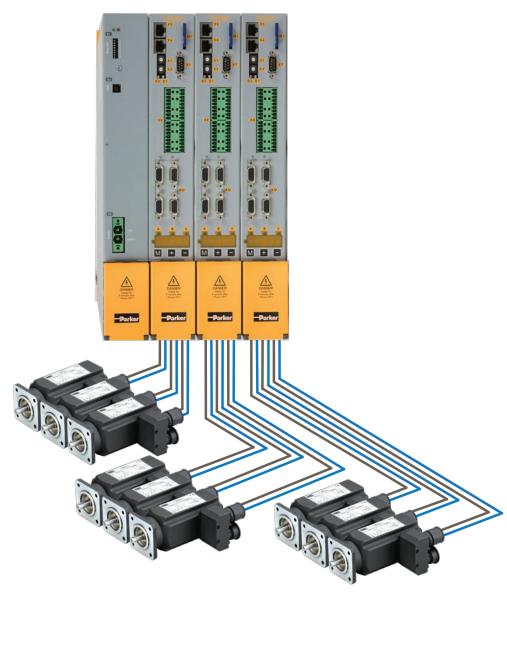




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# TPD-M

Triple Axis Servo Drive System







### WARNING - USER RESPONSIBILITY

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- The user, through its own analysis and testing, is solely responsible for making the final selection of the system
  and components and assuring that all performance, endurance, maintenance, safety and warning requirements of
  the application are met. The user must analyze all aspects of the application, follow applicable industry standards,
  and follow the information concerning the product in the current product catalog and in any other materials
  provided from Parker or its subsidiaries or authorized distributors.
- To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

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### **Parker Hannifin**

### The global leader in motion and control technologies

### A world class player on a local stage

### **Global Product Design**

Parker Hannifin has more than 40 years experience in the design and manufacturing of drives, controls, motors and mechanical products. With dedicated global product development teams, Parker draws on industry-leading technological leadership and experience from engineering teams in Europe, North America and Asia.

### **Local Application Expertise**

Parker has local engineering resources committed to adapting and applying our current products and technologies to best fit our customers' needs.

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Parker is committed to meeting the increasing service demands that our customers require to succeed in the global industrial market. Parker's manufacturing teams seek continuous improvement through the implementation of lean manufacturing methods throughout the process. We measure ourselves on meeting our customers' expectations of quality and delivery, not just our own. In order to meet these expectations, Parker operates and continues to invest in our manufacturing facilities in Europe, North America and Asia.

# Electromechanical Worldwide Manufacturing Locations

### **Europe**

Littlehampton, United Kingdom Dijon, France Offenburg, Germany Filderstadt, Germany Milan, Italy

### Asia

Wuxi, China Jangan, Korea Chennai, India

### **North America**

Rohnert Park, California Irwin, Pennsylvania Charlotte, North Carolina New Ulm, Minnesota



Offenburg, Germany

## Local Manufacturing and Support in Europe

Parker provides sales assistance and local technical support through a network of dedicated sales teams and authorized technical distributors throughout Europe.

For contact information, please refer to the Sales Offices on the back cover of this document or visit www.parker.com



Milan, Italy



Littlehampton, UK



Filderstadt, Germany



Dijon, France

## **Triple Axis Servo Drive - TPD-M**

### **Overview**

### **Description**

TPD-M is a multi axis system where each power module can supply up to three servo motors. The base configuration consists of a common DC bus supply (PSU) and multiples TPD-M modules, connected through DC bus bars.

The modules are available as one, two or three axis versions. This makes the system very flexible. The TPD-M drive has been specifically designed for the Packaging OEM market but it can also be used in many other centralized automation structures which incorporate a large number of servo axes offering significant advantages.

TPD-M controls also induction motors with feedback or sensorless in V/f mode.

- Packaging machines
- · Material forming machines
- Textile machines
- · Paper and converting lines
- · Plastics machines
- Machines tools

Motion control functionality is performed by means of EtherCAT Real Time CoE (CAN over Ethernet) communication, CAN / CANopen DS402 communication.

