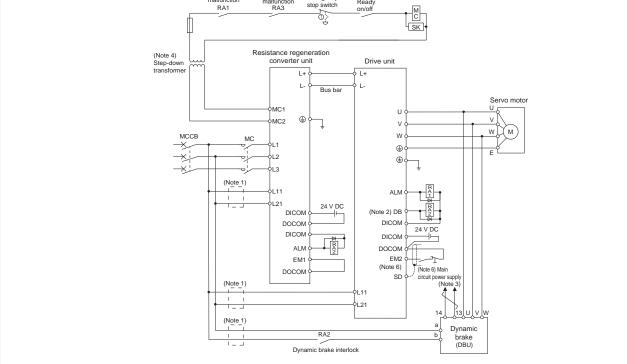
Dynamic Brake B B-RJ B-RJ100 A A-RJ Dimensions [Unit: mm] Wire size [mm²] (Note 1) Mass Model Other than U, V, and W [kg] С DBU-37K-R1 8 14 (AWG 6) 2 (AWG 14) DBU-55K-4-R5 11 TE1 a b 13 14 Terminal screw size: M3.5 Wire size [mm²] (Note 1) Mass Other than U, U, V, W [kg] V, and W D DBU-P55K-4-B (AWG 6) (AWG 14) 17.5

Notes: 1. The wire size is applicable when 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wires) is used.

Dynamic Brake

GF GF-RJ B B-RJ



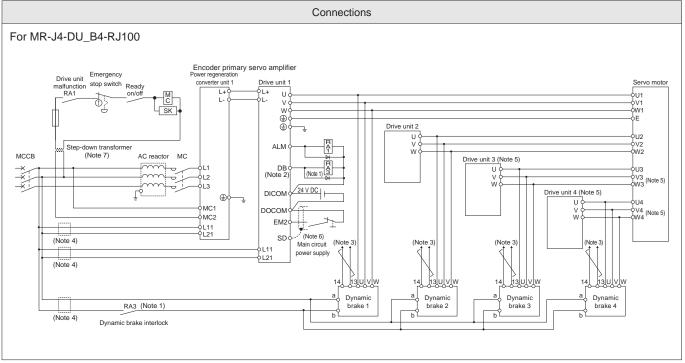


- Notes: 1. Install an overcurrent protection device (molded-case circuit breaker, fuse, etc.) to protect the branch circuit.

 2. Assign DB (Dynamic brake interlock) with [Pr. PD07] to [Pr. PD09] for MR-J4-B/MR-J4-B4/MR-J4-DU_B/MR-J4-DU_B4.

 3. The terminals 13 and 14 are normally opened outputs. If the dynamic brake is welded, the terminals 13 and 14 will be opened. Thus, create an external sequence circuit so that SON (Servo-on) does not turn on when the terminals 13 and 14 are opened.
 - 4. A step-down transformer is required if the servo amplifier, power regeneration converter unit, or resistance regeneration converter unit is in 400 V class, and coil voltage of the magnetic contactor is in 200 V class.
 - 5. When using DBU-7K-4-2R0, DBU-11K-4 or DBU-22K-4, the power supply voltage must be between 1-phase 380 V AC and 463 V AC, 50 Hz/60 Hz. Refer to relevant Servo Amplifier Instruction Manual for details.
 - 6. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.

Dynamic Brake



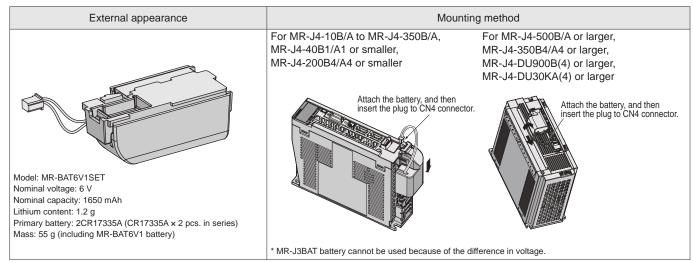
Notes: 1. The dynamic brake must be controlled by the drive unit of the encoder primary servo amplifier.

- 2. Assign DB (Dynamic brake interlock) with [Pr. PD07] to [Pr. PD09].
- 3. The terminals 13 and 14 are normally opened outputs. If the dynamic brake is welded, the terminals 13 and 14 will be opened. Thus, create an external sequence circuit so that SON (Servo-on) does not turn on when the terminals 13 and 14 are opened.
- 4. Install an overcurrent protection device (molded-case circuit breaker, fuse, etc.) to protect the branch circuit. Refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual" for details.
- 5. This diagram is applicable when HG-JR150K24W0C, HG-JR180K24W0C, HG-JR200K24W0C, or HG-JR220K24W0C servo motor is used. For HG-JR110K24W0C, connections to drive unit 3 and 4 are not required.
- 6. To prevent an unexpected restart of the drive unit, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
- 7. A step-down transformer is required if coil voltage of the magnetic contactor is in 200 V class.

Battery (MR-BAT6V1SET) (Note 1)

B B-RJ B-RJ100 A A-RJ

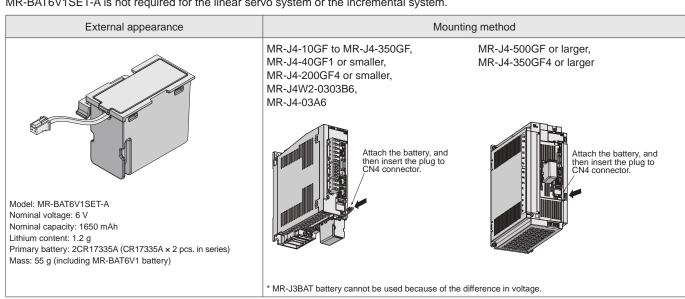
The absolute position data can be retained when the battery is mounted on the servo amplifier. When the battery life runs out, please replace the built-in MR-BAT6V1 battery. Refer to relevant Servo Amplifier Instruction Manual for installation of the battery. MR-BAT6V1SET is not required for the linear servo system or the incremental system.



Battery (MR-BAT6V1SET-A) (Note 1)

GF GF-RJ WB A A-RJ

The absolute position data can be retained when the battery is mounted on the servo amplifier. When the battery life runs out, please replace the built-in MR-BAT6V1 battery. Refer to relevant Servo Amplifier Instruction Manual for installation of the battery. MR-BAT6V1SET-A is not required for the linear servo system or the incremental system.



Notes: 1. MR-BAT6V1SET and MR-BAT6V1SET-A is an assembled battery composed of lithium metal batteries of CR17335A. This battery is not subject to the dangerous goods (Class 9) of the UN Recommendations. To transport lithium metal batteries and lithium metal batteries contained in equipment, take actions to comply with the following regulations: the United Nations Recommendations on the Transport of Dangerous Goods, the Technical Instruction (ICAO-TI) by the International Civil Aviation Organization (ICAO), the International Air Transport Association (IATA), and the International Maritime Dangerous Goods Code (IMDG Code) by the International Maritime Organization (IMO). To transport the batteries, check the latest standards or the laws of the destination country and take actions. Contact your local sales office for more details.

Please dispose of the battery according to your local laws and regulations.

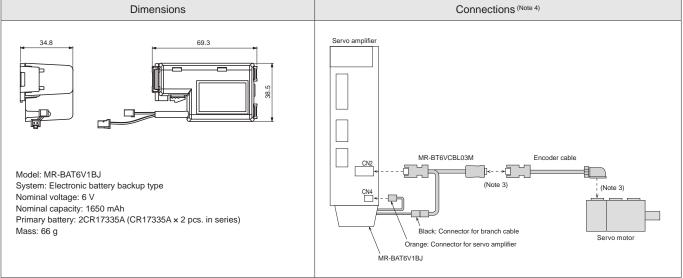
Battery for Junction Battery Cable (MR-BAT6V1BJ) (Note 1, 5, 6) Junction Battery Cable (MR-BT6VCBL03M) (Note 5, 6)



Use these battery and junction battery cable when the absolute position data needs to be retained while the servo amplifier and the servo motor are disconnected for shipping. The servo motor does not have a super capacitor (for holding an absolute position data for a short period) in the encoder. When MR-BAT6V1BJ and MR-BT6VCBL03M are used together, the absolute position data can be held even when the servo amplifier is disconnected from the servo motor. These battery and cable are compatible with the 1-axis servo amplifier used with HG servo motor series (Note 2).

When purchasing MR-BAT6V1BJ for the first time, please purchase MR-BT6VCBL03M together.

The batteries built in MR-BAT6V1BJ are not replaceable.



Notes: 1. MR-BAT6V1BJ is an assembled battery composed of lithium metal batteries of CR17335A. This battery is not subject to the dangerous goods (Class 9) of the UN Recommendations. To transport lithium metal batteries and lithium metal batteries contained in equipment, take actions to comply with the following regulations: the United Nations Recommendations on the Transport of Dangerous Goods, the Technical Instruction (ICAO-TI) by the International Civil Aviation Organization (ICAO), the International Air Transport Association (IATA), and the International Maritime Dangerous Goods Code (IMDG Code) by the International Maritime Organization (IMO). To transport the batteries, check the latest standards or the laws of the destination country and take actions. Contact your local sales office for more details. Please dispose of the battery according to your local laws and regulations.

- These battery and cable will be compatible with the direct drive motors in the future.
- 3. To hold the absolute position data, keep the connections from the battery to the encoder. Connections to CN2 and CN4 connectors can be disconnected.
- 4. Start up the absolute position detection system after MR-BAT6V1BJ and MR-BT6VCBL03M are connected.
- 5. This is not supported by MR-J4-03A6(-RJ).
- When MR-BAT6V1BJ is installed to MR-J4-500GF(-RJ), the front cover does not open. Therefore, install MR-BAT6V1BJ after executing the wiring to the terminal. Contact your local sales office when using MR-BAT6V1BJ with MR-J4-350GF4(-RJ).

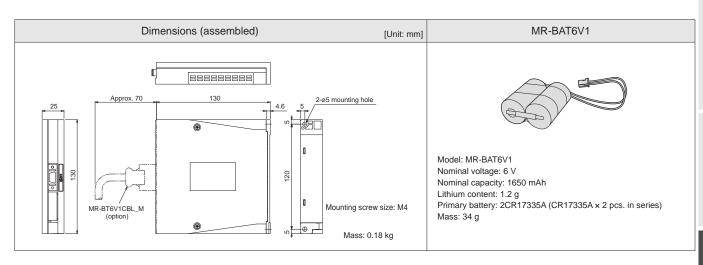
Battery Case (MR-BT6VCASE) (Note 2) Battery (MR-BAT6V1) (Note 1, 2)

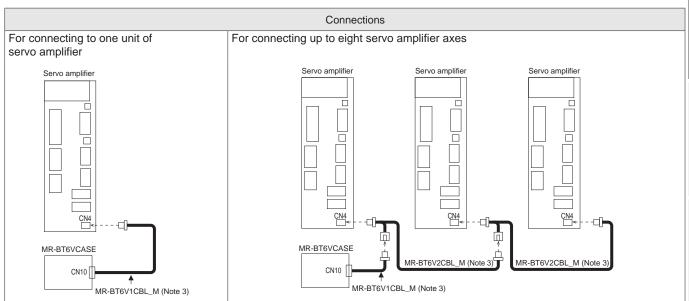
GF GF-RJ B B-RJ WB A A-RJ

Absolute position data of up to eight axes of the servo motors can be retained when the battery case and the batteries are used. When the direct drive motors are used, the total number of axes connected to the direct drive motors must be four or less. Refer to the following table for the connectable number of the each servo motor. The rotary servo motors and the direct drive servo motors used in incremental system, and the rotary servo motors and the synchronous encoders used for load side in the fully closed loop control system are also included in the number of the connectable axes. The linear servo motors are not included in the number of the connectable axes.

This battery case is also usable in a system having MR-J4-_B_(-RJ) and MR-J4W_-_B servo amplifiers in combination. The case stores five batteries by connecting to the connectors. The batteries are not included in the battery case. Please purchase the batteries separately.

Servo motor	Number of axes								
Rotary servo motor	0	1	2	3	4	5	6	7	8
Direct drive motor	4	4	4	4	4	3	2	1	0





Notes: 1. MR-BAT6V1 is an assembled battery composed of lithium metal batteries of CR17335A. This battery is not subject to the dangerous goods (Class 9) of the UN Recommendations. To transport lithium metal batteries and lithium metal batteries contained in equipment, take actions to comply with the following regulations: the United Nations Recommendations on the Transport of Dangerous Goods, the Technical Instruction (ICAO-TI) by the International Civil Aviation Organization (ICAO), and the International Maritime Dangerous Goods Code (IMDG Code) by the International Maritime Organization (IMO). To transport the batteries, check the latest standards or the laws of the destination country and take actions. Contact your local sales office for more details.

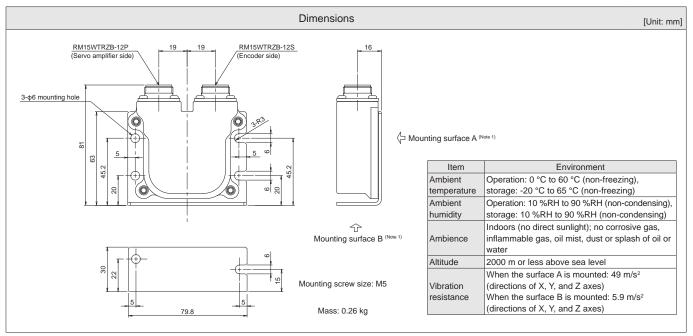
Please dispose of the battery according to your local laws and regulations.

- 2. This is not supported by MR-J4W2-0303B6, MR-J4-03A6(-RJ), and servo motors with functional safety.
- 3. This is an option cable. Refer to "Cables and Connectors for Servo Amplifiers" in this catalog.

Absolute Position Storage Unit (MR-BTAS01) (Note 2)

GF GF-RJ B B-RJ WB A A-RJ

This absolute position storage unit is required for configuring absolute position detection system using the direct drive motor. This unit is not required when the servo system is used in incremental system.



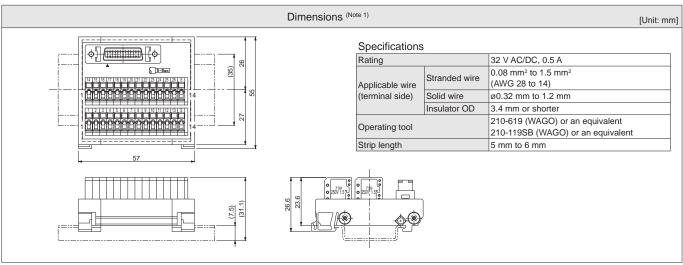
Notes: 1. When mounting the absolute position storage unit outside a cabinet, be sure to mount the surface A with 4 screws. When mounting the unit inside a cabinet, mounting the surface B with 2 screws is also possible.

2. This is not supported by MR-J4W2-0303B6 and MR-J4-03A6(-RJ).

A A-RJ

Junction Terminal Block (MR-TB26A)

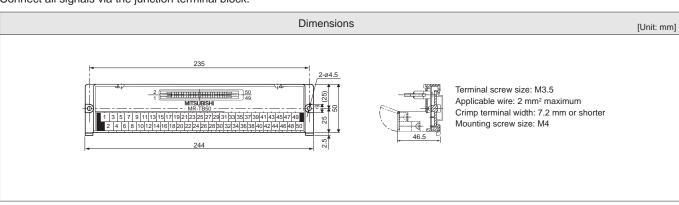
Connect all signals via the junction terminal block.



Notes: 1. The lengths in brackets are applicable when the junction terminal block is mounted on a 35 mm wide DIN rail.

Junction Terminal Block (MR-TB50)

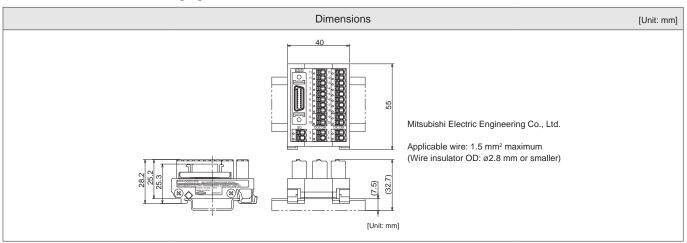
Connect all signals via the junction terminal block.



[Products on the Market]

Junction Terminal Block (DG2SV3TB), Servo Amplifier Connection Cable (DG4SV2CB_) GF GF-RJ B-RJ B-RJ B-RJ100

This terminal block is used for wiring signals.

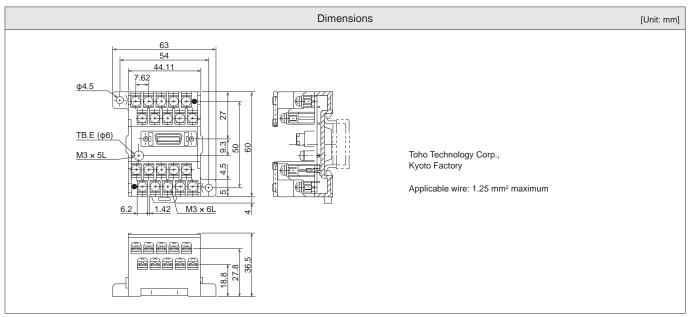


[Products on the Market]

Junction Terminal Block (PS7DW-20V14B-F)

This terminal block is used for wiring signals.

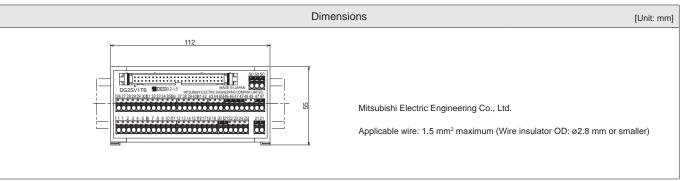




[Products on the Market]

Junction Terminal Block (DG2SV1TB), Servo Amplifier Connection Cable (DG4SV1CB_) A-RJ

This terminal block is used for wiring signals.



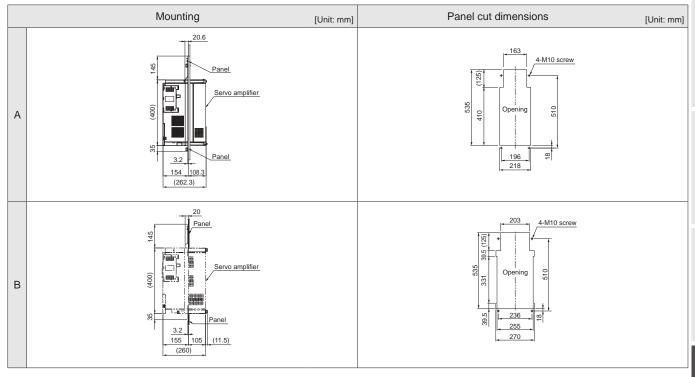
A-RJ

Panel Through Attachment (MR-J4ACN15K, MR-J3ACN)

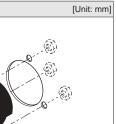
GF GF-RJ B B-RJ A A-RJ

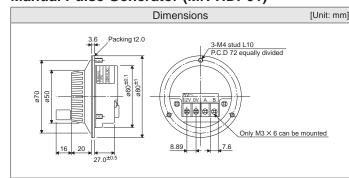
By using the panel through attachment on the servo amplifiers of 11 kW to 22 kW, the heat generating section can be mounted outside a cabinet, enabling to dissipate about 50% of the heat from the unit to outside the cabinet. This allows smaller cabinet size.

Servo amplifier model	Panel through attachment model	Fig.
MR-J4-11KGF/B/A, MR-J4-11KGF4/B4/A4 MR-J4-15KGF/B/A, MR-J4-15KGF4/B4/A4	MR-J4ACN15K	А
MR-J4-22KGF/B/A, MR-J4-22KGF4/B4/A4	MR-J3ACN	В



Manual Pulse Generator (MR-HDP01)





Mounting

3-ø4.8 equally divided

Panel cutting

Parameter Unit (MR-PRU03) (Note 3)

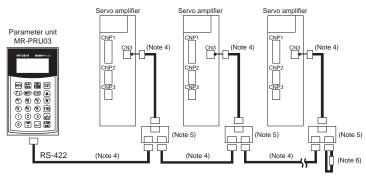
A A-RJ

Parameter unit with a 16 characters X 4 lines display, is available as an option.

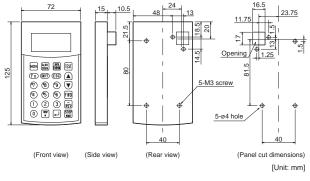
The parameter unit (Note 1) connected with servo amplifiers enables setting of point table data (Note 2) and parameters, and test operation without MR Configurator2.

Wiring and communication method

- · RS-422 communication method
- · Connectable with one unit of the servo amplifier with the commercial LAN cable
- · Connectable up to 32 axes with multi-drop system



Dimensions



Specifications

Parameter unit model		MR-PRU03
Power supp	ly	Receives power from the servo amplifier (drive unit)
	Parameter mode	Basic setting parameters, gain/filter parameters, extension setting parameters, I/O setting parameters, extension setting 2 parameters, extension setting 3 parameters, option setting parameters, special setting parameters, linear/DD motor setting parameters, positioning control parameters
Monitor mode	Monitor mode	Cumulative feedback pulses, servo motor speed, position deviation, cumulative command pulses, command pulse frequency, regenerative load ratio, effective load ratio, peak load ratio, load to motor inertia ratio, bus voltage, point table No./program No./station position No., step No., override voltage, cam axis current value per cycle, cam reference position, cam axis current feed value, execute cam No., execute cam stroke amount, main shaft current value, main shaft current value per cycle, etc.
	Diagnosis mode	External I/O (DIDO) display, software version, automatic VC offset, servo motor information, cumulative power-on
	Alarm mode	Current alarm, alarm history
	Test operation mode	JOG operation, positioning operation, forced digital output (DO), single-step feed
	Point table mode	Position data, servo motor speed, acceleration/deceleration time constants, dwell, auxiliary function, M code
Display		LCD (16 characters × 4 lines)
	Ambient temperature	Operation: -10 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)
Environmen	t Ambient humidity	Operation/storage: 5 %RH to 90 %RH (non-condensing)
	Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust
Mass	[g]	130

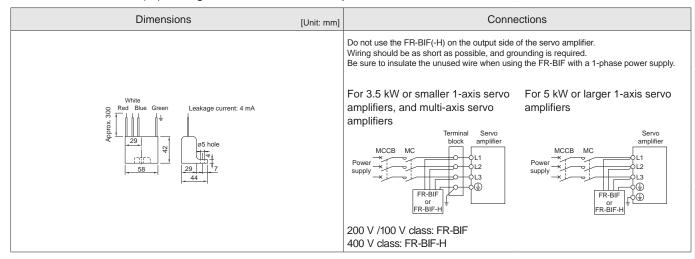
Notes: 1. Use MR-PRU03 with software version B0 or later. Parameter unit can be used by setting [Pr. PF34] to "1___".

- $2. \ Programs \ cannot be edited with the parameter unit. \\$
- 3. This is not supported by MR-J4-03A6(-RJ).4. Use 10BASE-T cable (EIA568 compliant), etc.
- Keep the distance between the branch connector and servo amplifier as short as possible.
- 5. Branch connector, BMJ-8 (HACHIKO ELECTRIC CO., LTD) is recommended. Refer to "Products on the Market for Servo Amplifiers" in this catalog.
- 6. For the final axis, terminate RDP (3-pin) and RDN (6-pin) of the receiving side (servo amplifier) with 150 Ω resistor.

Radio Noise Filter (FR-BIF, FR-BIF-H)

GF GF-RJ B B-RJ B-RJ100 WB A A-RJ

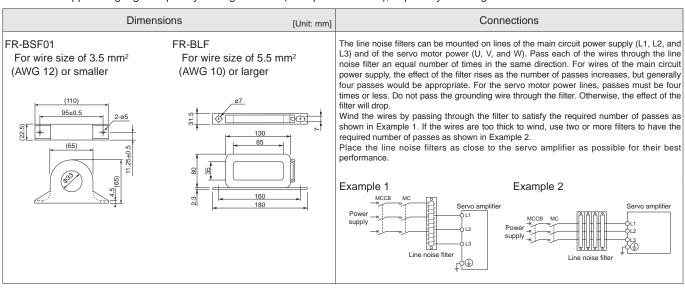
This filter suppresses noise from the power supply side of the servo amplifier, especially effective for the radio frequency bands of 10 MHz or lower. The FR-BIF(-H) is designed to be installed on the input side.



Line Noise Filter (FR-BSF01, FR-BLF)

GF GF-RJ B B-RJ B-RJ100 WB A A-RJ

This filter suppresses noise from the power supply side and the output side of the servo amplifier. The FR-BSF01 and FR-BLF are also effective in suppressing high-frequency leakage current (zero-phase current), especially the range of 0.5 MHz to 5 MHz.



Data Line Filter

This filter is effective in preventing noise when attached to the pulse output cable of the pulse train output controller or the motor encoder cable.

Example) ESD-SR-250 (manufactured by TOKIN Corporation)
ZCAT3035-1330 (manufactured by TDK)
GRFC-13 (manufactured by Kitagawa Industries Co., Ltd.)
E04SRM563218 (manufactured by Seiwa Electric Mfg. Co., Ltd.)

Surge Killer

GF GF-RJ B B-RJ B-RJ100 WB A A-RJ

GF GF-RJ B B-RJ B-RJ100 WB

Attach surge killers to AC relays and AC valves around the servo amplifier. Attach diodes to DC relays and DC valves.

Example) Surge killer: CR-50500 (manufactured by Okaya Electric Industries Co., Ltd.)

Diode: A diode with breakdown voltage four or more times greater than the relay drive voltage, and with current capacity two or more times greater than the relay drive current.

EMC Filter

GF GF-RJ B B-RJ B-RJ100 WB A A-RJ

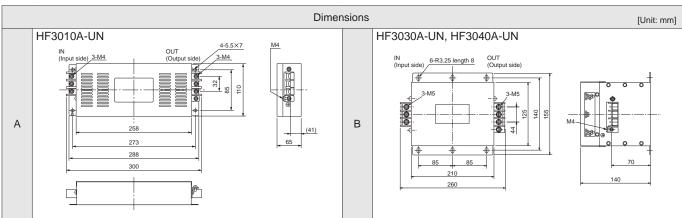
The following filters are recommended as a filter compliant with the EMC directive for the power supply of the servo amplifier.

Servo amplifier	EMC filter model (Note 3)	Rated current [A]	Rated voltage [V AC]	Leakage current [mA]	Mass [kg]	Fig.
MR-J4-10GF/B/A to MR-J4-100GF/B/A MR-J4-10GF1/B1/A1 to MR-J4-40GF1/ B1/A1 MR-J4W2-22B MR-J4W2-44B MR-J4W3-222B	HF3010A-UN (Note 1, 2)	10	250	5	3.5	А
MR-J4-200GF/B/A, MR-J4-350GF/B/A MR-J4W2-77B, MR-J4W2-1010B MR-J4W3-444B	HF3030A-UN (Note 1, 2)	30	250	5	5.5	В
MR-J4-500GF/B/A, MR-J4-700GF/B/A	HF3040A-UN (Note 1, 2)	40	250	6.5	6.0	
MR-J4-11KGF/B/A to MR-J4-22KGF/B/A	HF3100A-UN (Note 1, 2)	100	250	6.5	12	С
	FTB-100-355-L (Note 2, 4)	100	500	40	5.3	I
MR-J4-60GF4/B4/A4, MR-J4-100GF4/B4/A4	TF3005C-TX (Note 1)	5	500	5.5	6.0	
MR-J4-200GF4/B4/A4 to MR-J4-700GF4/B4/A4	TF3020C-TX (Note 1)	20	500	5.5	6.0	D
MR-J4-11KGF4/B4/A4	TF3030C-TX (Note 1)	30	500	5.5	7.5	
MR-J4-15KGF4/B4/A4	TF3040C-TX (Note 1)	40	500	5.5	12.5	F
MR-J4-22KGF4/B4/A4	TF3060C-TX (Note 1)	60	500	5.5	12.5	
	FTB-80-355-L (Note 2, 4)	80	500	80	5.3	I

Power regeneration converter unit/ resistance regeneration converter unit	EMC filter model (Note 3)	Rated current [A]	Rated voltage [V AC]	Leakage current [mA]	Mass [kg]	Fig.
	HF3100A-UN (Note 1, 2)	100	250	6.5	12	С
	FTB-100-355-L (Note 2, 4)	100	500	40	5.3	I
MR-CV30K MR-CV37K MR-CV45K MR-CV55K MR-CR55K	HF3200A-UN (Note 1, 2)	200	250	9	18	F
MR-CV11K4	TF3030C-TX (Note 1)	30	500	5.5	7.5	D
	FTB-80-355-L (Note 2, 4)	80	500	80	5.3	I
MR-CV18K4	TF3060C-TX (Note 1)	60	500	5.5	12.5	Е
	FTB-80-355-L (Note 2, 4)	80	500	80	5.3	I
MR-CV30K4 MR-CV37K4 MR-CV45K4 MR-CV55K4 MR-CV75K4 MR-CR55K4	TF3150C-TX (Note 1)	150	500	5.5	31	G
	FTB-150-355-L (Note 2, 4)	150	500	80	7.8	Н

Notes: 1. Manufactured by Soshin Electric Co., Ltd.

- 2. When using these EM filters, use a surge protector of RSPD series (manufactured by Okaya Electric Industries Co., Ltd.) or LT-CS-WS series (manufactured by Soshin Electric Co., Ltd.). Refer to "EMC Installation Guidelines" for details.
- 3. When using the EMC filter, install one EMC filter for each servo amplifier, power regeneration converter unit, or resistance regeneration converter unit. 4. Manufactured by COSEL Co., Ltd.



