







Servonet DC

Decentralized double-axis servo drive







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 the application are met. The user must analyze all aspects of the application, follow applicable industry standards,
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The global leader in motion and control technologies

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Asia

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Offenburg, Germany

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Milan, Italy



Littlehampton, UK



Filderstadt, Germany



Dijon, France

Decentralised Double-Axis Servo Drive with Robust IP67 Housing - Servonet DC

Overview

Description

Servonet DC is a double-axis servo drive built in a robust IP67 housing, allowing the drive to be used in rough environments outside the cabinet and close to the motor. The system is completed by a wide range of rotary and linear servo motors, a power supply and an interface module, which is the only system component which remains in the cabinet. The wiring of the system is fast and easy thanks to the hybrid cable, transferring power and communication.

Ideally suited to multi-axis applications with a number of drives mounted in close proximity on the machine, Servonet DC allows a decentralised motion control approach. Motion control functionality is executed by means of EtherCAT communication or optionally CANopen DS402 communication, allowing substantial savings in time and materials, while reducing machine footprints.

Typical applications for Servonet DC include packaging machines and rotary tables where numerous drives and motors are mounted on the machine.

Application

- Food, pharmaceuticals & beverage
- Packaging machines
- Material forming
- Material handling
- Factory automation
- Robotics

Features

- Multi-axis servo system
- Double axis servo drive module (5A/5A, 10A/5A or 10A/10A)
- Power range from 2.7 kW to 10.8 kW
- Protection class IP67
- Fieldbus: EtherCAT (option CANopen)
- Feedback: DSL®, resolver



Technical Characteristics - Overview

recinited on a d	Teelimeat Gharacter Bites Great Herr					
	Curr	ent	DC Voltage			
Model	Continuous [A]	Peak [A]	Min [VDC]	Max [VDC]		
SDC20505NxxxxK000	5 + 5	10 + 10				
SDC21005NxxxxK000	10 + 5	20 + 10	300	680		
SDC21010NxxxxK000	10 + 10	20+20				

Servonet DC

Overview

Machine design becomes very easy because of the modular nature of Servonet DC, additional axes can be added with minimal effort, simply by duplicating schematic drawings from other axes. This not only reduces engineering time and costs, but simplifies build and significantly improves time to market.

Servonet DC works on a common DC bus power supply that allows the system to absorb and re-supply much of the braking energy to other Servonet DC units rather than dissipating it in the form of heat via external resistors. In some instances, resistors can be removed completely and in others smaller resistors are sufficient.

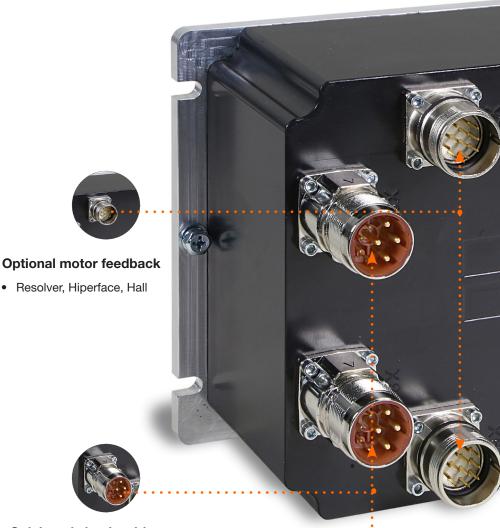
Servonet DC solutions are usable together with motor integrated drives of the Motornet DC family, as the cabling concept and communication is identical.

Machines equipped with Servonet DC have a minimal machine footprint: power supply and interface module being the only additional components required in the cabinet. The electronics footprint is up to 70 % smaller than traditional centralised solutions. Additionally, all wiring changes are made on the machine via plug and socket connections rather than in the electrical cabinet.



High speed communication

- Communication over Ethernet via TCP/IP.
- Onboard EtherCAT connection
- 100 Mbit/s, 500 µs cycle time



Quick and simple wiring

- · Reduction in wiring costs
- Increased reliability
- SpeedTec

DSL feedback interface

- Single cable feedback interface as standard
- Electronic motor nameplate





Inputs / outputs

- Servonet DC offers 1 digital input and 1 digital selectable input/output
 - Connection via fast and simple push-in direct plug-



EtherCAT monitor

- EtherCAT alias address or CAN address
- 2 communication's status led

DC bus energy saving

- Energy exchange between drives
- · No accessories required

Configuration Software - MotionWiz -

MotionWiz is free of charge downloadable configuration software that allows users to configure and optimise the Servonet DC series with a few easy clicks of the mouse.