### **Features**

- The most compact multi-axis servo drive on the market
- · Quick and simple wiring
- One, two or three axis versions combined in one housing
- Removable SD card
- Common DC bus connection for energy exchange between drives
- Feedback: Resolver, Hiperface and EnDat interface, Hall sensors, rotary and linear encoders
- New feedback: Hiperface DSL feedback ® Reduced cabling; only one cable connection between drive & motor
- Fieldbus: CANopen standard, EtherCAT - option
- · Serial link and CAN auto-address



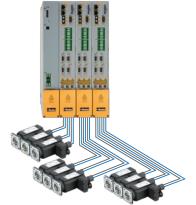
### Technical characteristics - Overview

TPD Axis	Continuos current [A <sub>rms</sub> ]	Peak current A (≤ 2 s)
3 axis	2 + 2 + 2	4 + 4 + 4
3 axis	8 + 5 + 5	16 + 10 + 10
	2 + 2	4 + 4
2 axis	5 + 5	10 + 10
	8 + 8	16 + 16
	15 + 5	30 + 10
1 axis	5/10/15/30	10/20/30/60

### **TPD-M Overview**

TPD-M has been developed for all applications where multiple drives are normally used and gives both OEMs and end users the opportunity to reduce build, configuration and operating costs, while boosting productivity and profitability.

Typical applications for TPD-M include packaging machines, material forming machines, textile, paper, converting and plastics machines, where large numbers of axes are required.



TPD-M system with Parker servo motors

### **Features and Benefits**

### Control cabinet space, size and cost savings

The integration of three servo power stages in a single housing offers machine builders the opportunity of having more compact control cabinets. Each TPD-M module is only 50 mm width (100 mm in the single axis 30 A version).

### Reduced system complexity

The complexity of the system is significantly reduced due to the following benefits:

- Fewer components (cables, connectors, filters and braking resistors)
- Fewer communication interconnections between devices
- · Centralized filtration and braking resistance

### Reduce setup and maintenance costs

Due to the modular nature of TPD-M, machine design is much more straight forward. Additional axes can be added easily, simply by reproducing schemes from other existing axes. Programming time is reduced as only one drive unit needs to be configured.

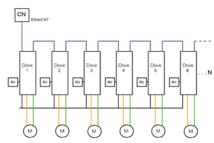
### **Efficient power control**

TPD-M works on a common DC bus power supply that allows the system to absorb and re-supply much of the braking energy to other TPD-M units rather than dissipating it in the form of heat via external resistors. In some instances, resistors can be removed completely and in others smaller resistors are required.

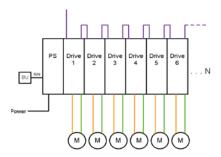
### **Standard Version**

TPD-M servo drives is available as one, two or three axis versions. As standard TPD-M is supplied with:

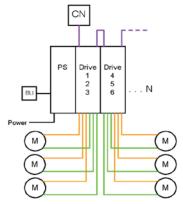
- CANopen
- · STO functionality (certification expired)
- · Digital and analog inputs/outputs
- · Mechanical brake control



Traditional solution: one drive for each axis



Rack solution: one drive for each axes in a rack solution



TPD-M solution: one drive for three axis in a rack solution. Only one Power Supply

### **TPD-M Overview**

### **Application**

TPD-M servo drive is particularly suitable for all centralised automation systems, such as those found in many packaging machines, where large numbers of drives are often required.

- Packaging lines
- · Material forming machines
- Textile machines
- · Paper and converting lines
- · Plastics machines
- Machine tools



Additional features of TPD-M include an USB interface for configuration and setup plus a standard SD card interface for storing system parameters.

TPD-M can be integrated into a larger hybrid motion solution (centralized and decentralized) using Parker Motornet DC system.



### **Options**

The capabilities of TPD-M can be further enhanced with numerous options which are available upon request, including:

- EtherCAT communication
- Hiperface DSL® feedback
- Braking resistors
- · Additional inputs/outputs



### Safety technology (certification expired)

TPD-M supports the "Safe Torque Off" (STO) safety function in the sense of the "Safe Stop", with protection against unexpected startup. Switching off the motor torque must be effected by the machine controller.