Options/Peripheral

EMC Filter GF GF-RJ B B-RJ B-RJ100 WB A A-RJ Connections For MR-J4-GF/B/A, MR-J4W_-_B 1-phase 200 V AC 1-phase 100 V AC 3-phase 200 V AC/400 V AC For MR-CV and MR-J4-DU_B For MR-CR and MR-J4-DU_B/A L21 Drive unit L11

Notes: 1. Connect the power supply to L1 and L3 terminals. Do not connect anything to L2. The connections are different from MR-J3 series servo amplifiers. Be careful not to make a connection error when replacing MR-J3 with MR-J4.

2. This is for when a surge protector is connected.

Surge Protector GF GF-RJ B B-RJ B-RJ100 WB A A-RJ

Attach surge protectors of RSPD series (manufactured by Okaya Electric Industries Co., Ltd.) or LT-CS-WS series (manufactured by Soshin Electric Co., Ltd.) to the servo amplifiers.

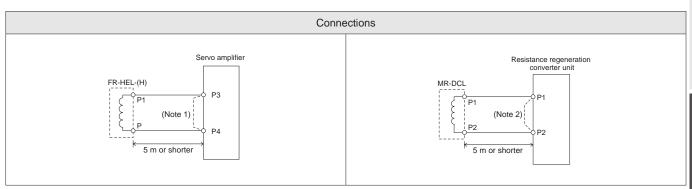
Power Factor Improving DC Reactor (FR-HEL, FR-HEL-H, MR-DCL) GF GF-RJ B B-RJ A A-RJ

This boosts the power factor of servo amplifier and reduces the power supply capacity. Use either the DC reactor or the AC reactor. As compared to the AC reactor (FR-HAL or FR-HAL-H), the DC reactor (FR-HEL or FR-HEL-H) is more recommended since the DC reactor is more effective in power factor improvement, smaller and lighter, and its wiring is easier. (The DC reactor uses two wires, while the AC reactor uses six wires.)

Servo amplifier model	Power factor improving DC reactor model	Fig.	
MR-J4-10GF/B/A	FR-HEL-0.4K		
MR-J4-20GF/B/A	FR-HEL-0.4K		
MR-J4-40GF/B/A	FR-HEL-0.75K	A	
MR-J4-60GF/B/A	ED LIEL 4.5K	A	
MR-J4-70GF/B/A	FR-HEL-1.5K		
MR-J4-100GF/B/A	FR-HEL-2.2K		
MR-J4-200GF/B/A	FR-HEL-3.7K	В	
MR-J4-350GF/B/A	FR-HEL-7.5K	С	
MR-J4-500GF/B/A	FR-HEL-11K		
MR-J4-700GF/B/A	FR-HEL-15K	D	
MR-J4-11KGF/B/A	FR-HEL-15K		
MR-J4-15KGF/B/A	FR-HEL-22K	E	
MR-J4-22KGF/B/A	FR-HEL-30K	⊏	
MR-J4-60GF4/B4/A4	FR-HEL-H1.5K	F	
MR-J4-100GF4/B4/A4	FR-HEL-H2.2K		

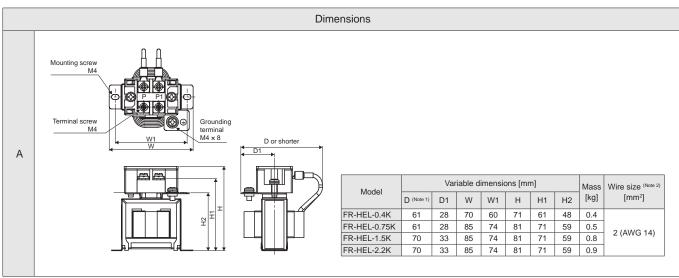
Servo amplifier model	Power factor improving DC reactor model	Fig.
MR-J4-200GF4/B4/A4	FR-HEL-H3.7K	G
MR-J4-350GF4/B4/A4	FR-HEL-H7.5K	
MR-J4-500GF4/B4/A4	FR-HEL-H11K	Н
MR-J4-700GF4/B4/A4	FR-HEL-H15K	
MR-J4-11KGF4/B4/A4	FR-HEL-HISK	
MR-J4-15KGF4/B4/A4	FR-HEL-H22K	
MR-J4-22KGF4/B4/A4	FR-HEL-H30K	

Resistance regeneration converter unit model	Drive unit model	Power factor improving DC reactor model	Fig
MR-CR55K	MR-J4-DU30KB/A	MR-DCL30K	
	MR-J4-DU37KB/A	MR-DCL37K	
MR-CR55K4	MR-J4-DU30KB4/A4	MR-DCL30K-4	١.
	MR-J4-DU37KB4/A4	MR-DCL37K-4	J
	MR-J4-DU45KB4/A4	MR-DCL45K-4	
	MR-J4-DU55KB4/A4	MR-DCL55K-4	



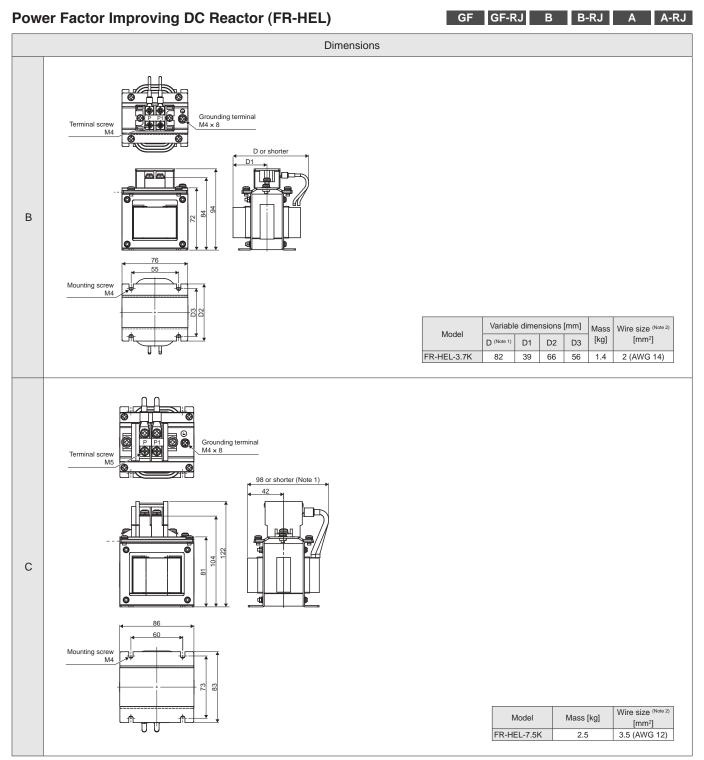
Notes: 1. Disconnect a short-circuit bar between P3 and P4 when using the power factor improving DC reactor.

2. Disconnect a short-circuit bar between P1 and P2 when using the power factor improving DC reactor.



Notes: 1. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.

2. The wire size is applicable when 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wires) is used.

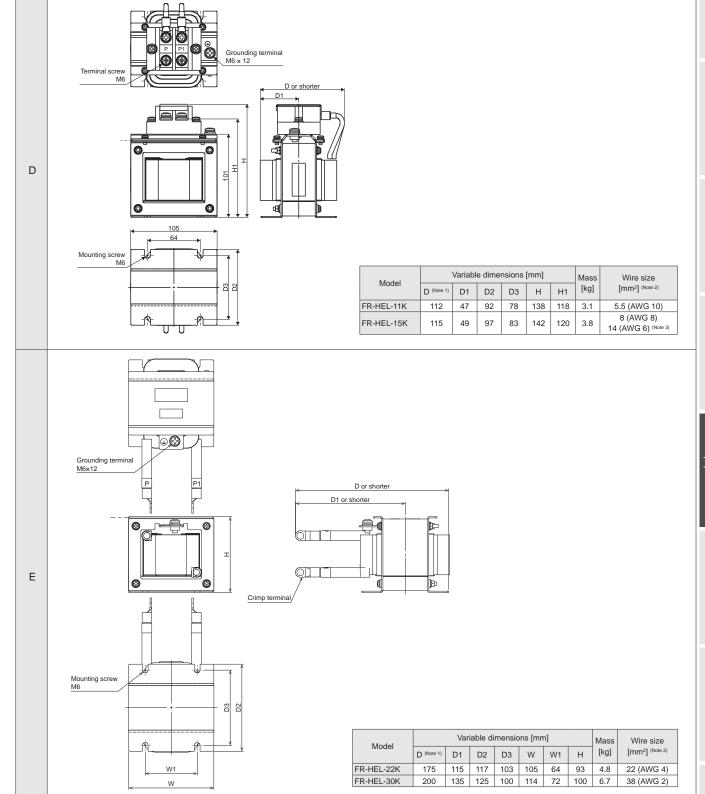


Notes: 1. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.

2. The wire size is applicable when 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wires) is used.

Power Factor Improving DC Reactor (FR-HEL)

GF GF-RJ B B-RJ A A-RJ

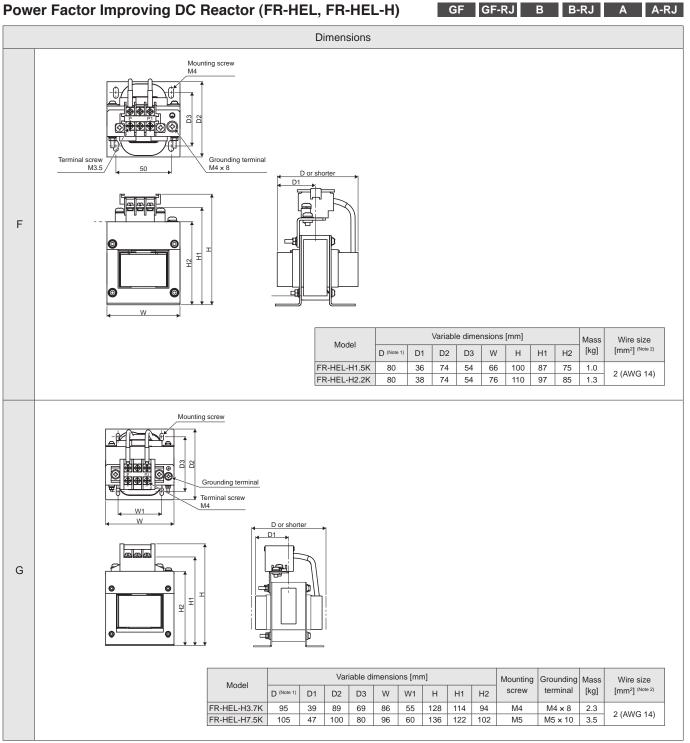


Dimensions

Notes: 1. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.

2. The wire size is applicable when 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wires) is used.

^{3.} When using FR-HEL-15K, select a wire of 8 mm² (AWG 8) for MR-J4-700GF/B/A, and 14 mm² (AWG 6) for MR-J4-11KGF/B/A.

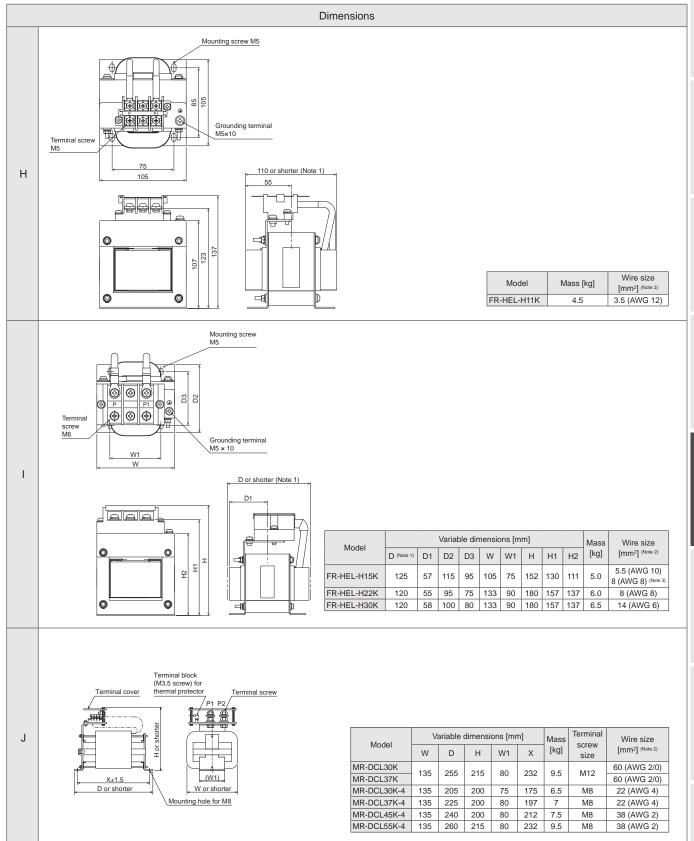


Notes: 1. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.

2. The wire size is applicable when 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wires) is used.

Power Factor Improving DC Reactor (FR-HEL, FR-HEL-H, MR-DCL)





- Notes: 1. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.

 - 2. The wire size is applicable when 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wires) is used.

 3. When using FR-HEL-H15K, select a wire of 5.5 mm² (AWG 10) for MR-J4-700GF4/B4/A4, and 8 mm² (AWG 8) for MR-J4-11KGF4/B4/A4.

Power Factor Improving AC Reactor (FR-HAL, FR-HAL-H) GF GF-RJ B B-RJ WB A A-RJ

This boosts the power factor of servo amplifier and reduces the power supply capacity.

For MR-J4-GF/B/A

Power factor Servo amplifier improving AC reactor Fig model model (Note 2) MR-J4-10GF/B/A FR-HAL-0.4K MR-J4-20GF/B/A MR-J4-10GF1/B1/A1 FR-HAL-0.75K MR-J4-40GF/B/A MR-J4-20GF1/B1/A1 MR-J4-60GF/B/A FR-HAL-1.5K MR-J4-70GF/B/A MR-J4-40GF1/B1/A1 MR-J4-100GF/B/A FR-HAL-2.2K (3-phase power supply input) MR-J4-100GF/B/A (1-phase power В supply input) FR-HAL-3.7K MR-J4-200GF/B/A (3-phase power supply input) MR-J4-200GF/B/A FR-HAL-5.5K (1-phase power supply input) MR-J4-350GF/B/A FR-HAL-7.5K MR-J4-500GF/B/A FR-HAL-11K С MR-J4-700GF/B/A FR-HAL-15K MR-J4-11KGF/B/A FR-HAL-22K MR-J4-15KGF/B/A D FR-HAL-30K MR-J4-22KGF/B/A MR-J4-60GF4/B4/A4 FR-HAL-H1.5K MR-J4-100GF4/B4/A4 FR-HAL-H2.2K Е MR-J4-200GF4/B4/A4 FR-HAL-H3.7K F MR-J4-350GF4/B4/A4 FR-HAL-H7.5K MR-J4-500GF4/B4/A4 FR-HAL-H11K MR-J4-700GF4/B4/A4 G FR-HAL-H15K MR-J4-11KGF4/B4/A4 MR-J4-15KGF4/B4/A4 FR-HAL-H22K Н MR-J4-22KGF4/B4/A4 FR-HAL-H30K

For MR-J4W2-B (Note 1)

Total output of rotary servo motors	Total continuous thrust of linear servo motors	Total output of direct drive motors	Power factor improving AC reactor model (Note 2)	Fig.
450 W or less	150 N or less	100 W or less	FR-HAL-0.75K	Α
Over 450 W to 600 W	Over 150 N to 240 N	Over 100 W to 377 W	FR-HAL-1.5K	A
Over 600 W to 1 kW	Over 240 N to 300 N	Over 377 W to 545 W	FR-HAL-2.2K	В
Over 1 kW to 2 kW	Over 300 N to 720 N	Over 545 W to 838 W	FR-HAL-3.7K	

For MR-J4W3-B (Note 1)

Total output of rotary servo motors	Total continuous thrust of linear servo motors	Total output of direct drive motors	Power factor improving AC reactor model (Note 2)	Fig.
450 W or less	150 N or less	-	FR-HAL-0.75K	_
Over 450 W to 600 W	Over 150 N to 240 N	378 W or less	FR-HAL-1.5K	Α
Over 600 W to 1 kW	Over 240 N to 300 N	-	FR-HAL-2.2K	В
Over 1 kW to 2 kW	Over 300 N to 450 N	-	FR-HAL-3.7K	

Notes: 1. Refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for selecting a power factor improving AC reactor when combining multiple servo motors among the rotary servo motor, the linear servo motor or the direct drive motor.

2. When using the power factor improving AC reactor, install one reactor for each servo amplifier.

Connections 3-phase 200 V AC or 1-phase 200 V AC 1-phase 100 V AC 3-phase 400 V AC Servo amplifier Servo amplifie Servo amplifier FR-HAL-(H) FR-HAL MCCB MCCB MC MCCB MC Powe Power S S S L2 L2 supply supply L3 L3

Notes: 1. Connect the power supply to L1 and L3 terminals. Do not connect anything to L2. The connections are different from MR-J3 series servo amplifiers. Be careful not to make a connection error when replacing MR-J3 with MR-J4.

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

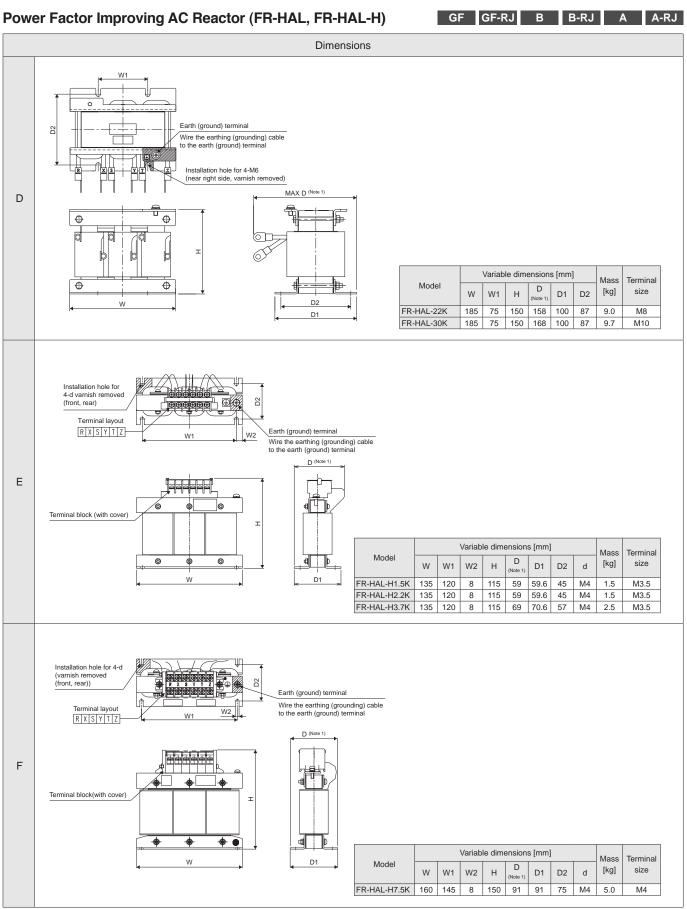
LVS/Wires

Product List

Precautions

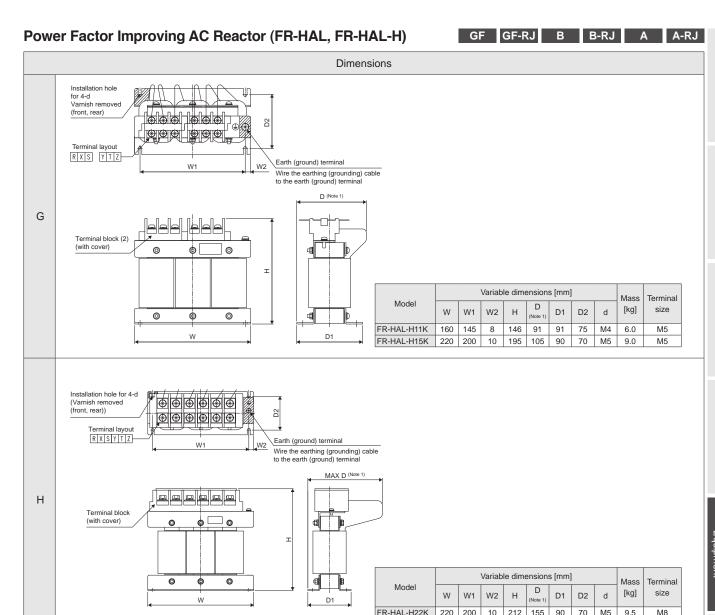
Notes: 1. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.

Options/Peripheral Equipment



Notes: 1. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.

M8



FR-HAL-H30K

220 200 10 212 153 96 75 M5 11

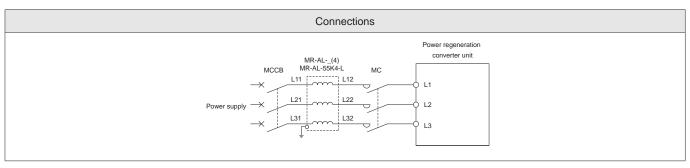
Notes: 1. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.

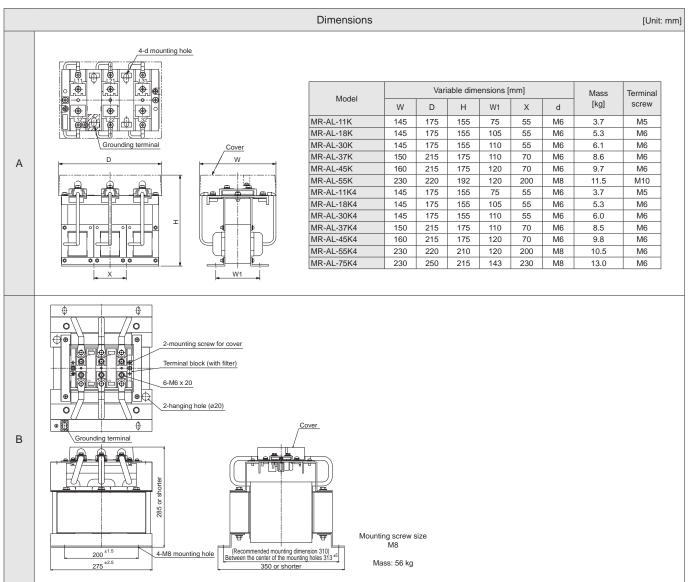
AC Reactor (MR-AL)

Power regeneration converter unit model	AC reactor model	
MR-CV11K	MR-AL-11K	
MR-CV18K	MR-AL-18K	
MR-CV30K	MR-AL-30K	A
MR-CV37K	MR-AL-37K	_ A
MR-CV45K	MR-AL-45K	
MR-CV55K	MR-AL-55K	

Power regeneration converter unit model	AC reactor model	
MR-CV11K4	MR-AL-11K4	
MR-CV18K4	MR-AL-18K4	
MR-CV30K4	MR-AL-30K4	
MR-CV37K4	MR-AL-37K4	Α
MR-CV45K4	MR-AL-45K4	
MR-CV55K4	MR-AL-55K4	
MR-CV75K4	MR-AL-75K4	
MR-CV55K4 (parallel drive)	MR-AL-55K4-L (Note 1)	В

B B-RJ B-RJ100





Notes: 1. Use MR-AL-55K4-L for parallel drive. MR-AL-55K4 cannot be used.

Drive System Sizing Software MELSOFT Motorizer

MELSOFT

Specifications

Item	Description					
Types of motor/drive	Servo, Inverter, Sensorless servo					
Types of load mechanism	Ball screw, Rack and pinion, Roll feed, Rotary table, Cart, Elevator/Hoist, Conveyor, Fan, Pump, Crank, Generic (Rotary), Generic (Linear), Linear servo					
Types of transmission mechanism	Coupling, External gear reducer, V belt and pulley, Toothed belt/roller chain					
Operation pattern	Constant speed/Pause, Acceleration/Deceleration, Trapezoid, Triangle, Speed CSV File, MELSOFT GX LogViewer file					
Types of input support of moment of inertia calculation function	Solid cylinder, Hollow cylinder, Disk, Rectangular solid, Truncated cone, Sphere, Generic					
Sizing results	Result, Motor type, Power supply voltage, Motor, Motor capacity, Drive, Drive capacity, Effective torque, Torque effective load rate, Peak torque, Peak load rate, Effective torque at stop, Effective load rate at stop, Motor output, Motor output rate, Maximum speed, Maximum speed rate, Maximum load inertia moment, Inertia moment ratio, Regenerative power, Regenerative load ratio, Regenerative option, Maximally increased torque, Rated speed, Brake, Oil seal, Structure specification, Graph of Motor side speed/Motor side torque/Motor output					
Printing of output of results	Prints load mechanism, transmission mechanism, operation pattern, and sizing results.					
Data saving	Load mechanism, transmission mechanism, operation pattern, motor selection, drive selection, and sizing results are saved with a file name.					

Operating environment (Note 1, 2)

Item		Description				
os		Microsoft® Windows® 11 Microsoft® Windows® 10 (64-bit/32-bit)				
.NET Framework		.NET Framework 4.6 or later				
CDLI	Windows® 11	2 or more cores on a compatible 64-bit processor or System on a Chip (SoC)				
CPU (recommended) Windows® 10		Desktop PC: Intel® Celeron® processor 2.4 GHz or more Laptop PC: Intel® Pentium® processor 1.9 GHz or more				
Memory	Windows® 11	4 GB or more (64-bit OS)				
(recommended)	Windows® 10	1 GB or more (32-bit OS), 2 GB or more (64-bit OS)				
Free hard disk space		For installation: 1 GB or more free hard disk capacity For operation: 512 MB or more free virtual memory capacity				
Monitor		Resolution 1024 × 768 or more (XGA) Compatible with above personal computers				

Notes: 1. This software may not run correctly on some personal computers.

2. Surrogate pair characters and environment dependent characters are not available.

Options/Peripheral Equipment

Servo Engineering Software MELSOFT MR Configurator2 (SW1DNC-MRC2-E) (Note 1)

MELSOFT

MR Configurator2 can be obtained by either of the following:

- Purchase MR Configurator2 alone.
- Purchase GX Works3 or MT Works2: MR Configurator2 is included in GX Works3 and MT Works2 with software version 1.34L or later.

Item	Description
Project	New/Open/Save/Save As/Delete Project, Read Other Format, Write Other Format, System Setting, Print
Parameter	Parameter Setting, Network Parameter, Axis Name Setting, Parameter Converter
Safety	Safety parameter setting, Change password, Initialize password
Positioning-data	Point Table, Program, Indirect Addressing, Cam Data
Monitor	Display All, I/O Monitor, Graph, ABS Data Display, Object Monitor
Diagnosis	Alarm Display, Alarm Onset Data, Drive recorder, No Motor Rotation, System Configuration, Life Diagnosis, Machine Diagnosis, Linear Diagnosis, Fully Closed Loop Diagnosis, Gear Failure Diagnosis, Encoder Communication Diagnosis
Test Operation	JOG Operation, Positioning Operation, Motor-Less Operation, DO Forced Output, Program Operation, Single-Step Feed, Test Operation Information
Adjustment	One-Touch Tuning, Tuning, Multi-Axis Tuning, Machine Analyzer, Advanced Gain Search
Others	Servo Assistant, Update Parameter Setting Range, Machine Unit Conversion Setting, Axis Label Name Settings, Add-ons, Switch Display Language, Help

Notes: 1. Each servo amplifier is supported by MR Configurator2 with the following or later software version.

• MR-J4-GF: 1.51D • MR-J4-B/MR-J4-A: 1.09K

Operating environment (Note 1, 3)

Compo	nents	Description					
		Microsoft® Windows® 11 Education					
		Microsoft® Windows® 11 Enterprise					
		licrosoft® Windows® 11 Pro					
		Microsoft® Windows® 11 Home					
os		Microsoft® Windows® 10 Education					
03		Microsoft® Windows® 10 Enterprise					
		Microsoft® Windows® 10 Pro					
		Microsoft® Windows® 10 Home					
		Microsoft® Windows® 10 IoT Enterprise 2016 LTSB (Note 2)					
		Microsoft® Windows® 10 IoT Enterprise 2019 LTSC (Note 2)					
CPU	Windows® 11	2 or more cores on a compatible 64-bit processor or System on a Chip (SoC)					
(recommended)	Windows® 10	Desktop PC: Intel® Celeron® processor 2.8 GHz or more					
(recommended)		Laptop PC: Intel® Pentium® M processor 1.7 GHz or more					
Memory	Windows® 11	4 GB or more (64-bit OS)					
(recommended)	Windows® 10	1 GB or more (32-bit OS), 2 GB or more (64-bit OS)					
Free hard disk spa	ice	1.5 GB or more					
Monitor		Resolution 1024 × 768 or more, 16-bit high color,					
MONITOL		Compatible with above personal computers					
USB cable	<u> </u>	MR-J3USBCBL3M					
		Cable type: Category 5e or higher, (double shielded/STP) straight cable					
Ethernet cable		Standard: IEEE802.3 (1000BASE-T) or ANSI/TIA/EIA-568-B (Category 5e)					
		Connector: RJ-45 connector with shield					
Nicker A Till Color		von como percenal computers					

^{2.} Supported items vary depending on the servo amplifiers. Refer to "MR Configurator2 SW1DNC-MRC2-E Installation Guide" for details.

Notes: 1. This software may not run correctly on some personal computers.
2. This software is supported by 64-bit OS only.
3. Surrogate pair characters and environment dependent characters are not available.