MotionWiz features an intuitive, easy and simple to use Windows® style environment to aid installation, optimisation and diagnostic use.

MotionWiz permits operation in both "on line" mode, directly in the controller, and in "offline" mode, remotely on the PC before downloading to the controller.

MotionWiz allows users to copy the configuration from one application to another to simplify the configuration of systems with a large number of similar axes but with different motion profiles.

Inside the MotionWiz configurator is a database containing the technical characteristics of the full range of Parker motors and drives.

MotionWiz can be downloaded from www.parker.com/eme

Technical Characteristics

Electrical Characteristics

Servonet DC

Servonet DC Model	Unit	SDC20505	SDC21005	SDC21010
Continous Current	[A]	5 + 5	10 + 5	10 + 10
Peak Current	[A]	10 + 10	20 + 10	20 + 20
DC Voltage Min	[VDC]		300	
DC Voltage Max	[V]		680	

PSUP - Power Supply Unit

Mains Supply

Power Supply Type	Unit	PSUP10			PSUP20		PSUP30 (2))	
Input Voltage			3*230480 VAC ±10 % 5060 Hz (Rated voltage 3*400 VAC)							
Output Voltage			325680 VDC ±10 %							
Supplied Voltage	[VAC]	230	400	480	230	400	480	230	400	480
Output Power	[kVA]	6	10	10	12	20	20	18	30	30
Output Peak Power (<5 s)	[kVA]	12	20	20	24	40	40	34	60	60

Control Supply

Rated Input Voltage		24 VDC ±10 %				
Maximum Ripple		1 V _{pkpk}				
Supply Current	[A]	PSUP10D6: 0,2 A PSUP20D6: 0,3 A PSUP30D6: 0,3 A				

⁽²⁾ Operation of the PSUP30 only with line choke.

PSI - Power Supply Fieldbus Interface for Servonet DC

Power Supply Interface	Unit	PSI5	PSI20				
Supply Voltage							
DC Voltage Range	[V]	300750 VDC					
Regenerative Braking							
Capacity	[µF]	470	940	940			
Storable Energy	[WS]	75@400 VAC 42@480 VAC	150@400 VAC 84@480 VAC	150@400 VAC 84@480 VAC			

PSC - Capacitor Module

Capacitor Module	Unit	PSC023	PSC047	PSC068
Capacity	[µF]	2300	4700	6800

Environmental Characteristics

Servonet DC, PSUP - Power Supply Unit and PSI - Power Supply Interface

Temperature					
	Operating Temperature: 0+40 °C				
	Storage Temperature: -25+55 °C				
	Shipping Temperature: -25+70 °C				
Product Enclosure Rating					
	Servonet DC	PSUP	PSI		
	IP65 / IP67 IP20 (only in closed electrical cabinet) UL open type equipment				
Altitude					
	1000 m ASL. Derate output current by 1.5 % per 100 m to a maximum of 2000 m				
Humidity					
	Operating Humidity: Class 3K3 - Maximum 85 % non-condensing				
	• Storage Humidity: Class	1K3 - Maximum 95 % non-co	ondensing		
	Shipping Humidity: Class 2K3 - Maximum 95 % at 40 °C				
Operating Vibration					
	Servonet DC PSUP PSI				
	IEC60068-2-6				
	1057 Hz width 0.075 mm				
	57150 Hz accel. 9.81 m/s ²				

Standards & Conformance

Servonet DC

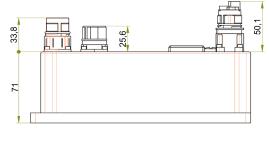
2014/35/EU	
	Low Voltage Directive
EN61800-5-1	
	Adjustable speed electrical power drive systems - Part 5-1: Safety requirements - Electrical, thermal and energy
UL61800-5-1	
	Adjustable speed electrical power drive systems - Part 5-1: Safety requirements - Electrical, thermal and energy (under preparation)
CSA22.2 No. 274-13	
	(Canada) Power Conversion Equipment (under preparation)
2014/30/EU	
	EMC Directive
EN61800-3	
	Adjustable speed electrical power drive systems - Part 3: EMC product standard including specific test method