According to a risk analysis which must be carried out according to the machine standard 89/392/EWG or EN 292; EN ISO 13849-1 and EN 1050, the machine manufacturer must project the safety system for the entire machine including all integrated components. This does also include the electrical drives.



### **Technical Characteristics**

### Technical Data

Туре		3 axis					
	Unit	2 + 2 + 2	8 + 5 + 5				
Rated Output Current	[A <sub>rms</sub> ]	2 + 2 + 2	8 + 5 + 5				
Peak Output Current (≤ 2 s)	[A]	4 + 4 + 4	16 + 10 + 10				
Maximum Continuous Module Output Current	[A]	6	16 (1)				
Maximum DC Voltage Supply		750 VDC					

<sup>&</sup>lt;sup>(1)</sup> The max continuous module current is clamped to 16 A

Туре			2 axis				1 axis				
	Unit	2 + 2	5 + 5	8 + 8	5 + 15	5	10	15	30		
Rated Output Current	[A <sub>rms</sub> ]	2 + 2	5 + 5	8 + 8	5 + 15	5	10	15	30		
Peak Output Current (≤ 2 s)	[A]	4 + 4	10 + 10	16 + 16	10 + 30	10	20	30	60		
Maximum Continuous Module Output Current	[A]	4	10	16	30	5	10	15	30		
Maximum DC Voltage Supply			750 VDC								

### **PSUP - Power Supply Unit**

### **Mains Supply**

Power Supply Type	Unit	PSUP10			PSUP20			PSUP30 (2)		
Input Voltage			3*230 480 VAC ±10 % 5060 Hz (Rated voltage 3*400 VAC)							
Output Voltage			325680 VDC ±10 %							
Supplied Voltage	[VAC]	230	400	480	230	400	480	230	400	480
<b>Output Power</b>	[kVA]	6	10	10	12	20	20	18	30	30
Peak Output Power (<5 s)	[kVA]	12	20	20	24	40	40	34	60	60

### **Control Supply**

Rated Input Voltage		24 VDC ±10 %					
Maximum Ripple		1 V <sub>pkpk</sub>					
<b>Supply Current</b>	[A]	PSUP10D6: 0.2 A	PSUP20D6: 0.3 A	PSUP30D6: 0.3 A			

 $<sup>\</sup>ensuremath{^{(2)}}$  Operation of the PSUP30 only with line choke.

### **Environmental Characteristics**

Type	TPD-M	PSUP				
<b>Operating Temperature</b>	0+4	40 °C				
Storage Temperature	-25 °C	.+55 °C				
<b>Shipping Temperature</b>	-25 °C	.+70 °C				
Product Enclosure Rating	IP20 (only in closed electrical cabinet) UL open type equipment					
Altitude	1000 m ASL. Derate output current by 1.5 % per 100 m to a maximum of 2000 m					
<b>Operating Humidity</b>	Class 3K3 - Maximum 85 % non-condensing					
Storage Humidity	Class 1K3 - Maximum 95 % non-condensing					
<b>Shipping Humidity</b>	Class 2K3 - Maximum 95 % at 40 °C					
Operating Vibration	IEC60068-2-6 1057 Hz width 0.075 mm 57150 Hz accel. 9.81 m/s <sup>2</sup>					

### **TPD-M Features**

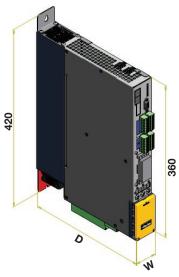
Communication	
	via USB port
Networks and Bus Systems	
•	CANopen, 201000kbit/s, SDO1, PDO1PDO4
•	EtherCAT, 100Mbit/s, 1 ms cycle time
•	Via Gateway
	• Profibus
	DeviceNet
Inputs / Outputs	
•	4 digital input,
•	2 digital output,
•	1 analog input
•	1 analog output for each axes.
•	1 incremental encoder input,
•	1 incremental encoder output
•	Additional I/O
	• 3 analogue inputs 12bit,
	• 2 incremental encoder input,
	2 incremental encoder output
•	Auxiliary Encoder
Supported Feedback	
•	. 1856.1-6.,
•	
•	SinCos + EnDat,
•	SinCos + Hiperface,
•	SinCos (1 per pole pitch),
•	Quadrature,
•	Quadrature + Hall,
•	SinCos + Hall,
•	Hiperface DSL®
<b>Programming / Configuration</b>	
•	PicoPLC
•	MotionWiz with Oscilloscope function, real time and debugging features
•	Removable SD card for
	• software upgrade,
	• parameters and
Technology Functions	application memory
eciniology Functions	Torque control
	Speed control
	Position control
	Electronic gearbox
Safety Functions (certification exp	Camming
	1 Safety Torque Off circuit for 3 axis module
•	2 independent Safety Torque Off circuit for 2 axis module
•	1 Safety Torque Off circuit for 1 axis module