Unit Conversion Table

Quantity	SI (metric) unit	U.S. customary unit
Mass	1 [kg]	2.2046 [lb]
Length	1 [mm]	0.03937 [in]
Torque	1 [N•m]	141.6 [oz•in]
Moment of inertia	1 [(×10 ⁻⁴ kg•m²)]	5.4675 [oz•in²]
Load (thrust load/axial load)	1 [N]	0.2248 [lbf]
Temperature	n [°C]	n × 9/5 + 32 [°F]

Options/Peripheral Equipment

MEMO

Low-Voltage Switchgear/Wires

Servo amplifier

	GF	GF-RJ	В	B-RJ	WB	Α	A-RJ	●: Applicable
Features of Low-Voltage Switchgear	•	•	•	•	•		•	6-1
Wires, Molded-Case Circuit Breakers and Magnetic Contactors	•	•	•	•	•	•	•	6-5
Type E Combination Motor Controller	•	•		•	•		•	6-9
Selection Example in HIV Wires for Servo Motors	•	•	•	•	•		•	6-10
GF MR-J4-GF GF-RJ MR-J4-GF-RJ B MR-J4-B/MR-J4-DU_B B	-RJ MF	R-J4-B-RJ/	MR-J4	-DU_B-R	B-RJ	100 MF	R-J4-DU_	B4-RJ100

WB MR-J4W2-B/MR-J4W3-B A MR-J4-A/MR-J4-DU_A A-RJ MR-J4-A-RJ/MR-J4-DU_A-RJ

^{*} Note that low-voltage switchgears/wires necessary for servo amplifiers with special specification are the same as those for standard servo amplifiers. Refer to the servo amplifiers

Mitsubishi Electric Molded Case Circuit Breakers and Earth Leakage Circuit Breakers WS-V Series

"WS-V Series" is our main series of circuit breakers in the industry's smallest class with high breaking performance enabled by a new breaking technology.

The new WS-V series circuit breakers have enhanced usability with further standardization of accessory parts, compliance with the global standards, and consideration to environmental and energy-saving issues.

Features

The industry's smallest class of 54 mm width for 32 A/63 A frames realized by the new breaking technology "arc run breaking method "1" The compact breakers contribute to a size reduction of the cabinets and the machines while keeping the breaking performance.

*1. Adopted for the F Style 32 A/63 A frames

Electronic field design that enables high speed arc movement

Fluid design that improves capability to maintain arc in the grid

Fluid design that improves capability to maintain arc in the grid

(Conventional model: 75 mm width)

(WS-V: 54 mm width)

When multiple units are installed on a branch circuit, the width is significantly reduced.

NF32-SVF × 10 circuits

Added the spring clamp type to the product lines



NF32-CVF NV32-CVF



CP30-BA



540 mm

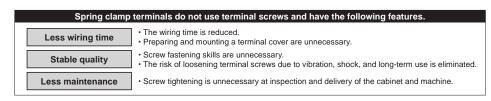
NF63-CVF NV63-CVF NF32-SVF NV32-SVF NF63-SVF NV63-SVF NF50-SVFU NV50-SVFU



NF50-KC NV50-KC

The first lineup in Japan* that covers a rated current of up to 50 A.

* Based on the research of Mitsubishi Electric as of January 2023.



Mitsubishi Electric Magnetic Motor Starters and Magnetic Contactors MS-T Series

The flagship series realizing further down-sizing

The MS-T series is smaller than ever, enabling more compact control panel. The MS-T series is suitable for MELSERVO-J4 series as well as other Mitsubishi Electric FA equipment. In addition, the MS-T complies with a variety of global standards, supporting the global use.

Features

Down-sizing

Just 36 mm wide for 10 A-frame type!

General-purpose magnetic contactor with smallest width* in the industry.

The width of MS-T series is reduced by 32% as compared to the prior MS-N series, enabling a more compact panel.

*Based on Mitsubishi Electric research as of March 2016 in the general-purpose magnetic contactor industry for 10 A-frame class.



S-T10

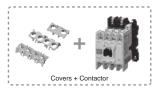
							[Unit: mm]
Frame siz	ze	11 A	13	3 A	20 A	25 A	32 A
Conventional MS-N series	Front view	43 8	S-N11 (Auxiliary 1-pole)	S-N12 (Auxiliary 2-pole)	63 63 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	75	None
New MS-T series	Front view	36 7 mml	44 60 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	g mm! iliary 2-pole)	44 900000 19 mm	63 63 64 64 64 64 65 67 67 67 67 67 67 67 67 67 67	43 NEW NEW S-T32

Frame size	ze	35 A	50 A	65 A	80 A	100 A
MS-N series	Front view	75 S-N35	88 × 88 × 88 × 88 × 88 × 88 × 88 × 88	*	100 3-N80	± 100 → S-N95
New MS-T series	Front view	75 S-T35	75 -13 mml S-T50	88 S-T65	88 -12 mml	s-T100

Standardization

Covers provided as standard equipment (Target frame: 10 AF to 50 AF)

Terminal cover and auxiliary contact unit covers are provided as standard equipment. Not only ensuring your safety, but also saving you time and cost of selecting and purchasing the covers separately.





Wide-ranged operation coil rating (Target frame: 10 AF to 35 AF)

The prior series had 13 types of the operation coil rating. Owing to the wide-ranged operation coil rating, the number of the rating types for the MS-T series is reduced to seven types, making it easier to select as compared to the prior model. Consolidating the number of the produced coils type allows not just the reduction of customer storage, but also shortening of delivery time.

Coil designation	Rated voltage [V]		
Con designation	50 Hz	60 Hz	
AC24 V	24	24	
AC48 V	48 to 50	48 to 50	
AC100 V	100	100 to 110	
AC120 V	110 to 120	115 to 120	
AC127 V	125 to 127	127	
AC200 V	200	200 to 220	
AC220 V	208 to 220	220	
AC230 V	220 to 240	230 to 240	
AC260 V	240 to 260	260 to 280	
AC380 V	346 to 380	380	
AC400 V	380 to 415	400 to 440	
AC440 V	415 to 440	460 to 480	
AC500 V	500	500 to 550	

Coil designation	italeu vollage [v]		
Coll designation	50 Hz/60 Hz		
AC24 V	24		
AC48 V	48 to 50		
AC100 V	100 to 127		
AC200 V	200 to 240		
AC300 V	260 to 300		
AC400 V	380 to 440		
AC500 V	460 to 550		

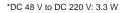
^{*} The conventional seven types are available for the 50 A and larger frames.

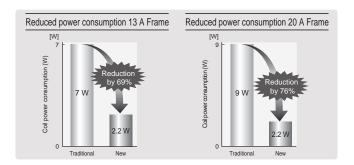
Low-Voltage Switchgear/Wires

Capable of direct drive with transistor output of programmable controller, etc. (Target frame: 13 AF to 32 AF DC-operated models)

The adopted high-efficiency polarized electromagnet greatly reduces the coil power consumption, and enables all models to be directly driven with a DC 24 V, 0.1 A rating transistor output. (DC 24 V coil)

	Conventional Model	New Model	Lowering Rate
13 A Frame (Coil: DC 12/24 V)*	7 W	2.2 W	69%
20 A Frame (Coil: DC 12/24 V)	9 W	2.2 W	76%
32 A Frame (Coil: DC 12/24 V)	-	2.2 W	-

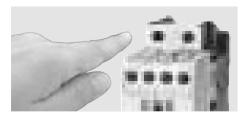




Safety & Quality

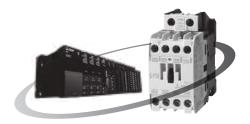
Terminal cover with finger protection function (Target frame: 10 AF to 50 AF)

In addition to the Magnetic Contactor, a terminal cover has been provided as a standard for the thermal, magnetic relay and auxiliary contact unit options. The finger protection function prevents electric shocks and increases safety during maintenance and inspections.



A light touch (Target frame: All S-T Series)

The MS-T Series' auxiliary contacts can operate with load as light as 20 V 3 mA making it suitable for direct control/operation from a programmable controller output.



Smart wiring

Smart design means Smart wiring (Target frame: 10 AF to 50 AF)

The integrated terminal covers have an additional benefit in that they act as a guide to improve wiring efficiency but also retain the terminal screw in place: no mislaying the screw, no dropping it or having trouble reinserting it into the terminal block just fast efficient wiring. Fast wiring terminals (model name with suffix "BC") are also available to further improve wiring efficiency, workability and hence productivity.

Image of Fast wiring terminals (BC type)



Added the spring clamp type to the product lines



S(D)-T12SQ S(D)-T20SQ



MSO(D)-T12SQ MSO(D)-T20SQ

Spring clamp terminals do not use terminal screws and have the following features.

 The wiring time is reduced. Less wiring time

Stable quality Less maintenance Preparing and mounting a terminal cover are unnecessary.

Screw fastening skills are unnecessary.
 The risk of loosening terminal screws due to vibration, shock, and long-term use is eliminated.

• Screw tightening is unnecessary at inspection and delivery of the cabinet and machine.

Wires, Molded-Case Circuit Breakers and Magnetic Contactors

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) are used. The wire size for U, V, W, and E varies depending on the servo motor. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for details on wires for each servo motor.

this catalog for details	on wires for each se	rvo motor.					
Example of Selecti	on for MR-J4-GF/	MR-J4-B/MR	-J4-A	GF	GF-RJ B	B-RJ A A-RJ	
Composition and del	Molded-case circuit	Magnetic		Wire siz	e [mm²] (Note 5)		
Servo amplifier model	breaker (Note 5, 6)	contactor (Note 3, 6)	L1, L2, L3, ⊕	L11, L21	P+, C (Note 1)	U, V, W, E	
MR-J4-10GF(1)/B(1)/A(1)	30 A frame 5 A (30 A frame 5 A)	S-T10					
MR-J4-20GF/B/A	30 A frame 5 A (30 A frame 5 A)	S-T10					
MR-J4-20GF1/B1/A1	30 A frame 10 A (30 A frame 10 A)	S-T10					
MR-J4-40GF/B/A	30 A frame 10 A (30 A frame 5 A)	S-T10					
MR-J4-40GF1/B1/A1	30 A frame 15 A (30 A frame 10 A)	S-T10	2 (AWG 14)			AWG 18 to 14 (Note 4)	
MR-J4-60GF/B/A	30 A frame 15 A (30 A frame 10 A)	S-T10	2 (AVVG 14)				
MR-J4-70GF/B/A	30 A frame 15 A (30 A frame 10 A)	S-T10			0 (0)0(0 4.4)		
MR-J4-100GF/B/A	30 A frame 15 A	S-T10			2 (AWG 14)		
(3-phase power input)	(30 A frame 10 A)	0 110					
MR-J4-100GF/B/A	30 A frame 15 A	S-T10					
(1-phase power input)	(30 A frame 15 A)						
MR-J4-200GF/B/A	30 A frame 20 A	S-T21					
(3-phase power input)	(30 A frame 20 A)						
MR-J4-200GF/B/A (1-phase power input)	30 A frame 20 A (30 A frame 20 A)	S-T21	3.5 (AWG 12)			AWG 16 to 10 (Note 4)	
MR-J4-350GF/B/A	30 A frame 30 A (30 A frame 30 A)	S-T21					
MR-J4-500GF/B/A (Note 2)	50 A frame 50 A (50 A frame 50 A)	S-T35	5.5 (AWG 10)			2 to 5.5 (AWG 14 to 10)	
MR-J4-700GF/B/A (Note 2)	100 A frame 75 A (60 A frame 60 A)	S-T50	8 (AWG 8)	1.25 to 2 (AWG 16 to 14)		2 to 8 (AWG 14 to 8)	
MR-J4-11KGF/B/A (Note 2)	100 A frame 100 A (100 A frame 100 A)	S-T50	14 (AWG 6)		3.5 (AWG 12)	5.5 (AWG 10), 8 (AWG 8), 14 (AWG 6)	
MR-J4-15KGF/B/A (Note 2)	125 A frame 125 A (125 A frame 125 A)	S-T65	22 (AWG 4)		5.5 (0.000, 40)	8 (AWG 8), 22 (AWG 4)	
MR-J4-22KGF/B/A (Note 2)	225 A frame 175 A (225 A frame 175 A)	S-T100	38 (AWG 2)		5.5 (AWG 10)	38 (AWG 2)	
MR-J4-60GF4/B4/A4	30 A frame 5 A (30 A frame 5 A)	S-T10	2 (AWG 14)				
MR-J4-100GF4/B4/A4	30 A frame 10 A (30 A frame 5 A)	S-T10	2 (AWG 14)			AWG 16 to 14 (Note 4)	
MR-J4-200GF4/B4/A4	30 A frame 15 A (30 A frame 10 A)	S-T10	2 (AWG 14)			AWG 10 to 14 (too 1)	
MR-J4-350GF4/B4/A4	30 A frame 20 A (30 A frame 15 A)	S-T21	2 (AWG 14)		2 (AWG 14)		
MR-J4-500GF4/B4/A4 (Note 2)	30 A frame 20 A (30 A frame 20 A)	S-T21	2 (AWG 14)			3.5 (AWG 12)	
MR-J4-700GF4/B4/A4 (Note 2)	30 A frame 30 A (30 A frame 30 A)	S-T21	3.5 (AWG 12)			5.5 (AWG 10)	
MR-J4-11KGF4/B4/A4 (Note 2)	50 A frame 50 A (50 A frame 50 A)	S-T35	5.5 (AWG 10)			9 (ΔΙΔΙΟ ΘΙ	
MR-J4-15KGF4/B4/A4 (Note 2)	60 A frame 60 A (60 A frame 60 A)	S-T35	8 (AWG 8)			8 (AWG 8)	
MR-J4-22KGF4/B4/A4 (Note 2)	100 A frame 100 A (100 A frame 100 A)	S-T50	14 (AWG 6)		3.5 (AWG 12)	5.5 (AWG 10), 8 (AWG 8), 14 (AWG 6)	

Notes: 1. Keep the wire length to the regenerative option within $5\ m.$

^{2.} When connecting the wires to the terminal blocks, be sure to use the screws attached to the terminal blocks.

^{3.} Be sure to use a magnetic contactor with an operation delay time of 80 ms or less. The operation delay time is the time interval from current being applied to the coil until closure of contacts.

^{4.} The wire size shows applicable size for the servo amplifier connector.

^{5.} When complying with IEC/EN/UL/CSA standard, refer to relevant Servo Amplifier Instruction Manual for details.

When using a power improving reactor, use a molded-case circuit breaker listed in the brackets.

^{6.} Install one molded-case circuit breaker and one magnetic contactor for each servo amplifier.

Wires, Molded-Case Circuit Breakers and Magnetic Contactors

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) are used. The wire size for U, V, W, and E varies depending on the servo motor. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for details on wires for each servo motor.

Example of Selection for Combination of MR-CV_ and MR-J4-DU_B

В	B-RJ

Power regeneration	Molded-case circuit	Magnetic	Wire size [mm ²] (Note 4, 5)	
converter unit model (Note 2)	breaker (Note 3, 4)	contactor (Note 1, 3)	L1, L2, L3,⊕	L11, L21
MR-CV11K	50 A frame 50 A	S-T35	8 (AWG 8)	
MR-CV18K	100 A frame 100 A	S-T65	22 (AWG 4)	
MR-CV30K	225 A frame 150 A	S-N125	38 (AWG 2)	
MR-CV37K	225 A frame 175 A	S-N125	60 (AWG 2/0)	
MR-CV45K	225 A frame 225 A	S-N150	60 (AWG 2/0)	
MR-CV55K	400 A frame 300 A	S-N220	80 (AWG 3/0)	4.05 += 0
MR-CV11K4	30 A frame 30 A	S-T21	5.5 (AWG 10)	1.25 to 2 (AWG 16 to 14)
MR-CV18K4	50 A frame 50 A	S-T35	8 (AWG 8)	(AVVO 1010 14)
MR-CV30K4	100 A frame 80 A	S-T65	14 (AWG 6)	
MR-CV37K4	100 A frame 100 A	S-T80	22 (AWG 4)	
MR-CV45K4	125 A frame 125 A	S-T100	22 (AWG 4)	
MR-CV55K4	225 A frame 150 A	S-N125	38 (AWG 2)	
MR-CV75K4	225 A frame 200 A	S-N150	60 (AWG 2/0)	

Example of Selection for Combination of MR-CV_ and MR-J4-DU_B4-RJ100

B-RJ100

Servo motor model	Driver conit are a del (Note 2)	Converter unit Molded-case circuit		Magnetic contactor	Wire size [mm²] (Note 4)	
(Note 2)	Drive unit model (Note 2)	model (Note 2)	breaker (Note 3, 4)	(Note 1, 3)	L1, L2, L3, 🚇	L11, L21
HG-JR110K24W0C	MR-J4-DU55KB4-RJ100	MR-CV55K4	225 A frame 175 A	S-N150	38 (AWG 2)	2 (AWG 14)
HG-JR150K24W0C	MR-J4-DU45KB4-RJ100	MR-CV55K4	225 A frame 125 A	S-T100	38 (AWG 2)	2 (AWG 14)
HG-JR180K24W0C	MR-J4-DU45KB4-RJ100	MR-CV55K4	225 A frame 150 A	S-N125	38 (AWG 2)	2 (AWG 14)
HG-JR200K24W0C	MR-J4-DU55KB4-RJ100	MR-CV55K4	225 A frame 175 A	S-N150	38 (AWG 2)	2 (AWG 14)
HG-JR220K24W0C	MR-J4-DU55KB4-RJ100	MR-CV55K4	225 A frame 175 A	S-N150	38 (AWG 2)	2 (AWG 14)

Notes: 1. Be sure to use a magnetic contactor with an operation delay time of 80 ms or less. The operation delay time is the time interval from current being applied to the coil until closure of contacts.

- 2. When connecting the wires to the terminal blocks, be sure to use the screws attached to the terminal blocks.
- 3. Install one molded-case circuit breaker and one magnetic contactor for each power regeneration converter unit
- 4. When complying with IEC/EN/UL/CSA standard, refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual".
- 5. Wires are selected based on the highest rated current among the servo motors to be combined.

Low-Voltage Switchgear/Wires

Example of Selection for Combination of MR-CR and MR-J4-DU B/MR-J4-DU A

Example of Selection for Combination of MR-CR_ and MR-J4-DU_B/MR-J4-DU_A B B-RJ A A-RJ						
Resistance		Molded-case circuit	Magnetic	N	/ire size [mm²] (Note	e 4)
regeneration converter unit model (Note 2)	Drive unit model	breaker (Note 3, 4)	contactor (Note 1, 3)	L1, L2, L3, ⊕	L11, L21	P2, C
MR-CR55K	MR-J4-DU30KB/A	225 A frame 175 A (225 A frame 150 A)	S-N150	38 (AWG 2)		5.5 (0)40.40)
	MR-J4-DU37KB/A	225 A frame 225 A (225 A frame 175 A)	S-N180	60 (AWG 2/0)		
	MR-J4-DU30KB4/A4	100 A frame 100 A (100 A frame 80 A)	S-T65	22 (AWG 4)	1.25 to 2	
MR-CR55K4	MR-J4-DU37KB4/A4	125 A frame 125 A (100 A frame 100 A)	S-T80	22 (AWG 4)	(AWG 16 to 14)	5.5 (AWG 10)
	MR-J4-DU45KB4/A4	225 A frame 150 A (125 A frame 125 A)	S-T100	38 (AWG 2)		
	MR-J4-DU55KB4/A4	225 A frame 175 A (225 A frame 150 A)	S-N150	38 (AWG 2)		

Drive unit model (Note 2)	Wire size [mm²] (Note 4, 5)		
Drive unit model (************************************	U, V, W, E	L11, L21	
MR-J4-DU900B	14 (AWG 6)		
MR-J4-DU11KB	14 (AWG 6)		
MR-J4-DU15KB	22 (AWG 4)		
MR-J4-DU22KB	38 (AWG 2)		
MR-J4-DU30KB/A	60 (AWG 2/0)		
MR-J4-DU37KB/A	60 (AWG 2/0)		
MR-J4-DU900B4	8 (AWG 8)	1.25 to 2	
MR-J4-DU11KB4	8 (AWG 8)	(AWG 16 to 14)	
MR-J4-DU15KB4	8 (AWG 8)		
MR-J4-DU22KB4	14 (AWG 6)		
MR-J4-DU30KB4/A4	22 (AWG 4)		
MR-J4-DU37KB4/A4	22 (AWG 4)		
MR-J4-DU45KB4/A4	38 (AWG 2)		
MR-J4-DU55KB4/A4	38 (AWG 2)		

Notes: 1. Be sure to use a magnetic contactor with an operation delay time of 80 ms or less. The operation delay time is the time interval from current being applied to the coil until

^{2.} When connecting the wires to the terminal blocks, be sure to use the screws attached to the terminal blocks.

^{3.} Install one molded-case circuit breaker and one magnetic contactor for each resistance regeneration converter unit.

4. When complying with IEC/EN/UL/CSA standard, refer to "MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual". When using a power improving reactor, use a molded-case circuit breaker listed in the brackets.

^{5.} Wires are selected based on the highest rated current among the servo motors to be combined.

Wires (Example of Selection for MR-J4W2-B and MR-J4W3-B)

WB

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) are used. The wire size for U, V, W, and E varies depending on the servo motor. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for details on wires for each servo motor.

Servo amplifier	Molded-case circuit	Magnetic	Magnetic Wire size [mm²] (Not				
model	breaker	contactor	L1, L2, L3,⊕	L11, L21	P+, C (Note 5)	U, V, W, E	
MR-J4W2-22B							
MR-J4W2-44B	Refer to the	tollowing				AWG 18 to 14	
MR-J4W2-77B							
MR-J4W2-1010B	following tables.		25 5	9	2 (AWG 14)	2 (AVVG 14)	(Note 2)
MR-J4W3-222B			tables.				
MR-J4W3-444B							

Molded-Case Circuit Breakers and Magnetic Contactors (Example of Selection for MR-J4W2-B) (Note 4)

WB

Total output of rotary servo	Total continuous thrust of linear	Total output of direct drive	Molded-case circuit	Magnetic
motors	servo motors	motors	breaker (Note 3, 6)	contactor (Note 1, 6)
300 W or less	-	-	30 A frame 5 A	S-T10
Over 300 W to 600 W	150 N or less	100 W or less	30 A frame 10 A	S-T10
Over 600 W to 1 kW	Over 150 N to 300 N	Over 100 W to 252 W	30 A frame 15 A	S-T10
Over 1 kW to 2 kW	Over 300 N to 720 N	Over 252 W to 838 W	30 A frame 20 A	S-T21

Molded-Case Circuit Breakers and Magnetic Contactors (Example of Selection for MR-J4W3-B) (Note 4)

WB

Total output of rotary servo	Total continuous thrust of linear	Total output of direct drive	Molded-case circuit	Magnetic
motors	servo motors	motors	breaker (Note 3, 6)	contactor (Note 1, 6)
450 W or less	150 N or less	-	30 A frame 10 A	S-T10
Over 450 W to 800 W	Over 150 N to 300 N	252 W or less	30 A frame 15 A	S-T10
Over 800 W to 1.5 kW	Over 300 N to 450 N	Over 252 W to 378 W	30 A frame 20 A	S-T21

Notes: 1. Be sure to use a magnetic contactor with an operation delay time of 80 ms or less. The operation delay time is the time interval from current being applied to the coil until closure of contacts.

- 2. The wire size shows applicable size for the servo amplifier connector.
- 3. When complying with IEC/EN/UL/CSA standard, refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual".
- 4. When different types of servo motors (rotary servo motor, linear servo motor, or direct drive motor) are connected to the multi-axis servo amplifier, refer to "MR-J4W2-_B MR-J4W3-_B MR-J4W2-0303B6 Servo Amplifier Instruction Manual" for selecting a molded-case circuit breaker and a magnetic contactor.
- 5. Keep the wire length to the regenerative option within 5 m.
- 6. Install one molded-case circuit breaker and one magnetic contactor for each servo amplifier.

Wires (Example of Selection for MR-J4W2-0303B6/MR-J4-03A6)

WB A A-RJ

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) with a length of 30 m are used.

Servo amplifier model	Wire size			
Servo ampliller model	24, 0, PM, 🚖	U, V, W, E		
MR-J4W2-0303B6	AWG 16 (Note 1)	AWG 19		
MR-J4-03A6	AVVG 16 (100c 1)			

Notes: 1. A voltage drop occurs by the current supplied to the servo amplifier according to the wiring impedance.

Circuit Protector (Note 1)

MR-J4-03A6
CP30-BA 1P 1-M 1A

WB A A-RJ

Power supply specifications	MR-J4W2-0303B6	MR-J4-03A6
Control circuit power supply (24 V DC)	CP30-BA 1P 1-M 1A	CP30-BA 1P 1-M 1A
Main circuit power supply (48 V DC)	CP30-BA 1P 1-M 5A	CP30-BA 1P 1-M 3A
Main circuit power supply (24 V DC)	CP30-BA 1P 1-M 10A	CP30-BA 1P 1-M 5A

Notes: 1. Use the circuit protector whose operation characteristic is medium-speed type.

Low-Voltage Switchgear/Wires

Type E Combination Motor Controller

GF GF-RJ B B-RJ WB A A-RJ

The Type E Combination Motor Controller is comprised of the Manual Motor Starter, Short-circuit Display Unit "UT-TU", and Power Side Terminal Cover Kit "UT-CV3". (Note 3)

			N	Manual Motor Starte	er	
Servo amplifier model	Rated input voltage AC [V]	Input phase (Note 2)	Model (Mitsubishi Electric)	Rated voltage AC [V]	Rated current [A] (Heater design)	SCCR [kA] (Note 1)
MR-J4-10GF/B/A					1.6	
MR-J4-20GF/B/A					2.5	
MR-J4-40GF/B/A					4	
MR-J4-60GF/B/A					6.3	50
MR-J4-70GF/B/A	200 to 240			240	6.3	
MR-J4-100GF/B/A					8	
MR-J4-200GF/B/A					18	
MR-J4-350GF/B/A					25	25
MR-J4-500GF/B/A					32	25
MR-J4-60GF4/B4/A4					2.5	
MR-J4-100GF4/B4/A4		3-phase	MMP-T32		4	
MR-J4-200GF4/B4/A4	380 to 480			480Y/277	8	50
MR-J4-350GF4/B4/A4	300 10 400			4801/277	13	
MR-J4-500GF4/B4/A4					18	
MR-J4-700GF4/B4/A4					25	25
MR-J4W2-22B					6.3	
MR-J4W2-44B					8	
MR-J4W2-77B	200 to 240			240	13	50
MR-J4W2-1010B	200 to 240			240	18	50
MR-J4W3-222B					8	
MR-J4W3-444B					13	

Notes: 1. The value is applicable when the Type E Combination Motor Controller is combined with the servo amplifier. 2. 1-phase power input is not supported.

^{3.} Information on the UL standard on p. 6-4 is for MMP-T series products that bear the UL mark only.

Selection Example in HIV Wires for Servo Motors GF GF-RJ B B-RJ B-RJ100 WB A A-RJ

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) with a length of 30 m are used. Refer to "Servo Motor Instruction Manual (Vol. 3)" when using cab-tire cables for supplying power (U, V, and W) to HG-SR/HG-JR/HG-RR/HG-UR series.

Detervision meter model	Wire size [mm²]				
Rotary servo motor model	For power and grounding (U, V, W, E)	For electromagnetic brake (B1, B2)	For cooling fan (BU, BV, BW)		
HG-KR053, 13, 23, 43, 73	0.75 (AWG 18) (Note 1, 2, 3)	0.5 (AWG 20) (Note 4, 7)			
HG-MR053, 13, 23, 43, 73	0.75 (AVVG 16) (VIII 17-7)	0.5 (AVVG 20) (1000 3,7)	1		
HG-SR51, 81	1.25 (AWG 16) (Note 5)		1		
HG-SR121, 201	2 (AWG 14)		1		
HG-SR301	3.5 (AWG 12)		1		
HG-SR421	5.5 (AWG 10)		1		
HG-SR52, 102	1.25 (AWG 16) (Note 5)		1		
HG-SR152, 202	2 (AWG 14)		1		
HG-SR352	3.5 (AWG 12)		1		
HG-SR502	5.5 (AWG 10)		1		
HG-SR702	8 (AWG 8) (Note 6)		-		
HG-SR524, 1024	1.25 (AWG 16) (Note 5)	1.25 (AWG 16)	1		
HG-SR1524, 2024, 3524	2 (AWG 14)		1		
HG-SR5024	3.5 (AWG 12)	1	1		
HG-SR7024	5.5 (AWG 10) (Note 6)		1		
HG-JR53, 73, 103	1.25 (AWG 16) (Note 5, 6)		1		
HG-JR153, 203	2 (AWG 14) (Note 6)		1		
HG-JR353	3.5 (AWG 12) (Note 6)		1		
HG-JR503	5.5 (AWG 10) (Note 6)	1	1		
HG-JR703 (Note 6), 601, 701M (Note 6)	8 (AWG 8)		1		
HG-JR903, 801, 12K1, 11K1M	14 (AWG 6)		1		
HG-JR15K1	22 (AWG 4)	-	1.25 (AWG 16)		
HG-JR15K1M			-		
HG-JR20K1, 25K1, 22K1M	38 (AWG 2)		4.05 (AMO 40)		
HG-JR30K1, 37K1, 30K1M, 37K1M	60 (AWG 2/0)	<u> </u>	1.25 (AWG 16)		
HG-JR534, 734, 1034 1.25 (AWG 16) (Note 5, 6)					
HG-JR1534, 2034, 3534	2 (AWG 14) (Note 6)	1	1		
HG-JR5034	3.5 (AWG 12) (Note 6)	1.25 (AWG 16)	-		
HG-JR7034 (Note 6), 6014, 701M4 (Note 6), 8014	5.5 (AWG 10)		1		
HG-JR9034, 12K14, 11K1M4, 15K1M4	8 (AWG 8)	1	1		
HG-JR15K14	8 (AWG 8)				
HG-JR20K14, 25K14, 30K14, 22K1M4	14 (AWG 6)	1	1 (1110)		
HG-JR37K14, 30K1M4, 37K1M4	22 (AWG 4)	- 1	1.25 (AWG 16)		
HG-JR45K1M4, 55K1M4	38 (AWG 2)	1	1		
HG-RR103, 153	2 (AWG 14)		1		
HG-RR203	3.5 (AWG 12)	1	1		
HG-RR353, 503	5.5 (AWG 10)	†	1		
HG-UR72	1.25 (AWG 16) (Note 5)	1.25 (AWG 16)	-		
HG-UR152	2 (AWG 14)	, , ,	1		
HG-UR202	3.5 (AWG 12)	†	1		
HG-UR352, 502	5.5 (AWG 10)	†	1		

Rotary servo motor model	Wire size [mm²] (Note 3)			
Notary serve motor moder	For power and grounding (U, V, W, E)	For cooling fan (BU, BV, E)		
HG-JR110K24W0C HG-JR150K24W0C HG-JR180K24W0C HG-JR200K24W0C HG-JR220K24W0C	38 (AWG 2) (Note 8)	0.75 (AWG 18)		

- Notes: 1. Use a fluorine resin wire of 0.75 mm² (AWG 18) for wiring to the servo motor power supply.