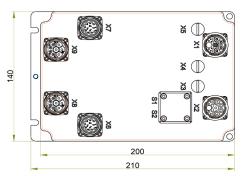
PSUP - Power Supply Unit and PSI - Power Supply Interface for Servonet DC

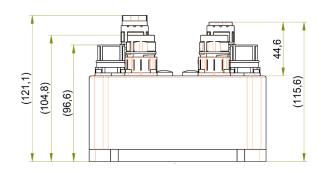
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2006/95/EC	
	Low voltage directive
2004/108/CE	
	EMC Directive
EN 61800-3	
	Adjustable speed electrical power drive systems - Part 3: EMC product standard including specific test method
EN 61800-5-1	
	Adjustable speed electrical power drive systems - Part 5-1: Safety requirements - Electrical, thermal and energy
UL508C	
	(USA) Power Conversion Equipment
CSA22.2 No. 274-13	
	(Canada) Power Conversion Equipment

Dimensions

Servonet DC



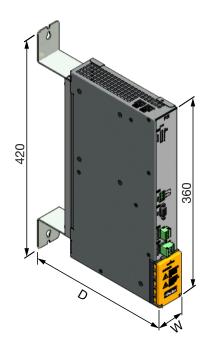




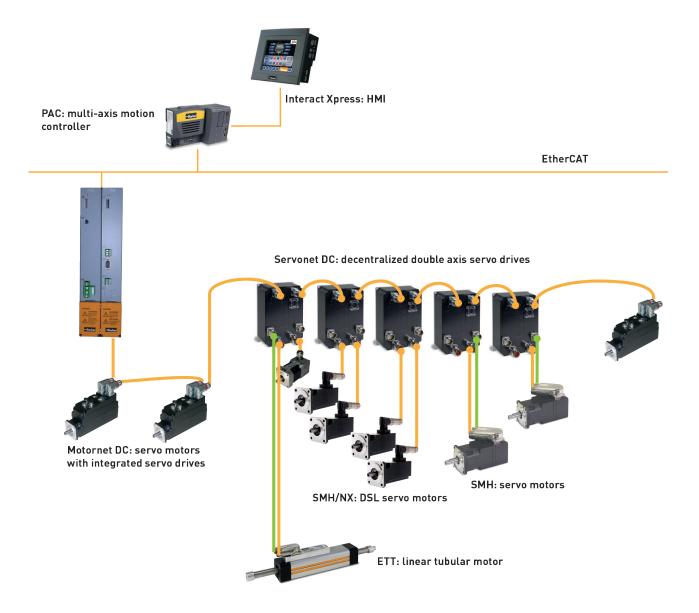
Туре	H [mm]	W [mm]	D [mm]	Weight [kg]
SDC20505				
SDC21005	71	210	140	2.3
SDC21010				

PSU - Power Supply Unit and PSI - Power Supply Interface for Servonet DC

Туре	W [mm]	D [mm]	Weight [kg]
PSUP10, PSI5/PSI10/PSI20	50	270	3.6
PSUP20/PSUP30	100	270	5.4



Hybrid Integrated Motion Solutions



In this example Servonet DC is shown in a system which also uses the Motornet DC servo motors with integrated servo drives, SMB/H single cable DSL servo motors series, InteractXpress series HMI, PAC multi-axis controller with I/O to form a complete integrated hybrid motion solution. This type of architecture can be used for the complete control of packaging or process lines.

PAC Parker Automation Controller Centralised motion control for precise multi-axis synchronisation

Designed for OEMs to maximize efficiencies while exceeding performance expectations, the EtherCAT based Parker Automation Controller (PAC) combines machine logic, signal handling, and high-speed motion control into a standards based, performance driven, fan-less and din rail mountable solution.

This programmable automation controller comes equipped with a native, uninterrupted EtherCAT bus for high-speed I/O and motion control, a modular interface slot for 3rd Party device communication, standard Ethernet and USB ports, and onboard SD program storage. Programmed with the Parker Automation Manager software, OEMs can produce efficient, high-performance control systems based on the IEC61131-3 and PLCopen Motion standards.