### Standards & Conformance

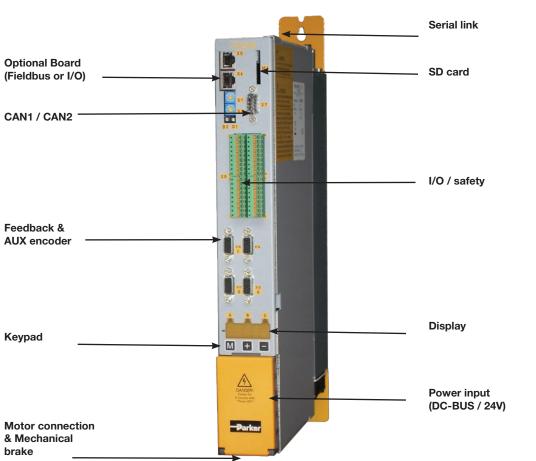
2006/95/EC	Low voltage directive
EN 60204-1	Safety of machinery - Electrical equipment of machines - Part 1: General requirements
EN 61800-5-1	Adjustable speed electrical power drive systems - safety requirements, thermal and energy
UL508C	(USA) Power Conversion Equipment
2004/108/EC	EMC directive
EN 61800-3	Adjustable speed electrical power drive systems - Part 3: EMC product standard including specific test method

### **Dimensions**

Туре	W [mm]	D [mm]	Weight [kg]
TPD-M 1/2/3 axes	50	270	4.3
TPD-M single axis 30 A	100	270	8.6
PSUP10	50	270	3.6
PSUP20 / PSUP30	100	270	5.4



### **Connector Layout**



### **Accessories and Options**

### Hiperface DSL® Feedback

### **Description**

The Single Cable Servo Drive System from Parker is a combination of the low inertia servo motor SME and the triple axis servo drive TPD-M based on the Hiperface DSL® digital feedback technology. The encoder feedback communication is fully integrated into the motor power cable and thus no separate feedback cable between drive and motor is required.

The new feedback system is a purely digital encoder communication protocol with exceptional performance. The absolute position determination, a resolution of up to 20 bit per turn, as well as 4096 maximum rotations, is unique in it's class.

The System is completed by the multi-axis servo drive TPD-M which represents one of the most compact solutions on the market giving the possibility of controlling up to three single cable SME servo motors with one 50 mm drive module.

Therefore, the Single Cable Servo Drive System from Parker is a bespoke solution to provide machine builders with lower cabling and installation cost and the possibility to reduce control panel size and machine footprint.



TPD-M triple axis servo drive connected to SME motors via Hiperface DSL® interface: One cable per servo motor instead of two.

### Feedback-Features

- One cable connection between drive and motor instead of two
- No need for separate feedback cable and connector
- Fully digital and interference-free communication
- · Synchronous, bidirectional, multi-channel
- · Easy setup and reduced wiring

### **Applications**

- Packaging Machinery
- Material Handling
- Machine Tools
- Robotics
- Paper & Converting

### Configuration Software - MotionWiz

MotionWiz is free of charge downloadable configuration software that allows users to configure and optimise the TPD-M series with a few easy clicks of the mouse.

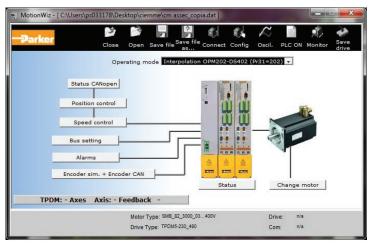
MotionWiz features an intuitive, easy and simple to use Windows® style environment to aid installation, optimisation and diagnostic use.