 2. This size is applicable for wiring length of 10 m or shorter. For over 10 m, use MR-PWS2CBL03M-A_-L and extend it with HIV wire of 1.25 mm² (AWG 16).

 3. Use a cable provided by Mitsubishi Electric or Mitsubishi Electric System & Service Co., Ltd. When fabricating a cable, select wires applicable for the usage. The National Electrical Code recommends that the wire size should be a minimum of AWG 14 (2 mm²).
 - 4. Use a fluorine resin wire of 0.5 mm² (AWG 20) for wiring to servo motor electromagnetic brake.
 - 5. The National Electrical Code recommends that the wire size should be a minimum of AWG 14 (2 mm²). Refer to "Servo Motor Instruction Manual (Vol. 3)" for details.

 - 6. The same wire size is applicable when the maximum torque is increased.
 7. This size is applicable for wiring length of 10 m or shorter. For over 10 m, extend the wire with HIV wire of 1.25 mm² (AWG 16).
 - 8. Use non-halogen, flame-retardant, flexible, cross-linked polyethylene insulated electric wires (EM-LMFC) for U, V, W.

Low-Voltage Switchgear/Wires

Selection Example in HIV Wires for Servo Motors

GF GF-RJ B B-RJ WB A A-RJ

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) with a length of 30 m are used.

	Rotary servo motor model	Wire size [mm²]				
Rotary servo motor model		For power and grounding (U, V, W, ఉ)	B1, B2			
	HG-AK series 0.75 (AWG 18) (Note 1, 2, 5)		0.75 (AWG 18) (Note 3, 4)			

- Notes: 1. Use a fluorine resin wire of 0.75 mm² (AWG 18) for wiring to the servo motor power supply.

 2. This size is applicable for wiring length of 5 m or shorter. When an option cable longer than 5 m is used, the torque characteristics in the short-duration running range may be lower because of voltage drop.
 - 3. Use a fluorine resin wire of 0.75 mm² (AWG 18) for wiring to servo motor electromagnetic brake.

 - 4. This size is applicable for wiring length of 5 m or shorter. For over 5 m, extend the wire with HIV wire of 3.5 mm² (AWG 12).

 5. Use a cable provided by Mitsubishi Electric or Mitsubishi Electric System & Service Co., Ltd. When fabricating a cable, select wires applicable for the usage. The National Electrical Code recommends that the wire size should be a minimum of AWG 14 (2 mm²).

Linear servo motor model	Wire size [mm²]		
Primary side		For power and grounding (U, V, W, E)	For thermistor (G1, G2)
LM-H3P2A-07P-BSS0		1.25 (AWG 16) (Note 1)	
LM-H3P3A-12P-CSS0		1.25 (AWG 16) (Note 1)	
LM-H3P3B-24P-CSS0		1.25 (AWG 16) (Note 1)	
LM-H3P3C-36P-CSS0		1.25 (AWG 16) (Note 1)	
LM-H3P3D-48P-CSS0		2 (AWG 14)	
LM-H3P7A-24P-ASS0		1.25 (AWG 16) (Note 1)	
LM-H3P7B-48P-ASS0		2 (AWG 14)	
LM-H3P7C-72P-ASS0		2 (AWG 14)	
LM-H3P7D-96P-ASS0		3.5 (AWG 12)	
LM-FP2B-06M-1SS0	Natural cooling Liquid cooling	2 (AWG 14)	
LM-FP2D-12M-1SS0	Natural cooling	2 (AWG 14)	
LIVI-FP2D-12IVI-1330	Liquid cooling	3.5 (AWG 12)	
LM-FP2F-18M-1SS0	Natural cooling	2 (AWG 14)	
LIVI-FFZF-10IVI-1330	Liquid cooling	3.5 (AWG 12) (Note 2)	
LM-FP4B-12M-1SS0	Natural cooling	5.5 (AWG 10)	
LIVI-1 4D-12IVI-1000	Liquid cooling	3.3 (AVVG 10)	
LM-FP4D-24M-1SS0	Natural cooling	5.5 (AWG 10)	
EWITT 45 24W 1000	Liquid cooling	0.0 (AVVO 10)	0.2 (AWG 24)
LM-FP4F-36M-1SS0	Natural cooling	5.5 (AWG 10)	
EMITTAL SOM 1880	Liquid cooling	8 (AWG 8) (Note 2)	
LM-FP4H-48M-1SS0	Natural cooling	8 (AWG 8)	
EMITTALITATION 1000	Liquid cooling	8 (AWG 8) (Note 3)	
LM-FP5H-60M-1SS0	Natural cooling	5.5 (AWG 10)	
LW 1 1 00 W 1000	Liquid cooling	8 (AWG 8)	
LM-K2P1A-01M-2SS1		1.25 (AWG 16) (Note 1)	
LM-K2P1C-03M-2SS1		2 (AWG 14)	
LM-K2P2A-02M-1SS1		1.25 (AWG 16) (Note 1)	
LM-K2P2C-07M-1SS1		3.5 (AWG 12)	
LM-K2P2E-12M-1SS1		5.5 (AWG 10)	
LM-K2P3C-14M-1SS1		3.5 (AWG 12)	
LM-K2P3E-24M-1SS1		5.5 (AWG 10)	
LM-U2PAB-05M-0SS0, LM-U2PAD-10M-0SS0, LM-U2PAF-15M-0SS0 LM-U2PBB-07M-1SS0, LM-U2PBD-15M-1SS0, LM-U2PBF-22M-1SS		1.25 (AWG 16) (Note 1)	
LM-U2P2B-40M-2SS0		2 (AWG 14)	
LM-U2P2C-60M-2SS0		3.5 (AWG 12)	
LM-U2P2D-80M-2SS0		5.5 (AWG 10)	

Direct drive motor model	Wire size [mm²]
Direct drive motor model	For power and grounding (U, V, W, E)
TM-RG2M002C30, TM-RG2M004E30, TM-RG2M009G30, TM-RU2M002C30, TM-RU2M004E30, TM-RU2M009G30	0.75 (AWG 18) (Note 1, 4)
TM-RFM002C20, TM-RFM004C20, TM-RFM006C20, TM-RFM006E20, TM-RFM012E20, TM-RFM018E20, TM-RFM012G20	1.25 (AWG 16) ^(Note 1)
TM-RFM048G20, TM-RFM072G20	3.5 (AWG 12)
TM-RFM040J10	1.25 (AWG 16) (Note 1)
TM-RFM120J10	3.5 (AWG 12)
TM-RFM240J10	5.5 (AWG 10)

Notes: 1. The National Electrical Code recommends that the wire size should be a minimum of AWG 14 (2 mm²). Refer to relevant Servo Motor Instruction Manual for details.

- Use a wire which has a heat resistance temperature of 105 °C for wiring to the servo motor power supply.
 Use a wire which has a heat resistance temperature of 150 °C for wiring to the servo motor power supply.
- 4. The same wire size is applicable when the rated torque and the maximum torque are increased.

Servo amplifiers

Item		Model	Rated output	Main circuit power supply
		MR-J4-10GF	0.1 kW	3-phase or 1-phase 200 V AC to 240 V AC
		MR-J4-20GF	0.2 kW	3-phase or 1-phase 200 V AC to 240 V AC
		MR-J4-40GF	0.4 kW	3-phase or 1-phase 200 V AC to 240 V AC
		MR-J4-60GF	0.6 kW	3-phase or 1-phase 200 V AC to 240 V AC
		MR-J4-70GF	0.75 kW	3-phase or 1-phase 200 V AC to 240 V AC
		MR-J4-100GF	1 kW	3-phase or 1-phase 200 V AC to 240 V AC
	200 V class	MR-J4-200GF	2 kW	3-phase or 1-phase 200 V AC to 240 V AC
	Class	MR-J4-350GF	3.5 kW	3-phase 200 V AC to 240 V AC
		MR-J4-500GF	5 kW	3-phase 200 V AC to 240 V AC
		MR-J4-700GF	7 kW	3-phase 200 V AC to 240 V AC
		MR-J4-11KGF	11 kW	3-phase 200 V AC to 240 V AC
0		MR-J4-15KGF	15 kW	3-phase 200 V AC to 240 V AC
Servo amplifier MR-J4-GF		MR-J4-22KGF	22 kW	3-phase 200 V AC to 240 V AC
IWIK-04-GI	400.17	MR-J4-10GF1	0.1 kW	1-phase 100 V AC to 120 V AC
	100 V class	MR-J4-20GF1	0.2 kW	1-phase 100 V AC to 120 V AC
	Class	MR-J4-40GF1	0.4 kW	1-phase 100 V AC to 120 V AC
		MR-J4-60GF4	0.6 kW	3-phase 380 V AC to 480 V AC
		MR-J4-100GF4	1 kW	3-phase 380 V AC to 480 V AC
		MR-J4-200GF4	2 kW	3-phase 380 V AC to 480 V AC
	400.17	MR-J4-350GF4	3.5 kW	3-phase 380 V AC to 480 V AC
	400 V class	MR-J4-500GF4	5 kW	3-phase 380 V AC to 480 V AC
	Oldoo	MR-J4-700GF4	7 kW	3-phase 380 V AC to 480 V AC
		MR-J4-11KGF4	11 kW	3-phase 380 V AC to 480 V AC
		MR-J4-15KGF4	15 kW	3-phase 380 V AC to 480 V AC
		MR-J4-22KGF4	22 kW	3-phase 380 V AC to 480 V AC
		MR-J4-10GF-RJ	0.1 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-20GF-RJ	0.2 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-40GF-RJ	0.4 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-60GF-RJ	0.6 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-70GF-RJ	0.75 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-100GF-RJ	1 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
	200 V class	MR-J4-200GF-RJ	2 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
Servo amplifier MR-J4-GF-RJ		MR-J4-350GF-RJ	3.5 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-500GF-RJ	5 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-700GF-RJ	7 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-11KGF-RJ	11 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-15KGF-RJ	15 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-22KGF-RJ	22 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-10GF1-RJ	0.1 kW	1-phase 100 V AC to 120 V AC
	100 V class	MR-J4-20GF1-RJ	0.2 kW	1-phase 100 V AC to 120 V AC
	ciass	MR-J4-40GF1-RJ	0.4 kW	1-phase 100 V AC to 120 V AC

Servo amplifiers

Item		Model	Rated output	Main circuit power supply
		MR-J4-60GF4-RJ	0.6 kW	3-phase 380 V AC to 480 V AC
		MR-J4-100GF4-RJ	1 kW	3-phase 380 V AC to 480 V AC
		MR-J4-200GF4-RJ	2 kW	3-phase 380 V AC to 480 V AC
Carra amplifiar	400.1/	MR-J4-350GF4-RJ	3.5 kW	3-phase 380 V AC to 480 V AC
Servo amplifier MR-J4-G-RJ	400 V class	MR-J4-500GF4-RJ	5 kW	3-phase 380 V AC to 480 V AC
WIIV-04-O-1 to	olass	MR-J4-700GF4-RJ	7 kW	3-phase 380 V AC to 480 V AC
		MR-J4-11KGF4-RJ	11 kW	3-phase 380 V AC to 480 V AC
		MR-J4-15KGF4-RJ	15 kW	3-phase 380 V AC to 480 V AC
		MR-J4-22KGF4-RJ	22 kW	3-phase 380 V AC to 480 V AC
	\top	MR-J4-10B	0.1 kW	3-phase or 1-phase 200 V AC to 240 V AC
		MR-J4-20B	0.2 kW	3-phase or 1-phase 200 V AC to 240 V AC
		MR-J4-40B	0.4 kW	3-phase or 1-phase 200 V AC to 240 V AC
		MR-J4-60B	0.6 kW	3-phase or 1-phase 200 V AC to 240 V AC
		MR-J4-70B	0.75 kW	3-phase or 1-phase 200 V AC to 240 V AC
	200 V	MR-J4-100B	1 kW	3-phase or 1-phase 200 V AC to 240 V AC
i	class	MR-J4-200B	2 kW	3-phase or 1-phase 200 V AC to 240 V AC
i	Olacc	MR-J4-350B	3.5 kW	3-phase 200 V AC to 240 V AC
i		MR-J4-500B	5 kW	3-phase 200 V AC to 240 V AC
i		MR-J4-700B	7 kW	3-phase 200 V AC to 240 V AC
i		MR-J4-11KB	11 kW	3-phase 200 V AC to 240 V AC
Servo amplifier		MR-J4-15KB	15 kW	3-phase 200 V AC to 240 V AC
Servo amplifier MR-J4-B	<u> </u>	MR-J4-22KB	22 kW	3-phase 200 V AC to 240 V AC
	100 V	MR-J4-10B1	0.1 kW	1-phase 100 V AC to 120 V AC
i	100 V class	MR-J4-20B1	0.2 kW	1-phase 100 V AC to 120 V AC
i	0140_	MR-J4-40B1	0.4 kW	1-phase 100 V AC to 120 V AC
i		MR-J4-60B4	0.6 kW	3-phase 380 V AC to 480 V AC
i		MR-J4-100B4	1 kW	3-phase 380 V AC to 480 V AC
i		MR-J4-200B4	2 kW	3-phase 380 V AC to 480 V AC
i	400 V	MR-J4-350B4	3.5 kW	3-phase 380 V AC to 480 V AC
i	duu v class	MR-J4-500B4	5 kW	3-phase 380 V AC to 480 V AC
i		MR-J4-700B4	7 kW	3-phase 380 V AC to 480 V AC
i		MR-J4-11KB4	11 kW	3-phase 380 V AC to 480 V AC
i		MR-J4-15KB4	15 kW	3-phase 380 V AC to 480 V AC
		MR-J4-22KB4	22 kW	3-phase 380 V AC to 480 V AC
	T	MR-J4-DU900B	9 kW	
i		MR-J4-DU11KB	11 kW	Main circuit power is supplied from the power regeneration converter
i	200 V	MR-J4-DU15KB	15 kW	unit to the drive unit.
i	class	MR-J4-DU22KB	22 kW	ヿ
i		MR-J4-DU30KB (Note 1)	30 kW	Main circuit power is supplied from the power regeneration converter
i		MR-J4-DU37KB (Note 1)	37 kW	unit or the resistance regeneration converter unit to the drive unit.
Drive unit		MR-J4-DU900B4	9 kW	
MR-J4-DUB		MR-J4-DU11KB4	11 kW	Main circuit power is supplied from the power regeneration converter
i		MR-J4-DU15KB4	15 kW	unit to the drive unit.
i	400 V	MR-J4-DU22KB4	22 kW	ヿ
i	class	MR-J4-DU30KB4 (Note 1)	30 kW	
		MR-J4-DU37KB4 (Note 1)	37 kW	Main circuit power is supplied from the power regeneration converter
				unit or the resistance regeneration converter unit to the drive unit.
		MR-J4-DU45KB4 (Note 1)	45 kW	unit or the resistance regeneration converter unit to the unit.

^{1.} When the drive unit is combined with a resistance regeneration converter unit, one unit of the resistance regeneration converter unit is required for each drive unit.

Servo amplifiers

Item		Model	Rated output	Main circuit power supply
		MR-J4-10B-RJ	0.1 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-20B-RJ	0.2 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-40B-RJ	0.4 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-60B-RJ	0.6 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-70B-RJ	0.75 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-100B-RJ	1 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
	200 V class	MR-J4-200B-RJ	2 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-350B-RJ	3.5 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-500B-RJ	5 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
Servo amplifier MR-J4-B-RJ		MR-J4-700B-RJ	7 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-11KB-RJ	11 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-15KB-RJ	15 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-22KB-RJ	22 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
	400.17	MR-J4-10B1-RJ	0.1 kW	1-phase 100 V AC to 120 V AC
	100 V class	MR-J4-20B1-RJ	0.2 kW	1-phase 100 V AC to 120 V AC
	Class	MR-J4-40B1-RJ	0.4 kW	1-phase 100 V AC to 120 V AC
		MR-J4-60B4-RJ	0.6 kW	3-phase 380 V AC to 480 V AC
		MR-J4-100B4-RJ	1 kW	3-phase 380 V AC to 480 V AC
		MR-J4-200B4-RJ	2 kW	3-phase 380 V AC to 480 V AC
	400 V	MR-J4-350B4-RJ	3.5 kW	3-phase 380 V AC to 480 V AC
	class	MR-J4-500B4-RJ	5 kW	3-phase 380 V AC to 480 V AC
		MR-J4-700B4-RJ	7 kW	3-phase 380 V AC to 480 V AC
		MR-J4-11KB4-RJ	11 kW	3-phase 380 V AC to 480 V AC
		MR-J4-15KB4-RJ	15 kW	3-phase 380 V AC to 480 V AC
		MR-J4-22KB4-RJ	22 kW	3-phase 380 V AC to 480 V AC
		MR-J4-DU900B-RJ	9 kW	
		MR-J4-DU11KB-RJ	11 kW	Main circuit power is supplied from the power regeneration converter
	200 V	MR-J4-DU15KB-RJ	15 kW	unit to the drive unit.
	class	MR-J4-DU22KB-RJ	22 kW	
		MR-J4-DU30KB-RJ (Note 1)	30 kW	Main circuit power is supplied from the power regeneration converter
		MR-J4-DU37KB-RJ (Note 1)	37 kW	unit or the resistance regeneration converter unit to the drive unit.
rive unit		MR-J4-DU900B4-RJ	9 kW	
IR-J4-DUB-RJ		MR-J4-DU11KB4-RJ	11 kW	Main circuit power is supplied from the power regeneration converter
		MR-J4-DU15KB4-RJ	15 kW	unit to the drive unit.
	400 V	MR-J4-DU22KB4-RJ	22 kW	
	class	MR-J4-DU30KB4-RJ (Note 1)	30 kW	
		MR-J4-DU37KB4-RJ (Note 1)	37 kW	Main circuit power is supplied from the power regeneration converter
		MR-J4-DU45KB4-RJ (Note 1)	45 kW	unit or the resistance regeneration converter unit to the drive unit.
		MR-J4-DU55KB4-RJ (Note 1)	55 kW	7
Drive unit	400 V	MR-J4-DU45KB4-RJ100	45 kW	Main circuit power is supplied from the power regeneration converter

Notes

^{1.} When the drive unit is combined with a resistance regeneration converter unit, one unit of the resistance regeneration converter unit is required for each drive unit.

Servo amplifiers

Item		Model	Rated output	Main circuit power supply		
		MR-J4W2-22B	0.2 kW × 2 axes	3-phase or 1-phase 200 V AC to 240 V AC		
	200 V	MR-J4W2-44B	0.4 kW × 2 axes	3-phase or 1-phase 200 V AC to 240 V AC		
Servo amplifier	class	MR-J4W2-77B	0.75 kW × 2 axes	3-phase or 1-phase 200 V AC to 240 V AC		
MR-J4W2-B		MR-J4W2-1010B	1 kW × 2 axes	3-phase 200 V AC to 240 V AC		
	48 V DC/ 24 V DC	MR-J4W2-0303B6	30 W × 2 axes	48 V DC/24 V DC		
Servo amplifier	200 V	MR-J4W3-222B	0.2 kW × 3 axes	3-phase or 1-phase 200 V AC to 240 V AC		
MR-J4W3-B	class	MR-J4W3-444B	0.4 kW × 3 axes	3-phase or 1-phase 200 V AC to 240 V AC		
		MR-J4-10A	0.1 kW	3-phase or 1-phase 200 V AC to 240 V AC		
		MR-J4-20A	0.2 kW	3-phase or 1-phase 200 V AC to 240 V AC		
		MR-J4-40A	0.4 kW	3-phase or 1-phase 200 V AC to 240 V AC		
		MR-J4-60A	0.6 kW	3-phase or 1-phase 200 V AC to 240 V AC		
		MR-J4-70A	0.75 kW	3-phase or 1-phase 200 V AC to 240 V AC		
		MR-J4-100A	1 kW	3-phase or 1-phase 200 V AC to 240 V AC		
	200 V	MR-J4-200A	2 kW	3-phase or 1-phase 200 V AC to 240 V AC		
	class	MR-J4-350A	3.5 kW	3-phase 200 V AC to 240 V AC		
		MR-J4-500A	5 kW	3-phase 200 V AC to 240 V AC		
		MR-J4-700A	7 kW	3-phase 200 V AC to 240 V AC		
		MR-J4-11KA	11 kW	3-phase 200 V AC to 240 V AC		
		MR-J4-15KA	15 kW	3-phase 200 V AC to 240 V AC		
		MR-J4-22KA	22 kW	3-phase 200 V AC to 240 V AC		
Servo amplifier		MR-J4-10A1	0.1 kW	1-phase 100 V AC to 120 V AC		
MR-J4-A	100 V	MR-J4-20A1	0.2 kW	1-phase 100 V AC to 120 V AC		
	class	MR-J4-40A1	0.4 kW	1-phase 100 V AC to 120 V AC		
		MR-J4-60A4	0.6 kW	3-phase 380 V AC to 480 V AC		
		MR-J4-100A4	1 kW	3-phase 380 V AC to 480 V AC		
		MR-J4-200A4	2 kW	3-phase 380 V AC to 480 V AC		
		MR-J4-350A4	3.5 kW	3-phase 380 V AC to 480 V AC		
	400 V	MR-J4-500A4	5 kW	3-phase 380 V AC to 480 V AC		
	class	MR-J4-700A4	7 kW	3-phase 380 V AC to 480 V AC		
		MR-J4-11KA4	11 kW	3-phase 380 V AC to 480 V AC		
		MR-J4-15KA4	15 kW	3-phase 380 V AC to 480 V AC		
		MR-J4-22KA4	22 kW	3-phase 380 V AC to 480 V AC		
	48 V DC/ 24 V DC	MR-J4-03A6	30 W	48 V DC/24 V DC		
	200 V	MR-J4-DU30KA	30 kW			
	class	MR-J4-DU37KA	37 kW			
Drive unit		MR-J4-DU30KA4	30 kW	Main circuit power is supplied from the resistance regeneration		
MR-J4-DUA (Note 1)	400 V	MR-J4-DU37KA4	37 kW	converter unit to the drive unit.		
	class	MR-J4-DU45KA4	45 kW			
		MR-J4-DU55KA4	55 kW			

Notes:

^{1.} When the drive unit is combined with a resistance regeneration converter unit, one unit of the resistance regeneration converter unit is required for each drive unit.

Servo amplifiers

Item		Model	Rated output	Main circuit power supply
		MR-J4-10A-RJ	0.1 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-20A-RJ	0.2 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-40A-RJ	0.4 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-60A-RJ	0.6 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-70A-RJ	0.75 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-100A-RJ	1 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
	200 V class	MR-J4-200A-RJ	2 kW	3-phase or 1-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-350A-RJ	3.5 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-500A-RJ	5 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
ervo amplifier		MR-J4-700A-RJ	7 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
MR-J4-A-RJ		MR-J4-11KA-RJ	11 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-15KA-RJ	15 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
		MR-J4-22KA-RJ	22 kW	3-phase 200 V AC to 240 V AC, 283 V DC to 340 V DC
	100 V	MR-J4-10A1-RJ	0.1 kW	1-phase 100 V AC to 120 V AC
	class	MR-J4-20A1-RJ	0.2 kW	1-phase 100 V AC to 120 V AC
	0.000	MR-J4-40A1-RJ	0.4 kW	1-phase 100 V AC to 120 V AC
		MR-J4-60A4-RJ	0.6 kW	3-phase 380 V AC to 480 V AC
		MR-J4-100A4-RJ	1 kW	3-phase 380 V AC to 480 V AC
		MR-J4-200A4-RJ	2 kW	3-phase 380 V AC to 480 V AC
	400 V	MR-J4-350A4-RJ	3.5 kW	3-phase 380 V AC to 480 V AC
	class	MR-J4-500A4-RJ	5 kW	3-phase 380 V AC to 480 V AC
	Oldoo	MR-J4-700A4-RJ	7 kW	3-phase 380 V AC to 480 V AC
		MR-J4-11KA4-RJ	11 kW	3-phase 380 V AC to 480 V AC
		MR-J4-15KA4-RJ	15 kW	3-phase 380 V AC to 480 V AC
		MR-J4-22KA4-RJ	22 kW	3-phase 380 V AC to 480 V AC
	48 V DC/ 24 V DC	MR-J4-03A6-RJ	30 W	48 V DC/24 V DC
	200 V	MR-J4-DU30KA-RJ	30 kW	
	class	MR-J4-DU37KA-RJ	37 kW	7
Prive unit		MR-J4-DU30KA4-RJ	30 kW	Main circuit power is supplied from the resistance regeneration
IR-J4-DUA-RJ (Note 1)	400 V	MR-J4-DU37KA4-RJ	37 kW	converter unit to the drive unit.
	class	MR-J4-DU45KA4-RJ	45 kW	
		MR-J4-DU55KA4-RJ	55 kW	7

Notes:

^{1.} When the drive unit is combined with a resistance regeneration converter unit, one unit of the resistance regeneration converter unit is required for each drive unit.

Servo amplifiers

Item		Model	Rated output	Main circuit power supply
		MR-CV11K	11 kW	3-phase 200 V AC to 240 V AC
		MR-CV18K	18 kW	3-phase 200 V AC to 240 V AC
	200 V	MR-CV30K	30 kW	3-phase 200 V AC to 240 V AC
	class	MR-CV37K	37 kW	3-phase 200 V AC to 240 V AC
		MR-CV45K	45 kW	3-phase 200 V AC to 240 V AC
Power regeneration		MR-CV55K	55 kW	3-phase 200 V AC to 240 V AC
converter unit		MR-CV11K4	11 kW	3-phase 380 V AC to 480 V AC
MR-CV	400 V class	MR-CV18K4	18 kW	3-phase 380 V AC to 480 V AC
		MR-CV30K4	30 kW	3-phase 380 V AC to 480 V AC
		MR-CV37K4	37 kW	3-phase 380 V AC to 480 V AC
		MR-CV45K4	45 kW	3-phase 380 V AC to 480 V AC
		MR-CV55K4	55 kW	3-phase 380 V AC to 480 V AC
		MR-CV75K4	75 kW	3-phase 380 V AC to 480 V AC
Resistance regeneration cla		MR-CR55K	55 kW	3-phase 200 V AC to 240 V AC
MR-CR (Note 1)	400 V class	MR-CR55K4	55 kW	3-phase 380 V AC to 480 V AC

Notes

^{1.} When the drive unit is combined with a resistance regeneration converter unit, one unit of the resistance regeneration converter unit is required for each drive unit.