SMH-MH Low inertia brushless servo motors

The MH and SMH series of highly-dynamic brushless servo motors utilise "salient pole" technology to produce an extremely compact design. Motor dimensions are drastically reduced and significant gains in terms of torque and dynamic performance are achieved. The high quality Neodymium-Iron-Boron magnets and the encapsulation method used to fasten them to the shaft, allow the two series to achieve very high acceleration and withstand high overloads without risk of demagnetisation or detachment of the magnets. The MH and SMH series are avalaible in sizes from 0.2 to 285 Nm.



Parker Servo Drive PSD1 Flexible and compact multi-axis servo drive

The PSD1 is Parker Servo Drive series, available with different power rating and in a variety of form factors. Today the offering contains:

The PSD1 S standalone version which can be connected directly to the main supply. The PSD1 M, a multi-axis system where each power module can supply up to three servo motors. The base configuration consists of a common DC bus supply and multiples PSD1 M modules, connected through DC bus bars. The modules are available in one, two and three-axis versions, making the system very flexible.

PSD-M servo drive is particularly suitable for all centralised automation systems, such as those found in many packaging machines, where large numbers of drives are often required.



Motornet DC Decentralized motion control solution to reduce wiring and complexity

Motornet DC is a brushless servo motor system with integrated servo drive, supplied from a DC-bus voltage. Hybrid power, control and communications cables, a power supply and interface module complete the system and local I/O's can be connected directly to the motor.

Ideally suited to multi-axis applications where a number of motors are mounted in close proximity on the machine, Motornet DC allows a decentralized approach to motion control to be taken.



Order Code

Servonet DC

	1	2	3	4	5	6	7	8
Example	SDC	2	1005	N	1	H	00	K000

1	Product type				
	SDC	Servonet DC servo drive			
2	Number of	axis			
	2	2 Axis available			
3	Size [A]				
	0505	Axis one 5 A, axis two 5 A			
	1005	Axis one 10 A, axis two 5 A			
	1010	Axis one 10 A, axis two 10 A			
4	Feedback t	type			
	N	Fixed field (Hiperface DSL & resolver)			
5	Fieldbus				
	1	EtherCAT			
	2	CANopen			
6	Safety				
	Н	In development			
7	Option				
	00	No option			
8	Customizin	ig .			
	K000	No Custom Version			

PSUP - Mains Module

		I	2	,	3	4	5
Exa	mple	PSU	Р	10	D6	USB	M00
1	1 Device family						
	PSU	Pow	er module				
2	Device	type					
	Р	Pow	Power module				
3	Nomina	al power;	supply vol	tage			
	10 D6	10 k	W; 400 VA	C (3-phase	e)		
	20 D6	20 k	20 kW; 400 VAC (3-phase)				
	30 D6	30 k	30 kW; 400 VAC (3-phase) 1)				
4	Interface						
	USB	USB	USB connection				
5	Option	S					
	M00	No a	additional s	supplemen	t		

 $^{^{\}rm 1)}$ Operation of the PSUP30 only with line choke. Required line choke for the PSUP30: 0.45 mH / 55 A

PSI - Power Supply Interface

	1	2	3
Example	PSI	10	Р

1	Device type	9
	PSI	Power supply interface for Servonet DC
2	Power	
	5	5 kW rating
	10	10 kW rating
	20	20 kW rating

Capacitor Module

		1	2		
Order example		PSC	023 M00		
1	Accessories	;			
	PSC	Capacitor module			
2	Туре				
	023 M00	2300 μF no additional supplement			
	047 M00	4700 μF no additional supplement			
	068 M00	6800 μF no additional supplement			

Mains filter for PSUP

		1	2		
Ord	er example	NFI	03/01		
1 Accessories					
	NFI	Mains filter			
2	Туре				
	03/01	For PSUP10 Reference axis combination 3 x 480 V 25 A 6 x 10 m motor cable length			
	03/02	For PSUP10 Reference axis combination 3 x 480 V 25 A 6 x 50 m motor cable length			
	03/03	For PSUP20, PSUP30 Reference axis combination 3 x 480 V 50 A 6 x 50 m motor cable length			