MotionWiz permits operation in both "on line" mode, directly in the controller, and in "offline" mode, remotely on the PC before downloading to the controller.

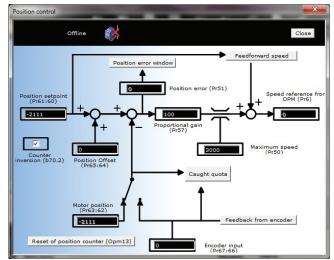
To simplify the configuration of systems with a large number of similar axes but with different motion profiles, MotionWiz allows users to copy the configuration from one application to another.

Inside the MotionWiz configurator is a database containing the technical characteristics of the full range of Parker motors and drives.

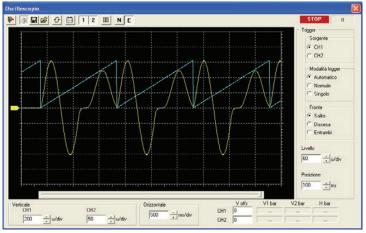
MotionWiz can be downloaded at www.parker.com/eme/tpdm



MotionWiz: General settings



MotionWiz: Position control



MotionWiz Oscilloscope: Real speed & torque trends

### Parker Solutions for Servomotors and Accessories

### NX: Brushless servo motors

The NX series brushless servo motors are characterized by a 10-pole innovative design for highest quality of motion, improved torque density and a compact and robust design. A large set of torque / speed characteristics, options and customization possibilities are available, making NX Series servomotors the ideal solution for most servosystems applications. The NX Series is available in sizes from 0,45 to 64 Nm.



### SMB/H-MB/H: Brushless servo motors



The MB/H and SMB/H Series of highly-dynamic brushless servo motors utilise "salient pole" technology to produce an extremely compact design. Motor dimensions are drastically reduced and significant gains in terms of torque and dynamic performance are achieved. The high quality Neodymium-Iron-Boron magnets and the encapsulation method used to fasten them to the shaft, allows the two Series' to achieve very high acceleration and withstand high overloads without risk of demagnetisation or detachment of the magnets. The MB/H and SMB/H Series is avalaible in sizes from 0.2 to 285 Nm.

### Interact Xpress: HMI

Interact Xpress is Parker's HMI hardware and software solution, for the process's control in distributed applications where multiple HMIs are deployed on a single machine or across several remote stations. Interact Xpress software, features an advanced development environment for easy creation of rich graphics and multimedia applications. Interact Xpress allows you to run, view and edit on line - from any PC -applications in Internet Explorer<sup>TM</sup> browser. Available with 6, 8,10 and 15 inch, these units are specifically designed to optimize the performance, storage and connectivity features of the software.



### PIO: I/O System



Parker's PIO modular bus terminal system offers a range of popular industrial fieldbus networks to interface to a wide variety of control signals from field-based devices. Connection to field level devices can be implemented quickly and reliably with PIO.

### PS/RS Series: Planetary Gearheads

Stealth advanced gearheads are available in either in-line or right-angled versions with 8 frame sizes and 12 gear ratios. With input speeds up to 6000 min<sup>-1</sup> and exceptionally quiet, strong and reliable operation, you can be confident that there is a Stealth advanced gearhead to fit any of your high performance servo application needs.



### **Order Code**

### **TPD-M System**

Old	or oxampio			02 02			_	 <u> </u>
1	<b>Drive Fami</b>	ly						
	TPD	Triple	e Pov	wer Driv	е			
2	Axes							
	M	Mult	i Axis	3				
3	<b>Drive Size</b>							
	02 02 02	3 ax	is 2 A	+ 2 A +	- 2	Α		
	08 05 05	3 ax	is 8 A	+ 5 A +	- 5	Α		
	02 02	2 ax	is 2 A	4 + 2 A				
	05 05	2 ax	is 5 A	4 + 5 A				
	80 80	2 ax	is 8 A	A + 8 A				
	15 05	2 ax	is 15	A + 5 A				
	5	singl	e axi	s 5 A				
	10	singl	e axi	s 10 A				
	15	singl	e axi	s 15 A				
	30	singl	e axi	s 30 A				
4	Fieldbus							