Item	Model	Rated output	Rated speed	Reduction ratio
	HG-KR053(B)	50 W	3000 r/min	-
HG-KR series	HG-KR13(B)	100 W	3000 r/min	-
	HG-KR23(B)	200 W	3000 r/min	-
B: With electromagnetic brake	HG-KR43(B)	400 W	3000 r/min	-
	HG-KR73(B)	750 W	3000 r/min	-
	HG-KR053(B)W0C	50 W	3000 r/min	-
Servo motors with functional safety	HG-KR13(B)W0C	100 W	3000 r/min	-
HG-KR series	HG-KR23(B)W0C	200 W	3000 r/min	-
B: With electromagnetic brake	HG-KR43(B)W0C	400 W	3000 r/min	-
ű	HG-KR73(B)W0C	750 W	3000 r/min	-
	HG-KR053(B)G1 1/5	50 W	3000 r/min	1/5
	HG-KR053(B)G1 1/12	50 W	3000 r/min	1/12
	HG-KR053(B)G1 1/20	50 W	3000 r/min	1/20
	HG-KR13(B)G1 1/5	100 W	3000 r/min	1/5
	HG-KR13(B)G1 1/12	100 W	3000 r/min	1/12
HG-KR series	HG-KR13(B)G1 1/20	100 W	3000 r/min	1/20
With gear reducer for general industrial	HG-KR23(B)G1 1/5	200 W	3000 r/min	1/5
machines	HG-KR23(B)G1 1/12	200 W	3000 r/min	1/12
	HG-KR23(B)G1 1/20	200 W	3000 r/min	1/20
B: With electromagnetic brake	HG-KR43(B)G1 1/5	400 W	3000 r/min	1/5
	HG-KR43(B)G1 1/12	400 W	3000 r/min	1/12
	HG-KR43(B)G1 1/20	400 W	3000 r/min	1/20
	HG-KR73(B)G1 1/5	750 W	3000 r/min	1/5
	HG-KR73(B)G1 1/12	750 W	3000 r/min	1/12
	HG-KR73(B)G1 1/20	750 W	3000 r/min	1/20
	HG-KR053(B)G5 1/5 (40 × 40)	50 W	3000 r/min	1/5 (flange dimensions: 40 mm × 40 mm)
	HG-KR053(B)G5 1/5 (60 × 60)	50 W	3000 r/min	1/5 (flange dimensions: 60 mm × 60 mm)
	HG-KR053(B)G5 1/9	50 W	3000 r/min	1/9
	HG-KR053(B)G5 1/11	50 W	3000 r/min	1/11
	HG-KR053(B)G5 1/21	50 W	3000 r/min	1/21
	HG-KR053(B)G5 1/33	50 W	3000 r/min	1/33
	HG-KR053(B)G5 1/45	50 W	3000 r/min	1/45
	HG-KR13(B)G5 1/5 (40 × 40)	100 W	3000 r/min	1/5 (flange dimensions: 40 mm × 40 mm)
	HG-KR13(B)G5 1/5 (60 × 60)	100 W	3000 r/min	1/5 (flange dimensions: 60 mm × 60 mm)
	HG-KR13(B)G5 1/11	100 W	3000 r/min	1/11
	HG-KR13(B)G5 1/21	100 W	3000 r/min	1/21
HG-KR series	HG-KR13(B)G5 1/33	100 W	3000 r/min	1/33
With flange-output type gear reducer	HG-KR13(B)G5 1/45	100 W	3000 r/min	1/45
for high precision applications,	HG-KR23(B)G5 1/5	200 W	3000 r/min	1/5
flange mounting	HG-KR23(B)G5 1/11	200 W	3000 r/min	1/11
	HG-KR23(B)G5 1/21	200 W	3000 r/min	1/21
B: With electromagnetic brake	HG-KR23(B)G5 1/33	200 W	3000 r/min	1/33
	HG-KR23(B)G5 1/45	200 W	3000 r/min	1/45
	HG-KR43(B)G5 1/5	400 W	3000 r/min	1/5
	HG-KR43(B)G5 1/11	400 W	3000 r/min	1/11
	HG-KR43(B)G5 1/21	400 W	3000 r/min	1/21
	HG-KR43(B)G5 1/33	400 W	3000 r/min	1/33
	HG-KR43(B)G5 1/45	400 W	3000 r/min	1/45
	HG-KR73(B)G5 1/5	750 W	3000 r/min	1/5
	HG-KR73(B)G5 1/11	750 W	3000 r/min	1/11
	HG-KR73(B)G5 1/21	750 W	3000 r/min	1/21
	, ,			
	HG-KR73(B)G5 1/33	750 W	3000 r/min	1/33

Item		Mod	del	Rated output	Rated speed	Reduction ratio
		HG-KR053(B)G7	1/5 (40 × 40)	50 W	3000 r/min	1/5 (flange dimensions: 40 mm × 40 mm)
		HG-KR053(B)G7	1/5 (60 × 60)	50 W	3000 r/min	1/5 (flange dimensions: 60 mm × 60 mm)
		HG-KR053(B)G7	1/9	50 W	3000 r/min	1/9
		HG-KR053(B)G7	1/11	50 W	3000 r/min	1/11
		HG-KR053(B)G7	1/21	50 W	3000 r/min	1/21
		HG-KR053(B)G7	1/33	50 W	3000 r/min	1/33
		HG-KR053(B)G7	1/45	50 W	3000 r/min	1/45
		HG-KR13(B)G7	1/5 (40 × 40)	100 W	3000 r/min	1/5 (flange dimensions: 40 mm × 40 mm)
		HG-KR13(B)G7	1/5 (60 × 60)	100 W	3000 r/min	1/5 (flange dimensions: 60 mm × 60 mm)
		HG-KR13(B)G7	1/11	100 W	3000 r/min	1/11
		HG-KR13(B)G7	1/21	100 W	3000 r/min	1/21
G-KR series		HG-KR13(B)G7	1/33	100 W	3000 r/min	1/33
/ith shaft-output type gear reduce	er	HG-KR13(B)G7	1/45	100 W	3000 r/min	1/45
or high precision applications,		HG-KR23(B)G7	1/5	200 W	3000 r/min	1/5
ange mounting		HG-KR23(B)G7	1/11	200 W	3000 r/min	1/11
. Mith. alaatus		HG-KR23(B)G7	1/21	200 W	3000 r/min	1/21
: With electromagnetic brake		HG-KR23(B)G7	1/33	200 W	3000 r/min	1/33
		HG-KR23(B)G7	1/45	200 W	3000 r/min	1/45
		HG-KR43(B)G7	1/5	400 W	3000 r/min	1/5
		HG-KR43(B)G7	1/11	400 W	3000 r/min	1/11
		HG-KR43(B)G7	1/21	400 W	3000 r/min	1/21
		HG-KR43(B)G7	1/33	400 W	3000 r/min	1/33
		HG-KR43(B)G7	1/45	400 W	3000 r/min	1/45
		HG-KR73(B)G7	1/5	750 W	3000 r/min	1/5
		HG-KR73(B)G7	1/11	750 W	3000 r/min	1/11
		HG-KR73(B)G7	1/21	750 W	3000 r/min	1/21
		HG-KR73(B)G7	1/33	750 W	3000 r/min	1/33
		HG-KR73(B)G7	1/45	750 W	3000 r/min	1/45
		HG-MR053(B)		50 W	3000 r/min	-
IG-MR series		HG-MR13(B)		100 W	3000 r/min	-
		HG-MR23(B)		200 W	3000 r/min	-
: With electromagnetic brake		HG-MR43(B)		400 W	3000 r/min	-
		HG-MR73(B)		750 W	3000 r/min	-
		HG-SR51(B)		0.5 kW	1000 r/min	-
C CD 1000 p/min appin		HG-SR81(B)		0.85 kW	1000 r/min	-
G-SR 1000 r/min series		HG-SR121(B)		1.2 kW	1000 r/min	-
: With electromagnetic brake		HG-SR201(B)		2.0 kW	1000 r/min	-
Ü		HG-SR301(B)		3.0 kW	1000 r/min	-
		HG-SR421(B)		4.2 kW	1000 r/min	-
		HG-SR51(B)W0C		0.5 kW	1000 r/min	-
ervo motors with functional safety	y	HG-SR81(B)W0C		0.85 kW	1000 r/min	-
IG-SR 1000 r/min series		HG-SR121(B)W0C		1.2 kW	1000 r/min	-
. Mith. alaatus oo a 45 - 15 15		HG-SR201(B)W0C		2.0 kW	1000 r/min	-
: With electromagnetic brake		HG-SR301(B)W0C		3.0 kW	1000 r/min	-
	•	HG-SR421(B)W0C		4.2 kW	1000 r/min	-
		HG-SR52(B)		0.5 kW	2000 r/min	-
		HG-SR102(B)		1.0 kW	2000 r/min	-
	200 V	HG-SR152(B)		1.5 kW	2000 r/min	-
	class	HG-SR202(B)		2.0 kW	2000 r/min	-
	5.300	HG-SR352(B)	<u> </u>	3.5 kW	2000 r/min	-
IC CD 2000 w/min!		HG-SR502(B)		5.0 kW	2000 r/min	-
G-SR 2000 r/min series		HG-SR702(B)		7.0 kW	2000 r/min	-
3: With electromagnetic brake		HG-SR524(B)		0.5 kW	2000 r/min	-
		HG-SR1024(B)		1.0 kW	2000 r/min	-
	400.1	HG-SR1524(B)		1.5 kW	2000 r/min	-
	400 V class	HG-SR2024(B)		2.0 kW	2000 r/min	-
	ciass	HG-SR3524(B)		3.5 kW	2000 r/min	-
		HG-SR5024(B)		5.0 kW	2000 r/min	-
				7.0 kW	2000 r/min	1

Rotary servo motors		Model	Rated output	Rated speed	Reduction ratio
		HG-SR52(B)W0C	0.5 kW	2000 r/min	-
		HG-SR102(B)W0C	1.0 kW	2000 r/min	_
		HG-SR152(B)W0C	1.5 kW	2000 r/min	-
	200 V	HG-SR202(B)W0C	2.0 kW	2000 r/min	-
	class	HG-SR352(B)W0C	3.5 kW	2000 r/min	-
Servo motors with functional		HG-SR502(B)W0C	5.0 kW	2000 r/min	-
safety		HG-SR702(B)W0C	7.0 kW	2000 r/min	_
HG-SR 2000 r/min series		HG-SR524(B)W0C	0.5 kW	2000 r/min	_
B: With electromagnetic brake		HG-SR1024(B)W0C	1.0 kW	2000 r/min	-
b. With electromagnetic brake		HG-SR1524(B)W0C	1.5 kW	2000 r/min	_
	400 V	HG-SR2024(B)W0C	2.0 kW	2000 r/min	-
	class	HG-SR3524(B)W0C	3.5 kW	2000 r/min	-
		HG-SR5024(B)W0C	5.0 kW	2000 r/min	_
		HG-SR7024(B)W0C	7.0 kW	2000 r/min	_
		HG-SR52(B)G1(H) 1/6	0.5 kW	2000 r/min	1/6
		HG-SR52(B)G1(H) 1/11	0.5 kW	2000 r/min	1/11
		HG-SR52(B)G1(H) 1/17	0.5 kW	2000 r/min	1/17
		HG-SR52(B)G1(H) 1/29	0.5 kW	2000 r/min	1/29
		HG-SR52(B)G1(H) 1/35	0.5 kW	2000 r/min	1/35
		HG-SR52(B)G1(H) 1/43	0.5 kW	2000 r/min	1/43
		HG-SR52(B)G1(H) 1/59	0.5 kW	2000 r/min	1/59
		HG-SR102(B)G1(H) 1/6	1.0 kW	2000 r/min	1/6
		HG-SR102(B)G1(H) 1/11	1.0 kW	2000 r/min	1/11
		HG-SR102(B)G1(H) 1/17	1.0 kW	2000 r/min	1/17
		HG-SR102(B)G1(H) 1/29	1.0 kW	2000 r/min	1/29
		HG-SR102(B)G1(H) 1/35	1.0 kW	2000 r/min	1/35
		HG-SR102(B)G1(H) 1/43	1.0 kW	2000 r/min	1/43
	200 V	HG-SR102(B)G1(H) 1/59	1.0 kW	2000 r/min	1/59
		HG-SR152(B)G1(H) 1/6	1.5 kW	2000 r/min	1/6
		HG-SR152(B)G1(H) 1/11	1.5 kW	2000 r/min	1/11
		HG-SR152(B)G1(H) 1/17	1.5 kW	2000 r/min	1/17
		HG-SR152(B)G1(H) 1/29	1.5 kW	2000 r/min	1/29
HG-SR 2000 r/min series		HG-SR152(B)G1(H) 1/35	1.5 kW	2000 r/min	1/35
Nith gear reducer for general		HG-SR152(B)G1(H) 1/43	1.5 kW	2000 r/min	1/43
dustrial machines		HG-SR152(B)G1(H) 1/59	1.5 kW	2000 r/min	1/59
	class	HG-SR202(B)G1(H) 1/6	2.0 kW	2000 r/min	1/6
: With electromagnetic brake 61: Flange mounting 61H: Foot mounting		HG-SR202(B)G1(H) 1/11	2.0 kW	2000 r/min	1/11
		HG-SR202(B)G1(H) 1/17	2.0 kW	2000 r/min	1/17
5111. I cot mounting		HG-SR202(B)G1(H) 1/29	2.0 kW	2000 r/min	1/29
		HG-SR202(B)G1(H) 1/35	2.0 kW	2000 r/min	1/35
		HG-SR202(B)G1(H) 1/43	2.0 kW	2000 r/min	1/43
		HG-SR202(B)G1(H) 1/59	2.0 kW	2000 r/min	1/59
		HG-SR352(B)G1(H) 1/6	3.5 kW	2000 r/min	1/6
		HG-SR352(B)G1(H) 1/11	3.5 kW	2000 r/min	1/11
		HG-SR352(B)G1(H) 1/17	3.5 kW	2000 r/min	1/17
		HG-SR352(B)G1(H) 1/17	3.5 kW	2000 r/min	1/29
		HG-SR352(B)G1(H) 1/35	3.5 kW	2000 r/min	1/35
		HG-SR352(B)G1(H) 1/43	3.5 kW	2000 r/min	1/43
			3.5 kW	2000 r/min	1/59
		HG-SR352(B)G1(H) 1/59			1/6
		HG-SR502(B)G1(H) 1/6	5.0 kW 5.0 kW	2000 r/min	1/11
		HG-SR502(B)G1(H) 1/11		2000 r/min	
		HG-SR502(B)G1(H) 1/17	5.0 kW	2000 r/min	1/17
		HG-SR502(B)G1(H) 1/29	5.0 kW	2000 r/min	1/29
		HG-SR502(B)G1(H) 1/35	5.0 kW	2000 r/min	1/35
		HG-SR502(B)G1(H) 1/43	5.0 kW	2000 r/min	1/43
]	HG-SR502(B)G1(H) 1/59	5.0 kW	2000 r/min	1/59

HG-SR7(HG-SR7(HG-SR7(HG-SR7(HG-SR7(HG-SR5) HG-SR5(HG-SR5) HG-SR5(HG-SR5(HG-SR5(HG-SR1	02(B)G1(H) 1/6 02(B)G1(H) 1/11 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/29 02(B)G1(H) 1/35 02(B)G1(H) 1/35 02(B)G1(H) 1/59 02(B)G1(H) 1/59 02(B)G1(H) 1/6 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/35 02(B)G1(H) 1/35 02(B)G1(H) 1/35 02(B)G1(H) 1/35 02(B)G1(H) 1/35 02(B)G1(H) 1/35 02(B)G1(H) 1/59 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/19 02(B)G1(H) 1/19	7.0 kW 0.5 kW	2000 r/min	1/6 1/11 1/17 1/29 1/35 1/43 1/59 1/6 1/11 1/17 1/29 1/35 1/43 1/59 1/6 1/11 1/17 1/29 1/35 1/43 1/59 1/6
HG-SR7(HG-SR7(HG-SR7(HG-SR7(HG-SR5) HG-SR5(HG-SR5) HG-SR5(HG-SR5(HG-SR5(HG-SR1	22(B)G1(H) 1/17 22(B)G1(H) 1/29 22(B)G1(H) 1/35 22(B)G1(H) 1/35 22(B)G1(H) 1/43 22(B)G1(H) 1/59 24(B)G1(H) 1/6 24(B)G1(H) 1/17 24(B)G1(H) 1/17 24(B)G1(H) 1/35 24(B)G1(H) 1/35 24(B)G1(H) 1/59 224(B)G1(H) 1/59 224(B)G1(H) 1/59 224(B)G1(H) 1/6 224(B)G1(H) 1/6 224(B)G1(H) 1/17 224(B)G1(H) 1/17 224(B)G1(H) 1/17 224(B)G1(H) 1/17 224(B)G1(H) 1/17 224(B)G1(H) 1/17	7.0 kW 7.0 kW 7.0 kW 7.0 kW 7.0 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 1.0 kW	2000 r/min	1/17 1/29 1/35 1/43 1/59 1/6 1/11 1/17 1/29 1/35 1/43 1/59 1/6
HG-SR7(HG-SR7(HG-SR7(HG-SR5) HG-SR52 HG-SR52 HG-SR52 HG-SR52 HG-SR52 HG-SR51 HG-SR1(HG-SR1	02(B)G1(H) 1/29 02(B)G1(H) 1/35 02(B)G1(H) 1/43 02(B)G1(H) 1/59 02(B)G1(H) 1/6 02(B)G1(H) 1/6 02(B)G1(H) 1/11 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/29 02(B)G1(H) 1/35 02(B)G1(H) 1/59 02(B)G1(H) 1/59 02(B)G1(H) 1/6 02(B)G1(H) 1/11 02(B)G1(H) 1/17 02(B)G1(H) 1/17	7.0 kW 7.0 kW 7.0 kW 7.0 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 1.0 kW	2000 r/min	1/29 1/35 1/43 1/59 1/6 1/11 1/17 1/29 1/35 1/43 1/59 1/6
HG-SR7(HG-SR7(HG-SR5) HG-SR52 HG-SR52 HG-SR52 HG-SR52 HG-SR51 HG-SR10 HG-SR1	02(B)G1(H) 1/35 02(B)G1(H) 1/43 02(B)G1(H) 1/59 02(B)G1(H) 1/6 02(B)G1(H) 1/6 02(B)G1(H) 1/11 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/29 02(B)G1(H) 1/35 02(B)G1(H) 1/59 02(B)G1(H) 1/59 02(B)G1(H) 1/11 02(B)G1(H) 1/11 02(B)G1(H) 1/17 02(B)G1(H) 1/17	7.0 kW 7.0 kW 7.0 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 1.0 kW	2000 r/min	1/35 1/43 1/59 1/6 1/11 1/17 1/29 1/35 1/43 1/59 1/6
HG-SR7(HG-SR5) HG-SR5; HG-SR5; HG-SR5; HG-SR5; HG-SR5; HG-SR1(HG-SR1	22(B)G1(H) 1/43 22(B)G1(H) 1/59 24(B)G1(H) 1/6 24(B)G1(H) 1/17 24(B)G1(H) 1/17 24(B)G1(H) 1/29 24(B)G1(H) 1/35 24(B)G1(H) 1/43 24(B)G1(H) 1/59 224(B)G1(H) 1/6 224(B)G1(H) 1/11 224(B)G1(H) 1/17 224(B)G1(H) 1/17	7.0 kW 7.0 kW 0.5 kW 1.0 kW	2000 r/min	1/43 1/59 1/6 1/11 1/17 1/29 1/35 1/43 1/59
HG-SR7(HG-SR52 HG-SR52 HG-SR52 HG-SR52 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	02(B)G1(H) 1/59 02(B)G1(H) 1/6 02(B)G1(H) 1/11 02(B)G1(H) 1/17 02(B)G1(H) 1/17 02(B)G1(H) 1/29 02(B)G1(H) 1/35 02(B)G1(H) 1/43 02(B)G1(H) 1/59 02(B)G1(H) 1/6 02(B)G1(H) 1/11 02(B)G1(H) 1/17 02(B)G1(H) 1/17	7.0 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 1.0 kW	2000 r/min	1/59 1/6 1/11 1/17 1/29 1/35 1/43 1/59
HG-SR52 HG-SR52 HG-SR52 HG-SR52 HG-SR52 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	24(B)G1(H) 1/6 24(B)G1(H) 1/11 24(B)G1(H) 1/17 24(B)G1(H) 1/29 24(B)G1(H) 1/35 24(B)G1(H) 1/43 24(B)G1(H) 1/59 024(B)G1(H) 1/6 024(B)G1(H) 1/11 024(B)G1(H) 1/17 024(B)G1(H) 1/17	0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 1.0 kW	2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min	1/6 1/11 1/17 1/29 1/35 1/43 1/59
HG-SR52 HG-SR52 HG-SR52 HG-SR52 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	24(B)G1(H) 1/11 24(B)G1(H) 1/17 24(B)G1(H) 1/29 24(B)G1(H) 1/35 24(B)G1(H) 1/35 24(B)G1(H) 1/59 024(B)G1(H) 1/6 024(B)G1(H) 1/11 024(B)G1(H) 1/17 024(B)G1(H) 1/17	0.5 kW 0.5 kW 0.5 kW 0.5 kW 0.5 kW 1.0 kW	2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min	1/11 1/17 1/29 1/35 1/43 1/59
HG-SR52 HG-SR52 HG-SR52 HG-SR52 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	24(B)G1(H) 1/17 24(B)G1(H) 1/29 24(B)G1(H) 1/35 24(B)G1(H) 1/43 24(B)G1(H) 1/59)224(B)G1(H) 1/6)224(B)G1(H) 1/11)224(B)G1(H) 1/17)24(B)G1(H) 1/17	0.5 kW 0.5 kW 0.5 kW 0.5 kW 1.0 kW	2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min	1/17 1/29 1/35 1/43 1/59
HG-SR52 HG-SR52 HG-SR52 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	24(B)G1(H) 1/29 24(B)G1(H) 1/35 24(B)G1(H) 1/43 24(B)G1(H) 1/59 024(B)G1(H) 1/6 024(B)G1(H) 1/11 024(B)G1(H) 1/17 024(B)G1(H) 1/17	0.5 kW 0.5 kW 0.5 kW 0.5 kW 1.0 kW	2000 r/min 2000 r/min 2000 r/min 2000 r/min 2000 r/min	1/29 1/35 1/43 1/59 1/6
HG-SR52 HG-SR52 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	24(B)G1(H) 1/35 24(B)G1(H) 1/43 24(B)G1(H) 1/59)224(B)G1(H) 1/6)224(B)G1(H) 1/11)224(B)G1(H) 1/11)24(B)G1(H) 1/17)24(B)G1(H) 1/29	0.5 kW 0.5 kW 0.5 kW 1.0 kW	2000 r/min 2000 r/min 2000 r/min 2000 r/min	1/35 1/43 1/59 1/6
HG-SR52 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	24(B)G1(H) 1/43 24(B)G1(H) 1/59 224(B)G1(H) 1/6 224(B)G1(H) 1/11 224(B)G1(H) 1/17 224(B)G1(H) 1/29	0.5 kW 0.5 kW 1.0 kW	2000 r/min 2000 r/min 2000 r/min	1/43 1/59 1/6
HG-SR52 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	24(B)G1(H) 1/59)224(B)G1(H) 1/6)224(B)G1(H) 1/11)224(B)G1(H) 1/17)24(B)G1(H) 1/29	0.5 kW 1.0 kW 1.0 kW	2000 r/min 2000 r/min	1/59 1/6
HG-SR52 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	24(B)G1(H) 1/59)224(B)G1(H) 1/6)224(B)G1(H) 1/11)224(B)G1(H) 1/17)24(B)G1(H) 1/29	1.0 kW 1.0 kW	2000 r/min	1/6
HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	024(B)G1(H) 1/6 024(B)G1(H) 1/11 024(B)G1(H) 1/17 024(B)G1(H) 1/29	1.0 kW 1.0 kW	2000 r/min	1/6
HG-SR10 HG-SR10 HG-SR10 HG-SR10 HG-SR10	024(B)G1(H) 1/11 024(B)G1(H) 1/17 024(B)G1(H) 1/29	1.0 kW		
HG-SR10 HG-SR10 HG-SR10 HG-SR10	024(B)G1(H) 1/17 024(B)G1(H) 1/29		2000 17111111	1/11
HG-SR10 HG-SR10 HG-SR10)24(B)G1(H) 1/29		2000 r/min	1/17
HG-SR10 HG-SR10 HG-SR10		1.0 kW	2000 r/min	1/29
HG-SR10	727(D)O1(11) 1/00	1.0 kW	2000 r/min	1/35
HG-SR10	024(B)G1(H) 1/43	1.0 kW	2000 r/min	1/43
	. , , ,	1.0 kW	2000 r/min	1/59
ng-sk is				1/6
LIC CD46			1	
	, , , ,			1/11
				1/17
			+	1/29
-				1/35
				1/43
			1	1/59
				1/6
HG-SR20)24(B)G1(H) 1/11		2000 r/min	1/11
HG-SR20)24(B)G1(H) 1/17	2.0 kW	2000 r/min	1/17
IHG-SR20)24(B)G1(H) 1/29	2.0 kW	2000 r/min	1/29
)24(B)G1(H) 1/35	2.0 kW	2000 r/min	1/35
HG-SR20)24(B)G1(H) 1/43	2.0 kW	2000 r/min	1/43
HG-SR20)24(B)G1(H) 1/59	2.0 kW	2000 r/min	1/59
HG-SR35	524(B)G1(H) 1/6	3.5 kW	2000 r/min	1/6
HG-SR35	524(B)G1(H) 1/11	3.5 kW	2000 r/min	1/11
HG-SR35	524(B)G1(H) 1/17	3.5 kW	2000 r/min	1/17
HG-SR35	524(B)G1(H) 1/29	3.5 kW	2000 r/min	1/29
HG-SR35	524(B)G1(H) 1/35	3.5 kW	2000 r/min	1/35
HG-SR35	524(B)G1(H) 1/43	3.5 kW	2000 r/min	1/43
HG-SR35	524(B)G1(H) 1/59	3.5 kW	2000 r/min	1/59
				1/6
				1/11
				1/17
	() ()			1/29
			+	1/35
	, , , ,			1/43
	() ()			1/59
			+	1/6
				1/11
	` ' ' '			1/17
				1/29
				1/35
				1/43 1/59
	HG-SR15 HG-SR15 HG-SR15 HG-SR15 HG-SR16 HG-SR16 HG-SR20 HG-SR20 HG-SR20 HG-SR20 HG-SR20 HG-SR35 HG-SR35 HG-SR35 HG-SR36 HG-SR36 HG-SR36 HG-SR50 HG-SR5	HG-SR1524(B)G1(H) 1/6 HG-SR1524(B)G1(H) 1/11 HG-SR1524(B)G1(H) 1/17 HG-SR1524(B)G1(H) 1/29 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/43 HG-SR1524(B)G1(H) 1/59 HG-SR2024(B)G1(H) 1/6 HG-SR2024(B)G1(H) 1/11	HG-SR1524(B)G1(H) 1/6 HG-SR1524(B)G1(H) 1/11 HG-SR1524(B)G1(H) 1/17 HG-SR1524(B)G1(H) 1/17 HG-SR1524(B)G1(H) 1/29 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/43 HG-SR1524(B)G1(H) 1/59 HG-SR2024(B)G1(H) 1/6 HG-SR2024(B)G1(H) 1/17 LO V HSSS HG-SR2024(B)G1(H) 1/17 HG-SR2024(B)G1(H) 1/17 HG-SR2024(B)G1(H) 1/17 HG-SR2024(B)G1(H) 1/29 HG-SR2024(B)G1(H) 1/35 HG-SR2024(B)G1(H) 1/35 HG-SR2024(B)G1(H) 1/59 HG-SR2024(B)G1(H) 1/59 HG-SR3524(B)G1(H) 1/59 HG-SR3524(B)G1(H) 1/17 HG-SR3524(B)G1(H) 1/17 HG-SR3524(B)G1(H) 1/17 HG-SR3524(B)G1(H) 1/29 HG-SR3524(B)G1(H) 1/29 HG-SR3524(B)G1(H) 1/35 HG-SR3524(B)G1(H) 1/35 HG-SR3524(B)G1(H) 1/43 HG-SR3524(B)G1(H) 1/59 HG-SR3524(B)G1(H) 1/59 HG-SR3524(B)G1(H) 1/59 HG-SR3524(B)G1(H) 1/6 HG-SR5024(B)G1(H) 1/17 HG-SR7024(B)G1(H) 1/143 HG-	HG-SR1524(B)G1(H) 1/16 HG-SR1524(B)G1(H) 1/17 HG-SR1524(B)G1(H) 1/17 HG-SR1524(B)G1(H) 1/17 HG-SR1524(B)G1(H) 1/29 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/35 HG-SR1524(B)G1(H) 1/43 HG-SR1524(B)G1(H) 1/43 HG-SR1524(B)G1(H) 1/6 HG-SR2024(B)G1(H) 1/6 HG-SR2024(B)G1(H) 1/17 HG-SR2024(B)G1(H) 1/17 HG-SR2024(B)G1(H) 1/17 HG-SR2024(B)G1(H) 1/17 HG-SR2024(B)G1(H) 1/29 HG-SR2024(B)G1(H) 1/35 HG-SR2024(B)G1(H) 1/43 HG-SR2024(B)G1(H) 1/43 HG-SR2024(B)G1(H) 1/59 HG-SR2024(B)G1(H) 1/59 HG-SR3524(B)G1(H) 1/17 HG-SR3624(B)G1(H) 1/13 HG-SR3624(B)G1(H) 1/13 HG-SR3624(B)G1(H) 1/13 HG-SR3624(B)G1(H) 1/13 H