Braking Resistors

	1	2
Order example	BRM	05/01

1	Accessorie	es
	BRM	Braking resistor
2	Туре	
	13/01	30 Ω / 0.5 kW _{cont.} for PSUP10D6, for PSUP20D6 (2x30 Ω parallel)
	14/01	15 Ω / 0.5 kW _{cont.} for PSUP10D6 (2 x 15 Ω in series) for PSUP20, PSUP30
	12/01	18 Ω / 4.5 kW _{cont.} for PSUP30

Servonet DC/Motornet DC Hybrid Cables

		1	2	3	4	
Orde	er example	HYBCA	0030	PSI	4	
1	Cable type					
	HYBCA	Hybrid cable for Servonet DC/Motornet DC				
2	Length (x10	mm)				
	0030	300 mm				
	0100	1000 mm (1 m)				
	1000	10 m				
	Note: maximu	m cable leng	th is 15 m			
3	Connector 1	уре				
	PSI		and femal		DC with PSI ervonet DC	
	MDC	Wired cable for Servonet DC to Servonet DC with male and female mating Servonet DC connectors				
4	Cable Size					
	Empty field	2.5 mm ² c	able size			
	4	4.0 mm² cable size				

Cables options

-	
HYBCA1	Servonet DC hybrid cable only (no connectors) - 1 m length / 2.5 mm ²
HYBCA4	Servonet DC hybrid cable only (no connectors) - 1 m length / 4 mm ²
CONMDCMV	Servonet DC hybrid connector (male)
CONMDCFV	Servonet DC hybrid connector (female)
TAPMDCETH	Terminal cup for Servonet DC/Motornet DC
TAPMDCETHS	Terminal cup for Servonet DC/Motornet DC EtherCAT
TAPMDCCANS	Terminal cup for Servonet DC/Motornet DC CANbus

Power Motor Cables Accessories

HYBCA-U	Hybrid cable 200 mm for connecting 2 Servonet DC drives	
CBACAP00-M23-SDX-0000-00	Cover for M23 interconnectron receptable (plastic black)	
CBACAM-M23-SDX-0000-00	Cover for M23 Phoenix receptable (metal)	

Power Motor Cables

	1	2	3	4	5	6	7	8
Example C	BM	007	H	D	M23	SDX	0050	00

1	Cable type							
	CBM	Motor motor cable						
2	Cable	ole Section						
	007	Section 0.75 mm ²						
	010	Section 1 mm ²						
	015	Section 1.5 mm ²						
	025	Section 2.5 mm ²						
3	Cable	Туре						
	S	Standard motor cable						
	Н	High flex motor cable						
4	Brake							
	0	Power cable without brake						
	В	Power cable with brake						
	D	Power DSL cable with brake						
5	=	Connection Type						
5	M15	Connection Type Interconnectron connector						
5	=	Interconnectron connector Interconnectron connector motor type:						
5	M15	Interconnectron connector Interconnectron connector motor type: Mx 70,105,145						
5	M15 M23	Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142						
	M15 M23 TBX	Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142 Terminal box solution						
5	M15 M23 TBX	Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142						
	M15 M23 TBX Drive (Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142 Terminal box solution Connection Type Servonet DC						
6	M15 M23 TBX Drive (Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142 Terminal box solution Connection Type						
6	M15 M23 TBX Drive (SDX Cable	Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142 Terminal box solution Connection Type Servonet DC Length						
6	M15 M23 TBX Drive (SDX Cable 0030	Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142 Terminal box solution Connection Type Servonet DC Length 3 m 5 m						
6	M15 M23 TBX Drive (SDX Cable 0030 0050	Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142 Terminal box solution Connection Type Servonet DC Length 3 m 5 m						
6	M15 M23 TBX Drive (SDX Cable 0030 0050 0070	Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142 Terminal box solution Connection Type Servonet DC Length 3 m 5 m 7 m 10 m						
6	M15 M23 TBX Drive (SDX Cable 0030 0050 0070 0100	Interconnectron connector Interconnectron connector motor type: Mx 70,105,145 SMx 60,82,100,115,142 Terminal box solution Connection Type Servonet DC Length 3 m 5 m 7 m 10 m						