2

Order example TPD M 02 02 02 D L E5 G

4 5 6

CANopen

### 5 Feedback system

<b>Empty field</b>	Resolver
E	EnDat / Incremental / SinCos encoder
Н	Incremental encoder + Hall sensors
L	DSL feedback

### 6 Option board

<b>Empty field</b>	No option
E5	EtherCAT option board
E7	Analogic expansion board
 _	

### 7 Accessories

Fixing shield

### Mains module: PSUP

		1	2	3	3	4	5
Order example		PSU	Р	10	D6	USB	M00
1	Device famil	ly					
	DCII	Dower	modu	ما			

1	Device family		
	PSU	Power module	
2	<b>Device typ</b>		
	Р	Power module	
3	Nominal po	wer; supply voltage	
	10 D6	10 kW; 400 VAC (3-phase)	
	20 D6	20 kW; 400 VAC (3-phase)	
	30 D6	30 kW; 400 VAC (3-phase) 1)	
4	Interface		
	USB	USB connection	
5	Options		
	M00	no additional supplement	

<sup>&</sup>lt;sup>1)</sup> Operation of the PSUP30 only with line choke. Required line choke for the PSUP30: 0.45 mH / 55 A

We offer the following line chokes:

LCG-0055-0.45 mH (WxDxH: 180 mmx140 mmx157 mm; 10 kg) LCG-0055-0.45 mH-UL (with UL certification) (WxDxH: 180 mmx170 mmx157 mm; 15 kg)

### Capacitor module

		1	2	
Order example		PSC	023 M00	
1	Accessories			
	PSC	Capacitor module		
2	Туре			
	023 M00	23 μF no additional supplement		
	047 M00	47 μF no additional supplement		
	068 M00	68 μF no additional supplement		

### **Mains filter for PSUP**

		1	2	
Order example		NFI	03/01	
1	Accessories			
	NFI	Mains filter		
2	Туре			
	03/01	for PSUP10 Reference axis combination 3 x 480 V 25 A 6 x 10 m motor cable length for PSUP10 Reference axis combination 3 x 480 V 25 A 6 x 50 m motor cable length		
	03/02			
	03/03	for PSUP20, PSUP30 Reference axis combination 3 x 480 V 50 A 6 x 50 m motor cable length		

### **Braking resistors**

		·	_	
Ord	ler example	BRM	05/01	
1	Accessories	•		
	BRM	Braking resistor		
2	Туре			
	13/01	$30~\Omega$ / $0.5~kW_{cont.}$ for PSUP20D6 (2x30 $\Omega$		
	14/01	15 $\Omega$ / 0.5 kW <sub>cont.</sub> for PSUP10D6 (2 x 15 $\Omega$ in series) for PSUP20, PSUP30		
	12/01	18 $\Omega$ / 4.5 kW <sub>cont.</sub> for PSUP30		

### Motor output choke

For disturbance suppression when the motor connecting cables are long.

		1	2	
Order example		MDR	01/04	
1 Accessories				
	MDR	Motor output choke (for TPD-M >20 m motor cable)		
2	Туре			
	01/01	up to 16 A rated motor current		
	01/02	up to 30 A rated motor current		
	01/04	up to 6.3 A rated motor current		

### **Other Accessories**

Order Code	Description
Motionwiz	Programming Software
Exp-Ground	Fixing shield assembly
USBTODRIVE	USB to RS232/422 converter with cable



At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 00800 27 27 5374

## Parker's Motion & Control Technologies



#### Aerospace Key Markets

Aftermarket services Commercial transports Engines General & husiness aviation Heliconters Launch vehicles

Military aircraft Missiles Power generation

Regional transports Unmanned aerial vehicles

#### **Kev Products**

Control systems & actuation products Engine systems & components

Fluid conveyance systems & components Fluid metering, delivery & atomization devices

Fuel systems & components Fuel tank inerting systems Hydraulic systems & components

Thermal management Wheels & brakes



### Climate Control

#### Key Markets

Agriculture Air conditioning Construction Machinery Food & beverage Industrial machinery Life sciences Oil & gas Precision cooling Process Refrigeration Transportation