Item		Mod	el	Rated output	Rated speed	Reduction ratio
	Г	HG-SR52(B)G5	1/5	0.5 kW	2000 r/min	1/5
		HG-SR52(B)G5	1/11	0.5 kW	2000 r/min	1/11
		HG-SR52(B)G5	1/21	0.5 kW	2000 r/min	1/21
		HG-SR52(B)G5	1/33	0.5 kW	2000 r/min	1/33
		HG-SR52(B)G5	1/45	0.5 kW	2000 r/min	1/45
		HG-SR102(B)G5	1/5	1.0 kW	2000 r/min	1/5
		HG-SR102(B)G5	1/11	1.0 kW	2000 r/min	1/11
		HG-SR102(B)G5	1/21	1.0 kW	2000 r/min	1/21
		HG-SR102(B)G5	1/33	1.0 kW	2000 r/min	1/33
		HG-SR102(B)G5	1/45	1.0 kW	2000 r/min	1/45
		HG-SR152(B)G5	1/5	1.5 kW	2000 r/min	1/5
		HG-SR152(B)G5	1/11	1.5 kW	2000 r/min	1/11
	200 V	HG-SR152(B)G5	1/21	1.5 kW	2000 r/min	1/21
	class	HG-SR152(B)G5	1/33	1.5 kW	2000 r/min	1/33
		HG-SR152(B)G5	1/45	1.5 kW	2000 r/min	1/45
		HG-SR202(B)G5	1/5	2.0 kW	2000 r/min	1/5
		HG-SR202(B)G5	1/11	2.0 kW	2000 r/min	1/11
		HG-SR202(B)G5	1/21	2.0 kW	2000 r/min	1/21
		HG-SR202(B)G5	1/33	2.0 kW	2000 r/min	1/33
		HG-SR202(B)G5	1/45	2.0 kW	2000 r/min	1/45
		HG-SR352(B)G5	1/5	3.5 kW	2000 r/min	1/5
		HG-SR352(B)G5	1/11	3.5 kW	2000 r/min	1/11
		HG-SR352(B)G5	1/21	3.5 kW	2000 r/min	1/21
HG-SR 2000 r/min series		HG-SR502(B)G5	1/5	5.0 kW	2000 r/min	1/5
With flange-output type		HG-SR502(B)G5	1/11	5.0 kW	2000 r/min	1/11
gear reducer for high precision applications,		HG-SR702(B)G5	1/5	7.0 kW	2000 r/min	1/5
flange mounting		HG-SR524(B)G5	1/5	0.5 kW	2000 r/min	1/5
agoeag		HG-SR524(B)G5	1/11	0.5 kW	2000 r/min	1/11
B: With electromagnetic brake		HG-SR524(B)G5	1/21	0.5 kW	2000 r/min	1/21
		HG-SR524(B)G5	1/33	0.5 kW	2000 r/min	1/33
		HG-SR524(B)G5	1/45	0.5 kW	2000 r/min	1/45
		HG-SR1024(B)G5	1/5	1.0 kW	2000 r/min	1/5
		HG-SR1024(B)G5	1/11	1.0 kW	2000 r/min	1/11
		HG-SR1024(B)G5	1/21	1.0 kW	2000 r/min	1/21
		HG-SR1024(B)G5	1/33	1.0 kW	2000 r/min	1/33
		HG-SR1024(B)G5	1/45	1.0 kW	2000 r/min	1/45
		HG-SR1524(B)G5	1/5	1.5 kW	2000 r/min	1/5
		HG-SR1524(B)G5	1/11	1.5 kW	2000 r/min	1/11
		HG-SR1524(B)G5	1/21	1.5 kW	2000 r/min	1/21
	class	HG-SR1524(B)G5	1/33	1.5 kW	2000 r/min	1/33
		HG-SR1524(B)G5	1/45	1.5 kW	2000 r/min	1/45
		HG-SR2024(B)G5	1/5	2.0 kW	2000 r/min	1/5
		HG-SR2024(B)G5	1/11	2.0 kW	2000 r/min	1/11
		HG-SR2024(B)G5	1/21	2.0 kW	2000 r/min	1/21
		HG-SR2024(B)G5	1/33	2.0 kW	2000 r/min	1/33
		HG-SR2024(B)G5	1/45	2.0 kW	2000 r/min	1/45
		HG-SR3524(B)G5	1/5	3.5 kW	2000 r/min	1/5
		HG-SR3524(B)G5	1/11	3.5 kW	2000 r/min	1/11
		HG-SR3524(B)G5	1/21	3.5 kW	2000 r/min	1/21
		HG-SR5024(B)G5	1/5	5.0 kW	2000 r/min	1/5
		HG-SR5024(B)G5	1/11	5.0 kW	2000 r/min	1/11
		HG-SR7024(B)G5	1/5	7.0 kW	2000 r/min	1/5

Item		Mod	el	Rated output	Rated speed	Reduction ratio
		HG-SR52(B)G7	1/5	0.5 kW	2000 r/min	1/5
		HG-SR52(B)G7	1/11	0.5 kW	2000 r/min	1/11
		HG-SR52(B)G7	1/21	0.5 kW	2000 r/min	1/21
		HG-SR52(B)G7	1/33	0.5 kW	2000 r/min	1/33
		HG-SR52(B)G7	1/45	0.5 kW	2000 r/min	1/45
		HG-SR102(B)G7	1/5	1.0 kW	2000 r/min	1/5
		HG-SR102(B)G7	1/11	1.0 kW	2000 r/min	1/11
		HG-SR102(B)G7	1/21	1.0 kW	2000 r/min	1/21
		HG-SR102(B)G7	1/33	1.0 kW	2000 r/min	1/33
		HG-SR102(B)G7	1/45	1.0 kW	2000 r/min	1/45
		HG-SR152(B)G7	1/5	1.5 kW	2000 r/min	1/5
		HG-SR152(B)G7	1/11	1.5 kW	2000 r/min	1/11
	200 V	HG-SR152(B)G7	1/21	1.5 kW	2000 r/min	1/21
	class	HG-SR152(B)G7	1/33	1.5 kW	2000 r/min	1/33
		HG-SR152(B)G7	1/45	1.5 kW	2000 r/min	1/45
		HG-SR202(B)G7	1/5	2.0 kW	2000 r/min	1/5
		HG-SR202(B)G7	1/11	2.0 kW	2000 r/min	1/11
		, ,				1/21
		HG-SR202(B)G7	1/21	2.0 kW	2000 r/min	
		HG-SR202(B)G7	1/33	2.0 kW	2000 r/min	1/33
		HG-SR202(B)G7	1/45	2.0 kW	2000 r/min	1/45
		HG-SR352(B)G7	1/5	3.5 kW	2000 r/min	1/5
		HG-SR352(B)G7	1/11	3.5 kW	2000 r/min	1/11
10.00.000.		HG-SR352(B)G7	1/21	3.5 kW	2000 r/min	1/21
HG-SR 2000 r/min series		HG-SR502(B)G7	1/5	5.0 kW	2000 r/min	1/5
Nith shaft-output type gear reducer for		HG-SR502(B)G7	1/11	5.0 kW	2000 r/min	1/11
nigh precision applications,		HG-SR702(B)G7	1/5	7.0 kW	2000 r/min	1/5
flange mounting		HG-SR524(B)G7	1/5	0.5 kW	2000 r/min	1/5
		HG-SR524(B)G7	1/11	0.5 kW	2000 r/min	1/11
B: With electromagnetic brake		HG-SR524(B)G7	1/21	0.5 kW	2000 r/min	1/21
		HG-SR524(B)G7	1/33	0.5 kW	2000 r/min	1/33
		HG-SR524(B)G7	1/45	0.5 kW	2000 r/min	1/45
		HG-SR1024(B)G7	1/5	1.0 kW	2000 r/min	1/5
		HG-SR1024(B)G7	1/11	1.0 kW	2000 r/min	1/11
		HG-SR1024(B)G7	1/21	1.0 kW	2000 r/min	1/21
		HG-SR1024(B)G7	1/33	1.0 kW	2000 r/min	1/33
		HG-SR1024(B)G7	1/45	1.0 kW	2000 r/min	1/45
		HG-SR1524(B)G7	1/5	1.5 kW	2000 r/min	1/5
		HG-SR1524(B)G7	1/11	1.5 kW	2000 r/min	1/11
	400 V	HG-SR1524(B)G7	1/21	1.5 kW	2000 r/min	1/21
	class	HG-SR1524(B)G7	1/33	1.5 kW	2000 r/min	1/33
		HG-SR1524(B)G7	1/45	1.5 kW	2000 r/min	1/45
		HG-SR2024(B)G7	1/5	2.0 kW	2000 r/min	1/5
		HG-SR2024(B)G7	1/11	2.0 kW	2000 r/min	1/11
		HG-SR2024(B)G7	1/21	2.0 kW	2000 r/min	1/21
	1	HG-SR2024(B)G7	1/33	2.0 kW	2000 r/min	1/33
	1	HG-SR2024(B)G7	1/45	2.0 kW	2000 r/min	1/45
	1	` ,				
	1	HG-SR3524(B)G7	1/5	3.5 kW	2000 r/min	1/5
	1	HG-SR3524(B)G7	1/11	3.5 kW	2000 r/min	1/11
	1	HG-SR3524(B)G7	1/21	3.5 kW	2000 r/min	1/21
	1	HG-SR5024(B)G7	1/5	5.0 kW	2000 r/min	1/5
	1	HG-SR5024(B)G7	1/11	5.0 kW	2000 r/min	1/11
	1	HG-SR7024(B)G7	1/5	7.0 kW	2000 r/min	1/5

Item		Model	Rated output	Rated speed	Reduction ratio	
		HG-JR601(B)	6.0 kW	1000 r/min	-	
		HG-JR801(B)	8.0 kW	1000 r/min	-	
		HG-JR12K1(B)	12 kW	1000 r/min	-	
	200 V	HG-JR15K1	15 kW	1000 r/min	-	
	class	HG-JR20K1	20 kW	1000 r/min	-	
		HG-JR25K1	25 kW	1000 r/min	-	
		HG-JR30K1	30 kW	1000 r/min	-	
IG-JR 1000 r/min series		HG-JR37K1	37 kW	1000 r/min	-	
: With electromagnetic brake		HG-JR6014(B)	6.0 kW	1000 r/min	-	
<u> </u>		HG-JR8014(B)	8.0 kW	1000 r/min	-	
		HG-JR12K14(B)	12 kW	1000 r/min	-	
	400 V	HG-JR15K14	15 kW	1000 r/min	-	
	class	HG-JR20K14	20 kW	1000 r/min	-	
		HG-JR25K14	25 kW	1000 r/min	-	
		HG-JR30K14	30 kW	1000 r/min	-	
		HG-JR37K14	37 kW	1000 r/min	-	
HG-JR 1500 r/min series		HG-JR701M(B)	7.0 kW	1500 r/min	-	
		HG-JR11K1M(B)	11 kW	1500 r/min	-	
	200 V	HG-JR15K1M(B)	15 kW	1500 r/min	-	
	class	HG-JR22K1M	22 kW	1500 r/min	-	
		HG-JR30K1M	30 kW	1500 r/min	-	
		HG-JR37K1M	37 kW	1500 r/min	-	
	400 V class	HG-JR701M4(B)	7.0 kW	1500 r/min	-	
3: With electromagnetic brake		HG-JR11K1M4(B)	11 kW	1500 r/min	-	
. With dissilating field brake		HG-JR15K1M4(B)	15 kW	1500 r/min	-	
		HG-JR22K1M4	22 kW	1500 r/min	-	
		HG-JR30K1M4	30 kW	1500 r/min	-	
		HG-JR37K1M4	37 kW	1500 r/min	-	
		HG-JR45K1M4	45 kW	1500 r/min	-	
		HG-JR55K1M4	55 kW	1500 r/min	-	
		HG-JR701M(B)W0C	7.0 kW	1500 r/min	-	
	200 V	HG-JR11K1M(B)W0C	11 kW	1500 r/min	-	
Servo motors with functional	class	HG-JR15K1M(B)W0C	15 kW	1500 r/min	-	
afety		HG-JR22K1MW0C	22 kW	1500 r/min	-	
IG-JR 1500 r/min series		HG-JR701M4(B)W0C	7.0 kW	1500 r/min	-	
3: With electromagnetic brake	400 V	HG-JR11K1M4(B)W0C	11 kW	1500 r/min	-	
	class	HG-JR15K1M4(B)W0C	15 kW	1500 r/min	-	
		HG-JR22K1M4W0C	22 kW	1500 r/min	-	
		HG-JR110K24W0C	110 kW	2000 r/min	-	
ervo motors with functional		HG-JR150K24W0C	150 kW	2000 r/min	-	
afety	400 V	HG-JR180K24W0C	180 kW	2000 r/min	-	
IG-JR 2000 r/min series	class	HG-JR200K24W0C	200 kW	2000 r/min	-	
		HG-JR220K24W0C	220 kW	2000 r/min	-	

Rotary servo motors

Item		Model	Rated output	Rated speed	Reduction ratio
		HG-JR53(B)	0.5 kW	3000 r/min	-
		HG-JR73(B)	0.75 kW	3000 r/min	-
		HG-JR103(B)	1.0 kW	3000 r/min	-
		HG-JR153(B)	1.5 kW	3000 r/min	-
	200 V	HG-JR203(B)	2.0 kW	3000 r/min	-
	class	HG-JR353(B)	3.3 kW (3.5 kW)	3000 r/min	-
		HG-JR503(B)	5.0 kW	3000 r/min	-
		HG-JR703(B)	7.0 kW	3000 r/min	-
HG-JR 3000 r/min series		HG-JR903(B)	9.0 kW	3000 r/min	-
D. With all at		HG-JR534(B)	0.5 kW	3000 r/min	-
B: With electromagnetic brake		HG-JR734(B)	0.75 kW	3000 r/min	-
		HG-JR1034(B)	1.0 kW	3000 r/min	-
		HG-JR1534(B)	1.5 kW	3000 r/min	_
	400 V	HG-JR2034(B)	2.0 kW	3000 r/min	_
	class	HG-JR3534(B)	3.3 kW (3.5 kW)	3000 r/min	
		HG-JR5034(B)	5.0 kW	3000 r/min	_
		HG-JR7034(B)	7.0 kW	3000 r/min	-
	I	HG-JR9034(B)	9.0 kW	3000 r/min	
		` '			-
		HG-JR53(B)W0C	0.5 kW	3000 r/min	-
		HG-JR73(B)W0C	0.75 kW	3000 r/min	-
		HG-JR103(B)W0C	1.0 kW	3000 r/min	-
	200 V	HG-JR153(B)W0C	1.5 kW	3000 r/min	-
	class	HG-JR203(B)W0C	2.0 kW	3000 r/min	-
		HG-JR353(B)W0C	3.3 kW (3.5 kW)	3000 r/min	-
Comes montana veith fremational		HG-JR503(B)W0C	5.0 kW	3000 r/min	-
Servo motors with functional safety		HG-JR703(B)W0C	7.0 kW	3000 r/min	-
HG-JR 3000 r/min series		HG-JR903(B)W0C	9.0 kW	3000 r/min	-
		HG-JR534(B)W0C	0.5 kW	3000 r/min	-
B: With electromagnetic brake		HG-JR734(B)W0C	0.75 kW	3000 r/min	-
		HG-JR1034(B)W0C	1.0 kW	3000 r/min	-
	400 V	HG-JR1534(B)W0C	1.5 kW	3000 r/min	-
	class	HG-JR2034(B)W0C	2.0 kW	3000 r/min	-
		HG-JR3534(B)W0C	3.3 kW (3.5 kW)	3000 r/min	-
		HG-JR5034(B)W0C	5.0 kW	3000 r/min	-
		HG-JR7034(B)W0C	7.0 kW	3000 r/min	-
		HG-JR9034(B)W0C	9.0 kW	3000 r/min	-
		HG-RR103(B)	1.0 kW	3000 r/min	-
HG-RR series		HG-RR153(B)	1.5 kW	3000 r/min	-
		HG-RR203(B)	2.0 kW	3000 r/min	-
B: With electromagnetic brake		HG-RR353(B)	3.5 kW	3000 r/min	-
		HG-RR503(B)	5.0 kW	3000 r/min	-
		HG-UR72(B)	0.75 kW	2000 r/min	-
HG-UR series		HG-UR152(B)	1.5 kW	2000 r/min	-
::==::==		HG-UR202(B)	2.0 kW	2000 r/min	-
B: With electromagnetic brake		HG-UR352(B)	3.5 kW	2000 r/min	-
		HG-UR502(B)	5.0 kW	2000 r/min	-
		HG-AK0136(B)	10 W	3000 r/min	-
HG-AK series		HG-AK0236(B)	20 W	3000 r/min	-
B: With electromagnetic brake		HG-AK0336(B)	30 W	3000 r/min	1-
HC AK sorios		HG-AK0136(B)-S100	10 W	3000 r/min	1_
HG-AK series B: With electromagnetic brake		HG-AK0236(B)-S100	20 W	3000 r/min	_
With a vertical encoder cable lead	d				
		HG-AK0336(B)-S100	30 W	3000 r/min	<u>I</u> -

Linear servo motors

Item		Model	Continuous thrust	Maximum thrust	Maximum speed	Length
		LM-H3P2A-07P-BSS0	70 N	175 N	3.0 m/s	-
		LM-H3P3A-12P-CSS0	120 N	300 N	3.0 m/s	-
		LM-H3P3B-24P-CSS0	240 N	600 N	3.0 m/s	-
IM H3 corios		LM-H3P3C-36P-CSS0	360 N	900 N	3.0 m/s	-
LM-H3 series Primary side (coil)		LM-H3P3D-48P-CSS0	480 N	1200 N	3.0 m/s	-
Filliary side (coll)		LM-H3P7A-24P-ASS0	240 N	600 N	3.0 m/s	-
		LM-H3P7B-48P-ASS0	480 N	1200 N	3.0 m/s	-
		LM-H3P7C-72P-ASS0	720 N	1800 N	3.0 m/s	-
		LM-H3P7D-96P-ASS0	960 N	2400 N	3.0 m/s	-
		LM-H3S20-288-BSS0	-	-	-	288 mm
		LM-H3S20-384-BSS0	-	-	-	384 mm
		LM-H3S20-480-BSS0	-	-	-	480 mm
		LM-H3S20-768-BSS0	-	-	-	768 mm
		LM-H3S30-288-CSS0	-	-	-	288 mm
LM-H3 series		LM-H3S30-384-CSS0	-	-	-	384 mm
Secondary side (magnet)		LM-H3S30-480-CSS0	-	-	-	480 mm
		LM-H3S30-768-CSS0	-	-	-	768 mm
		LM-H3S70-288-ASS0	-	i -	-	288 mm
		LM-H3S70-384-ASS0	-	i -	-	384 mm
		LM-H3S70-480-ASS0	-	-	-	480 mm
		LM-H3S70-768-ASS0		_	_	768 mm
		LM-FP2B-06M-1SS0	300 N (natural cooling) /600 N (liquid cooling)	1800 N	2.0 m/s	-
		LM-FP2D-12M-1SS0	600 N (natural cooling) /1200 N (liquid cooling)	3600 N	2.0 m/s	
		LM-FP2F-18M-1SS0	900 N (natural cooling) /1800 N (liquid cooling)	5400 N	2.0 m/s	
	200 V	LM-FP4B-12M-1SS0	600 N (natural cooling) /1200 N (liquid cooling)	3600 N	2.0 m/s	-
LM-F series	class	LM-FP4D-24M-1SS0	1200 N (natural cooling) /2400 N (liquid cooling)	7200 N	2.0 m/s	
Primary side (coil)			1800 N (natural cooling) /3600 N (liquid cooling)	10800 N	2.0 m/s	<u> </u>
		LM-FP4F-36M-1SS0	2400 N (natural cooling) /4800 N (liquid cooling)	14400 N	2.0 m/s	-
	400.17	LM-FP4H-48M-1SS0	2400 N (natural cooling) /4800 N (liquid cooling)	14400 N	2.0 m/s	-
	400 V class	LM-FP5H-60M-1SS0	3000 N (natural cooling) /6000 N (liquid cooling)	18000 N	2.0 m/s	-
		LM-FS20-480-1SS0	-	-	-	480 mm
	200 V	LM-FS20-576-1SS0	-	-	-	576 mm
LM-F series	class	LM-FS40-480-1SS0	-	-	-	480 mm
Secondary side (magnet)		LM-FS40-576-1SS0	-	-	-	576 mm
	400 V	LM-FS50-480-1SS0	-	-	-	480 mm
	class	LM-FS50-576-1SS0	-	-	-	576 mm
		LM-K2P1A-01M-2SS1	120 N	300 N	2.0 m/s	-
		LM-K2P1C-03M-2SS1	360 N	900 N	2.0 m/s	-
		LM-K2P2A-02M-1SS1	240 N	600 N	2.0 m/s	-
LM-K2 series		LM-K2P2C-07M-1SS1	720 N	1800 N	2.0 m/s	-
Primary side (coil)		LM-K2P2E-12M-1SS1	1200 N	3000 N	2.0 m/s	-
		LM-K2P3C-14M-1SS1	1440 N	3600 N	2.0 m/s	-
		LM-K2P3E-24M-1SS1	2400 N	6000 N	2.0 m/s	-
		LM-K2S10-288-2SS1	-	-	-	288 mm
		LM-K2S10-384-2SS1	-	i -	-	384 mm
		LM-K2S10-480-2SS1	-	-	-	480 mm
LM-K2 series Secondary side (magnet)		LM-K2S10-768-2SS1	-	i -	-	768 mm
		LM-K2S20-288-1SS1	-	i -	-	288 mm
		LM-K2S20-384-1SS1	-	-	-	384 mm
		LM-K2S20-480-1SS1	-	-	-	480 mm
, , ,		LM-K2S20-768-1SS1	-	-	-	768 mm
		LM-K2S30-288-1SS1	1-	L	_	288 mm
		LM-K2S30-384-1SS1	1-	L	_	384 mm
		LM-K2S30-480-1SS1	1.	L	 -	480 mm
			1_	-	[⁼	768 mm
		LM-K2S30-768-1SS1		<u> </u>	l ⁻	7 00 111111

Linear servo motors

Item	Model	Continuous thrust	Maximum thrust	Maximum speed	Length
	LM-U2PAB-05M-0SS0	50 N	150 N	2.0 m/s	-
	LM-U2PAD-10M-0SS0	100 N	300 N	2.0 m/s	-
	LM-U2PAF-15M-0SS0	150 N	450 N	2.0 m/s	-
LM LIQ acrises	LM-U2PBB-07M-1SS0	75 N	225 N	2.0 m/s	-
LM-U2 series Primary side (coil)	LM-U2PBD-15M-1SS0	150 N	450 N	2.0 m/s	-
Timary side (con)	LM-U2PBF-22M-1SS0	225 N	675 N	2.0 m/s	-
	LM-U2P2B-40M-2SS0	400 N	1600 N	2.0 m/s	-
	LM-U2P2C-60M-2SS0	600 N	2400 N	2.0 m/s	-
	LM-U2P2D-80M-2SS0	800 N	3200 N	2.0 m/s	-
	LM-U2SA0-240-0SS0	-	-	-	240 mm
	LM-U2SA0-300-0SS0	-	•	-	300 mm
	LM-U2SA0-420-0SS0	-	•	-	420 mm
LM-U2 series	LM-U2SB0-240-1SS1	-	-	-	240 mm
Secondary side (magnet)	LM-U2SB0-300-1SS1	-	•	-	300 mm
	LM-U2SB0-420-1SS1	-	-	-	420 mm
	LM-U2S20-300-2SS1	-	-	-	300 mm
	LM-U2S20-480-2SS1	-	-	-	480 mm

Item	Item Model Rated torque		Maximum torque	Rated speed	
	TM-RG2M002C30	2.2 N•m	8.8 N•m	300 r/min	
TM-RG2M series	TM-RG2M004E30	4.5 N•m	13.5 N•m	300 r/min	
	TM-RG2M009G30	9 N•m	27 N•m	300 r/min	
	TM-RU2M002C30	2.2 N•m	8.8 N•m	300 r/min	
TM-RU2M series	TM-RU2M004E30	4.5 N•m	13.5 N•m	300 r/min	
	TM-RU2M009G30	9 N•m	27 N•m	300 r/min	
	TM-RFM002C20	2 N•m	6 N•m	200 r/min	
	TM-RFM004C20	4 N•m	12 N•m	200 r/min	
	TM-RFM006C20	6 N•m	18 N•m	200 r/min	
	TM-RFM006E20	6 N•m	18 N•m	200 r/min	
	TM-RFM012E20	12 N•m	36 N•m	200 r/min	
TM-RFM series	TM-RFM018E20	18 N•m	54 N•m	200 r/min	
I W-KIW Selles	TM-RFM012G20	12 N•m	36 N•m	200 r/min	
	TM-RFM048G20	48 N•m	144 N•m	200 r/min	
	TM-RFM072G20	72 N•m	216 N•m	200 r/min	
	TM-RFM040J10	40 N•m	120 N•m	100 r/min	
	TM-RFM120J10	120 N•m	360 N•m	100 r/min	
	TM-RFM240J10	240 N•m	720 N•m	100 r/min	

Encoder cables

Item	Model	Length	Bending life	IP rating	Application
item	MR-J3ENCBL2M-A1-H	2 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
	MR-J3ENCBL5M-A1-H	5 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
Encoder cable	MR-J3ENCBL10M-A1-H	10 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
(load-side lead)	MR-J3ENCBL2M-A1-L	2 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
,	MR-J3ENCBL5M-A1-L	5 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-J3ENCBL10M-A1-L	10 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-J3ENCBL2M-A2-H	2 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
	MR-J3ENCBL5M-A2-H	5 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
Encoder cable	MR-J3ENCBL10M-A2-H	10 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
(opposite to load-side lead)	MR-J3ENCBL2M-A2-L	2 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-J3ENCBL5M-A2-L	5 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-J3ENCBL10M-A2-L	10 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
Encoder cable			a		(Note 1)
(load-side lead)	MR-J3JCBL03M-A1-L	0.3 m	Standard	IP20	For HG-KR/HG-MR (junction type) (Note 1)
Encoder cable			a		(Note 1)
(opposite to load-side lead)	MR-J3JCBL03M-A2-L	0.3 m	Standard	IP20	For HG-KR/HG-MR (junction type) (Note 1)
	MR-EKCBL20M-H	20 m	Long bending life	IP20	For HG-KR/HG-MR (junction type) (Note 2)
	MR-EKCBL30M-H	30 m	Long bending life	IP20	For HG-KR/HG-MR (junction type) (Note 2)
	MR-EKCBL40M-H	40 m	Long bending life	IP20	For HG-KR/HG-MR (junction type) (Note 2)
	MR-EKCBL50M-H	50 m	Long bending life	IP20	For HG-KR/HG-MR (junction type) (Note 2)
En ander anti-	MR-EKCBL20M-L	20 m	Standard	IP20	For HG-KR/HG-MR (junction type) (Note 2)
Encoder cable	MR-EKCBL30M-L	30 m	Standard	IP20	For HG-KR/HG-MR (junction type) (Note 2)
	MR-EKCBL2M-H	2 m	Long bending life	IP20	For connecting load-side encoder or linear encoder
	MR-EKCBL5M-H	5 m	Long bending life	IP20	For connecting load-side encoder or linear encoder
Encoder cable (load-side lead)	MR-J3JSCBL03M-A1-L	0.3 m	Standard	IP65	For HG-KR/HG-MR (junction type) (Note 3)
Encoder cable (opposite to load-side lead)	MR-J3JSCBL03M-A2-L	0.3 m	Standard	IP65	For HG-KR/HG-MR (junction type) (Note 3)
	MR-J3ENSCBL2M-H	2 m	Long bending life	IP67	
	MR-J3ENSCBL5M-H	5 m	Long bending life	IP67	
	MR-J3ENSCBL10M-H	10 m	Long bending life	IP67	For HG-KR/HG-MR (junction type) (Note 4),
	MR-J3ENSCBL20M-H	20 m	Long bending life	IP67	For HG-SR/HG-JR53(4), 73(4), 103(4), 153(4),
	MR-J3ENSCBL30M-H	30 m	Long bending life	IP67	203(4), 353(4), 503(4), 703(4), 903(4)/ HG-RR/HG-UR (direct connection type)
	MR-J3ENSCBL40M-H	40 m	Long bending life	IP67	TIG-KK/TIG-OK (direct confidential)
	MR-J3ENSCBL50M-H	50 m	Long bending life	IP67	
	MR-J3ENSCBL2M-L	2 m	Standard	IP67	
	MR-J3ENSCBL5M-L	5 m	Standard	IP67	For HG-KR/HG-MR (junction type) (Note 4),
	MR-J3ENSCBL10M-L	10 m	Standard	IP67	For HG-SR/HG-JR53(4), 73(4), 103(4), 153(4),
	MR-J3ENSCBL20M-L	20 m	Standard	IP67	203(4), 353(4), 503(4), 703(4), 903(4)/ HG-RR/HG-UR (direct connection type)
	MR-J3ENSCBL30M-L	30 m	Standard	IP67	Tio-Nivito-ori (direct connection type)
Encoder cable	MR-ENECBL2M-H-MTH	2 m	Long bending life	IP67	
	MR-ENECBL5M-H-MTH	5 m	Long bending life	IP67	
	MR-ENECBL10M-H-MTH	10 m	Long bending life	IP67	For HG-JR601(4), 801(4), 12K1(4), 15K1(4),
	MR-ENECBL20M-H-MTH	20 m	Long bending life	IP67	20K1(4), 25K1(4), 30K1(4), 37K1(4), 701M(4),
	MR-ENECBL30M-H-MTH	30 m	Long bending life	IP67	11K1M(4), 15K1M(4), 22K1M(4), 30K1M(4), 37K1M(4), 45K1M4, 55K1M4
	MR-ENECBL40M-H-MTH	40 m	Long bending life	IP67	5(1), TOICHMT, SOICHMT
	MR-ENECBL50M-H-MTH	50 m	Long bending life	IP67	
	MR-J3W03ENCBL1M-A-H	1 m	Long bending life	-	
	MR-J3W03ENCBL2M-A-H	2 m	Long bending life	-	
	MR-J3W03ENCBL5M-A-H	5 m	Long bending life	-	5 110 114
	MR-J3W03ENCBL10M-A-H	10 m	Long bending life	-	For HG-AK
	MR-J3W03ENCBL20M-A-H	20 m	Long bending life	-	
	MR-J3W03ENCBL30M-A-H	30 m	Long bending life	-	
Notes:		1	33	ı	

- 1. Use this in combination with MR-EKCBL_M-H (20 m to 50 m), MR-EKCBL_M-L (20 m or 30 m), or MR-ECNM.
- 2. Use this in combination with MR-J3JCBL03M-A1-L or MR-J3JCBL03M-A2-L.
- 3. Use this in combination with MR-J3ENSCBL_M-H, MR-J3ENSCBL_M-L, or MR-J3SCNS.
- 4. Use this in combination with MR-J3JSCBL03M-A1-L or MR-J3JSCBL03M-A2-L when using for HG-KR or HG-MR series.