Feedback Motor Cables

					_						
		1	2	3	4	5	6	7	8		
Example		CBF	RE0	Н	0	M23	SDX	0050	00		
1	Cable type										
	CBF Feedback motor cable										
2	Feed	Feedback Type									
	RE0 Resolver										
	HF0	Hip	erface)							
	IN0	Inc	remen	tal							
	HLO Hall										
3	Cabl	e Type									
	Н	Hig	gh flex	feedb	ack c	able					
4	Brak	е									
	0	Fixed field									
	Motor Connection Type										
5	Moto	r Con	nectio	n Typ	е						
5	Moto M15		nectio erconn			nector					
5		Inte Inte	erconn erconn	ectror ectror	n conr n conr	nector	motor	type:			
5	M15	Inte Inte Mx	erconn erconn 70,10	ectror ectror 5,145	n conr n conr	nector	motor	type:			
5	M15 M23	Inte Inte Mx SM	erconn erconn 70,10 1x 60,8	ectror ectror 5,145 2,100	n conr n conr ,115,1	nector	motor	type:			
	M15 M23 TBX	Inte Inte Mx SM Ter	erconn erconn 70,10 1x 60,8 minal	ectror ectror 5,145 2,100 box so	n conr n conr 1,115,1 olutior	nector	motor	type:			
5	M15 M23 TBX Drive	Inte Inte Mx SM Ter	erconn erconn 70,10 1x 60,8 minal	ectror ectror 5,145 2,100 box so	n conr n conr 1,115,1 olutior	nector	motor	type:			
6	M15 M23 TBX Drive	Inte Mx SM Ter Conn	erconn erconn 70,10 1x 60,8 minal ection rvonet	ectror ectror 5,145 2,100 box so	n conr n conr 1,115,1 olutior	nector	motor	type:			
	M15 M23 TBX Drive SDX Cable	Inte Inte Mx SM Ter Conn Ser E Leng	erconn erconn 70,10 1x 60,8 minal ectior rvonet	ectror ectror 5,145 2,100 box so	n conr n conr 1,115,1 olutior	nector	motor	type:			
6	M15 M23 TBX Drive SDX Cable 0030	Inte Inte Mx SM Ter Conn Sel E Leng 3 n	erconn erconn 70,10 1x 60,8 minal ection rvonet gth	ectror ectror 5,145 2,100 box so	n conr n conr 1,115,1 olutior	nector	motor	type:			
6	M15 M23 TBX Drive SDX Cable 0030 0050	Inte Mx SM Ter Conn Ser Leng 3 n	erconn	ectror ectror 5,145 2,100 box so	n conr n conr 1,115,1 olutior	nector	motor	type:			
6	M15 M23 TBX Drive SDX Cable 0030 0050 0070	Into Into Mx SM Ter Conn Sel Leng 3 n 5 n	erconn erconn 70,10 1x 60,8 minal ectior rvonet gth n	ectror ectror 5,145 2,100 box so	n conr n conr 1,115,1 olutior	nector	motor	type:			
6	M15 M23 TBX Drive SDX Cable 0030 0050 0070 0100	Inte Inte Mx SM Ter Conn See Leng 3 n 5 n 7 n	erconn erconn 70,10 1x 60,8 minal ection rvonet gth n n m	ectror ectror 5,145 2,100 box so	n conr n conr 1,115,1 olutior	nector	motor	type:			
6	M15 M23 TBX Drive SDX Cable 0030 0050 0070 0100	Inte Inte Mx SM Ter Conn Sel E Leng 3 n 5 n 7 n 10	erconn erconn 70,10 1x 60,8 minal ection rvonet gth n n m	ectror ectror 5,145 2,100 box so Type DC	n conr n conr 1,115,1 olutior	nector	motor	type:			



At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further

Parker's Motion & Control Technologies



Aerospace Key Markets

Aftermarket services Commercial transports Engines General & business aviation Helicopters Launch vehicles Military aircraft Missiles

Unmanned aerial vehicles **Key Products**

Power generation

Regional transports

Control systems & actuation products Fingine systems & components Fluid conveyance systems & components Fluid metering, delivery & atomization devices Fuel systems & components Fuel tank inerting systems Hydraulic systems & components Thermal management Wheels & brakes