### **Key Products**

Accumulators Advanced actuators CO<sub>2</sub> controls Electronic controllers Filter driers Hand shut-off valves Heat exchangers Hose & fittings Pressure regulating valves Refrigerant distributors Safety relief valves Smart pumps Solenoid valves Thermostatic expansion valves



### Electromechanical

#### Key Markets

Aerospace Factory automation Life science & medical Machine tools Packaging machinery Paper machinery Plastics machinery & converting Primary metals Semiconductor & electronics Textile Wire & cable

### **Kev Products**

AC/DC drives & systems Electric actuators, gantry robots & slides Electrohydrostatic actuation systems Electromechanical actuation systems Human machine interface Linear motors Stepper motors, servo motors, drives & controls Structural extrusions



### **Filtration**

### Key Markets

Aerospace Food & beverage Industrial plant & equipment Life sciences Marine Mobile equipment Oil & gas Power generation & renewable energy Process Transportation Water Purification

### **Key Products**

Analytical gas generators Compressed air filters & dryers Engine air, coolant, fuel & oil filtration systems Fluid condition monitoring systems Hydraulic & lubrication filters Hydrogen, nitrogen & zero air generators Instrumentation filters Membrane & fiber filters Microfiltration Sterile air filtration Water desalination & purification filters &



### Fluid & Gas Handling

### Key Markets

Aerial lift Agriculture Bulk chemical handling Construction machinery Food & heverage Fuel & gas delivery Industrial machinery Life sciences Marine Mining Mobile Oil & gas Renewable energy Transportation

### **Key Products**

### Check valves

Connectors for low pressure fluid conveyance Deep sea umbilicals Diagnostic equipment Hose couplings Industrial hose Mooring systems & power cables PTFE hose & tubing Quick couplings Rubber & thermoplastic hose Tube fittings & adapters Tubing & plastic fittings



### **Hydraulics**

### Key Markets

Aerial lift Agriculture Alternative energy Construction machinery Forestry Industrial machinery Machine tools Marine Material handling Mining Oil & gas Power generation Refuse vehicles Renewable energy Truck hydraulics Turf equipment

### **Key Products**

Accumulators Electrohydraulic actuators Human machine interfaces Hybrid drives Hydraulic cylinders Hydraulic motors & numps Hydraulic systems Hydraulic valves & controls Hydrostatic steering Integrated hydraulic circuits Power units Rotary actuators Sensors



### **Pneumatics**

### Key Markets

Aerospace Conveyor & material handling Factory automation Life science & medical Machine tools Packaging machinery Transportation & automotive

### **Key Products**

Air preparation Brass fittings & valves Manifolds Pneumatic accessories Pneumatic actuators & grippers Pneumatic valves & controls Quick disconnects Rotary actuators Rubber & thermoplastic hose Structural extrusions Thermoplastic tubing & fittings Vacuum generators, cups & sensors



#### **Process Control**

### Key Markets

Alternative fuels Biopharmaceuticals Chemical & refining Food & beverage Marine & shipbuilding Medical & dental Microelectronics Nuclear Power Offshore oil exploration Oil & gas Pharmaceuticals Power generation Pulp & paper Steel Water/wastewater

#### **Key Products** Analytical Instruments

Chemical injection fittings Fluoropolymer chemical delivery fittings, valves & pumps High purity gas delivery fittings, valves, regulators & digital flow controllers Industrial mass flow meters/ controllers Permanent no-weld tube fittings Precision industrial regulators & flow controllers Process control double block & bleeds

Process control fittings, valves regulators & manifold valves

Analytical sample conditioning products & systems



### Sealing & Shielding

### **Key Markets**

Aerospace Chemical processing Consumer Fluid power General industrial Information technology Life sciences Microelectronics Military Oil & gas Power generation Renewable energy Telecommunications Transportation

### **Key Products**

Dynamic seals Elastomeric o-rings Electro-medical instrument design & assembly EMI shielding Extruded & precision-cut, fabricated elastomeric seals High temperature metal seals Homogeneous & inserted Medical device fabrication & assembly
Metal & plastic retained composite seals Shielded ontical windows Silicone tubing & extrusions Thermal management Vibration dampening

### Parker Worldwide

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