Encoder cables

Item	Model	Length	Bending life	IP rating	Application
Encoder cables	MR-ENE4CBL5M-H-MTH	5 m	Long bending life	IP67	
	MR-ENE4CBL10M-H-MTH	10 m	Long bending life	IP67	E 110 ID1101/01/100 1501/01/100
	MR-ENE4CBL20M-H-MTH	20 m	Long bending life	IP67	For HG-JR110K24W0C, 150K24W0C, 180K24W0C, 200K24W0C,
	MR-ENE4CBL30M-H-MTH	30 m	Long bending life	IP67	220K24W0C, 200K24W0C,
	MR-ENE4CBL40M-H-MTH	40 m	Long bending life	IP67	220.12.11100
	MR-ENE4CBL50M-H-MTH	50 m	Long bending life	IP67	
	MR-J4CN2CBL1M-H	1 m	Long bending life	-	
between drive units	MR-J4CN2CBL2M-H	2 m	Long bending life	-	For MR-J4-DU45KB4-RJ100/
	MR-J4CN2CBL3M-H	3 m	Long bending life	-	MR-J4-DU55KB4-RJ100
	MR-J4CN2CBL5M-H	5 m	Long bending life	-	

Junction cables

Item	Model	Length	Bending life	IP rating	Application
Junction cable for fully closed loop control	MR-J4FCCBL03M	0.3 m	-	-	For branching load-side encoder
Junction cable for linear servo motor	MR-J4THCBL03M	0.3 m	-	-	For branching thermistor

Encoder connector sets/Junction connector sets

Item	Model	Description	IP rating	Application
Encoder connector set (one-touch connection type)	MR-J3SCNS	Straight type Junction connector or encoder connector × 1, Servo amplifier connector × 1	IP67	For HG-KR/HG-MR (junction type) ^(Note 2) , For HG-SR/HG-JR53(4), 73(4), 103(4), 153(4), 203(4), 353(4), 503(4), 703(4), 903(4)/ HG-RR/HG-UR (direct connection type)
Encoder connector set (screw type)	MR-ENCNS2	Straight type Junction connector or encoder connector × 1, Servo amplifier connector × 1	IP67	For HG-KR/HG-MR (junction type) (Note 2), For HG-SR/HG-JR53(4), 73(4), 103(4), 153(4), 203(4), 353(4), 503(4), 703(4), 903(4)/ HG-RR/HG-UR (direct connection type)
Encoder connector set (one-touch connection type)	MR-J3SCNSA	Angle type Encoder connector × 1, Servo amplifier connector × 1	IP67	For HG-SR/HG-JR53(4), 73(4), 103(4), 153(4), 203(4), 353(4), 503(4), 703(4), 903(4)/ HG-RR/HG-UR
Encoder connector set (screw type)	MR-ENCNS2A	Angle type Encoder connector × 1, Servo amplifier connector × 1	IP67	For HG-SR/HG-JR53(4), 73(4), 103(4), 153(4), 203(4), 353(4), 503(4), 703(4), 903(4)/ HG-RR/HG-UR
	MR-ECNM	Junction connector x 1, Servo amplifier connector x 1	IP20	For HG-KR/HG-MR (junction type) (Note 1), For connecting load-side encoder or linear encoder
	MR-ENECNS	Straight type Encoder connector × 1, Servo amplifier connector × 1	IP67	For HG-JR601(4), 801(4), 12K1(4), 15K1(4), 20K1(4), 25K1(4), 30K1(4), 37K1(4), 701M(4), 11K1M(4), 15K1M(4), 22K1M(4), 30K1M(4), 37K1M(4), 45K1M4, 55K1M4, 110K24W0C, 150K24W0C, 180K24W0C, 200K24W0C, 220K24W0C
East the consistency t	MR-J3CN2	Servo amplifier connector × 1	-	For connecting load-side encoder, linear encoder, or thermistor
Encoder connector set	MR-J3DDCNS	Encoder connector or absolute position storage unit connector × 1, Servo amplifier connector × 1	IP67	For TM-RG2M/TM-RU2M/TM-RFM (connecting direct drive motor and servo amplifier, or absolute position storage unit and servo amplifier)
	MR-J3DDSPS	Encoder connector x 1, Absolute position storage unit connector x 1	For TM-RG2M/TM-RU2M/TM-RFM (connecting direct drive motor and position storage unit)	
	MR-J3W03CN2-2P	Encoder connector × 2, Servo amplifier connector × 2	-	For HG-AK
	MR-J3W03CN2-20P	Encoder connector × 20, Servo amplifier connector × 20	-	For HG-AK
Connector set	MR-J3THMCN2	Junction connector × 2, Servo amplifier connector × 1	-	For branching load-side encoder or thermistor

- 1. Use this in combination with MR-J3JCBL03M-A1-L or MR-J3JCBL03M-A2-L.
- 2. Use this in combination with MR-J3JSCBL03M-A1-L or MR-J3JSCBL03M-A2-L when using for HG-KR or HG-MR series.

Servo motor power cables

Item	Model	Length	Bending life	IP rating	Application
	MR-PWS1CBL2M-A1-H	2 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
	MR-PWS1CBL5M-A1-H	5 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
Servo motor power cable	MR-PWS1CBL10M-A1-H	10 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
(load-side lead, lead-out)	MR-PWS1CBL2M-A1-L	2 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-PWS1CBL5M-A1-L	5 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-PWS1CBL10M-A1-L	10 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-PWS1CBL2M-A2-H	2 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
	MR-PWS1CBL5M-A2-H	5 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
Servo motor power cable	MR-PWS1CBL10M-A2-H	10 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
(opposite to load-side lead, lead-out)	MR-PWS1CBL2M-A2-L	2 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-PWS1CBL5M-A2-L	5 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-PWS1CBL10M-A2-L	10 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
Servo motor power cable (load-side lead, lead-out)	MR-PWS2CBL03M-A1-L	0.3 m	Standard	IP55	For HG-KR/HG-MR (junction type)
Servo motor power cable (opposite to load-side lead, lead-out)	MR-PWS2CBL03M-A2-L	0.3 m	Standard	IP55	For HG-KR/HG-MR (junction type)
	MR-J4W03PWCBL1M-H	1 m	Long bending life	-	For HG-AK
	MR-J4W03PWCBL2M-H	2 m	Long bending life	-	For HG-AK
Servo motor power cable (For HG-AK series	MR-J4W03PWCBL5M-H	5 m	Long bending life	-	For HG-AK
standard servo motors)	MR-J4W03PWCBL10M-H	10 m	Long bending life	-	For HG-AK
standard serve motors)	MR-J4W03PWCBL20M-H	20 m	Long bending life	-	For HG-AK
	MR-J4W03PWCBL30M-H	30 m	Long bending life	-	For HG-AK
	MR-J4W03PWBRCBL1M-H	1 m	Long bending life	-	For HG-AK
	MR-J4W03PWBRCBL2M-H	2 m	Long bending life	-	For HG-AK
Servo motor power cable (For HG-AK series	MR-J4W03PWBRCBL5M-H	5 m	Long bending life	-	For HG-AK
servo motor with electromagnetic brake)	MR-J4W03PWBRCBL10M-H	10 m	Long bending life	-	For HG-AK
301 vo motor with dicotromagnetic brake)	MR-J4W03PWBRCBL20M-H	20 m	Long bending life	-	For HG-AK
	MR-J4W03PWBRCBL30M-H	30 m	Long bending life	-	For HG-AK

Servo motor power connector sets

Servo motor power connec								
Item	Model	Description	IP rating	Application				
Servo motor power connector set	MR-PWCNF	Straight type Power connector × 1	IP67	For TM-RG2M/TM-RU2M/ TM-RFM_C20, _E20				
	MR-PWCNS4	WCNS4 Straight type Power connector x 1		For HG-SR51, 81, 52(4), 102(4), 152(4)/ HG-JR53(4), 73(4), 103(4), 153(4), 203(4), 3534, 5034/ TM-RFM_G20				
	MR-PWCNS5	Straight type Power connector × 1	IP67	For HG-SR121, 201, 301, 202(4), 352(4), 502(4)/HG-JR353, 503/ TM-RFM040J10, 120J10				
	MR-PWCNS3	Straight type Power connector x 1	IP67	For HG-SR421, 702(4)/HG-JR703(4), 903(4), 601(4), 801(4), 12K1(4), 701M(4), 11K1M(4), 15K1M(4)/ TM-RFM240J10				
	MR-PWCNS1	Straight type Power connector × 1	IP67	For HG-RR103, 153, 203/ HG-UR72, 152				
	MR-PWCNS2	Straight type Power connector × 1	HP67	For HG-RR353, 503/ HG-UR202, 352, 502				
	MR-J4W03CNP2-2P	Power connector x 2	-	For HG-AK				
	MR-J4W03CNP2-20P	Power connector x 20	nector × 20 - For HG-AK					

Cooling fan power connector set

Item	Model	Description	IP rating	Application
Cooling fan power connector set	MR-PWCNF	Straight type Power connector x 1	IP67	For HG-JR15K1(4), 20K1(4), 25K1(4), 30K1(4), 37K1(4), 22K1M(4), 30K1M(4), 37K1M(4), 45K1M4, 55K1M4

Electromagnetic brake cables

Item	Model	Length	Bending life	IP rating	Application
	MR-BKS1CBL2M-A1-H	2 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
	MR-BKS1CBL5M-A1-H	5 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
Electromagnetic brake cable	MR-BKS1CBL10M-A1-H	10 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
(load-side lead, lead-out)	MR-BKS1CBL2M-A1-L	2 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-BKS1CBL5M-A1-L	5 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-BKS1CBL10M-A1-L	10 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-BKS1CBL2M-A2-H	2 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
	MR-BKS1CBL5M-A2-H	5 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
Electromagnetic brake cable	MR-BKS1CBL10M-A2-H	10 m	Long bending life	IP65	For HG-KR/HG-MR (direct connection type)
(opposite to load-side lead, lead-out)	MR-BKS1CBL2M-A2-L	2 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-BKS1CBL5M-A2-L	5 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
	MR-BKS1CBL10M-A2-L	10 m	Standard	IP65	For HG-KR/HG-MR (direct connection type)
Electromagnetic brake cable (load-side lead, lead-out)	MR-BKS2CBL03M-A1-L	0.3 m	Standard	IP55	For HG-KR/HG-MR (junction type)
Electromagnetic brake cable (opposite to load-side lead, lead-out)	MR-BKS2CBL03M-A2-L	0.3 m	Standard	IP55	For HG-KR/HG-MR (junction type)

Electromagnetic brake connector sets

Item	Model	Description	IP rating	Application
Electromagnetic brake connector set (one-touch connection type)	MR-BKCNS1	Straight type, Electromagnetic brake connector × 1	IP67	For HG-SR/HG-JR53(4)B, 73(4)B, 103(4)B, 153(4)B, 203(4)B, 353(4)B, 503(4)B, 703(4)B, 903(4)B
Electromagnetic brake connector set (screw type)	MR-BKCNS2	Straight type, Electromagnetic brake connector × 1	IP67	For HG-SR/HG-JR53(4)B, 73(4)B, 103(4)B, 153(4)B, 203(4)B, 353(4)B, 503(4)B, 703(4)B, 903(4)B
Electromagnetic brake connector set (one-touch connection type)	MR-BKCNS1A	Angle type, Electromagnetic brake connector × 1	IP67	For HG-SR/HG-JR53(4)B, 73(4)B, 103(4)B, 153(4)B, 203(4)B, 353(4)B, 503(4)B, 703(4)B, 903(4)B
Electromagnetic brake connector set (screw type)	MR-BKCNS2A	Angle type, Electromagnetic brake connector × 1	IP67	For HG-SR/HG-JR53(4)B, 73(4)B, 103(4)B, 153(4)B, 203(4)B, 353(4)B, 503(4)B, 703(4)B, 903(4)B
Electromagnetic brake connector set	IMR-BKCN	Straight type, Electromagnetic brake connector × 1	IP67	For HG-JR601(4)B, 801(4)B, 12K1(4)B, 701M(4)B, 11K1M(4)B, 15K1M(4)B/ HG-UR202B, 352B, 502B

SSCNET III cables/SSCNET III connector set

Item	Model	Length	Bending life	IP rating	Application (Note 1)
	MR-J3BUS015M	0.15 m	Standard	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
	MR-J3BUS03M	0.3 m	Standard	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
SSCNET III cable (standard cord inside cabinet) compatible with SSCNET III(/H)	MR-J3BUS05M	0.5 m	Standard	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
Sompariso man Goon I million,	MR-J3BUS1M	1 m	Standard	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
	MR-J3BUS3M	3 m	Standard	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
	MR-J3BUS5M-A	5 m	Standard	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
SSCNET III cable (standard cable outside cabinet) compatible with SSCNET III(/H)	MR-J3BUS10M-A	10 m	Standard	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
Sompariso man Goon I million,	MR-J3BUS20M-A	20 m	Standard	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
222457111	MR-J3BUS30M-B	30 m	Long bending life	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
SSCNET III cable (long distance cable) compatible with SSCNET III(/H)	MR-J3BUS40M-B	40 m	Long bending life	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
Compande with SSCINET III(/H)	MR-J3BUS50M-B	50 m	Long bending life	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_
SSCNET III connector set compatible with SSCNET III(/H)	MR-J3BCN1	-	-	-	For MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4WB_

Bus bar/Adjustment bar

Item	Model	Length	Application
	MR-DCBAR137-B52	-	For connecting between power regeneration converter unit and drive unit, and between drive units
	MR-DCBAR159-B52	-	For connecting between power regeneration converter unit and drive unit
	MR-DCBAR170-B52	-	For connecting between drive units
	MR-DCBAR235-B52	-	For connecting between power regeneration converter unit and drive unit, and between drive units
	MR-DCBAR255-B52	-	For connecting between power regeneration converter unit and drive unit
Bus bar	MR-DCBAR310-B52	-	For connecting between drive units
	MR-DCBAR409-B52	-	For connecting between drive units
	MR-DCBAR159-B53	-	For connecting between power regeneration converter unit and drive unit, and between drive units
	MR-DCBAR257-B53	-	For connecting between power regeneration converter unit and drive unit, and between drive units
	MR-DCBAR082-C02	-	For connecting between drive units
	MR-DCBAR105-C03	-	For connecting between drive units
Adjustment bar (Note 2)	MR-DCBAR035-B05	-	-

^{1.} Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

^{2.} The adjustment bar is required when the total number of MR-J4-DU900B(4)(-RJ) and MR-J4-DU11KB(4)(-RJ) drive units connected to the power regeneration converter unit is even.

Junction terminal blocks/Junction terminal block cables

Item	Model	Length	Application (Note 1)
Junction terminal block (26 pins)	MR-TB26A	-	For MR-J4WB_
Junction terminal block cable	MR-TBNATBL05M	0.5 m	For connecting MR-J4WB_ and MR-TB26A
(for MR-TB26A)	MR-TBNATBL1M	1 m	For connecting MR-J4WB_ and MR-TB26A
Junction terminal block (50 pins)	MR-TB50	-	For MR-J4-A_/ ARJ, MR-J4-03A6/ 03A6-RJ, and MR-J4-DUA_/ DUARJ
Junction terminal block cable	MR-J2M-CN1TBL05M	0.5 m	For connecting MR-J4-A_/ ARJ, MR-J4-03A6/ 03A6-RJ, MR-J4-DUA_/ DUARJ, MR-D01, and MR-TB50
(for MR-TB50)	MR-J2M-CN1TBL1M	1 m	For connecting MR-J4-A_/ ARJ, MR-J4-03A6/ 03A6-RJ, MR-J4-DUA_/ DUARJ, MR-D01, and MR-TB50
	MR-J2HBUS05M	0.5 m	For connecting MR-J4-GF_/ MR-J4-GFRJ, MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, MR-D01, PS7DW-20V14B-F (Toho Technology Corp.)
Junction terminal block cable (for PS7DW-20V14B-F)	MR-J2HBUS1M	1 m	For connecting MR-J4-GF_/ MR-J4-GFRJ, MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, MR-D01, PS7DW-20V14B-F (Toho Technology Corp.)
	MR-J2HBUS5M	5 m	For connecting MR-J4-GF_/ MR-J4-GFRJ, MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, MR-D01, PS7DW-20V14B-F (Toho Technology Corp.)

Batteries/Battery case/Battery cables

Item	Model	Length	Application (Note 1)
Dettern	MR-BAT6V1SET	-	For MR-J4-B_/ BRJ, MR-J4-A_/ ARJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4-DUA_/ DUARJ
Battery	MR-BAT6V1SET-A	-	For MR-J4-GF_/ GFRJ, MR-J4W2-0303B6, and MR-J4-03A6/ 03A6-RJ
	MR-BAT6V1	-	For MR-BAT6V1SET, MR-BAT6V1SET-A, and MR-BT6VCASE
Battery for junction battery cable	MR-BAT6V1BJ	-	For MR-BT6VCBL03M
Junction battery cable	MR-BT6VCBL03M	0.3 m	For MR-J4-GF_/ GFRJ, MR-J4-B_/ BRJ, MR-J4-A_/ ARJ, MR-J4-DUB_/ DUBRJ/ DUB4-RJ100, and MR-J4-DUA_/ DUARJ
Battery case	MR-BT6VCASE	-	For MR-J4-GF_/ GFRJ, MR-J4-B_/ BRJ, MR-J4-A_/ ARJ, MR-J4-DUB_/ DUBRJ, MR-J4-DUA_/ DUARJ, and MR-J4WB
Pottory ochlo	MR-BT6V1CBL03M	0.3 m	For MR-BT6VCASE
Battery cable	MR-BT6V1CBL1M	1 m	For MR-BT6VCASE
log of an hattan cookle	MR-BT6V2CBL03M	0.3 m	For MR-BT6VCASE
Junction battery cable	MR-BT6V2CBL1M	1 m	For MR-BT6VCASE

^{1.} Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

Regenerative options

Item	Model	Permissible regenerative power	Resistance value	Application (Note 1)
	MR-RB032	30 W	40 Ω	For MR-J4-10GF/ GF-RJ to 100GF/ GF-RJ, MR-J4-10B(1)/ B(1)-RJ to 100B/ B-RJ, and MR-J4-10A(1)/ A(1)-RJ to 100A/ A-RJ
	MR-RB12	100 W	40 Ω	For MR-J4-20GF/ GF-RJ to 100GF/ GF-RJ, MR-J4-20B(1)/ B(1)-RJ to 100B/ B-RJ, and MR-J4-20A(1)/ A(1)-RJ to 100A/ A-RJ
	MR-RB30	300 W	13 Ω	For MR-J4-200GF/ GF-RJ, MR-J4-200B/ B-RJ, and MR-J4-200A/ A-RJ
	MR-RB3N	300 W	9 Ω	For MR-J4-350GF/ GF-RJ, MR-J4-350B/ B-RJ, MR-J4-350A/ A-RJ, and MR-J4W2-77B, 1010B
	MR-RB31	300 W	6.7 Ω	For MR-J4-500GF/ GF-RJ, 700GF/ GF-RJ, MR-J4-500B/ B-RJ, 700B/ B-RJ, and MR-J4-500A/ A-RJ, 700A/ A-RJ
	MR-RB32	300 W	40 Ω	For MR-J4-70GF/ GF-RJ, 100GF/ GF-RJ, MR-J4-70B/ B-RJ, 100B/ B-RJ, and MR-J4-70A/ A-RJ, 100A/ A-RJ
Regenerative option	MR-RB50	500 W	13 Ω	For MR-J4-200GF/ GF-RJ, MR-J4-200B/ B-RJ, and MR-J4-200A/ A-RJ
(200 V/100 V)	MR-RB5N	500 W	9 Ω	For MR-J4-350GF/ GF-RJ, MR-J4-350B/ B-RJ, and MR-J4-350A/ A-RJ
	MR-RB51	500 W	6.7 Ω	For MR-J4-500GF/ GF-RJ, 700GF/ GF-RJ, MR-J4-500B/ B-RJ, 700B/ B-RJ, and MR-J4-500A/ A-RJ, 700A/ A-RJ
	MR-RB5R	500 (800) W	3.2 Ω	For MR-J4-11KGF/ GF-RJ, MR-J4-11KB/ B-RJ, and MR-J4-11KA/ A-RJ
	MR-RB9F	850 (1300) W	3 Ω	For MR-J4-15KGF/ GF-RJ, MR-J4-15KB/ B-RJ, and MR-J4-15KA/ A-RJ
	MR-RB9T	850 (1300) W	2.5 Ω	For MR-J4-22KGF/ GF-RJ, MR-J4-22KB/ B-RJ, and MR-J4-22KA/ A-RJ
	MR-RB14	100 W	26 Ω	For MR-J4W2-22B, 44B, and MR-J4W3-222B, 444B
	MR-RB34	300 W	26 Ω	For MR-J4W3-222B, 444B
	MR-RB139	1300 W	1.3 Ω	For MR-CR55K
	MR-RB137 (Note 2)	3900 W	1.3 Ω	For MR-CR55K

^{1.} Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

^{2.} Please purchase three units of MR-RB137 for each resistance regeneration converter unit.

Regenerative options

Item	Model	Permissible regenerative power	Resistance value	Application (Note 1)
	MR-RB1H-4	100 W	82 Ω	For MR-J4-60GF4/ GF4-RJ, 100GF4/ GF4-RJ, MR-J4-60B4/ B4-RJ, 100B4/ B4-RJ, and MR-J4-60A4/ A4-RJ, 100A4/ A4-RJ
	MR-RB3M-4	300 W	120 Ω	For MR-J4-60GF4/ GF4-RJ, 100GF4/ GF4-RJ, MR-J4-60B4/ B4-RJ, 100B4/ B4-RJ, and MR-J4-60A4/ A4-RJ, 100A4/ A4-RJ
	MR-RB3G-4	300 W	47 Ω	For MR-J4-200GF4/ GF4-RJ, 350GF4/ GF4-RJ, MR-J4-200B4/ B4-RJ, 350B4/ B4-RJ, and MR-J4-200A4/ A4-RJ, 350A4/ A4-RJ
	MR-RB34-4	300 W	26 Ω	For MR-J4-500GF4/ GF4-RJ, MR-J4-500B4/ B4-RJ, and MR-J4-500A4/ A4-RJ
Regenerative option (400 V)	MR-RB3U-4	300 W	22 Ω	For MR-J4-700GF4/ GF4-RJ, MR-J4-700B4/ B4-RJ, and MR-J4-700A4/ A4-RJ
	MR-RB5G-4	500 W	47 Ω	For MR-J4-200GF4/ GF4-RJ, 350GF4/ GF4-RJ, MR-J4-200B4/ B4-RJ, 350B4/ B4-RJ, and MR-J4-200A4/ A4-RJ, 350A4/ A4-RJ
	MR-RB54-4	500 W	26 Ω	For MR-J4-500GF4/ GF4-RJ, MR-J4-500B4/ B4-RJ, and MR-J4-500A4/ A4-RJ
	MR-RB5U-4	500 W	22 Ω	For MR-J4-700GF4/ GF4-RJ, MR-J4-700B4/ B4-RJ, and MR-J4-700A4/ A4-RJ
	MR-RB5K-4	500 (800) W	10 Ω	For MR-J4-11KGF4/ GF4-RJ, MR-J4-11KB4/ B4-RJ, and MR-J4-11KA4/ A4-RJ
	MR-RB6K-4	850 (1300) W	10 Ω	For MR-J4-15KGF4/ GF4-RJ, 22KGF4/ GF4-RJ, MR-J4-15KB4/ B4-RJ, 22KB4/ B4-RJ, and MR-J4-15KA4/ A4-RJ, 22KA4/ A4-RJ
	MR-RB137-4	1300 W	4 Ω	For MR-CR55K4
	MR-RB13V-4 (Note 2)	3900 W	4 Ω	For MR-CR55K4

^{1.} Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

 $^{2. \} Please \ purchase \ three \ units \ of \ MR-RB13V-4 \ for \ each \ resistance \ regeneration \ converter \ unit.$

Peripheral units

Item	Model	Application (Note 1)		
unctional safety unit	MR-D30	For MR-J4-GFRJ, MR-J4-BRJ, MR-J4-ARJ, and MR-DUBRJ/ DUB4-RJ100		
afety logic unit	MR-J3-D05	For MR-J4-GF_/ GFRJ, MR-J4-B_/ BRJ, MR-J4-A_/ ARJ, MR-J4-DUB_/ DUBRJ, MR-J4-DUA_/ DUARJ, and MR-J4WB		
xtension IO unit	MR-D01	For MR-J4-ARJ		
bsolute position storage unit	MR-BTAS01	For MR-J4-GF_/ GFRJ, MR-J4-B_/ BRJ, MR-J4-A_/ ARJ, and MR-J4WB		
arameter unit	MR-PRU03	For MR-J4-A_/ ARJ and MR-J4-DUA_/ DUARJ		
fanual pulse generator	MR-HDP01	For MR-J4-ARJ and MR-J4-DUARJ		
	DBU-7K-R6	For MR-J4-DU900B/ B-RJ		
	DBU-11K	For MR-J4-11KGF/ GF-RJ, MR-J4-11KB/ B-RJ, MR-J4-11KA/ A-RJ, MR-J4-DU900B/ B-RJ, DU11KB/ B-RJ		
ynamic brake (200 V)	DBU-15K	For MR-J4-15KGF/ GF-RJ, MR-J4-15KB/ B-RJ, MR-J4-15KA/ A-RJ, MR-J4-DU15KB/ B-RJ		
	DBU-22K-R1	For MR-J4-22KGF/ GF-RJ, MR-J4-22KB/ B-RJ, MR-J4-22KA/ A-RJ, MR-J4-DU22KB/ B-RJ		
	DBU-37K-R1	For MR-J4-DU30B/ B-RJ, DU37B/ B-RJ, MR-J4-DU30A/ A-RJ, DU37A/ A-RJ		
Dynamic brake (400 V)	DBU-7K-4-2R0	For MR-J4-DU900B4/ B4-RJ		
	DBU-11K-4	For MR-J4-11KGF4/ GF4-RJ, MR-J4-11KB4/ B4-RJ, MR-J4-11KA4/ A4-RJ, MR-J4-DU900B4/ B4-RJ, DU11KB4/ B4-RJ		
	DBU-22K-4	For MR-J4-15KGF4/ GF4-RJ, 22KGF4/ GF4-RJ, MR-J4-15KB4/ B4-RJ, 22KB4/ B4-RJ, MR-J4-15KA4/ A4-RJ, 22KB4/ A4-RJ, MR-J4-DU15KB4/ B4-RJ, DU22KB4/ B4-RJ		
	DBU-55K-4-R5	For MR-J4-DU30KB4/ B4-RJ, DU37KB4/ B4-RJ, DU45KB4/ B4-RJ, DU55KB4/ B4-RJ, MR-J4-DU30KA4/ A4-RJ, DU37KA4/ A4-RJ, DU45KA4/ A4-RJ, DU55KA4/ A4-RJ		
	DBU-P55K-4-B	MR-J4-DU45KB4-RJ100/ MR-J4-DU55KB4-RJ100		
	MR-AL-11K	For MR-CV11K		
	MR-AL-18K	For MR-CV18K		
	MR-AL-30K	For MR-CV30K		
	MR-AL-37K	For MR-CV37K		
	MR-AL-45K	For MR-CV45K		
	MR-AL-55K	For MR-CV55K		
C reactor	MR-AL-11K4	For MR-CV11K4		
C Teactor	MR-AL-18K4	For MR-CV18K4		
	MR-AL-30K4	For MR-CV30K4		
	MR-AL-37K4	For MR-CV37K4		
	MR-AL-45K4	For MR-CV45K4		
	MR-AL-55K4	For MR-CV55K4		
	MR-AL-75K4	For MR-CV75K4		
	MR-AL-55K4-L	For MR-CV55K4 + MR-J4-DU_B4-RJ100		
ower factor improving DC reactor (200 V)	MR-DCL30K	For MR-CR55K + MR-J4-DU30KB(-RJ)/ MR-J4-DU30KA(-RJ)		
one. Gotor improving DO reactor (200 V)	MR-DCL37K	For MR-CR55K + MR-J4-DU37KB(-RJ)/ MR-J4-DU37KA(-RJ)		
	MR-DCL30K-4	For MR-CR55K4 + MR-J4-DU30KB4(-RJ)/ MR-J4-DU30KA4(-RJ)		
ower factor improving DC reactor (400 V)	MR-DCL37K-4	For MR-CR55K4 + MR-J4-DU37KB4(-RJ)/ MR-J4-DU37KA4(-RJ)		
ower ractor improving DC reactor (400 V)	MR-DCL45K-4	For MR-CR55K4 + MR-J4-DU45KB4(-RJ)/ MR-J4-DU45KA4(-RJ)		
	MR-DCL55K-4	For MR-CR55K4 + MR-J4-DU55KB4(-RJ)/ MR-J4-DU55KA4(-RJ)		
anel through attachment	MR-J4ACN15K	For MR-J4-11KGF(4)/ GF(4)-RJ, 15KGF(4)/ GF(4)-RJ, MR-J4-11KB(4)/ B(4)-RJ, 15KB(4)/ B(4)-RJ, MR-J4-11KA(4)/ A(4)-RJ, 15KA(4)/ A(4)-RJ		
	MR-J3ACN	For MR-J4-22KGF(4)/ GF(4)-RJ, MR-J4-22KB(4)/ B(4)-RJ, MR-J4-22KA(4)/ A(4)-RJ		

^{1.} Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

Peripheral cables/Connector sets

Item	Model	Length	Application (Note 1)
STO cable	MR-D05UDL3M-B	3 m	For connecting MR-J4-GF_/ GFRJ, MR-J4-B_/ BRJ, MR-J4-A_/ ARJ, MR-J4-DUB_/ DUBRJ, MR-J4-DUA_/ DUARJ, or MR-J4WB with MR-J3-D05 and other safety control devices
Monitor cable	MR-J3CN6CBL1M	1 m	For analog monitor output of MR-J4-A_/ ARJ, and MR-J4-DUA_/ DUARJ
Personal computer communication cable (USB cable)	MR-J3USBCBL3M	3 m	For MR-J4-GF_/ GFRJ, MR-J4-B_/ BRJ, MR-J4-A_/ ARJ, MR-J4-DUB_/ DUBRJ, MR-J4-DUA_/ DUARJ, and MR-J4WB_
Protection coordination cable	MR-CUL06M	0.6 m	For connecting power regeneration converter unit or resistance regeneration converter unit and drive unit
	MR-J3CDL05M	0.5 m	For connecting resistance regeneration converter unit and drive unit
	MR-J3CN1	-	For I/O signals of MR-J4-A_/ ARJ, MR-J4-03A6/ 03A6-RJ, MR-J4-DUA_/ DUARJ, and MR-D01
	MR-CCN1	-	For I/O signals of MR-J4-GF_/ GFRJ, MR-J4-B_/ BRJ, MR-J4-DUB_/ DUBRJ, and MR-D01
Connector set	MR-J2CMP2	-	For MR-J4WB_ (Qty: 1 pc)
	MR-ECN1	-	For MR-J4WB_ (Qty: 20 pcs)
	MR-J2CN1-A	-	For connecting power regeneration converter unit or resistance regeneration converter unit and drive unit
	MR-CVCN24S	-	For power regeneration converter unit

Servo engineering software

Item	Model	Application
MELSOFT MR Configurator2 (Note 2)	SW1DNC-MRC2-E	Engineering software for AC servo

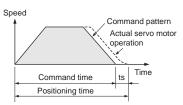
- 1. Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.
- 2. MR Configurator2 can be obtained by either of the following:
 - Purchase MR Configurator2 alone.
 - Purchase GX Works3 or MT Works2: MR Configurator2 is included in GX Works3 and MT Works2 with software version 1.34L or later.