Climate Control

Key Markets

Agriculture Air conditioning Construction Machinery Food & beverage Industrial machinery Life sciences Oil & gas Precision cooling Process Refrigeration Transportation

Key Products

Accumulators Advanced actuators CO, controls Electronic controllers Filter driers Hand shut-off valves Heat exchangers Hose & fittings Pressure regulating valves Refrigerant distributors Safety relief valves Smart pumps Solenoid valves Thermostatic expansion valves



Electromechanical

Key Markets

Aerospace Factory automation Life science & medical Machine tools Packaging machinery Paner machinery Plastics machinery & converting Primary metals Semiconductor & electronics Textile Wire & cable

Key Products

Structural extrusions

AC/DC drives & systems Electric actuators, gantry robots Flectrohydrostatic actuation systems Electromechanical actuation systems Human machine interface Linear motors Stepper motors, servo motors, drives & controls



Filtration

Key Markets

Aerospace Food & beverage Industrial plant & equipment Life sciences Marine Mobile equipment Oil & gas Power generation & renewable energy Process Transportation Water Purification

Key Products

Analytical gas generators Compressed air filters & dryers Engine air, coolant, fuel & oil filtration systems Fluid condition monitoring systems Hydraulic & lubrication filters Hydrogen, nitrogen & zero air generators Instrumentation filters Membrane & fiber filters Microfiltration Sterile air filtration Water desalination & purification filters &



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Fluid & Gas Handling

Key Markets

Aerial lift Agriculture Bulk chemical handling Construction machinery Food & beverage Fuel & gas delivery Industrial machinery _ife sciences Marine Mining Mobile Renewable energy Transportation

Key Products

Check valves Connectors for low pressure fluid conveyance Deep sea umbilicals Diagnostic equipment Hose couplings Industrial hose Mooring systems & power cables PTFE hose & tubing Quick couplings Rubber & thermoplastic hose Tube fittings & adapters Tubing & plastic fittings



Hvdraulics

Key Markets Aerial lift

Agriculture Alternative energy Construction machinery Forestry Industrial machinery Machine tools Marine Material handling Mining Oil & gas Power generation Refuse vehicles Renewable energy Truck hydraulics Turf equipment

Key Products

Accumulators Cartridge valves Electrohydraulic actuators Human machine interfaces Hybrid drives Hydraulic cylinders Hydraulic motors & numps Hydraulic systems Hydraulic valves & controls Hydrostatic steering Integrated hydraulic circuits Power units Rotary actuators Sensors



Pneumatics

Key Markets

Aerospace Conveyor & material handling Factory automation Life science & medical Machine tools Packaging machinery Transportation & automotive

Kev Products Air preparation Brass fittings & valves

Manifolds Pneumatic accessories Pneumatic actuators & grippers Pneumatic valves & controls Quick disconnects Rotary actuators Rubber & thermoplastic hose Structural extrusions Thermoplastic tubing & fittings

Vacuum generators, cups & sensors



Process Control

Key Markets

Alternative fuels Biopharmaceuticals Chemical & refining Food & beverage Marine & shipbuilding Medical & dental Microelectronics Nuclear Power Offshore oil exploration Oil & gas Pharmaceuticals Power generation Pulp & paper Water/wastewater

Kev Products Analytical Instruments Analytical sample conditioning products & systems Chemical injection fittings Fluoropolymer chemical delivery fittings, valves & pumps High purity gas delivery fittings, valves, regulators & digital flow controllers Industrial mass flow meters/ controllers Permanent no-weld tube fittings Precision industrial regulators & flow controllers Process control double block & bleeds Process control fittings, valves, regulators & manifold valves



Sealing & Shielding

Key Markets

Aerospace Chemical processing Consumer Fluid power General industrial Information technology Life sciences Microelectronics Military Oil & gas Power generation Renewable energy Telecommunications Transportation

Key Products Dynamic seals

Electro-medical instrument design & assembly EMI shielding Extruded & precision-cut, fabricated elastomeric seals High temperature metal seals Homogeneous & inserted elastomeric shapes Medical device fabrication Metal & plastic retained Shielded optical windows Silicone tubing & extrusions Thermal management Vibration dampening

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