For your safety

● To use the products given in this catalog properly, be sure to read the "Instruction Manual" and the appended document prior to use.

Precautions for model selection

- Select a rotary servo motor or a direct drive motor which has the rated torque equal to or higher than the continuous effective torque.
- Select a linear servo motor which has the continuous thrust equal to or higher than the continuous effective load thrust.
- When the linear servo motor is used for vertical axis, it is necessary to have an anti-drop mechanism using springs and counter balances in the machine side
- When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70% of the servo motor rated torque.
- Create operation patterns by considering the settling time (ts) to complete positioning.
- Load to motor inertia ratio or load to mass ratio must be below the recommended ratio. If the ratio is too large, the expected performance may not be achieved, and the dynamic brake may be damaged.



General safety precautions

1. Transportation/installation

- Combinations of the servo motor and the servo amplifier are predetermined. Confirm the models of the servo motor and the servo amplifier to be used before installation.
- Do not drop or apply strong impact on the servo amplifier and the servo motor as they are precision devices. They may be damaged from such stress or shock.
- When fumigants that contain halogen materials such as fluorine, chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products. Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation (heat method). Additionally, disinfect and protect wood from insects before packing products.
- Do not get on or place heavy objects on the servo amplifier or the servo motor
- The system must withstand high speeds and high acceleration/ deceleration.
- To enable high-accuracy positioning, ensure the machine rigidity, and keep the machine resonance point at a high level.
- Mount the servo amplifier and the servo motor on nonflammable material. Mounting them directly on or near flammable material may result in fires
- ●The regenerative option becomes hot (the temperature rise of 100 °C or higher) with frequent use. Do not install within flammable objects or objects subject to thermal deformation. Make sure that wires do not come into contact with the unit.
- Securely fix the servo motor onto the machine.
- Install electrical and mechanical stoppers at the stroke end.
- Mount the servo amplifier vertically on a wall.
- Do not block intake and exhaust areas of the servo amplifier. Doing so may cause the servo amplifier to malfunction.

• When installing multiple servo amplifiers in a row in a sealed cabinet, leave space around the servo amplifiers as described in Servo Amplifier Instruction Manual. To ensure the life and reliability of the servo amplifiers, prevent heat accumulation by keeping space as open as possible toward the top plate.

2. Environment

- Use the servo amplifier and the servo motor in the designated environment.
- Avoid installing the servo amplifier and the servo motor in areas with oil mist or dust. When installing in such areas, be sure to enclose the servo amplifier in a sealed cabinet, and protect the servo motor by furnishing a cover or by taking similar measures.
- Do not use in areas where the servo motor may be constantly subject to cutting fluid or lubricant oil, or where dew could condense because of oil mist, overcooling or excessive humidity. Doing so may deteriorate the insulation of the servo motor.
- To prevent a malfunction or a failure, do not use the servo system products under a strong electric field, magnetic field, or radiation environment.

3. Grounding

- Securely ground to prevent electric shocks and to stabilize the potential in the control circuit.
- Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
- The grounding must be connected to prevent faults such as a position mismatch.

4. Wiring

- Do not supply power to the output terminals (U, V, and W) of the servo amplifier or the input terminals (U, V, and W) of the servo motor. Doing so damages the servo amplifier and the servo motor.
- Connect the servo motor to the output terminals (U, V, and W) of the servo amplifier.
- Match the phase of the input terminals (U, V, and W) of the servo motor to the output terminals (U, V, and W) of the servo amplifier when connecting them. If they do not match, the servo motor does not operate properly.
- Check the wiring and sequence program thoroughly before switching the power on.
- Carefully select the cable clamping method, and make sure that bending stress and the stress of the cable's own weight are not applied on the cable connection section.
- •In an application where the servo motor moves, determine the cable bending radius based on the cable bending life and wire type.

5. Initial settings

- For MR-J4-A(-RJ), select a control mode from position, speed or torque with [Pr. PA01]. Position control mode is set as default. Change the parameter setting value when using the other control modes. For MR-J4-GF(-RJ), MR-J4-B(-RJ) or MR-J4W_-B, the control mode is set by the controller.
- •When using the regenerative option, change [Pr. PA02]. The regenerative option is disabled as default.

6. Operation

- Do not use a product which is damaged or has missing parts. In that case, replace the product.
- Turn on FLS and RLS (Upper/Lower stroke limit), or LSP and LSN (Forward/Reverse rotation stroke end) in position or speed control mode. The servo motor will not start if the signals are off.
- When a magnetic contactor is installed on the primary side of the servo amplifier, do not perform frequent starts and stops with the magnetic contactor. Doing so may damage the servo amplifier.

- The dynamic brake is a function for emergency stop. Do not use it to stop the servo motor in normal operations.
- As a rough guide, the dynamic brake withstands 1000 times of use when a machine which has load to motor inertia ratio equals to or lower than the recommended ratio stops from the rated speed every 10 minutes.
- When an error occurs, ensure safety by turning the power off, etc., before dealing with the error. Otherwise, it may cause an accident.
- If the protective functions of the servo amplifier activate, turn the power off immediately. Remove the cause before turning the power on again.
- The servo amplifier, the regenerative resistor, and the servo motor can be very hot during or after operation. Take safety measures such as covering them to prevent your hand and/or parts including cables from coming in contact with them.
- Do not touch the servo amplifier, the regenerative resistor, or the servo motor while the power is on or for a while after the power is turned off. Otherwise, an electric shock may occur. Make sure that the charge light is off, and check the voltage between P+ and N- (L+ and L- for the drive unit) with a voltage tester before wiring or inspection.
- •In a maintenance inspection, make sure that the emergency stop circuit operates properly such that an operation can be stopped immediately and a power can be shut off by the emergency stop switch.

7. Others

- Do not touch the servo amplifier or the servo motor with wet hands.
- Do not modify the servo amplifier or the servo motor.

Precautions for Ethernet cables

- Do not apply excessive tension on the Ethernet cable when cabling.
- Refer to relevant Ethernet cable manual to keep the bending radius within the range of specifications.
- Avoid laying the Ethernet cables and the power cables side by side or do not bundle them together. Separate the Ethernet cables from the power cables.

Precautions for SSCNET III cables

- Do not apply excessive tension on the SSCNET III cable when cabling.
- The minimum bending radius of the SSCNET III cable is 25 mm for MR-J3BUS_M and 50 mm for MR-J3BUS_M-A/-B. If using these cables under the minimum bending radius, performance cannot be guaranteed.
- If the ends of the SSCNET III cable are dirty, the light will be obstructed, causing malfunctions. Keep the ends clean.
- ■Do not tighten the SSCNET III cable with cable ties, etc.
- Do not look at the light directly when the SSCNET III cable is not connected.

Precautions for rotary servo motors and direct drive motors

- Do not hammer the shaft of the rotary servo motor and the rotor of the direct drive motor when installing a pulley or a coupling. Doing so may damage the encoder. When installing the pulley or the coupling to the key shaft servo motor, use the screw hole on the shaft end. Use a pulley extractor when removing the pulley.
- Do not apply a load exceeding the tolerable load onto the rotary servo motor shaft or the direct drive motor rotor. The shaft or the rotor may break.
- •When the rotary servo motor is mounted with the shaft vertical (shaft up), take measures on the machine side so that oil from the gear box does not get into the servo motor.
- Mount the geared servo motor in a direction described in "Servo Motor Instruction Manual (Vol. 3)."

- When the direct drive motor is used in a machine such as vertical axis which generates unbalanced torque, be sure to use it in absolute position detection system.
- Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
- Do not apply the electromagnetic brake when the servo is on. Doing so may cause the servo amplifier overload or shorten the brake life. Apply the electromagnetic brake when the servo is off.
- Torque may drop due to temperature increase of the rotary servo motor or the direct drive motor. Be sure to use the motor within the specified ambient temperature.
- The temperature rise of the rotary servo motors and the direct drive motors varies depending on the installation environment and the operation conditions. Conduct a test run on the servo motors before an actual operation to make sure that no alarm occurs.

Precautions for linear encoders

- If the linear encoder is improperly mounted, an alarm or a positioning deviation may occur. Refer to the following general inspections of linear encoder to verify the mounting state. Contact the relevant linear encoder manufacturers for more details.
- General inspections of linear encoder
 - (a) Verify that the gap between the linear encoder head and the linear encoder is appropriate.
 - (b) Check for any rolling or yawing (looseness) on the linear encoder head
 - (c) Check for contaminations and scratches on the linear encoder head and scale surface.
 - (d) Verify that vibration and temperature are within the specified range.
- (e) Verify that the speed is within the tolerable range even when overshooting.

Precautions for linear servo motors

- The linear servo system uses powerful magnets on the secondary side. Magnetic force is inversely proportional to the square of the distance from the magnetic material. Therefore, the magnetic force will be significantly stronger as closer to the magnetic material. Persons installing the linear servo motor as well as operating the machine must be fully cautious. Persons with pacemakers or other medical devices must keep away from the machine.
- Keep cell phones, watches, calculators and other products which may malfunction or fail due to the magnetic force away from the machine. Avoid wearing metals including earrings and necklaces when handling the machine.
- Place a caution sign such as "CAUTION! POWERFUL MAGNET" to give warning against the machine.
- Use non-magnetic tools, when installing or working near the linear servo motor
 - e.g., explosion-proof beryllium copper alloy safety tools (BEALON manufactured by NGK Insulators, Ltd.)
- The permanent magnets on the secondary side generate attraction force, and there is a risk that your hand may be caught. Handle the linear servo motor carefully to avoid serious injury especially when installing the primary side after installing the secondary side.
- If the linear servo motor is used in such an environment where there is magnetic powder, the powder may adhere to the permanent magnets of the secondary side and cause a damage. In that case, take measures to prevent the magnetic powder or pieces from being attracted to the permanent magnets of the secondary side or from going into the gap between primary side and secondary side.
- The linear servo motor is rated IP00. Provide protection measures to prevent dust and oil, etc., as necessary.
- Install the moving part in such manner that the center of gravity of the moving part comes directly above the center of the primary side.
- Lead wires or cables led from the primary side do not have a long bending life. Fix the lead wires or cables to a moving part to prevent the lead wires or cables from repetitive bending.
- •Increase in the temperature of the linear servo motor causes a thrust drop. Be sure to use the motor within the specified ambient temperature.

Disposal of linear servo motors

- Dispose the primary side as industrial waste.
- Demagnetize the secondary side with a heat of 300 °C or higher, and dispose as industrial waste.
- Do not leave the product unattended.

For safety enhancement

When the MELSERVO-J4 series servo amplifiers, servo motors, options, and peripheral equipment are installed in machines/systems, make sure the machines/systems conform to relevant standards and regulations. The entire system shall observe the following:

- (1) For safety circuits, use parts and/or devices whose safety are confirmed or which satisfy safety standards.
- (2) For details regarding the use of the servo amplifiers and other cautionary information, refer to relevant Servo Amplifier Instruction Manual.
- (3) Perform risk assessment on the entire machine/system. It is recommended to use a Certification Body for final safety certification.

Warranty

1. Warranty period and coverage

We will repair any failure or defect hereinafter referred to as "failure" in our FA equipment hereinafter referred to as the "Product" arisen during warranty period at no charge due to causes for which we are responsible through the distributor from which you purchased the Product or our service provider. However, we will charge the actual cost of dispatching our engineer for an on-site repair work on request by customer in Japan or overseas countries. We are not responsible for any on-site readjustment and/or trial run that may be required after a defective unit is repaired or replaced.

[Term]

For terms of warranty, please contact your original place of purchase.

[Limitations]

- (1) You are requested to conduct an initial failure diagnosis by yourself, as a general rule. It can also be carried out by us or our service company upon your request and the actual cost will be charged. However, it will not be charged if we are responsible for the cause of the failure.
- (2) This limited warranty applies only when the condition, method, environment, etc. of use are in compliance with the terms and conditions and instructions that are set forth in the instruction manual and user manual for the Product and the caution label affixed to the Product
- (3) Even during the term of warranty, the repair cost will be charged on you in the following cases;
 - a failure caused by your improper storing or handling, carelessness or negligence, etc., and a failure caused by your hardware or software problem
 - (ii) a failure caused by any alteration, etc. to the Product made on your side without our approval
 - (iii) a failure which may be regarded as avoidable, if your equipment in which the Product is incorporated is equipped with a safety device required by applicable laws and has any function or structure considered to be in
 - (iv) a failure which may be regarded as avoidable if consumable parts designated in the instruction manual, etc. are duly maintained and replaced
 - (v) any replacement of consumable parts (battery, fan, smoothing capacitor, etc.)
 - (vi) a failure caused by external factors such as inevitable accidents, including without limitation fire and abnormal fluctuation of voltage, and acts of God, including without limitation earthquake, lightning and natural disasters
 - (vii) a failure generated by an unforeseeable cause with a scientific technology that was not available at the time of the shipment of the Product from our company
 - (viii) any other failures which we are not responsible for or which you acknowledge we are not responsible for

2. Term of warranty after the stop of production

- (1) We may accept the repair at charge for another seven (7) years after the production of the product is discontinued. The announcement of the stop of production for each model can be seen in our Sales and Service, etc.
- (2) Please note that the Product (including its spare parts) cannot be ordered after its stop of production.

3. Service in overseas countries

Our regional FA Center in overseas countries will accept the repair work of the Product. However, the terms and conditions of the repair work may differ depending on each FA Center. Please ask your local FA Center for details.

4. Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

- Damages caused by any cause found not to be the responsibility of Mitsubishi.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

5. Change of Product specifications

Specifications listed in our catalogs, manuals or technical documents may be changed without notice.

6. Application and use of the Product

- (1) For the use of our General-Purpose AC Servo, its applications should be those that may not result in a serious damage even if any failure or malfunction occurs in General-Purpose AC Servo, and a backup or fail-safe function should operate on an external system to General-Purpose AC Servo when any failure or malfunction occurs.
- (2) Our General-Purpose AC Servo is designed and manufactured as a general purpose product for use at general industries. Therefore, applications substantially influential on the public interest for such as atomic power plants and other power plants of electric power companies, and also which require a special quality assurance system, including applications for railway companies and government or public offices are not recommended, and we assume no responsibility for any failure caused by these applications when used.

In addition, applications which may be substantially influential to human lives or properties for such as airlines, medical treatments, railway service, incineration and fuel systems, man-operated material handling equipment, entertainment machines, safety machines, etc. are not recommended, and we assume no responsibility for any failure caused by these applications when used.

We will review the acceptability of the abovementioned applications, if you agree not to require a specific quality for a specific application. Please contact us for consultation.

(3) Mitsubishi shall have no responsibility or liability for any problems involving programmable controller trouble and system trouble causes by DoS attacks, unauthorized access, computer viruses, and other cyberattacks.

MEMO

Extensive global support coverage providing expert help whenever needed

■ Global FA centers

■ EMEA

Europe FA Center

MITSUBISHI ELECTRIC EUROPE B.V. Polish Branch Tel: +48-12-347-65-00

Germany FA Center

MITSUBISHI ELECTRIC EUROPE B.V. German Branch Tel: +49-2102-486-0

UK FA Center

MITSUBISHI ELECTRIC EUROPE B.V. UK Branch

Tel: +44-1707-27-8780

Czech Republic FA Center

MITSUBISHI ELECTRIC EUROPE B.V. Czech Branch Tel: +420-734-402-587

Italy FA Center

MITSUBISHI ELECTRIC EUROPE B.V. Italian Branch Tel: +39-039-60531

Turkey FA Center

MITSUBISHI ELECTRIC TURKEY Elektrik Urunleri A.S.

Tel: +90-216-969-2500

■ Asia-Pacific

China

Beijing FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD. **Beijing FA Center**

Tel: +86-10-6518-8830

Guangzhou FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD. Guangzhou FA Center

Tel: +86-20-8923-6730

Shanghai FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD.

Shanghai FA Center

Tel: +86-21-2322-3030

Tianjin FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD. Tianjin FA Center

Tel: +86-22-2813-1015

Taipei FA Center

SETSUYO ENTERPRISE CO., LTD.

Tel: +886-2-2299-9917

Korea FA Center

MITSUBISHI ELECTRIC AUTOMATION KOREA CO., LTD.

Tel: +82-2-3660-9630

Thailand

Thailand FA Center

MITSUBISHI ELECTRIC FACTORY AUTOMATION (THAILAND) CO., LTD.

Tel: +66-2682-6522 to 31

ASEAN

ASEAN FA Center

MITSUBISHI ELECTRIC ASIA PTE. LTD.

Tel: +65-6470-2475

Malaysia

Malaysia FA Center

Malaysia FA Center

Tel: +60-3-7626-5080

Indonesia

Indonesia FA Center

PT. MITSUBISHI ELECTRIC INDONESIA

Cikarang Office Tel: +62-21-2961-7797

Vietnam

Hanoi FA Center

MITSUBISHI ELECTRIC VIETNAM COMPANY LIMITED Hanoi Branch Office

Tel: +84-24-3937-8075

Ho Chi Minh FA Center

MITSUBISHI ELECTRIC VIETNAM COMPANY LIMITED

Tel: +84-28-3910-5945

Philippines

Philippines FA Center

MELCO Factory Automation Philippines Inc.

Tel: +63-(0)2-8256-8042

India Ahmedabad FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD.

Ahmedabad Branch

Tel: +91-7965120063

India Bangalore FA Center MITSUBISHI ELECTRIC INDIA PVT. LTD.

Bangalore Branch

Tel: +91-80-4020-1600

India Chennai FA Center MITSUBISHI ELECTRIC INDIA PVT. LTD.

Tel: +91-4445548772

India Coimbatore FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD.

Coimbatore Branch Tel: +91-422-438-5606

India Gurgaon FA Center

MITSURISHI FLECTRIC INDIA PVT. LTD. **Gurgaon Head Office**

Tel: +91-124-463-0300

India Pune FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD.

Pune Branch

Tel: +91-20-2710-2000

■ Americas

USA

North America FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC.

Tel: +1-847-478-2100

Mexico City FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC.

Mexico Branch

Tel: +52-55-3067-7500

Mexico FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC.

Queretaro Office

Tel: +52-442-153-6014

Mexico Monterrey FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC. Monterrey Office

Tel: +52-55-3067-7599

Brazil FA Center

MITSUBISHI ELECTRIC DO BRASIL COMERCIO E

SERVICOS LTDA.

List of Instruction Manuals

Instruction Manuals for MELSERVO-J4 series are listed below:

Servo Amplifier

Manual name	Manual No.
MR-J4A_(-RJ) MR-J4-03A6(-RJ) Servo Amplifier Instruction Manual	SH-030107ENG
MR-J4ARJ MR-J4-03A6-RJ Servo Amplifier Instruction Manual (Positioning Mode)	SH-030143ENG
MR-J4ARJ Servo Amplifier Instruction Manual (Modbus-RTU Protocol)	SH-030175
MR-J4B_(-RJ) Servo Amplifier Instruction Manual	SH-030106ENG
MR-J4W2B MR-J4W3B MR-J4W2-0303B6 Servo Amplifier Instruction Manual	SH-030105ENG
MR-J4GF_(-RJ) Servo Amplifier Instruction Manual (Motion Mode)	SH-030218ENG
MR-J4GF_(-RJ) Servo Amplifier Instruction Manual (I/O Mode)	SH-030221ENG
MR-J4GF_(-RJ) Servo Amplifier Instruction Manual (CC-Link IE Field Network Basic)	SH-030273ENG
MELSERVO-J4 Servo Amplifier Instruction Manual (Troubleshooting)	SH-030109ENG
MR-CV_ MR-CR55K_ MR-J4-DU_B_(-RJ) MR-J4-DU_A_(-RJ) Instruction Manual	SH-030153ENG
MR-J4-DU_B4-RJ100 Drive Unit Instruction Manual	SH-030280ENG

Servo Motor

Manual name	Manual No.
HG-MR HG-KR HG-SR HG-JR HG-RR HG-UR HG-AK Servo Motor Instruction Manual (Vol. 3)	SH-030113ENG
LM-H3 LM-U2 LM-F LM-K2 Linear Servo Motor Instruction Manual	SH-030110ENG
TM-RFM TM-RG2M TM-RU2M Direct Drive Motor Instruction Manual	SH-030112ENG

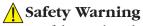
Option

Manual name	Manual No.
Functional safety unit MR-D30 Instruction Manual	SH-030132ENG
Parameter Unit MR-PRU03 Instruction Manual (MR-J4)	SH-030186

Others

Manual name	Manual No.
EMC Installation Guidelines	IB-67310ENG
Linear Encoder Instruction Manual	SH-030111ENG

Microsoft and Windows are either registered trademarks or trademarks of Microsoft Corporation in the United States and/or other countries. Celeron and Pentium are either registered trademarks or trademarks of Intel Corporation in the United States and/or other countries. PCI Express is US registered trademarks and/or service marks of PCI-SIG. All other company names and product names used in this document are trademarks or registered trademarks of their respective companies.



To ensure proper use of the products listed in this catalog, please be sure to read the instruction manual prior to use.







Automating the World

Creating Solutions Together.





Low-voltage Power Distribution Products



Transformers, Med-voltage Distribution



Power Monitoring and Energy Saving Products



Power (UPS) and Environmental Products



Compact and Modular Controllers



Servos, Motors and Inverters



Visualization: HMIs



Edge Computing Products



Numerical Control (NC)



Collaborative and Industrial Robots



Processing machines: EDM, Lasers



SCADA, analytics and simulation software

Mitsubishi Electric's product lineup, from various controllers and drives to energy-saving devices and processing machines, all help you to automate your world. They are underpinned by software, innovative data monitoring, and modelling systems supported by advanced industrial networking and Edgecross IT/OT connectivity. Together with a worldwide partner ecosystem, Mitsubishi Electric factory automation (FA) has everything to make IoT and Digital Manufacturing a reality.

With a complete portfolio and comprehensive capabilities that combine synergies with diverse business units, Mitsubishi Electric provides a one-stop approach to how companies can tackle the shift to clean energy and energy conservation, carbon neutrality and sustainability, which are now a universal requirement of factories, buildings, and social infrastructure.

We at Mitsubishi Electric FA are your solution partners waiting to work with you as you take a step toward the realization of sustainable manufacturing and society through the application of automation. Let's automate the world together!

SERVO AMPLIFIERS & MOTORS MELSERVO-J4

Country/Region Sales office

Country/Region	Sales office	
USA	Mitsubishi Electric Automation, Inc. 500 Corporate Woods Parkway, Vernon Hills, IL 60061, U.S.A.	Tel: +1-847-478-2100
Mexico	Mitsubishi Electric Automation, Inc. Mexico Branch Boulevard Miguel de Cervantes Saavedra 301, Torre Norte Piso 5, Int. 502, Ampliacion Granada, Miguel Hidalgo, Ciudad de Mexico, Mexico, C.P.11520	Tel: +52-55-3067-7500
Brazil	Mitsubishi Electric do Brasil Comercio e Servicos Ltda. Avenida Adelino Cardana, 293, 21 andar, Bethaville, Barueri SP, Brazil	Tel: +55-11-4689-3000
Germany	Mitsubishi Electric Europe B.V. German Branch Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany	Tel: +49-2102-486-0
UK	Mitsubishi Electric Europe B.V. UK Branch Travellers Lane, UK-Hatfield, Hertfordshire, AL10 8XB, U.K.	Tel: +44-1707-28-8780
Italy	Mitsubishi Electric Europe B.V. Italian Branch Campus, Energy Park Via Energy Park 14, Vimercate 20871 (MB) Italy	Tel: +39-039-60531
Spain	Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi, 76-80-Apdo. 420, E-08174 Sant Cugat del Valles (Barcelona), Spain	Tel: +34-935-65-3131
France	Mitsubishi Electric Europe B.V. French Branch 2, rue de l'Union-92565 Rueil-Malmaison Cedex-France	Tel: +33-1-55-68-55-68
Czech Republic	Mitsubishi Electric Europe B.V. Czech Branch, Prague Office Pekarska 621/7, 155 00 Praha 5, Czech Republic	Tel: +420-734-402-587
Poland	Mitsubishi Electric Europe B.V. Polish Branch ul. Krakowska 48, 32-083 Balice, Poland	Tel: +48-12-347-65-00
Sweden	Mitsubishi Electric Europe B.V. (Scandinavia) Hedvig Mollersgata 6, 223 55 Lund, Sweden	Tel: +46-8-625-10-00
Turkey	Mitsubishi Electric Turkey Elektrik Urunleri A.S. Serifali Mah. Kale Sok. No:41 Umraniye / Istanbul, Turkey	Tel: +90-216-969-2500
UAE	Mitsubishi Electric Europe B.V. Dubai Branch Dubai Silicon Oasis, P.O.BOX 341241, Dubai, U.A.E.	Tel: +971-4-3724716
South Africa	Adroit Technologies 20 Waterford Office Park, 189 Witkoppen Road, Fourways, South Africa	Tel: +27-11-658-8100
China	Mitsubishi Electric Automation (China) Ltd. Mitsubishi Electric Automation Center, No.1386 Hongqiao Road, Shanghai, China	Tel: +86-21-2322-3030
Taiwan	SETSUYO ENTERPRISE CO., LTD. 5F, No.105, Wugong 3rd Road, Wugu District, New Taipei City 24889, Taiwan	Tel: +886-2-2299-2499
Korea	Mitsubishi Electric Automation Korea Co., Ltd. 7F to 9F, Gangseo Hangang Xi-tower A, 401, Yangcheon-ro, Gangseo-Gu, Seoul, Korea	Tel: +82-2-6103-9474
Singapore	Mitsubishi Electric Asia Pte. Ltd. 307 Alexandra Road, Mitsubishi Electric Building, Singapore 159943	Tel: +65-6473-2486
Thailand	Mitsubishi Electric Factory Automation (Thailand) Co., Ltd. 101, True Digital Park Office, 5th Floor, Sukhumvit Road, Bang Chak, Prakanong, Bangkok, Thailand	Tel: +66-2092-8600
Indonesia	PT. Mitsubishi Electric Indonesia Gedung Jaya 8th Floor, JL. MH. Thamrin No.12, Jakarta Pusat 10340, Indonesia	Tel: +62-21-3192-6461
Vietnam	Mitsubishi Electric Vietnam Company Limited 11th & 12th Floor, Viettel Tower B, 285 Cach Mang Thang Tam Street, Ward 12, District 10, Ho Chi Minh City, Vietnam.	Tel: +84-28-3910-5945
India	Mitsubishi Electric India Pvt. Ltd. Pune Branch ICC-Devi Gaurav Technology Park, Unit no. 402, Fourth Floor, Survey no. 191-192 (P), Opp. Vallabh Nagar Bus Depot, Pune - 411018, Maharashtra, India	Tel: +91-20-4624-2100
Australia	Mitsubishi Electric Australia Pty. Ltd. 348 Victoria Road, P.O. Box 11, Rydalmere, N.S.W 2116, Australia	Tel:+61-2-9684-7777



Mitsubishi Electric's e-F@ctory concept utilizes both FA and IT technologies, to reduce the total cost of development, production and maintenance, with the aim of achieving manufacturing that is a "step ahead of the times". It is supported by the e-F@ctory Alliance Partners covering software, devices, and system integration, creating the optimal e-F@ctory architecture to meet the end users needs and investment plans.



MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN NAGOYA WORKS: 1-14, YADA-MINAMI 5-CHOME, HIGASHI-KU, NAGOYA 461-8670, JAPAN